

SPECIFICATION FOR APPROVAL

承認書

Description : Magnetic Buzzer

Kingstate Part No. : KCG0603-K

Customer's Model No. : _____

Specification No. : TKS-5036

Number Of The Edition : 1.1

CUSTOMER'S APPROVED SIGNATURE

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志豐電子股份有限公司 KINGSTATE ELECTRONICS CORP.

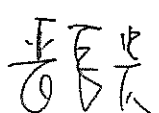


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Approved by	Checked by	Issued by
 2011.11.02	 11/02	Andrew 11/01/11'

A. SCOPE 範疇

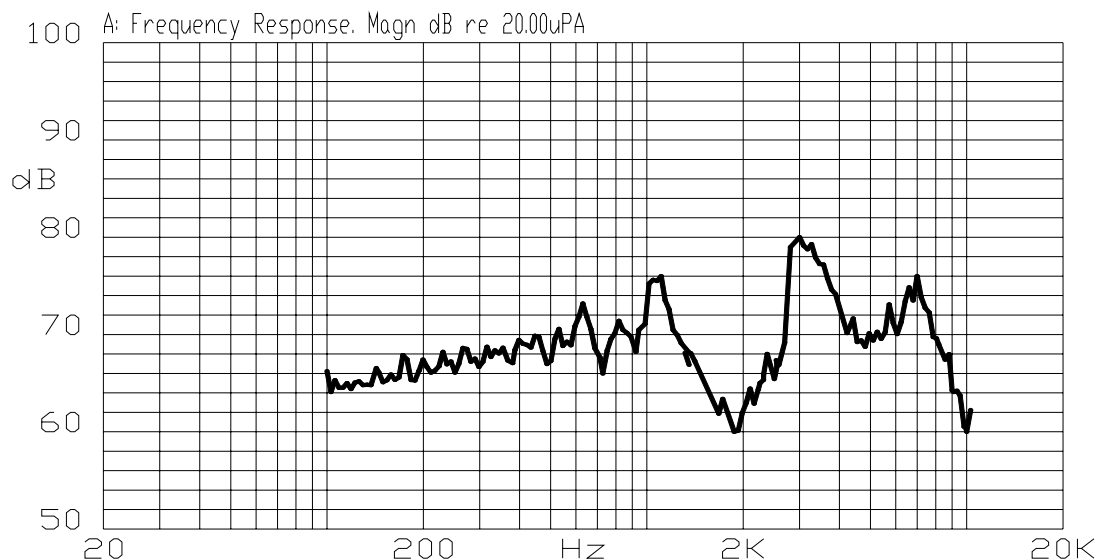
This specification applies magnetic buzzer, **KCG0603-K**

