HT140WXB-501

Preliminary Product Specification

Rev. P0

BEIJING BOE OPTOELECTRONICS TECHNOLOGY

SPEC. NUMBER	PRODUCT GROUP	REV.	ISSUE DATE	PAGE
–	TFT-LCD	P0	2010.7.22	1 OF 35

京东方 BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT LCD PRODUCT	P0	2010.7.22

REVISION HISTORY

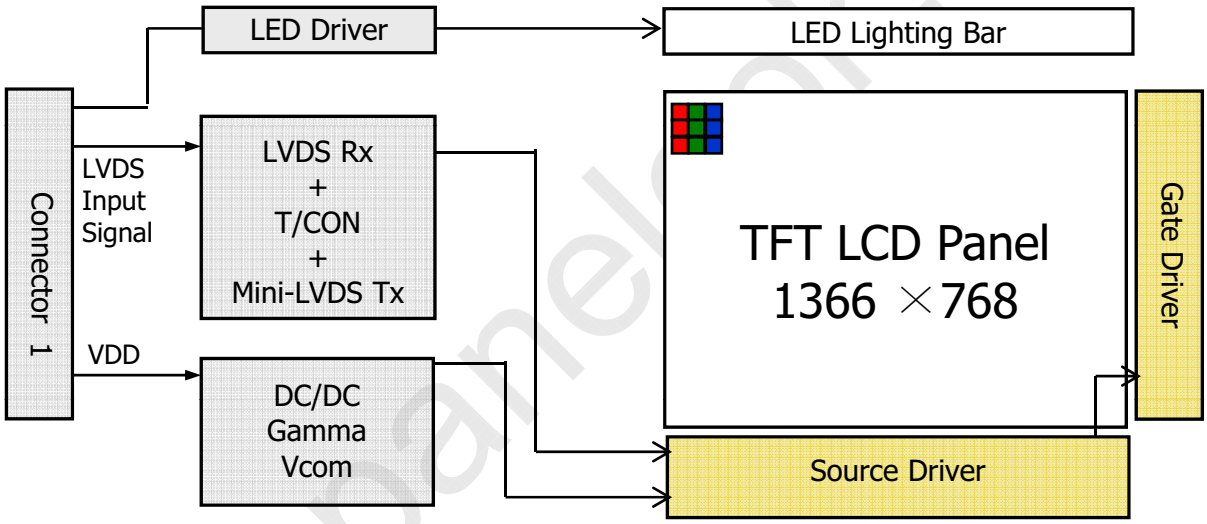
REV.	ECN NO.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0	-	Initial Release	2010.7.22	Xue Hailin

Contents

1.0 GENERAL DESCRIPTION

1.1 Introduction

HT140WXB-501 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 14.0 inch diagonally measured active area with WXGA resolutions (1366 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 262,144 colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED Driver for back-light driving is built in this model.
All input signals are LVDS interface compatible.



1.2 Features

- 1 Channel LVDS Interface with 1 pixel / clock
- Thin and light weight
- 6-bit color depth, display 262K colors
- Single LED Lighting Bar. (Top side/Horizontal Direction)
- Data enable signal mode
- Side Mounting Frame
- Green Product (RoHS & Halogen free product)
- On board LED Driving circuit
- Low driving voltage and low power consumption
- On board EDID chip

1.3 Application

- Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model HT140WXB-501. (listed in Table 1.)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	309.4(H) ×173.95(V)	mm	
Number of pixels	1366 (H) ×768 (V)	pixels	
Pixel pitch	0.2265(H) ×0.2265 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	262K	colors	
Display mode	Normally White		
Dimensional outline	323.5 (H) ×192 (V) ×5.2 (D:max)	mm	
Weight	350 (max)	g	
Surface treatment	Glare (Clear Black) / Hard coating 3H		
Back-light	Upper edge side, 1-LED Lighting Bar type		Note 1
Power consumption	P_D : 1.1 (max)	W	
	P_{BL} : 3.0 (max)	W	
	P_{total} : 4.1 (max)	W	

Notes : 1. LED Lighting Bar (40*LED Array)

2.0 ABSOLUTE MAXIMUM RATINGS

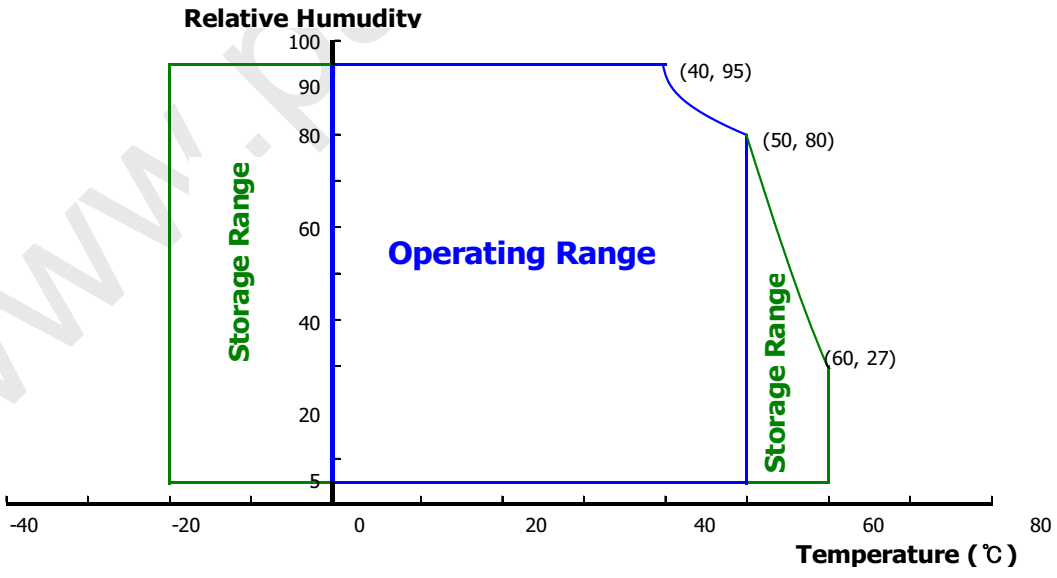
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings> Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-0.3	4.0	V	Note 1
Logic Supply Voltage	V_{IN}	V_{ss}-0.3	V_{DD}+0.3	V	
Operating Temperature	T_{OP}	0	+50	℃	Note 2
Storage Temperature	T_{ST}	-20	+60	℃	

Notes : 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.

2. Temperature and relative humidity range are shown in the figure below.
95 % RH Max. (40 ^{O}C ≥ Ta)
Maximum wet - bulb temperature at 39 ^{O}C or less. (Ta > 40 ^{O}C) No condensation.



