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TO :

Date : Sept., 30, 2014

HannStar Product Specification **(Formal)**

Model: HSD101PUW1
-A00

- Note: (1) Please contact HannStar Display Corp. before designing your product based on this module specification.
- (2) The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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Record of Revisions

Rev.	Date	Sub-Model	Description of change
1.8	Sept.30, 2014	A00	Formal Specification was first released.



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1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model HSD101PUW1-A is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 10.1 (16:10) inch diagonally measured active display area with WUXGA (1920 horizontal by 1200 vertical pixel) resolution.

1.2 Features

- 10.1 (16:10 diagonal) inch configuration
- MIPI
- 8 bit(6bit+Hi-FRC)
- RoHS Compliance
- Halogen Free

1.3 Applications

- Tablet
- Notebook

1.4 General information

Item		Specification	Unit
Outline Dimension		227.72(H) x 147.8(V)	mm
Display area		216.576(H) x 135.36(V)	mm
Number of Pixel		1920 RGB (H) x 1200(V)	pixels
Pixel pitch		0.1695(H) x 0.1695(V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode		Normally Black	
NTSC		50(Typ.)/45(Min.)	%
Surface treatment		HC	
Weight		140(Max.)	g
Back-light		White LED	
Power Consumption	Logic and BLU	3.4W $V_{DD} = 3.3V$ 、 white pattern 、 VLED =3.7V Logic: 0.95W BLU: 2.45W	W

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1.5 Mechanical Information

Item		Min.	Typ.	Max.	Unit
Module Size	Horizontal (H)	227.42	227.72	228.02	mm
	Vertical (V)	147.50	147.80	148.10	mm
	Depth (D)			4.55	mm
Weight		—	—	140	g

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module(Limited Value)

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply voltage	V _{DD}	0	5	V	
BLU Supply voltage	VLED	0	16	V	

2.1.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T _{opa}	0	50	°C	
Storage Temperature	T _{stg}	-20	60	°C	

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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast		CR	Θ=0 Normal viewing angle	800	1000	—		(1)(2)(4)
Response time	Rising	Tr+Tf		—	25	35	msec	(1)(3)
White luminance (center point)		Y ₁		320	370	—	cd/m ²	(1)(4)(5) (I _L =19mA)
Color chromaticity (CIE1931)	Red	R _x		-0.03	0.588	+0.03		
		R _y			0.358			
	Green	G _x			0.314			
		G _y			0.591			
	Blue	B _x			0.155			
		B _y			0.125			
	White	W _x			0.313			
		W _y	0.329					
Viewing angle	Hor.	Θ _L	CR>10	80	89	—		(1)(4)
		Θ _R		80	89	—		
	Ver.	Θ _U		80	89	—		
		Θ _D		80	89	—		
Brightness uniformity		B _{UNI}	Θ=0 (5point)	—	—	1.25		(6)
Brightness Uniformity		B _{UNI}	Θ=0 (13 points)	—	—	1.5		(6)

3.2 Measuring Condition

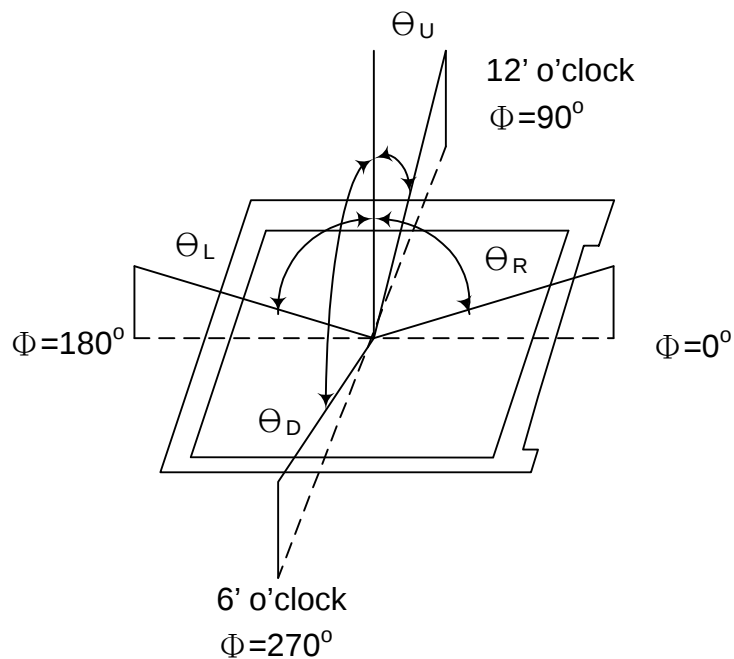
- Measuring surrounding : dark room
- Ambient temperature : $25\pm 2^\circ C$
- 15min. warm-up time.

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3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size : 20 ~ 21 mm

Note (1) Definition of Viewing Angle:

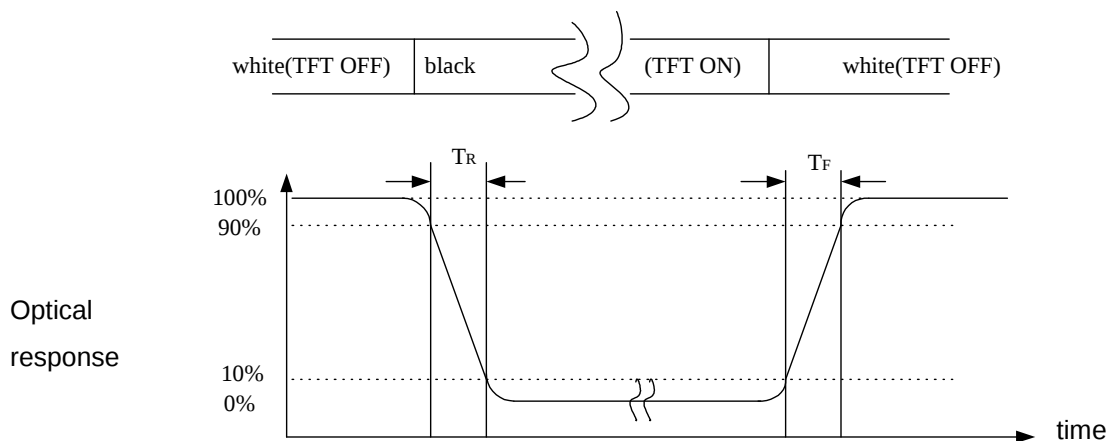


Note (2) Definition of Contrast Ratio (CR) :
measured at the center point of panel

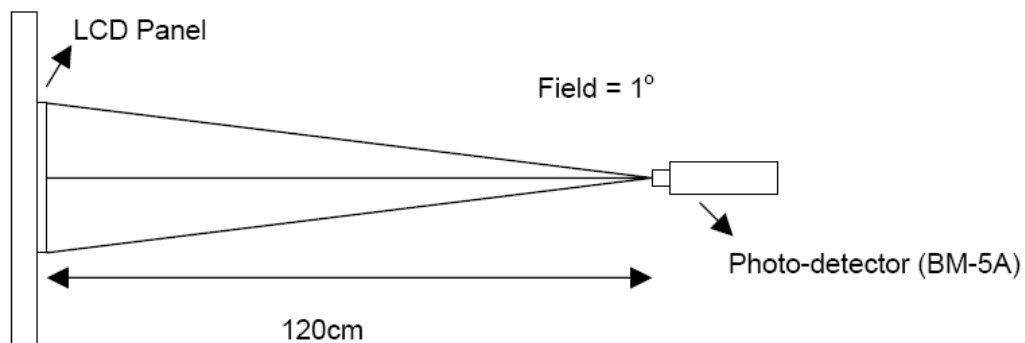
$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

