

# **ILLUMINANT** 北極光企業有限公司

## PRODUCT SPECIFICATION FOR LCM

<b>CUSTOMER:</b>	
<b>MODEL NO:</b>	<b>IG-B322401-6BFLWA</b>
<b>ACCEPTED BY:</b>	

<b>APPROVED BY:</b>	<b>CHECKED BY:</b>	<b>ORGANIZED BY:</b>
		

**Approval for Specifications Only**

**Approval for Specifications and Sample**

**Note: 1. Version of Specifications : 1**

**2. Others: Rohs Compliment**

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## 3. GENERAL SPECIFICATIONS :

### 3-1 SCOPE :

This specification covers the delivery requirements for the liquid crystal display delivered by ILLUMINANT to Customer.

### 3-2 PRODUCTS :

Liquid Crystal Display Module (LCM)

### 3-3 MODULE NAME

IG-B322401-6BFLWA

## 4. FEATURES :

- (1) Display Type : 320x240 Dots
- (2) LCD Type : STN Blue, Transflective, Negative
- (3) Driving Method : 1/240 Duty, 1/17 Bias
- (4) Driver IC : SED1335F0A/RA8835
- (5) Viewing Direction : 6 O'clock
- (6) Interface : 8080 Series

## 5. MECHANICAL SPECIFICATIONS :

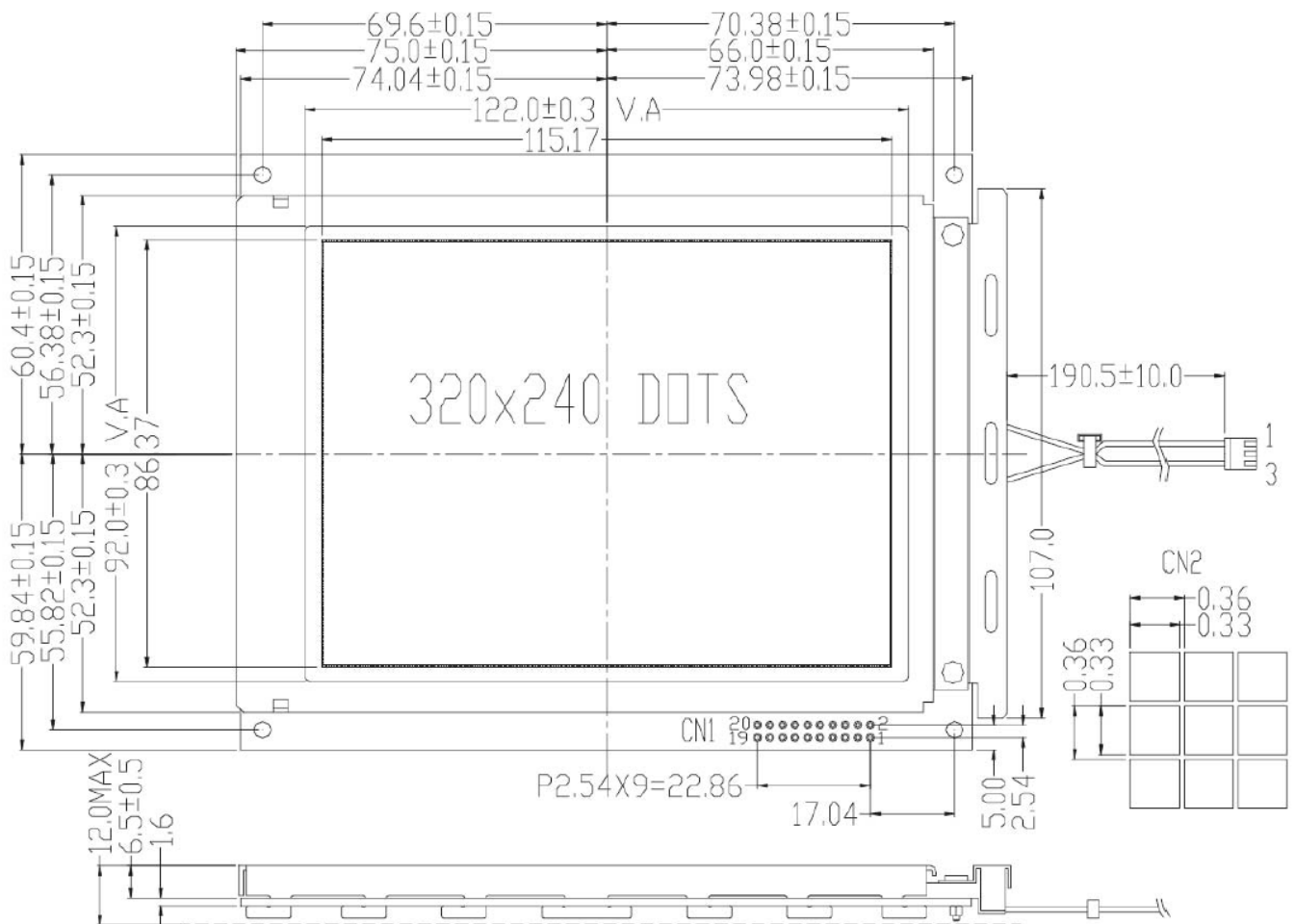
ITEM	SPECIFICATIONS	UNIT
MODULE SIZE	148.02(W)X120.24(H)X12.00MAX(D)	mm
VIEWING AREA	122.00(W)X92.00(H)	mm
ACTIVE AREA	115.17(W)X86.37(H)	mm
BACKLIGHT	WHITE LED	--
ASSY.TYPE	COB	--
WEIGHT	TBD	--