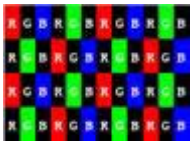
3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical specifications > Ta=25+/-2°C

Parameter		Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage	V_{RF}	-	-	100	mV	At V_{DD} = 3.3V
Power Supply Current	I_{DD}	-	TBD	-	mA	Note 1
Positive-going Input Threshold Voltage	V_{IT+}	-	-	100	mV	V_{cm} = 1.2V typ.
Negative-going Input Threshold Voltage	V_{IT-}	-100	-	-	mV	
Differential Input Voltage	V_{ID}	200	-	600	mV	
Power Consumption	P_D	-	TBD	1.1	W	Note 1
	P_{BL}	-	TBD	3.0	W	Note 2
	P_{total}	-	TBD	4.1	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM.
The current draw and power consumption specified is for 3.3V at 25℃.
a) Typ : Window XP pattern
b) Max : Vertical 2 line skip pattern



2. Calculated value for reference (V_{LED} × I_{LED})

3.0 ELECTRICAL SPECIFICATIONS

3.2 Backlight Unit

< Table 4. LED Driving guideline specifications > Ta=25+/-2°C

Parameter			Min.	Typ.	Max.	Unit	Remarks
LED Forward Voltage		V_F	3.0	3.2	3.4	V	-
LED Forward Current		I_F	-	20		mA	-
LED Power Consumption		P_{LED}		TBD	3.0	W	Note 1
LED Life-Time		N/A	15,000	-	-	Hour	I_F = 20mA
Power supply voltage for LED Driver		V_{LED}	6	12	21	V	
EN Control Level	Backlight on		2.0		5.0	V	
	Backlight off		0		1.0	V	
PWM Control Level	PWM High Level		2.0		5.0	V	
	PWM Low Level		0		0.1	V	
PWM Control Frequency		F_{PWM}	180	200	10,000	Hz	
Duty Ratio		-	20	-	100	%	

Notes : 1. Calculator Value for reference $I_{LED} \times V_{LED} = P_{LED}$

2. The LED Life-time define as the estimated time to 50% degradation of initial luminous.

4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = 25±2℃) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to θØ=0 (=θ3) as the 3 o'clock direction (the "right"), θØ=90 (= θ12) as the 12 o'clock direction ("upward"), θØ=180 (= θ9) as the 9 o'clock direction ("left") and θØ=270(= θ6) as the 6 o'clock direction ("bottom"). While scanning θand/or Ø, the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

<Table 5. Optical Specifications>

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle range	Horizontal	Θ_3	CR > 10	40	45	-	Deg.	Note 1
		Θ_9		40	45	-	Deg.	
	Vertical	Θ_{12}		15	20	-	Deg.	
		Θ_6		30	40	-	Deg.	
Luminance Contrast ratio		CR	Θ = 0°	500	600			Note 2
Luminance of White	5 Points	Y_w	Θ = 0° I_{LED} = 20mA	180	200	-	cd/m^2	Note 3
White Luminance uniformity	5 Points	ΔY5		80	-	-		Note 4
	13 Points	ΔY13		65	-	-		
White Chromaticity		x_w	Θ = 0°	0.283	0.313	0.343		Note 5
		y_w		0.299	0.329	0.359		
Reproduction of color	Red	x_R	Θ = 0°	TBD	TBD	TBD		
		y_R		TBD	TBD	TBD		
	Green	x_G		TBD	TBD	TBD		
		y_G		TBD	TBD	TBD		
	Blue	x_B		TBD	TBD	TBD		
		y_B		TBD	TBD	TBD		
Response Time (Rising + Falling)		T_{RT}	Ta= 25° C Θ = 0°	-	8	16	ms	Note 6
Cross Talk		CT	Θ = 0°	-	-	2.0	%	Note 7

Notes : 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).

2. Contrast measurements shall be made at viewing angle of Θ= 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state .
(see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

4. The White luminance uniformity on LCD surface is then expressed as : ΔY = Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points (see FIGURE 2 and FIGURE 3).

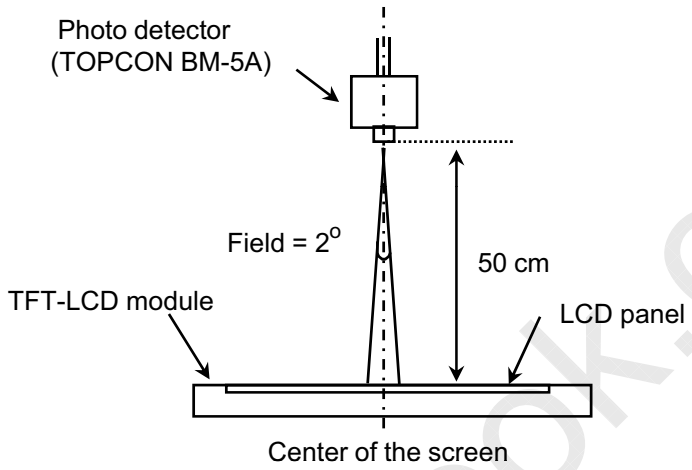
5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

6. The electro-optical response time measurements shall be made as FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.

7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See FIGURE 5).

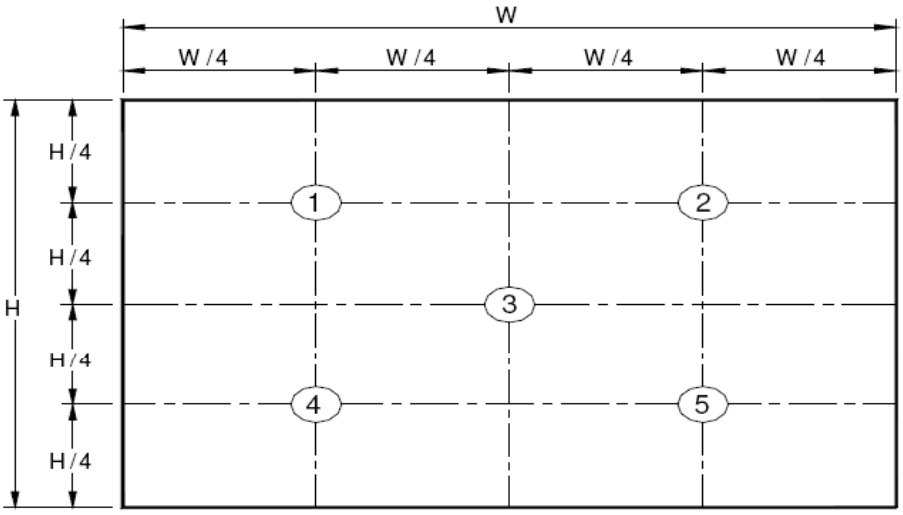
4.3 Optical measurements

Figure 1. Measurement Set Up



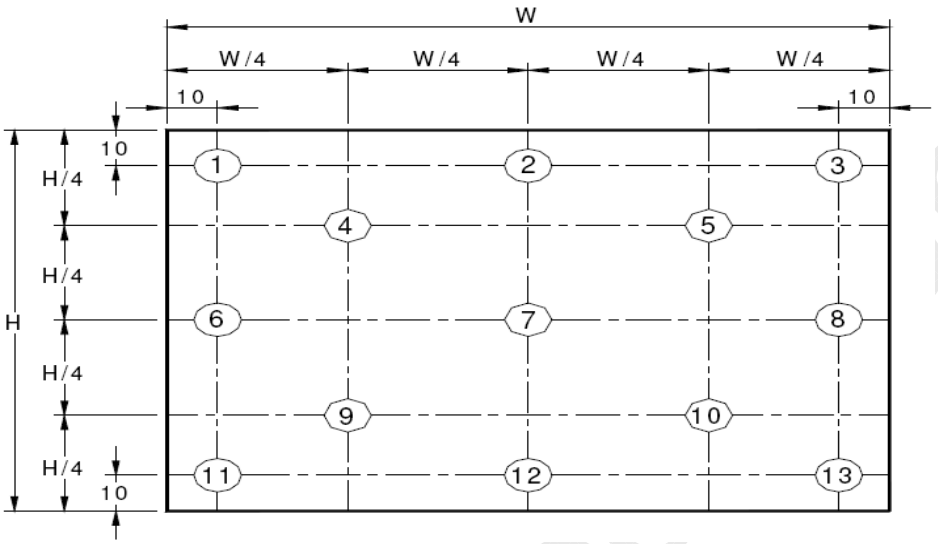
Optical characteristics measurement setup

Figure 2. White Luminance and Uniformity Measurement Locations (5 points)



