



SPECIFICATIONS FOR LCD MODULE

Module No. JH30240400B

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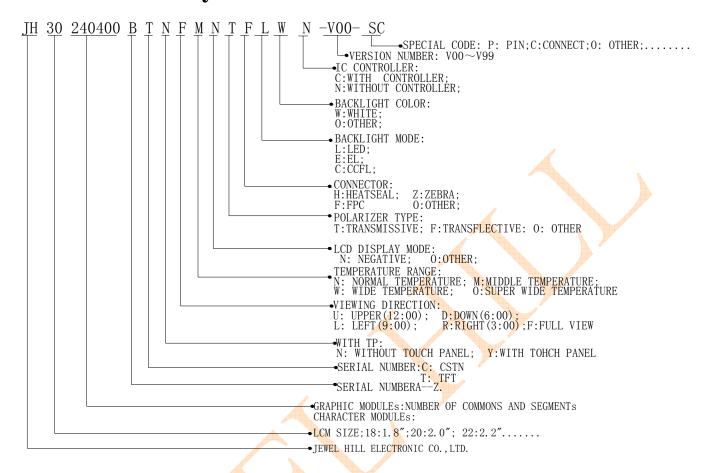
JH30240400B VER: 0.1 - 0 -Issue date: 2013/08/01

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LCM Number System



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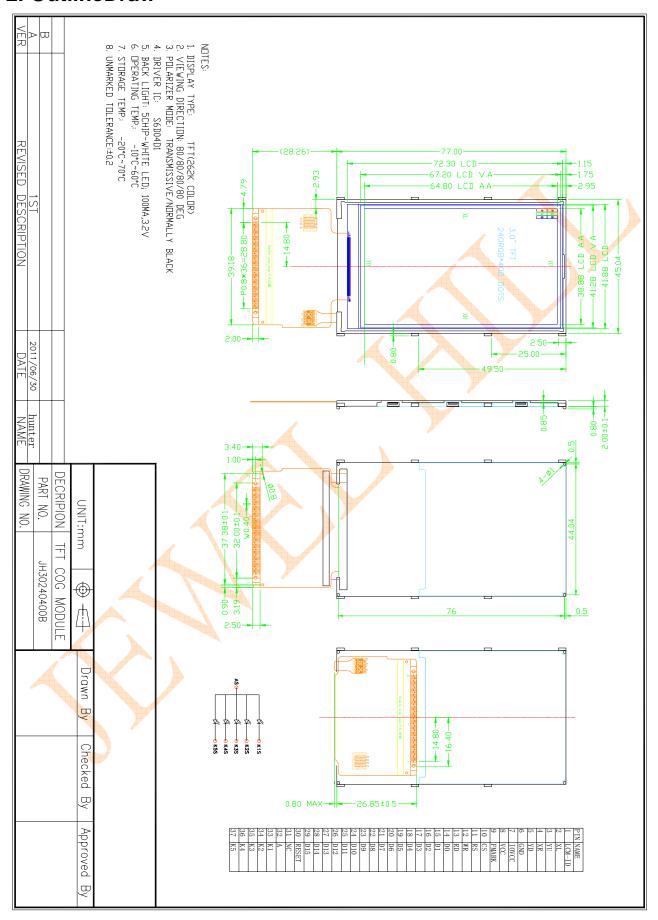
1. General Specification

11 Conoral Opcomical		
Item	Display Panel	Remark
Display Format	240*RGBx400(H) Dots	
Colour	262k colours	
Pixel Pitch	0.054mmx0.162mm	
Active Area	38.88mm(W)*64.8mm(H)	
Outline Dimensions	45.04mm(W)*77.00mm(H)*2.0mm(T)	
LCD Type	IPS	
Polarizer Mode	Transmissive,Normally Black	
View Angle(U/D/L/R)	80/80/80/80 DEG	
Driver IC	S6D04D1	
Backlight	LED	
Backlight Color	White	
Backlight Driver Type	External Power	

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2. OutlineDraw



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3. Absolute Maximum Ratings

The following are maximum values which, if exceeded may cause operation or damage to the unit.

