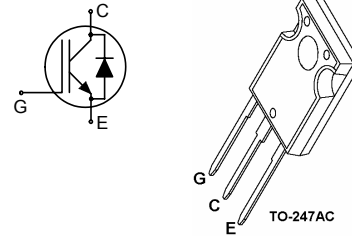


Low Loss DuoPack : IGBT in Trench and Fieldstop technology  
with soft, fast recovery anti-parallel EmCon HE diode

- Short circuit withstand time – 10 $\mu$ s
- Designed for :
  - Soft Switching Applications
  - Induction Heating
- Trench and Fieldstop technology for 1200 V applications offers :
  - very tight parameter distribution
  - high ruggedness, temperature stable behavior
  - easy parallel switching capability due to positive temperature coefficient in  $V_{CE(sat)}$
- Very soft, fast recovery anti-parallel EmCon™ HE diode
- Low EMI
- Application specific optimisation of inverse diode



Type	$V_{CE}$	$I_C$	$V_{CE(sat), T_J=25^\circ C}$	$T_{j,max}$	Marking	Package	Ordering Code
IHW40T120	1200V	40A	1.8V	150°C	H40T120	TO-247AC	Q67040-S4653

#### Maximum Ratings

Parameter	Symbol	Value	Unit
Collector-emitter voltage	$V_{CE}$	1200	V
DC collector current	$I_C$		A
$T_C = 25^\circ C$		75	
$T_C = 100^\circ C$		40	
Pulsed collector current, $t_p$ limited by $T_{j,max}$	$I_{Cpuls}$	105	
Turn off safe operating area	-	105	
$V_{CE} \leq 1200V, T_J \leq 150^\circ C$			
Diode forward current	$I_F$		
$T_C = 25^\circ C$		31	
$T_C = 100^\circ C$		19.8	
Diode pulsed current, $t_p$ limited by $T_{j,max}$	$I_{Fpuls}$	47	
Diode surge non repetitive current, $t_p$ limited by $T_{j,max}$	$I_{FSM}$		A
$T_C = 25^\circ C, t_p = 10ms$ , sine halfwave		78	
$T_C = 25^\circ C, t_p \leq 2.5\mu s$ , sine halfwave		200	
$T_C = 100^\circ C, t_p \leq 2.5\mu s$ , sine halfwave		160	
Gate-emitter voltage	$V_{GE}$	$\pm 20$	V
Short circuit withstand time <sup>1)</sup>	$t_{SC}$	10	$\mu s$
$V_{GE} = 15V, V_{CC} \leq 1200V, T_J \leq 150^\circ C$			
Power dissipation, $T_C = 25^\circ C$	$P_{tot}$	270	W
Operating junction temperature	$T_j$	-40...+150	$^\circ C$
Storage temperature	$T_{stg}$	-55...+150	
Soldering temperature, 1.6mm (0.063 in.) from case for 10s	-	260	

<sup>1)</sup> Allowed number of short circuits: <1000; time between short circuits: >1s.

**Thermal Resistance**

Parameter	Symbol	Conditions	Max. Value	Unit
<b>Characteristic</b>				
IGBT thermal resistance, junction – case	$R_{thJC}$		0.45	K/W
Diode thermal resistance, junction – case	$R_{thJCD}$		1.1	
Thermal resistance, junction – ambient	$R_{thJA}$	TO-247AC	40	

**Electrical Characteristic, at  $T_j = 25^\circ\text{C}$ , unless otherwise specified**

Parameter	Symbol	Conditions	Value			Unit
			min.	Typ.	max.	
<b>Static Characteristic</b>						
Collector-emitter breakdown voltage	$V_{(BR)CES}$	$V_{GE}=0V, I_C=1.5mA$	1200	-	-	V
Collector-emitter saturation voltage	$V_{CE(sat)}$	$V_{GE} = 15V, I_C=40A$ $T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$ $T_j=150^\circ\text{C}$	-	1.8	2.3	
Diode forward voltage	$V_F$	$V_{GE}=0V, I_F=18A$ $T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$ $T_j=150^\circ\text{C}$		1.65	2.15	
Gate-emitter threshold voltage	$V_{GE(th)}$	$I_C=1.5mA, V_{CE}=V_{GE}$	5.0	5.8	6.5	
Zero gate voltage collector current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V$ $T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	-	-	0.4	mA
Gate-emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V$	-	-	600	
Transconductance	$g_{fs}$	$V_{CE}=20V, I_C=40A$	-	21	-	S
Integrated gate resistor	$R_{Gint}$			6		$\Omega$

**Dynamic Characteristic**

Input capacitance	$C_{iss}$	$V_{CE}=25V,$	-	2500	-	pF
Output capacitance	$C_{oss}$	$V_{GE}=0V,$	-	130	-	
Reverse transfer capacitance	$C_{riss}$	$f=1MHz$	-	110	-	
Gate charge	$Q_{Gate}$	$V_{CC}=960V, I_C=40A$ $V_{GE}=15V$	-	203	-	nC
Internal emitter inductance measured 5mm (0.197 in.) from case	$L_E$	TO-247AC	-	-	13	nH
Short circuit collector current <sup>1)</sup>	$I_{C(SC)}$	$V_{GE}=15V, t_{SC} \leq 10\mu s$ $V_{CC}=600V,$ $T_j=25^\circ C$	-	210	-	A

**Switching Characteristic, Inductive Load, at  $T_j=25^\circ C$** 

Parameter	Symbol	Conditions	Value			Unit
			min.	typ.	max.	

**IGBT Characteristic**

Turn-on delay time	$t_{d(on)}$	$T_j=25^\circ C,$ $V_{CC}=600V, I_C=40A,$ $V_{GE}=0/15V,$ $R_G=15\Omega,$ $L_{\sigma}^{2)}=180nH,$ $C_{\sigma}^{2)}=39pF$ Energy losses include "tail" and diode reverse recovery.	-	48	-	ns
Rise time	$t_r$		-	34	-	
Turn-off delay time	$t_{d(off)}$		-	480	-	
Fall time	$t_f$		-	70	-	
Turn-on energy	$E_{on}$		-	3.3	-	mJ
Turn-off energy	$E_{off}$		-	3.2	-	
Total switching energy	$E_{ts}$		-	6.5	-	

**Anti-Parallel Diode Characteristic**

Diode reverse recovery time	$t_{rr}$	$T_j=25^\circ C,$	-	195	-	ns
Diode reverse recovery charge	$Q_{rr}$	$V_R=800V, I_F=18A,$	-	1880	-	nC
Diode peak reverse recovery current	$I_{rrm}$	$di_F/dt=800A/\mu s$	-	20.2	-	A

