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# TITLE:

# HV280WX2-270 Product Specification for LGE in Platform

# **BEIJING BOE DISPLAY TECHNOLOGY**

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S8-64-8A-052	TFT LCD		2014.02.20	1 of 24

A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD	0	2014.02.20

# **REVISION HISTORY**

REVISION HISTORY         REV.       ECN NO.       DESCRIPTION OF CHANGES       DATE       PREPA         0       -       Initial release       2014.02.20       Wu Xin	
0     -     Initial release     2014.02.20     Wu Xin	ngji
<u> </u>	
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#### 2014.02.20

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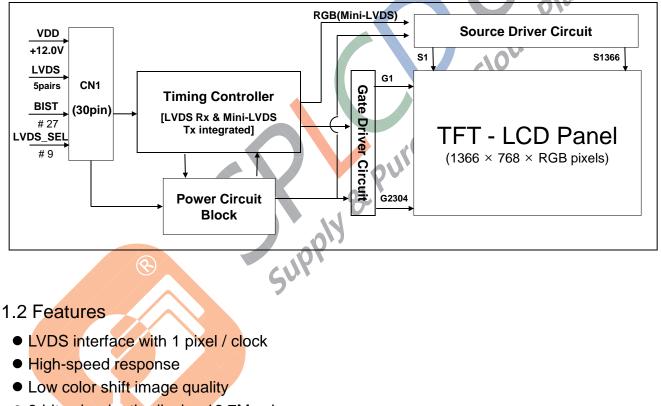
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# **1.0 GENERAL DESCRIPTION**

#### 1.1 Introduction

HV280WX2-270 is a color active matrix TFT LCD open cell using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This open cell has a 27.51 inch diagonally measured active area with WXGA resolutions (1366 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this open cell can display 16.7M colors. The TFT-LCD panel used for this open cell is adapted for a low reflection and higher color type.



- 8-bit color depth, display 16.7M colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) only mode
- ADS technology is applied for high display quality
- RoHS compliant

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京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT LCD	0	2014.02.20
<ul> <li>1.3 Application</li> <li>Home Alone Multi</li> <li>Display Terminals</li> <li>High Definition T\</li> <li>AV application Pro</li> <li>1.4 General Spect</li> </ul>	for Control System /(HD TV) oducts		platform
Parameter	Specification	Unit	Remark
Active area	607.53(H)x345.02(V)	mm	
Number of pixels	s 1366(H) × 768(V)	pixels	
Pixel pitch	148.25 (H) x449.25(V) x RGB	μm	
Pixel arrangemer	nt Pixels RGB Vertical stripe		
Display colors	16.7M(8bits-true)	colors	
Display mode	Transmission mode, Normally Black		
Open Cell Transmittance	6.5 (typ.)	1 % 1	At center point with BOE BLU
Weight	670	gram	
Power Consumption	on 4.0 (typ.)	Watt	
Surface Treatmer	Haze 1%, 3H, Semi-glare or Anti-glare treatment (Front Polarizer) Clear (Bottom Polarizer)		
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REV

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#### 2.0 ABSOLUTE MAXIMUM RATINGS

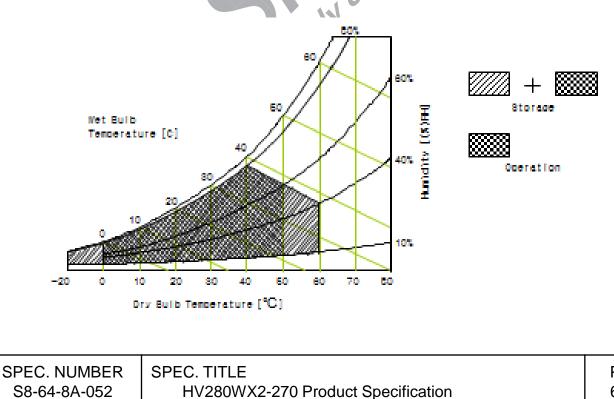
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Open Cell Electrical Specificati	ons >
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[VSS=GND=0V]

					[000=010=00]
Parameter	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	VDD	VSS-0.3	13.2	V	<b>Ta = 25</b> ℃
Operating Temperature	T <sub>OP</sub>	0	+50	°C	
Operating Temperature	T <sub>SUR</sub>	0	+60	Û.	
Storage Temperature	T <sub>st</sub>	-20	+60	°C	Note 1
Operating Ambient Humidity	Нор	10	80 50	%RH	
Storage Humidity	Hst	10	80	%RH	

Note 1 : Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.





