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# **Hannstar Product Information**

Model: HSD190ME12

- A11

Note: 1. Please contact HannStar Display Corp. before designing your product based on this module specification.

2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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	Record of Revisions							
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Rev.	Updated No.	Updated No. Date Description of change						
1.0		July 11, 2005	HSD190ME12-A product information was first issued.					





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# 1.0 GENERAL DESCRIPTIONS

#### 1.1 Introduction

HannStar Display model **HSD190ME12** is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, the voltage reference, common voltage, DC-DC converter, column, and row driver circuit. This TFT LCD has a 19-inch diagonally measured active display area with SXGA resolution (1024 vertical by 1280 horizontal pixel array).

#### 1.2 Features

- 19"SXGA TFT LCD panel
- 4 CCFLs Backlight system
- Supported SXGA (V:1024 lines, H:1280 pixels) resolution
- Supported to 75Hz refresh rate
- LCD Timing Controller
- Compatible with RoHS standard

#### 1.3 General information

	Specification	Unit
404.2(H) X	330(V) X 19.0 (typ.)	mm
376.32(W)	x 301.056(H) (19.0" diagonal)	mm
1280(H) x 1	024(V)	Pixels
0.294(H) x	0.294(V)	mm
RGB Vertica	al stripe	
16.2M (6-bi	ts+FRC)	
Normally w	hite	
Antiglare, H	lard-Coating(3H)	
2350(typ.)	G	
4-CCFLs, T	op & bottom edge side	
2 -CH LVD	S	
System	3	\\/
B/L	22	W
Optimum viewing direction 6 o'clock		
	376.32(W) 1280(H) x 1 0.294(H) x RGB Vertica 16.2M (6-bin Normally wantiglare, H 2350(typ.) 4-CCFLs, T 2 -CH LVD System B/L	404.2(H) X 330(V) X 19.0 (typ.) 376.32(W) x 301.056(H) (19.0" diagonal) 1280(H) x 1024(V) 0.294(H) x 0.294(V) RGB Vertical stripe 16.2M (6-bits+FRC) Normally white Antiglare, Hard-Coating(3H) 2350(typ.) 4-CCFLs, Top & bottom edge side 2 -CH LVDS System 3 B/L 22

#### 1.4 Applications

- Desktop monitors
- Display terminals for AV applications
- Monitors for industrial applications





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### 1.5 Mechanical Information

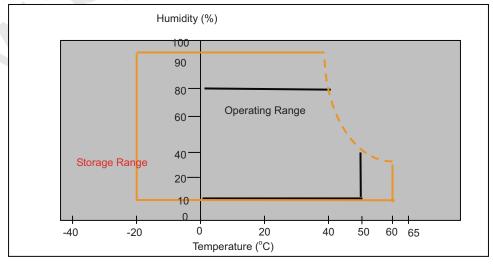
Item		Min.	Тур.	Max.	Unit
	Horizontal(H)	403.7	404.2	404.7	mm
Module Size	Vertical(V)	329.5	330	330.5	mm
	Depth(D)	18.5	19	19.5	mm
Weight (without inverter)		2230	2350	2470	g
Torque of customer screw hole				3.0	Kgf*Cm

# 2.0 ABSOLUTE MAXIMUM RATINGS

# 2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T <sub>STG</sub>	-20	60	°C	
Operating temperature	T <sub>OPR</sub>	0	50	°C	(1)
Vibration(non-operating)	$V_{NOP}$		1.5	G	(2)
Shock(non-operating)	S <sub>NOP</sub>		70	G	(3)
Storage humidity	H <sub>STG</sub>	10	90	%RH	(3)
Operating humidity	H <sub>OP</sub>	10	80	%RH	(4)
Low pressure(operating)	P <sub>LOP</sub>	697		HPa	(5)
Low pressure(non-operating)	P <sub>LNOP</sub>	116		HPa	(6)

Note (1)Storage /Operating temperature







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- (2) 5-500 Hz sine wave, X,Y,Z each directions, 30 min/cycle.
- (3) 11ms, ±X, ±Y, ±Z direction, one time each. For this shock test, It is necessary to fill the silicon rubber between the shock jig as buffer.
- (4) Max wet bulb temp. =39°C
- (5) 2 hrs. (10000 feet)
- (6) 24hrs. (50000 feet)

### 2.2 Electrical Absolute Rating:

#### 2.2.1 TFT LCD Module:

Item	Symbol	Min.	Max.	Unit.	Note
Power supply Voltage	$V_{DD}$	-0.3	5.5	V(DC)	(1)(2)

# 2.2.2 Back Light Unit:

Item	Symbol	Min.	Max.	Unit	Note
Lamp current	ΙL	3.5	9.0	mA	(1)(2)
Lamp frequency	fL	40	80	KHz	(1)(2)

Note: (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under Normal Operating Conditions.

- (2) To exceed 6.5mA, life time accelerate drop down and if to exceed 9.0 mA has safety problem. If current is lower than 3.5 mA, CCFL would be unstable or damaged.
- (3) Within Ta=25±2°C.



