| Document Title | HSD102IDW1 Product Information | Page No. | 1/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

TO:

Date : JAN 16,2006

HannStar Product Information (Preliminary)

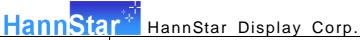
10.2" Color TFT-LCD Module Model: HSD102IDW1-A**

Note:1. Please contact HannStar Display Corp. before designing your product based on this module specification.

- 2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.
- 3. The mark " ** " of Model means sub-model code.

| Document Title | HSD102IDW1 Product Information | Page No. | 2/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

| Record of Revisions | | | | |
|---------------------|------|---------------------------------------|--|--|
| Rev. | Date | Description of change | | |
| 1.0 | | Product Information was first issued. | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |



| Document Title | HSD102IDW1 Product Information | Page No. | 3/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

| | Contents | | | |
|------|----------------------------|----|--|--|
| 1.0 | GENERAL DESCRIPTION | 4 | | |
| 2.0 | ABSOLUTE MAXIMUM RATINGS | 5 | | |
| 3.0 | OPTICAL CHARACTERISTICS | 6 | | |
| 4.0 | Pixel Format | | | |
| 5.0 | INTERFACE PIN CONNECTION | | | |
| 6.0 | ELECTRICAL CHARACTERISTICS | | | |
| 7.0 | OUTLINE DIMENSION | 19 | | |
| 8.0 | Reliability test items | 21 | | |
| 9.0 | LOT MARK | | | |
| 10.0 | PACKAGE SPECIFICATION | 23 | | |
| 11.0 | GENERAL PRECAUTION | | | |

| Document Title | HSD102IDW1 Product Information | Page No. | 4/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model HSD102IDW1-A is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 10.2 (15:9) inch diagonally measured active display area with 2400 x 480 dot (800 horizontal by 480vertical pixel) resolution.

1.2 Features

- 10.2 (15:9 diagonal) inch configuration
- Portable DVD Player
- ROHS design

1.3 General information

| Item | Specification | Unit |
|-------------------|-----------------------|--------|
| Outline Dimension | 235(H) x 145.8(V) | mm |
| Display area | 222.00(H) x 132.48(V) | mm |
| Number of Pixel | 800 RGB(H) x 480(V) | pixels |
| Pixel pitch | 0.2775(H) x 0.276(V) | mm |
| Pixel arrangement | RGB Vertical stripe | |
| Display mode | Normally white | |

| Document Title | HSD102IDW1 Product Information | Page No. | 5/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

| Item | Symbol | Min. | Max. | Unit | Note |
|----------------------|------------|---------|-----------------------|------|--------|
| | V_{DD} | -0.5 | 5 | V | GND=0 |
| Dower cumply voltage | V_{GH} | -0.3 | 40 | V | GND=0 |
| Power supply voltage | V_{GL} | -20 | 0.3 | V | GND=0 |
| | AV_DD | -0.5 | 13.5 | V | AGND=0 |
| | VI | -0.5 | VDD+0.5 | V | |
| Input Signal voltage | VGMA(1~7) | 0.4AVcc | AV _{DD} -0.1 | V | |
| | VGMA(8~14) | 0.1 | 0.6AV _{DD} | V | |

2.1.2Back-Light Unit

| Item | Symbol | Min. | Max. | Unit | Note |
|----------------|----------------|------|------|------|------|
| Lamp current | Ι _L | 5.5 | 6.5 | mA | |
| Lamp frequency | f_L | 30 | 80 | KHz | |

2.2 Environment Absolute Rating

| Item | Symbol | Min. | Max. | Unit | Note |
|-----------------------|-----------|------|------|------------------------|------|
| Operating Temperature | T_{opa} | -30 | 85 | $^{\circ}\!\mathbb{C}$ | |
| Storage Temperature | T_{stg} | -40 | 85 | $^{\circ}\!\mathbb{C}$ | |

| Document Title | HSD102IDW1 Product Information | Page No. | 6/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

| Item | | Symbol | Condition | Min. | Тур. | Max. | Unit | Note |
|--------------------------|------------------|--------------|-----------------------------------|-------|-------|-------|------|--------|
| Contrast Ratio | | CR | ⊕=0 Normal viewing angle | 400 | 500 | _ | l | (1)(2) |
| | | T_R | | _ | 5 | 10 | msec | (4)(2) |
| Response time | | T_{F} | | | 20 | 25 | msec | (1)(3) |
| Color gamut | | S | | | 50% | | % | |
| Color chromaticity | White | W_x | | 0.282 | 0.312 | 0.342 | | (1)(4) |
| (CIE1931) | vvriite | Wy | | 0.301 | 0.331 | 0.361 | | |
| | Hor. | θι | | 60 | 70 | _ | | |
| Viewing angle | пот. | Θ_{R} | CR>10 | 60 | 70 | _ | | |
| viewing angle | Ver. | θυ | CK>IU | 45 | 55 | _ | | |
| | vei. | θр | | 55 | 65 | _ | | |
| Brightness uniformity | B _{UNI} | ⊖=0 | | 70 | _ | _ | % | (5) |
| Optima View D | irection | | | 6 O'd | clock | | | (6) |