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#### 3.0 ELECTRICAL SPECIFICATIONS

3.1 TFT LCD Open Cell

< Table 3. Open Cell Electrical Specifications >

[Ta =25±2 ℃]

	Demonster			Values			Dennel
	Parameter		Symbol Min		Max	Unit	Remark
Power Sup	oply Input Voltage	VDD	10.8	12	13.2	Vdc	
Power Sup	pply Ripple Voltage	VRP			300	mV	
Power Sup	oply Current	IDD	-	333	480	mA	Note 1
Power Cor	Power Consumption			4.00	5.76	Watt	Note 1
Rush current		IRUSH	-	-	3.0	A	Note 2
	Differential Input High Threshold Voltage	VLVTH	+100		+300	mV	
LVDS Interface	Differential Input Low Threshold Voltage	VLVTL	-300		-100	mV	
	Common Input Voltage	VLVC	1.0	1.2	1.4	V	
CMOS	Input High Threshold Voltage	VIH	2.7	-	3.3	V	
Interface	Input Low Threshold Voltage	VIL	0	-	0.6	V	

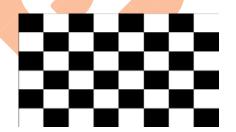
Note 1 : The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=12.0V,

Frame rate  $f_v$ =60Hz and Clock frequency = 75.4MHz.

Test Pattern of power supply current

a) Typ : Mosaic 8 x 6 Pattern(L0/L255)



b) Max : Skip 1H2V Sub Dot Pattern(L0/L255)

R	G	в	R		в	R	G	в	R		в
R	G	в	R		в	R	G	в	R		в
R		в	R	G	в	R		в	R	G	в
R		в	R	G	в	R		в	R	G	в
R	G	в	R	G	в	R	G	в	R	G	в
R	G	в	R		в	R	G	в	R		в
R		в	R	G	в	R		в	R	G	в
R	G	в	R	G	в	R	G	в	R	G	в

Note 2 : The duration of rush current is about 2ms and rising time of Power Input is 1ms(min)

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#### 4.0 INTERFACE CONNECTION

- 4.1 Module Input Signal & Power
  - 4.1.1 LVDS Connector

- Connector : IS100-L30B-C23 (Manufactured by UJU or equivalent) .

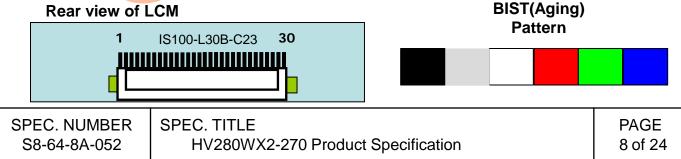
Pin Pin Symbol Description Symbol Description No No 1 VDD Power Supply +12.0V 16 **RX1+** LVDS Receiver Signal(+) 2 VDD Power Supply +12.0V 17 GND Ground Power Supply +12.0V RX2-LVDS Receiver Signal(-) 3 VDD 18 LVDS Receiver Signal(+) 4 VDD Power Supply +12.0V 19 **R**X2+ 5 20 GND Ground GND Ground LVDS Receiver Clock Signal(-) GND Ground 21 RCLK-6 LVDS Receiver Clock Signal(+) 7 GND Ground 22 RCLK+ 23 GND 8 GND Ground Ground RX3-'L'=JEIDA, 'H'or NC= VESA 9 LVDS SEL 24 LVDS Receiver Signal(-) WP Write Protection 25 RX3+ LVDS Receiver Signal(+) 10 11 Ground GND GND 26 Ground 27 12 RX0-LVDS Receiver Signal(-) NC No Connection 13 RX0+ LVDS Receiver Signal(+) 28 NC No Connection Ground NC 14 GND 29 No Connection **RX1-**15 LVDS Receiver Signal(-) GND Ground 30

< Table 4. Open Cell LVDS Input Connector Pin Configuration >

Notes : 1. NC(Not Connected) : These pins are only used for BOE internal operations.