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# 3.0 OPTICAL CHARACTERISTICS

# 3.1 Optical specification

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast		CR		450	700			(1)(2)	
Response time	Rising	TR			2	4	mana	(1)(2)	
Response une	Falling	TF			6	8	msec	(1)(3)	
White luminance (center of screen		$Y_L$	⊖=0°	200	250		cd/m <sup>2</sup>	(1)(4) (IL=6.5mA)	
	Red	Rx	φ=0°	0.617	0.647	0.677			
	Red	Ry	Normal	0.297	0.327	0.357			
	Gree	Gx	viewing	0.262	0.292	0.322			
Color	n	Gy	angle	0.584	0.614	0.644		(1)(4)	
chromaticity (CIE1931)	Dlue	Вх		0.112	0.142	0.172			
(0.2.00.)	Blue	Ву		0.049	0.079	0.109			
	White	Wx		0.280	0.310	0.340			
	vvriite	Wy		0.300	0.330	0.360			
	Hor.	θι		60	75				
Viewing angle	1101.	$\Theta_{R}$	CR>10	60	75				
viewing angle	Ver.	Өн	CKZIU	55	70				
	ver.	θι		55	65				
	Hor.	$\Theta_{L}$			80				
Viewing angle	1101.	$\Theta_{R}$	CR>5		80				
viewing angle	Ver.	Өн	011/-0		75				
Ve		θι			75				
Brightness unifor	rmity	B <sub>UNI</sub>	⊖=0°	75	80		%	(6)	
Crosstalk		CT(n)	φ=0°			1.3	%	(7)	

# 3.2 Measuring Condition

Measuring surrounding : dark room

■ Lamp current I<sub>BL</sub>: (6.5)±0.1mA, lamp freq. F<sub>L</sub>=48 KHz,Inverter: EMAX19402E(22pf)

■  $V_{DD1}$ =5.0V,  $f_V$ =60Hz,  $f_{DCLK}$ =54MHz

■ Surrounding temperature : 25±2°C

■ 30min. Warm-up time.





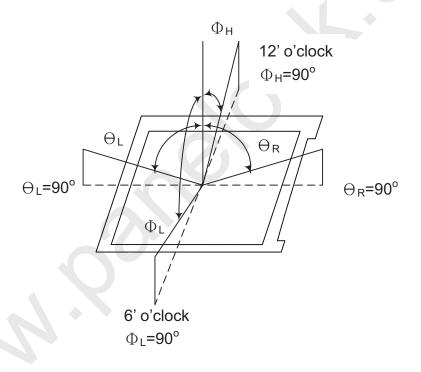
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# 3.3 Measuring Equipment

- MD-3000 of Otsuka Electric Corp., which utilized MCPD-7000 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size : 10~12mm

Note (1) Definition of Viewing Angle:



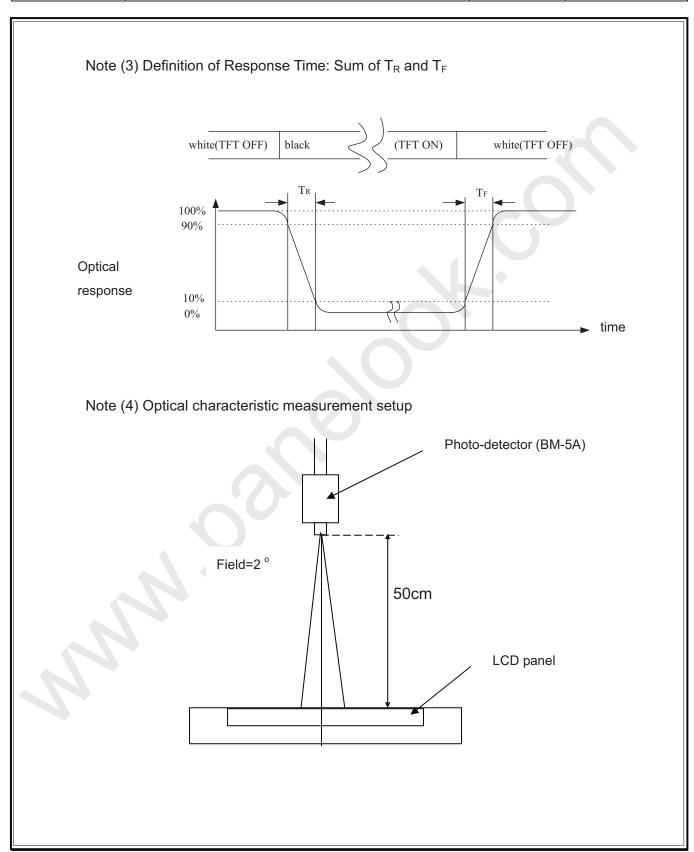
Note (2) Definition of Contrast Ratio(CR): measured at the center point of panel

