

**SPECIFICATION
FOR
LCD MODULE**

Customer : _____

Product Model: KD43G20-40TC-A2

Sample code: _____

Designed by	Checked by	Approved by

Final Approval by Customer

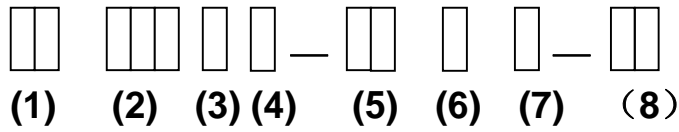
<input type="checkbox"/> LCM Machinery OK Checked By _____	<input type="checkbox"/> LCM OK
<input type="checkbox"/> LCM Display OK Checked By _____	<input type="checkbox"/> NG, Problem survey: Approved By _____

※The specification of "TBD" should refer to the measured value of sample . If there is difference between the design specification and measured value, we naturally shall negotiate and agree to solution with customer.

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1 Numbering System



No	Definition	Specifications
(1)	TFT LCM Productor No.	KD ---- Kingdisplay technology Co.,Ltd
(2)	Display monitor opposite angle line size	Unit :mm or mmm (size <10 inch: takes two integers ; size >=10 inch: takes three integers)
(3)	Productor Types	D ---- Digital photo frame / DVD G ----GPS M ----MP P ----Mobil-Phone
(4)	Productor Development Series No.	By two figures characters expression from 01 to 99
(5)	Interface PIN Number	By two figures characters expression from 01 to 99
(6)	With Touch Panel Or Not	T----With T/P ; N----Without T/P
(7)	LCD Type	A----AUO ; M----CMO ; C----CPT; P----PVI; L----LG; W----Wintek; H----HSD; T----TM; Y----Hydis; I----Hitach; S----Sharp... ..
(8)	Productor Development edition No.	By The English litters : A 1~ Z9

2 Scope

This specification applies to the TFT LCD module which is designed and manufactured by LCM Factory of Shenzhen K&D Technology Co.,Ltd.
It is capable of using 262k colors mode 24bit parallel bi-directional interface.

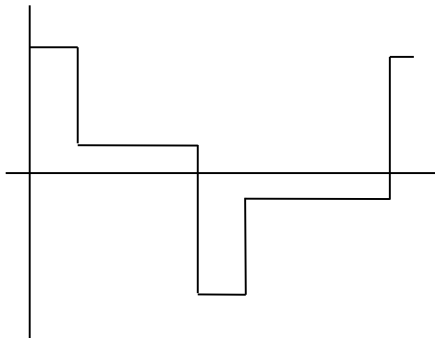
3 Normative Reference

- GB/T4619-1996 《Liquid Crystal Display Test Method》
- GB/T2424 《Basic environmental Testing Procedures for Electric and Electronic Products.》
- GB/T2423 《Basic Testing Procedures for Electric and Electronic Products》
- IEC61747-1 《SIXTH PART GB2828`2829-87 《National Standard of PRC》

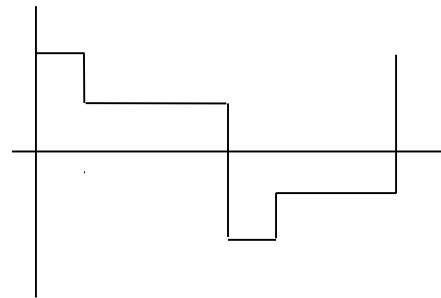
4 Definitions

4.1 Definitions of Vop

The definitions of threshold voltage Vth1, Vth2 the following typical waveforms are applied on liquid crystal by the method of equalized voltage for each duty and bias.



