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Date: Mar. 25, 2010

Formal Specification

Model: HSD250MUW3 - A*

Note: 1. Please contact HannStar Display Corp. before designing your product based on this module specification.

2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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1.0 GENERAL DESCRIPTIONS

1.1 Introduction

HannStar Display model **HSD250MUW3-A** is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a FHD resolution (1920 vertical by 1080 horizontal pixel array) TFT LCD panel, the voltage reference, common voltage, DC-DC converter, column, and row driver circuit..

1.2 Features

- 25"(24.55") FHD TFT LCD Panel
- LED Backlight System
- Supported Full HD (V:1080 lines, H:1920 pixels) Resolution
- Supported to 75Hz Refresh Rate
- LCD Timing Controller
- RoHS Compliance
- VESA Compatible
- Halogen Free

1.3 Applications

- Desktop Monitors
- Display terminals for AV applications
- Monitors for industrial applications

1.4 General information

Item		Specification		
Outline dimension	568 x 330 x	568 x 330 x 9.8(Typ)		
Display area	543.46 (H) x	305.69 (V) (25.0" diagonal)	mm	
Screen Diagonal	24.55		inch	
Number of Pixel	1920(H) x 10	080(V)	Pixels	
Pixel pitch	0.283(H) x 0	.283(V)	mm	
Pixel arrangement	RGB Vertica	RGB Vertical Stripe		
Color Gamut	68%	68%		
Display color	16.7M (6-bits	16.7M (6-bits+Hi FRC)		
Display mode	Normally wh	Normally white		
Surface treatment	Antiglare, Ha	Antiglare, Hard-Coating (3H)		
Weight	1750		g	
Back-light	White LED	White LED		
Input signal	2-ch LVDS	2-ch LVDS		
D	System	4.0(Typ.)	10/	
Power consumption	B/L	16.13(Typ.)	W	



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Remark(1): There are two functions, brightness and contrast tuning, to let luminance to 125cd/m2 in OSD. OSD shouldn't restrict the panel's G-T curve for brightness to be 125cd/m2. The higher contrast, the higher angular uniformity. That is to say, if OSD want to tune the panel's luminance to 125 cd/m2, the suitable way is to only tune the brightness function. And if tuning the brightness function to 125 cd/m2, it would be better only to tuning the inverter, not the gray level.

1.5 Mechanical Information

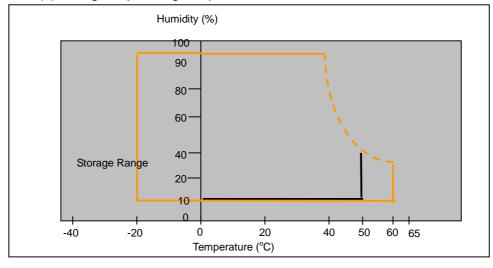
Item		Min.	Тур.	Max.	Unit	
	Horizontal(H)	567.5	568.0	568.5	mm	
Module Size	Vertical(V)	329.5	330.0	330.5	mm	
	Depth(D)		9.8		mm	
Weight (with	nout inverter)		1750		g	
Torque of custo	omer screw hole			3.0	Kgf*Cm	

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T _{STG}	-20	60	°C	
Operating temperature	T _{OPR}	0	50	°C	(1)
Vibration (non-operating)	V_{NOP}		1.5	G	(2)
Shock (non-operating)	S _{NOP}		70	G	(3)
Storage humidity	H _{STG}	10	90	%RH	(3)
Operating humidity	H _{OP}	10	90	%RH	(4)
Low pressure (operating)	P _{LOP}	697		HPa	(5)
Low pressure (non-operating)	P _{LNOP}	116		HPa	(6)

Note (1)Storage /Operating temperature



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- (2) 5-500-5Hz sine wave, X, Y, Z each directions, 30 min/cycle.
- (3) 11ms, ±X, ±Y, ±Z direction, one time each. For this shock test, It is necessary to fill the silicon rubber between the shock jig as buffer.
- (4) Max wet bulb temp. =39°C
- (5) 2 hrs. (10000 feet)
- (6) 24hrs. (50000 feet)

