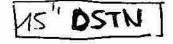


 SPEC, NO.
 TQ3C-8EAC0-E1AATB12-00

 DATE
 April 1, 1997

For Reference Only

SPEC



TYPE: KCT150XG4BA-A09

(OLD PART NO. KCT10276BSTT-X4) ← (STBKWOTTOCXX101)

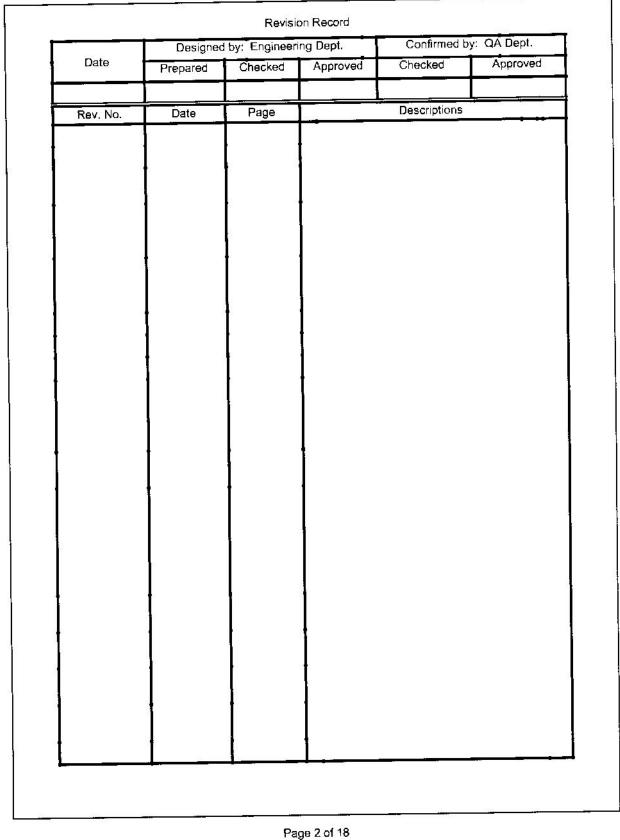
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- 17. Reliability Data / Environmental Test
- Outline Drawing

KYOCERA CORPORATION KAGOSHIMA HAYATO PLANT

This specification is subject to change without notice. Consult Kyocera before ordering.

| Original | Designed by: Engineering Dept. | | | Confirmed by: QA Dept. | | |
|---------------|--------------------------------|--------------|------------|------------------------|------------|--|
| Issue Date | Prepared | Checked | Approved | Checked | Approved | |
| April 1, 1997 | H. Taike | S. Matsumoto | A. Nishino | T. Uchinono | Y. Yoshida | |





Application

This data sheet defines the specification for a $(1024 \times 3) \times 768$ dot, STN color, dot matrix type Liquid Crystal Display with CFL backlight.

2. Construction and Outline

(1024 x 3) x 768 dots. COG type LCD with CFL backlight.

Backlight system:

Side-edge type CFL (4 tubes)

Inverter:

Optional Recommended Inverter: KCI-09 (Minebea Electronics) or equivalent

Polarizer:

Non-Glare treatment

Additional Circuit:

Bias voltage circuit, Randomizing circuit

DC/DC Converter

3. Mechanical Specifications

| ITEM | SPECIFICATION | |
|------------------------|----------------------------------|------|
| Outline dimensions | 355.0 (W) x 261.0 (H) x 19.0 (D) | mm |
| Effective viewing area | 307.11 (W) x 231.08(H) | mm |
| Dot number | (1024 x 3) (W) x 768 (H) | Dots |
| Dot size | 0.079 (W) x 0.277 (H) | mm |
| Dot pitch | 0.099 (W) x 0.297 (H) | mm |
| Display color *1 | White *2 | _ |
| Base color *1 | Black *2 | - |
| Weight | 2100 | g |

^{*1} Due to the characteristics of the LC material, the colors vary with environmental temperature.