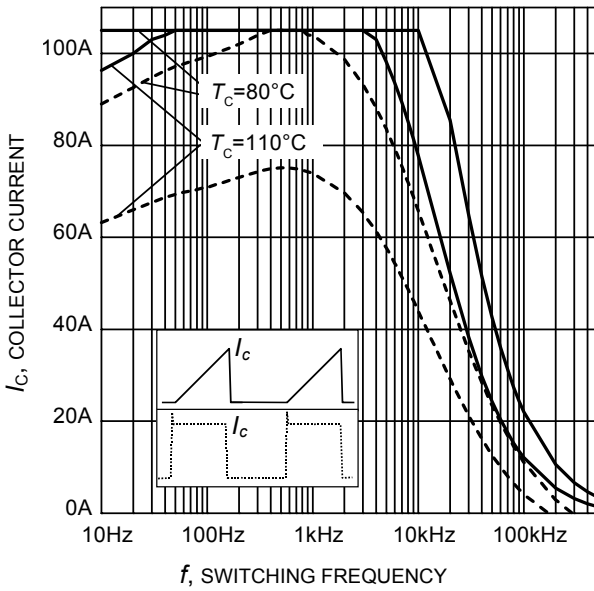
<sup>1)</sup> Allowed number of short circuits: <1000; time between short circuits: >1s.

<sup>2)</sup> Leakage inductance  $L_{\sigma}$  and Stray capacity  $C_{\sigma}$  due to dynamic test circuit in Figure E.

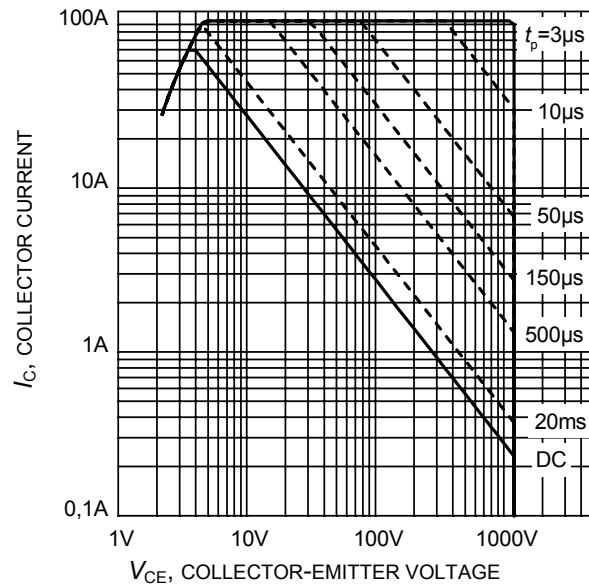
Switching Characteristic, Inductive Load, at  $T_j=150^\circ\text{C}$ 

Parameter	Symbol	Conditions	Value			Unit
			min.	typ.	max.	
<b>IGBT Characteristic</b>						
Turn-on delay time	$t_{d(on)}$	$T_j=150^\circ\text{C}$ $V_{CC}=600\text{V}, I_C=40\text{A},$ $V_{GE}=0/15\text{V},$ $R_G=15\Omega,$ $L_{\sigma}^{1)}=180\text{nH},$ $C_{\sigma}^{1)}=39\text{pF}$ Energy losses include "tail" and diode reverse recovery.	-	52	-	ns
Rise time	$t_r$		-	40	-	
Turn-off delay time	$t_{d(off)}$		-	580	-	
Fall time	$t_f$		-	120	-	
Turn-on energy	$E_{on}$		-	5.0	-	mJ
Turn-off energy	$E_{off}$		-	5.4	-	
Total switching energy	$E_{ts}$		-	10.4	-	
<b>Anti-Parallel Diode Characteristic</b>						
Diode reverse recovery time	$t_{rr}$	$T_j=150^\circ\text{C}$	-	300		ns
Diode reverse recovery charge	$Q_{rr}$	$V_R=800\text{V}, I_F=18\text{A},$	-	3540		nC
Diode peak reverse recovery current	$I_{rrm}$	$di_F/dt=800\text{A}/\mu\text{s}$	-	25.3		A

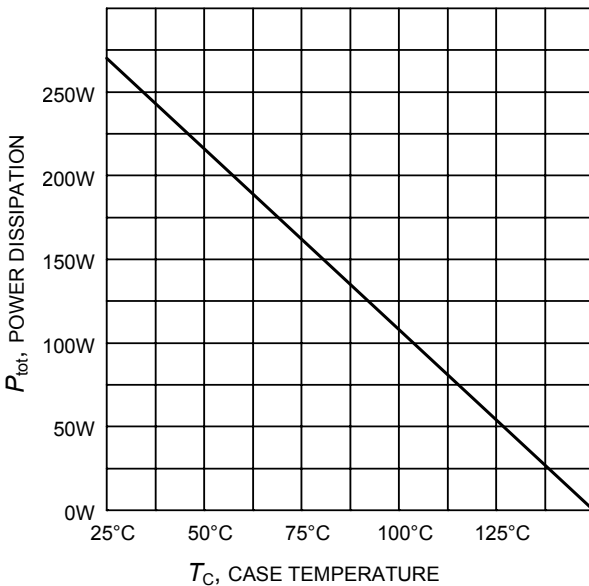
<sup>1)</sup> Leakage inductance  $L_{\sigma}$  and Stray capacity  $C_{\sigma}$  due to dynamic test circuit in Figure E.



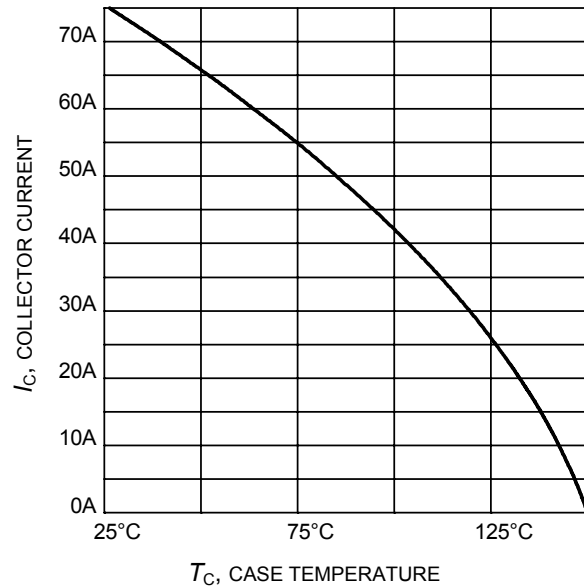
**Figure 1. Collector current as a function of switching frequency**  
 ( $T_j \leq 150^\circ\text{C}$ ,  $D = 0.5$ ,  $V_{CE} = 600\text{V}$ ,  
 $V_{GE} = 0/+15\text{V}$ ,  $R_G = 15\Omega$ )



