

The InQor[®] series of EMI filters brings SynQor's field proven technology and manufacturing expertise to the industrial power applications marketplace. SynQor's innovative packaging approach ensures survivability in the most hostile environments. Compatible with the industry standard format, these filters have high differential-mode and common-mode attenuation, low DC resistance, and a stabilizing bulk capacitor resistor. They follow conservative component derating guidelines and they are designed and manufactured to the highest standards..

Operational Features

- 40°C to +100°C Operation
- ±40V Input Voltage Range; ±100V Transient (1s)
- 30 A output current
- Very low DC resistance
- > 80 dB differential-mode attenuation at 250 kHz
- > 36 dB common-mode attenuation at 250 kHz
- Stabilizing bulk capacitor and damping resistor included
- All capacitors are X7R multi-layer ceramic

Mechanical Features

- Size: 1.54" x 2.39" x 0.50" (39.0 x 60.6 x 12.7 mm)
- Total weight: 3.53 oz (100 g)

In-Line Manufacturing Process

- AS9100 and ISO 9001:2000 certified facility
- Full component traceability



IQ040PFQTC30 Module

CONTENTS

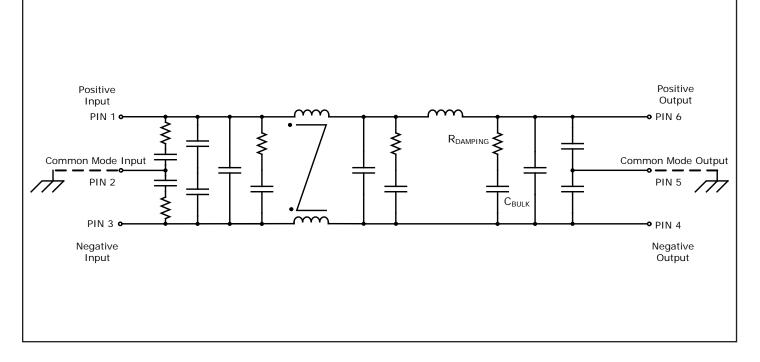
| | Page No. |
|--|----------|
| Fundamental Circuit Diagram | 2 |
| Typical Connection Diagram. | |
| Mechanical Drawing | 3 |
| IQ040PFQTC30 Electrical Characteristics | |
| IQ040PFQTC30 Standards & Qualification Testing | |
| Basic Operation and Features. | |
| Ordering Information | 7 |

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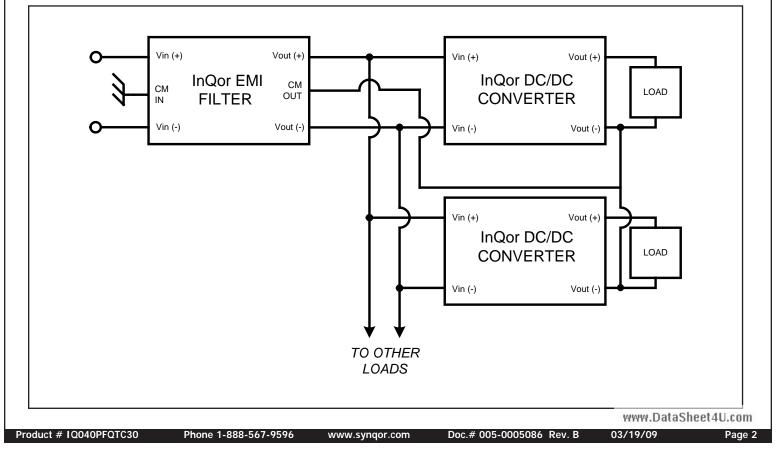
Doc.# 005-0005086 Rev. B



Fundamental Circuit Diagram

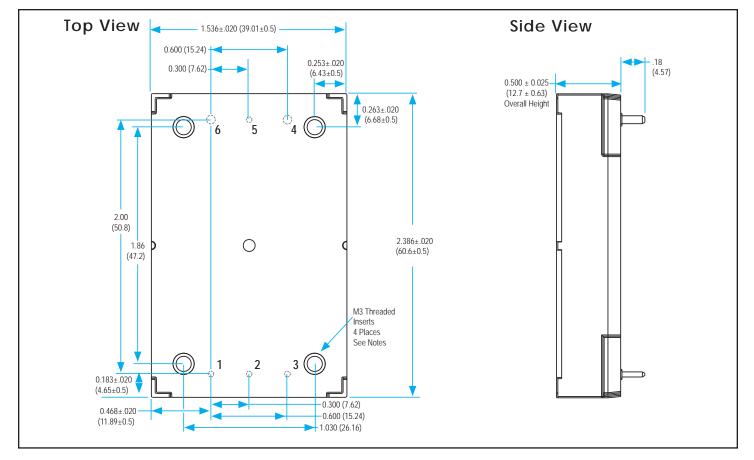


Typical Connection Diagram



Schor* Technical Specification IQ040PFQTC30

Mechanical Drawing



NOTES

- 1) Pins 1-3 & 5 are 0.040" (1.02 mm) diameter with 0.080" (2.03 mm) diameter standoff shoulders.
- 2) Pins 4 & 6 are 0.062" (1.57 mm) diameter with 0.100" (2.54 mm) diameter standoff shoulders.
- 3) Recommended pin length is 0.03" (0.76 mm) greater than the PCB thickness.
- 4) All Pins: Material Copper alloy