2.2 Electrical Absolute Rating:

2.2.1 TFT LCD Module:

Item	Symbol	Min.	Max.	Unit.	Note
Power supply Voltage	VDD	-0.3	6.0	V(DC)	(1)(2)

2.2.2 Back Light Unit:

Item	Symbol	Min.	Max.	Unit	Note
LED current	I _F		20.6	mA	(1)(2)(3)
LED Voltage	V_{F}	2.95	3.4	Volt	(1)(2)(3)

Note: (1) Permanent damage may occur to the LCD module if beyond this specification.

Functional operation should be restricted to the conditions described under Normal Operating Conditions.

- (2) To exceed 20.6mA, life time accelerate drop down.
- (3) Within Ta=25±2℃



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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		640	800			(1)(2)
Response time -	Rising Falling	TR +TF			4	8	msec	(1)(3)
White luminance (center of screen		Y _L	⊖=0°	200	250	-	cd/m ²	(1)(4)
	Red	Rx	ϕ =0°		0.637			
	Reu	Ry	Normal		0.350			
	Gree	Gx	viewing angle		0.343			
Color chromaticity	n	Gy	angio	-0.03	0.615	+0.03		(1)(4)
(CIE1931)	Blue	Bx		0.00	0.143			(1)(1)
	Diue	Ву			0.061			
	White	Wx			0.313			
	VVIIIC	Wy			0.329			
	Hor.	θL		75	85			
Viewing angle	1101.	ΘR	CR>10	75	85			
viewing angle	Ver.	Өн	CK>10	65	75			
	V G1.	θL		75	85			
Brightness unifor	mity	B _{UNI}	⊖=0° φ=0°	70			%	(6)

3.2 Measuring Condition

■ Measuring surrounding: dark room

■ Each LED current is 20 mA

■ V_{DD1} =5.0V, f_{V} =60Hz, f_{DCLK} =66.28MHz

■ Surrounding temperature: 25±2°C

■ 20min. Warm-up time.



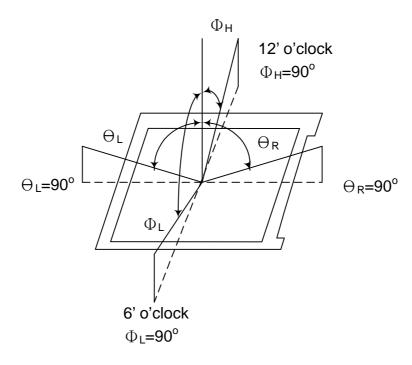
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3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size: 20~21mm

Note (1) Definition of Viewing Angle:



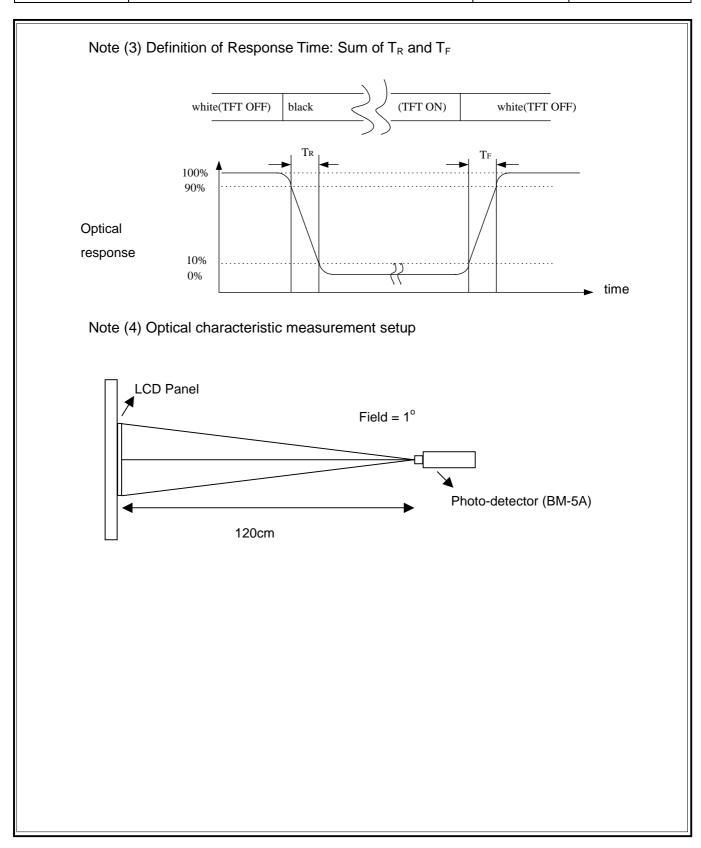
Note (2) Definition of Contrast Ratio(CR): measured at the center point of panel