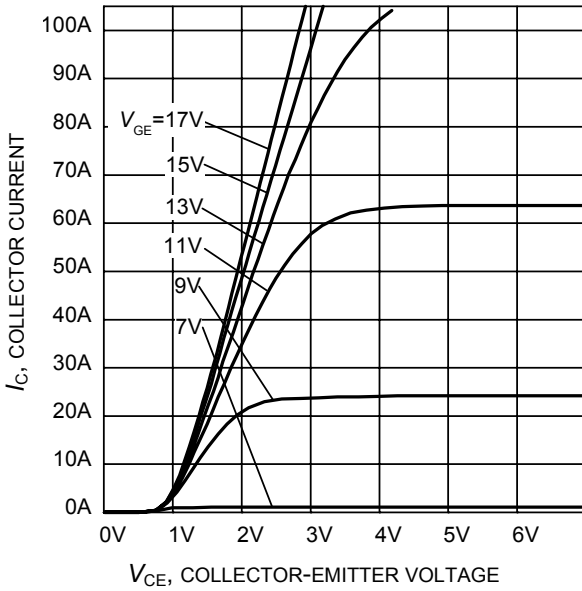
**Figure 2. Safe operating area**  
 ( $D = 0$ ,  $T_C = 25^\circ\text{C}$ ,  
 $T_j \leq 150^\circ\text{C}$ ;  $V_{GE} = 15\text{V}$ )



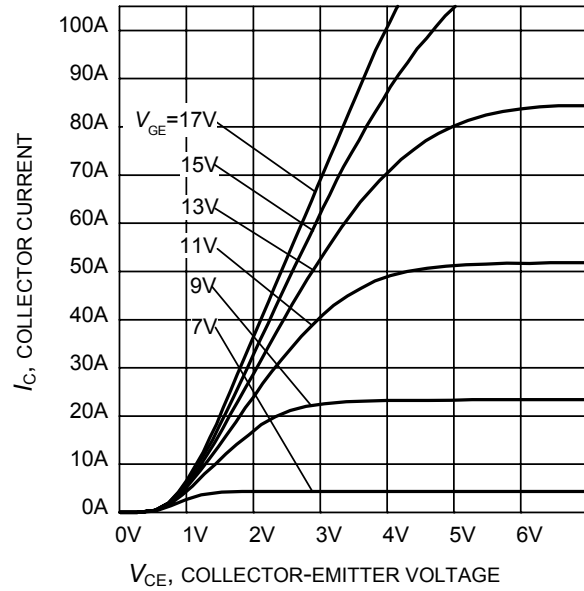
**Figure 3. Power dissipation as a function of case temperature**  
 ( $T_j \leq 150^\circ\text{C}$ )



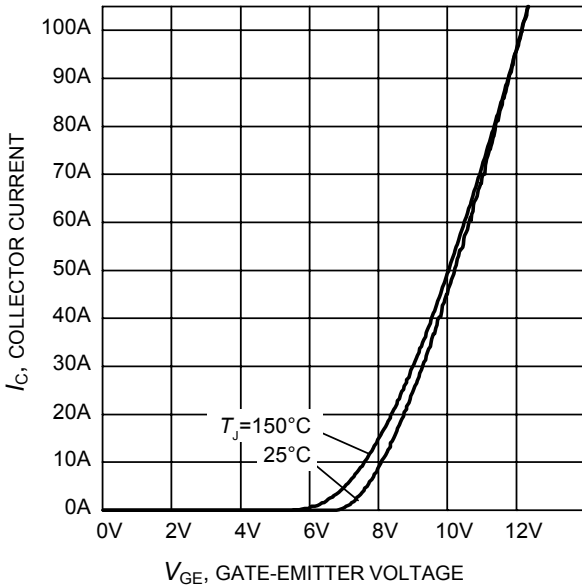
**Figure 4. Collector current as a function of case temperature**  
 ( $V_{GE} \geq 15\text{V}$ ,  $T_j \leq 150^\circ\text{C}$ )



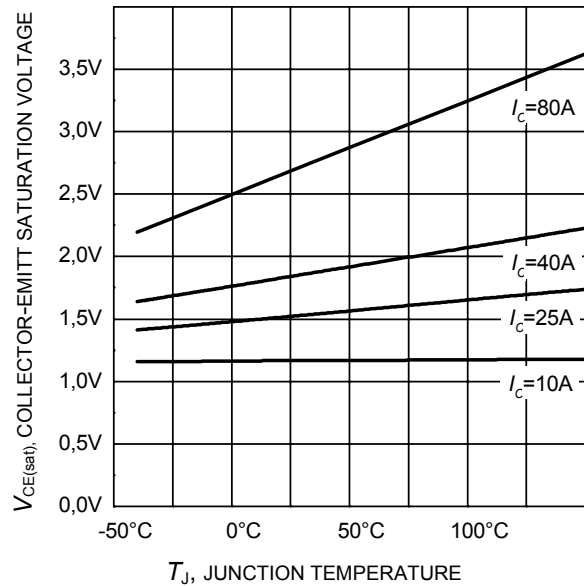
**Figure 5. Typical output characteristic**  
( $T_j = 25^\circ\text{C}$ )



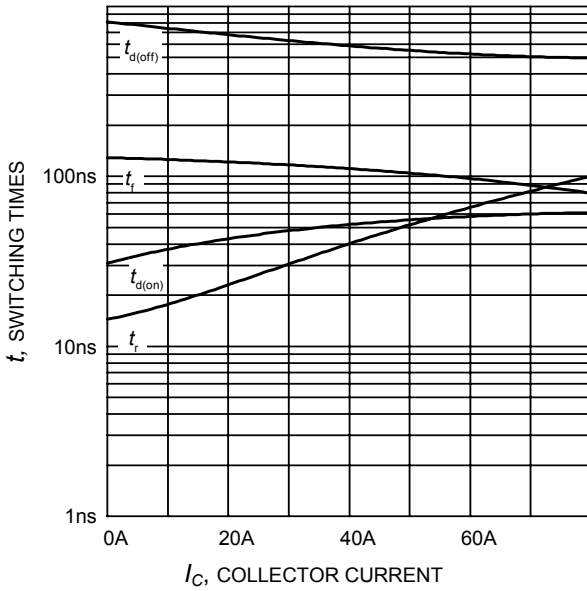
**Figure 6. Typical output characteristic**  
( $T_j = 150^\circ\text{C}$ )