Measuring Condition

Measuring surrounding : dark roomAmbient temperature : 25±2°C

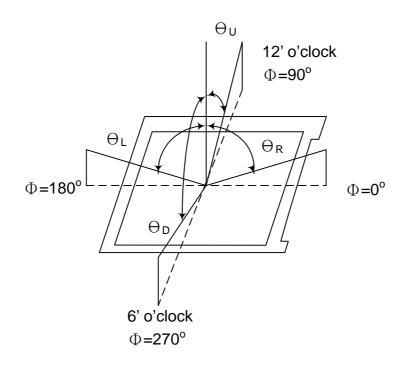
■ 30min. warm-up time.

| Document Title | HSD102IDW1 Product Information | Page No. | 7/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |

3.2 Measuring Equipment

- Otsuka Electrics Corp., which utilized MCPD-3000 for Chromaticity and BM-5 for other optical characteristics.
- Measuring spot size : 10 ~ 12 mm

Note (1) Definition of Viewing Angle:

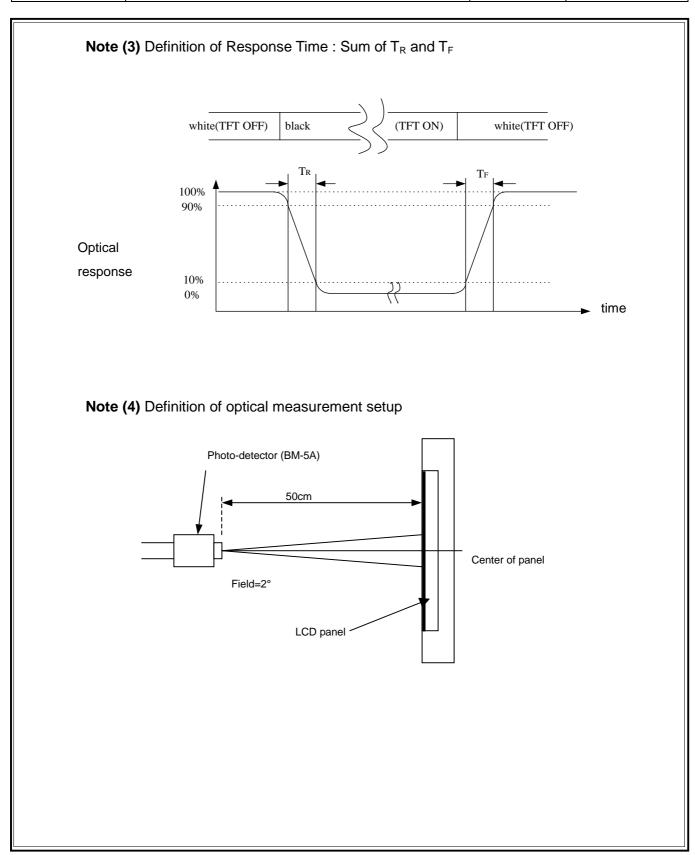


Note (2) Definition of Contrast Ratio(CR): measured at the center point of panel

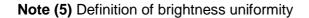
CR = Luminance with all pixels white

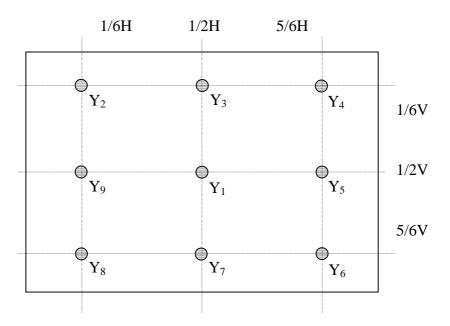
Luminance with all pixels black

| Document Title | HSD102IDW1 Product Information | Page No. | 8/26 |
|----------------|--------------------------------|----------|------|
| Document No. | | Revision | 1.1 |