CR = Luminance with all pixels white (L255)

Luminance with all pixels black (L0)

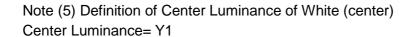
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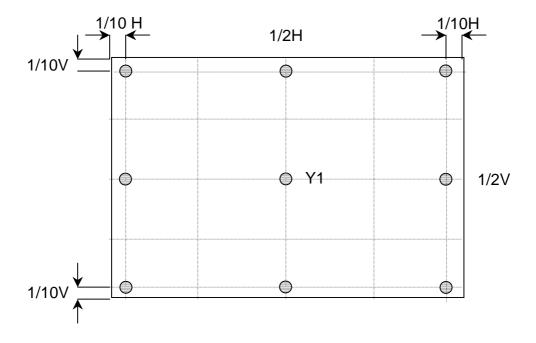
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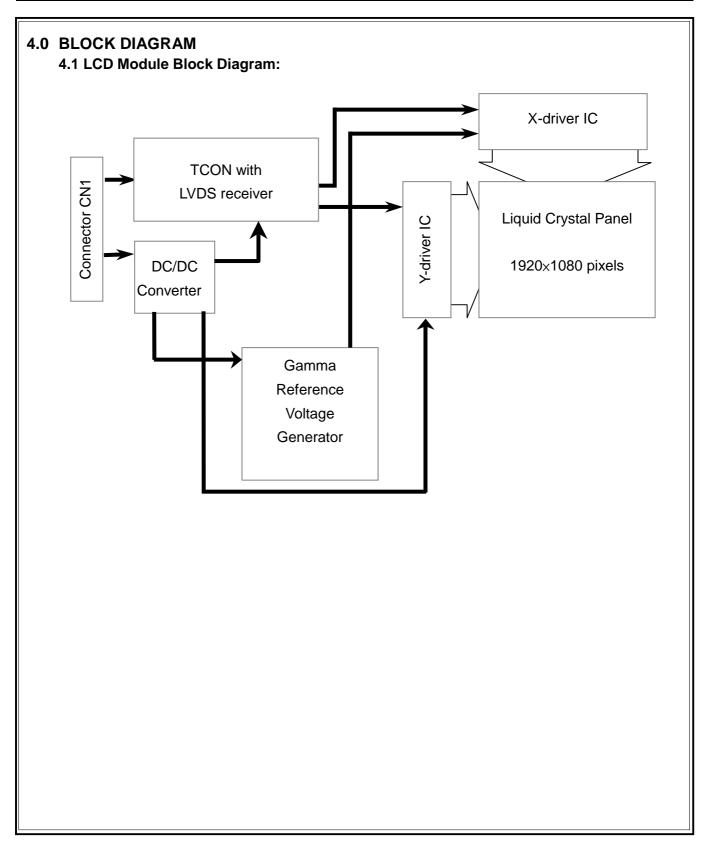
Note (6) Definition of brightness uniformity

(Min Luminance of 9 points)

Luminance uniformity = x 100% (Max Luminance of 9 points)

