

PD-91394G

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic) 500V, 18A, N-channel, Rad Hard HEXFET™ Technology

Features

- Single event effect (SEE) hardened
- Ultra Low R_{DS(on)}
- Low total gate charge
- Simple drive requirements
- Hermetically sealed
- Electrically isolated
- Ceramic eyelets
- Light weight
- ESD rating: Class 3B per MIL-STD-750, Method 1020

Potential Applications

- DC-DC converter
- Motor drives

Product Validation

Qualified to JANS screening flow according to MIL-PRF-19500 for space applications

Description

IR HiRel rad hard HEXFET technology provides high performance power MOSFETs for space applications. This technology has over a decade of proven performance and reliability in satellite applications. These devices have been characterized for both Total Dose and Single Event Effects (SEE). The combination of low R_{DS(on)} and low gate charge reduces the power losses in switching applications such as DC to DC converters and motor control. These devices retain all of the well-established advantages of MOSFETs such as voltage control, fast switching and temperature stability of electrical parameters.

Ordering Information

Table 1 Ordering options								
Part number	Package	Screening Level	TID Level					
IRHM7460SE	TO-254AA Low Ohmic	COTS	100 krad (Si)					
JANSR2N7392	TO-254AA Low Ohmic	JANS	100 krad (Si)					



Product Summary

 $\mathbf{R}_{\mathrm{DS(on),max}}$: 32m Ω

REF: MIL-PRF-19500/661

Q_{G, max}: 180nC

BV_{DSS}: 500V

Ip: 18A

IRHM7460SE (JANSR2N7392) Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)

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Absolute Maximum Ratings

1 Absolute Maximum Ratings

Table 2 Absolute Maximum Ratings (Pre-Irradiation)

Symbol	Parameter	Value	Unit
$I_{D1} @ V_{GS} = 12V, T_C = 25^{\circ}C$	Continuous Drain Current	18	Α
$I_{D2} @ V_{GS} = 12V, T_C = 100^{\circ}C$	Continuous Drain Current	11.7	Α
I _{DM} @ T _c = 25°C	Pulsed Drain Current ¹	72	Α
$P_{D} @ T_{c} = 25^{\circ}C$	Maximum Power Dissipation	250	W
	Linear Derating Factor	2.0	W/°C
V _{GS}	Gate-to-Source Voltage	± 20	V
E _{AS}	Single Pulse Avalanche Energy ²	500	mJ
I _{AR}	Avalanche Current ¹	18	Α
E _{AR}	Repetitive Avalanche Energy ¹	25	mJ
dv/dt	Peak Diode Reverse Recovery ³	3.8	V/ns
T」 T _{STG}	Operating Junction and Storage Temperature Range	-55 to +150	°C
	Lead Temperature	300 (0.063 in. /1.6 mm from case for 10s)]
	Weight	9.3 (Typical)	g

* Current is limited by package

 $^{^{\}rm 1}$ Repetitive Rating; Pulse width limited by maximum junction temperature.

 $^{^2}$ V_{DD} = 50V, starting T_{J} = 25°C, L = 3.1mH, Peak I_L = 18A, V_{GS} = 12V

 $^{^3}$ I_{SD} \leq 18A, $di/dt \leq$ 110A/µs, V_{DD} \leq 500V, $T_{\text{J}} \leq$ 150°C



Device Characteristics

2 Device Characteristics

2.1 Electrical Characteristics (Pre-Irradiation)

Table 3 Static and Dynamic Electrical Characteristics @ T_j = 25°C (Unless Otherwise Specified)