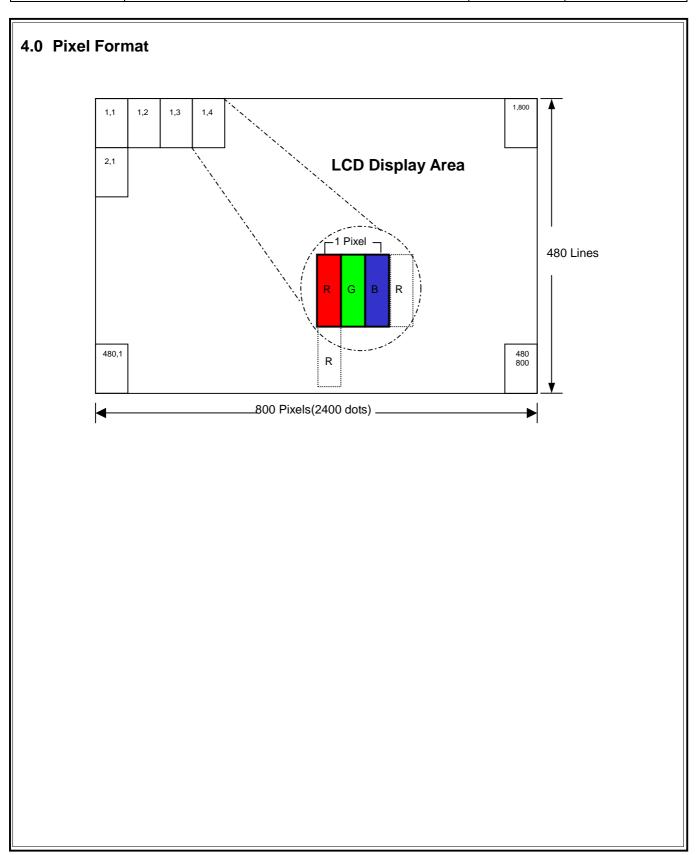
| | manifeta: Diopiay Corp. | | |
|----------------|--------------------------------|----------|------|
| Document Title | HSD102IDW1 Product Information | Page No. | 9/26 |
| Document No. | | Revision | 1.1 |





Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optima view direction.

| Document Title | HSD102IDW1 Product Information | Page No. | 10/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |



| Document Title | HSD102IDW1 Product Information | Page No. | 11/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

5.0 INTERFACE PIN CONNECTION

5.1 System pin assignment

| Terminal no. | Symbol | I/O | Description | Note |
|--------------|-----------|-----|--|------|
| 1 | POL | ı | Polarity Setting | |
| 2 | STVD | I/O | Vertical Line start pulse I/O signal | |
| 3 | OE123R | 0 | Vertical Line output Enable signal | |
| 4 | G-CLKR | Ι | Vertical Line Clock | |
| 5 | STVU | I/O | Vertical Line start pulse I/O signal | |
| 6 | GND | - | Digital Power Ground | |
| 7 | EDGSEL | I | Rising/Falling Selection | |
| 8 | VCC | - | Digital Voltage Input | |
| 9 | V9 | I | Gamma Voltage Input | |
| 10 | VEER | - | GateOFF Voltage | |
| 11 | V2 | I | Gamma Voltage Input | |
| 12 | VGGR | - | GateON Voltage | |
| 13 | V6 | ı | Gamma Voltage Input | |
| 14 | U/RD | I | Vertical Scanning Line Direction Selection | |
| 15 | VCOM | - | Common Voltage | |
| 16 | AGND | - | Analog Power Ground | |
| 17 | AVDD | - | Analog Voltage Input | |
| 18 | V14 | ı | Gamma Voltage Input | |
| 19 | V11 | I | Gamma Voltage Input | |
| 20 | V8 | I | Gamma Voltage Input | |
| 21 | V5 | I | Gamma Voltage Input | |
| 22 | V3 | I | Gamma Voltage Input | |
| 23 | GND | - | Digital Power Ground | |
| 24 | R5 | I | Red Data Bus Input (MSB) | |
| 25 | R4 | I | Red Data Bus Input | |
| 26 | R3 | ı | Red Data Bus Input | |
| 27 | R2 | I | Red Data Bus Input | |
| 28 | R1 | I | Red Data Bus Input | |
| 29 | R0 | I | Red Data Bus Input (LSB) | |
| 30 | GND | - | Digital Power Ground | |
| 31 | GND | - | Digital Power Ground | |
| 32 | G5 | I | Green Data Bus Input (MSB) | |
| 33 | G4 | I | Green Data Bus Input | |
| 34 | G3 | I | Green Data Bus Input | |
| 35 | G2 | I | Green Data Bus Input | |
| 36 | G1 | I | Green Data Bus Input | |
| 37 | G0 | I | Green Data Bus Input (LSB) | |
| 38 | DIO2_COF3 | I/O | Horizontal Line start pulse I/O signal(STHR) | |
| 39 | REV | I | Data Invert signal | |
| 40 | GND | - | Digital Power Ground | |
| 41 | CLK | I | Pixel clock | |
| 42 | VCC | - | Digital Voltage Input | |
| 43 | DIO1 COF1 | ı | Horizontal Line start pulse I/O signal(STHL) | |