此規格書適用於電磁式蜂鳴器, **KCG0603-K**

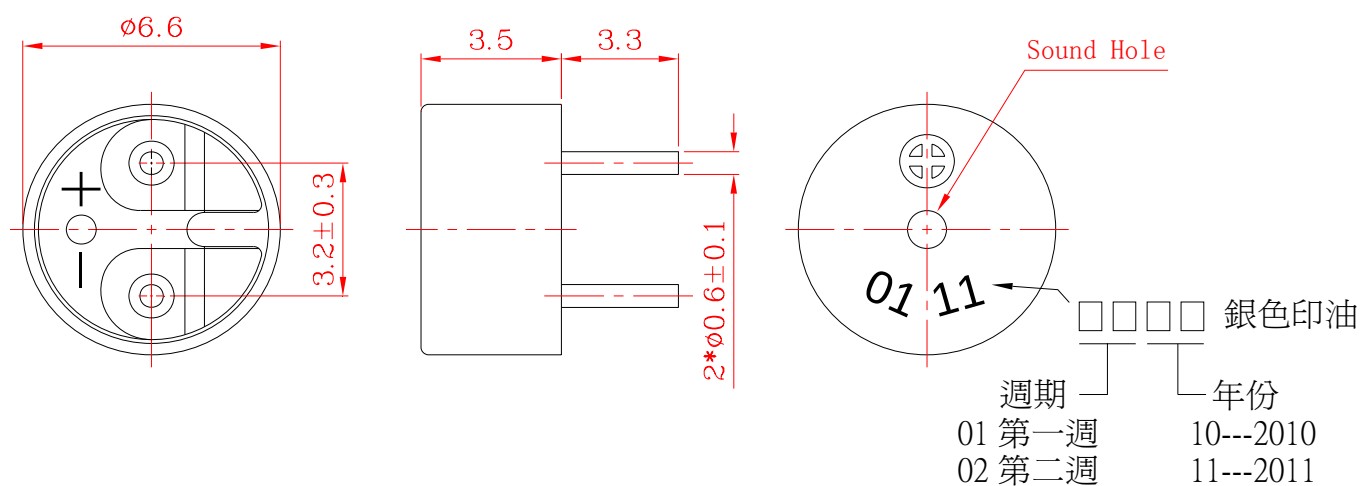
B. SPECIFICATION 規格

No.	Item	Unit	Specification	Condition
1	Rated Voltage 額定電壓	Vo-p	3.0	
2	Operating Volt. 操作電壓	Vo-p	2.0~5.0	
3	Mean Current 平均耗電流	mA	Max. 80	Applying rated voltage, 3000Hz square wave, 1/2duty 施以額定電壓, 3000Hz 方波, 50%負載
4	Coil Resistance 直流阻抗	Ω	16.0 ± 3.0	
5	Sound Output 輸出音壓	dBA	Min. 75 (Typical 80)	Distance at 10cm (A-weight free air). Applying rated voltage 3000Hz, square wave, 1/2duty 在自由音場 10 公分處, 施以額定電壓, 3000Hz, 方波, 50%負載
6	Rated Frequency 額定頻率	Hz	3000	
7	Operating Temp. 操作溫度	$^{\circ}\text{C}$	-20 ~ +60	SPL Min 65dB at "5" test condition 音壓 Min 65dB, 在第五項測試條件
8	Storage Temp. 儲存溫度	$^{\circ}\text{C}$	-30 ~ +70	
9	Dimension 尺寸	mm	$\phi 6.6 \times H3.5$	See attached drawing. 請參照外觀尺寸圖
10	Weight 重量	gram	0.4	
11	Material 材質		PPO (Black)	
12	Terminal 端子		Pin type (鍍化金/Plating Au)	See attached drawing. 請參照外觀尺寸圖
13	Environmental Protection Regulation 環保法規		RoHS	