### NOTES :

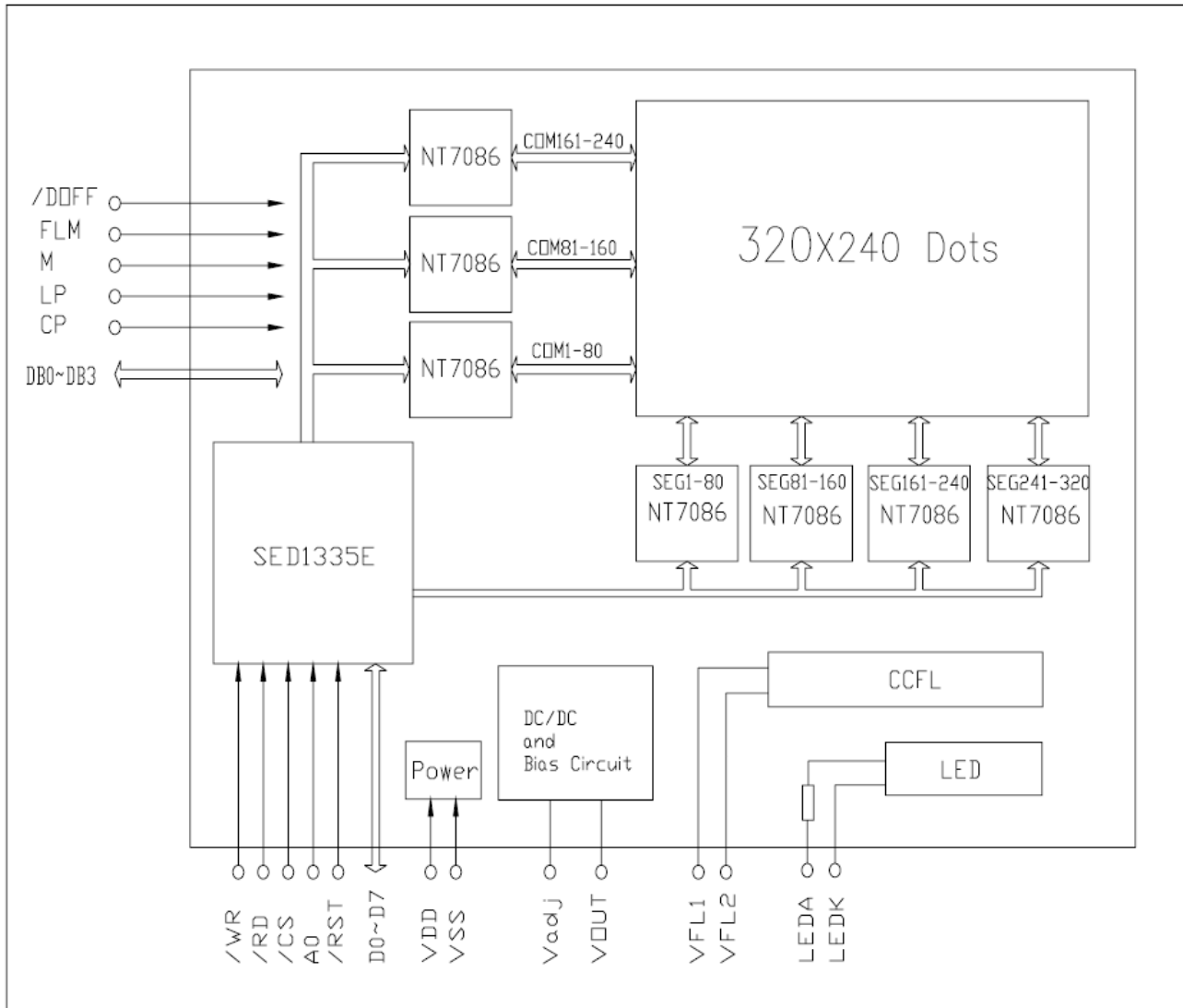
LCM should be grounded during handling LCM.

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## 6. OUTLINE DIMENSIONS :

