HannStar HannStar Display Corp.

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Document No.		Revision	1.0

TO:

Date: June .25. 2008

## **HannStar Product Information**

Model: HSD170MGW1

-B01

Note:1. The information contained herein is tentative and may be changed without prior notices.

Please contact HannStar Display Corp. before designing your product based on this module specification.

<sup>3.</sup>The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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Record of Revisions					
Rev.	Rev. Date Sub-Mod Description of change el		Description of change		
1.0	June 25.2008		HSD170MGW1-B01 Product Information was first issued.		

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#### 1.0 GENERAL DESCRIPTION

#### 1.1 Introduction

HannStar Display model HSD170MGW1-B01 is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 17.0 inch diagonally measured active display area with XGA resolution (900 vertical by 1440 horizontal pixel array) and can display up to 16.2M (6-bit+FRC)colors.

#### 1.2 Features

■ 17.0 WXGA+ for Monitor application

■ High Resolution: 1440\*900

■ 2-ch LVDS interface system

■ LCD Timing Controller

■ Wide Viewing Angle

■ VESA Compatible

■ TCO'03 Compliance [Remark(1)]

## 1.3 Applications

- Desktop Monitor
- Display terminals for AV applications
- Display terminals for industrial applications

#### 1.4 General information

Item		Specification	Unit
Outline Dimensio	n	389.2 x 254.5 x 11.5 (Typ)	mm
Display area		367.2 (H) x 229.5 (V)	mm
Number of Pixel		1440(H) x 900(V)	pixels
Pixel pitch		0.255(H) x 0.255(V)	mm
Pixel arrangemen	it	RGB Vertical stripe	
Display color		16.2M (6-bit+FRC)	colors
Color Gamut		63% NTSC	
Display mode		Normally white	
Surface treatmen	t	Antiglare (3H)	
Weight		1365	g
Back-light		2-CCFLs, Top & bottom edge side	
Input signal		2-ch LVDS	
Power Logic System		3.0(TYP.)	W
Consumption B/I System 11.76(TYP)		11.76(TYP)	W

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# 1.5 Mechanical Information Item Min. Typ. Max. Unit Module Horizontal (H) 388.7 389.2 389.7 mm Vortical (V) 254.0 254.5 255.0 mm

Vertical (V) 254.0 254.5 255.0 mm Size Depth (D) 11.8 mm 11.5 11.2 Weight (Without inverter) 1365 g Torque of customer screw hole Kgf•Cm 3.0

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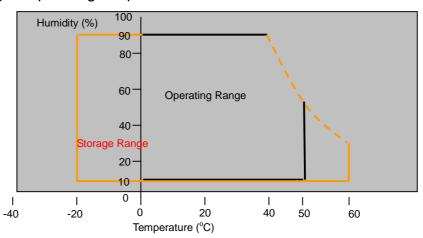
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## 2.0 ABSOLUTE MAXIMUM RATINGS

## 2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T <sub>STG</sub>	-20	60	°C	
Operating temperature	T <sub>OPR</sub>	0	50	°C	(1)
Vibration (non-operating)	$V_{NOP}$	_	1.5	G	(2)
Shock (non-operating)	S <sub>NOP</sub>	_	70	G	(3)
Storage humidity	H <sub>STG</sub>	10	90	%RH	(3)
Operating humidity	H <sub>OP</sub>	10	90	%RH	(4)
Low pressure (operating)	$P_{LOP}$	697	_	hPa	(5)
Low pressure (non-operating)	P <sub>LNOP</sub>	116	_	hPa	(6)

Note (1) Storage / Operating temperature



- (2) 5-500-5Hz sine wave, X, Y, Z each directions, 30min/cycle.
- (3) 11ms, ±X, ±Y, ±Z direction, one time each. For this shock test, it is necessary to fill the silicon rubber between the shock jig as buffer.
- (4) Max wet bulb temp.= 39°C
- (5) 2hrs. (10000 feet)
- (6) 24hrs. (50000 feet)

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## 2.2 Electrical Absolute Rating

#### 2.2.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Power supply voltage	$V_{DD}$	-0.3	6.0	V	(1) (2)
Logic input voltage	$V_{IN}$	-0.3	VDD+0.3	V	(1) (2)

## 2.2.2 Back-Light Unit

Item	Symbol	Min.	Max.	Unit	Note
Lamp current	ΙL	3.5	8.0	mA	(1) (2)
Lamp frequency	f∟	40	60	KHz	(1) (2)

Note (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

(2) Ta =25±2°C

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## 3.0 OPTICAL CHARACTERISTICS