C. TYPICAL FREQUENCY RESPONSE CURVE 頻率響應曲線

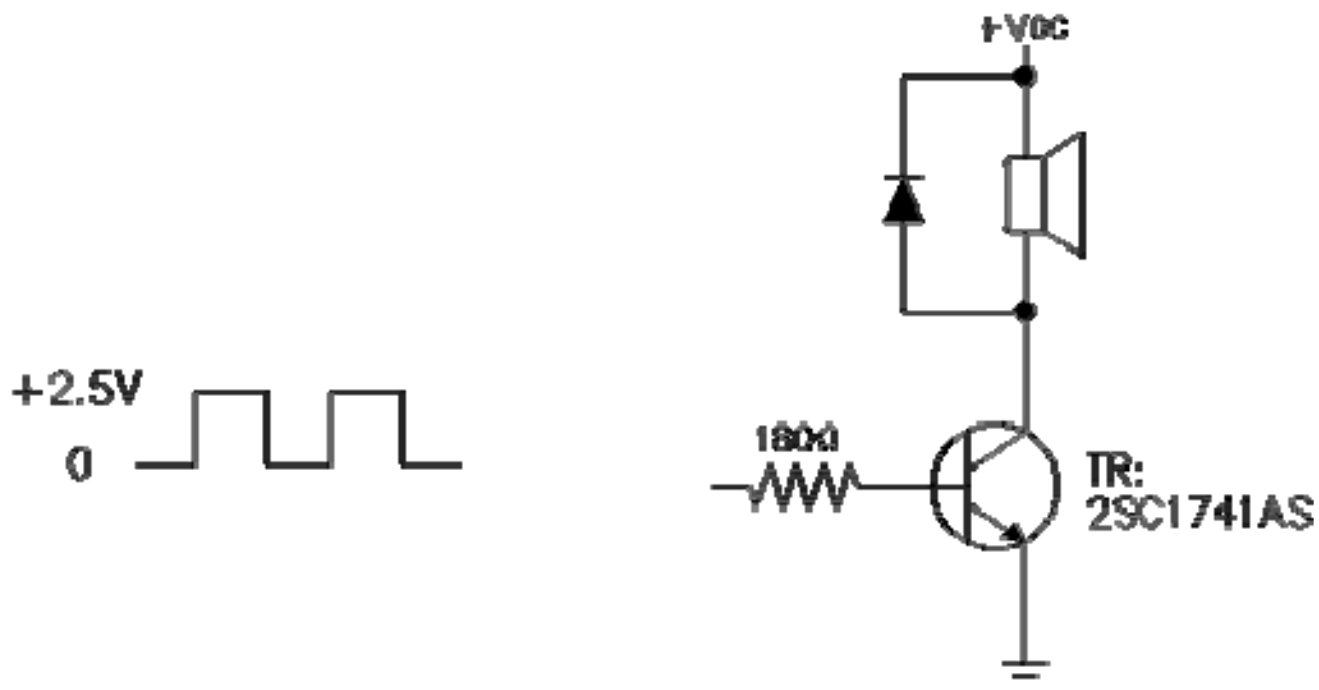


D. APPEARANCE DRAWING 外觀尺寸圖



Tol: ± 0.5 Unit: mm

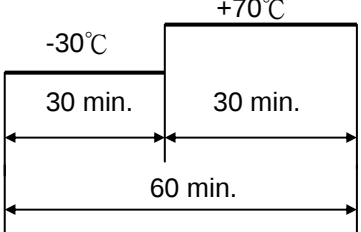
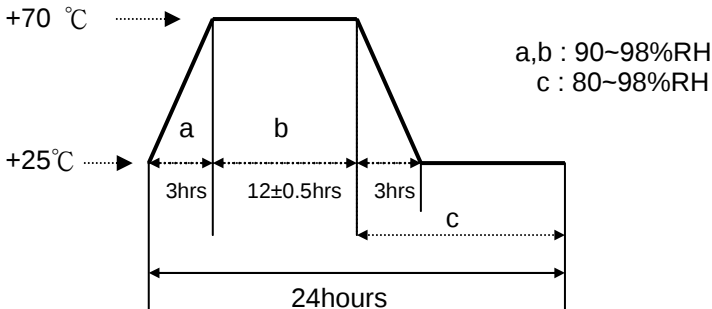
E. MEASUREMENT METHOD 測量方式



F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test Condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm5^{\circ}\text{C}$ for 3 ± 1 seconds. 端子部份浸入松香溶液 5 秒後,再浸入 $+270\pm5^{\circ}\text{C}$ 熔融焊錫槽中 3 ± 1 秒.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal) 浸入端子部份附著焊錫 90% 以上.(末端斷面不算)
2	Soldering Heat Resistance 焊錫耐熱性	Stripped wires are immersed up to 1.5mm from insulation in solder bath of $+300\pm5^{\circ}\text{C}$ for 3 ± 0.5 seconds or $+260\pm5^{\circ}\text{C}$ for 10 ± 1 seconds, and then sounder shall be measured after being placed in natural condition for 4 hours. 距絕緣體 1.5mm 的位置,浸入 $+300\pm5^{\circ}\text{C}$ 的焊錫槽 3 ± 0.5 秒,或 $+260\pm5^{\circ}\text{C}$ 的焊錫槽 10 ± 1 秒.	No interference in operation. 操作上無任何不良.
3	Terminal Strength Pulling 端子強度	The force 10 seconds of 9.8N(1.0kg) is applied to each terminal in axial direction. 各端子的軸方向施以 9.8N(1.0kg) 的力量 10 秒.	No damage and cutting off. 端子不鬆動,不脫落.
4	Vibration 振動試驗	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours. 振動週波數 10~55HZ、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 2 小時.	The value of oscillation frequency/ current consumption should be in 10% compared with initial ones .The SPL should be in $\pm 10\text{dB}$ compared with initial one.
5	Drop test 落下測試	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times). 單體從 75 公分高處, X.Y.Z.3 個方向,各 3 回,落於 40mm 厚木板上.	諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內. 輸出音壓變化量須在 $\pm 10\text{dB}$ 內.

G. ENVIRONMENT TEST 環境測試

No.	Item	Test condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at $+60^{\circ}\text{C}$ for 96 hours. 置於 $+70^{\circ}\text{C}$ 環境中 96 小時	After the test the part shall meet specifications with-out any degradation in appearance and performance except SPL. after 4 hours at $+25^{\circ}\text{C}$. the SPL should be in $\pm 10\text{dBA}$ compared with initial one. 經測試後, 靜置於 $+25^{\circ}\text{C}$ (室溫) 環境中 4 小時後, 單體除音壓外, 外觀及電氣特性須符合規格. 輸出音壓變化量須在 $\pm 10\text{dBA}$ 內.
2	Low temp. test 低溫測試	After being placed in a chamber at -20°C for 96 hours. 置於 -30°C 環境中 96 小時	
3	Thermal Shock 熱衝擊試驗	The part shall be subjected to 10 cycles. One cycle shall consist of; 對單體施以熱衝擊試驗 10 次循環,其循環內容如圖示 	
4	Temp./ Humidity Cycle 溫度/溼度循環測試	The part shall be subjected to 10 cycles. One cycle shall be 24 hours and consist of; 單體承受溫度/溼度循環測試 10 次.其循環內容如圖示 	