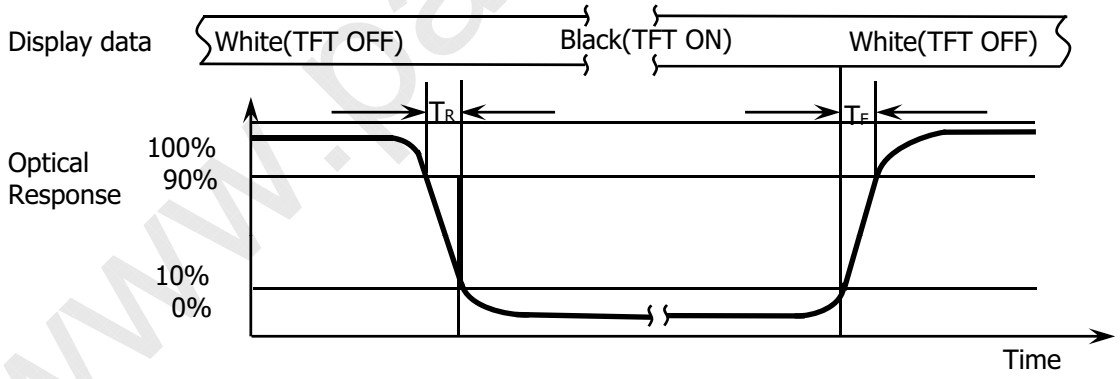
Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

Figure 3. Uniformity Measurement Locations (13 points)



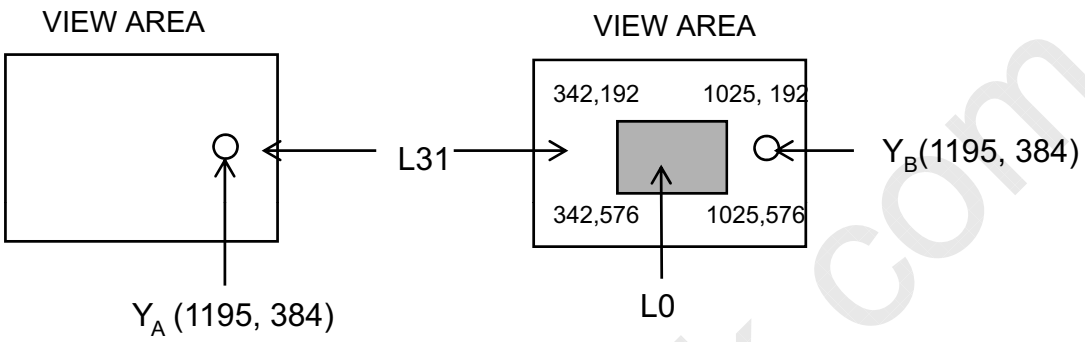
The White luminance uniformity on LCD surface is then expressed as : ΔY5 = Minimum Luminance of five points / Maximum Luminance of five points (see FIGURE 2) , ΔY13 = Minimum Luminance of 13 points /Maximum Luminance of 13 points (see FIGURE 3).

Figure 4. Response Time Testing



The electro-optical response time measurements shall be made as shown in FIGURE 4 by switching the “data” input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td and 90% to 10% is Tr.

Figure 5. Cross Modulation Test Description



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_B} \right| \times 100$$

Where:

Y_A = Initial luminance of measured area (cd/m^2)

Y_B = Subsequent luminance of measured area (cd/m^2)

The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

The electronics interface connector is I-PEX 20455-040E-12 or Compatible or equivalent. The mating connector part number is I-PEX 20455-040T-11 or Compatible. The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	NC	No Connection
2	VDDIN	Power Supply, 3.3V (typ.)
3	VDDIN	Power Supply, 3.3V (typ.)
4	VDC	VDC 3.3Vpower for EDID
5	BISTC	BIST control(Note.1)
6	CLK EDID	EDID Clock
7	Data EDID	EDID Data
8	RxIN0-	Transmission Data of 0 Negative -
9	RxIN0+	Transmission Data of 0 Positive +
10	GND	Ground
11	RxIN1-	Transmission Data of 1 Negative -
12	RxIN1+	Transmission Data of 1 Positive +
13	GND	Ground
14	RxIN2-	Transmission Data of 2 Negative -
15	RxIN2+	Transmission Data of 2 Positive +
16	GND	Ground
17	RxCLKIN-	Sampling Clock of Negative -
18	RxCLKIN+	Sampling Clock of Positive +
19	CE_EN	Color Engine Enable
20	NC	No Connection
21	NC	No Connection
22	GND	Ground
23	NC	No Connection
24	NC	No Connection
25	GND	Ground
26	(CE)	LCD internal use only
27	(CTL)	
28	GND	Ground
29	NC	No Connection
30	NC	No Connection

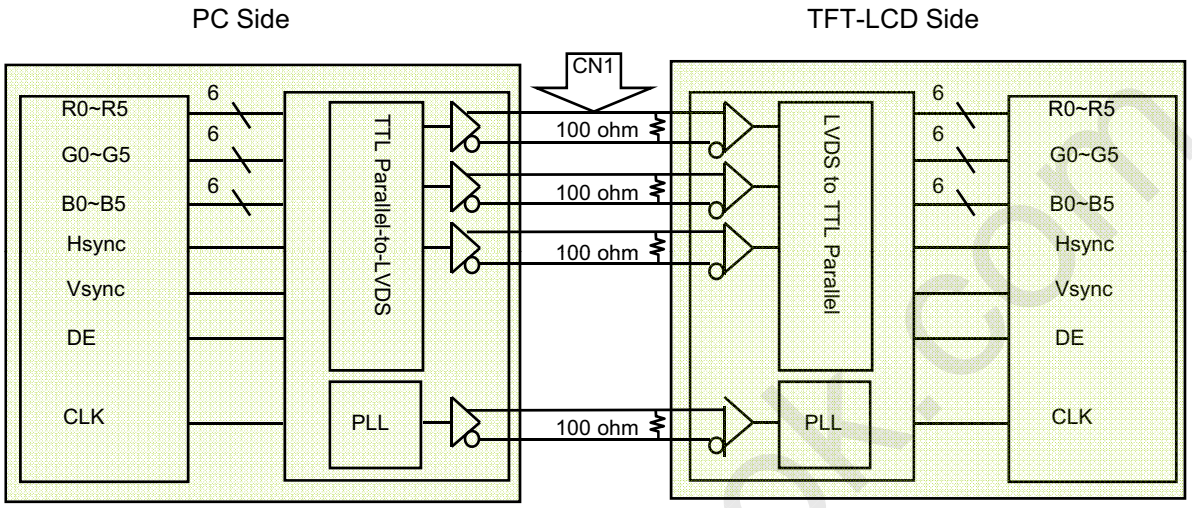
Terminal	Symbol	Functions
Pin No.	Symbol	Description
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3.3V Input)
37	DCR_EN	Dynamic Backlight Enable
38	VLED	LED Power Supply 6V-21V
39	VLED	LED Power Supply 6V-21V
40	VLED	LED Power Supply 6V-21V

Note.1

-BIST="H (3.3V)" : Display BIST pattern @ No LVDS CLK or DE
(white->black->red->green->blue->white…)