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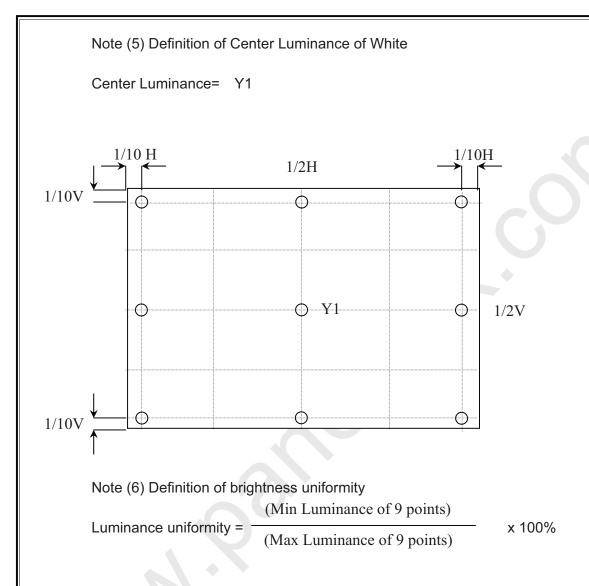


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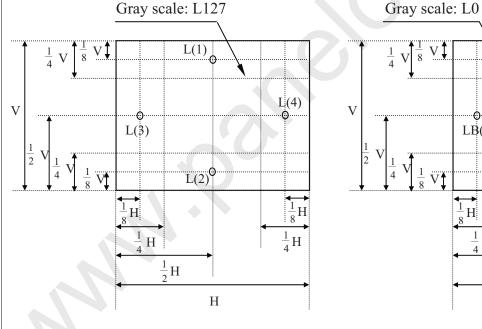
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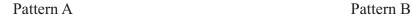
Note (7) Definition of crosstalk CT (1) ~ CT (4)

CT(n) = 
$$\frac{\left| L(n) - LB(n) \right|}{L(n)} \times 100\%$$
, n = 1 ~ 4

Where L(n) = Luminance of point "n" at pattern A (cd/m<sup>2</sup>), n=1 $\sim$ 4 LB(n) = Luminance of point "n" at pattern B (cd/m<sup>2</sup>), n=1 $\sim$ 4 The location measured will be exactly the same in both patterns.

L0: Luminance with all pixels black L255: Luminance with all pixels white



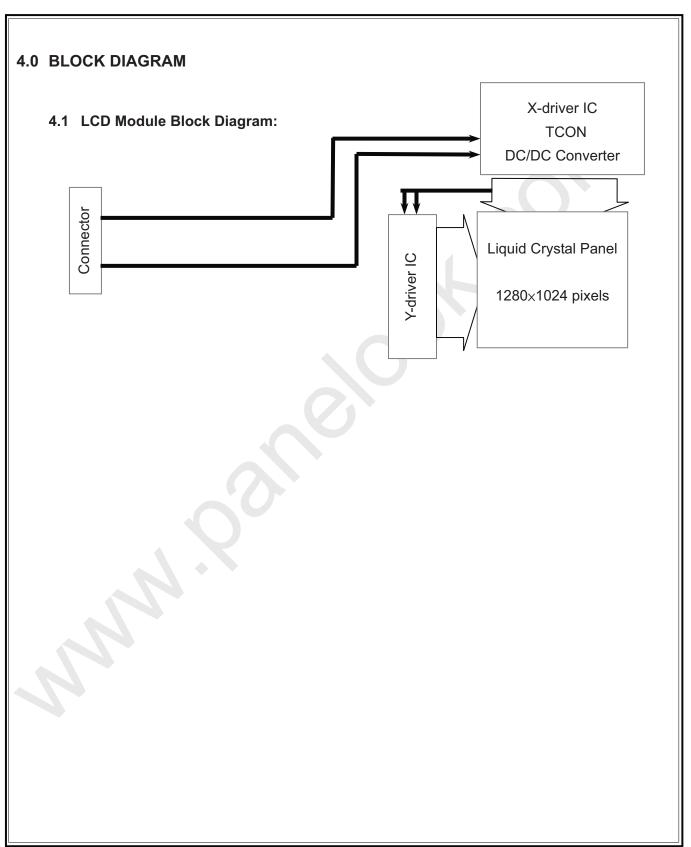


LB(1) LB(4) LB(3) LB(2)  $\frac{1}{\hat{A}}H$  $\frac{1}{4}$  H  $\frac{1}{2}$ H Η