ITEM	Symbol	Min	Тур.	Max.	Unit	Remark
Power Supply for Logic	$V_{cc} - V_{ss}$	2.4	-	3.3	V	
Power Supply for LCD	$V_{Gh} - V_{ss}$	12	14	16	V	
Input Voltage	V_{GL}	-10	-8	-6	V	
Storage Temperature	T _{ST}	-20	-	70	$^{\circ}$	
Operating Ambient temperature	T_OP	-10	-	60	Ç	

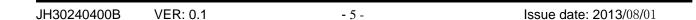
Note:

*1:Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Ta ≦ 70°C: 75% RH max

*2:The maximum possible V_{LCD} voltage that may be generated is dependent on supply voltage V_{DD2} . temperature and (display) load.

Ta ≦ 80 °C: 75% RH max





4. Electrical Specification

4.1 Electrical Characteristics

(Unless specified, the ambient temperature Ta=25°C)

Paramet	er	Symbo 1	Condition	Min	Тур	Max	Unit	Note
Operation voltage for Main LCD		$ m V_{dd}$	Ta=25°C	2.8	2.8	3.3	V	
Operation voltage for Sub LCD		oltage for Vdd Ta		-	-	-	V	1
Input	н ,	$V_{ m IH}$	V _{DD} =2.8V	0.8V _{DD}	-	V_{DD}	V	
voltage	L ,	$V_{I\!L}$	V _{DD} =2.8V	Vss	1	0.2V _{DD}	V	
Output Voltage	, Н	V _{OH}	-	0.8V _{DD}	-	V_{DD}	V	

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	٤							
	L	V_{OL}	-	Vss	-	$0.2 V_{DD}$	V	
Current Consumpti		I _{CC1}	Normal mode	1	-	1	mA	2
		I_{CC2}	Stand-by mode	1	-	-	uA	

Note:

1: Display full white. Backlight on state.

2: FOG

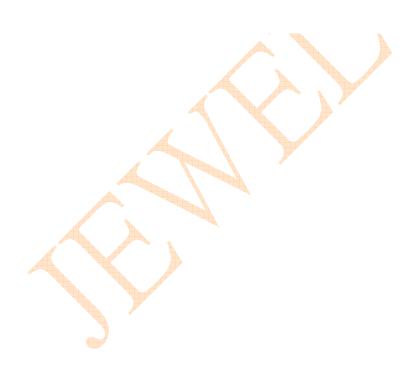


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4.2 LED Backlight Specification

Item		Symb ol	Condition	Min	Тур	Max	Unit	Note	
Forward voltage		$V_{\mathbf{f}}$	I _f =18mA/L ED	3.1	3.2	3.4	V		
Reverse	Reverse voltage		-	1	-	1.2	V		
Forward	Normal	I_{pn}			90	1			
current	Dimmi	Τ,	5-chip parallel					mA	
Current	ng	$I_{ m pd}$							
Reverse Current		I_{r}	V _r =1.2V	-	40	-	μΑ		
Unifo	Uniformity		I _f =18mA/L ED	80%	_	-			



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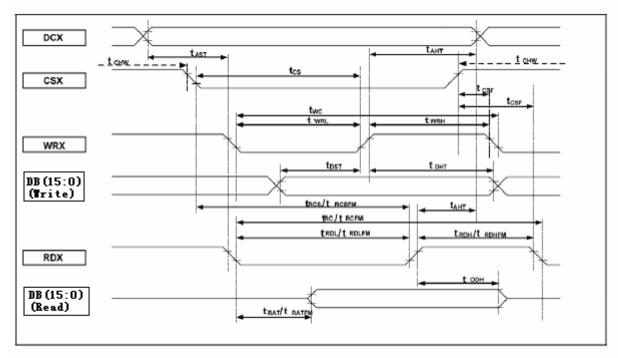
4.3 Interface Signals

Pin NO.	Symbol	Description					
1	LCM-ID	TBD					
2	XL	Touch Panel connection(NC)					
3	YU	Touch Panel connection(NC)					
4	XR	Touch Panel connection(NC)					
5	YD	Touch Panel connection(NC)					
6	GND	Ground					
7	IOVCC	A Power Supply For The Internal Logic(1.65-3.3V)					
8	VCC	A Power Supply For The Internal Logic:Vcc=2.8V					
9	FMARK	Frame Head Pulse Signal					
10	CS	LCD Chip Select Input Pin					
11	RS	Reg Selection For Command/Data					
12	WR	Write Execution Control Pin					
13	RD	Read Execution Control Pin					
14-29	DB0-DB15	Data Bus					
30	RESET	Reset Pin					
31	NC	No Connect					
32	A	Backlight Anode					
33	K1	Backlight Cathode1					
34	K2	Backlight Cathode2					
35	K3	Backlight Cathode3					
36	K4	Backlight Cathode4					
37	K5	Backlight Cathode5					