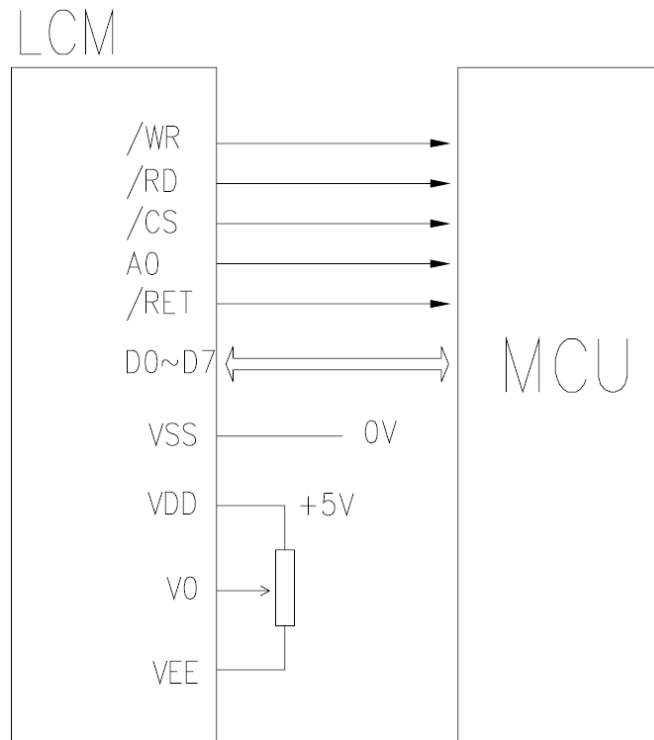


## 7. BLOCK DIAGRAM :

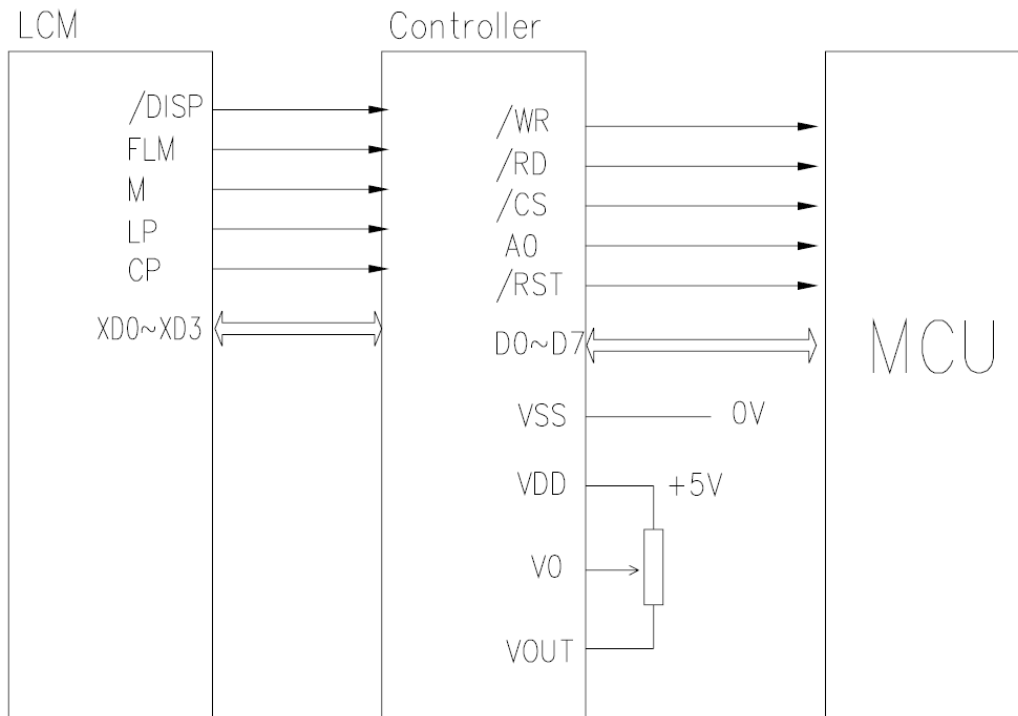


## 8. APPLICATION CIRCUIT

### 8-1 Built-in SED1335F/RA8835 Application



### 8-2 NT7086(NO Controller) Application



## 9. ABSOLUTE MAXIMUM RATINGS :

CHARACTERISTICS	SYMBOL	CONDITION	STANDARD VAULE			UNIT
			MIN	TYP	MAX	
Power Supply For Logic	V <sub>DD</sub>	T <sub>a</sub> =25°C	-0.3	-	7.0	V
Input Voltage	V <sub>IN</sub>	T <sub>a</sub> =25°C	-0.3	-	V <sub>DD</sub> +0.3	V
Operating Temperature	T <sub>OPR</sub>	---	-10	-	+60	°C
Storage Temperature	T <sub>STG</sub>	---	-20	-	+70	°C
Storage Humidity	H <sub>D</sub>	T <sub>a</sub> <40°C	-	-	90	%RH

## 10. ELECTRICAL CHARACTERISTICS :

CHARACTERISTIC	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
Supply Voltage (Logic)	V <sub>DD</sub> -V <sub>SS</sub>	-	4.5	5.0	5.5	V
Supply Voltage (LCD)	V <sub>DD</sub> -V <sub>0</sub>	T <sub>a</sub> =+25°C	-	22.4	-	V
Input Signal Voltage	V-IH	“H” Level	0.5V <sub>DD</sub>	-	V <sub>DD</sub>	V
	V-IL	“L” Level	V <sub>SS</sub>	-	0.2V <sub>DD</sub>	V
Output Signal Voltage	V-OH	“H” Level	2.4	-	-	V
	V-OL	“L” Level	-	-	V <sub>SS</sub> +0.4	V
Supply Current (Logic)	I <sub>DD</sub>	V <sub>DD</sub> =5.0V	-	-	-	uA
Backlight Voltage	V-BL	LED(White)	-	3.0	-	V
Backlight Current	I-BL	LED(White)	-	-	-	mA



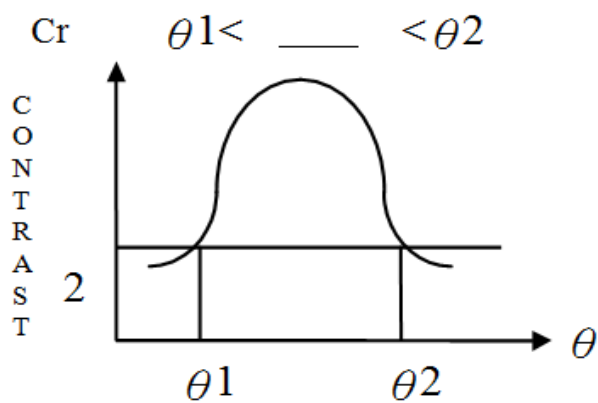
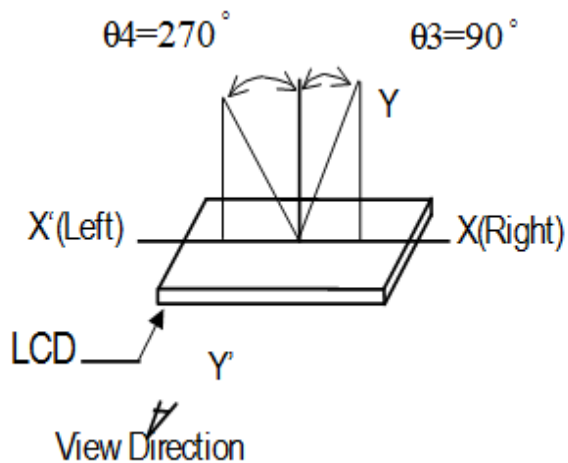
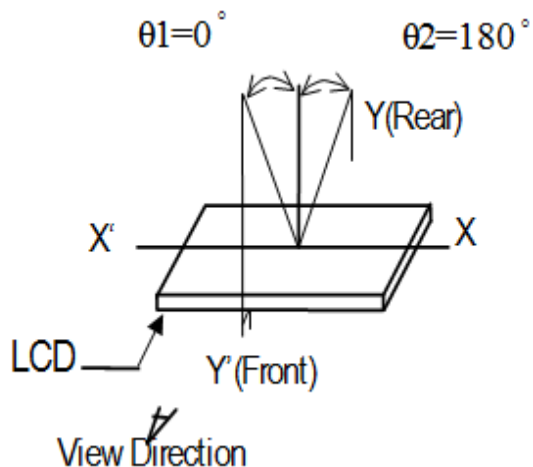
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## 11. OPTICAL CHARACTERISTICS :

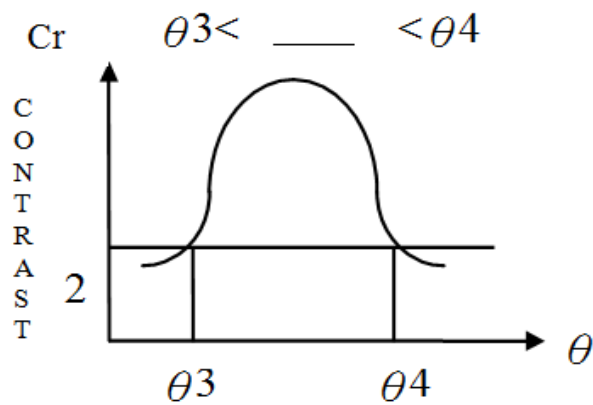
ITEM	SYMBOL	CONDITIONS	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
Response Time	Tr	-	-	140	-	ms
	Tf	-	-	133	-	ms
Contrast Ratio	Cr	-	-	5.1	-	
Viewing Angle	$\Theta=90$	$Cr \geq 2$	41	-	-	deg
	$\Theta=270$		38	-	-	deg
	$\Theta=0$		32	-	-	deg
	$\Theta=180$		19	-	-	deg