【 selected waveform 】



【 non-selected waveform 】

① Vth1: The voltage which the brightness of segment indicates 50% of saturated value on the conditions of selected waveform
($f_r=80\text{Hz}$, $\Phi=10^\circ$ $\theta=270^\circ$ at 25°C)

② Vth2: The voltage which the brightness of segment indicates 50% of saturated value on the conditions of non-selected waveform
($f_r=80\text{Hz}$, $\Phi=10^\circ$ $\theta=270^\circ$ at 25°C)

③ Vop: $(V_{th1}(50\%)+V_{th2}(50\%))/2$ ($f_r=80\text{Hz}$, $\Phi=10^\circ$ $\theta=270^\circ$ at 25°C)

4.2 Definition of Response Time Tr, Td

①Tr: The time required which the brightness of segment becomes 10% from 100% when waveform is switched to selected one from non-selected one. ($f_r=80\text{Hz}$, $\Phi=10^\circ$ $\theta=270^\circ$ at 25°C)

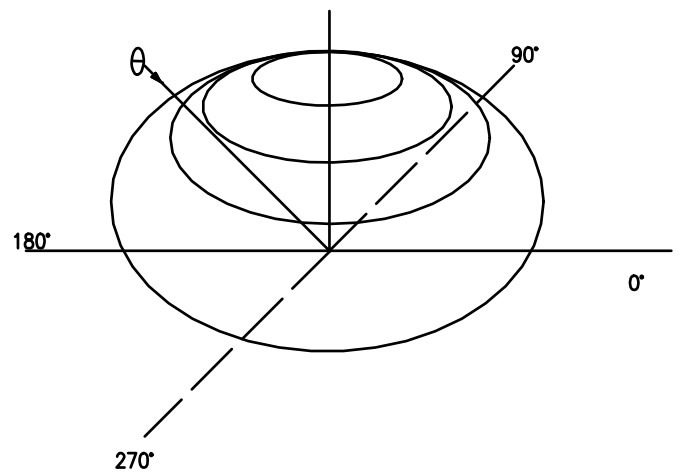
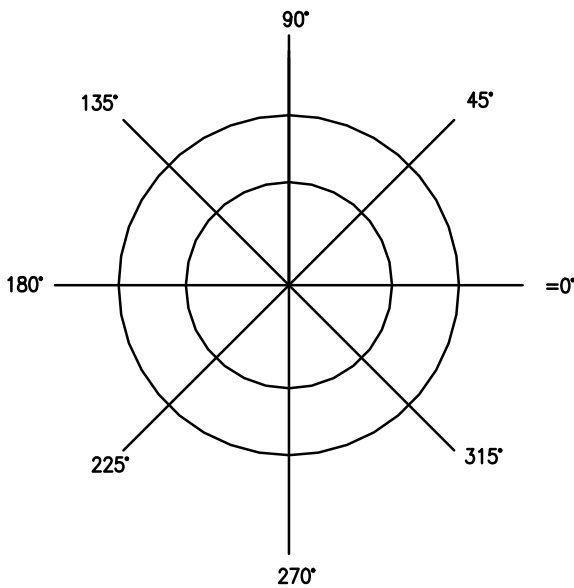
- ②Td: The time required which the brightness of segment becomes 90% from 10% when waveform is switched to selected one. ($f_r=80\text{Hz}$, $\Phi=10^\circ$, $\theta=270^\circ$ at 25°C)

4.3 Definition of Contrast Ratio Cr

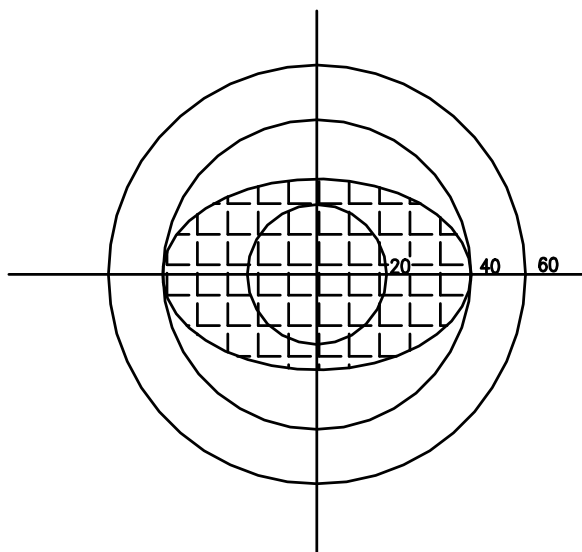
$Cr=A/B$

- ① A: Segments brightness in case of non-selected waveform
- ② B: Segments brightness in case of selected waveform

4.4 Definition of Angle and Viewing Range



Angular Graph: Contrast Ratio



Such as:
Viewing Angle Range:
80(Cr>2) Horizontal
70(Cr>2) Vertical

5 Technology Specifications

5.1 Feature

This single-display module is suitable for use in Multimedia Player products. The LCD adopts one backlight with High brightness 10-lamps white LED.