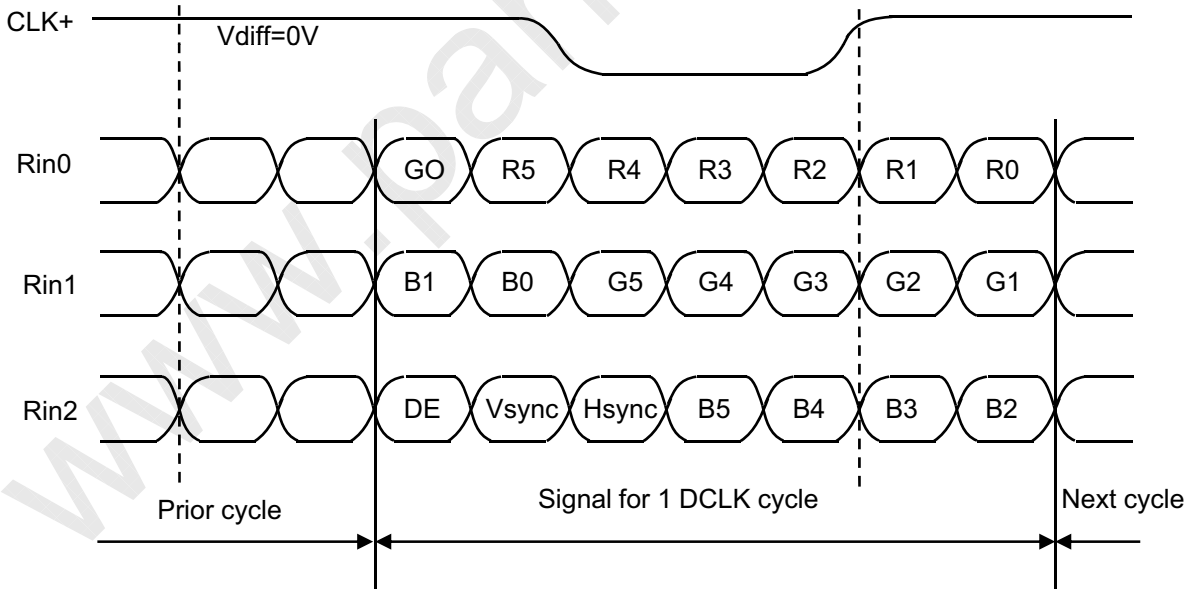
-BIST="L(GND or NC)" : Display black pattern @ No LVDS CLK or DE

5-2. LVDS Interface



Note. Transmitter : Thine THC63LVDM63A or equivalent.
Transmitter is not contained in Module.

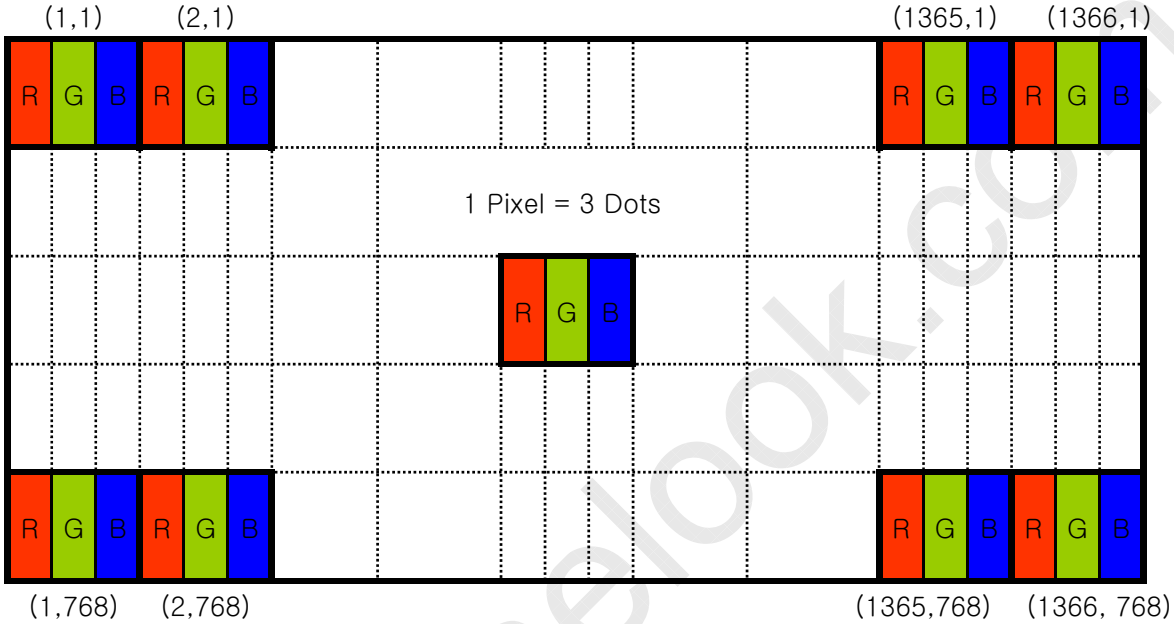
5.3.LVDS Input signal



Note. Pin connection in case of using Thine THC63LVDM63A

5.3 Data Input Format

<Table 6. Pin Assignments for the Interface Connector>



Display Position of Input Data (V-H)

5.4 Back-light & LCM Interface Connection

Interface Connector: MS24022P10 or Equivalent

<Table 7. Pin Assignments for the BLU & LCM Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	Vout	LED anode connection	6	LED1	LED cathode connection
2	Vout	LED anode connection	7	LED2	LED cathode connection
3	Vout	LED anode connection	8	LED3	LED cathode connection
4	NC	No Connection	9	LED4	LED cathode connection
5	NC	No Connection	10	LED5	LED cathode connection

6.0 SIGNAL TIMING SPECIFICATION

6.1 The HT140WXB-501 **is operated by the DE only.**

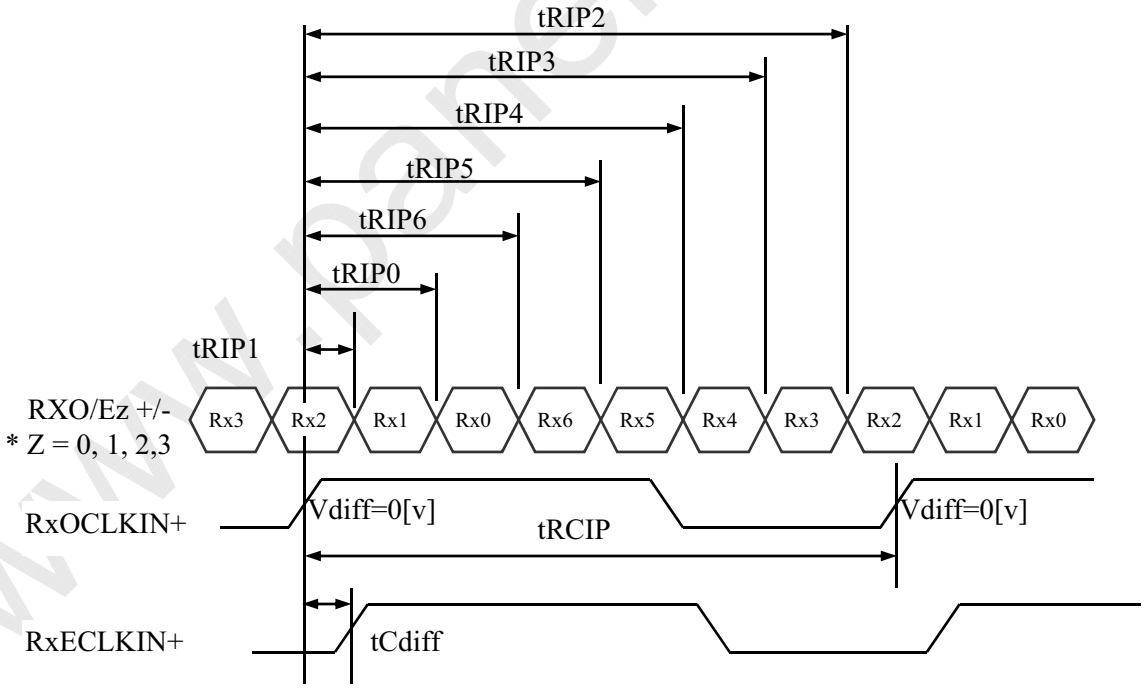
Item		Symbols	Min	Typ	Max	Unit
Clock	Frequency	1/Tc	-	72.3	-	MHz
	High Time	Tch	-	4/7	-	Tc
	Low Time	Tcl	-	3/7	-	Tc
Frame Period		Tv	778	790	802	lines
			-	60	-	Hz
			-	16.7	-	ms
Vertical Display Period		Tvd	768	768	768	lines
One line Scanning Period		Th	1446	1526	1586	clocks
Horizontal Display Period		Thd	1366	1366	1366	clocks

6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 8.