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4.4 Interface Timing Chart 80-system Bus Operation



80-system Nomal write mode(HWM=0)(IOVCC=1.65~2.4V,VCC=2.4~3.3V)



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Signal	Symi	bol	Parameter	MIN	MAX	Unit	Description	
DOV	tAS	Т	Address setup time	0	-	ns		
CSX	tAH	Т	Address hold time (Write/Read)	10	-	ns		
		tCH	w	Chip select "H" pulse width	0	-	ns	
	tCS	5	Chip select setup time (Write)	25	-	ns		
	tRC	S	Chip select setup time (Read ID)	45	-	ns		
CSX	tRCS	FM	Chip select setup time (Read FM)	355	-	ns		
	tCS	F	Chip select wait time (Write/Read)	10	-	ns		
		tWC	Write cycle	84	-	ns		
	CASE 1	tWRH	Control pulse "H" duration	25	-	ns		
		tWRL	Control pulse "L" duration	25	-	ns		
	CASE 2		tWC	Write cycle	60	-	ns	
WRX		tWRH	Control pulse "H" duration	20	-	ns	Refer to note 6	
		tWRL	Control pulse "L" duration	20	20 - ns			
		tWC	Write cycle	60	-	ns		
	CASE 3	tWRH	Control pulse "H" duration	20	-	ns		
	,	tWRL	Control pulse "L" duration	20	-	ns		
	tRO		Read cycle (ID)	160	-	ns	M/II	
RDX(ID)	tRD	Н	Control pulse "H" duration (ID)	90	-	ns	When read ID	
	tRD	L	Control pulse "L" duration (ID)	45	-	ns	data	
	tRCF	М	Read cycle (FM)	450	-	ns	10/1	
RDX(FM)	tRDH	FM	Control pulse "H" duration (FM)	90	-	ns	When read fron	
	tRDL	FM	Control pulse "L" duration (FM)	355	-	ns	the frame memo	
	tDS	Т	Data setup time	15	-	ns	Facility and design	
	tDH	Т	Data hold time	15	-	ns	For the maximur	
DB[23:0]	tRA	т	Read access time (ID)	-	40	ns	CL = 30pF, For the minimum	
	tRAT	FM	Read access time (FM)	-	340	ns	CL = 8pF	
	tOD	tODH Output disable time			80	ns	OL - opp	

Note: Please refer to S6D04D1 data sheet for more details. S6D04D1 INTERFACE AND INSTRUCTION DESCRIPTION

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5. Optical Specification

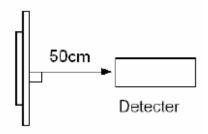
Item	Sy	mbol	Condition	Min.	Тур.	Max.	Unit	Note
Brightness		Bp	Φ ₁ =0°	150			Cd/m ²	1
Uniformity	4	∆Bp	Ф2=0°	70%				1,2
Viewing	Ф1(п	p down)	Cr≥10	-	80~+80		Dog	3
Angle	$\Phi_2(le$	ft right)	CI210	•	80~+80		Deg	3
Contrast Ratio		Cr	Φ ₁ =0°	-	500	-	-	4
Response Time	Т	r+T _f	Φ ₂ =0°	1	35	1	ms	
	W -	w x	1	0.310	1	-		
		y		1	0.329	1	-	
		x		1	0.657	1	-	
Color of CIE	K	у		1	0.320	1	-	
Coordinate	G	x	$\Phi_1=0^{\circ}$ $\Phi_2=0^{\circ}$	1	0.289	1	-	1,6
		у		-	0.589	-	-	
	В	х		-	0.138	1	-	
	В	у		-	0.080	1	-	
NTSC Ratio		S			60%			



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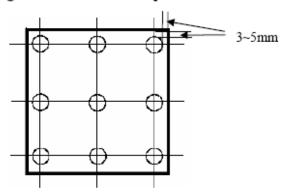
Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ10mm)



Note 2: $\triangle Bp = Bp (Min.) / Bp (Max.) \times 100 (\%)$

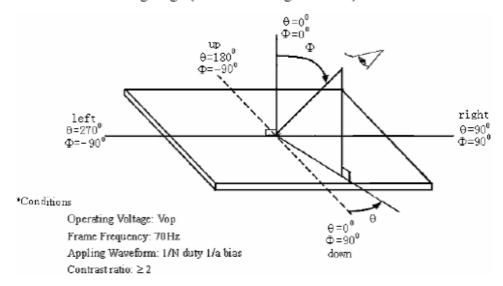
Bp (Max.) = Maximum brightness in 9 measured spots

Bp (Min.) = Minimum brightness in 9 measured spots.