- 2. Input Level of LVDS signal is based on the IEA 664 Standard.
- 3. WP(Flicker Tuning Protection): High :Tuning Enable, Low: Tuning Disable
- 4. LVDS\_SEL : This pin is used for selecting LVDS signal data format.
- If this Pin : High (3.3V) or Open (NC) → Normal NS LVDS format Otherwise : Low (GND) → JEIDA LVDS format
- 5. BIST Mode: panel will start BIST mode when lost LVDS signal.

BIST pattern is shown below





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#### 4.2 LVDS Interface

LVDS Receiver : Timing Controller (LVDS Rx merged) / LVDS Data : Pixel Data
 < Table 5. Open Cell Input Connector Pin Configuration >

	LVDS Pin	Vesa Data format	JEIDA Data format	Remark					
	TxIN/RxOUT0	Red0 [LSB]	R2						
	TxIN/RxOUT1	Red1	R3						
	TxIN/RxOUT2	Red2	R4						
TxOUT/RxIN0	TxIN/RxOUT3	Red3	R5						
	TxIN/RxOUT4	Red4	R6						
	TxIN/RxOUT6	Red5	R7 [MSB]						
	TxIN/RxOUT7	Green0 [LSB]	G2						
	TxIN/RxOUT8	Green1	G3						
	TxIN/RxOUT9	Green2	G4						
	TxIN/RxOUT12	Green3	G5						
TxOUT/RxIN1	TxIN/RxOUT13	Green4	G6						
	TxIN/RxOUT14	Green5	G7 [MSB]						
	TxIN/RxOUT15	Blue0 [LSB]	B2						
	TxIN/RxOUT18	Blue1	B3						
	TxIN/RxOUT19	Blue2	B4						
	TxIN/RxOUT20	Blue3	B5						
	TxIN/RxOUT21	Blue4	B6						
TxOUT/RxIN2	TxIN/RxOUT22	Blue5	B7 [MSB]						
	TxIN/RxOUT24	HSYNC	HSYNC						
	TxIN/RxOUT25	VSYNC	VSYNC						
	TxIN/RxOUT26	DEN	DEN						
	TxIN/RxOUT27	Red6	R0 [LSB]						
	TxIN/RxOUT5	Red7 [MSB]	R1						
	TxIN/RxOUT10	Green6	G0 [LSB]						
TxOUT/RxIN3	TxIN/RxOUT11	Green7 [MSB]	G1						
	TxIN/RxOUT16	Blue6	B0 [LSB]						
	TxIN/RxOUT17	Blue7 [MSB]	B1						
TxIN/RxOUT23 Reserved Reserved									

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#### **5.0 SIGNAL TIMING SPECIFICATION**