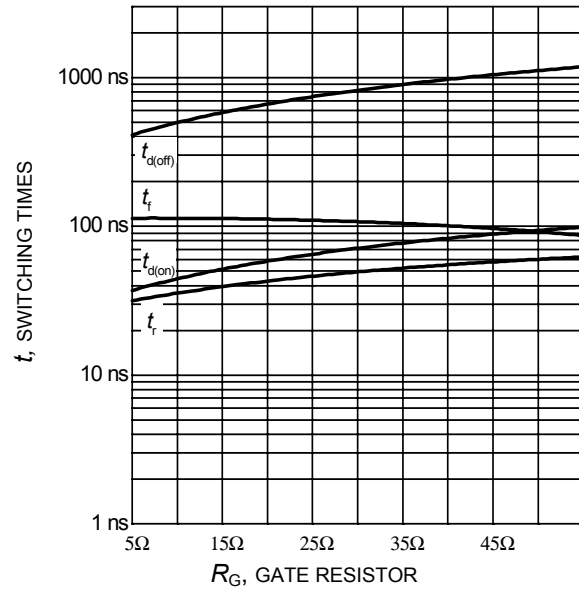
**Figure 7. Typical gate transfer characteristic**  
( $V_{CE}=20\text{V}$ )



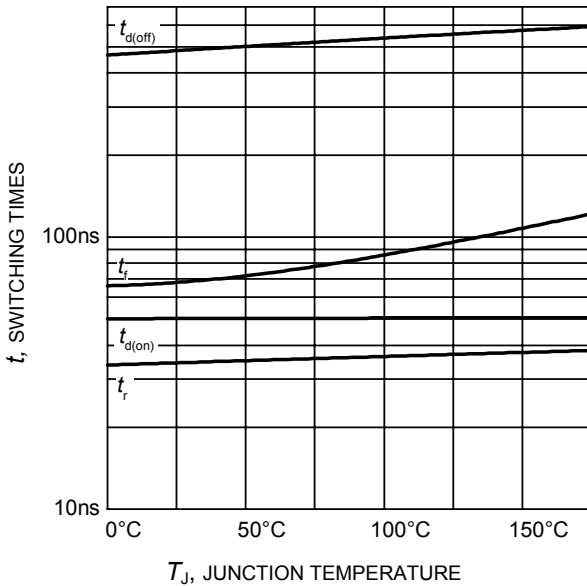
**Figure 8. Typical collector-emitter saturation voltage as a function of junction temperature**  
( $V_{GE} = 15\text{V}$ )



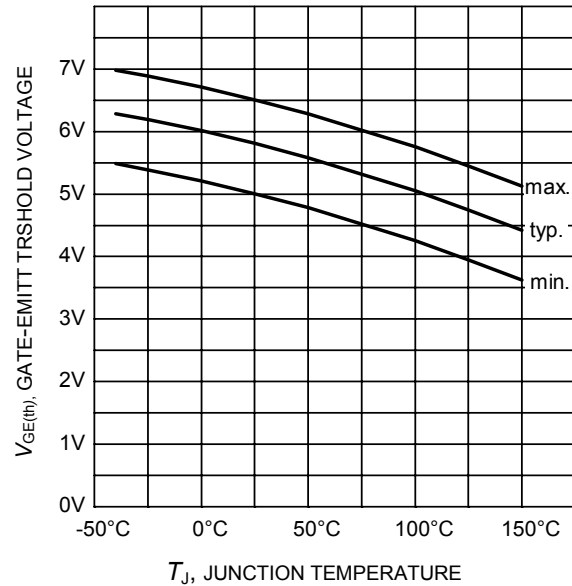
**Figure 9. Typical switching times as a function of collector current**  
(inductive load,  $T_J=150^{\circ}\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $R_G=15\Omega$ , Dynamic test circuit in Figure E)



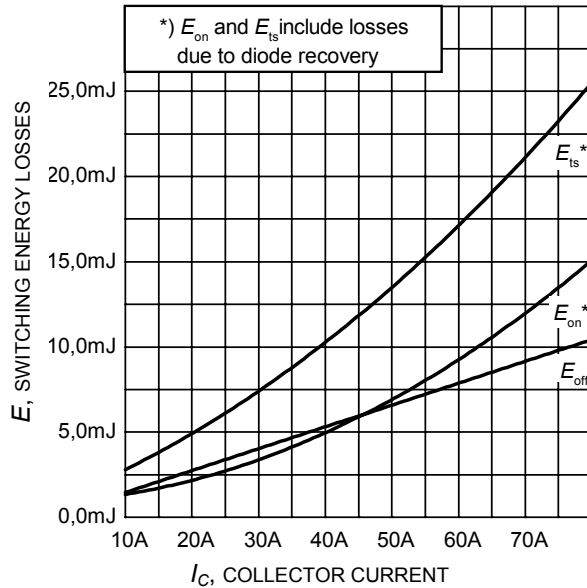
**Figure 10. Typical switching times as a function of gate resistor**  
(inductive load,  $T_J=150^{\circ}\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=40\text{A}$ , Dynamic test circuit in Figure E)



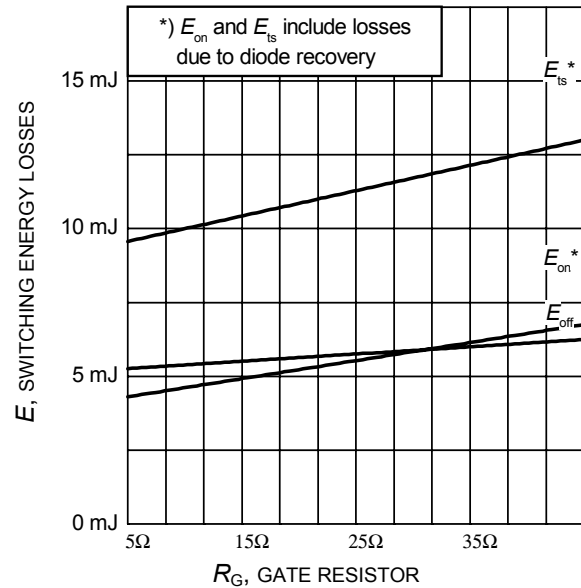
**Figure 11. Typical switching times as a function of junction temperature**  
(inductive load,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=40\text{A}$ ,  $R_G=15\Omega$ , Dynamic test circuit in Figure E)