Measurement equipment PR-705 (Φ10mm)

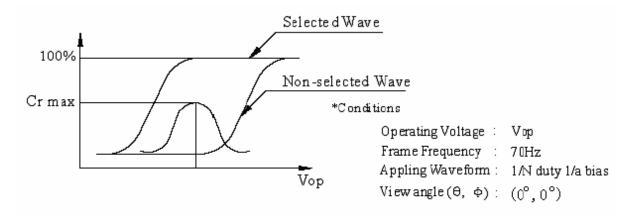
Note 3: Definition of Viewing Angle(Test LCD using DMS501)



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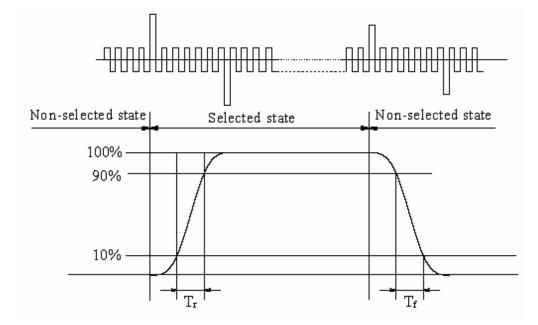


Note 4: Definition of contrast ratio.(Test LCD using DMS501)



$$Contrast \ ratio(Cr) = \frac{Brightness \ of \ selected \ dots}{Brightness \ of \ non-selected \ dots}$$

Note 5: Definition of Response time(Test LCD using DMS501)



Operating Voltage: Vop Frame Frequency: 70Hz

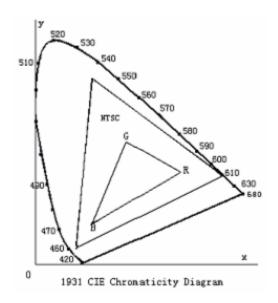
Appling Waveform: 1/N duty 1/a bias

View angle (θ, Φ) : $(0^0, 0^0)$

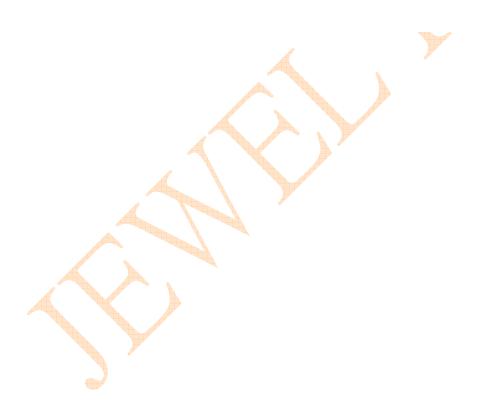
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Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.



Color gamut: $S = \frac{area \ of \ RGB \ triangle}{area \ of \ NTSC \ triangle} \times 100\%$



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6. Reliability

No.	Test Item	Test condition	Criterion
1	High Temperature Storage	70 °C±2 °C96H Restore 4H at 25 °C	
2	Low Temperature Storage	-20°C±2°C 96H Restore 4H at 25°C	
3	High Temperature Operation	60 °C±2 °C 48H Restore 4H at 25 °C	
4	Low Temperature Operation	-10°C±2°C 48H Restore 4H at 25°C	After testing, cosmetic
5	High Temperature /Humidity Storage	40℃±2℃ 90%RH 48H	defects should not happen. 2.Total current consumption should not be
6	Temperature Cycle	-20°C ←→25°C ←→ 70°C 5min 30min ←→25°C, 5min after 10cycle, Restore 4H at 25°C	over 10% of initial value.
7	Vibration Test (package state)	10Hz~150Hz, 100m/s2, 120min	
8	Shock Test (package state) Half- sine wave, 300m/s2, 18ms		Not allowed cosmetic and electrical defects.
9	Atmospheric Pressure Test	25kPa 16H Restore 2H	
10	Cable Bending Test	Bending area and angle follow design document requirement	More than 50000 times