*2 Negative-type display

Display data "H": R, G, B Dots ON: White Display data "L": R, G, B, Dots OFF: Black

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Absolute Maximum Ratings

4.1 Electrical absolute maximum ratings

Temp. = 25°C

| ITEM | SYMBOL | MIN. | MAX. | UNIT |
|--------------------------------|--------|------|---------|------|
| Supply voltage for logic | VDD | 0 | 6.0 | ٧ |
| Supply voltage for LCD driving | VCONT | 0 | VDD | ٧ |
| Input signal voltage | Vin | 0 | VDD+0.3 | ٧ |

4.2 Environmental absolute maximum ratings

| ITEM | SYMBOL | MIN. | MAX. | UNIT |
|------------------------|--------|------|------|------|
| Operating temperature | Тор | 0 | 40 | °C |
| Storage temperature *1 | Tsto | -20 | 60 | °C |
| Operating humidity *2 | Нор | 10 | 85 | %RH |
| Storage humidity *2 | Hsto | 10 | *3 | %RH |
| Vibration | - | *4 | *4 | - |

- *1 Temp. = -20°C < 24 Hr.; Temp. = 60°C < 24 Hr. No vibration and shock
- *2 Non-condensing
- *3 Temp. ≤ 40°C, 85% RH Max.
 Temp. > 40°C, Absolute Humidity shall be less than 85% RH at 40°C.
 *4

| Frequency | 10 ~ 55 Hz | Converted to acceleration value: |
|-----------------|--------------|----------------------------------|
| Vibration width | 0.15 mm | (0.03 ~ 0.91G) |
| Interval | 10 - 55 - 10 | Hz 1 minute |

2 hours in each direction; X, Y, & Z (6 hours total) - EIAJ ED-2531



| Elect | rical Characteristics | | | Temp. | = 25°C, V[| OD = 5.0V | ± 5% |
|----------|--------------------------|--------|-----------|--------|------------|-----------|------|
| Ĩ | ITEM | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNIT |
| t | Supply voltage for logic | VDD | - | 4.75 | 5.0 | 5.25 | ٧ |
| 1 | | Vop = | 0.℃ | 0.80 | * | | ٧ |
| - 1 | LCD driving voltage *1 | VCONT | 25 °C | 1.35 | 1.95 | 2.55 | ٧ |
| | • | | 40 °C | - | (=) | 2.80 | V |
| ŀ | Input voltage | Vin | "H" Level | 0.8VDD | 1.5 | VDD | ٧ |
| | | 1 | "L" Level | 0 | 2-2 | 0.2VDD | ٧ |
| ŀ | Clock frequency | fcp | | - | 17.6 | (18.0) | MHz |
| 1 | Frame frequency *2 | f≅RV | | 145 | 120 | - | Hz |
| | Current consumption for | IDD | | - | (320) | (480) | mA |
| ke en ee | logic | | #3 | | | | |
| | Power consumption | Pdisp |), | - | (1,600) | (2,400) | mV |

- Maximum contrast ratio is obtained by adjusting the LCD supply voltage (Vop = VCONT) for driving the LCD.
 In consideration of display quality, it is recommended that the frame frequency is set
- *2 In consideration of display quality, it is recommended that the frame frequency is set in the range of 70-80Hz. When higher frame and clock frequencies have to be used, confirm the LCD's performance and display quality before finalizing the frequency values. Generally, as frame and clock frequencies increase, current consumption increases and display quality degrades.
- *3 Display high frequency pattern (see below).