## 3.1 Optical specification

Item	า	Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast Response Rising		CR		500	600	-		(1)(2)	
Response	Rising	T <sub>R</sub>		-	1.5	3		(4)(2)	
time	Falling	$T_F$		-	3.5	7	msec	(1)(3)	
White lumina (Center)	ance	YL	⊖=0	200	250	-	cd/m <sup>2</sup>	(1)(4)(5) (I <sub>L</sub> =7.5mA)	
	Dod	R <sub>x</sub>	viewing	0.621	0.651	0.681			
	Red	R <sub>y</sub>	angle	0.302	0.332	0.362			
Color chromaticity (CIE1931)	0	G <sub>x</sub>	-	0.288	0.318	0.348			
	Green	Gy	-	0.539	0.569	0.599			
	Dluc	B <sub>x</sub>		0.117	0.147	0.177			
	Blue	B <sub>y</sub>		0.061	0.091	0.121		(4)(4)	
	White	$W_x$		0.283	0.313	0.343		(1)(4)	
	vvriite	$W_y$		0.299	0.329	0.359			
	Hor	θι		70	80	-			
Viewing angle	Hor.	$\Theta_{R}$	CD: 10	70	80	-			
arigie	1/0"	θр	CR>10	75	85	-			
	Ver.	θu		55	65	-			
	Hor	θι		75	85	-			
Viewing angle	Hor.	ΘR	CD. F	75	85	-			
arigi <del>c</del>	\/or	θр	CR>5	75	85	-			
	Ver.	θυ		75	85	-			
Brightness u		_	⊖=0	70	75	-	%	(6)	

## 3.2 Measuring Condition

Measuring surrounding: dark room

■ Lamp current I<sub>BL</sub>: 7.5±0.1mA, lamp freq. F<sub>L</sub>=50 KHz, Inverter: TDK TBD315NR-1

 $V_{DD}=5.0V$ ,  $f_{V}=60Hz$ 

Ambient temperature: 25±2°C

■ 30min. Warm-up time.

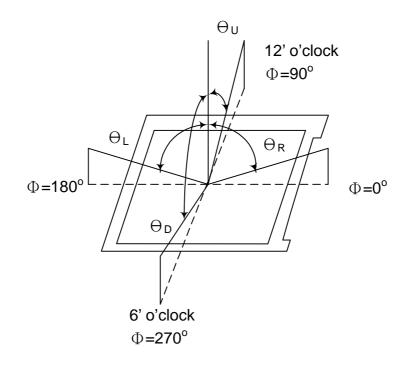
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## 3.3 Measuring Equipment

- FPM520 of Westar Electric Corp., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size: 20~21mm

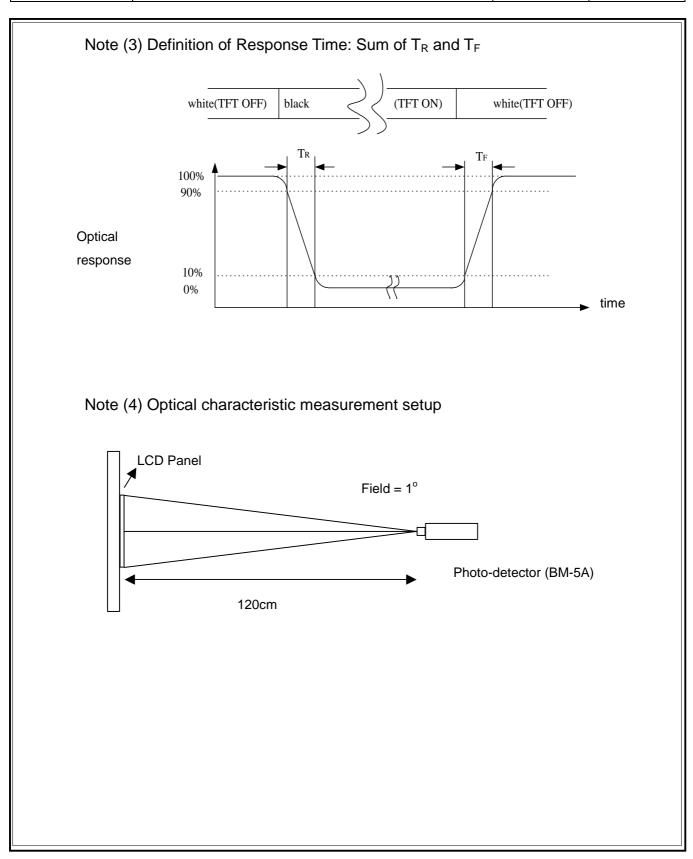
Note (1) Definition of Viewing Angle:



Note (2) Definition of Contrast Ratio (CR): measured at the center point of panel

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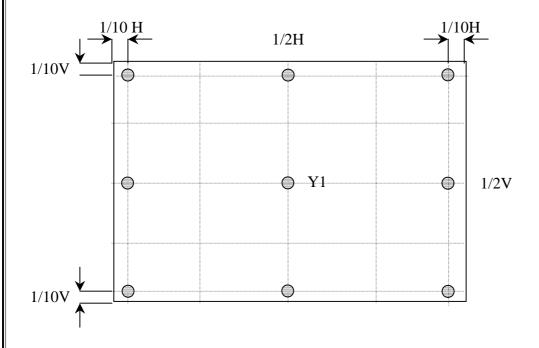


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## Note (5) Definition of Average Luminance of White