- 1) Construction: 4.3" a-Si color TFT-LCD ,White LED backlight and FPC.
- 2) LCD:
 - 2.1 Amorphous-TFT 4.3-inch display, transmissive, normally white type.
 - 2.2 480(RGB)×272 dots Matrix.
 - 2.3 Narrow-contact ledge technique.
 - 2.4 LCD Driver IC: OTA5180A× 1.
- 3) Low cross talk by frame rate modulation.
- 4) 262K Color ,24bit RGB interface.
- 5) Video signal interface: Parallel RGB .

5.2 Mechanical Specifications

Item	Specifications	Unit
Dimensional outline	105.6(W) ×67.3(H)×2.85(T)	mm
Luminance for LCD	280	cd/m ²
VA	98.48(W) x 57.09(H)	mm
Active area	95.04(W) ×53.86 (H)	mm
Pixel size	198(W) ×198(H)	um
Resolution	480(RGB) × 272	pixel

5.3 Absolute Max. Rating

Absolute Maximum Ratings

Rating	Symbol	Value		Unit
Digital supply voltage	VDDIO	-0.3	to +4.5	V
Power Supply for Pump	VDD	-0.3	to +4.5	V
Analog supply voltage	VDD2	-0.3	to +7.0	V
Storage temperature	T _{STG}	-55	to 100	°C
Operating temperature	T _A	-30	to 85	°C

Note: Stresses beyond those given in the Absolute Maximum Rating table may cause operational errors or damage to the device. For normal operational conditions see AC/DC Electrical Characteristics.

Recommended Operating Range

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Charge Pump Supply Voltage	PVDD	3	3.3	3.6	V	PWR_SEL=H
	PVDD	2.25	2.5	3	V	PWR_SEL=L
Digital Supply Voltage	VDD	3	3.3	3.6	V	PWR_SEL=H
	VDD	2.25	2.5	3	V	PWR_SEL=L
Digital Interface Supply Voltage	VDDIO	1.65	1.8	VDD	V	
Digital Input Voltage	Din	0	-	VDDIO	V	
OTP Supply Voltage	V_OTP	7.4	7.5	7.6	V	
VCOM AC Voltage	VCOMH-	3.46	-	6.2	V	
	VCOML					

DC Characteristics for Digital Circuit

VDDIO=1.8V, VDD = 3.3V, AVDD = 6V, AGND = 0V, T_A = -20°C to 80°C

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Low Level Input Voltage	V _{il}	GND	-	0.3xVDDIO	V	
High Level Input Voltage	V _{ih}	0.7xVDDIO	-	VDDIO	uA	
High Level Output Voltage	V _{oh}	VDDIO-0.4	-	VDDIO	ohm	
Low Level Output Voltage	V _{ol}	GND	-	GND+0.4	uA	
Input Leakage Current	I _{il}			±1.0		
Pull High/Low Resistor	R _p	-	100K	-	ohm	
Digital Stand-by Current	I _{st}		5.0	20	uA	DCLK stopped, Output Hi-Z
Digital Operating Current	I _{cc}	-	4	-	mA	DCLK = 9MHz