<Table 8. LVDS Rx Interface Timing Specification>

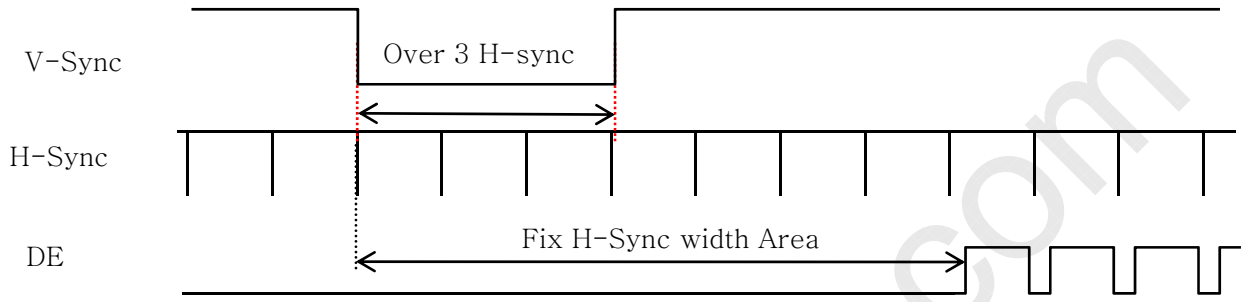
Item	Symbol	Min	Typ	Max	Unit	Remark
CLKIN Period	tRCIP	-	13.83	25	nsec	
CLK Difference	tCdiff	-tRCIP*(3/7)	0	+tRCIP*(3/7)	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRICP/7-0.4	tRICP/7	tRICP/7+0.4	nsec	
Input Data 2	tRIP6	2 ×tRICP/7-0.4	2 ×tRICP/7	2 ×tRICP/7+0.4	nsec	
Input Data 3	tRIP5	3 ×tRICP/7-0.4	3 ×tRICP/7	3 ×tRICP/7+0.4	nsec	
Input Data 4	tRIP4	4 ×tRICP/7-0.4	4 ×tRICP/7	4 ×tRICP/7+0.4	nsec	
Input Data 5	tRIP3	5 ×tRICP/7-0.4	5 ×tRICP/7	5 ×tRICP/7+0.4	nsec	
Input Data 6	tRIP2	6 ×tRICP/7-0.4	6 ×tRICP/7	6 ×tRICP/7+0.4	nsec	



* Vdiff = (RXO/Ez+)-(RXO/Ez-),…. ,(RXO/ECLK+)-(RXO/ECLK-)

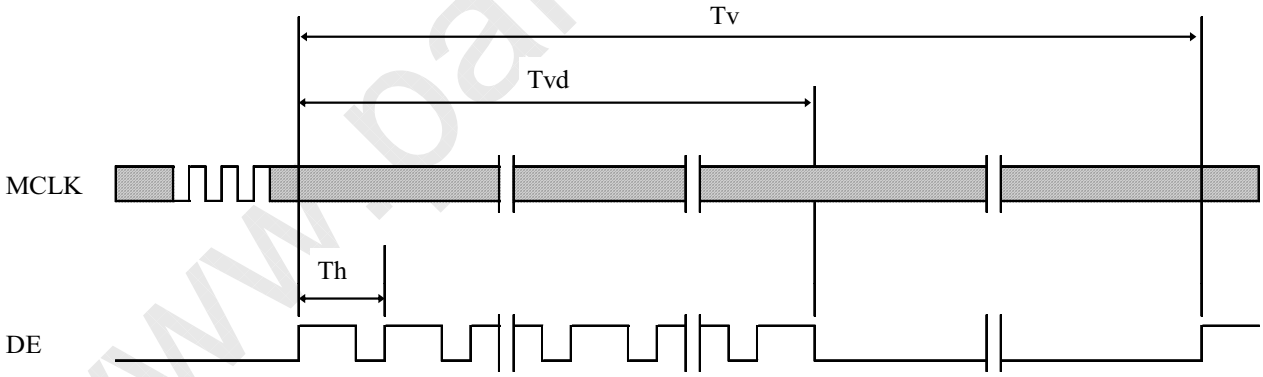
7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

7.1 Sync Timing Waveforms

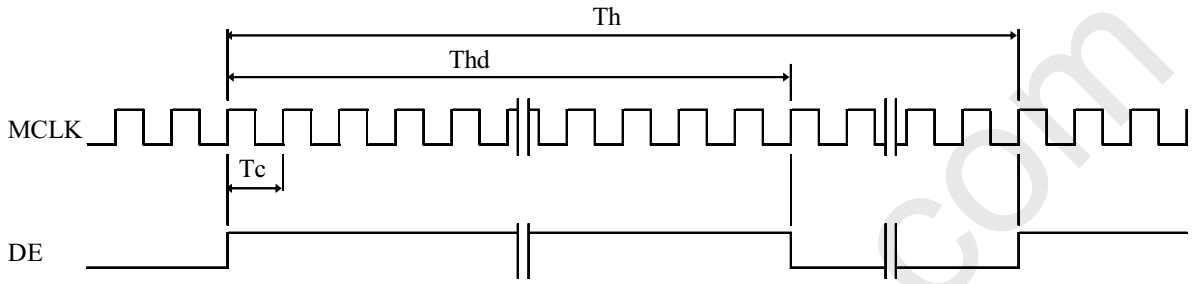


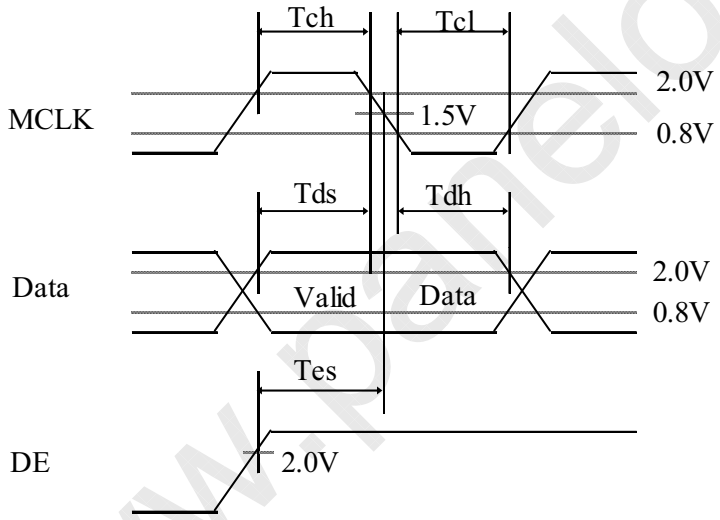
1) Need over 3 H-sync during V-Sync Low
2) Fix H-Sync width from V-Sync falling edge to first rising edge