5.1 Timing Parameters (DE only mode)

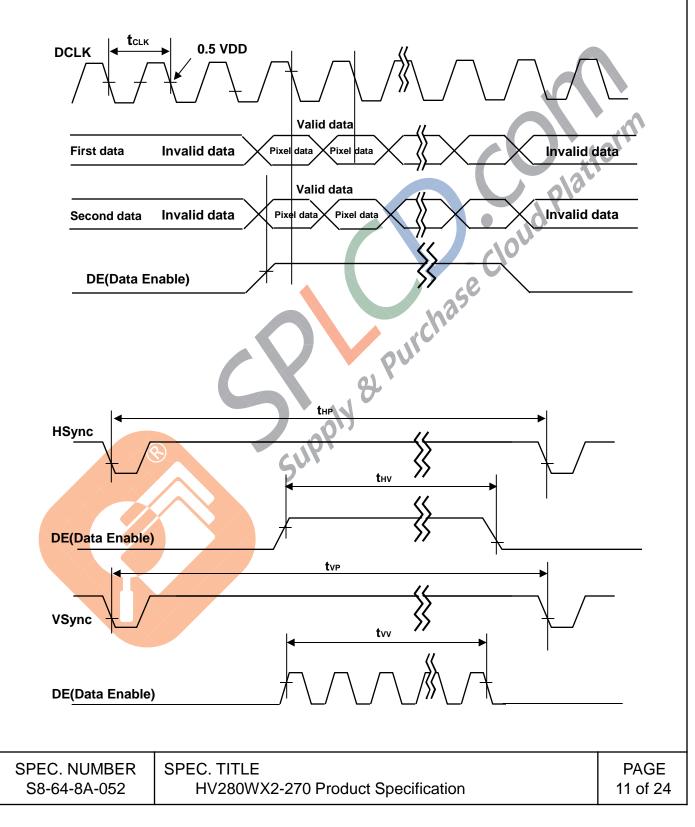
ITEM	Symbol	Symbol Min Ty			Max	Unit	Note
CLK	Period	t <sub>CLK</sub>	11.8	13.3	17.9	ns	0
CER	Frequency	-	56	75.4	85.0	MHz	
Hoveo	Period	t <sub>HP</sub>	1450	1560	2000	t <sub>CLK</sub>	
Hsync	Frequency	f <sub>H</sub>	39.4	48.4	55	KHz	
Vavaa	Period	t <sub>VP</sub>	778	806	1200	t <sub>HP</sub>	
Vsync	Frequency	f <sub>v</sub>	47	60	65	Hz	
Horizontal	Valid	t <sub>HV</sub>		1366	-	t <sub>CLK</sub>	
Active Display Term	Total	t <sub>HP</sub>	1450	1560	2000	t <sub>CLK</sub>	
Vertical Active	Valid	t <sub>vv</sub>	12	768	-	t <sub>HP</sub>	
Display Term	Total	t <sub>VP</sub>	778	806	1200	t <sub>HP</sub>	

< Table 6. Timing Table >

Notes: This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.



#### 5.2 Signal Timing Waveform





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### 5.3 Input Signals, Basic Display Colors and Gray Scale of Colors

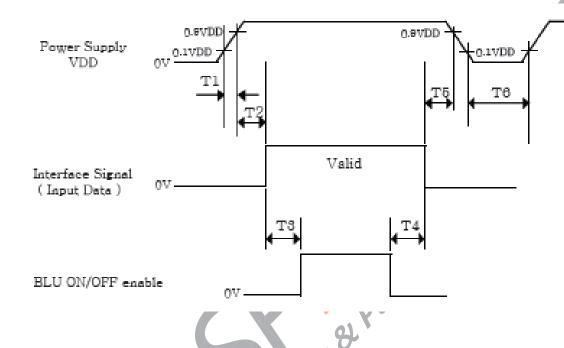
< Table 7. Input Signal and Display Color Table >

										Inp	ut	Dat	ta S	Sig	nal										
Color & G	ray Scale			R	ed	Da	ta					Gr	eer	ו D	ata					B	ue	Da	ta		
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	Β7	B6	B5	Β4	<b>B</b> 3	B2	<b>B</b> 1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	X	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	Ō	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Croy Socia	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale						<u> </u>										.0						<u> </u>			_
of Red	Drighter		4	4					4			0													
	Brighter	1		1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	 Red	1	1	1	1	_	1				0	_	0	0	0	0	0	0	0		0	0	0	0	0
	Black	1	1	1	1 0	1	1	1	1 0	0	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		0 0	0	0	0	0 0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0 0	0	0	0	0	0	0	0
Gray Scale		10			0			0				0	0		0		0	0	0	0	<u> </u>	•	0	0	
of Green	$\sim$						-																		
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gra <mark>y Scale</mark>					$\times$ '	1								$\mathbf{b}$								1			
of B <mark>lue</mark>	$\bigtriangledown$			$\times$		ļ								-							<u> </u>	ļ			
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0			0		0	0	0	0		0	0	0		0		0	1
Gray Scale	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0
of White	$\square$					<u> </u>								<u> </u>								<u>[]</u>			_
	*	1	4	1	<u>م</u>	1	1	0	1	1	1	1	4	1	4		4	1	1	1	1	1	1		
	Brighter	1	1	1	1	1	1	1	1 0	1 1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	0
	White			1	1	1		1	1	1	1	1	1	1			1	1	1		1	1	1	1	
	white				1	I			I	I	I			1				I	I				I		
SPEC. NUN	MBER SP	PEC	). T		LE																			P٨	GE
S8-64-8A	-		-1V2			X 2.	-27		٥r	due	t S	Sne	cifi	ica	tior	า							1		of $2^{4}$
		1	1 V Z			~~~	~1	51	10			pe				1									<u> </u>