Center Luminance =  $Y_1$ 

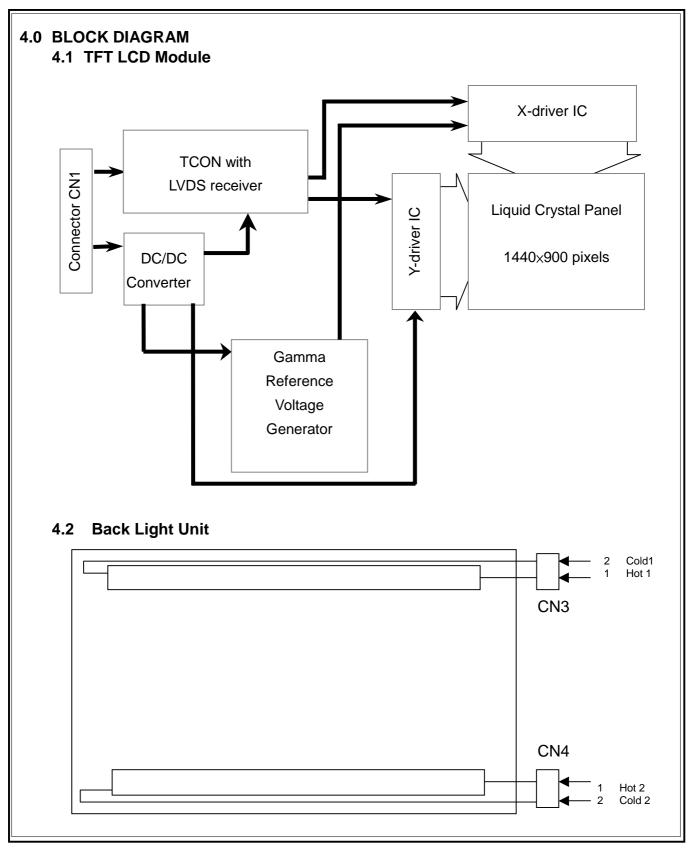


Note (6) Definition of brightness uniformity

Luminance uniformity = (Min Luminance of 9 points) ×100% (Max Luminance of 9 points)