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## 11-1 DEFINITION OF VIEWING ANGLE



Front-Rear Viewing  
Angle

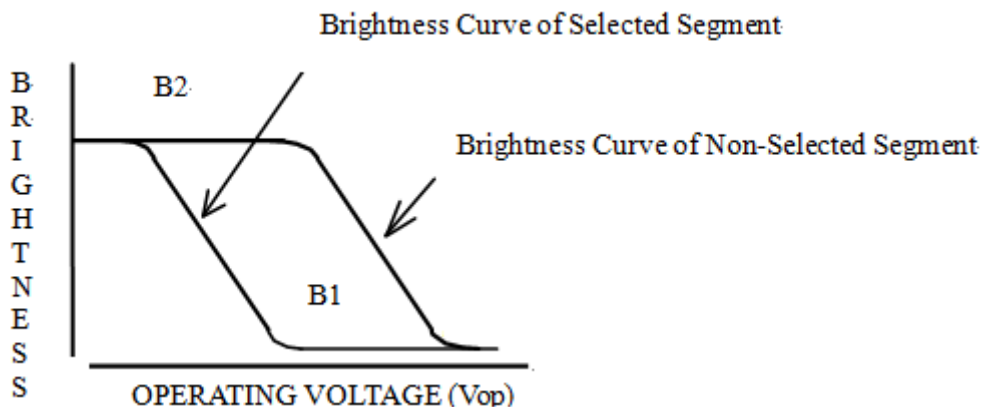


Right-Left Viewing  
Angle

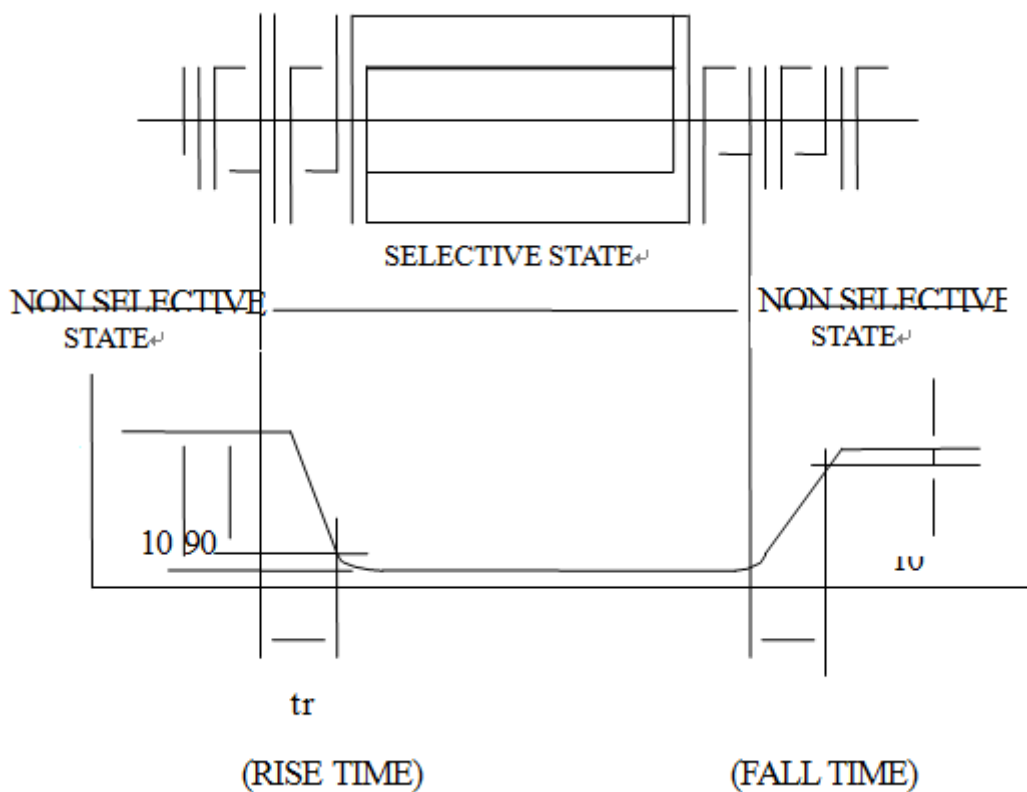
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## 11-2 DEFINITION OF CONTRAST RATIO

$$CR = \frac{\text{Brightness of Non-selected Segment (B2)}}{\text{Brightness of Selected Segment (B1)}}$$