#### 5.4 Power Sequence

To prevent a latch-up or DC operation of the Open Cell, the power on/off sequence shall be as shown in below



< Table 8. Sequence Table >

Parameter		Units		
Falametei	Min	Тур	Max	Units
T1	0.5 🖓	_	20	ms
T2	0	-	100	ms
Т3	200	-	-	ms
T4	200	-	-	ms
Τ5	0	-	-	ms
<b>T</b> 6	1	-	-	S

Notes: 1. Back Light must be turn on after power for logic and interface signal are valid.

2. Even though T1 is out of SPEC, it is still ok if the inrush current of VDD is below the limit.

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# 6.0 OPTICAL SPECIFICATIONS

The test of optical specifications shall be measured in a dark room (ambient luminance≤1 lux and temperature=25±2°C) with the equipment of Luminance meter system (Goniometer system and PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to 0°. We refer to  $\theta_{\emptyset=0}$  (= $\theta_3$ ) as the 3 o'clock direction (the "right"),  $\theta_{\emptyset=90}$  (=  $\theta_{12}$ ) as the 12 o'clock direction ("upward"),  $\theta_{\emptyset=180}$  (=  $\theta_9$ ) as the 9 o'clock direction ("left") and  $\theta_{\emptyset=270}$ (=  $\theta_6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$  and/or  $\emptyset$ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 12.0V +/-10% at 25°C. Optimum viewing angle direction is 6 'clock.

< Table 9. Optical Table >

[VDD = 12.0V, Frame rate = 60Hz, Ta =  $25\pm2$  °C]

Parame	eter	Symbol	Condition	Min	Тур	Max	Unit	Remark
	Horizontal	Θ <sub>3</sub>			89		Deg.	
Viewing Angle	Honzontai	Θ <sub>9</sub>	CR > 10		89		Deg.	Note 1
Angle	Vertical	Θ <sub>12</sub>	CK > 10	0	89		Deg.	note i
	ventical	Θ <sub>6</sub>	C o	ľ	89		Deg.	
Contrast	ratio	CR		900:1	1200:1	-		Note 2
	White	W <sub>x</sub>			0.280			
	Winte	Wy			0.290			
	Red	R <sub>x</sub>	Θ = 0°		0.630			
Reproduction	Reu	R <sub>y</sub>	(Center)	TYP.	0.340	TYP.		Note 3
of color	Green	G <sub>x</sub>	Normal Viewing	- 0.03	0.300	+ 0.03		
	Green	Gy	Angle		0.630			
	Blue	B <sub>x</sub>	With BOE		0.148			
	Dide	B <sub>y</sub>	Module		0.068			
Response Time	G to G	Τ <sub>g</sub>		-	8	10	ms	Note 4
Gamma	Scale			2.0	2.2	2.4		
Cell Transn	nittance				6.3		%	Note 5
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#### Note :

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- 2. Contrast measurements shall be made at viewing angle of  $\theta$ = 0° and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See Figure 1 shown in Appendix) Luminance Contrast Ratio (CR) d Platfol is defined mathematically.

Luminance when displaying a white raster Luminance when displaying a black raster CR =

- 3. The color chromaticity coordinates specified in Table 9.shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 4. Response time Tg is the average time required for display transition by switching the input signal as below table and is based on Frame rate fV =60Hz to optimize. Each time in below table is defined as Figure 2and shall be measured by switching the input signal for "any level of gray(bright)" and "any level of gray(dark)".