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Conditions		
BV _{DSS}	Drain-to-Source Breakdown Voltage	500	_	_	V	$V_{GS} = 0V, I_{D} = 1.0mA$		
$\Delta {\sf BV}_{\sf DSS}/\Delta {\sf T}_{\sf J}$	Breakdown Voltage Temp. Coefficient	_	0.66	_	V/°C	Reference to 25°C, I _D = 1.0m/		
D	Static Drain-to-Source On-State		_	32	mΩ	V_{GS} = 12V, I_{D2} = 11.7A ¹		
R _{DS(on)}	Resistance	—	—	36	1115.2	V_{GS} = 12V, I_{D1} = 18A ¹		
V _{GS(th)}	Gate Threshold Voltage	2.5	-	4.5	V	$V_{DS} = V_{GS}, I_{D} = 1mA$		
Gfs	Forward Transconductance	6.0	_	_	S	$V_{DS} = 15V$, $I_{D2} = 11.7A^{1}$		
		—	—	50		$V_{DS} = 400V, V_{GS} = 0V$		
DSS	Zero Gate Voltage Drain Current	_	—	250	μA	$V_{DS} = 400V, V_{GS} = 0V, T_{J} = 125^{\circ}C$		
	Gate-to-Source Leakage Forward	_	_	100		V _{GS} = 20V		
GSS	Gate-to-Source Leakage Reverse	_	_	-100	nA	V _{GS} = -20V		
Q _G	Total Gate Charge	_	_	180		I _{D1} = 18A		
Q _{GS}	Gate-to-Source Charge	_	_	30	nC	$V_{DS} = 250V$		
Q _{GD}	Gate-to-Drain ('Miller') Charge	_	_	95		$V_{GS} = 12V$		
t _{d(on)}	Turn-On Delay Time	_	_	29		I _{D1} = 18A **		
tr	Rise Time	_	_	93		$V_{DD} = 250V$		
t _{d(off)}	Turn-Off Delay Time	_	_	90	ns	$R_{\rm G} = 2.35\Omega$		
t _f	Fall Time	_	_	59		$V_{GS} = 12V$		
L _s +L _D	Total Inductance	_	6.8	_	nH	Measured from Drain lead (6mm / 0.25 in from package to Source lead (6mm/ 0.25 in from package) with Sourc wire internally bonded from Source pin to Drain pad		
C _{iss}	Input Capacitance	—	3500	—		$V_{GS} = 0V$		
C _{oss}	Output Capacitance	—	730	—	рF	V _{DS} = 25V		
C _{rss}	Reverse Transfer Capacitance	_	260	_		<i>f</i> = 1.0MHz		

** Switching speed maximum limits are based on manufacturing test equipment and capability.

 $^{^1}$ Pulse width \leq 300 $\mu s;$ Duty Cycle \leq 2%



Device Characteristics

2.2 Source-Drain Diode Ratings and Characteristics (Pre-Irradiation)

Table 4 Source-Drain Diode Characteristics

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Conditions	
ls	Continuous Source Current (Body Diode)	-	_	18	А		
I _{SM}	Pulsed Source Current (Body Diode) ¹	_	_	72	А		
V _{SD}	Diode Forward Voltage	_	_	1.8	V	$T_J = 25^{\circ}C$, $I_S = 18A$, $V_{GS} = 0V^{-2}$	
t _{rr}	Reverse Recovery Time	-	_	800	ns	T _J = 25°C, I _F = 18A, V _{DD} \leq 50V di/dt = 100A/ μ s	
Q _{rr}	Reverse Recovery Charge	_	11	_	μC		
t _{on}	Forward Turn-On Time	Intrinsic turn-on time is negligible (turn-on is dominated by L_s+L_D)					

2.3 Thermal Characteristics

Table 5 Thermal Resistance

Symbol	Parameter	Min.	Тур.	Max.	Unit
$R_{\theta JC}$	Junction-to-Case	_	_	0.50	
$R_{\theta CS}$	Junction-to-Sink	_	0.21	_	°C/W
$R_{\theta JA}$	Junction-to- Ambient (Typical socket mount)	_	_	48	

2.4 Radiation Characteristics

IR HiRel radiation hardened MOSFETs are tested to verify their radiation hardness capability. The hardness assurance program at IR HiRel is comprised of two radiation environments. Every manufacturing lot is tested for total ionizing dose (per notes 3 and 4) using the TO-3 package. Both pre- and post-irradiation performance are tested and specified using the same drive circuitry and test conditions in order to provide a direct comparison.