| Document Title | HSD102IDW1 Product Information | Page No. | 12/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

| 44 | LD | 0 | Polarity latch and reflash new data to output |
|----|------|---|---|
| 45 | B5 | I | Blue Data Bus Input (MSB) |
| 46 | B4 | I | Blue Data Bus Input |
| 47 | B3 | ı | Blue Data Bus Input |
| 48 | B2 | I | Blue Data Bus Input |
| 49 | B1 | I | Blue Data Bus Input |
| 50 | B0 | ı | Blue Data Bus Input (LSB) |
| 51 | SHL | - | Horizontal Scanning Line direction Selection |
| 52 | V1 | ı | Gamma Voltage Input |
| 53 | V4 | I | Gamma Voltage Input |
| 54 | V7 | I | Gamma Voltage Input |
| 55 | V10 | ı | Gamma Voltage Input |
| 56 | V12 | I | Gamma Voltage Input |
| 57 | V13 | ı | Gamma Voltage Input |
| 58 | AVDD | - | Analog Voltage Input |
| 59 | AGND | - | Analog Power Ground |
| 60 | VCOM | - | Common Voltage |

| Document Title | HSD102IDW1 Product Information | Page No. | 13/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module

DC Electrical Characteristics

| Parameter | Symbol | Min | Тур. | Max. | Unit | Note |
|----------------------------|-----------------------------------|----------------------|------|-----------------------|------|----------------------|
| | V_{DD} | 3.0 | 3.3 | 3.6 | V | |
| | V_{GH} | 10.0 | | 35 | V | |
| Supply Voltage | V_{GL} | -15 | | -3 | V | |
| | V _{GH} - V _{GL} | 15.0 | | 40.0 | V | |
| | V_{COM} | 7 | | Vgl+35 | V | |
| Low Level Input Voltage | Vil | 0 | - | $0.3V_{DD}$ | V | |
| High Level Input Voltage | Vih | 0.7 V _{DD} | - | V_{DD} | V | |
| High Level Output Voltage | Voh | V _{DD} -0.4 | - | V_{DD} | V | |
| Low Level Output Voltage | Vol | Gnd | - | Gnd+0.4 | V | |
| Sinking Current of Outputs | IOL | -80 | - | - | uA | |
| Driving Current of Outputs | IOH | 80 | - | - | uA | |
| Supply Analog Voltage | AV_{DD} | 6.5 | 10 | 13.5 | V | |
| Input level V1 ~ V7 | V _{GMA} 1~7 | 0.4AVDD | - | AV _{DD} -0.1 | V | |
| Input level V8 ~ V14 | V _{GMA} 8~14 | 0.1 | - | $0.6AV_{DD}$ | V | |
| | I_{GG} | - | 100 | - | uA | V _{GG} =25 |
| Current for driver | I _{EE} | - | -100 | - | uA | V _{EE} =-15 |
| Suitent for driver | I _{CC} | - | 50 | - | mA | V _{CC} =3.3 |
| | | | | | | |

(VCC=2.7V~3.6V,AVDD=6.5~13.5v,AVSS=GND=0V,TA=25°C)

| Document Title | HSD102IDW1 Product Information | Page No. | 14/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

6.2 AC Characteristics

| Parameter | Symbol | Min | Тур | Max | Unit |
|-------------------------------|--------|-----|-----|------|------|
| CLK frequency | Fclk | - | 40 | 45 | MHz |
| CLK pulse width | Tcw | 40% | - | 60%- | Tcph |
| Data set up time | Tsu | 4 | - | - | ns |
| Data hold time | Thd | 2 | - | - | ns |
| Propagation delay of DIO2/1 | Tphl | 6 | 10 | 15 | ns |
| Time that the last data to LD | Tld | 1 | - | - | Tcph |
| Pulse width of LD | Twld | 2 | - | - | Tcph |
| Time that LD to DIO1/2 | Tlds | 5 | - | - | Tcph |
| POL set up time | Tpsu | 6 | - | - | ns |
| POL hold time | Tphd | 6 | - | - | ns |
| Output stable time | Tst | - | - | 12 | us |
| CKV pulse width | TCKV | 0.5 | | | us |
| OEV pulse width | TOEV | 1 | | | us |
| STV set up time | Tsuv | 200 | | | ns |
| STV hold time | Thdv | 300 | | | ns |