Gray scale: L127

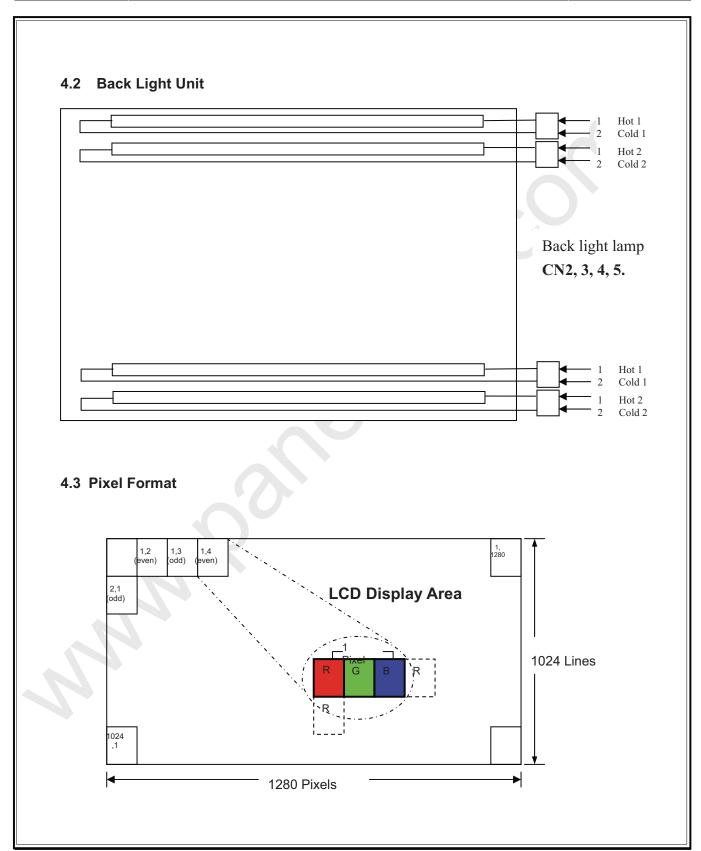


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# 4.4 Relationship Between Displayed Color and Input

		MS	В				LS	SB	MS	В					L	SB	MS	SB					L	SB	Gray scale
	Display	R7 I	R6 R	5 R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	В5	В4	ВЗ	B2	В1	В0	Level
	Black	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	
	Blue	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	
	Green	L	LL	. L	L	L	L	- 1	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	- 1
Basic	Light Blue	L	LL	. L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	-
color	Red	Н	H F	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Purple	Н	ΗН	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	-
	Yellow	Н	НЬ	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	-
	White	Н	ΗН	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	-
	Black	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	Ļ	L	L	L	L	L	L	L	L	L0
		L	LL	. L	L	L	L	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
	Dark	L	L L	. L	L	L	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
Gray scale	1				:							:								:	:				L3…L251
of Red	$\downarrow$	Н	ΗН	Н	Н	L	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
	Light	Н	H F	Н	Н	Н	L	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
		Н	НЬ	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
	Red	Н	НЬ	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Red L255
	Black	L	LL	. L	L	L	L	L	L	L	L	Ь	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L1
	Dark	L	LL	. L	L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L	L2
Gray scale	1				: _							:								:	:				L3…L251
of Green	$\downarrow$	L	LL	. L	L	L	L	L	Н	Н	Н	Н	Н	L	Н	Н	L	L	L	L	L	L	L	L	L255
	Light	L	LL	L	L	L	L	L	Н	Н	Н	Н	Н	Н	L	Н	L	L	L	L	L	L	L	L	L255
		L	L L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L255
	Green	L	LL	. L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	Green L255
	Black	L	LL	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L1
	Dark	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L2
Gray scale	$\uparrow$				:							:								:	:				L3…L251
of Blue	1	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	L	Н	Н	L255
	Light	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	L	Н	L255
		L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	L	L255
	Blue	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	Blue L255
	Black	L	LL	. L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	LL	. L	L	L	L	Н	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	Н	L1
	Dark	L	LL	. L	L	L	Н	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	Н	L	L2
Gray scale	<b>↑</b>				:			T				:								:	:				L3…L251
of White & Black	<b>\</b>	Н	НЬ	Η	Н	L	Н	Н	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	Н	Н	Н	L	Н	Н	L255
DIGUN	Light			Н				_																	L255
	]			1 H				$\rightarrow$									_						Н	_	L255
	White							-																	White L255
<u>l</u>					<u> </u>								_	<u> </u>		_	<u> </u>	_		_	<u> </u>	_			





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# 5.0 I/O CONNECTION PIN ASSIGNMENT

### 5.1 Interface Connector (30-pins ) (JAE: FI-X30SSL-HF or equivalent)

Pin No.	Signal	Description
1	RinO0-	Receiver Signal (-)
2	RinO0+	Receiver Signal (+)
3	RinO1-	Receiver Signal (-)
4	RinO1+	Receiver Signal (+)
5	RinO2-	Receiver Signal (-)
6	RinO2+	Receiver Signal (+)
7	VSS	Ground
8	RinOC-	Clock Signal (-)
9	RinOC+	Clock Signal (+)
10	RinO3-	Receiver Signal (-)
11	RinO3+	Receiver Signal (+)
12	RinE0-	Receiver Signal (-)
13	RinE0+	Receiver Signal (+)
14	VSS	Ground
15	RinE1-	Receiver Signal (-)
16	RinE1+	Receiver Signal (+)
17	VSS	Ground
18	RinE2-	Receiver Signal (-)
19	RinE2+	Receiver Signal (+)
20	RinEC-	Clock Signal (-)
21	RinEC+	Clock Signal (+)
22	RinE3-	Receiver Signal (-)
23	RinE3+	Receiver Signal (+)
24	VSS	Ground
25	VSS	Ground
26	NC	NC
27	VSS	Ground
28	VDD+5V	Power Supply, 5V (Typical)
29	VDD+5V	Power Supply, 5V (Typical)
30	VDD+5V	Power Supply, 5V (Typical)

Note 1) Please connects NC pin & Test pin to nothing. Don't connect it to ground nor to other signal input.