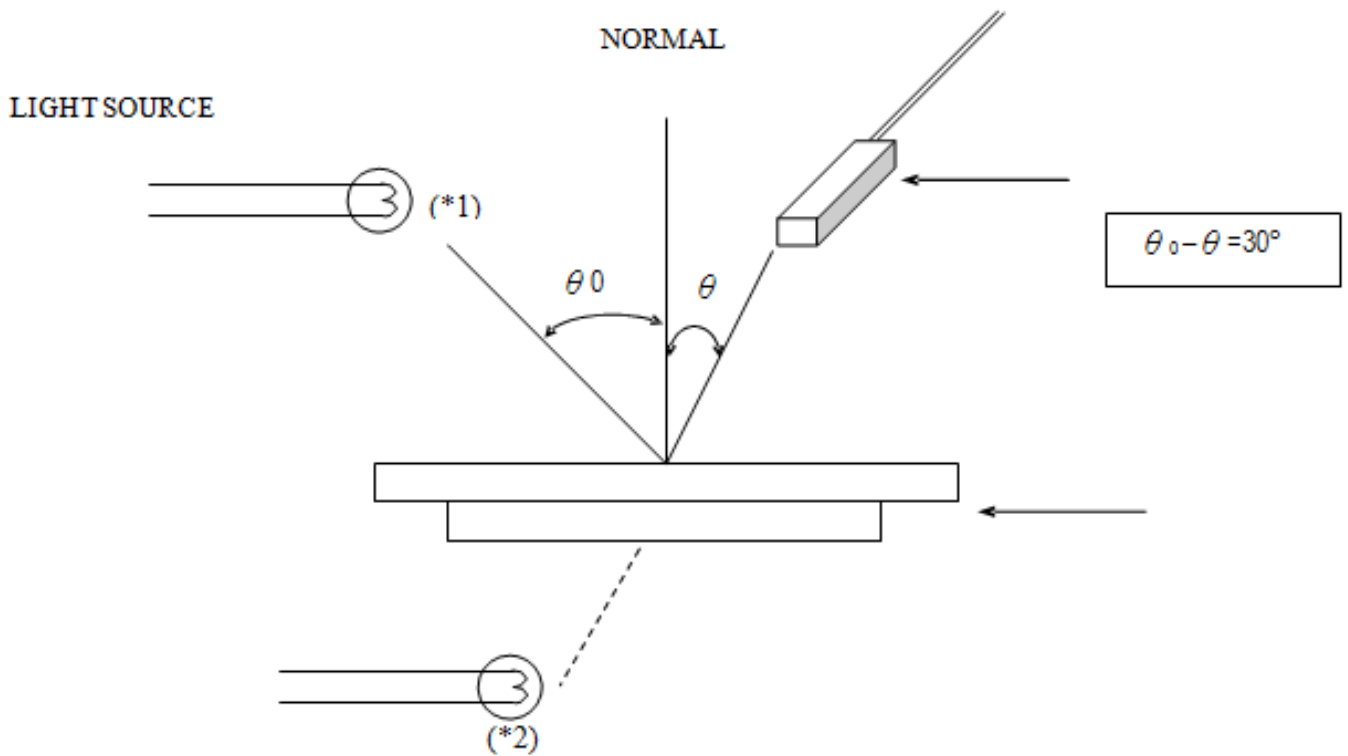


## 11-3 DEFINITION OF RESPONSE TIME



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## 11-4 DEFINITION OF RESPONSE TIME



\*1. Light source position for measuring the reflective type of LCD panel.

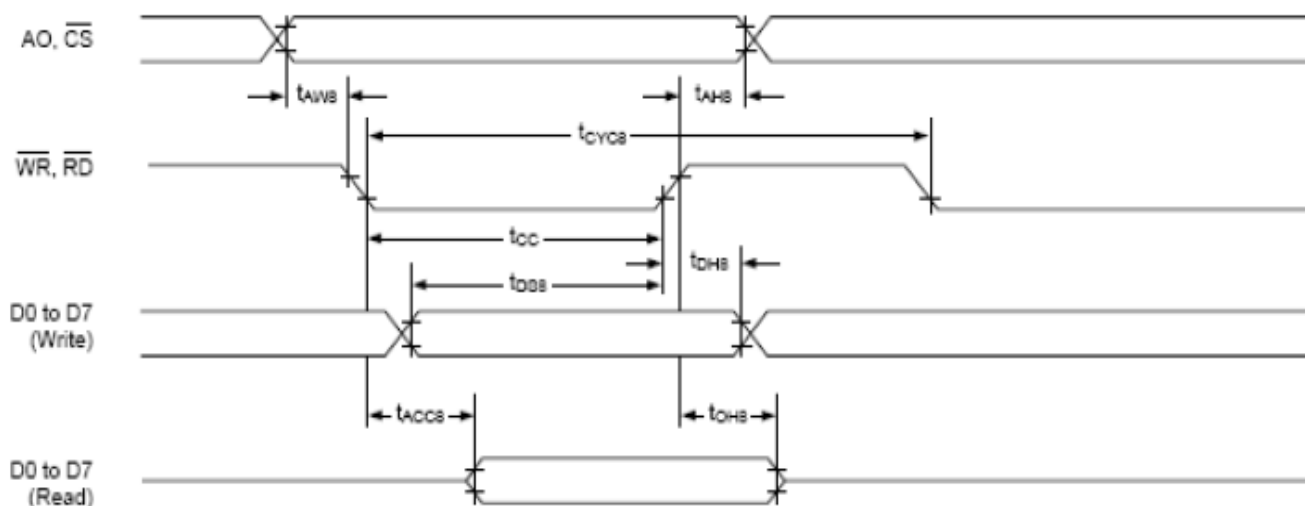
\*2. Light source position for measuring the transfective / transmissive types of LCD panel.

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## 12. TIMING CHARACTERISTICS :

### 12-1 SED1335F Timing

#### 12-1-1 8080 Interface Timing



$T_a = -20$  to  $75^\circ\text{C}$

Signal	Symbol	Parameter	VDD = 4.5 to 5.5V		VDD = 2.7 to 4.5V		Unit	Condition
			min	max	min	max		
A0, $\overline{CS}$	$t_{AH8}$	Address hold time	10	—	10	—	ns	CL = 100pF
	$t_{AW8}$	Address setup time	0	—	0	—	ns	
$\overline{WR}$ , $\overline{RD}$	$t_{CYC8}$	System cycle time	See note.	—	See note.	—	ns	
	$t_{CC}$	Strobe pulsewidth	120	—	150	—	ns	
D0 to D7	$t_{DS8}$	Data setup time	120	—	120	—	ns	
	$t_{DH8}$	Data hold time	5	—	5	—	ns	
	$t_{ACC8}$	$\overline{RD}$ access time	—	50	—	80	ns	
	$t_{OH8}$	Output disable time	10	50	10	55	ns	