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Note (3) Definition of Response Time : Sum of T_R and T_F



Note (4) Definition of optical measurement setup

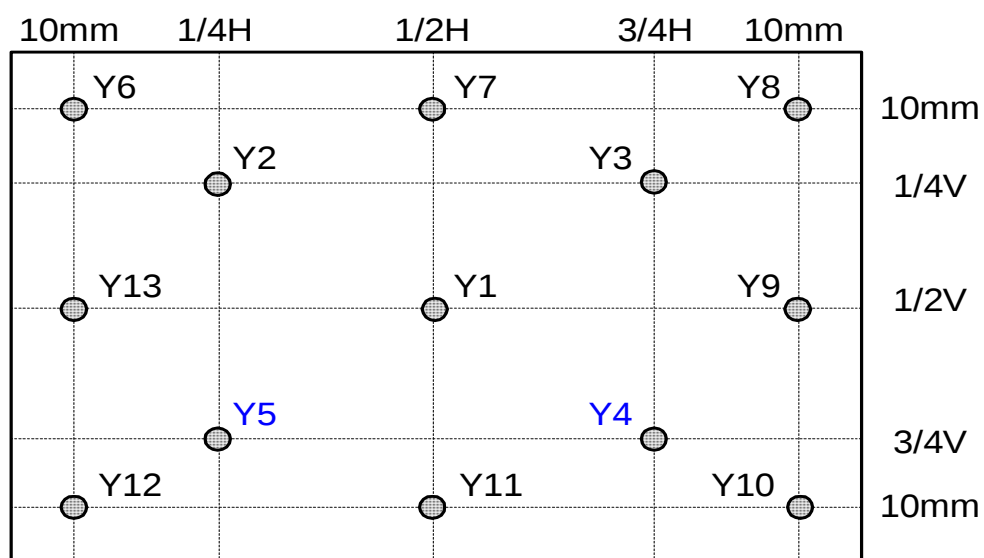


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Note (5) Definition of Average Luminance Uniformity of White (5 Point)

$$\text{Average Luminance Uniformity} = \frac{Y_1 + Y_2 + Y_3 + Y_4 + Y_5}{5}$$

*Center luminance = Y1 luminance



Note (6) Definition of brightness uniformity

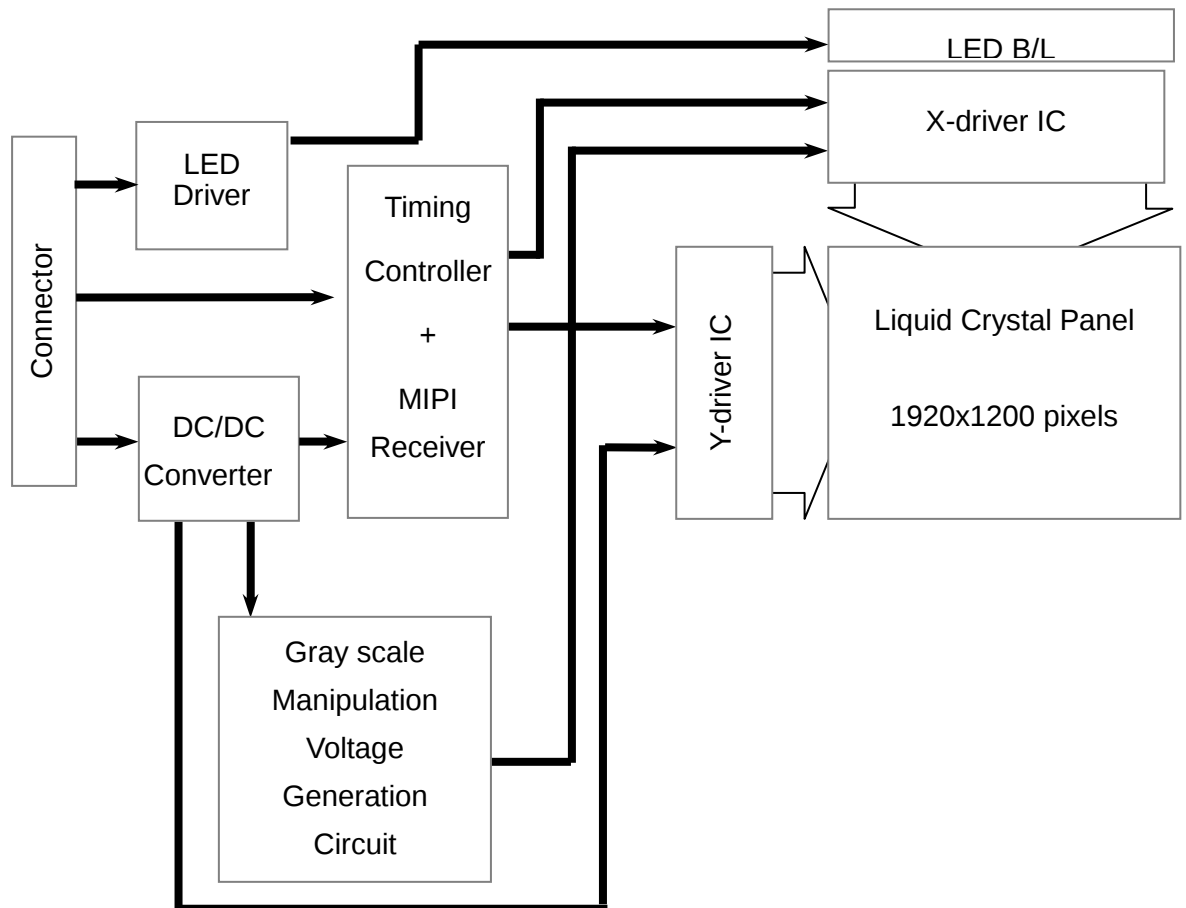
$$\text{Luminance uniformity(5 points)} = \frac{(\text{Max Luminance of 5 points})}{(\text{Min Luminance of 5 points})}$$

$$\text{Luminance uniformity(13points)} = \frac{(\text{Max Luminance of 13 points})}{(\text{Min Luminance of 13 points})}$$

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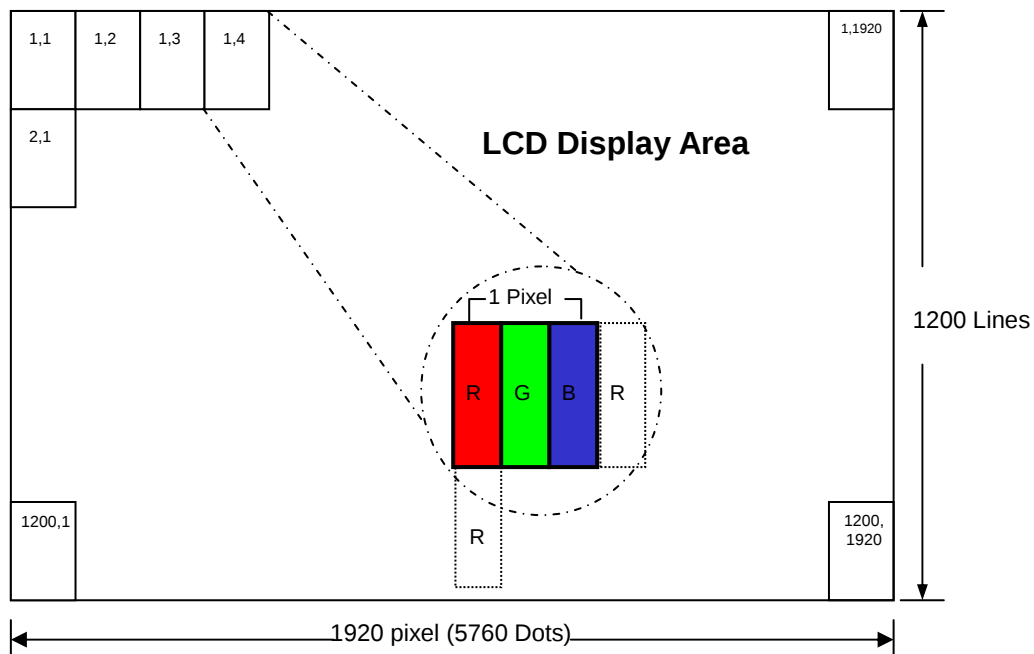
4.0 BLOCK DIAGRAM