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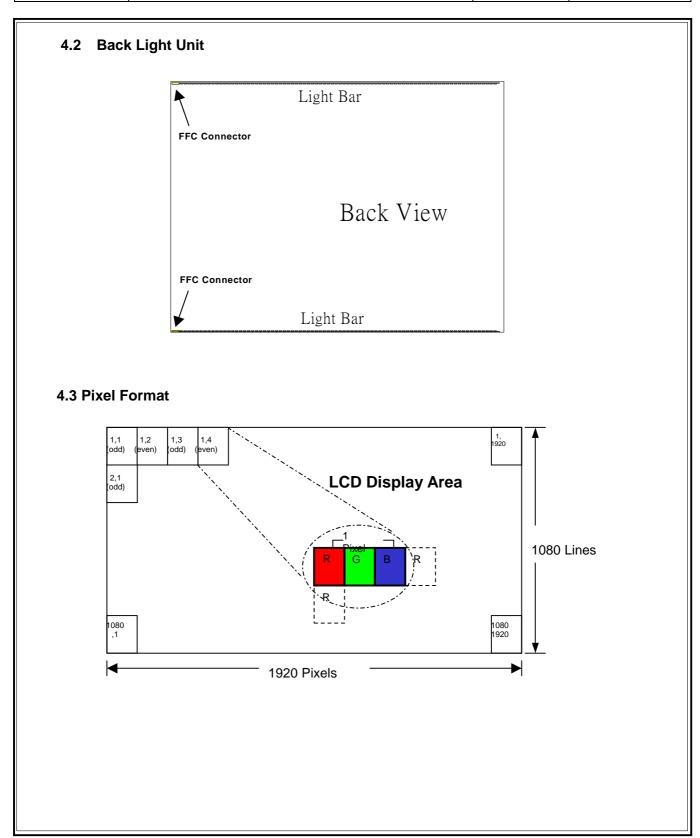
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4.4 Relationship Between Displayed Color and Input

		MS	SB					L	SB	MS	SB					L	SB	MS	βB					L	SB	Gray scale
	Display	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	В5	В4	ВЗ	B2	В1	В0	Level
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	-
	Green	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	-
Basic	Light Blue	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	-
color	Red	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Purple	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	Ι	Н	Н	Н	Н	Н	Н	Н	-
	Yellow	Н	Н	Н	Н	Н	Н	Н	Н	Τ	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	-
	White	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	-
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
	Dark	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
Gray scale	1					:							:								:	:				L3…L251
of Red	\downarrow	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L252
	Light	Н	Н	Н	Н	Н	Н	L	Н	ᅵ	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L253
		Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L254
	Red	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Red L255
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L1
	Dark	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L	L	L2
Gray scale	1					:							:								:	:				L3…L251
of Green	\downarrow	L	L	L	L	L	L	L	L	Ι	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L252
	Light	L	L	L	L	L	L	L	L	Τ	Н	Н	Н	Н	Н	L	Н	L	L	L	L	L	L	L	L	L253
		L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L254
	Green	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	Green L255
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L1
	Dark	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L2
Gray scale	1												:								:	:				L3…L251
of Blue	\downarrow	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Ι	Н	Н	Н	Н	Н	L	L	L252
	Light	L	L	L	L	L	L	L	L	ᆚ	L	L	L	L	L	L	L	Ι	Н	Н	Н	Н	Н	L	Н	L253
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Ι	Н	Н	Н	Н	Н	Н	L	L254
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	Н	Blue L255
	Black																	L								L0
																		L								L1
Gray scale of White & Black	Dark	L	L	L			L	Н	L	L	L	L			L	Н	L	L	L	L			L	Н	L	L2
	1					:							:								:	:				L3…L251
	↓	Н	Н	Н	Н	Н	Н	L	L	Н	Н	Н	Н	Н	Н	L	L	Н	Н	Н	Н	Н	Н	L	L	L252
	Light	Н	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	Н	Н	Н	L	Н	L253
		Н	Н	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	Н	Н	Н	L	L254
	White	Н	Н	Н	Н	Н	Н	Н	Н	Η	Н	Н	Н	Н	Н	Н	Н	Ι	Н	Н	Н	Н	Н	Н	Н	White L255

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5.0 I/F CONNECTION PIN ASSIGNMENT