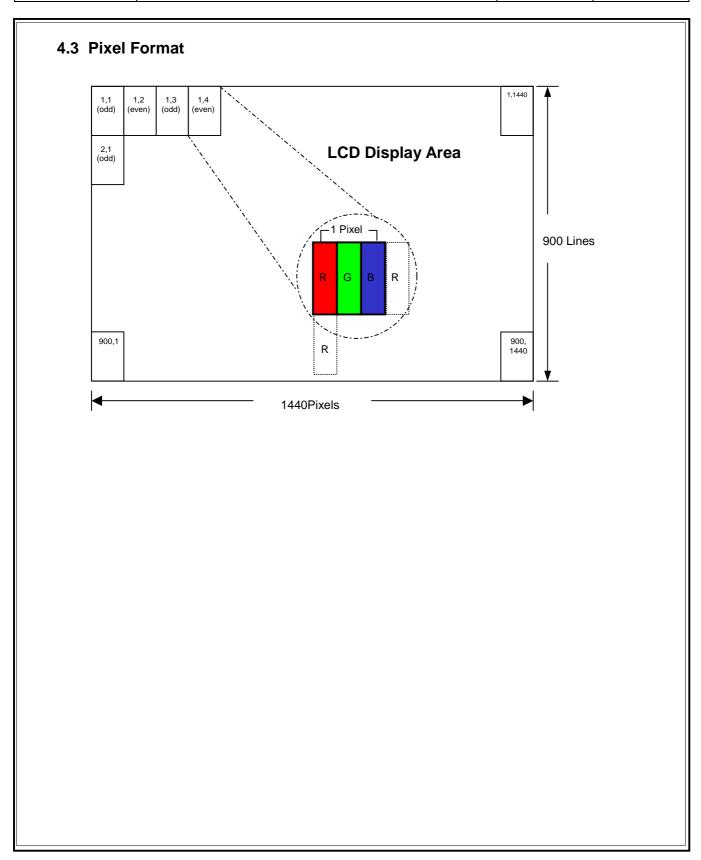
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	4 Relation	MSE	-			LSE						LSB M	SB			I	SB	Gray scale
			R4	R3	R2		R0 G5		G 3	G2		G0 B		В3	В2		B 0	level
	Black	L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	L	-
	Blue	L	L	L	L	L	LL	L	L	L	L	LH	Н	Н	Н	Н	Н	-
	Green	L	L	L	L	L	LH	Н	Н	Н	Н	HL	L	L	L	L	L	-
Basic		L	L	L	L	L	LH	Н	Н	Н	Н	НН	Н	Н	Н	Н	Н	-
olor		Н	Н	Н	Н	Н	ΗL	L	L	L	L	LL	L	L	L	L	L	-
	Purple	Н	Н	Н	Н	Н	HL	L	L	L	L	LH	Н	Н	Н	Н	Н	-
	Yellow	Н	Н	Н	Н	Н	НН	Н	Н	Н	Н	HL	L_	L_	L	L	L	-
	White	Н	Н	Н	Н	Н	НН	Н	Н	Н	Н	НН	Н	Н	Н	Н	Н	
	Black	L	<u>L</u>	<u>L</u>	<u>L</u>	<u>L</u>	L L	<u>L</u>	<u>L</u>	<u>L</u>	<u> </u>	LL	<u>L</u>	<u> </u>	<u>L</u>	<u>L</u>	L	L0
		<u>L</u>	<u>L</u>	<u> </u>	<u> </u>	<u>L</u>	HL	<u> </u>	<u>L</u>	<u>L</u>	<u>L</u>	L L	<u> </u>	<u> </u>	<u> </u>	<u> </u>	L	<u>L1</u>
		L	L	L	L	Н	L L	L	L	L	<u>L</u>	LL	L	L	L	L	L	L2
3ray	Dark																	
cale	Î																	L3L60
f Red	↓ Light								•						•			
	Ligiti	Н	Н	Н	Н	L	HL	L	L	L	L	LL	L	L	L	L	L	L61
		Η	<u></u>	<u></u>		<u>-</u>	LL	ī	ī	L	È	LL	Ē	Ē	ᆫ	_ <u>_</u> _	L	L62
	Red	H	<u>''</u>	<u>''</u>	<u></u>	<u>''</u>	HL	È	ī	L	Ė	LL	L	Ē	Ē	Ē	L	Red L63
	Black	L	L	L	<u></u>	L	LL	<u> </u>	<u> </u>	L	<u> </u>	LL	<u>L</u>	_ <u>_</u>	_ <u>_</u> _	<u>_</u>	L	L0
	Diack	L	L	<u> </u>	L	_ <u>-</u>	LL	<u> </u>	<u> </u>	<u> </u>	<del>-</del>	HL	<u> </u>	<u> </u>	L	<u> </u>	÷	L0
		<u> </u>	<del></del>	<u> </u>	L	<del></del>	LL	ī	<u> </u>	<u> </u>	H	LL	<u> </u>	<u> </u>	Ŀ	<u> </u>	L	L2
	Doule	_								_							_	
3ray	Dark																	
scale of	1								:									L3L60
Green	Light				-				•						•			
	g						LH	Н	Н	Н		HL						1.04
		L L	<u>L</u> L	<u> </u>	<u>L</u>	<u>L</u> L	L H	H	<u>п</u>	<u>П</u>	_ <u>L</u> H		<u>L</u> L	<u>L</u>	<u>L</u>	<u> </u>	L L	L61 L62
	Green	L	<u></u>	ᆫ	ᆫ	<u> </u>	L H	H	H	H	<u>п</u>	HL	<u>L</u>	<u> </u>	ᆫ	_ <u>_</u>	L	Green L6
	Black	L	L	L	<del>-</del>	L	LL	L	<u> </u>	L	L	LL	<u>_</u>	L	L	L	L	L0
	Diack	L	L	L	L	L	LL	L	L	L	Ė	LL	L	<del>-</del>	L	L	Н	L0
		<u> </u>	<del></del>	<u> </u>	<u> </u>	<del></del>		<del></del>	ī	ī	<u> </u>	LL	ī	<u> </u>	<u> </u>	_ <u>-</u>	L	L2
	Doule	_	_	_					_								_	
Gray	Dark																	
cale of	l I																	L3L60
Blue	Light				•				•						•			
		-		-	-	-	-	_	_	_	1	1 1 1	LI	ш	LI	-	1.1	1.64
		<u> </u>	<u> </u>	<u> </u>	<u>L</u>	<u> </u>	L L	<u>L</u> I	<u> </u>	L	<u> </u>	L H L H	<u>Н</u> Н	H	H	<u>L</u> H	H L	<u>L61</u> L62
	Blue	L L	<u> </u>	<u>L</u> L	_ <u> </u>	L	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	L H	<u>н</u> Н	<u>н</u> Н	<u>н</u> Н	<u>н</u> Н	H	Blue L63
	Black	L	L	<u> </u>	L	<u> </u>	L L	L	<u> </u>	L	L				L	 	L	L0
	Diack	-	<u> </u>	<u> </u>	L	L	HL	L	ī	L	L	HL	<u>L</u>	L	L	L	Н	L0
		Ė	L	L	L	<u>-</u> -	LL	<u> </u>	L	L	H	LL	L	<u> </u>	L	<u>-                                    </u>	L	L2
Gray	Dark	<b>-</b>															_	
scale of	Daik ↑																	
White &									:						:			L3L60
Black	Light								•									
	3 -	Н	Н	Н	Н	L	НН	Н	Н	Н	L	НН	Н	Н	Н	L	Н	L61
		Η	H	H	H	H	LH	H	H	H	H	LH	H	H	H	Н	L	L62
	White	H	H	H	H	H	HH	H	H	H	H	HH		H	H	H	Н	White L63

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## 5.0 INTERFACE PIN CONNECTION

#### **5.1 TFT LCD Module**

## Interface Connector (30-pins ) (JAE: FI-XB30SSRL-HF16 or equivalent)

Pin No.	Signal	Description
1	RinO0-	Receiver Signal (-)
2	RinO0+	Receiver Signal (+)
3	RinO1-	Receiver Signal (-)
4	RinO1+	Receiver Signal (+)
5	RinO2-	Receiver Signal (-)
6	RinO2+	Receiver Signal (+)
7	VSS	Ground
8	RinOC-	Clock Signal (-)
9	RinOC+	Clock Signal (+)
10	RinO3-	Receiver Signal (-)
11	RinO3+	Receiver Signal (+)
12	RinE0-	Receiver Signal (-)
13	RinE0+	Receiver Signal (+)
14	VSS	Ground
15	RinE1-	Receiver Signal (-)
16	RinE1+	Receiver Signal (+)
17	VSS	Ground
18	RinE2-	Receiver Signal (-)
19	RinE2+	Receiver Signal (+)
20	RinEC-	Clock Signal (-)
21	RinEC+	Clock Signal (+)
22	RinE3-	Receiver Signal (-)
23	RinE3+	Receiver Signal (+)
24	VSS	Ground
25	NC	NC
26	NC	NC
27	NC	NC
28	VDD+5V	Power Supply, 5V (Typical)
29	VDD+5V	Power Supply, 5V (Typical)
30	VDD+5V	Power Supply, 5V (Typical)