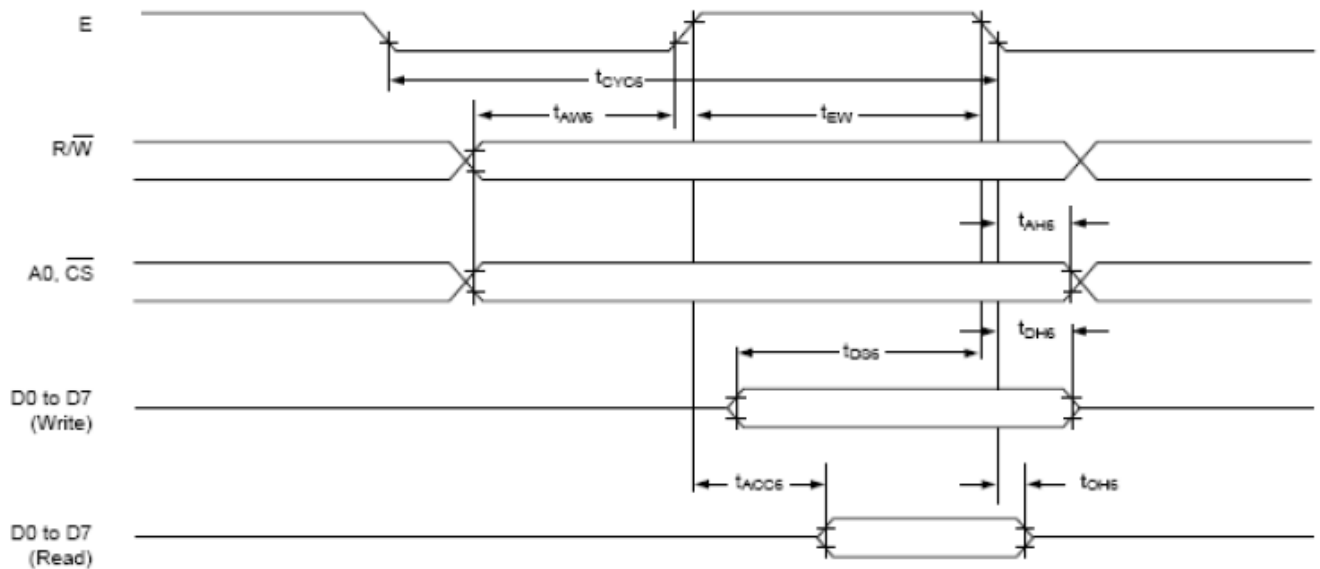
**Note:** For memory control and system control commands:

$$t_{CYC8} = 2t_c + t_{CC} + t_{CEA} + 75 > t_{ACV} + 245$$

For all other commands:

$$t_{CYC8} = 4t_c + t_{CC} + 30$$

## 12-1-2 6800 Interface Timing



**Note:**  $t_{CYC6}$  indicates the interval during which CS is LOW and E is HIGH.

$T_a = -20$  to  $75^\circ\text{C}$

Signal	Symbol	Parameter	VDD = 4.5 to 5.5V		VDD = 2.7 to 4.5V		Unit	Condition
			min	max	min	max		
A0, CS, R/W	$t_{CYC6}$	System cycle time	See note.	—	See note.	—	ns	CL = 100 pF
	$t_{AW6}$	Address setup time	0	—	10	—	ns	
	$t_{AH6}$	Address hold time	0	—	0	—	ns	
D0 to D7	$t_{DS6}$	Data setup time	100	—	120	—	ns	
	$t_{DH6}$	Data hold time	0	—	0	—	ns	
	$t_{OH6}$	Output disable time	10	50	10	75	ns	
	$t_{ACC6}$	Access time	—	85	—	130	ns	
E	$t_{EW}$	Enable pulsewidth	120	—	150	—	ns	

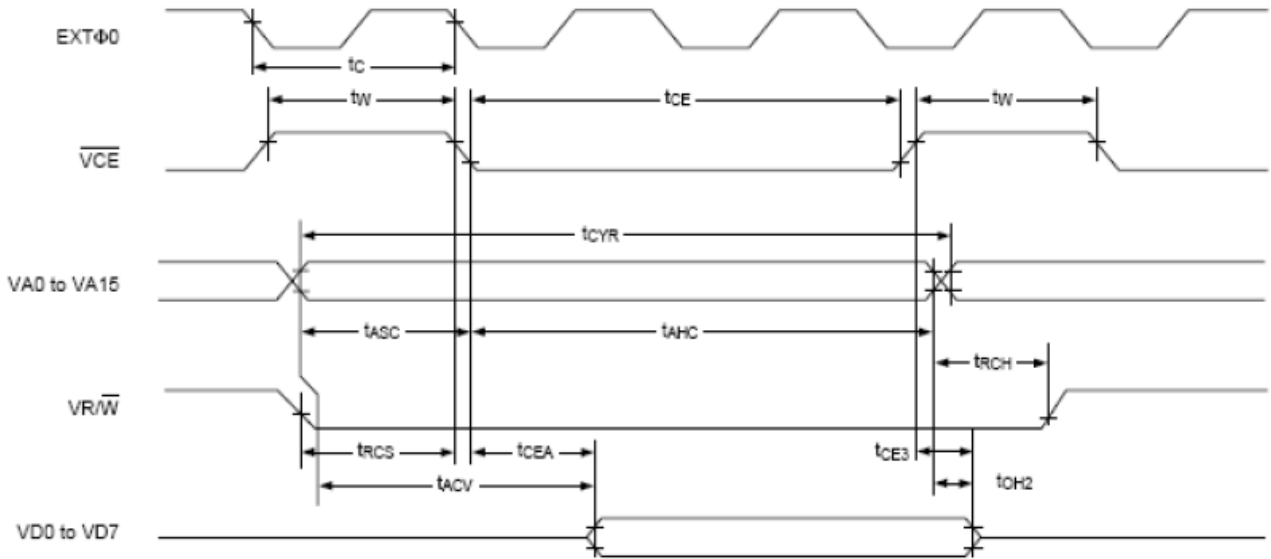
**Note:** For memory control and system control commands:

$$t_{CYC6} = 2t_c + t_{EW} + t_{CEA} + 75 > t_{ACV} + 245$$

For all other commands:

$$t_{CYC6} = 4t_c + t_{EW} + 30$$

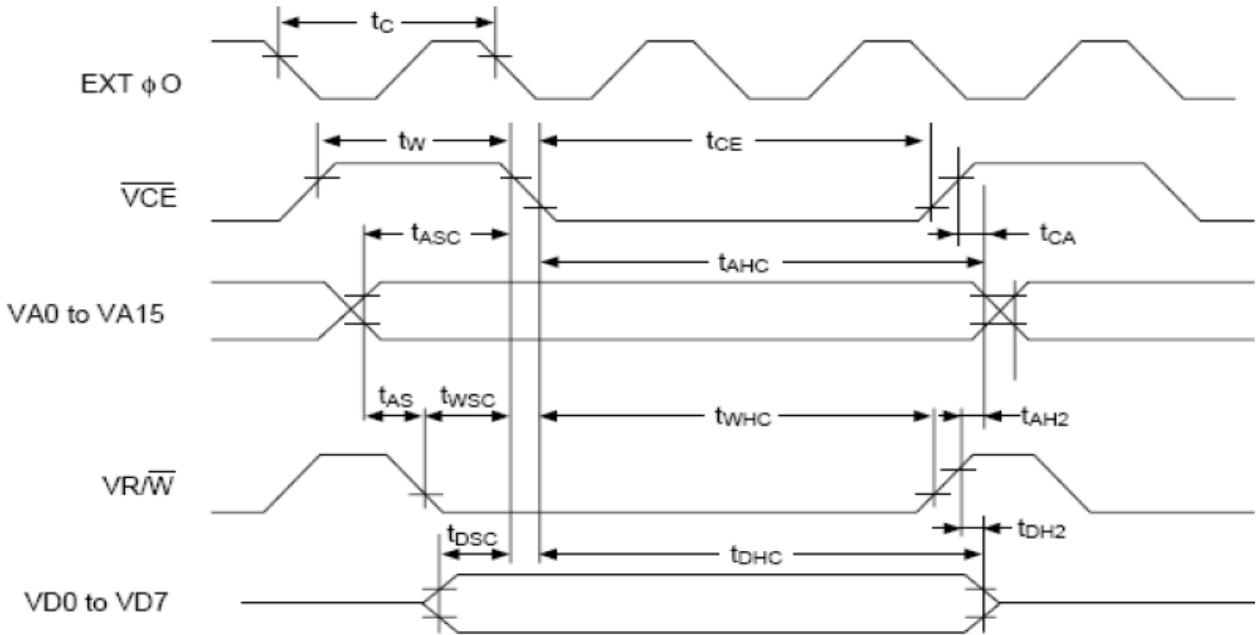
## 12-1-3 Display Memory Read Timing



Ta = -20 to 75°C

Signal	Symbol	Parameter	VDD = 4.5 to 5.5V		VDD = 2.7 to 4.5V		Unit	Condition
			min	max	min	max		
EXT φ0	tc	Clock period	100	—	125	—	ns	CL = 100 pF
$\overline{VCE}$	tw	$\overline{VCE}$ HIGH-level pulsewidth	tc - 50	—	tc - 50	—	ns	
	tce	$\overline{VCE}$ LOW-level pulsewidth	2tc - 30	—	2tc - 30	—	ns	
VA0 to VA15	tcyr	Read cycle time	3tc	—	3tc	—	ns	
	tasc	Address setup time to falling edge of $\overline{VCE}$	tc - 70	—	tc - 100	—	ns	
	taHC	Address hold time from falling edge of $\overline{VCE}$	2tc - 30	—	2tc - 40	—	ns	
$\overline{VRD}$	trCS	Read cycle setup time to falling edge of $\overline{VCE}$	tc - 45	—	tc - 60	—	ns	
	trCH	Read cycle hold time from rising edge of $\overline{VCE}$	0.5tc	—	0.5tc	—	ns	
VD0 to VD7	tACV	Address access time	—	3tc - 100	—	3tc - 115	ns	
	tCEA	$\overline{VCE}$ access time	—	2tc - 80	—	2tc - 90	ns	
	tOH2	Output data hold time	0	—	0	—	ns	
	tCE3	$\overline{VCE}$ to data off time	0	—	0	—	ns	

## 12-1-4 Display Memory Write Timing



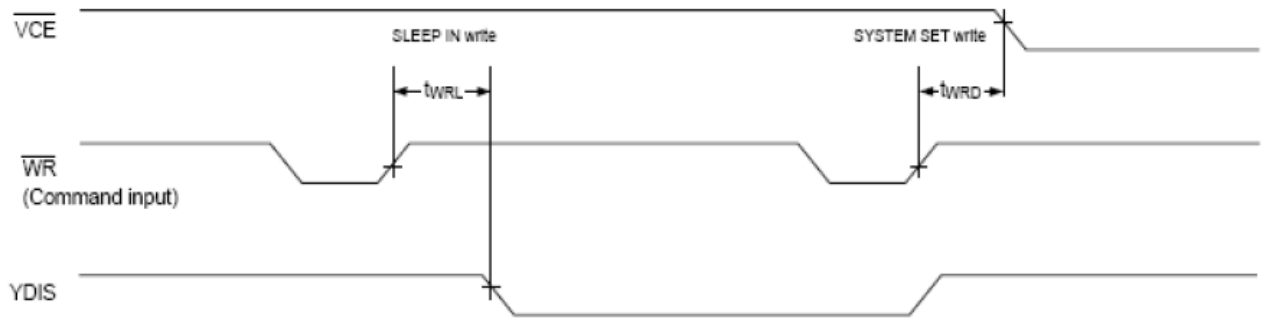
Ta = -20 to 75°C

Signal	Symbol	Parameter	VDD = 4.5 to 5.5V		VDD = 2.7 to 4.5V		Unit	Condition
			min	max	min	max		
EXT φO	tc	Clock period	100	—	125	—	ns	CL = 100 pF
VCE	tw	VCE HIGH-level pulsewidth	tc - 50	—	tc - 50	—	ns	
	tce	VCE LOW-level pulsewidth	2tc - 30	—	2tc - 30	—	ns	
VA0 to VA15	tCYW	Write cycle time	3tc	—	3tc	—	ns	
	tAHC	Address hold time from falling edge of VCE	2tc - 30	—	2tc - 40	—	ns	
	tASC	Address setup time to falling edge of VCE	tc - 70	—	tc - 110	—	ns	
	tCA	Address hold time from rising edge of VCE	0	—	0	—	ns	
	tAS	Address setup time to falling edge of VWR	0	—	0	—	ns	
VWR	tAH2	Address hold time from rising edge of VWR	10	—	10	—	ns	
	tWSC	Write setup time to falling edge of VCE	tc - 80	—	tc - 115	—	ns	
VD0 to VD7	tWHC	Write hold time from falling edge of VCE	2tc - 20	—	2tc - 20	—	ns	
	tDSC	Data input setup time to falling edge of VCE	tc - 85	—	tc - 125	—	ns	
	tDHC	Data input hold time from falling edge of VCE	2tc - 30	—	2tc - 30	—	ns	
	tDH2	Data hold time from rising edge of VWR	5	50	5	50	ns	

**Note:** VD0 to VD7 are latching input/outputs. While the bus is high impedance, VD0 to VD7 retain the write data until the data read from the memory is placed on the bus.