5.1 **Interface Connector** (30-pins, STM MSCK240730B or equivalent)

Pin No.	Signal	Description
1	RinO0-	Receiver Signal (-)
2	RinO0+	Receiver Signal (+)
3	RinO1-	Receiver Signal (-)
4	RinO1+	Receiver Signal (+)
5	RinO2-	Receiver Signal (-)
6	RinO2+	Receiver Signal (+)
7	VSS	Ground
8	RinOC-	Clock Signal (-)
9	RinOC+	Clock Signal (+)
10	RinO3-	Receiver Signal (-)
11	RinO3+	Receiver Signal (+)
12	RinE0-	Receiver Signal (-)
13	RinE0+	Receiver Signal (+)
14	VSS	Ground
15	RinE1-	Receiver Signal (-)
16	RinE1+	Receiver Signal (+)
17	VSS	Ground
18	RinE2-	Receiver Signal (-)
19	RinE2+	Receiver Signal (+)
20	RinEC-	Clock Signal (-)
21	RinEC+	Clock Signal (+)
22	RinE3-	Receiver Signal (-)
23	RinE3+	Receiver Signal (+)
24	VSS	Ground
25	NC	SDA
26	NC	SCL
27	NC	NC
28	VDD+5V	Power Supply, 5V (Typical)
29	VDD+5V	Power Supply, 5V (Typical)
30	VDD+5V	Power Supply, 5V (Typical)



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5.2 LED Board Pin Assignment:

CN: LED Power Source Connector (ACES 91500-01001-H01 or equivalent)

	(
Pin No	Symbol	Description						
1	RT1-1	Upper LED Bar Return Signal						
2	RT1-1	Upper LED Bar Return Signal						
3	RT1-2	Upper LED Bar Return Signal						
4	VIN-1	Upper LED Power						
5	VIN-1	Upper LED Power						
6	VIN-1	Upper LED Power						
7	VIN-1	Upper LED Power						
8	RT1-2	Upper LED Bar Return Signal						
9	RT1-3	Upper LED Bar Return Signal						
10	RT1-3	Upper LED Bar Return Signal						

Pin No	Symbol	Description
1	RT2-1	Lower LED Bar Return Signal
2	RT2-1	Lower LED Bar Return Signal
3	RT2-2	Lower LED Bar Return Signal
4	VIN-2	Lower LED Power
5	VIN-2	Lower LED Power
6	VIN-2	Lower LED Power
7	VIN-2	Lower LED Power
8	RT2-2	Lower LED Bar Return Signal
9	RT2-3	Lower LED Bar Return Signal
10	RT2-3	Lower LED Bar Return Signal



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6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module:

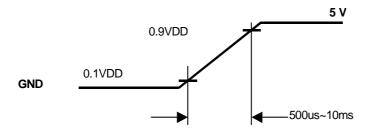
Item	Symbol	Min.	Тур.	Max.	Unit	Note
Voltage of power supply	V_{DD}	4.5	5.0	5.5	V	
Current of power supply	I _{DD0}	800	1000	1200	mA	(1)
Vsync frequency	f _V	48	60	75	Hz	(2)
Hsync frequency	f _H	52.61	65.76	82.2	KHz	
Frequency	f _{DCLK}	53.02	66.28	85	MHz	
Input rush current	I _{RUSH}			4.5	А	(3)

Note (1) V_{DD} =5.0V, Black pattern (L0)



Note (2) When fv is too low, a flicker may be occurred on the display.

Note (3) Input Rush Current condition



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6.2 Back-Light Unit

Parameter	Symbol	Min	Тур	Max	Units	Condition
Light Bar Input Current	I _F		360		mA	Ta=25°C
Light Bar Input Voltage	V_{F}		44.8		Volt	Ta=25°C
Power consumption	P _{LED}		16.13		Watt	Ta=25°C
Power consumption						Note (1)
	N/A					Ta=25°C
LED Life-Time			30,000	Hour	Hour	I _{F=} 360mA
						Note (2)

Note (1): Calculator value for reference P=I_F x V_F

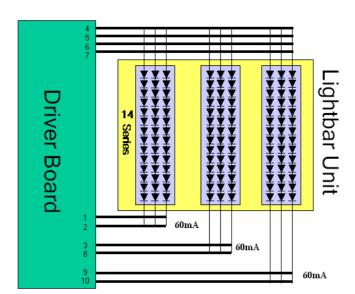
Note (2): The LED lifetime defines as the estimated time to 50% degradation of Original luminous.