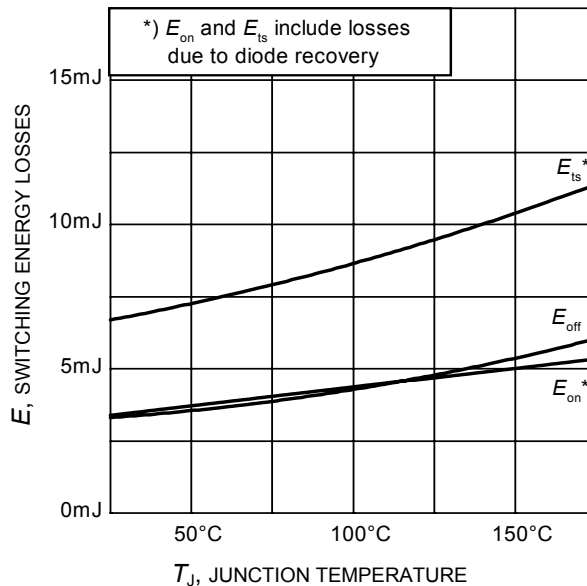
**Figure 12. Gate-emitter threshold voltage as a function of junction temperature**  
( $I_C = 1.5\text{mA}$ )



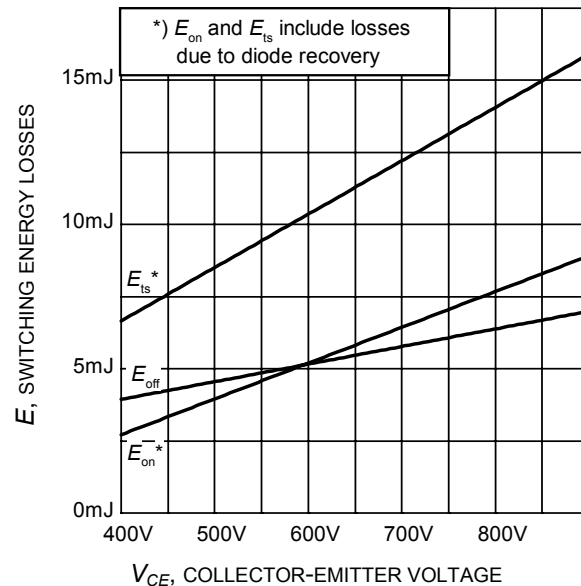
**Figure 13. Typical switching energy losses as a function of collector current**  
 (inductive load,  $T_J=150^{\circ}\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $R_G=15\Omega$ , Dynamic test circuit in Figure E)



**Figure 14. Typical switching energy losses as a function of gate resistor**  
 (inductive load,  $T_J=150^{\circ}\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=40\text{A}$ , Dynamic test circuit in Figure E)

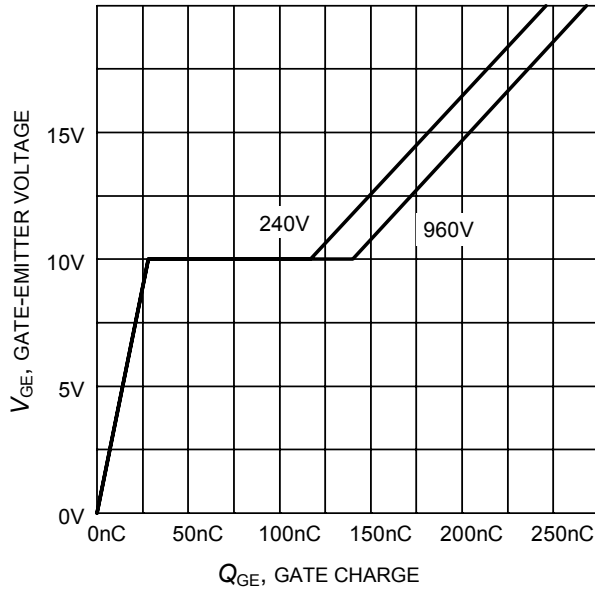


**Figure 15. Typical switching energy losses as a function of junction temperature**  
 (inductive load,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=40\text{A}$ ,  $R_G=15\Omega$ , Dynamic test circuit in Figure E)

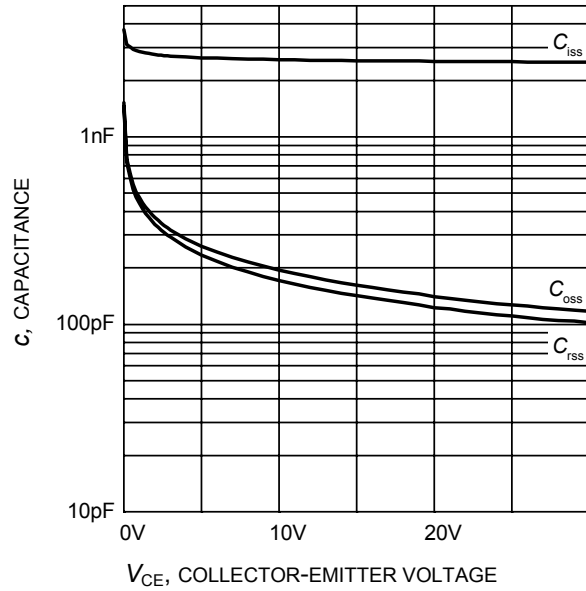


**Figure 16. Typical switching energy losses as a function of collector emitter voltage**  
 (inductive load,  $T_J=150^{\circ}\text{C}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=40\text{A}$ ,  $R_G=15\Omega$ , Dynamic test circuit in Figure E)

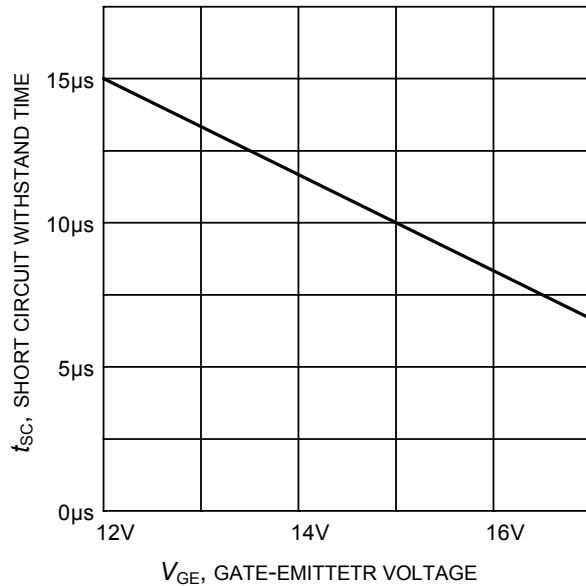




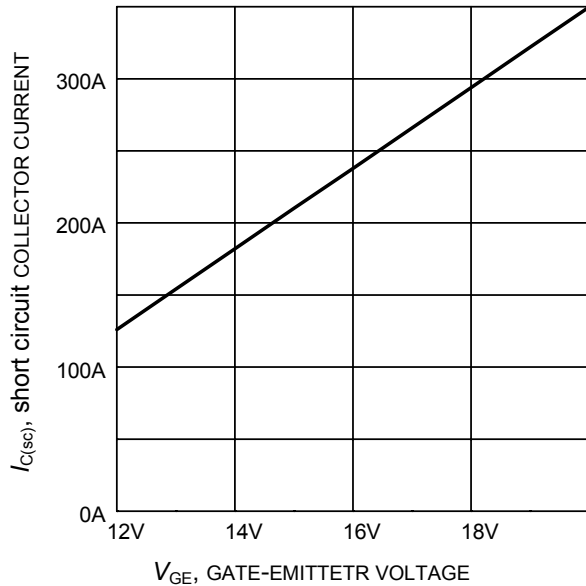
**Figure 17. Typical gate charge**  
( $I_C=40\text{ A}$ )