7.2 Vertical Timing Waveforms



7.3 Horizontal Timing Waveforms



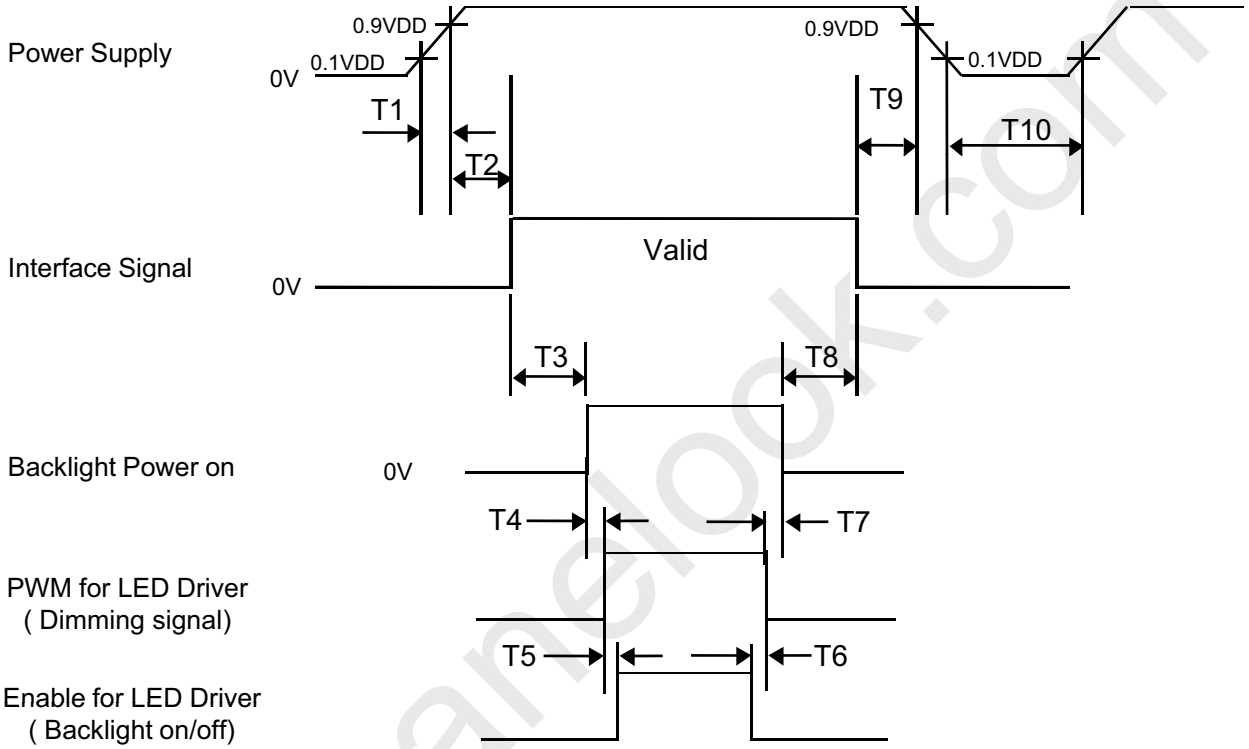


8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

	Colors & Gray scale	Data signal R0 R1 R2 R3 R4 R5	G0 G1 G2 G3 G4 G5	B0 B1 B2 B3 B4 B5
Basic colors	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Blue	0 0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
	Light Blue	0 0 0 0 0 0	1 1 1 1 1 1	1 1 1 1 1 1
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Purple	1 1 1 1 1 1	0 0 0 0 0 0	1 1 1 1 1 1
	Yellow	1 1 1 1 1 1	1 1 1 1 1 1	0 0 0 0 0 0
	White	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
Gray scale of Red	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	△	1 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Darker	0 1 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	△ ▽	↑ ↓	↑ ↓	↑ ↓
	Brighter	1 0 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	▽	0 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
Gray scale of Green	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	△	0 0 0 0 0 0	1 0 0 0 0 0	0 0 0 0 0 0
	Darker	0 0 0 0 0 0	0 1 0 0 0 0	0 0 0 0 0 0
	△ ▽	↑ ↓	↑ ↓	↑ ↓
	Brighter	0 0 0 0 0 0	1 0 1 1 1 1	0 0 0 0 0 0
	▽	0 0 0 0 0 0	0 1 1 1 1 1	0 0 0 0 0 0
	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
Gray scale of Blue	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	△	0 0 0 0 0 0	0 0 0 0 0 0	1 0 0 0 0 0
	Darker	0 0 0 0 0 0	0 0 0 0 0 0	0 1 0 0 0 0
	△ ▽	↑ ↓	↓ ↓	↑ ↓
	Brighter	0 0 0 0 0 0	0 0 0 0 0 0	1 0 1 1 1 1
	▽	0 0 0 0 0 0	0 0 0 0 0 0	0 1 1 1 1 1
	Blue	0 0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
Gray scale of White & Black	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	△	1 0 0 0 0 0	1 0 0 0 0 0	1 0 0 0 0 0
	Darker	0 1 0 0 0 0	0 1 0 0 0 0	0 1 0 0 0 0
	△ ▽	↑ ↓	↑ ↓	↑ ↓
	Brighter	1 0 1 1 1 1	1 0 1 1 1 1	1 0 1 1 1 1
	▽	0 1 1 1 1 1	0 1 1 1 1 1	0 1 1 1 1 1
	White	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1

9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- T1 ≤ 10 ms
- 0 ms ≤ T2 ≤ 50 ms
- 200 ms ≤ T3
- 10 ms ≤ T4
- 10 ms ≤ T5
- 0 ms ≤ T6
- 10 ms ≤ T7
- 200 ms ≤ T8
- 0 ms ≤ T9 ≤ 50 ms
- 1s ≤ T10

Notes:

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

10.0 Connector Description

Physical interface is described as for the connector on LCM.
These connectors are capable of accommodating the following signals and will be following components.

10.1 TFT LCD Module

Connector Name /Description	For Signal Connector
Manufacturer	IPEX or Compatible
Type/ Part Number	I-PEX 20455-040E-12 or Compatible
Mating housing/ Part Number	I-PEX 20455-040T-11 or Compatible

11.0 MECHANICAL CHARACTERISTICS

11.1 Dimensional Requirements

FIGURE 6 shows mechanical outlines for the model HT140WXB-501.
Other parameters are shown in Table 9.

<Table 9. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	309.40 (H) ×173.95 (V)	
Number of pixels	1366 (H) X 768 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.2265 (H) X 0.2265 (V)	
Pixel arrangement	RGB Vertical stripe	
Display colors	262K	
Display mode	Normally white	
Dimensional outline	323.5*192*5.2 (max)	mm
Weight	350 (max)	gram
Back Light	Connector : MS24022P10	
	LED, Horizontal-LED Array type	

10.2 Mounting

See FIGURE 6.

10.3 Glare and Polarizer Hardness.

The surface of the LCD has an glare coating to maximize readability and hard coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

12.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability test>

No	Test Items	Conditions
1	High temperature storage test	Ta = 60 ℃, 240 hrs
2	Low temperature storage test	Ta = -20 ℃, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 ℃, 80%RH, 240 hrs
4	High temperature operation test	Ta = 50 ℃, 240 hrs
5	Low temperature operation test	Ta = 0 ℃, 240 hrs
6	Thermal shock	Ta = -20 ℃ ↔ 60 ℃ (0.5 hr), 100 cycle
7	Vibration test (non-operating)	1.5G, 10~500Hz,Half Sine X,Y,Z / Sweep rate : 1 hour
8	Shock test (non-operating)	220G, Half Sine Wave 2msec ±X, ±Y, ±Z Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

13.0 HANDLING & CAUTIONS

(1) Cautions when taking out the module
- Pick the pouch only, when taking out module from a shipping package.