Meas										Target		_						
Resp	onse ne	0	15	31	47	63	79	95	111	127	143	159	175	191	207	223	239	255
	0	/	/															
	15	/	/															
	31		/	/	/													
	47					/												
	63				/	/	/											
	79																	
	95						/	/										
	111																	
Start	127								/		/							
	143									/								
	159										/	/	/					
	175													/				
	191												/	/	/			
	207													/	/	/		
	223																	
	239															/	/	
	255																	

5. Definition of Transmittance (T%) :

Module is with white(L255) signal input

Luminance of LCD Module

Transmittance =

Luminance of BLU

× 100 %

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# **7.0 MECHANICAL CHARACTERISTICS**

#### 7.1 Dimensional Requirements

Figure 3 (located in Appendix) shows mechanical outlines for the model HV280WX2-270. Other parameters are shown in Table 10.

< T	able	10.	Dimensional	Parameters	>
-----	------	-----	-------------	------------	---

Parameter	Specification	Unit							
Active area	607.53(H)x345.02(V)	mm							
Pixel pitch 148.25 (H) x449.25(V) x RGB برس									
Number of pixels	1366(H) $\times$ 768(V) (1 pixel = R + G + B dots)	pixels							
Weight 670 gram									
7.2 Semi-Glare and	Polarizer Hardness								

### 7.2 Semi-Glare and Polarizer Hardness

The surface of the LCD has an semi-glare coating to minimize reflection and a coating to reduce scratching.

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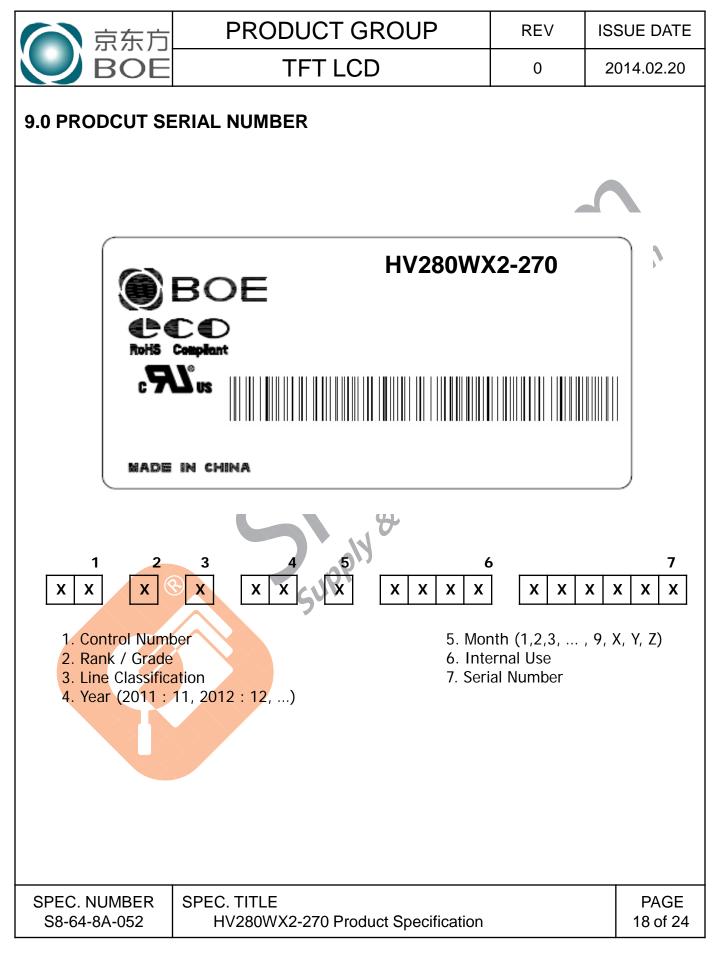
# 8.0 Reliability Test Condition

<	Table	11.	Reliability	Test	Condition	>
	Tuble		rendbinty	1001	Contaition	-

Item	Test Condition
High-Temp/STG	Ta = 60 ℃, 240 hrs
Low-Temp/STG	Ta = -20 °C, 240 hrs
High-Temp/HMD	Ta = 50 ℃, 80%RH, 240hrs
High-Temp/OP	Ta = 50 °C, 240hrs
Low-Temp/OP	Ta = 0 °C, 240hrs
TST	Ta = -20 °C ↔ 60 °C (0.5 hr), 100 cycle

This test condition is based on BOE module.