4.1 TFT LCD Module:



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4.2 Pixel Format



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4.3 Relationship Between Displayed Color and Input

	Display	MSB R7 R6 R5 R4 R3 R2 R1 R0	LSB G7 G6 G5 G4 G3 G2 G1 G0	MSB B7 B6 B5 B4 B3 B2 B1 B0	Gray scale Level
Basic color	Black	L L L L L L L L	L L L L L L L L	L L L L L L L L	-
	Blue	L L L L L L L L	L L L L L L L L	H H H H H H H H	-
	Green	L L L L L L L L	H H H H H H H H	L L L L L L L L	-
	Light Blue	L L L L L L L L	H H H H H H H H	H H H H H H H H	-
	Red	H H H H H H H H	L L L L L L L L	L L L L L L L L	-
	Purple	H H H H H H H H	L L L L L L L L	H H H H H H H H	-
	Yellow	H H H H H H H H	H H H H H H H H	L L L L L L L L	-
Gray scale of Red	White	H H H H H H H H	H H H H H H H H	H H H H H H H H	-
	Black	L L L L L L L L	L L L L L L L L	L L L L L L L L	L0
	Dark ↑ ↓ Light	L L L L L L L H	L L L L L L L L	L L L L L L L L	L1
		L L L L L L H L	L L L L L L L L	L L L L L L L L	L2
		:	:	:	L3...L251
		H H H H H H L L	L L L L L L L L	L L L L L L L L	L252
		H H H H H H L H	L L L L L L L L	L L L L L L L L	L253
		H H H H H H H L	L L L L L L L L	L L L L L L L L	L254
	Red	H H H H H H H H	L L L L L L L L	L L L L L L L L	Red L255
Gray scale of Green	Black	L L L L L L L L	L L L L L L L L	L L L L L L L L	L0
	Dark ↑ ↓ Light	L L L L L L L L	L L L L L L L H	L L L L L L L L	L1
		L L L L L L L L	L L L L L L H L	L L L L L L L L	L2
		:	:	:	L3...L251
		L L L L L L L L	H H H H H H L L	L L L L L L L L	L252
		L L L L L L L L	H H H H H H L H	L L L L L L L L	L253
		L L L L L L L L	H H H H H H H L	L L L L L L L L	L254
	Green	L L L L L L L L	H H H H H H H H	L L L L L L L L	Green L255
Gray scale of Blue	Black	L L L L L L L L	L L L L L L L L	L L L L L L L L	L0
	Dark ↑ ↓ Light	L L L L L L L L	L L L L L L L L	L L L L L L L H	L1
		L L L L L L L L	L L L L L L L L	L L L L L L H L	L2
		:	:	:	L3...L251
		L L L L L L L L	L L L L L L L L	H H H H H H L L	L252
		L L L L L L L L	L L L L L L L L	H H H H H H L H	L253
		L L L L L L L L	L L L L L L L L	H H H H H H H L	L254
	Blue	L L L L L L L L	L L L L L L L L	H H H H H H H H	Blue L255
Gray scale of White & Black	Black	L L L L L L L L	L L L L L L L L	L L L L L L L L	L0
	Dark ↑ ↓ Light	L L L L L L L H	L L L L L L L H	L L L L L L L H	L1
		L L L L L L H L	L L L L L L H L	L L L L L L H L	L2
		:	:	:	L3...L251
		H H H H H H L L	H H H H H H L L	H H H H H H L L	L252
		H H H H H H L H	H H H H H H L H	H H H H H H L H	L253
		H H H H H H H L	H H H H H H H L	H H H H H H H L	L254
	White	H H H H H H H H	H H H H H H H H	H H H H H H H H	White L255

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5.0 INTERFACE PIN CONNECTION

5.1 LCD Module : CN1 FH34SRJ-34S-0.5SH(50) (HRS) or AYF533435 (PANASONIC)

Pin No.	Signal	I/O	Description	Note
1	VDD	P	DC-DC circuit supply voltage(3V - 4.2V)	
2	VDD	P	DC-DC circuit supply voltage(3V - 4.2V)	
3	NC	--	No Connection	
4	LED_EN	I	LED enable input	VIH =2.0V
5	LED_PWM	I	Backlight LED driver PWM	VIH =2.0V
6	NC	--	No Connection	
7	NC	--	No Connection	
8	NC	--	No Connection	
9	GND	P	Ground	
10	DSI_D2P/Rx-IN2P	I	MIPI data pair 2 positive signal	
11	DSI_D2N/Rx-IN2N	I	MIPI data pair 2 negative signal	
12	GND	P	Ground	
13	DSI_D1P/Rx-IN1P	I	MIPI data pair 1 positive signal	
14	DSI_D1N/Rx-IN1N	I	MIPI data pair 1 negative signal	
15	GND	P	Ground	
16	DSI_CLKP/Rx-CLKP	I	MIPI Clock positive signal	
17	DSI_CLKN/Rx-CLKN	I	MIPI Clock negative signal	
18	GND	P	Ground	
19	DSI_D0P/Rx-IN0P	I	MIPI data pair 0 positive signal	
20	DSI_D0N/Rx-IN0N	I	MIPI data pair 0 negative signal	
21	GND	P	Ground	
22	DSI_D3P/Rx-IN3P	I	MIPI data pair 3 positive signal	
23	DSI_D3N/Rx-IN3N	I	MIPI data pair 3 negative signal	
24	GND	P	Ground	
25	GND	P	Ground	
26	GND	P	Ground	
27	GND	P	Ground	
28	ID	P	3.3V for ID identify (Pull high to 3.3V)	
29	AGING	I	Aging Mode enable input	
30	NC	--	No Connection	
31	LED+ (3.2V - 5.5V)	P	LED power Supply (3.2V - 5.5V)	
32	LED+ (3.2V - 5.5V)	P	LED power Supply (3.2V - 5.5V)	
33	LED+ (3.2V - 5.5V)	P	LED power Supply (3.2V - 5.5V)	
34	LED+ (3.2V - 5.5V)	P	LED power Supply (3.2V - 5.5V)	

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6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module