Note (3): For better LED light bar driving quality. It is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (4): Two Light bar Input current 360mA, One Light bar Input current 180mA.

Note (5): LED light bar configuration is shown as below. (Light bar 1 same as Light bar 2)

Light Bar 1 configuration drawing



Pin No	Sym bol	Description
1	RT1-1	Upper LED Bar Return Signal
2	RT1-1	Upper LED Bar Return Signal
3	RT1-2	Upper LED Bar Return Signal
4	VIN-1	Upper LED Power
5	MN-1	Upper LED Power
6	VIN-1	Upper LED Power
7	MN-1	Upper LED Power
8	RT1-2	Upper LED Bar Return Signal
9	RT1-3	Upper LED Bar Return Signal
10	RT1-3	Upper LED Bar Return Signal

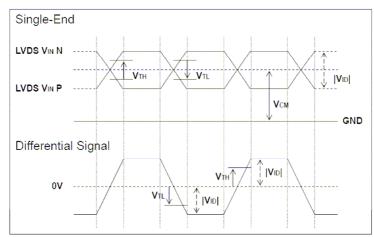


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6.3 Switching Characteristics for LVDS Receiver

Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	_	_	+100	mV	\/ _1.25\/
Differential Input Low Threshold	VtI	-100	_	_	mV	V _{CMLVDS} =1.25V
Input Current	I _{IN}	-10	_	+10	uA	V _{IN} =2.4V/0V, V _{DD} =3.6V
Differential input Voltage	V _{ID}	0.1	_	0.6	V	V _{DD} s.s.
Common Mode Voltage Offset	V_{CM}	1.15	_	1.35	V	
Clock Frequency	fc	50	54	67.5	MHz	

Differential Signal Diagram



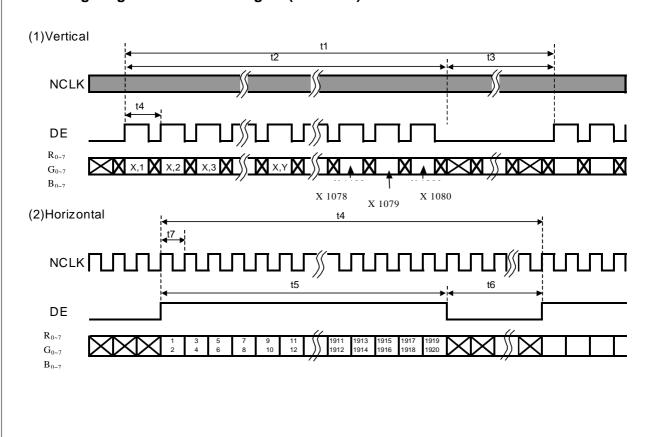


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6.4 Interface Timing (DE mode)

•	•				
Item	Symbol	Min.	Тур.	Max.	Unit
Frame Rate		48	60	75	Hz
Frame Period	t1	1088	1096	1104	line
Vertical Display Time	t2	1080	1080	1080	line
Vertical Blanking Time	t3	8	16	24	line
1 Line Scanning Time	t4	992	1008	1276	clock
Horizontal Display Time	t5	960	960	960	clock
Horizontal Blanking Time	t6	32	48	316	clock
Clock Rate	t7	53.02	66.28	85	MHz