(2) Cautions for handling the module
- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

(3) Cautions for the operation
- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

(4) Cautions for the atmosphere
- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

(5) Cautions for the module characteristics
- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

(6) Other cautions
- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

14.0 LABEL

(1) Product label

1	2	3	4	5	6	7
X X	X	X	X X	1	0 0 X X	X X X X X X

Type designation

No 1. Control Number

No 2. Rank / Grade

No 3. Line classification (BOE OT:A/BC)

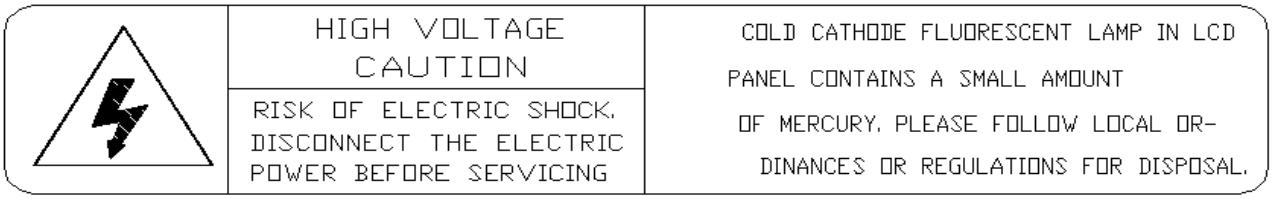
No 4. Year (10 : 2010, 11: 2011, ...)

No 5. Month (1, 2, 3, ..., 9, X, Y, Z)

No 6. Product Identification (FG)

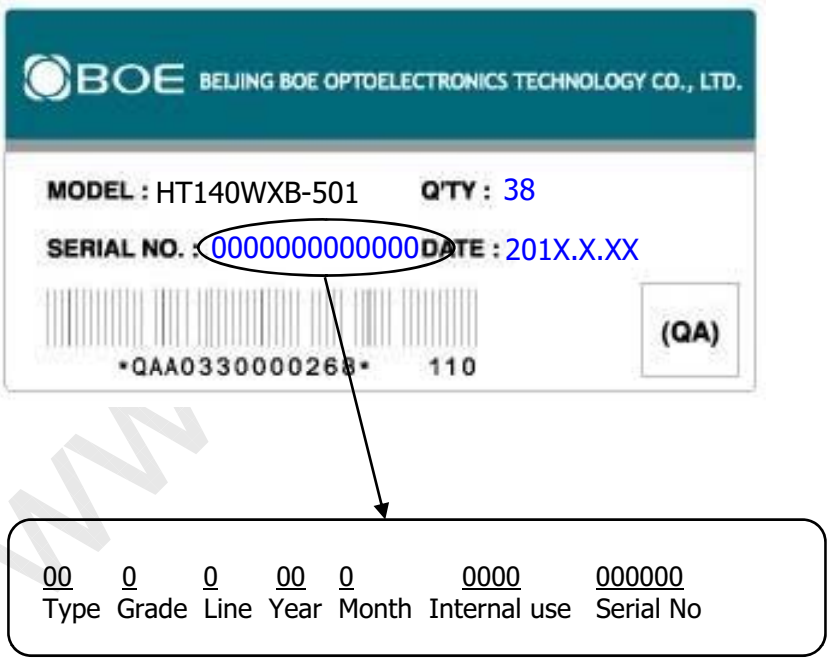
No 7. Serial Number

(2) High voltage caution label



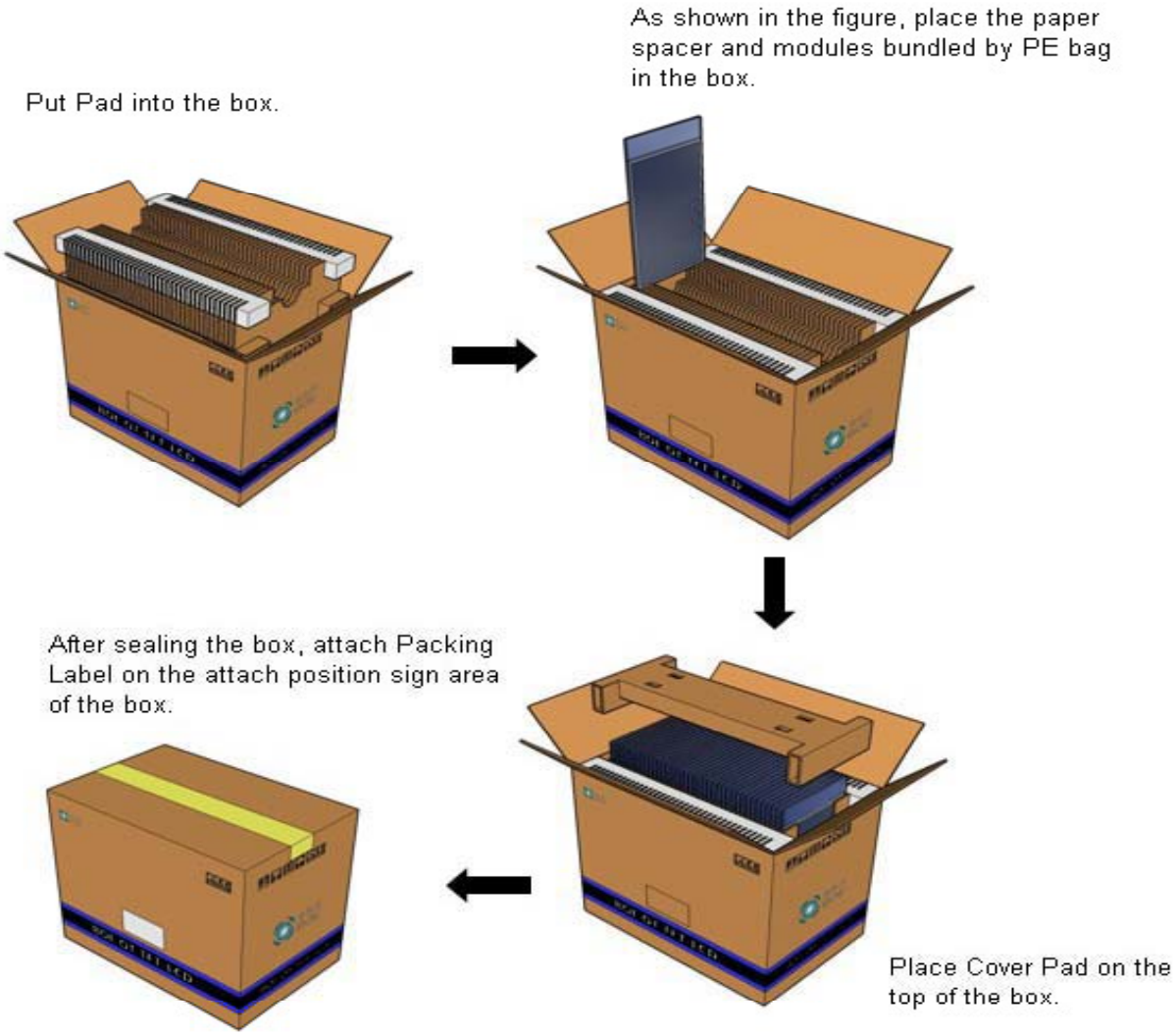
(3) Box label

Label Size: 110 mm (L) × 56 mm (W)
Contents
Model: HT140WXB-501
Q`ty: Module Q`ty in one box
Serial No.: Box Serial No. See next figure for detail description.
Date: Packing Date
Internal use of Product



15.0 PACKING INFORMATION

15.1 Packing order



15.2 Notes

- Box Dimension: 526mm(W) x 346mm(D) x 448mm(H)
- Package Quantity in one Box: 38pcs
- Total Weight: 16kg