 VDD = 5V, Vop = VCONT, fFRM = 120Hz, CP = 17.6MHz

 Pattern:



6. Optical Characteristics

Temp. = 25°C

| ITEM | TVANA. | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNIT |
|----------------|--------|--------|-----------------------------|---------------|--------|-------|------|
| Response | Rise | Tr | $\theta = \phi = 0_o$ | | (150) | (200) | ms |
| time | Down | Tf | $\Theta = \Phi = O_c$ | 32 - 2 | (50) | (100) | ms |
| Viewing angle | | θ | CR ≥ 2, φ = 0° | (-20) | 120 | (30) | deg. |
| range | | φ | CR ≥ 2, θ = 0° | (-40) | 1.0 | (40) | deg. |
| Contrast ratio | | CR | $\theta = \phi = 0^{\circ}$ | (10.0) | (20.0) | 0- | |
| Chromaticity | Red | х | θ = φ = 0° | (.45) | (0.50) | (.55) | - |
| | | У | $\theta = \phi = 0$ | (.29) | (.34) | (.39) | - |
| coordinates | Green | x | $\theta = \phi = 0^{\circ}$ | (.24) | (.29) | (.34) | - |
| | | у | $\theta = \phi = 0_c$ | (.50) | (.55) | (.60) | - |
| | Blue | х | $\theta = \phi = 0^{\circ}$ | (.12) | (.17) | (.22) | - |
| | | у — | $\theta = \phi = 0^{\circ}$ | (.11) | (.16) | (.21) | - |
| | White | х | $\theta = \phi = 0^{\circ}$ | (.25) | (.30) | (.35) | |
| | | у | $\theta = \phi = 0^{\circ}$ | (.31) | (.36) | (.41) | 177 |
| | Black | х | $\theta = \phi = 0$ | (.24) | (.29) | (.34) | 1-0 |
| | | у | $\theta = \phi = 0^{\circ}$ | (.29) | (.34) | (.39) | - |

Optimum contrast is obtained by adjusting the LCD driving voltage (Vop) while at the viewing angle of θ = ϕ = 0° .

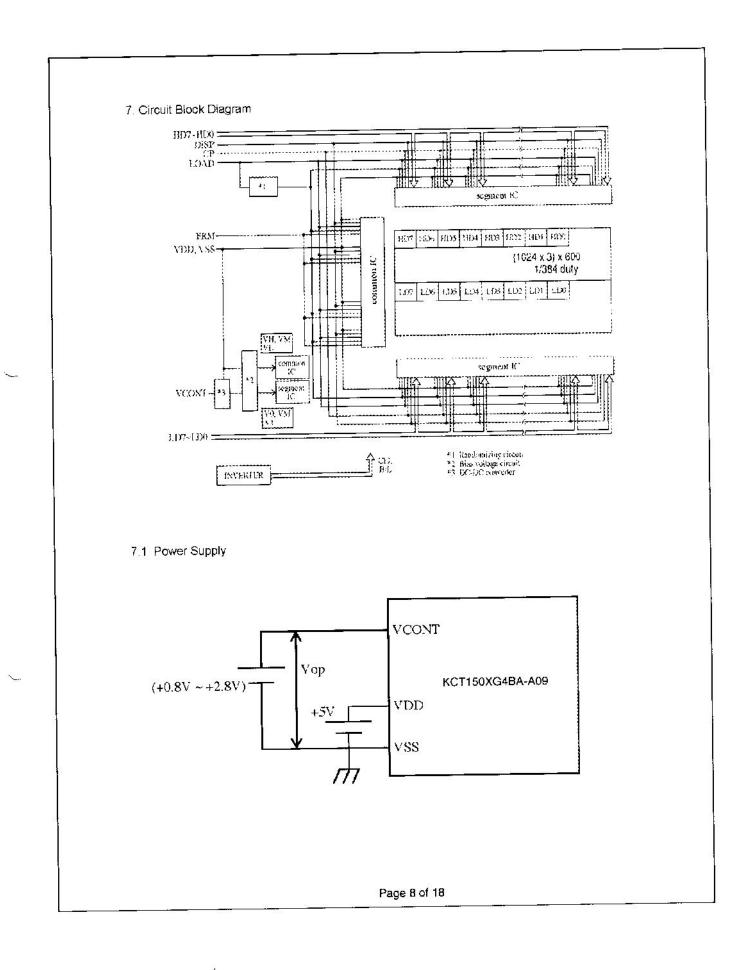
- 6.1 Contrast ratio is defined as:
- 6.2 Definition of viewing angle