2.4.1 Electrical Characteristics – Post Total Dose Irradiation

Table 6Electrical Characteristics @ T_J = 25°C, Post Total Dose Irradiation ^{3, 4}

C	Demonstern	100 kr	ad (Si)⁵	Unit		
Symbol	Parameter	Min.	/in. Max.		Test Conditions	
BV _{DSS}	Drain-to-Source Breakdown Voltage	500	_	V	$V_{GS} = 0V, I_{D} = 1.0 mA$	
$V_{GS(th)}$	Gate Threshold Voltage	2.0	4.5	V	$V_{DS} = V_{GS}, I_{D} = 1.0 \text{mA}$	
I _{GSS}	Gate-to-Source Leakage Forward	_	100		V _{GS} = 20V	
	Gate-to-Source Leakage Reverse	_	-100	nA	V _{GS} = -20V	
I _{DSS}	Zero Gate Voltage Drain Current	_	50	μΑ	$V_{DS} = 400V, V_{GS} = 0V$	
R _{DS(on)}	Static Drain-to-Source On-State Resistance (TO-3) ²	_	32	mΩ	$V_{GS} = 12V$, $I_{D2} = 11.7A$	
R _{DS(on)}	Static Drain-to-Source On-State Resistance (TO-254AA) ²	_	32	m Ω V _{GS} = 12V, I _{D2} = 11.7A		
V _{SD}	Diode Forward Voltage	_	1.8	V	$V_{GS} = 0V, I_F = 18A$	

¹ Repetitive Rating; Pulse width limited by maximum junction temperature.

² Pulse width \leq 300 µs; Duty Cycle \leq 2%

 $^{^{3}}$ Total Dose Irradiation with V_{GS} Bias. V_{GS} = 12V applied and V_{DS} = 0 during irradiation per MIL-STD-750, Method 1019, condition A.

⁴ Total Dose Irradiation with V_{DS} Bias. V_{DS} = 400V applied and V_{GS} = 0 during irradiation per MlL-STD-750, Method 1019, condition A. ⁵ Part numbers IRHM7460SE (JANSR2N7392)

IRHM7460SE (JANSR2N7392) Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)

Device Characteristics

2.4.2 Single Event Effects – Safe Operating Area

IR HiRel radiation hardened MOSFETs have been characterized in heavy ion environment for Single Event Effects (SEE). Single Event Effects characterization is illustrated in Fig. 1 and Table 7.

lon	LET	Energy	Range	V _{DS} (V)					
lon	(MeV·cm²/mg)	(MeV)	(µm)	V _{GS} = 0V	V _{GS} = -5V	V _{GS} = -10V	V_{GS} = -15V	V _{GS} = -20V	
Cu	28	285	43	375	375	375	375	375	
Br	36.8	305	39	350	350	350	325	300	
Ni	26.6	265	42	_	375	—	—	—	

 Table 7
 Typical Single Event Effects Safe Operating Area

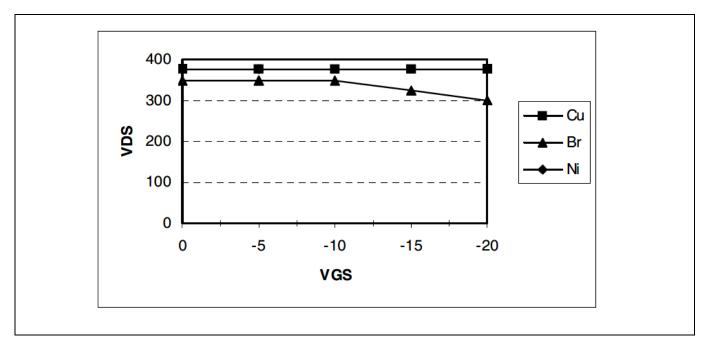


Figure 1 Typical Single Event Effect, Safe Operating Area

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)



Electrical Characteristics Curves (Pre-irradiation)

3 Electrical Characteristics Curves (Pre-irradiation)

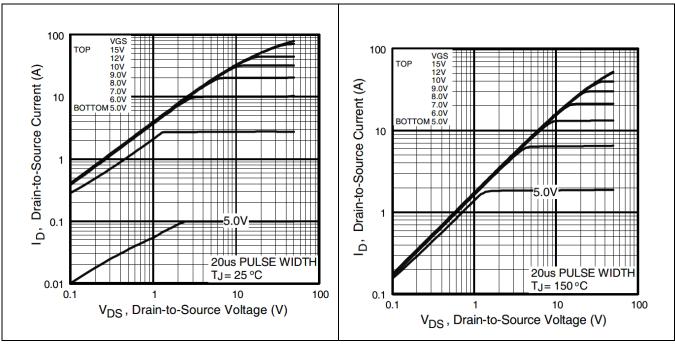
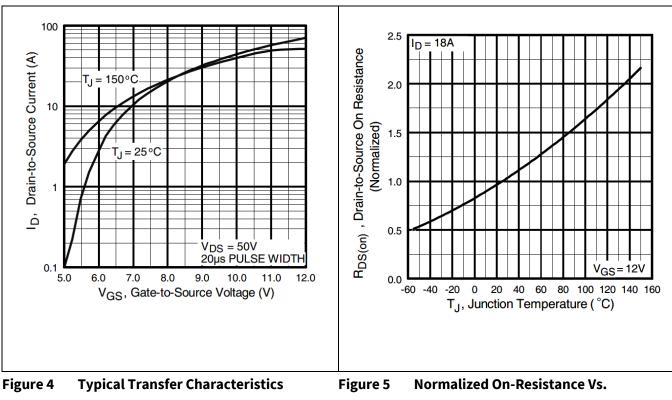