Note 2) Please connects GND pin to ground. Don't use it as no-connect nor connect with high impedanc

#### 5.2 **Back Light Unit (CCFL) Connectors:**

**CN2**, **3**, **4**, **5**: CCFL Power Source (BHR-02VS-1)

Pin No.	Symbol	Color	Function
1	Hot1	Pink	CCFL power supply (High voltage)
2	Cold1	White	Ground





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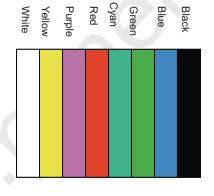
# **6.0 ELECTRICAL CHARACTERISTICS**

#### 6.1 TFT LCD Module:

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Voltage of power s	Voltage of power supply		4.5	5.0	5.5	V	
Current of power	V-Color	I <sub>DD1</sub>	330	430	530	mA	(1)(3)
supply	Mosaic	I <sub>DD2</sub>	380	480	580	mA	(1)(3)
Vsync frequency		f <sub>V</sub>	56	60	76	Hz	(2)(3)
Hsync frequency		f <sub>H</sub>	64	64	80	KHz	
Frequency		f <sub>DCLK</sub>	50	54	67.5	MHz	
Input rush current		I <sub>RUSH</sub>			3.0	Α	(3)(4)

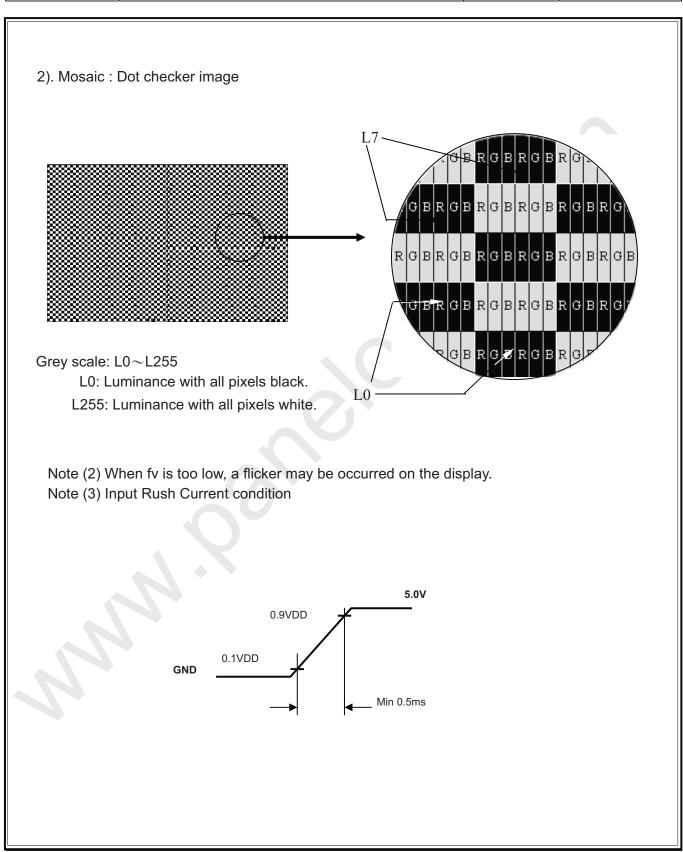
# Note (1)

# 1). V-Color:





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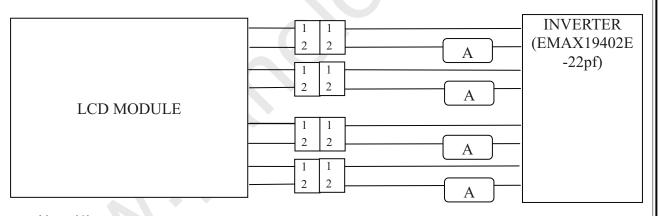


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# 6.2 Back-Light Unit

The back-light system is an edge-lighting type with 4 CCFL(Cold Cathode Fluorescent Lamp). The characteristics of the lamp are shown in the following tables.

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp current	IL	3.5	6.5	9.0	mA(rms)	(1)
Lamp voltage	VL	630	700	770	V(rms)	I <sub>L</sub> =6.5mA
Frequency	fL	40	48	80	KHz	(2)
Operating lamp life time	Hr	50000	-		Hour	6.5mA (3)
Startup voltage	Vs	1210			V(rms)	at 25°C
Startup voltage	VS	1430		-	v(IIIIS)	at 0°C



#### Note (1)

Lamp current is measured with current meter for high frequency as shown below. Specified values are for a single lamp. To exceed 6.5mA, life time accelerate drop down and if to exceed 9.0 mA has safety problem. If current lower than 3.5 mA, CCFL would be unstable or damaged.

#### Note (2)

Lamp frequency may produce interference with horizontal synchronous frequency and this may cause ripple noise on the display. Therefore lamp frequency shall be kept away from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.

#### Note (3)

Corporation.

Lamp life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3°C, Typical IL value indicated in the above table and fL=48 kHz until the brightness becomes less than 50%

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# Note (4)

CCFL inverter should be able to provide a voltage over specified value (Vs) in the above table. Lamp units need at least Vs value shown above to ignition.

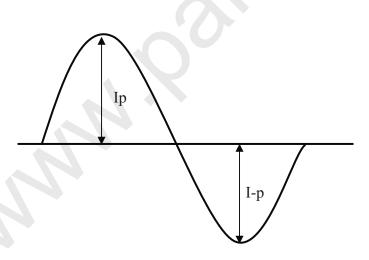
#### Note (5)

The voltage over specified value (Vs) should be applied to the lamp more than 1 second after startup. Otherwise, the lamp may not be turned on. The used lamp current is the lamp typical current.