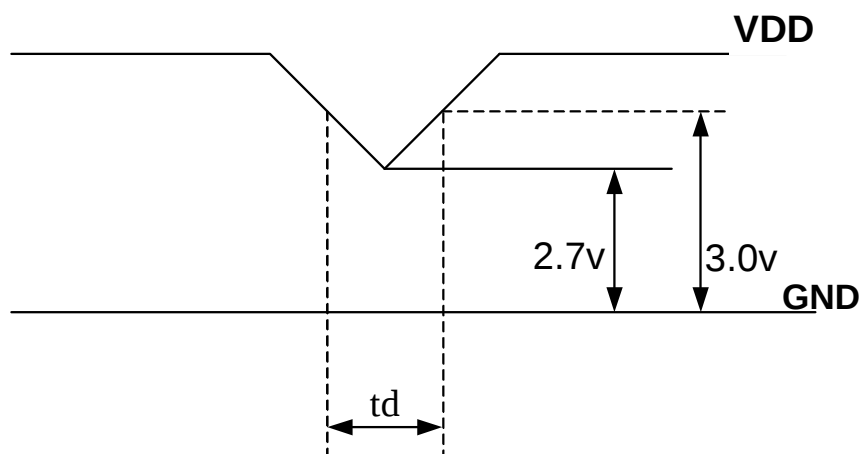
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Supply voltage	VDD	3.0	3.3	4.2	V	Note (2)
	VLED	3.5	5	5		
Inrush current	I_{RUSH}	-	-	2	A	Note (3)
Input signal voltage	V_{iH}	2.	-	2.5	V	-
	V_{iL}	0	-	0.2	V	Note (1)
VDD	I_{VDD}	-	-	290	mA	VDD = 3.3V @White Pattern
VLED	I_{VLED}	-	-	680	mA	VLED = 3.7V

Note (1) : GND=0V

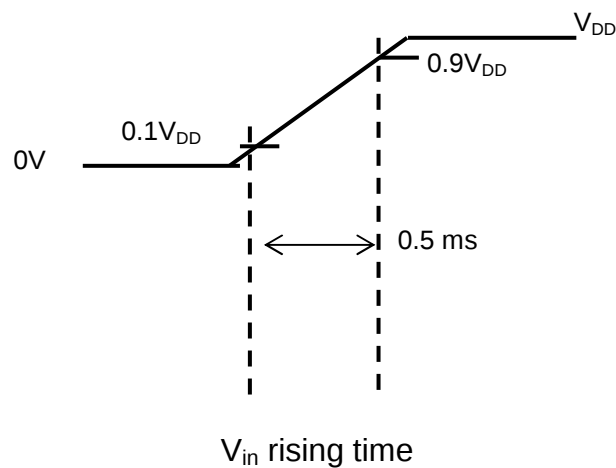
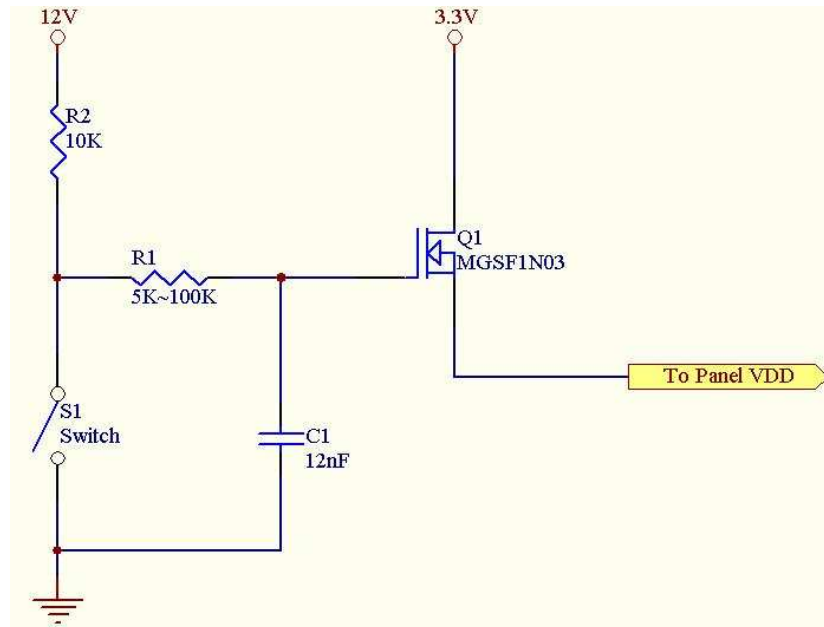
Note (2): V_{DD} dip condition:

When VDD operating within $2.7V \leq VDD < 3.0V$, $t_d \leq 10ms$, the display may momentarily become abnormal.

$VDD < 2.7V$, VDD dip condition should also follow the Power On/Off conditions for supply voltage.



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Note : (3) Power on Inrush current test circuit


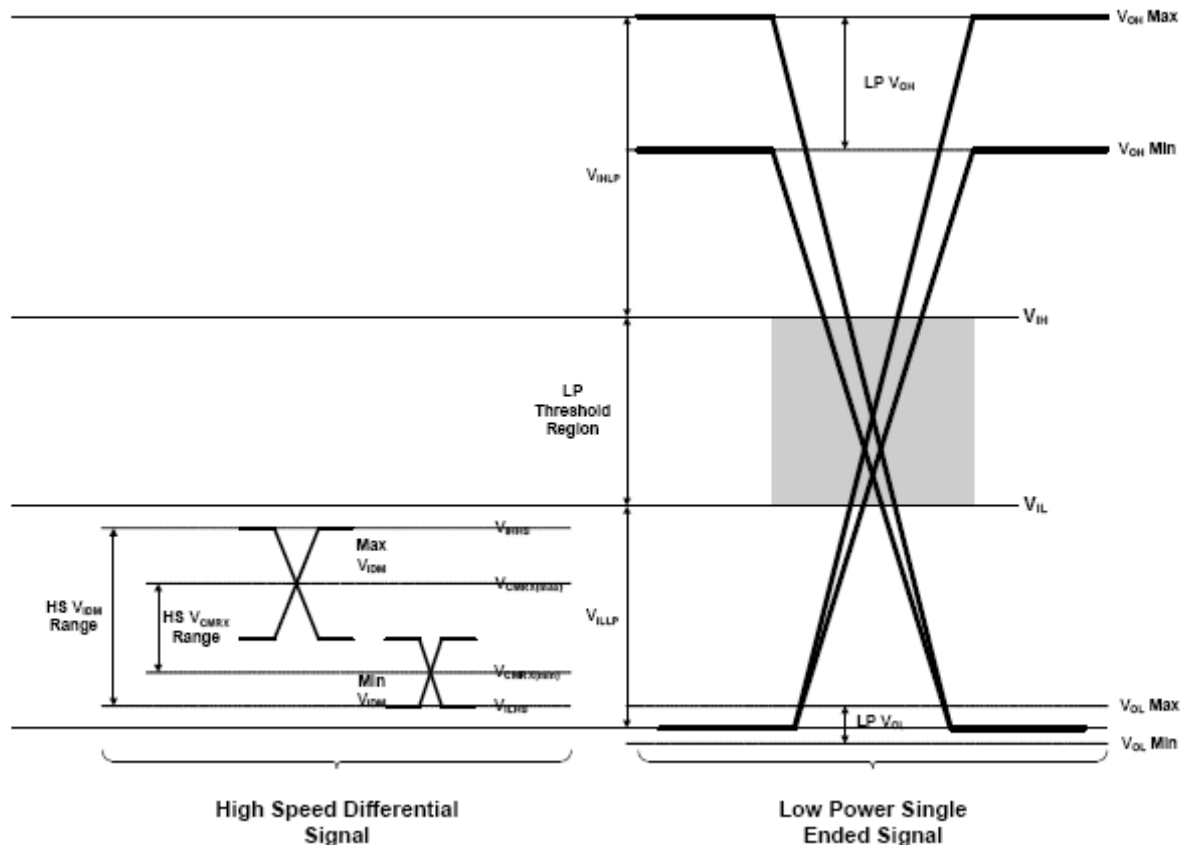
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6.2 DC Characteristics