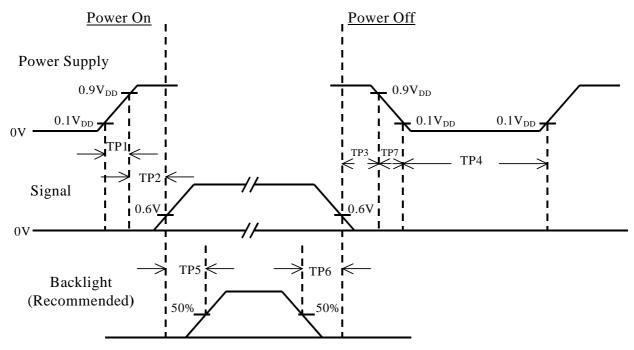
Timing Diagram of Interface Signal (DE mode)





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Item	Min.	Тур.	Max.	Unit	Remark
TP1	0.5		10	msec	
TP2	0.01		50	msec	
TP3	20	35	50	msec	
TP4	1000			msec	
TP5	200			msec	
TP6	200			msec	
TP7	1		10	msec	

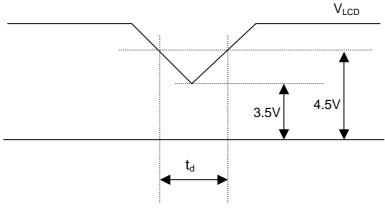
Note : (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD} .

- (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- (4) TP4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.



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6.6 V_{LCD} Power Dip Condition:



Note: (1) Dip condition

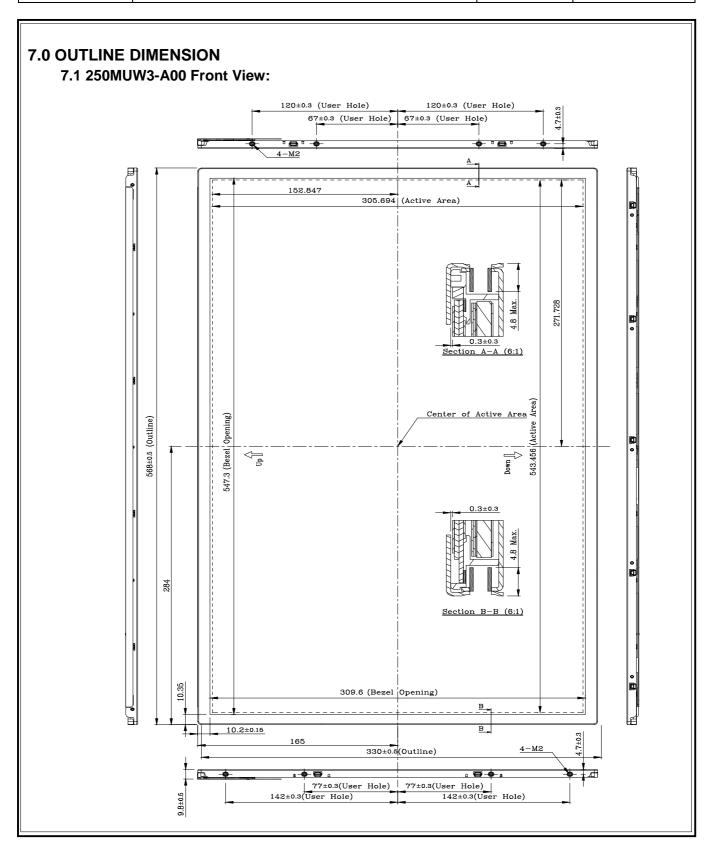
 $3.5V \leq V_{LCD} \leq 4.5V, \, t_{d} \leq 20ms$