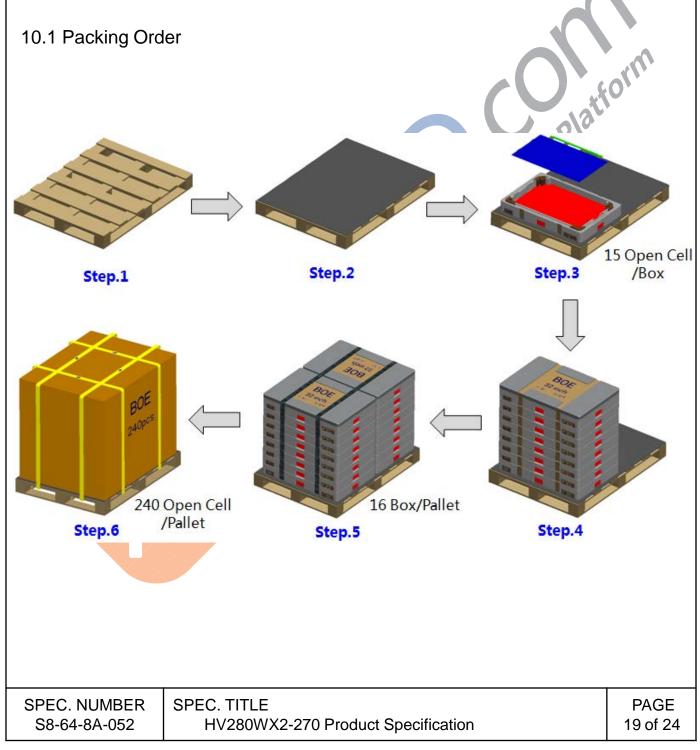
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#### **10.0 PACKING INFORMATION**

BOE provides the standard shipping container for customers, unless customer specifies their packing information. The standard packing method and Barcode information are shown in below.





Box Packing

	a					
-22		No		Item	Qt'	y i
	b	a		EPS Box	1	
	C	b		Open Cell	15	)
	مر 🗲	c		Pad Thick	16	
		d		Driver	1	
• Pallet Packing	200 × 100		2	Driver	$\geq$	
3.4.5	No.	Item			BOE 240pcs	
	1	EPS Cover		Qt'y 2		
	2	EPS Box		16		
	3	Black Band		2		
	4	Paper Pad		1		
	5	Pallet		1		
	6	Out Box		1		
	7	Band		4		
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#### 10.2 Packing Note

- Box Dimension : 790mmL×5550mmW×100mmH
- Package Quantity in one Box : 15pcs

#### 10.3 Box Label

- Label Size : 110 mm (L) × 55 mm (W)
- Contents

 .... гтv280WX2-270

 Q`ty: 15 Open Cell in one box.

 Serial No. : Box Serial No. See next page for detail description.

 Date : Packing Date

 FG Code : FG Code of Product

MODEL: HV280WX2-270	Q'TY: 15	
SERIAL NO: 00000000000	date: 201X.X.XX	
	ROHS Compliant	
$\downarrow$		
0 0 00 0 0 ype Grade Year Month ITEM-CODE	000000 Serial_no	DE RoHS Mark

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#### **11.0 HANDLING & CAUTIONS**

- (1) Cautions when taking out the Panel
  - Pick the pouch only, when taking out panel from a shipping package.
- (2) Cautions for handling the panel
  - As the electrostatic discharges may break the LCD panel, handle the LCD panel with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
  - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD panel should be avoided.
  - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - Do not pull the interface connector in or out while the LCD panel is operating.
  - Put the panel display side down on a flat horizontal plane.
  - Handle connectors and cables with care.
- (3) Cautions for the operation
  - When the panel is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
  - Obey the supply voltage sequence. If wrong sequence is applied, the panel would be damaged.
- (4) Cautions for the atmosphere
  - Dew drop atmosphere should be avoided.
  - Do not store and/or operate the LCD panel in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the panel characteristics
  - Do not apply fixed pattern data signal to the LCD panel at product aging.
  - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
  - Do not disassemble and/or re-assemble LCD panel.
  - Do not re-adjust variable resistor or switch etc.
  - •When returning the panel for repair or etc., Please pack the panel not to be broken. We recommend to use the original shipping packages.

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