## 12-1-5 Sleep in Command Timing



T<sub>a</sub> = -20 to 75°C

Signal	Symbol	Parameter	VDD = 4.5 to 5.5V		VDD = 2.7 to 4.5V		Unit	Condition
			min	max	min	max		
WR	tWRD	$\overline{VCE}$ falling-edge delay time	See note 1.	—	See note 1.	—	ns	CL = 100 pF
	tWRL	YDIS falling-edge delay time	—	See note 2.	—	See note 2.	ns	

**Notes:**

1.  $t_{WRD} = 18t_c + t_{OSS} + 40$  ( $t_{OSS}$  is the time delay from the sleep state until stable operation)
2.  $t_{WRL} = 36t_c \times [TC/R] \times [L/F] + 70$

## 13. PIN ASSIGNMENT :

### CN1(SED1335/RA8835)

PIN NO.	SYMBOL	I/O	FUNCTION DESCRIPTION
1	VSS	I	Ground
2	VDD	I	Power Supply for Logic(+5.0V)
3	V0	I	Power Supply for LCD Driver
4	/RD	I	Read Signal
5	/WR	I	Write Signal
6	/A0	I	Register Select Signal
7	D0	I/O	Data Bus Line
8	D1	I/O	Data Bus Line
9	D2	I/O	Data Bus Line
10	D3	I/O	Data Bus Line
11	D4	I/O	Data Bus Line
12	D5	I/O	Data Bus Line
13	D6	I/O	Data Bus Line
14	D7	I/O	Data Bus Line
15	/CS	I	Chip Select Signal
16	/RET	I	Reset Signal
17	VEE	O	DC-DC Output Voltage
18	NC	-	No Connection
19	NC	-	No Connection
20	NC	-	No Connection

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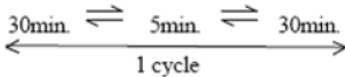
## CN2

PIN NO.	SYMBOL	I/O	FUNCTION DESCRIPTION
1	K	I	Backlight Cathode Terminal (0V)
2	NC	-	No Connection
3	A	I	Backlight Anode Terminal (+3.0V)

## CN3(NT7086)

PIN NO.	SYMBOL	I/O	FUNCTION DESCRIPTION
1	XD0	I	X-Driving Data
2	XD1	I	X-Driving Data
3	XD2	I	X-Driving Data
4	XD3	I	X-Driving Data
5	/DISP	I	Power Down Signal When Display is Blanked
6	FLM	I	Scan Start Pulse
7	M	I	Frame Signal
8	LP	I	Latch Pulse
9	CP	I	X-Driver Data Shift Clock
10	VDD	I	Power Supply for Logic
11	VSS	I	Ground for Logic
12	VEE	O	DC-DC Output Voltage
13	V0	I	Power Supply for LCD Drive
14	NC	-	No Connection

## 14. RELIABILITY :

ITEM	CONTENT OF TEST	CONDITION	APPLICABLE STANDARD
High Temperature Storage	Endurance test applying the high storage temperature for a long time.	70°C 200hrs	
Low Temperature Storage	Endurance test applying the low storage temperature for a long time	-20°C 200hrs	
High Temperature Operation	Endurance test applying the electric stress(voltage& current) and the thermal stress to the element for a long time	60°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time	-10°C 200hrs	
High Temperature Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time	50°C, 90RH 96hrs	MIL-202E-103B JIS-C5023
High Temperature Humidity Operation	Endurance test applying the electric stress(voltage& current) and temperature humidity stress to the element for a long time	50°C, 90RH 96hrs	MIL-202E-103B JIS-C5023
Temperature Cycle	Endurance test applying the low and high temperature cycle. -10°C      25°C      60°C  	-10°C~60°C 10cycles	
Vibration Test	Endurance test applying the vibration during transportation and using	10-22 Hz->1.5mmp-p 22-500 Hz->1.5G Total 0.5hrs	MIL-202E-201A JIS-C5025 JIS-C7022-A-10
Shock Test	Constructional and mechanical endurance test applying the shock during transportation	50G half sign wave 11 msdc 3times of each direction	MIL-202E-213B
Atmospheric Pressure Test	Endurance test applying the atmospheric pressure during transportation by air	115mbar 40hrs	MIL-202E-105C
Static Electricity Test	Endurance test applying the electric stress to the terminal	VS=800V, RS=1.5k CS=100Pf 1time	MIL-883B-3015.1

\*NOTE : TEST CONDITION

Supply Voltage for Logic System = 3V

Supply Voltage for LCD System = 24.6V

Operating Voltage at 25°C.

## 15. PRECAUTION FOR USE :

The following precaution should be followed, since this module contains precise parts.

- (1) Do not store module for an extended periods of time under the conditions of high temperature and high humidity.
- (2) Avoid using or storing the module in areas that expose it to direct sunlight or ultraviolet rays.
- (3) Use protective finger covers when handling the module to avoid scratching or staining the module.
- (4) Care should be taken not to expose the module to static electricity, because the module contains C-MOS LSI's.
- (5) The LSI is sensitive to light. The user's product should be designed so that LSI is not exposed to any light during operation.
- (6) During installation, cover the display area with acrylic protection plates to protect the polarizer plate and LCD cells.
- (7) Do not apply any excessive shocks to the module because the module contains sensitive LCD cells. Do not use a module, which has experienced strong mechanical shock.
- (8) Care should be taken when the power supply turns on as following.
  - (a) Do not apply any input signals before the supplying voltage is applied.
  - (b) Do not turn off the power supply while any input signals are applied.

CAUTION
<ol style="list-style-type: none"><li>(1) Dangerous. Do not shock glass because glass can break.</li><li>(2) If module breaks, do not touch it directly. (Glass could stick or cut skin)</li><li>(3) Do not swallow Liquid Crystal. (In case of broken LCD panel, do not swallow liquid crystal even if there is no proof that liquid crystal is poisonous)</li><li>(4) If liquid crystal is exposed to skin, wash the area thoroughly with alcohol or soap.</li><li>(5) When disposing of the product, please observe industrial waste disposal laws in each country and district.</li><li>(6) In case of injury, give immediate treatment and consult with a doctor.</li><li>(7) This product is constructed precisely. Don't disassemble or modify.</li></ol> <p>※ Neglecting this mark can cause injury to humans and damage to materials.</p>