### Note (6)

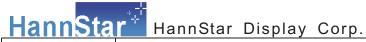
The output voltage waveform and current waveform of the inverter must be symmetrical (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and current waveform, and spike waveform. The inverter design which can provide the best optical performance, power efficiency, and lamp life should under the following conditions.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion tae of the waveform should be within  $\sqrt{2\pm10\%}$ .
- c. The inverter output waveform should be better similar to the ideal sine wave.



Asymmetry rate =  $|I_p-I_{-p}| / I_{rms} \times 100\%$ Distortion rate =  $I_p$  (or  $I_{-p}$ ) /  $I_{rms}$ 





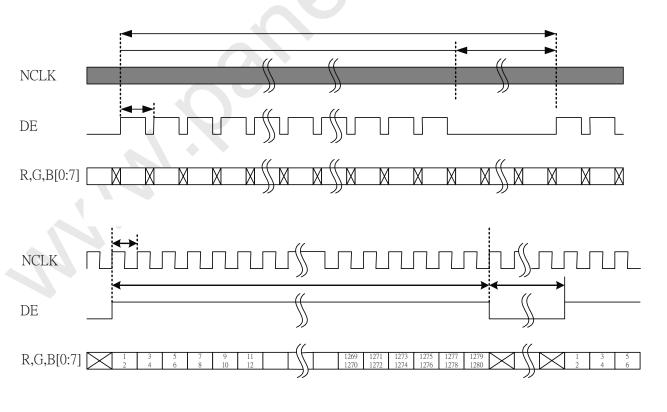
Corporation.

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# 6.3 Interface Timing ( DE mode)

Item	Symbol	Min.	Тур.	Max.	Unit
Frame Rate		56	60	76	Hz
Frame Period	t1	1032	1066	1100	line
Vertical Display Time	t2	1024	1024	1024	line
Vertical Blanking Time	t3	8	42	-	line
1 Line Scanning Time	t4	780	844	880	clock
Horizontal Display Time	t5	640	640	640	clock
Horizontal Blanking Time	t6	140	204		clock
Clock Rate	t7	50	54	67.5	MHz

# Timing Diagram of Interface Signal (DE mode)



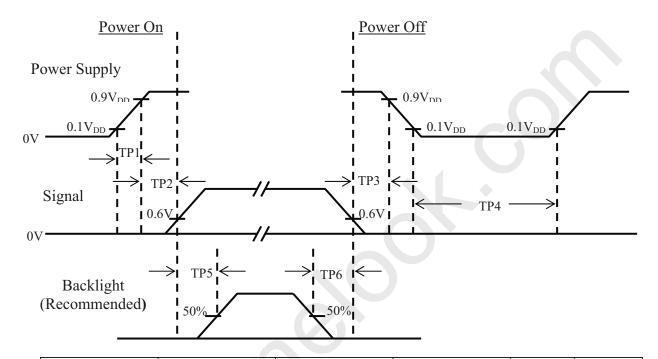




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# 7.0 Input Timing Spec

# 7.1 Power On / Off Sequence:



Item	Min.	Typ.	Max.	Unit	Remark
TP1	0.5	_	10	msec	
TP2	0	_	50	msec	
TP3	0	_	50	msec	
TP4	0.5	_	_	sec	
TP5	200	_	_	msec	
TP6	200	_	_	msec	

Note : (1) The supply voltage of the external system for the module input should be the same as the definition of  $V_{\text{DD}}$ .

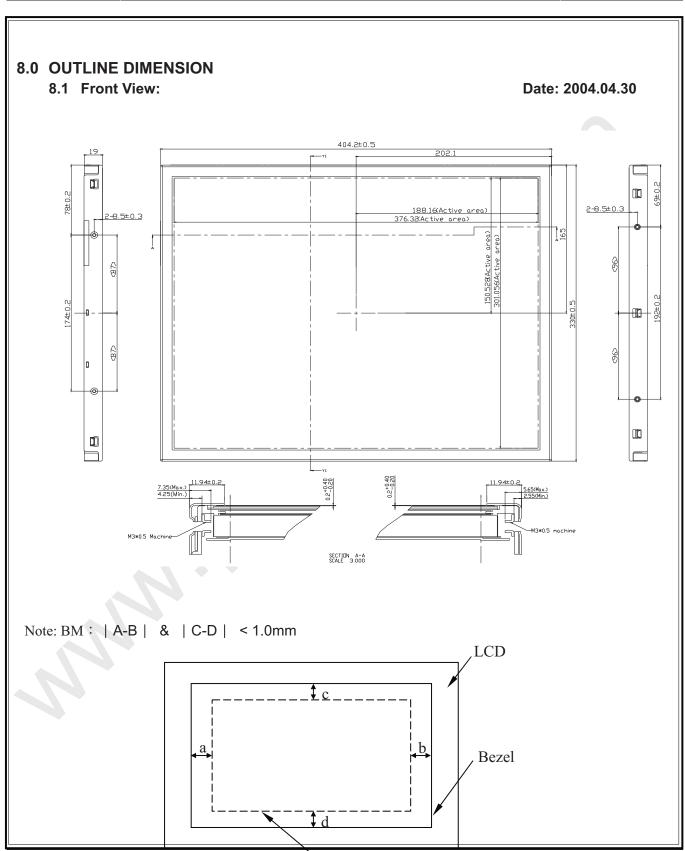
- (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