## 5.2 Back-Light Unit

CN3, 4: CCFL Power Source (BDBR-03(4.0)V-1S or equivalent)

Mating connector: SM02(8.0)B-BDBS-1-TB(CF)(SN) or equivalent

_		
Terminal No.	Symbol	Function
1	VL	CCFL power supply (high voltage)
2	NC	No connection
3	GL	CCFL power supply (low voltage)

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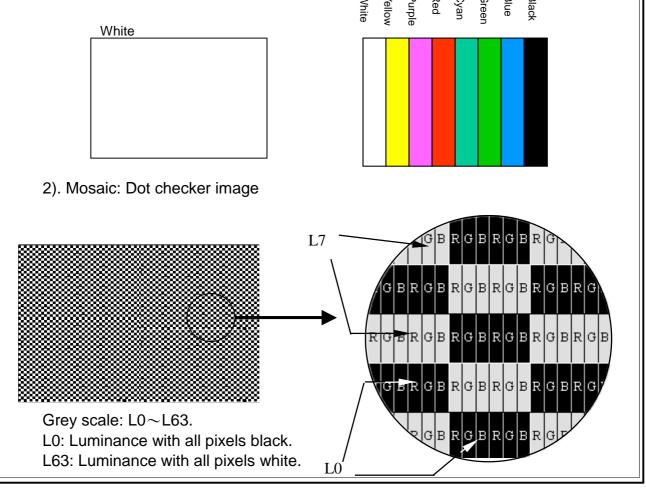
## 6.0 ELECTRICAL CHARACTERISTICS

#### 6.1 TFT LCD Module

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Voltage of power supply		$V_{DD}$	4.5	5.0	5.5	V	
White		$I_{DD0}$	310	410	510	mA	(1)
Current of power supply	V-Color	I <sub>DD1</sub>	380	480	580	mA	(1)
	Mosaic	I <sub>DD2</sub>	510	610	710	mA	(1)
Vsync frequency		f <sub>V</sub>	56	60	75	Hz	ref 6.5 t1
Hsync frequency		f <sub>H</sub>	55.469	55.935	70.635	KHz	ref 6.5 t4
Frequency		f <sub>DCLK</sub>	44.375	53.25	68.375	MHz	ref 6.5 t7
Input rush current	·	I <sub>Rush</sub>	ı	-	3	Α	(2)

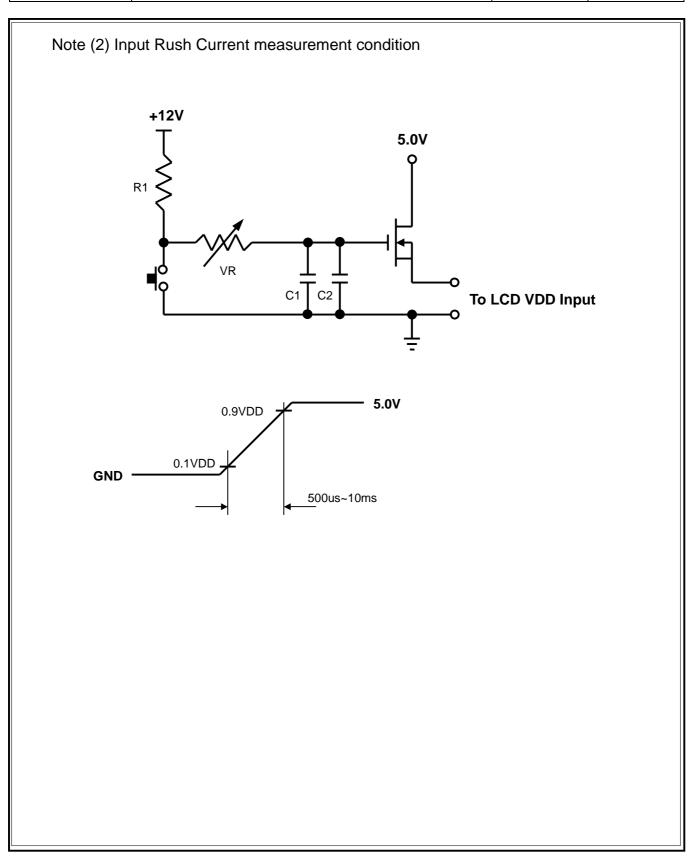
## Note (1)

1). White & V- Color:



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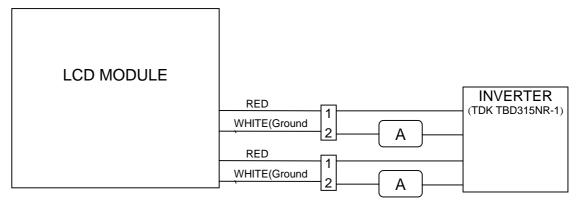
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## 6.2 Back-Light Unit

The back- light system is an edge-lighting type with 2 CCFL. The characteristic of the lamp is shown in the following tables.