6.2.1 DC CHARACTERISTICS FOR DSI HS MODE

Parameter	Symbol	Conditions	Min.	Typ	Max.	Unit
Common mode voltage	V_{CMRX}	DSI-CLK+/-, DSI-D0+/-	70		330	mV
Hi-Speed transmit voltage	$ V_{IDM} $	DSI-CLK+/-, DSI-D0+/-	100	200	270	mV
Single-ended input low voltage	V_{ILHS}	DSI-CLK+/-, DSI-D0+/-	-40	-	-	mV
Single-ended input high voltage	V_{IHHS}	DSI-CLK+/-, DSI-D0+/-	-	-	460	mV
Differential input impedance	Z_{ID}	DSI-CLK+/-, DSI-D0+/-	80	100	125	Ω

Note (1) IOVCC=1.65~3.3V, VCC=2.6 to 3.8V, GND=0V, Ta=-30 to 70 °C

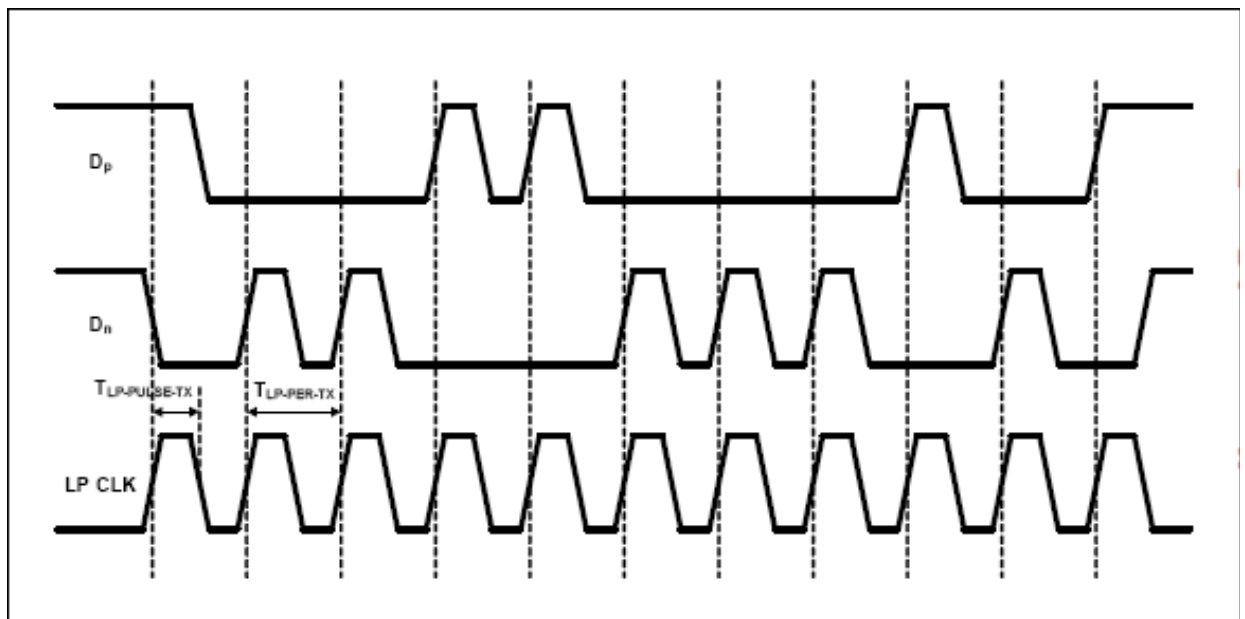


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6.2.2 AC CHARACTERISTICS

Parameter	Symbol	Min.	Typ	Max.	Unit	Note
Minimum pulse width response (LP RX mode)	$T_{\text{MIN-RX}}$	50	-	-	ns	
Pulse width of the LP exclusive-OR clock	$P_{\text{LD-PLUSE-TX}}$	50	55	58	ns	Note (1)
15%~85% rise time and fall time (LP Tx mode)	$T_{\text{RLP}}/T_{\text{FLP}}$	-	-	25	ns	
30%~85% rise time and fall time of EOT (LP Tx mode)	TREOT	-	-	35	ns	
Period of the LP exclusive-OR clock	$T_{\text{LP-PER-TX}}$	90	-	-	ns	
Data to clock setup time	T_{SETUP}	0.15			UI	
Data to clock setup time	T_{HOLD}	0.15			UI	

Note (1) : 1ST clock pulse after STOP state or last clock pulse before STOP state/all other pulse.



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6.3 Interface Timing

Item	Symbol	Min.	Typ.	Max.	Unit
PCLK Frequency	FPCLK	-	147.01	-	MHz
Horizontal Synchronization	Hsync	-	16	-	PCLK
Horizontal Back Porch	HBP	-	32	-	PCLK
Horizontal Front Porch	HFP	-	16	-	PCLK
Hsync+HBP+HFP	-	-	64	-	PCLK
Horizontal Address(Display Area)	Hadr	-	1920	-	PCLK
Horizontal cycle	-	-	1984	-	PCLK
Vertical Synchronization	Vsync	-	2	-	Line
Vertical Back Porch	VBP	-	18	-	Line
Vertical Front Porch	VFP	-	15	-	Line
Vsync+VBP+VFP	-	-	35	-	Line
Vertical Address(Display Area)	Vadr	-	1200	-	Line
Vertical cycle	-	-	1235	-	Line
Frame Rate	-	-	60	-	Hz

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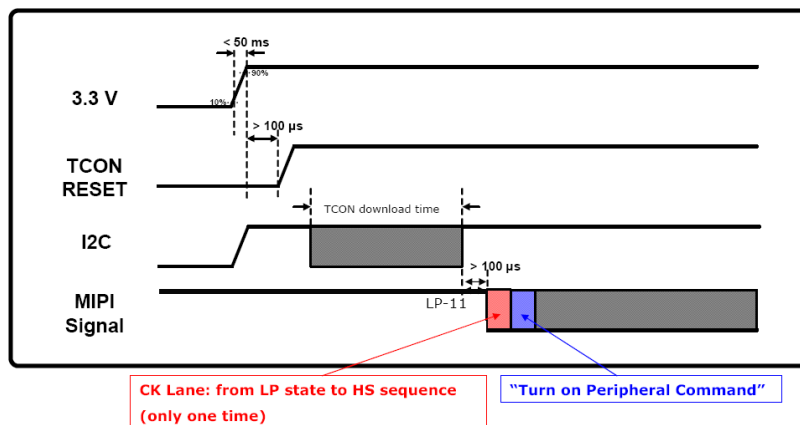
6.4 Turn On Peripheral

6.4.1 Turn on peripheral command follow MIPI DSI Spec. 8.8.6. It defines that “Turn on peripheral command” need to be sent before transmitting video data for normal display operation.

1109 8.8.6 Turn On Peripheral Command, Data Type = 11 0010 (32h)

1110 *Turn On Peripheral* command is Short packet command that turns on the display in a Video Mode display
1111 module for normal display operation.