Finish - Matte tin over nickel plate

- 5) M3 screws used to bolt unit's baseplate to other surfaces such as heatsink must not exceed 0.100" (2.54mm) depth below the surface of the baseplate.
- 6) Applied torque per screw should not exceed 6in-lb. (0.7 Nm).
- 7) Baseplate flatness tolerance is 0.004" (.10 mm) TIR for surface. 8) All dimensions in inches (mm)
- Tolerances: x.xx + -0.02 in. (x.x + -0.5 mm)

x.xxx +/-0.010 in. (x.xx +/-0.25 mm)

- 9) Weight: 3.53 oz (100 g) typical
- 10) Workmanship: Meets or exceeds current IPC-A-610 Class II

PIN DESIGNATIONS

| Pin No. | Name | Function |
|------------|----------|-------------------------|
| 1 | Vin (+) | Positive input voltage |
| 2 | Com In | Common-mode input |
| 3 | Vin (-) | Negative input voltage |
| 4 | Vout (-) | Negative output voltage |
| 5 | Com Out | Common-mode output |
| 6 | Vout (+) | Positive output voltage |

Product # IQ040PFQTC30

Doc.# 005-0005086 Rev. B

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IQ040PFQTC30 Electrical Characteristics

|Vin| <= 40V, |Iout| <= 30 A unless otherwise specified

| Parameter | Min. | Тур. | Max. | Units | Notes & Conditions |
|---|-------|----------------|--------|----------------------|--|
| ABSOLUTE MAXIMUM RATINGS | | | | | |
| Input Voltage | | | | | |
| Continuous | -40 | | +40 | V | |
| Transient (≤ 1 s) | -50 | | 50 | V | |
| Isolation Voltage | -2250 | | 2250 | V dc | Input/output to common-mode pins |
| Output Current | | | 35 | A | |
| Operating Case Temperature | -40 | | 100 | °C | Baseplate temperature |
| Storage Case Temperature | -65 | | 135 | °C | |
| Lead Temperature (20 s) | | | 300 | °C | |
| RECOMMENDED OPERATING CONDITIONS | | | | | |
| Input Voltage | | | | | |
| Continuous | -40 | | +40 | V | |
| Transient ($\leq 1 \text{ s., Rs}^* = 0\Omega$) | -50 | | 50 | V | * Rs = Source Impedance |
| Output Current (continuous) | -30 | | 30 | A | |
| ELECTRICAL CHARACTERISTICS | | | | | |
| Output Voltage (continuous) | Vout | = Vin - (Iin > | (Rdc) | V | |
| DC Resistance Rdc | | | | | total |
| Tcase = 25°C | | | 15 | mΩ | |
| Tcase = 100°C | | | 20 | mΩ | |
| Power Dissipation | | | | | 30A output current |
| Tcase = 25°C | | | 13.5 | W | |
| Tcase = 100°C | | | 18 | W | |
| Total Differential-Mode Capacitance | | 220 | | μF | Measured across input or output pins |
| Total Common-Mode Capacitance | | 0.15 | | μF | Measured between any pin and common-mode pin |
| Bulk Capacitor | | 180 | | μF | |
| Damping Resistor | | 0.1 | | Ω | |
| Noise Attenuation | TBD | | | | |
| Isolation Resistance | 100 | | | mΩ | Any pin to common-mode pins |
| RELIABILITY CHARACTERISTICS | | · | · | · | · · · · · · · · · · · · · · · · · · · |
| Calculated MTBF (Telcordia) TR-NWT-000332 | | TBD | | 10 ⁶ Hrs. | 80% load, 200LFM, 40 °C Ta |
| Calculated MTBF (MIL-217) MIL-HDBK-217F | | TBD | | | 80% load, 200LFM, 40 °C Ta |
| Field Demonstrated MTBF | | TBD | | 10 ⁶ Hrs. | |
| WEIGHT CHARACTERISTICS | | | | | |
| Device Weight | | 100 | | g | |

03/19/09

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Page 4



IQ040PFQTC30 Standards & Qualification Testing

STANDARDS COMPLIANCE

| File # E194341, Basic insulation |
|---|
| Certified by TUV |
| Test on entire assembly; board & plastic components UL94V-0 compliant |
| ESD test, 8 kV - NP, 15 kV air - NP (Normal Performance) |
| C |

Note: An external 35A input fuse must always be used to meet these safety requirements. Contact SynQor for official safety certificates on new releases or download from the SynQor website.