Figure 2 Typical Output Characteristics

Figure 3 Typical Output Characteristics

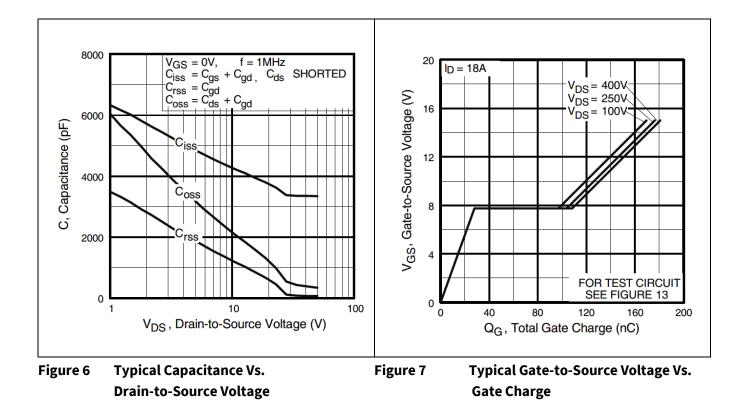


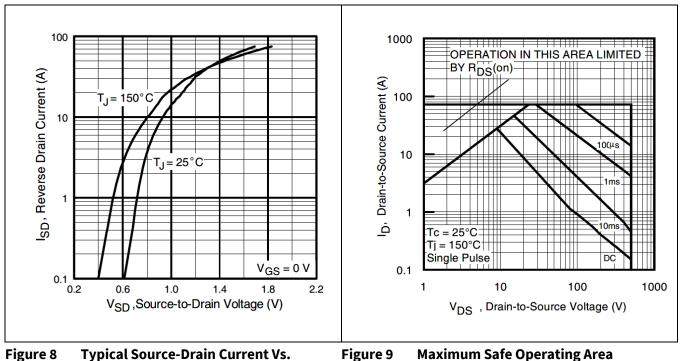
Temperature

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)



Electrical Characteristics Curves (Pre-irradiation)



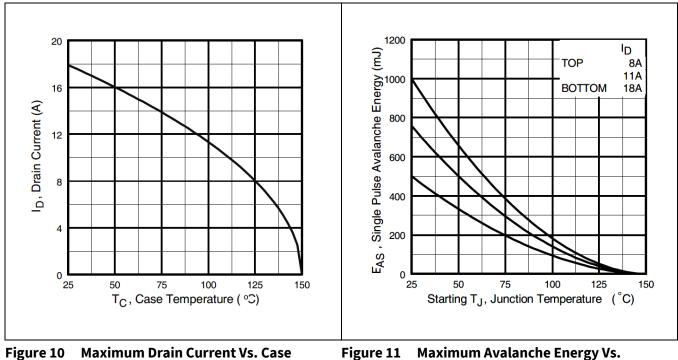


Maximum Safe Operating Area

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)



Electrical Characteristics Curves (Pre-irradiation)