Data Type, hex	Data Type, binary	Description	Packet Size
32h	11 0010	Turn On Peripheral Command	Short



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6.4.2 Example : HSD use TC358768XBG (TOSHIBA) MIPI Bridge IC

6.4.2.1 TC358768XBG (TOSHIBA) Datasheet check Turn on peripheral data type

DSI TX Protocol

Table below shows all the data types that supported in TC358768XBG.

Table 3-3 Supports Data Types

Data Type	Description	Packet Size
0x01	Sync Event, V Sync Start	Short
0x11	Sync Event, V Sync End	Short
0x21	Sync Event, H Sync Start	Short
0x31	Sync Event, H Sync End	Short
0x08	End of Transmission packet (EoTp)	Short
0x02	Color Mode (CM) Off Command	Short
0x12	Color Mode (CM) On Command	Short
0x22	Shut Down Peripheral Command	Short
0x32	Turn On Peripheral Command	Short
0x03	Generic Short WRITE, no parameters	Short
0x13	Generic Short WRITE, 1 parameter	Short
0x23	Generic Short WRITE, 2 parameters	Short
0x04	Generic READ, no parameters	Short
0x14	Generic READ, 1 parameter	Short
0x24	Generic READ, 2 parameters	Short
0x05	DCS Short WRITE, no parameters	Short
0x15	DCS Short WRITE, 1 parameter	Short
0x06	DCS READ, no parameters	Short
0x37	Set Maximum Return Packet Size	Short
0x29	Generic Long Write (Max 8 byte for register access)	Long
0x39	DCS Long Write (Max 8 byte for register access)	Long
0x0E	Packed Pixel Stream, 16-bit RGB, 5-6-5 Format	Long
0x1E	Packed Pixel Stream, 18-bit RGB, 6-6-6 Format	Long
0x2E	Loosely Packed Pixel Stream, 18-bit RGB, 6-6-6 Format	Long
0x3E	Packed Pixel Stream, 24-bit RGB, 8-8-8 Format	Long

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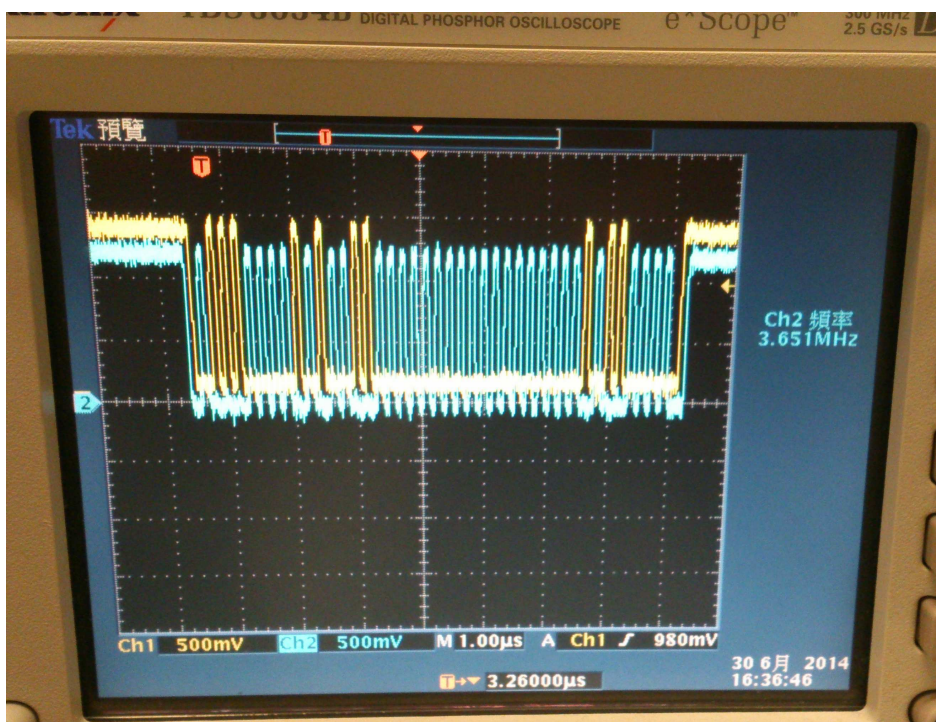
6.4.2.2 TC358768XBG (TOSHIBA) Datasheet , short command 、 no parameter use 0x0602 , Turn on peripheral (32h) command (0x0602,0x1032)

- DSICMD_TX (Register 0x0600)
 - Contains DSI Command Packet Start Transmit bit.
- DSICMD_TYPE (Register 0x0602)
 - Contains DSI (short or long) CommandPacket Type
 - Contains DSI Packet Data ID

TC358768XBG (TOSHIBA) example command

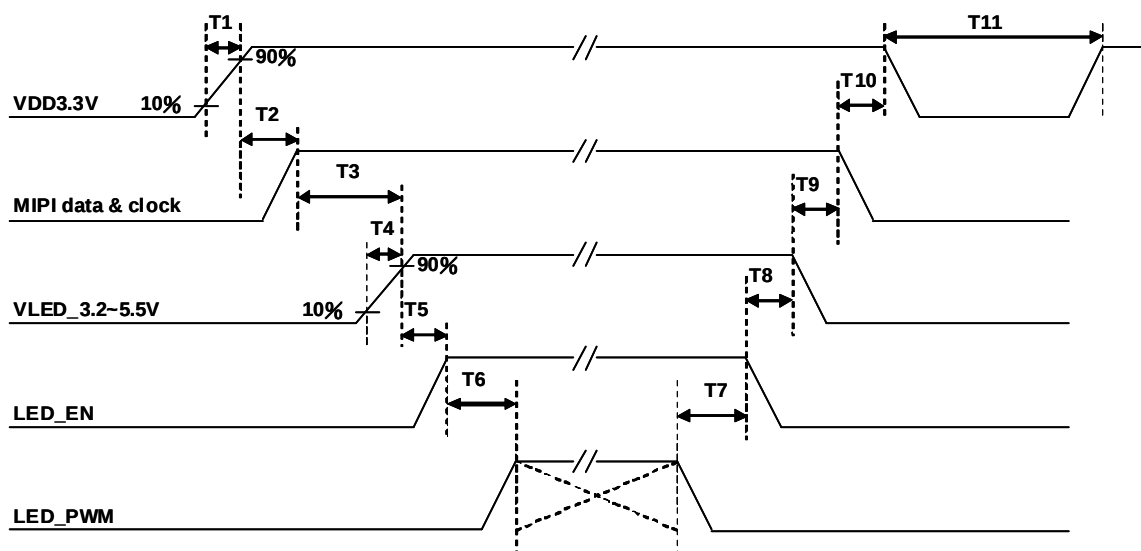
```
// =====Turn on peripheral command (for P1010-A00) =====
    SPI_MIPI_MOSI(0x0602,0x1032);
    SPI_MIPI_MOSI(0x0600,0x0001);
//=====
```

6.4.2.3 Turn on peripheral waveform (DSI_D0P/DSI_D0N)



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6.5 Power On / Off Sequence



Item	Min.	Typ.	Max.	Unit
T1	0.5	--	10	ms
T2	200	--	--	ms
T3	200	--	--	ms
T4	0.5	--	10	ms
T5	0	--	5	ms
T6	0	--	5	ms
T7	0	--	5	ms
T8	0	--	5	ms
T9	5	--	--	ms
T10	85	--	--	ms
T11	1000	--	--	ms

- Note :**
- (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD} .
 - (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
 - (3) In case of V_{DD} = off level, please keep the level of input signal on the low or keep a high impedance.
 - (4) T11 should be measured after the module has been fully discharged between power off and on period.