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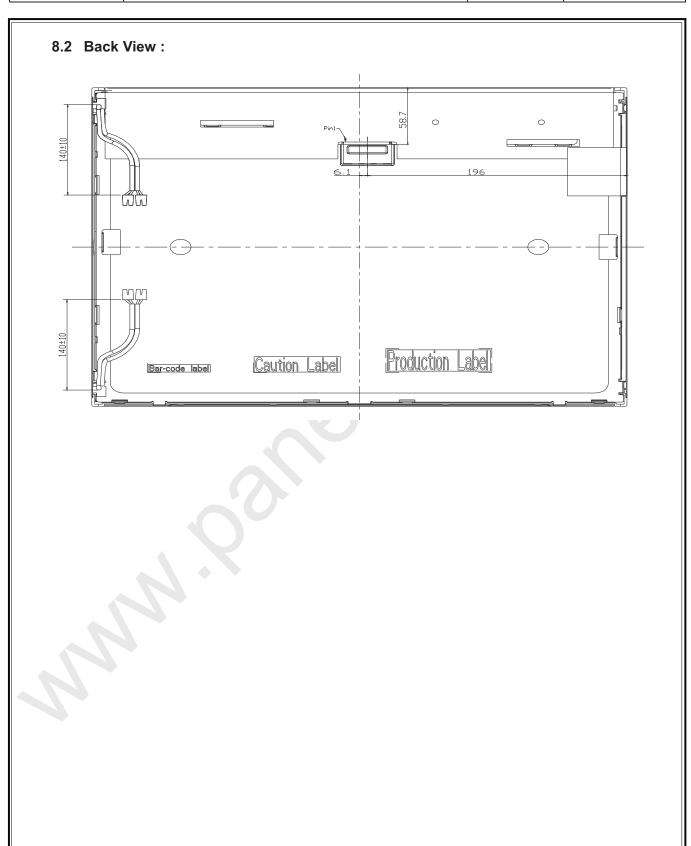


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# 9.0 LOT MARK

#### 9.1 Lot Mark

1	2	3 4	5	6	7	8	9	10	11	12	13	14	15
---	---	-----	---	---	---	---	---	----	----	----	----	----	----

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location. code 8: production year. code 9: production month.

code 10,11,12,13,14,15: serial number.

# Note (1) Production Year

Year	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008
Mark	9	0	1	2	3	4	5	6	7	8

# Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

### 9.2 Sub Model Code

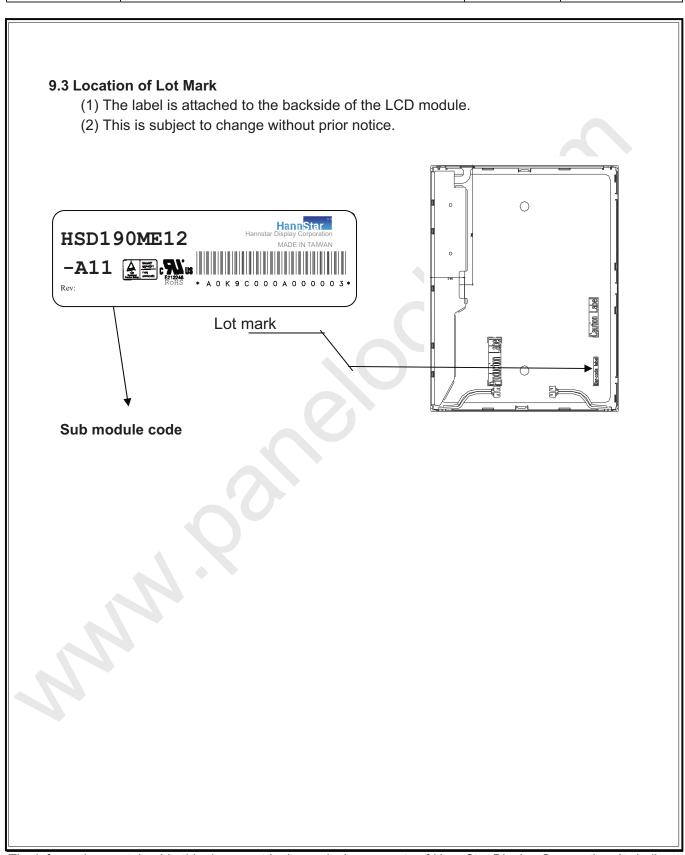
code 1: Panel sub model code of type. (A~Z)

code 2,3: Panel product sub model code of serial number.