Temperature

gure 11 Maximum Avalanche Energy Vs. Junction Temperature

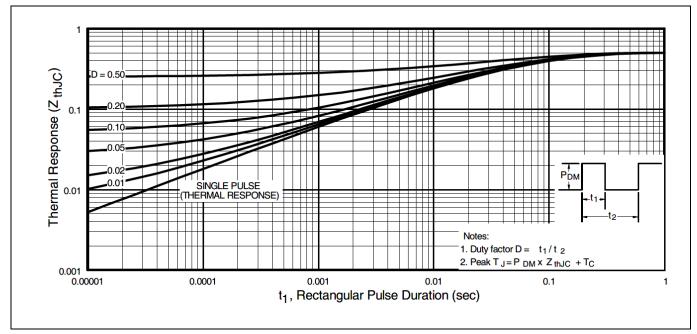


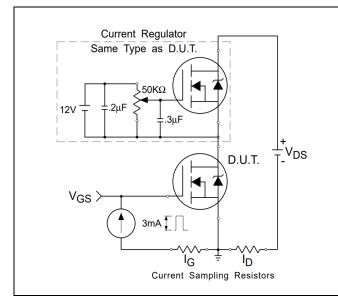
Figure 12 Maximum Effective Transient Thermal Impedance, Junction-to-Case

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)

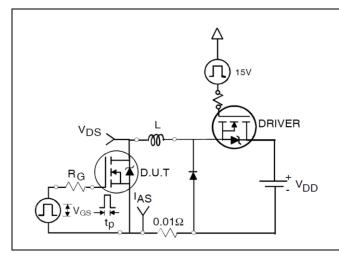


Test Circuits (Pre-irradiation)

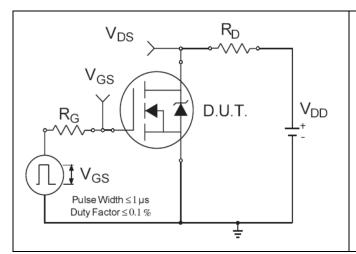
4 Test Circuits (Pre-irradiation)



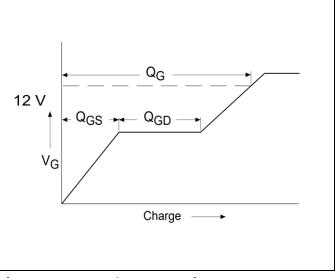


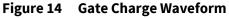


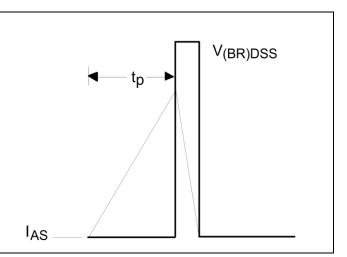














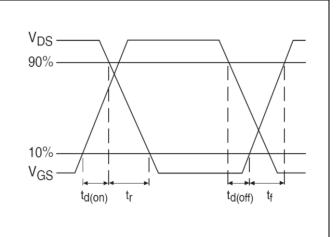


Figure 18 Switching Time Waveforms

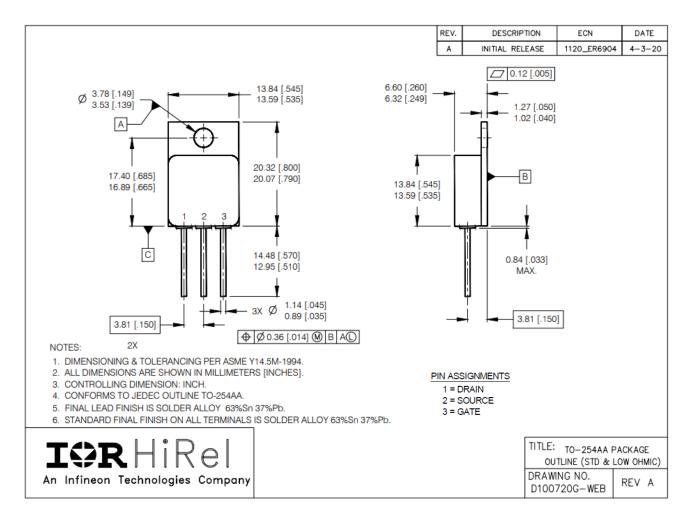
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Package Outline

5 Package Outline

Note: For the most updated package outline, please see the website: Low-Ohmic TO-254AA



BERYLLIA WARNING PER MIL-PRF-19500

Package containing beryllia shall not be ground, sandblasted, machined, or have other operations performed on them which will produce beryllia or beryllium dust. Furthermore, beryllium oxide packages shall not be placed in acids that will produce fumes containing beryllium.



Revision history

Document version	Date of release	Description of changes
	10/06/1998	Datasheet (PD-91394D)
Rev E	09/15/1997	Added switchtime test condition VGS=12V
Rev F	06/06/2014	Updated based on ECN-1120_02436
Rev G	07/01/2024	Updated based on ECN-1120_09973

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