 $(V_{DD}=3.3V, AVDD=8.4V, AVSS=Gnd=0V, Ta=25^{\circ}C)$

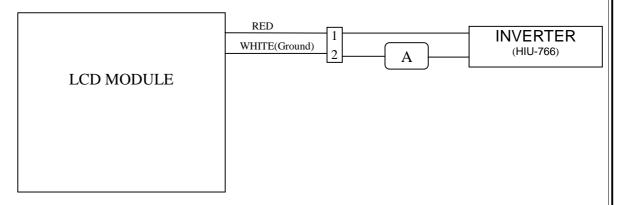
| Document Title | HSD102IDW1 Product Information | Page No. | 15/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

6.3 Back-Light Unit

The back-light system is an edge-lighting type with 1 CCFL(Cold Cathode Fluorescent Lamp). The characteristics of the lamp is shown in the following tables.

| | - | | | | | |
|--------------------------|--------|-------|------|------|---------|--------------------------|
| Item | Symbol | Min. | Тур. | Max. | Unit | Note |
| Lamp current | IL | 5.5 | 6.0 | 6.5 | mA(rms) | (1)(6) |
| Lamp voltage | VL | 637 | 707 | 777 | V(rms) | (6)I _L =6.0mA |
| Frequency | fL | 30 | 55 | 80 | KHz | (2) |
| Operating lamp life time | Hr | 30000 | _ | _ | Hour | (3) |
| Startup voltage | Vs | 960 | _ | _ | V | (4)(5)at 25°C |

Note (1) Lamp current is measured with current meter for high frequency as shown below. Specified valued are for single lamp.



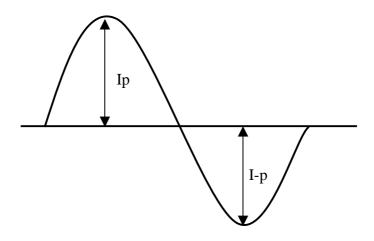
- Note (2) Lamp frequency may produce interference with horizontal synchronous frequency and this may cause ripple noise on the display. Therefore lamp frequency shall be kept away from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- Note (3) Lamp life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3 °C, typical IL value indicated in the above table and fL=50kHz until the brightness becomes less than 50%.
- Note (4) CCFL inverter should be able to provide a voltage over specified value (Vs) in the above table. Lamp units need at least Vs value shown above to ignition.

| Document Title | HSD102IDW1 Product Information | Page No. | 16/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

Note (5) The voltage over specified value (Vs) should be applied to the lamp more than 1

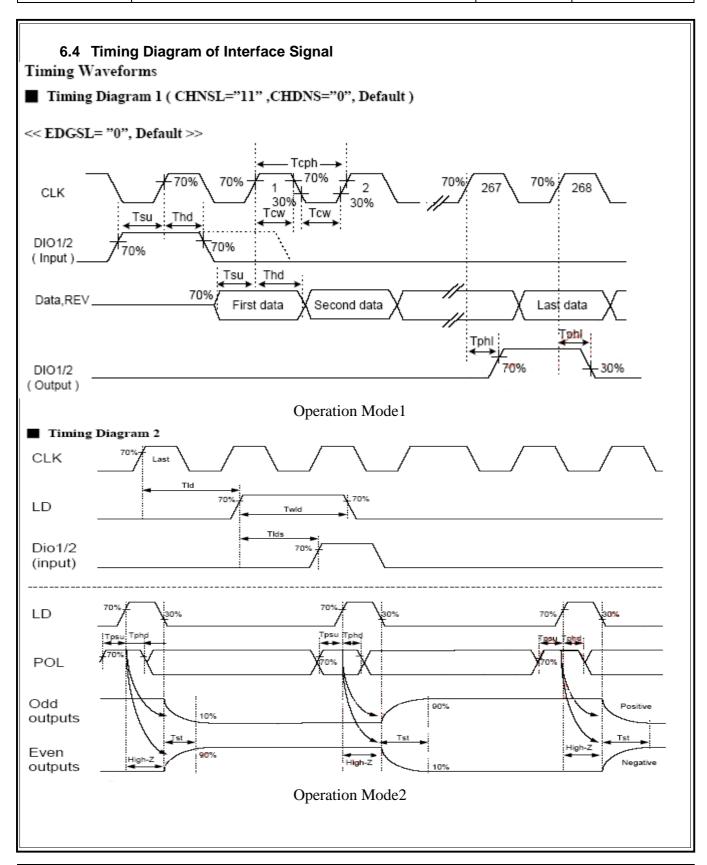
second after startup. Otherwise, the lamp may not be turned on. The used lamp current is the lamp typical current.