7. Quality Level

7.1. Notes For Quality Standard

	Note							
General	 Should any defects which are not specified in this standard happen, addition standard shall be determined by mutual agreement between customer at NICHE. Viewing Area should be the area which NICHE guarantees. Limited sample should be prior to this Inspection standard. Viewing Judgement should be under static pattern. Inspection conditions Inspection distance 250 mm (from the sample) Temperature 25±5 °C 							
	Inspection angle : 45degrees in LCD view directi							
Definitions of Inspection items	Pinhole, Bright spot, Black spot, White spot, Black line, White Line, Foreign particle, Bubble Contrast variation The color of a small area is remainder. The color of a small area is remainder. The phenomenon changes with vol	with voltage. different from the						
		Scratch, Dirt, Particle, Bubble on polarizer or between						
	Glass defect Glass crack, Shaved corner of glass	, Surplus glass						
Definitions of Inspection ranges	X1 X2 → ← → ← Dividing A zone and B → A zone : Inside Viewing at B zone : Outside Viewing X1(A.A~V.A): mm X1 X2 Dividing A zone and B → A zone : Inside Viewing at B zone : Outside Viewing X1(A.A~V.A): mm X2(A.A~V.A): mm Y1(A.A~V.A): mm Y2(A.A~V.A): mm	rea						
Outgoing	Inspection level Normal Inspection Sampling standard co							
Inspection standard	Rank Inspection Item	AQL(Number of defective LCMs counted)						
	Major defect All Functional defects(Such as No display, Display abnormally, Open or missing segment, Short circuit, Missing component, No sound, Blight abnormally),Outline dimension beyond the drawing	0.65						
	Minor defect Appearance defects, such as Black/White spot, Bright spot, Pinhole, Black/White line, Contrast variation, Bubble Glass defect, Polarizer defect, and so on. Details of the standard as follows.	1.50						

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7.2. Standards of Inspection Items

				Judgement stan	dard	
Ins	spection item			Catanana	Acceptabl	le number
				Category	A zone	B zone
1	Black spot, White spot Bright Spot, Pinhole Foreign P Bubble and Particle Between polarizer Scratch on polariz	Φ =(a+b)/2(mm) and glass,	A B C D	Φ ≤ 0.15 $0.15 < Φ ≤ 0.20$ $0.20 < Φ ≤ 0.30$ $0.30 < Φ$ Total defective point(B,C)	Neglecte 2 1 0 3	Neglected
2	Black line, White line, Bubble and Particle Between Polarizer and glass, Scratch on polarizer	W:Width, L:Length(mm)	A B C D	$W \le 0.03$ $0.03 < W \le 0.05$ $0.05 < W$ $10 = 0.05 < W$ $0.05 < W$ $10 = 0.05 < W$ $0.05 < W$ $10 = 0.05 < W$ $0.05 < W$	Neglected 2 0	Neglected
3	Contrast variation	$ \begin{array}{c} & b \downarrow \\ & \downarrow \\ & \downarrow \\ & \Phi = (a+b)/2(mm) \end{array} $	A B C D	$\Phi \le 0.2$ $0.2 < \Phi \le 0.3$ $0.3 < \Phi \le 0.4$ $0.4 < \Phi$ Total defective point(B,C)	Neglected 2 1 0 3	Neglected
4	Bubble inside		any	size	none	none
5	Polarizer defect (if Polarizer is used)	Scratch and damage on polarizer, Particle on polarizer or between polarizer and glass. Bubble, dent and convex	A B C	er to item 1 and item 2. $\Phi \le 0.3$ $0.3 < \Phi \le 0.7$ $0.7 < \Phi$ Total defective point(B,C)	Neglected 2 0 2	Neglected
6	Surplus glass	①Stage surplus glass b ②Surrounding surplus glass	b≦	0.3mm		sembling.

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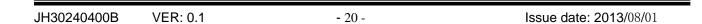


Inspection item			Judgment standard	
			Category(application: B zone)	
7	Glass defect	①The front of lead terminals	A If a ≤ t and b ≤ 1.0, c is not limited	
	crack		 B a ≤ t, 1≤b≤2mm, c≤3mm C If glass crack cover alignment mark, 	
		b	b≦0.5mm.	
		w t a	D Crack at two sids of lead terminals should not cover patterns and alignment mark	
		②Surrounding crack—non-contact side seal c b a t C b a t Inner border line of the seal Outer border line of the seal	b < Inner borderline of the seal	
		Surrounding crack— contact side seal t C b a Inner border line of the seal Outer border line of the seal	b < Outer borderline of the seal	
		④Comer C	A $a \le t$, $b \le 3.0$, $c \le 3.0$ *Glass crack should not cover patterns used for	