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屏库:全球液晶屏交易中心

| 6.3 | Definition of response time | |
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| 6.4 | Definition of Vep | |
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| 8. | Interface Signals | 8.1 | LCD |
|----|-------------------|-----|-----|
| | | _ | |

| PIN NO. | SYMBOL | DESCRIPTION | LEVEL |
|---------|--------|--|------------------|
| 1 | VSS | GND | |
| 2 | VSS | GND | |
| 3 | CP | Data signal shift clock | H → L |
| 4 | VSS | GND | |
| 5 | vss | GND | <u> </u> |
| 6 | VCONT | LCD adjust voltage | |
| 7 | LOAD | Data signal latch clock | H → L |
| 8 | VDD | Power supply for logic | |
| 9 | FRM | Synchronous signal for driving scanning line | H |
| 10 | VDD | Power supply for logic | - |
| 11 | VSS | GND | |
| 12 | VSS | GND | |
| 13 | DISP | Display control signal | H (ON), L (OFF) |
| 14 | VSS | GND | - 1 |
| 15 | NC | | |
| 16 | NC | | |
| 17 | NC | | - |
| 18 | NC | - | |
| 19 | NC | - | (-) |
| 20 | NC | | |
| 21 | NC | | |
| 22 | NC | - | 34 |
| 23 | LD7 | Display data (Lower column) | H (ON), L (OFF) |
| 24 | HD7 | Display data (Lower column) | H (ON), L (OFF) |
| 25 | LD6 | Display data (Lower column) | H (ON), L (OFF) |
| 26 | HD6 | Display data (Lower column) | H (ON), L (OFF) |
| 27 | LD5 | Display data (Lower column) | H (ON), L (OFF) |
| 28 | HD5 | Display data (Lower column) | H (ON), L (OFF) |
| 29 | LD4 | Display data (Lower column) | H (ON), L (OFF) |
| 30 | HD4 | Display data (Lower column) | H (ON), L (OFF) |
| 31 | LD3 | Display data (Lower column) | H (ON), L (OFF) |
| 32 | HD3 | Display data (Lower column) | H (ON), L (OFF) |
| 33 | LD2 | Display data (Lower column) | H (ON), L (OFF) |
| 34 | HD2 | Display data (Lower column) | H (ON), L (OFF) |
| 35 | LD1 | Display data (Lower column) | H (ON), L (OFF) |
| 36 | HD1 | Display data (Lower column) | H (ON), L (OFF) |
| 37 | LD0 | Display data (Lower column) | H (ON), L (OFF) |
| 38 | HD0 | Display data (Lower column) | H (ON), L (OFF) |
| 39 | VSS | GND | |
| 40 | VSS | GND | |

LCD side connector

;SD-53505-4091 (Molex)

:SD-51127-4005 (Molex) Recommended matching connector

8.2 BACKLIGHT

| PIN NO. | SYMBOL | DESCRIPTION | LEVEL |
|---------|--------|------------------------|-------|
| 1 | HV | Power supply for CFL | AC |
| 2 | HV | Power supply for CFL | AC |
| 3 | NC | No connect | |
| 4 | GND | Ground (from inverter) | 1941 |

LCD side connector:

BHR-04VS-1 (JST)

Recommended matching connector: SM04(4.0)B-BHS-TB (JST)

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| 9. | Interface Timing Chart | |
|-----|------------------------|-----|
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| 10. | Data and Screen | |
| 10. | Data and Screen | |
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| | HU6 R4 | |
| | R4 | |
| | LDs 64 | |
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| | Page 11 of 18 | _ |



| | 11. Input Timing Characteristics | |
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| 72 | Page 12 of 18 | |