5.4 Electrical Characteristics

VDDIO=1.8V, VDD = 3.3V, AVDD = 6V, AGND = 0V, T_A = -20°C to 80°C

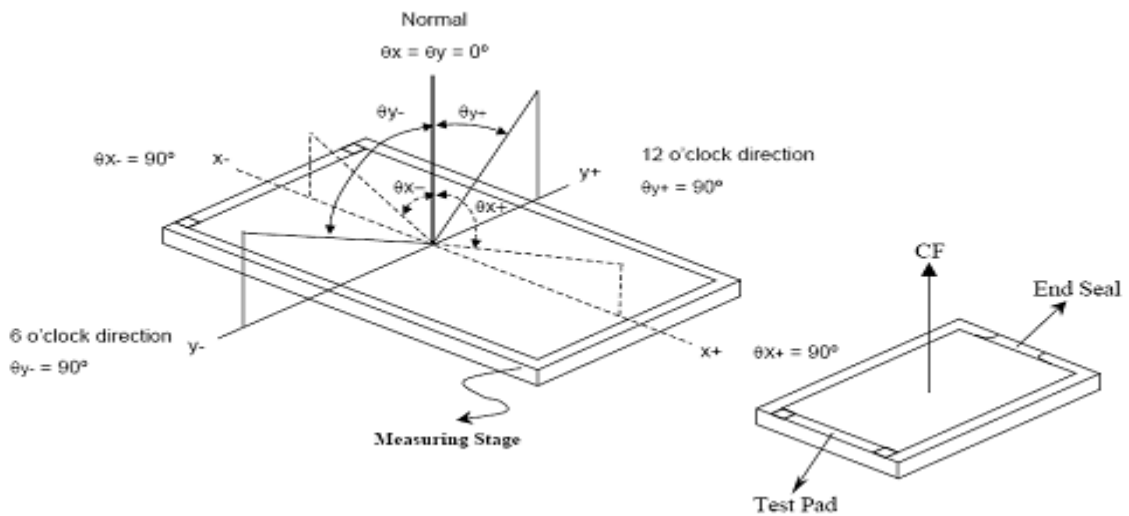
Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Analog Supply Voltage	VDD2		5		V	
Positive High-voltage power	VGH	9	15	16	V	No Load. By VGH_SEL setting.
Negative High-voltage power	VGL	-11	-10	-7	V	No Load. By VGL_SEL setting.
VCOMH Output Level	VCOMH	3.26		5.8	V	By VCOMH setting.
VCOML Output Level	VCOML	-2		-0.2	V	By VCOML setting
DRV Output Voltage	VDRV	0	-	VDD	V	
DCDC Feed Back Voltage	VFB	0.28	0.6	0.79	V	By LED_VFB setting
Base Drive Current	IDRV	-	20	25	mA	By LED_VFB setting
Output Voltage Deviation	V _{od}	-	±20	±35	mV	V _o = 0.15V ~ 0.5V, 3.45V~3.8V
		-	±15	±20		V _o = 0.5V ~ 3.45V
Output Dynamic Range	V _{dr}	0.2	-	5.3		MVA Mode
		0.15		4.8		TN Mode
VCOM Low Level Output Current	IOL _{FRP}		-10		mA	VCOM AC output = 0.5V
VCOM High Level Output Current	IOH _{FRP}		-10		mA	VCOM AC output = 5.7V
Analog Standby Current	I _{ast}	-	-	20	uA	
Analog Operation Current	IDD	-	5.0	-	mA	Without panel loading

AC Characteristics

VDDIO=1.8V, VDD = 3.3V, AVDD = 6V, AGND = 0V, T_A = -20°C to 80°C

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
CLK pulse duty	T _{cd}	40	50	60	%	
Hsync width	T _{hw}	1.0	-	-	DCLK	
Hsync period	T _h	55	60	65	us	
Vsync setup time	T _{vst}	12	-	-	ns	
Vsync hold time	T _{vhd}	12	-	-	ns	
Hsync setup time	T _{hst}	12	-	-	ns	
Hsync hold time	T _{hhd}	12	-	-	ns	
Data set-up time	T _{dsu}	12	-	-	ns	
Data hold time	T _{dhd}	12	-	-	ns	
DE set-up time	T _{desu}	12	-	-	ns	
DE hold time	T _{dehd}	12	-	-	ns	
SD output stable time	T _{st}	-	10	12	us	
GD output rise and fall time	T _{gst}	-	500	1000	ns	
Serial communication						
Delay between CSB and Vsync	T _{cv}	1			us	
CS input setup time	T _{s0}	50			ns	
Serial data input setup time	T _{s1}	50			ns	
CS input hold time	T _{h0}	50			ns	
Serial data input hold time	T _{h1}	50			ns	
SCL pulse high width	T _{wh1}	50			ns	
SCL pulse low width	T _{wl1}	50			ns	
CS pulse high width	T _{w2}	400			ns	