H. RELIABILITY TEST 信賴性測試

No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1. Continuous life test 高溫壽命測試(連續) 72 hours continuous operation at +45°C with rated voltage applied. 在+45°C環境下,以額定電壓連續操作 72 小時. 2. Intermittent life test 室溫壽命測試(間歇) A duty cycle of 1 minute on, 1minutes off, a minimum of 10000 times at room temp.(+25 ±2°C)and rated voltage applied. 在室溫下(+25 ±2°C), 以額定電壓操作, 通電 1 分鐘/斷電 1 分鐘,測試 10000 次循環.	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±10% compared with initial ones. The SPL should be in ±10dB compared with initial one. 經測試後, 靜置於+25°C (室溫)環境中 4 小時後, 諧振頻率與消耗電流變化量須在±10%內. 輸出音壓變化量須在±10dB 內.

TEST CONDITION.

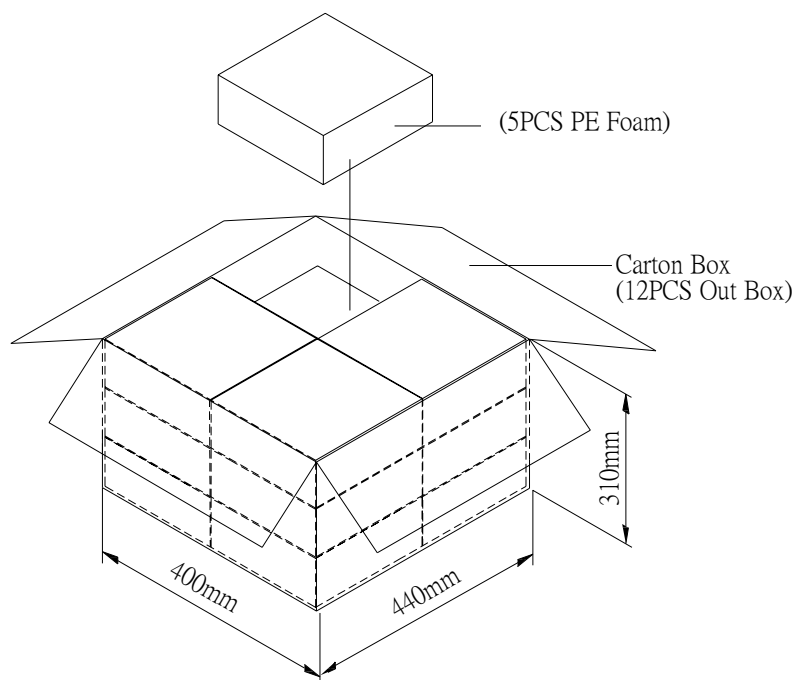
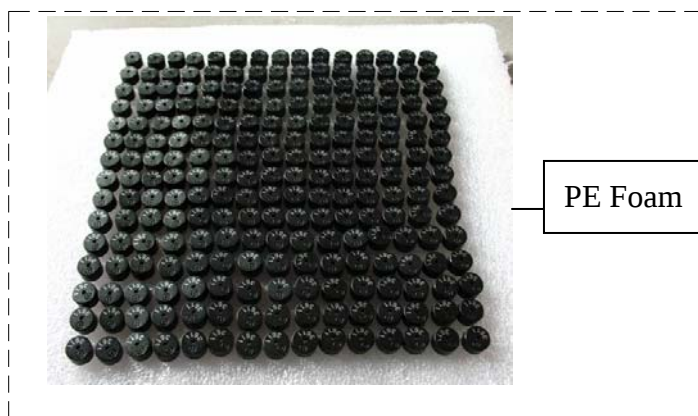
Standard Test Condition : a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar

一般測試條件 : a) 溫度 : +5 ~ +35°C b) 濕度 : 45-85% c) 氣壓 : 860-1060mbar

Judgement Test Condition : a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar

爭議時測試條件 : a) 溫度 : +25 ± 2°C b) 濕度 : 60-70% c) 氣壓 : 860-1060mbar

I. PACKING STANDARD 包裝規格



Tray	170mmx170mmx5mm	1x225PCS=225PCS
Out Box	200mmx190mmx100mm	5LAYERx225PCS=1125PCS
Carton Box	440mmx400mmx310mm	1125PCSx12=13500PCS