(2) $V_{LCD} < 3.5V$

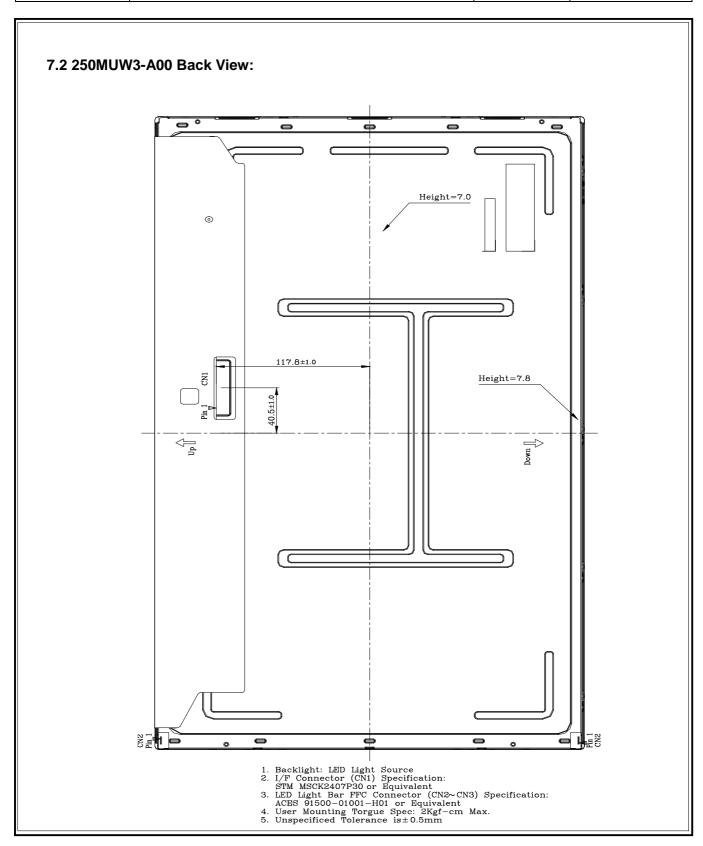
 $V_{\text{\tiny LCD}}\text{-}$ dip conditions should also follow the power On/Off conditions for supply voltage.



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8.0 LOT MARK

8.1 Lot Mark

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month.

code 10,11,12,13,14,15: serial number.

Note (1) Production Year: Code 8 is defined by the last number of the year. For example:

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

Note (2) Production Month

-													
	Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
	Mark	1	2	3	4	5	6	7	8	9	Α	В	С

8.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.





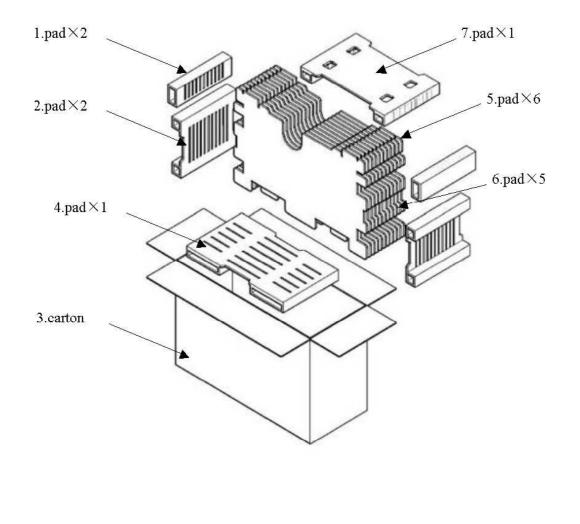
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9.0 PACKAGE SPECIFICATION

9.1 Packing form

- (1) package quantity in one carton: 10 Pcs.
- (2) carton size: 690mm x 304mm x 461mm.
- (3) for domestic transportation only.

9.2 Packing assembly drawings





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10.0 GENERAL PRECAUTION

10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

10.3 Breakage of LCD Panel

- 10.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 10.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 10.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 10.3.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

10.4 Electric Shock

- 10.4.1 Disconnect power supply before handling LCD module.
- 10.4.2 Do not pull or fold the CCFL cable.
- 10.4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector or cables in order to prevent electric shock.

10.5 Absolute Maximum Ratings and Power Protection Circuit

- 10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 10.5.3 It's recommended employing protection circuit for power supply.

10.6 Operation

- 10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 10.6.2 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- 10.6.3 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 11.6.4 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.



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10.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

10.8 Static Electricity

- 10.8.1 Protection film must remove very slowly from the surface of LCD module to prevent
 - from electrostatic occurrence.
- 10.8.2 Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge.
- 10.8.3 Persons who handle the module should be grounded through adequate methods.

10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

10.10 Disposal

When disposing LCD module, obey the local environmental regulations.