**Figure 18. Typical capacitance as a function of collector-emitter voltage**  
( $V_{GE}=0\text{V}$ ,  $f = 1\text{ MHz}$ )



**Figure 19. Short circuit withstand time as a function of gate-emitter voltage**  
( $V_{CE}=600\text{V}$ , start at  $T_J=25^\circ\text{C}$ )



**Figure 20. Typical short circuit collector current as a function of gate-emitter voltage**  
( $V_{CE} \leq 600\text{V}$ ,  $T_J \leq 150^\circ\text{C}$ )

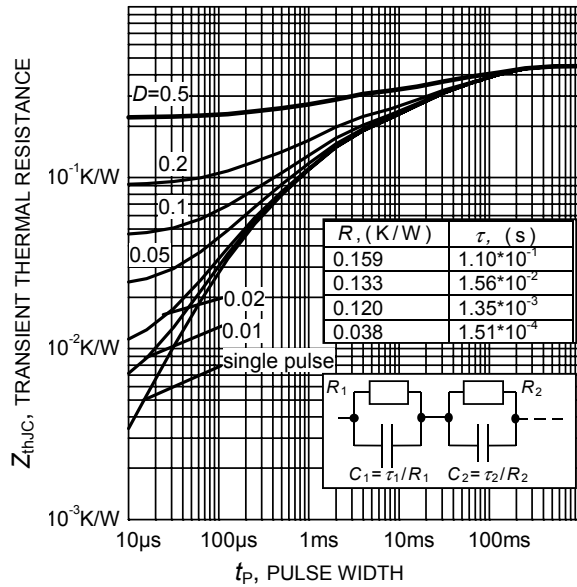


Figure 23. IGBT transient thermal resistance ( $D = t_p / T$ )

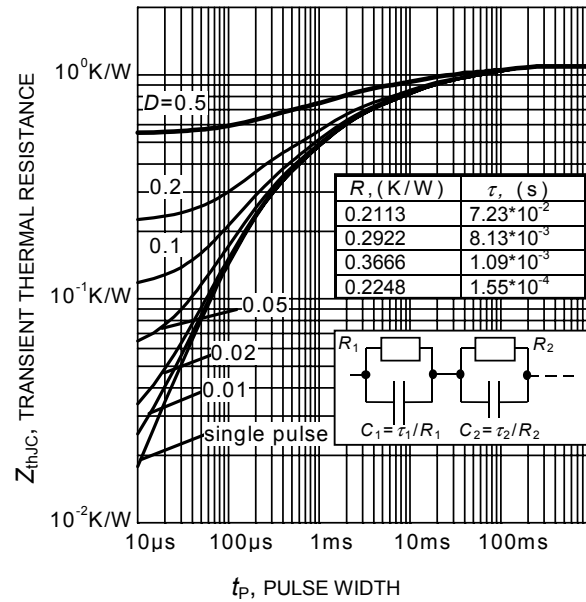


Figure 24. Diode transient thermal impedance as a function of pulse width ( $D=t_p/T$ )

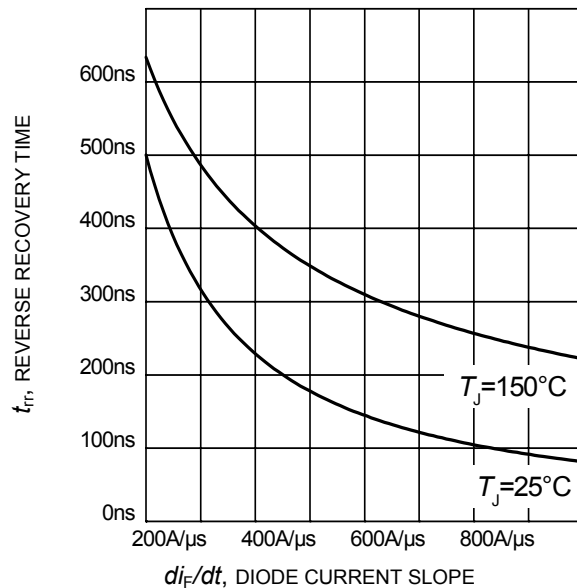


Figure 23. Typical reverse recovery time as a function of diode current slope ( $V_R=600V, I_F=15A$ , Dynamic test circuit in Figure E)