	•			0		
Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp current	IL	3.5	7.5	8.0	mA(rms)	(1)(6)
Lamp voltage	VL	589.5	655	769.5	V(rms)	(6) I <sub>L</sub> =7.5mA
Frequency	fL	40	50	60	KHz	(2)
Operating lamp life time	Hr	40,000	-	-	Hour	(3) I <sub>L</sub> =7.5mA
Startup voltage	Vs	1200			V(rms)	(4)(5) at 25°C
Startup voltage	V 5	1400	-	-	v (11115 <i>)</i>	(4)(5) at 0°C

Note (1) Lamp current is measured with current meter for high frequency as shown below. Specified valued are for single lamp.



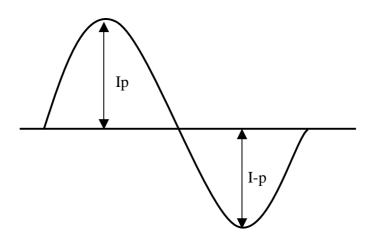
- Note (2) Lamp frequency may produce interference with horizontal synchronous frequency and this may cause ripple noise on the display. Therefore lamp frequency shall be kept away from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.

  \*Suggest the inverter frequency avoid fL=41~49KHz
- Note (3) Lamp life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3 °C, typical IL value indicated in the above table until the brightness becomes less than 50%.
- Note (4) CCFL inverter should be able to provide a voltage over specified value (Vs) in the above table. Lamp units need at least Vs value shown above to ignition.
- Note (5) The voltage over specified value (Vs) should be applied to the lamp more than 1 second after startup. Otherwise, the lamp may not be turned on. The used lamp current is the lamp typical current.

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- Note (6) The output voltage waveform and current waveform of the inverter must be symmetrical (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and current waveform, and spike waveform. The inverter design which can provide the best optical performance, power efficiency, and lamp life should under the following conditions.
  - a. The asymmetry rate of the inverter waveform should be less than 10%.
  - b. The distortion tae of the waveform should be within  $\sqrt{2\pm10\%}$ .
  - c. The inverter output waveform should be better similar to the ideal sine wave.



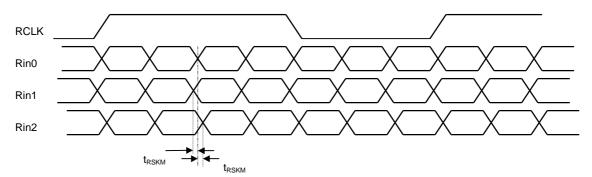
Asymmetry rate = |Ip-I-p| / Irms x 100% Distortion rate = Ip (or I-p) / Irms

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## 6.3 Switching Characteristics for LVDS Receiver

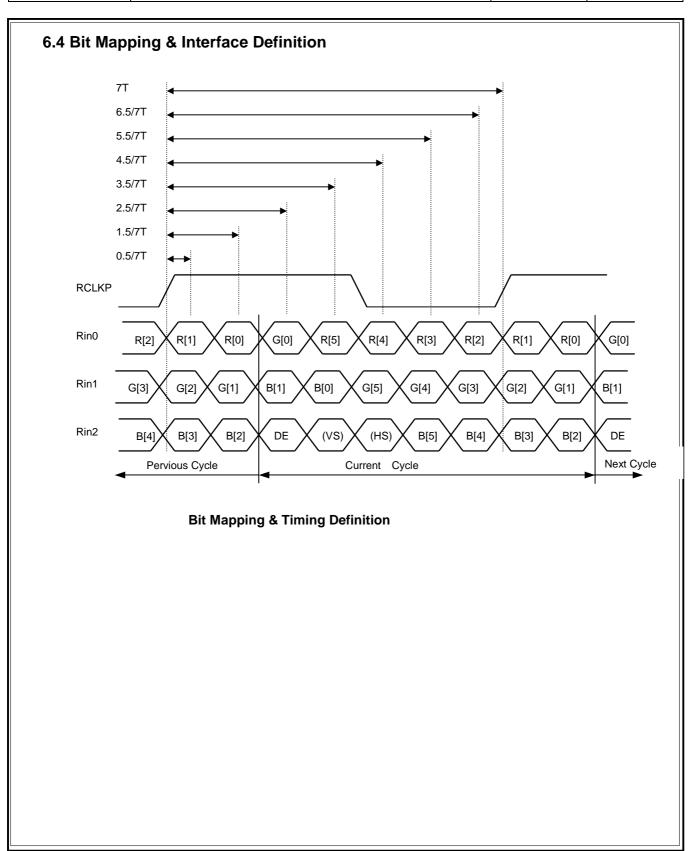
Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	100			mV	V 4.2V
Differential Input Low Threshold	VtI	_		-100	mV	V <sub>CM</sub> =1.2V
lanut Current		_		±10	uA	$V_{IN}$ =1.75 $V$ , $V_{DD}$ =3.6 $V$
Input Current	I <sub>IN</sub>		_	±10	uA	$V_{IN}=0.8V, V_{DD}=3.6V$
Input Voltage Range(Signal ended)	$V_{\text{IN}}$	1.1-( V <sub>ID</sub>  )/2		1.375+( V <sub>ID</sub>  )/2	٧	
Differential input Voltage	V <sub>ID</sub>	250		450	mV	
Common Mode Voltage Offset	$V_{CM}$	1.1		1.375	٧	
Clock Frequency	fc	44.375	53.25	68.375	MHz	
LVDS Skew Margin	t <sub>RSKM</sub>			400	pS	At fc=44.375MHz
LVDS Input Clock Jitter Tolerance	_	_	_	±2.5	%	center spread