11.1 Switching characteristics

Input characteristics: VDD = +5.0V \pm 5%

Temp. = 25°C

| ITEM | | SYMBOL | MIN. | MAX. | UNIT |
|-------------------------|-------------|--------|-------|--|------|
| CP Cycle | *1 | tCCL | (56) | 31 | กร |
| CP "H" Pulse Width | | tWCLH | (15) | E | ns |
| CP "L" Pulse Width | | tWCLL | (15) | - | ns |
| CP Rise Time | *2 | trCP | 17/ | (50) | ns |
| CP Fall Time | *2 | tfCP | 147 | (50) | ns |
| Data Set-up Time | | tDS | (10) | 2 | ns |
| Data Hold Time | | tDH | (10) | - | ns |
| Load "H" Pulse Width | | tWLPH | (100) | 2 | ns |
| Load "L" Puise Width | | tWLPL | (100) | ************************************** | ns |
| LOAD Cycle | 500,0 | tLCL | (10) | | μs |
| Data Strobe Set-Up Time | | tSUr | (20) | 128 | пѕ |
| Data Strobe Set-Up Time | 8 | tSUf | (20) | • | ns |
| Data Strobe Hold Time | | tHr | (5) | • | ns |
| Data Strobe Hold Time | | tHf | (20) | 10) | ns |
| Input Signal Rise Time | | tr | = | (30) | ns |
| Input Signal Fall Time | | tf | | (30) | ns |
| FRM Data Set-up Time | 500.00 | tFS | (100) | 75 | ns |
| FRM Data Hold Time | -33 | tFH | (100) | 10 <u>2</u> 8 | ns |

- *1 Adjust CP Cycle so that the FRM signal is 120Hz
- *2 The formula for the condition is:
 - (1) trCP, tfCP < [tCCL (tWCLH + tWCLL)]/2 This condition must be met.

Please use on condition that (1) is filled.

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Supply Voltage Sequence Condition

DO NOT apply DC voltage to the LCD panel. A DC voltage will induce an irreversible electro-chemical reaction and reduce LCD life. Always follow the power supply ON/OFF sequence of VDD first, input signal second, VCONT third, and finally DISP as shown below. This will prevent DC driving of the LCD or CMOS LSI latch-up.

13. Backlight Characteristics

13.1 CFL ratings (For one lamp)

Inverter: KCI09 (Hitachi Media Electronics)

Temp. = 25°C

| ITEM | SYM. | MIN. | TYP. | MAX | NOTE |
|--------------------------------|------|-------------|--------------|--------------|-------|
| Starting Discharge | vs | - | | (1,010) Vrms | 0 °C |
| Voltage *1 | | - | N=0 | (1300) Vrms | 25 °C |
| Discharging tube current | 1L | (2.0) mArms | (5) mArms | (6.0) mArms | *2 |
| Discharging tube voltage | VL | 2.00 | (570) Vrms | - | 6-0 |
| Operating life *2 (IL =5mArms) | Т | - | (25,000) Hr. | (<u>a</u>) | *3 |
| Operating frequency | F | (30) kHz | - | (100) kHz | - |

The Non-load output voltage (VS) of the inverter should be designed to have some margin, because VS may increase due to leakage current that may be caused by the wiring of the CFL cables. (Reference value: 1,313 Vrms MIN.),

*2 It is recommended that iL be not more than 5.0 mArms so that radiation of CFL backlight may least affect the display quality.

*3 When the illuminance or quantity of light has decreased to 50% of the initial value.

^{*1} Take interval time for minimum 500ms once you cut off the Disp signal.