QUALIFICATION TESTING

| Parameter | # Units | Test Conditions |
|-----------------------|---------|---|
| QUALIFICATION TESTING | | |
| Life Test | 32 | 95% rated Vin and load, units at derating point, 1000 hours |
| Vibration | 5 | 10-55 Hz sweep, 0.060" total excursion, 1 min./sweep, 120 sweeps for 3 axis |
| Mechanical Shock | 5 | 100g minimum, 2 drops in x and y axis, 1 drop in z axis |
| Temperature Cycling | 10 | -40 °C to 100 °C, unit temp. ramp 15 °C/min., 500 cycles |
| Power/Thermal Cycling | 5 | Toperating = min to max, Vin = min to max, full load, 100 cycles |
| Design Marginality | 5 | Tmin-10 °C to Tmax+10 °C, 5 °C steps, Vin = min to max, 0-105% load |
| Humidity | 5 | 85 °C, 85% RH, 1000 hours, continuous Vin applied except 5 min/day |
| Solderability | 15 pins | MIL-STD-883, method 2003 |

Technical Specification **Q040PFQTC30**

Basic Operation and Features

This module is a multi-stage differential-mode and common-mode passive EMI filter designed to interface a power source with one or more SynQor dc-dc converters (or other loads that create EMI). Each stage of this filter is well damped to avoid resonances and oscillations, and only X7R multi-layer ceramic capacitors are used. This InQor EMI filter includes a large bulk capacitor with a series damping resistor to correct for the unstabilizing effect of a converter's negative input resistance. A white paper discussing this negative input resistance and the need for corrective damping can be found on the SynQor website (see Input System Instability application note).

A typical application would place the InQor filter close to the input of the dc-dc converter. The Input common-mode pin would be connected to the chassis ground that is common with the system input line filter or other earthed point used for EMI measurement. The output common-mode pin would be connected to the output ground or plane of the power converters with as low inductance a path as possible. There are no connections to the metal baseplate, which may also be connected to the chassis ground if desired.

Do not connect the outputs of multiple InQor filters in parallel. Connecting filters in this manner may result in slightly unequal currents to flow in the positive and return paths of each filter. These unequal currents may cause the internal common-mode chokes to saturate and thus cause degraded common-mode rejection performance.

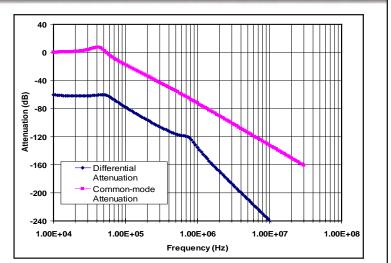


Figure 1: Typical Common Mode and Differential Mode Attenuation provied by the filter as a function of frequency. both input lines are connected to chassis ground through 50Ω resistors.

Doc.# 005-0005086 Rev. B

www.DataSheet4U.com 03/19/09



ORDERING INFORMATION

The tables below show the valid model numbers and ordering options the filters in this product family. When ordering SynQor filters, please ensure that you use the complete 15 character part number consisting of the 12 character base part number and the additional 3 characters for options. A "-G" suffix indicates the product is 6/6 RoHS compliant.

| Part Number | Continuous Input Voltage | Power (Amperage) Rating | |
|-------------------|--------------------------|-------------------------|--|
| IQ040PFQTC30SRS-G | -40 to +40 | 30 A | |

Application Notes

A variety of application notes and technical white papers can be downloaded in pdf format from our website. **RoHS Compliance:** The EU led RoHS (Restriction of Hazardous Substances) Directive bans the use of Lead, Cadmium, Hexavalent Chromium, Mercury, Polybrominated Biphenyls (PBB), and Polybrominated Diphenyl Ether (PBDE) in Electrical and Electronic Equipment. This SynQor product is 6/6 RoHS compliant. For more information please refer to SynQor's RoHS addendum available at our RoHS Compliance / Lead Free Initiative web page or e-mail us at rohs@syngor.com.

PATENTS

SynQor holds the following patents, one or more of which might apply to this product:

| 5,999,417 | 6,222,742 | 6,545,890 | 6,577,109 |
|-----------|-----------|-----------|-----------|
| 6,594,159 | 6,731,520 | 6,894,468 | 6,896,526 |
| 6,927,987 | 7,050,309 | 7,072,190 | 7,085,146 |
| 7,119,524 | 7,269,034 | 7,272,021 | 7,272,023 |

Contact SynQor for further information:

| Phone: | 978-849-0600 |
|-----------------|----------------------|
| Toll Free: | 888-567-9596 |
| Fax: | 978-849-0602 |
| <u>E-mail</u> : | power@synqor.com |
| Web: | www.synqor.com |
| Address: | 155 Swanson Road |
| | Boxborough, MA 01719 |
| | USA |

Warranty

SynQor offers a two (2) year limited warranty. Complete warranty information is listed on our website or is available upon request from SynQor.

Information furnished by SynQor is believed to be accurate and reliable. However, no responsibility is assumed by SynQor for its use, nor for any infringements of patents or other rights of third parties which may result from its use. No license is granted by implication or otherwise under any patent or patent rights of SynQor.

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03/19/09

Page 7

Product # IQ040PFQTC30