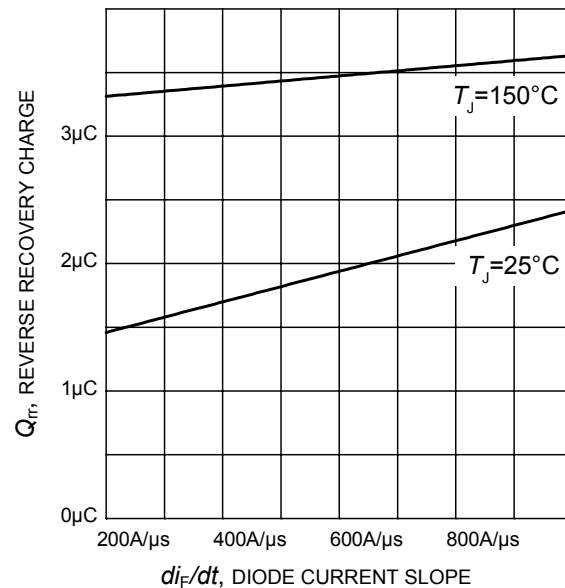
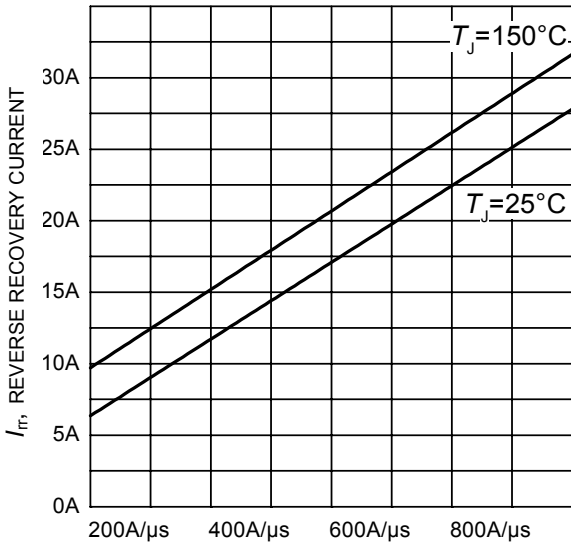
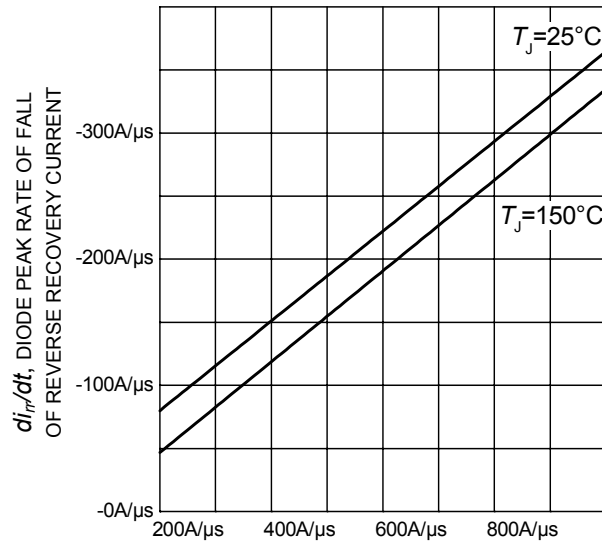


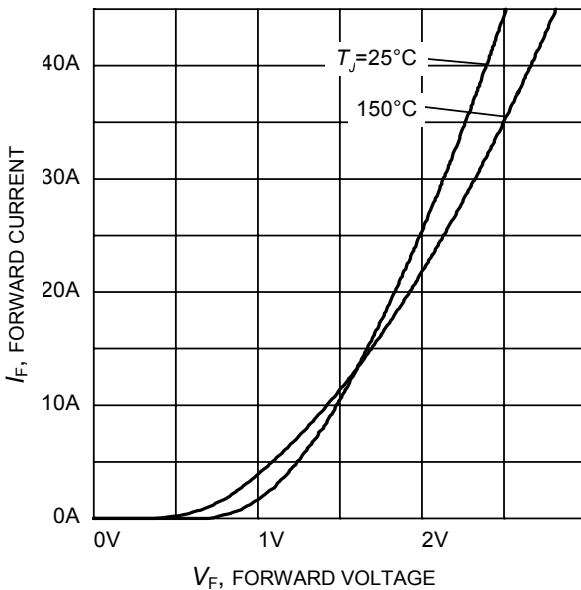
Figure 24. Typical reverse recovery charge as a function of diode current slope ( $V_R=600V, I_F=15A$ , Dynamic test circuit in Figure E)



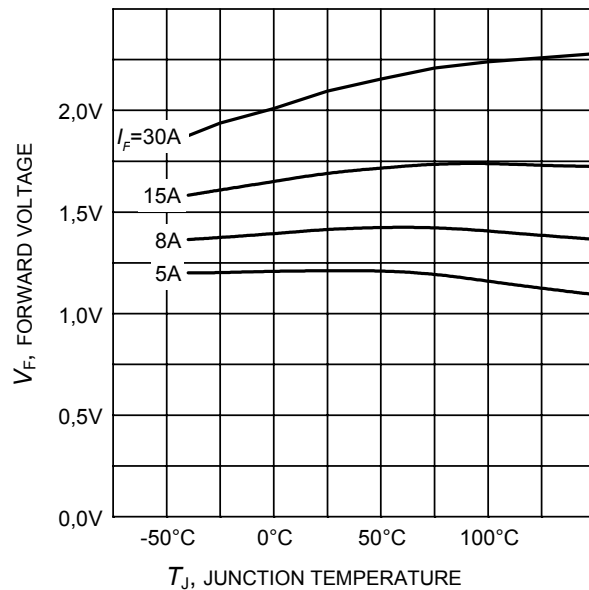
**Figure 25. Typical reverse recovery current as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=15A$ ,  
 Dynamic test circuit in Figure E)



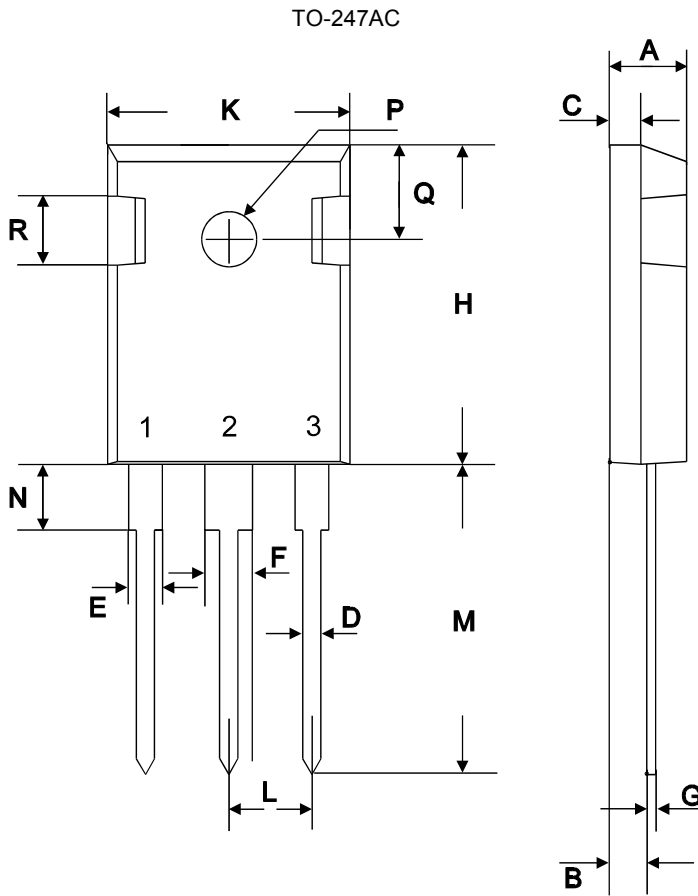
**Figure 26. Typical diode peak rate of fall of reverse recovery current as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=15A$ ,  
 Dynamic test circuit in Figure E)