^{*}Control the supply voltage sequence to prevent the signal lines from floating when the LCD panel is driving.



| | Surface brightness of the LCD (IL = 5 mArms), |
|------|--|
| 13.2 | Surface prignitiess of the LOD (IL = 5 III) IIII () |

Temp. = 25 °C

| ITEM | MIN. | TYP. | MAX. | UNIT | NOTE |
|------------|-------|-------|------|-------------------|-----------|
| Brightness | (80) | (120) | 3. | cd/m ² | IL=5mArms |
| · | (100) | (150) | - | cd/m² | IL=6mArms |

(Measuring points)

- The rating is defined as the average brightness inside the viewing area.
- Measurements are taken 30 min, after the CFL is turned on. (Ambient Temp. = 25 °C)
- The inverter should meet the eccentric conditions:
 -Sine, symmetric waveform without a positive or negative spike
- Lot Number Identification

The lot number shall be indicated on the back of the backlight case of each LCD.

KC-150XG4BA-A09-

- 15. Warranty
 - 15.1 Please inspect the LCD within 30 days of your receipt.
 - 15.2 Production Warranty

Kyocera warrants its LCDs for a period of 12 months after receipt by the purchaser, and within the limits specified herein. Kyocera shall, by mutual agreement, replace or rework defective LCDs that are shown to be Kyocera's responsibility.

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Precautions in Use

16.1 Installation of the LCD

- Please ground either of the mounting (screw) holes located at each corner of an LCD module in order to stabilize brightness and display quality.
- The LCD shall be installed so that there is no pressure on the LSI chips.
- 3. The LCD shall be installed flat, without twisting or bending.
- The display window size should be the same as the effective viewing area.
- Image quality outside the effective viewing area is not warranted.

16.2 Static electricity

 Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required. Operators should wear ground straps.

16.3 LCD operation

- The LCD shall be operated within the limits specified. Operation at values
 outside of the specified limits may shorten life and/or harm display images.
- Vop must be adjusted to optimize viewing angle and contrast.
- Operation of the LCD at temperatures below the limit specified may cause image degradation and/or bubbles. It may also change the characteristics of the liquid crystal. This phenomenon may not recover. The LCD shall be operated within the temperature limits specified.

16.4 Storage

- The LCD shall be stored within the temperature and humidity limits specified.
 Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- The LCD should be packaged to prevent damage.

16.5 Screen surface

- DO NOT store in a high humidity environment for extended periods. Image degradation, bubbles, and/or peeling off of polarizers may result.
- The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- The LCD screen may be cleaned with a soft cloth or cotton pad. Methanol or Isopropyl Alcohol may be used, but insure that all solvent residue is removed.
- Water may cause damage or discoloration of the polarizer. Clean any condensation or moisture from any source immediately.
- Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizers.

17. Refiability Data / Environmental Test

| TEST | TEST CONDITION | TEST TIME | RESULT | |
|---|--|--------------|--|---|
| High Temp. Atmosphere | 70°C | 240 hr. | Display Quality: Display Function: Current Consumption: | No defect No defect No defect |
| Low Temp. Atmosphere | -20 °C | 240 hr. | Low Temp. Bubble: Crystalization of Liquid Crystal Material: Display Quality: Display Function: Current Consumption: | None None No defect No defect No defect |
| High Temp. & High Humidity Atmosphere | 40 °C 90% RH | 240 hr. ~ | Display Quality: Display Function: Peeling of Organic Sealant: Current Consumption: | No defect No defect None No defect |
| Temp. Cycle | -20 °C; 0.5 hr. RT; 0.5 hr. 70 °C; 0.5 hr. | 10 cycles | Display Quality: Display Function: Peeling of Organic Sealant: Bubble on Cell: | No defect No defect None None |
| High Temp. Operation | 50 °C Vop | 500 hr. | Display Quality: Current Consumption: | No defect No defect |

- Each test item uses a test LCD only once. The tested LCD is not used in any other test.
- The LCD is tested in circumstances in which there is no condensation.
- The test specimen is allowed to stabilize for 24 hours, at room temperature and room humidity, before post test measurements are taken.
- Reliability tests are NOT outgoing inspection tests.
- The results of reliability tests are for reference purposes only. Reliability tests are conducted only to examine an LCD's capability.