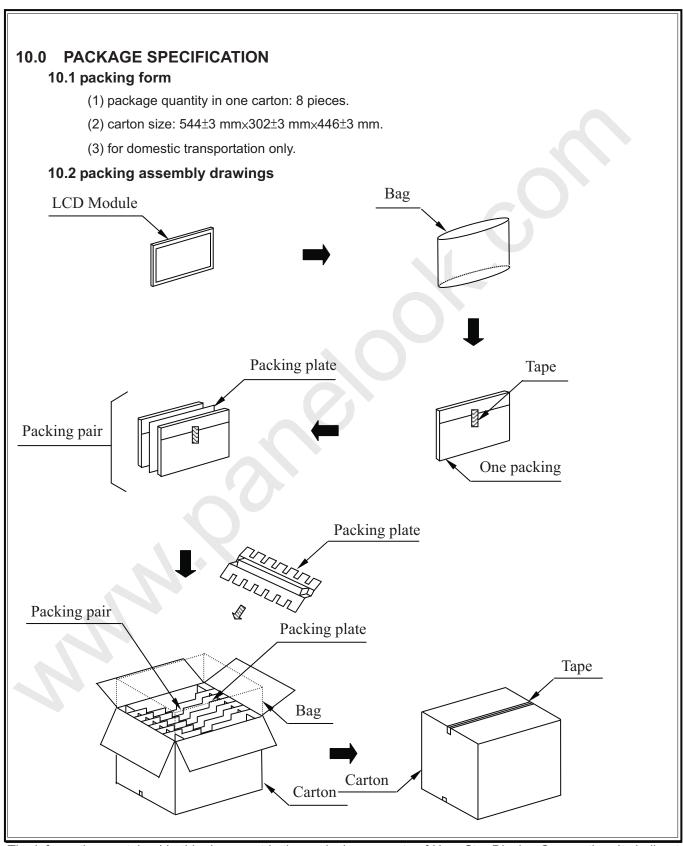
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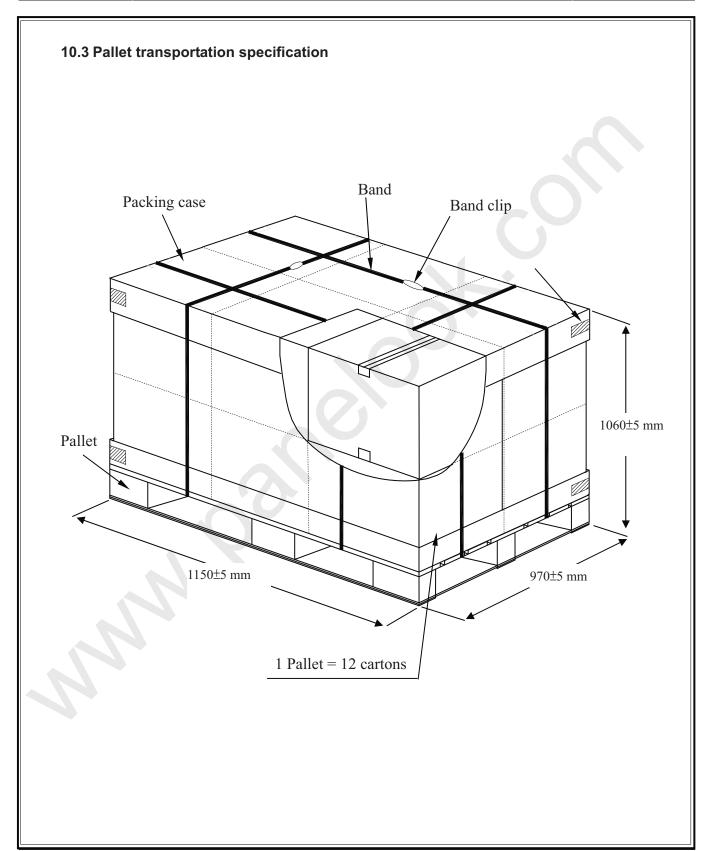
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# 11.0 GENERAL PRECAUTION

#### 11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

# 11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

### 11.3 Breakage of LCD Panel

- 11.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid Crystal, and do not contact liquid crystal with skin.
- 11.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 11.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and Rinse thoroughly with water.
- 11.3.4 Handle carefully with chips of glass that may cause injury, when the glass is Broken

#### 11.4 Electric Shock

- 11.4.1 Disconnect power supply before handling LCD module.
- 11.4.2 Do not pull or fold the CCFL cable.
- 11.4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector Or cables in order to prevent electric shock

### 11.5 Absolute Maximum Ratings and Power Protection Circuit

- 11.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature; etc otherwise LCD module may be damaged.
- 11.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 11.5.3 It's recommended employing protection circuit for power supply.

#### 11.6 Operation

- 11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when Persons handle the LCD module for incoming inspection or assembly.
- 11.6.2 When the surface is dusty, please wipe gently with absorbent cotton or other soft
- 11.6.3 Wipe off saliva or water drops as soon as possible. If saliva or water drops Contact with polarizer for a long time, they may causes deformation or color
- 11.6.4 When cleaning the adhesives, please use absorbent cotton wetted with a little Petroleum benzene or other adequate solvent

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# 11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

# 11.8 Static Electricity

- 11.8.1 Protection film must remove very slowly from the surface of LCD module to Prevent from electrostatic occurrence.
- 11.8.2 Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is Very weak to electrostatic discharge, Please be careful with electrostatic Discharge
- 11.8.3 Persons who handle the module should be grounded through adequate

### 11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, Display characteristics may be changed.

# 11.10 Disposal

When disposing LCD module, obey the local environmental regulations.