16.0 MECHANICAL OUTLINE DIMENSION

Figure 6. TFT-LCD Module Outline Dimension (Front View)

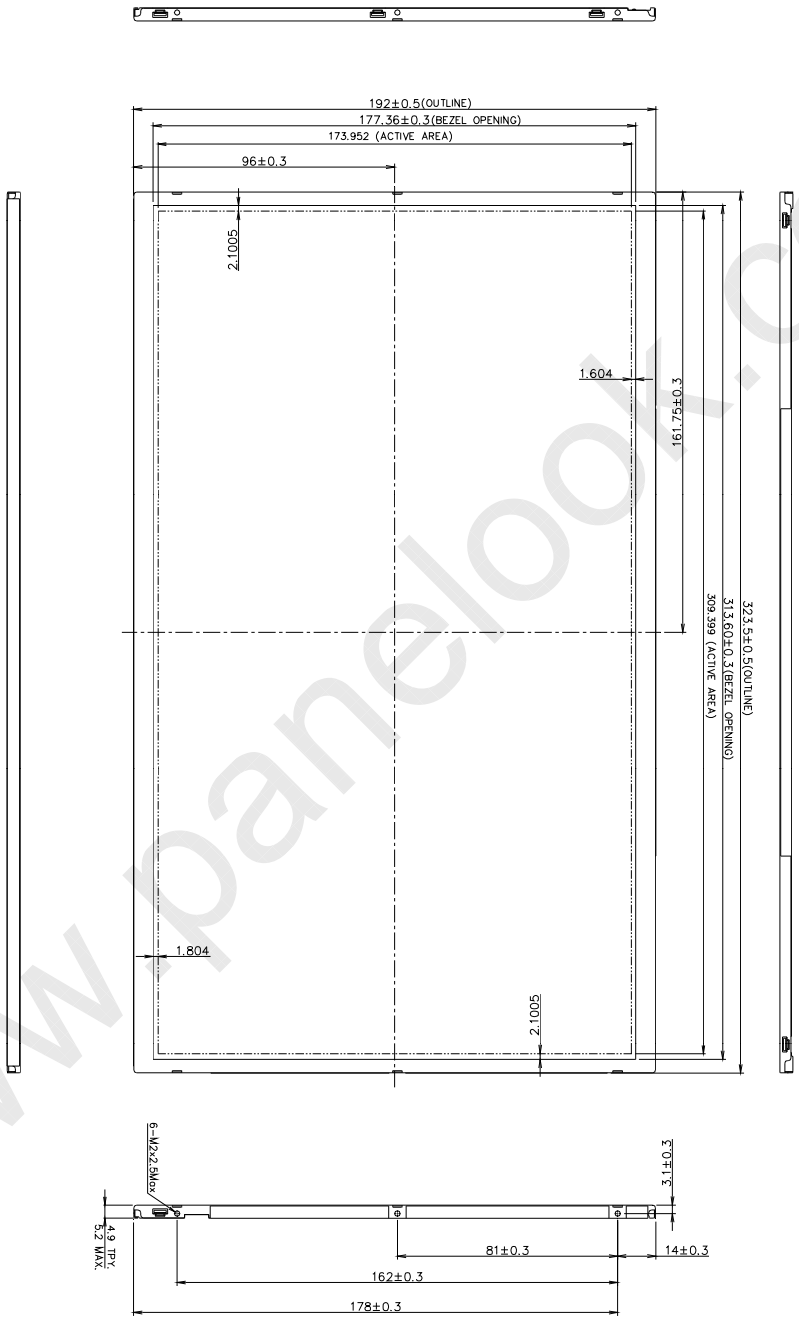
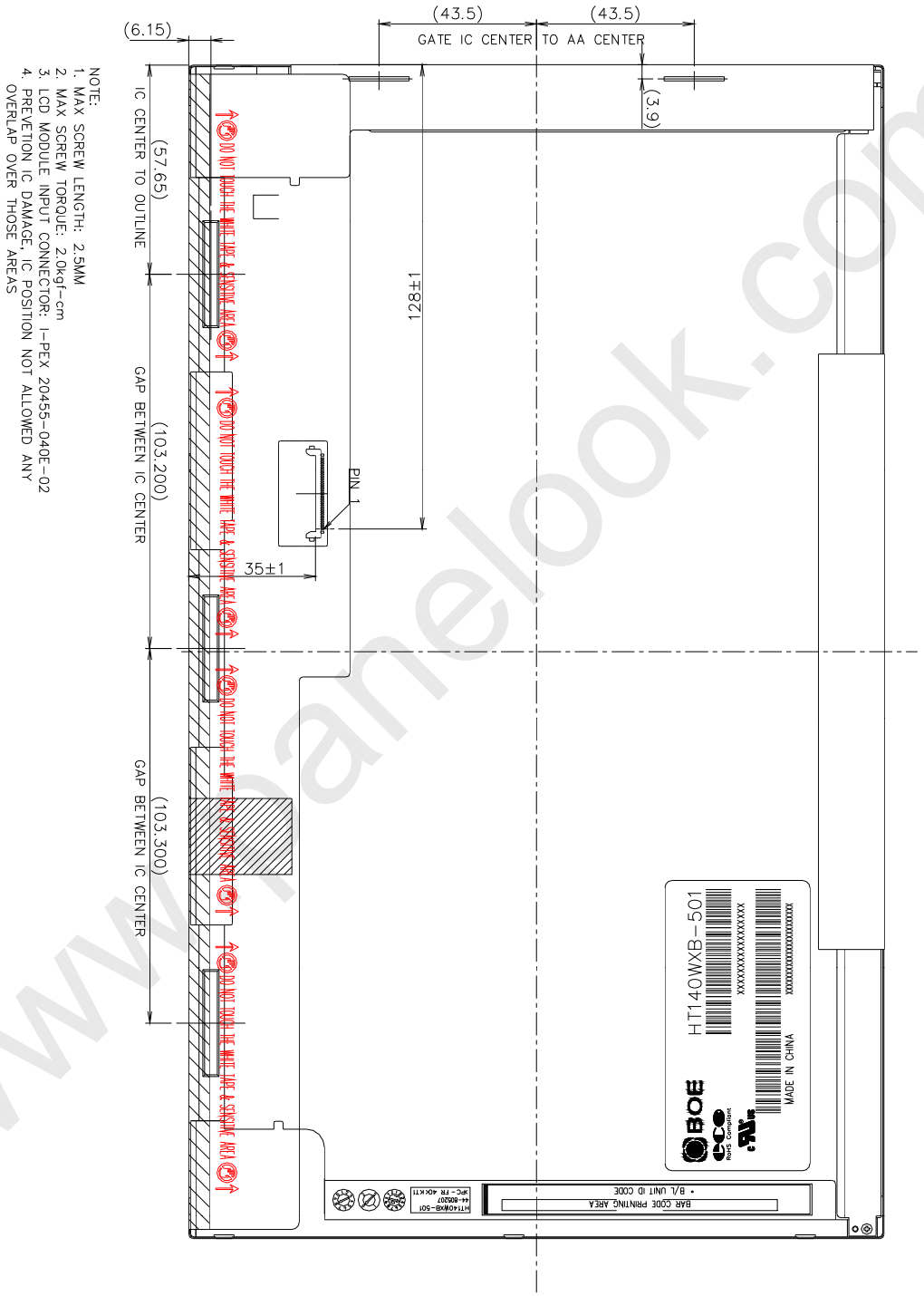


Figure 7. TFT-LCD Module Outline Dimensions (Rear view)



17.0 EDID Table

TBD