**Figure 27. Typical diode forward current as a function of forward voltage**



**Figure 28. Typical diode forward voltage as a function of junction temperature**



symbol	dimensions			
	[mm]		[inch]	
	min	max	min	max
A	4.78	5.28	0.1882	0.2079
B	2.29	2.51	0.0902	0.0988
C	1.78	2.29	0.0701	0.0902
D	1.09	1.32	0.0429	0.0520
E	1.73	2.06	0.0681	0.0811
F	2.67	3.18	0.1051	0.1252
G	0.76 max		0.0299 max	
H	20.80	21.16	0.8189	0.8331
K	15.65	16.15	0.6161	0.6358
L	5.21	5.72	0.2051	0.2252
M	19.81	20.68	0.7799	0.8142
N	3.560	4.930	0.1402	0.1941
∅P	3.61		0.1421	
Q	6.12	6.22	0.2409	0.2449

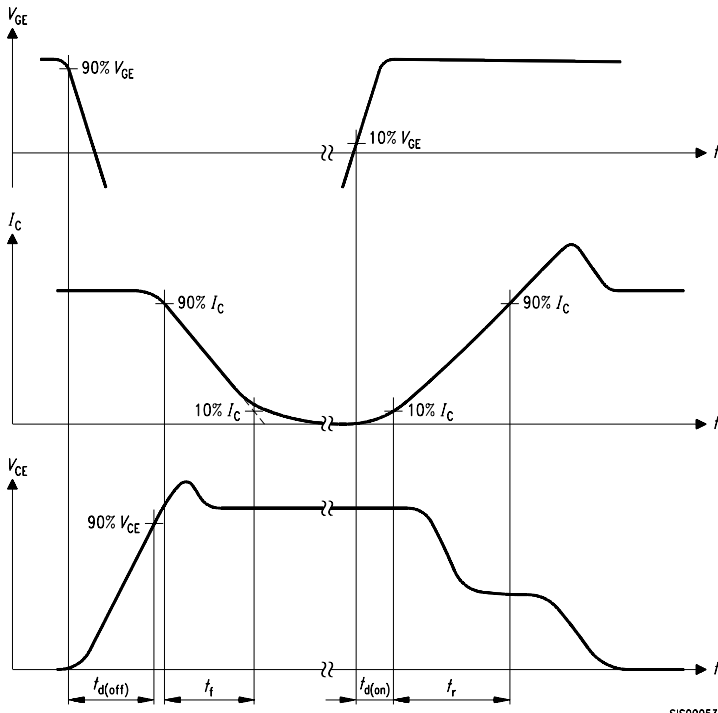


Figure A. Definition of switching times

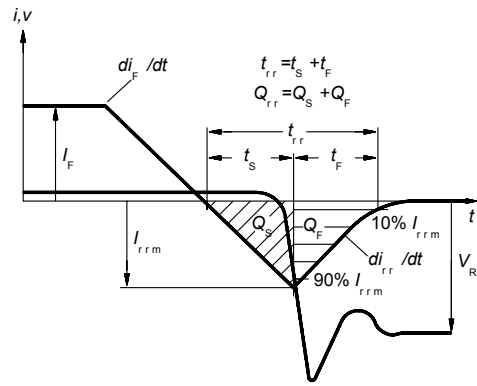


Figure C. Definition of diodes switching characteristics

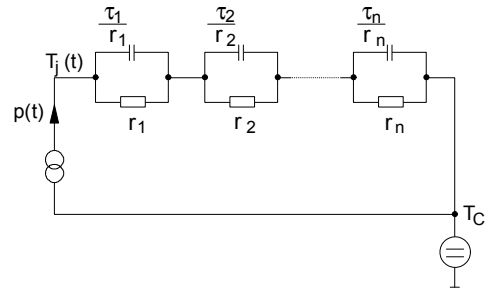


Figure D. Thermal equivalent circuit

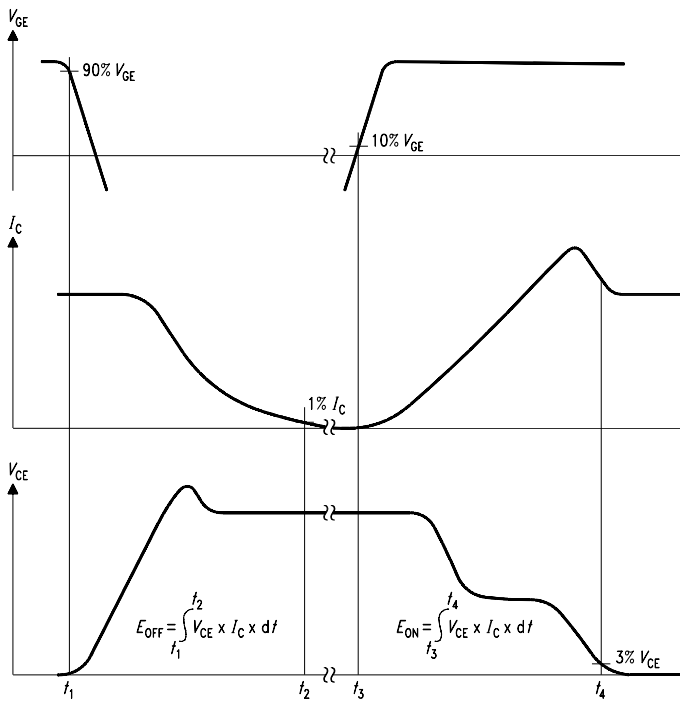


Figure B. Definition of switching losses

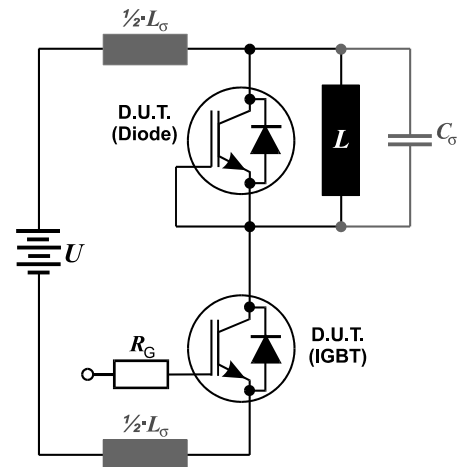


Figure E. Dynamic test circuit  
Leakage inductance  $L_{\sigma} = 180\text{nH}$   
and Stray capacity  $C_{\sigma} = 39\text{pF}$ .



**Published by**  
**Infineon Technologies AG,**  
**Bereich Kommunikation**  
**St.-Martin-Strasse 53,**  
**D-81541 München**  
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