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- (5) Interface signal shall not be kept at high impedance when the power is on.
- (6) The duty of LED dimming signal should be more than 20% in TP6 and TP14
- (7) PWM can adjust brightness to control Pin. Pulse duty the bigger the brighter

6.6 Backlight Unit

Parameter	Symbol	Min	Typ	Max	Units	Condition
Backlight Power consumption	P_{LED}	--	--	2.052	Watt	Ta=25°C VLED=3.7V PWM duty 100%
LED Life-Time	N/A	15,000	--	--	Hour	Ta=25°C I _F =19mA Note (1)

Note (1): The LED lifetime defines as the estimated time to 50% degradation of final luminous.

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6.7 LED Driver

6.7.1 Absolute Maximum Ratings

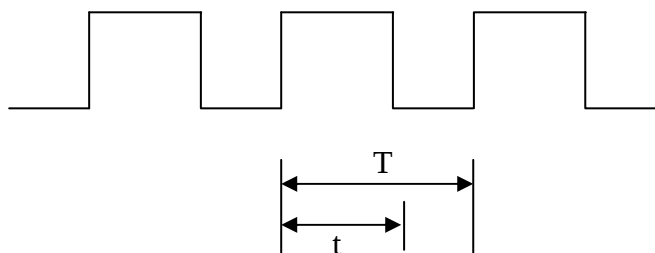
Item	Symbol	Min.	Max.	Unit	Note
LED Power Supply voltage	V_{LED}	0	16	Volt	
LED_EN, PWM pin Voltage	V_{EN}, V_{PWM}	0	5.5	Volt	

6.7.2 DC Electrical Characteristics

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply Voltage	V_{LED}	3.2	--	5.5	Volt	
LED_EN High Threshold	V_{ENH}	2.0	--	V_{LED}	Volt	
LED_EN Low Threshold	V_{ENL}	0	--	0.3	Volt	
PWM High Threshold	V_{PWMH}	2.0	--	V_{LED}	Volt	
PWM Low Threshold	V_{PWML}	--	--	0.15	Volt	
PWM Frequency	F_{PWM}	225	--	1k	Hz	
PWM Frequency	F_{PWM}	14K		30k	Hz	Note(1)
PWM Duty Cycle	T_D	10	--	100	%	Note(2)

Note (1): PWM Frequency have noise problems during 1K~13K Hz.

Note (2): PWM Duty Cycle



$$\text{Duty Cycle} = (t / T) * 100\%$$

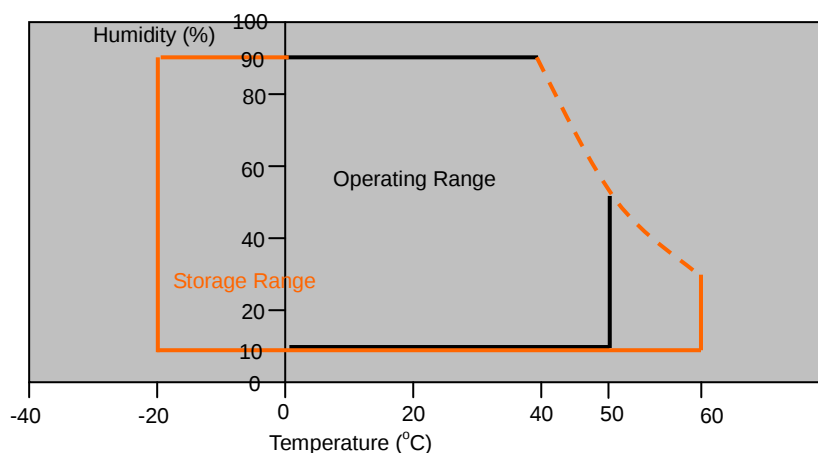
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7.0 Reliability test items

No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+60°C, 240hrs	
2	Low Temperature Storage	Ta=-20°C, 240hrs	
3	High Temperature Operation	Ta=+50°C, 300hrs	
4	Low Temperature Operation	Ta=0°C, 300hrs	
5	Thermal Cycling Test (non operation)	-20°C(30min)→+60°C(30min),100 cycles	
6	Vibration	Sine Wave 1.5G, 5~500Hz, XYZ 30min/each direction	
7	Shock	Half-Sine, 200G, 2ms, ±XYZ, 1time	

Note : There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.