- Note (6) The output voltage waveform and current waveform of the inverter must be symmetrical (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and current waveform, and spike waveform. The inverter design which can provide the best optical performance, power efficiency, and lamp life should under the following conditions.
 - a. The asymmetry rate of the inverter waveform should be less than 10%.
 - b. The distortion tae of the waveform should be within $\sqrt{2\pm10\%}$.
 - c. The inverter output waveform should be better similar to the ideal sine wave.



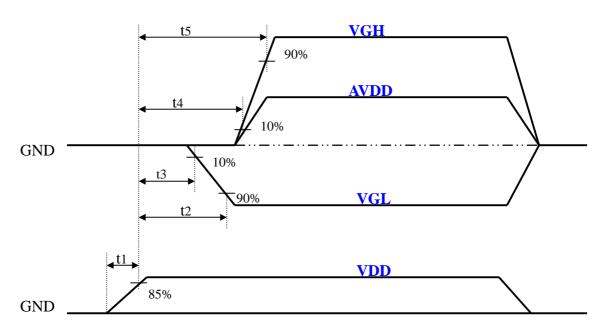
Asymmetry rate = $|I_p-I_{-p}| / I_{rms} \times 100\%$ Distortion rate = I_p (or I_{-p}) / I_{rms}

| Document Title | HSD102IDW1 Product Information | Page No. | 17/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |



| Document Title | HSD102IDW1 Product Information | Page No. | 18/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |





Power Sequence

Power Sequence: VDD -> VGL-> AVDD -> VGH

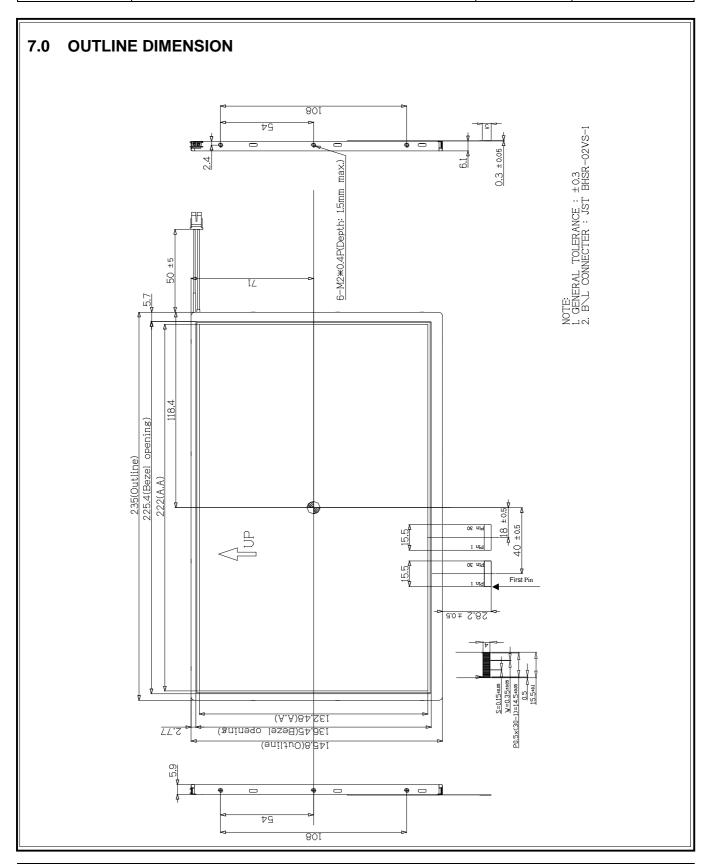
t1 < 10ms

t3 < t4

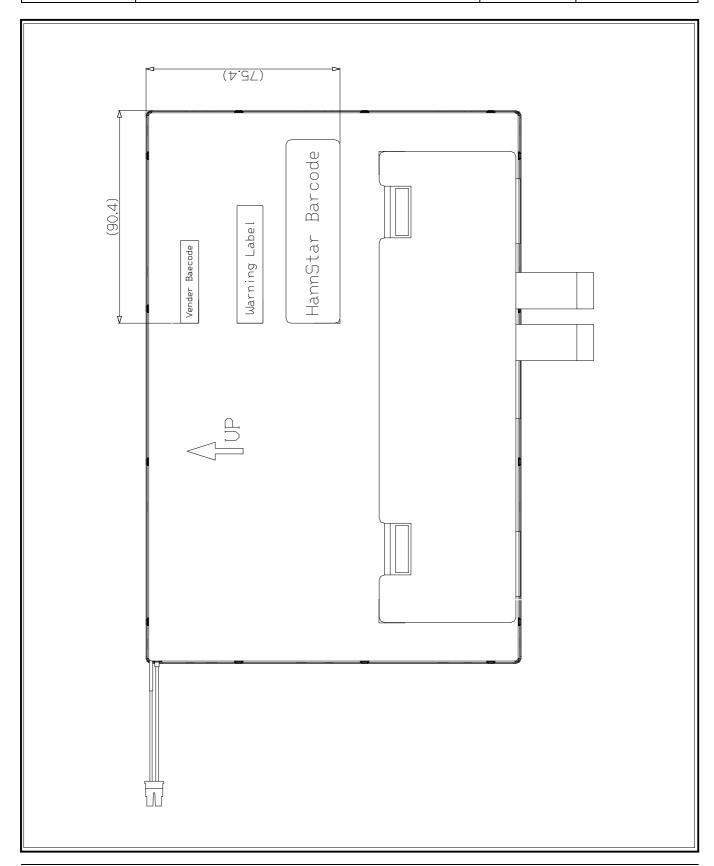
t2, $t5 \le 40$ ms.

Note Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off. the display may momentarily become white.

| Document Title | HSD102IDW1 Product Information | Page No. | 19/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |



| | Tametar Biopiay Corp. | | | | | | | | |
|----------------|--------------------------------|----------|-------|--|--|--|--|--|--|
| Document Title | HSD102IDW1 Product Information | Page No. | 20/26 | | | | | | |
| Document No. | | Revision | 1.1 | | | | | | |



| Document Title | HSD102IDW1 Product Information | Page No. | 21/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

8.0 Reliability test items

| No. | ltem | Conditions | Remark |
|-----|--|--|-----------|
| 1 | High Temperature Storage | Ta=+85°C, 240hrs | |
| 2 | Low Temperature Storage | Ta=-40°C, 240hrs | |
| 3 | High Temperature Operation | Ta=+85°C, 240hrs | |
| 4 | Low Temperature Operation | Ta=-30°C, 240hrs | |
| 5 | High Temperature and High Humidity (Operating) | Ta=+60°C, 90%RH, 240hrs | |
| 6 | Thermal Cycling Test (non operation) | $-40^{\circ}\text{C}(0.5\text{hr}) \rightarrow +85^{\circ}\text{C}(0.5\text{hr}), 200\text{cycles}$ | |
| 8 | Altitude Test (non operation) | 50000ft, 24hr (25℃) | |
| 9 | Altitude Test (operation) | 10000ft, 02hr (25°€) | |
| 10 | Pressure cooker Test | 121°C, 100%R.H., 2atm, 16hr/20hr | Cell only |
| 11 | Electrostatic Discharge | ± 200V, 200pF,0Ω | |
| 12 | Room Temperature Operating Test | 25℃, 2000hr (240hr判定) | |
| 13 | Mean Time Between Failure | 60°C., 500hr | |
| 14 | 衝擊測試-2 | Half-sine,100G,6ms,±XYZ,3times for each direction | |
| 15 | 振動測試-1 | Sine,1.5G, 5~500~5Hz, XYZ, 1cycle , 30min/ each direction | |
| 16 | 振動測試-2 | Random 1.04Grms, 10~500Hz, XYZ, 30min/ each direction | |
| 17 | Cell包裝箱衝擊./振動試驗 | 1.Sine,1.5G,5~200Hz,1hr/ XYZ direction 2.Random,1.5Grms,5~200Hz,15min/XYZ 3.Half -sine,70G,11ms,+X axis, 2 time 4.Half -sine,200G,2ms,+X axis, 2 time 5.90°傾倒撞擊剛性桌面,兩側正反放置各3次, | |

Note: All tests above are practiced at module type.

There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.

| Document Title | HSD102IDW1 Product Information | Page No. | 22/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

9.0 LOT MARK

9.1 Lot Mark

 1
 2
 3
 4
 5
 6
 7
 8
 9
 10
 11
 12
 13
 14
 15

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month.

code 10,11,12,13,14,15: serial number.