LVDS Receiver skew margin

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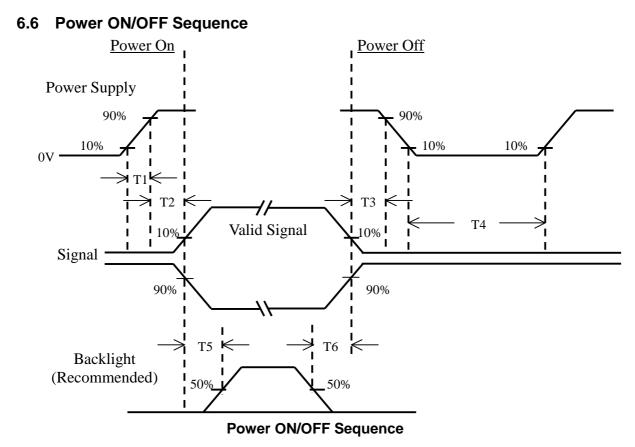
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Item	Symbol	Min.	Тур.	Max.	Uni		
Frame Rate		56	60	75	Hz		
Frame Period	t1	910	934	1050	line		
Vertical Display Time	t2	900	900	900	line		
Vertical Blanking Time	t3	10	34	150	line		
1 Line Scanning Time	t4	800	952	968	cloc		
Horizontal Display Time	t5	720	720	720	cloc		
Horizontal Blanking Time	t6	60	232	248	cloc		
Clock Rate	t7	44.375	53.25	68.375	MH:		
ICLK /	t2			t3			
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$						
0~5 10~5 XX X,1 X X,2 X X,3 X		MAN.	X,900	X // XXX	X		
0~5 10~5 XX X,1 X X,2 X X,3 X		X,898	X,900	XI	X		
0-5 i0-5 0-5 X,1 X,2 X,3 X		X,898 X,8	X,900	XI	X		
0-5 10-5 0-5 0-5 orizontal	() <b>X</b> ×, Y <b>X</b> /	X,898 X,8	X,900				
0-5 10-5 0-5 0-5 orizontal	() <b>X</b> ×, Y <b>X</b> /	X,898 X,8	X,900				
orizontal  ICLK		X,898 X,8	X,900	!			
orizontal  ICLK  DE		X,898 X,8	X,900	!			
orizontal  ICLK		X,898 X,8	X,900 199	!			

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500 usec < T1 ≤ 10 msec

 $0 < T2 \le 50 \text{ msec}$ 

 $0 < T3 \le 50 \text{ msec}$ :

200 ms ≤ T4

Back-light:

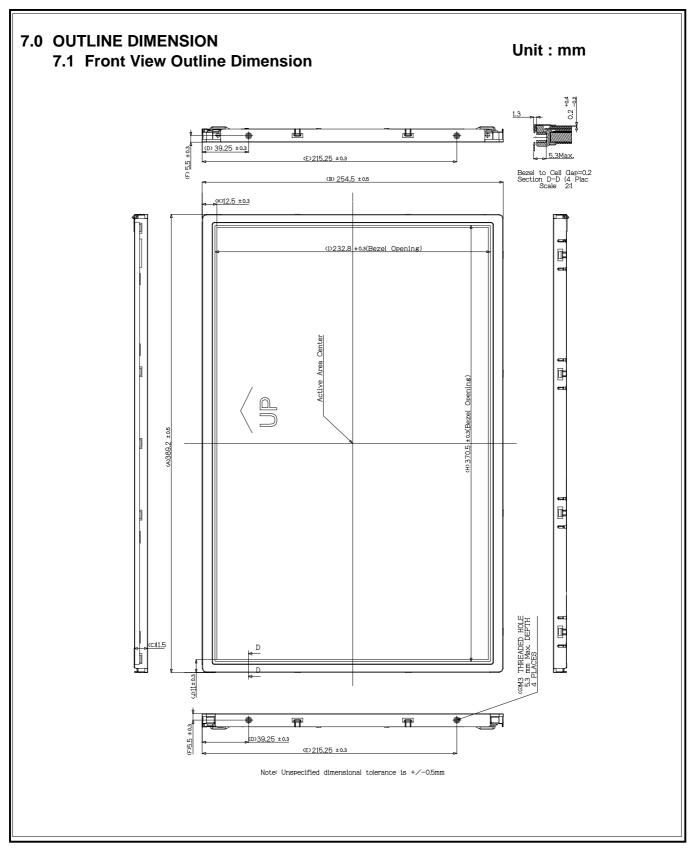
200 ms ≤ T5

200 msec < T6

- Note (1) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off. the display may momentarily become white.
  - (2) In case of  $V_{DD}$  = off level, please keep the level of input signal on 0 voltage.
  - (3) T4 should be measured after the module has been fully discharged between power off and on period.