Storage / Operating temperature



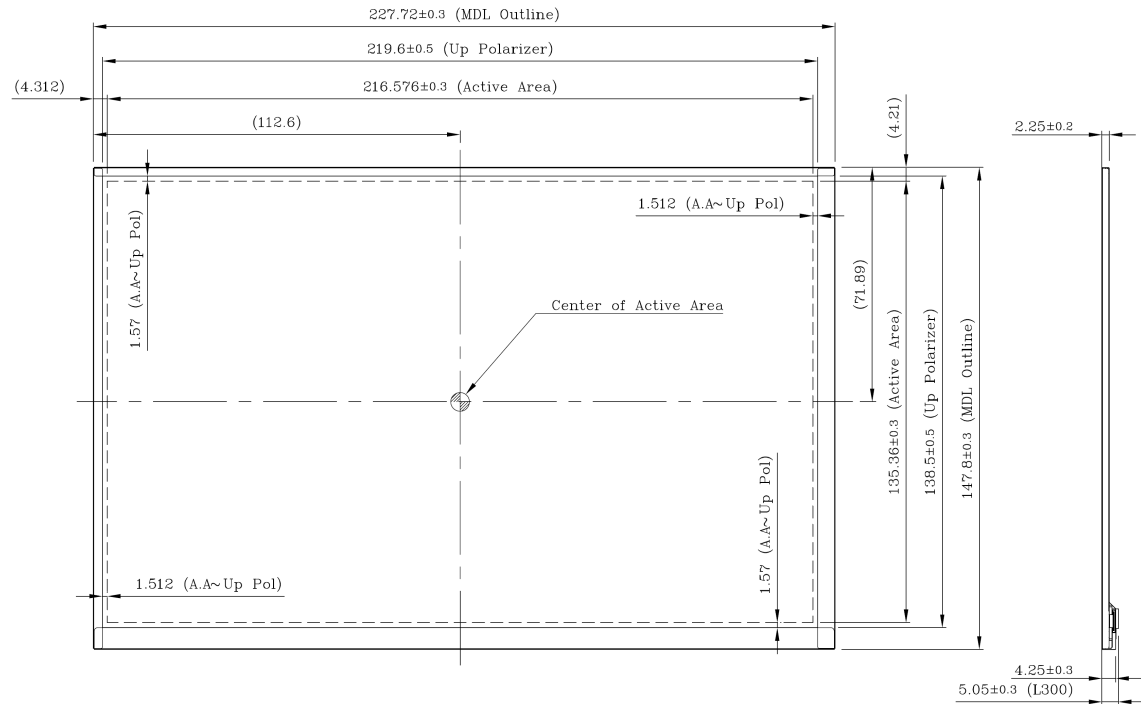
Note .Max wet bulb temp.=39°C

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8.0 OUTLINE DIMENSION

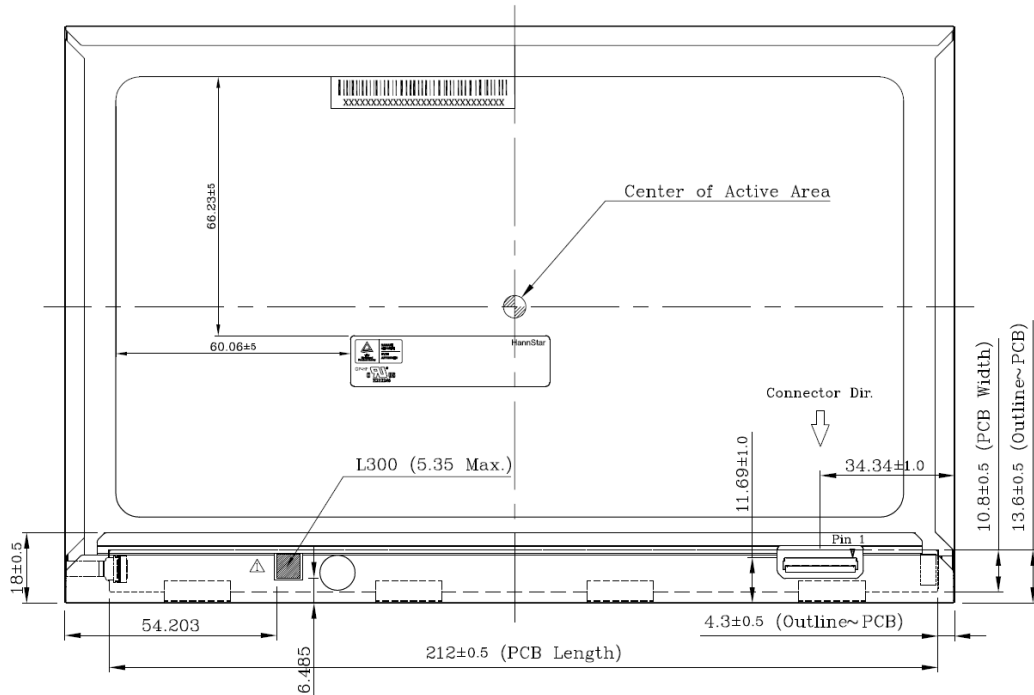
8.1 Front View Outline Dimension

Unit : mm



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8.2 Back View Outline Dimension



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9.0 LOT MARK

9.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----

Code 1,2,3,4,5,6: HannStar internal flow control code.

Code 7: production location.

Code 8: production year.

Code 9: production month.

Code 10,11,12,13,14,15: serial number.

Note (1) Production Year

Year	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
Mark	6	7	8	9	0	1	2	3	4	5

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

9.2 Location of Lot Mark

(1) The label is attached to the backside of the LCD module.

(2) This is subject to change without prior notice.

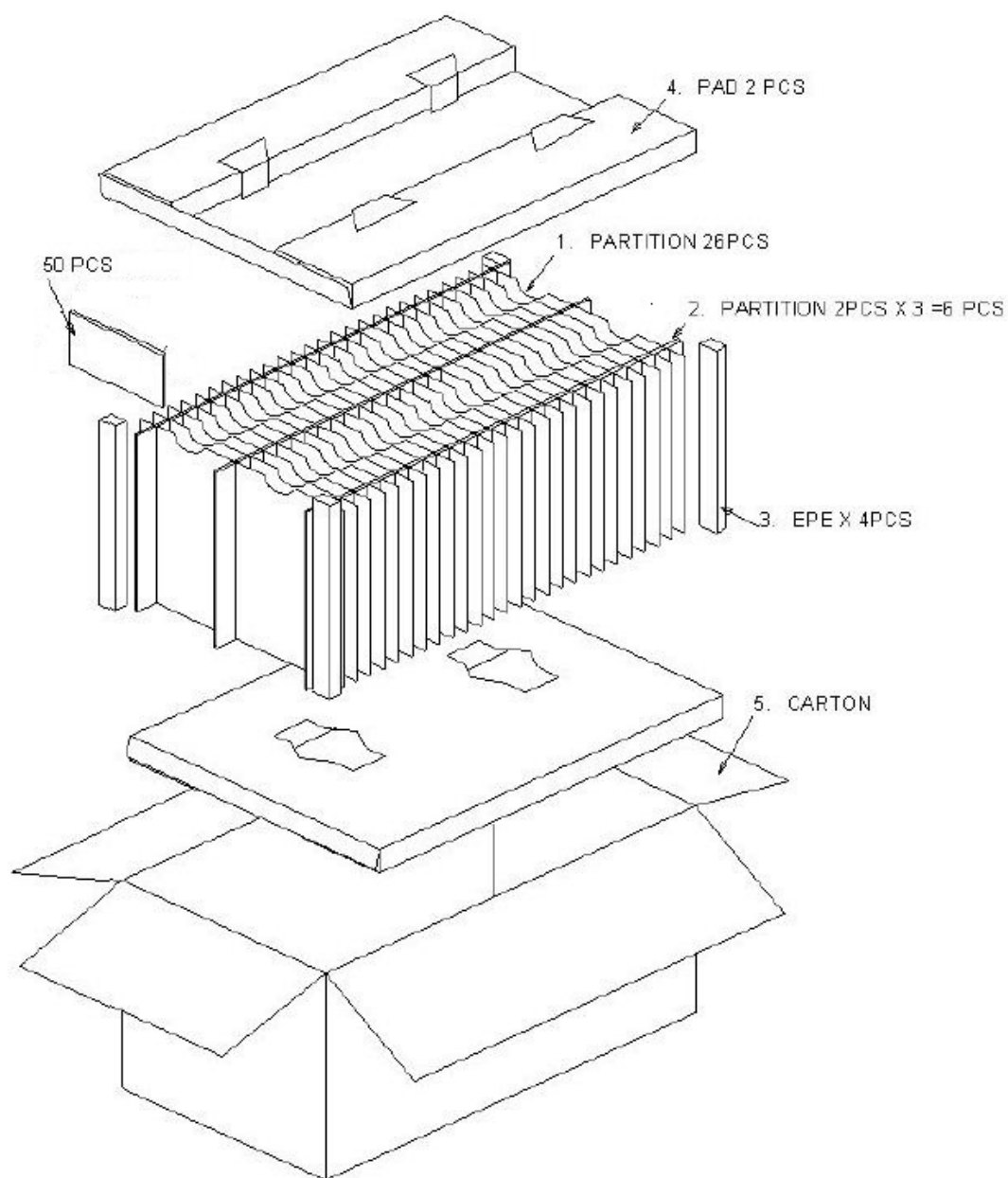


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10.0 PACKAGE SPECIFICATION

10.1 Packing form

LCM Model	LCM Qty. in the box	Inner Box Size (mm)	Notice
HSD101PUW1-A	50 pcs/box	470(L)X381(W)X327(H)	



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10.2 Packing assembly drawings

號碼	數量	規格
①	26	Corrugated Paperboard (B Flute)
②	6	Corrugated Paperboard (B Flute)
③	4	EPE
④	2	Corrugated Paperboard (B Flute)
⑤	1	Corrugated Paperboard (AB Flute)
包裝黏著膠帶	1	

11.0 GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

11.3 Breakage of LCD Panel

11.3.1. If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.

11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.

11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.

11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.4 Electric Shock

11.4.1. Disconnect power supply before handling LCD module.

11.4.2. Do not pull or fold the LED cable.

11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

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11.5 Absolute Maximum Ratings and Power Protection Circuit

- 11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 11.5.3. It's recommended to employ protection circuit for power supply.

11.6 Operation

- 11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- 11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

11.8 Static Electricity

- 11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 11.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

11.10 Disposal

When disposing LCD module, obey the local environmental regulations.