Note (1) Production Year

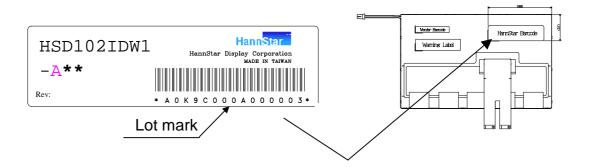
| Year | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 |
|------|------|------|------|------|------|------|------|------|------|------|
| Mark | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |

Note (2) Production Month

| Month | Jan. | Feb. | Mar. | Apr. | May. | Jun. | Jul. | Aug. | Sep. | Oct | Nov. | Dec. |
|-------|------|------|------|------|------|------|------|------|------|-----|------|------|
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Α | В | С |

9.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.



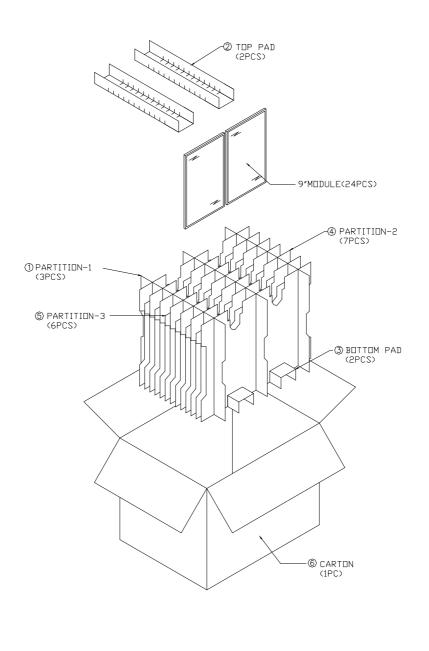
| Document Title | HSD102IDW1 Product Information | Page No. | 23/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

10.0PACKAGE SPECIFICATION

10.1 packing form

- (1) Package quantity in one carton: 30 pieces.
- (2) Carton size: 460±3 mm×355±3 mm×358±3 mm.
- (3) For domestic transportation only.

10.2 packing assembly drawings



| Document Title | HSD102IDW1 Product Information | Page No. | 24/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

11.0GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 ASSEMBLY PRECAUTION

- 10.2.1 Please use the mounting hole on the module side in installing and do not bending or wrenching LCD in assembling. And please do not drop, bend or twist LCD module in handling.
- 10.2.2 Please design display housing in accordance with the following guide lines.
 - 10.2.2.1 Housing case must be destined carefully so as not to put stresses on LCD all sides and not to wrench module. The stresses may cause on-uniformity even if there is no non-uniformity statically.
 - 10.2.2.2 Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. The clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
- 10.2.3 Please do not push or scratch LCD panel surface with any-thing hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- 10.2.4 Please do not press any parts on the rear side such as source IC, gate IC, and FPC during handling LCD module. If pressing rear part is unavoidable, handle the LCD module with care not to damage them.
- 10.2.5 Please wipe out LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- 10.2.6 Please wipe out drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- 10.2.7 Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.

11.3 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

| Document Title | HSD102IDW1 Product Information | Page No. | 25/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

11.4 Breakage of LCD Panel

- 10.4.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 10.4.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 10.4.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 10.4.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.5 Absolute Maximum Ratings and Power Protection Circuit

- 10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 10.5.3 It's recommended employing protection circuit for power supply.

11.6 Operation

- 10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 10.6.2 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- 10.6.3 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 10.6.4 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Static Electricity

- 10.6.3 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 10.7.2 Because LCD module uses CMOS-IC on TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge.
- 10.7.3 Persons who handle the module should be grounded through adequate methods.

11.8 Disposal

When disposing LCD module, obey the local environmental regulations(temperature 23 \pm 5humidity 60 \pm 10%)

| Document Title | HSD102IDW1 Product Information | Page No. | 26/26 |
|----------------|--------------------------------|----------|-------|
| Document No. | | Revision | 1.1 |

11.9 OTHERS

- 10.9.1 A strong incident light into LCD panel might cause display characteristics' changing inferior because of Polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight Land strong UV rays.
- 10.9.2Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- 10.9.3For the. packaging box, please pay attention to the followings:
 - 10.9.3.1Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation. Please do not open except picking LCDs up from the box.
 - 10.9.3.2 Please do not pile them up more than 6 boxes. (They are not designed so.) And please do not turn over.
 - 10.9.3.3 Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
 - 10.9.3.4 Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)