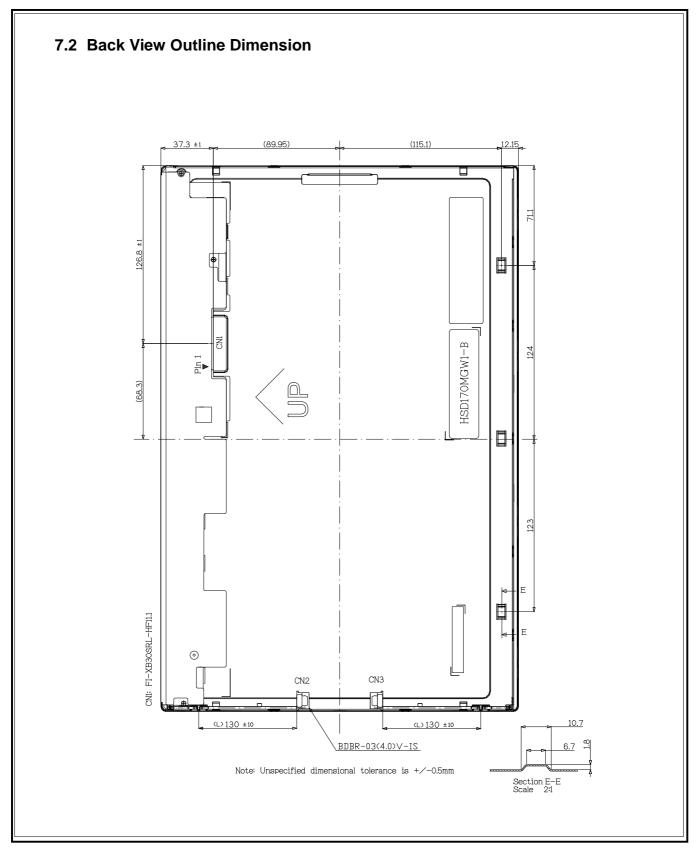
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#### 8.0 LOT MARK

#### 8.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	--

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month.

code 10,11,12,13,14,15: serial number.

#### Note (1) Production Year

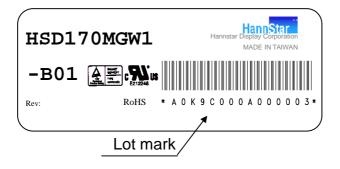
1											
	Year	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008
	Mark	9	0	1	2	3	4	5	6	7	8

## Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### 8.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.



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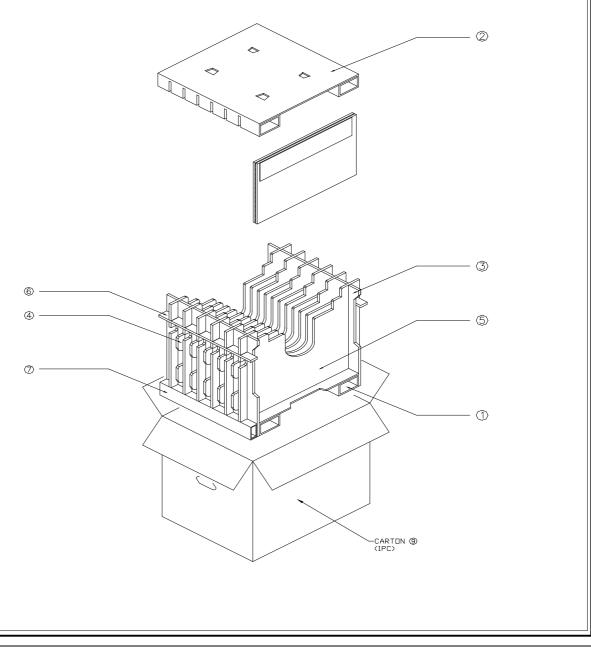
## 9.0 PACKAGE SPECIFICATION

## 9.1 packing form

(1) Package quantity in one carton: 10 pieces.

(2) Carton size: 470 x 374 x 370H (mm)

## 9.2 packing assembly drawings



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## **10.0 GENERAL PRECAUTION**

#### 10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

## 10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

## 10.3 Breakage of LCD Panel

- 10.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 10.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 10.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 10.3.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

#### 10.4 Electric Shock

- 10.4.1 Disconnect power supply before handling LCD module.
- 10.4.2 Do not pull or fold the CCFL cable.
- 10.4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector or cables in order to prevent electric shock.

#### 10.5 Absolute Maximum Ratings and Power Protection Circuit

- 10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 10.5.3 It's recommended to employ protection circuit for power supply.

#### 10.6 Operation

- 10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 10.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 10.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.

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- 10.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 10.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

#### 10.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

## 10.8 Static Electricity

- 10.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 10.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

## 10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

## 10.10 Disposal

When disposing LCD module, obey the local environmental regulations.