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Inspection item			Judgement standard
8	PCB defect	Component soldering: No cold soldering, short, open circuit, burr, tin ball The flat encapsulation component position deviation must be less than 1/2 width of the pin (Pic.1); the sheet component deviation: Pin deviates from the pad and contact with the near components is not permitted (Pic.2)	Component L W/2 W Soldering pad Lead L2>0 L1>0
		lead defect: The lead lack must be less than 1/2of its width; The lead burr must be less than 1/2 of the seam; Impurities connect with the near leads is not permitted Connector soldering: Soldering tin is at contact position of the	
		plug and socket is not permitted No foundation is scald Serious cave distortion on plug and socket contact pin is not permitted	Soldering tin is not permit in this area Soldering tin is not permit in this area Soldering tin is not permit in this area



8.PRECAUTIONS FOR USING LCD MODULES

Handing Precautions

- (1) The display panel is made of glass and polarizer. As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents
 - Isopropyl alcohol
 - Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

- (6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.
 - Water
 - Ketone
 - Aromatic solvents
 - Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.
- (7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

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- (9) Do not attempt to disassemble or process the LCD module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.
 - Do not alter, modify or change the shape of the tab on the metal frame.
 - Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
 - Do not damage or modify the pattern writing on the printed circuit board.
 - Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
 - Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
 - Do not drop, bend or twist LCM.

Storage Precautions

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped).

Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature. If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- -Terminal electrode sections.

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.ROHS COMPLIANT WARRANTY.

RoHs Hazardous substances including:

- Cd< 100 ppm
- Pb< 1000 ppm
- Hg< 1000 ppm
- Cr +6 < 1000 ppm
- PBDE < 1000 ppm
- PBB < 1000 ppm

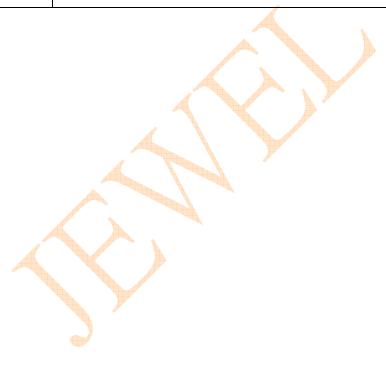


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9. REVISION HISTORY.

Version	Revise record	Date
00	Original version	11-06-30
0.1	Perfect the VER00 spec, Commany internal modify.	13-08-01



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SAMPLE APPROVED REPORT

(样品确认单)

SAMPLE MODEL NO. (样品型号)	JH30240400B			
SAMPLE SERIES NUMBER NO. (样品序号)				
SAMPLE QUANTITY (样品数量)	2PCS			
COLOR/TYPE (底色/类型)	TFT/NEGATIVE			
VIEWING DIRECTION (视角)	FULL VIEW			
DRIVING METHOD (驱动参数)	-			
LOGIC VOLTAGE (工作电压)	2.8V			
LCD VOP (LCD 驱动电压)	-			
OPERATING TEMP. (操作温度) ℃	-10~60℃			
STORAGE TEMP. (储存温度) ℃	-20~70℃			
POLARIZERFRONT (首偏光片)	TRANSMISSIVE			
POLARIZERBACK (后偏光片)				
CONTROLLER/DRIVER IC(控制/驱动 IC)	S6D04D1 (COG)			
BACKLIGHT COLOR/TYPE (背光源类型/颜色)	LED/WHITE			
BACKLIGHT VOLTAGE (背光电压)	_			
SPECIFICATION (规格书 份数)	1BATE			
REMARKS:				
(备注)				
WRIT BY: DATE: APROV BY: _	DATE:			
CUSTOMER'S APPROVAL (客户确认):				
1) FUNCTION (功能): □ OK □] N.G.			
2) DRIVER CONDITION (驱动条件): □ OK	□ N.G.			
3) DISPLAY MODE (显示模式): □ OK	□ N.G.			
4) VIEWING ANGLE (视角): □ OK	□ N.G.			
5) BACKLIGHT (背光源): □ OK	□ N.G.			
6) DISPLAYING PATTERN (显示效果): □ OK □ N.G.				
CUSTOMER'S CONCLUSIONS (客户意见):				
CUSTOMER'S SIGNATURE(客户签名):				

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