5.5 Optical specifications



Item	Symbol	Conditions	Specifications			Unit	Note	
			Min.	Typ.	Max.			
Transmittance	T%	Viewing normal angle $\theta_x = \theta_y = 0^\circ$	-	6.1	-	%	All left side data are based on CMO's following condition - 6 o'clock NTSC: 50% LC: TN Light : C light (Machine:BM5A) Normal Polarizer (Linear Polarizer)	
Contrast Ratio	CR		-	250	-	-		
Response Time	T_R		-	5	-	ms		
	T_F		-	15	-	ms		
Chromaticity	Red		X_R	0.590	0.620	0.650		-
			Y_R	0.314	0.344	0.374		-
	Green		X_G	0.276	0.306	0.336		-
			Y_G	0.533	0.563	0.593		-
	Blue		X_B	0.103	0.133	0.163		-
			Y_B	0.119	0.149	0.179		-
White	X_W	0.281	0.311	0.341	-			
	Y_W	0.319	0.349	0.379	-			
Viewing Angle	Hor.	θ_{x_1}	-	45	-	deg.	Simulation data Reference Only	
		θ_{x_2}	-	45	-			
	Ver.	θ_{y_1}	-	15	-			
		θ_{y_2}	-	35	-			

*Note (1) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

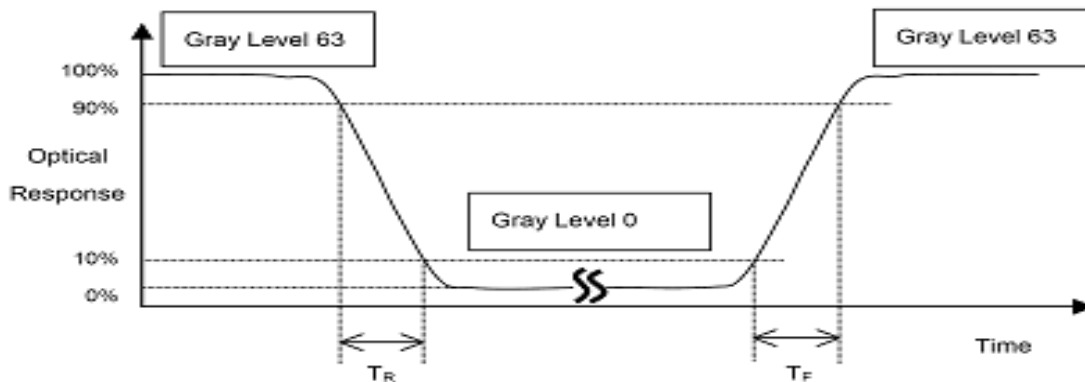
L63: Luminance of gray level 63

L0: Luminance of gray level 0

$$CR = CR (5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

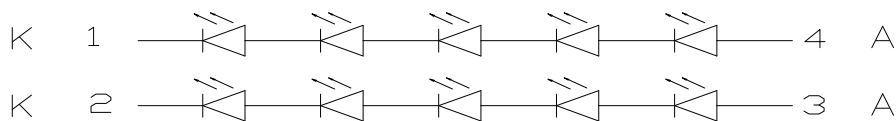
*Note (2) Definition of Response Time (TR, TF):



5.6 LED back light specification (10 White Chips)

Item	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage	Vf	If=40mA	15	16	17	V
Uniformity (with L/G)	ΔB_p	If=40mA	80	-	-	%
Luminance for LCD	L_v	If=40mA	260	280	-	cd/m ²

LED CIRCUIT

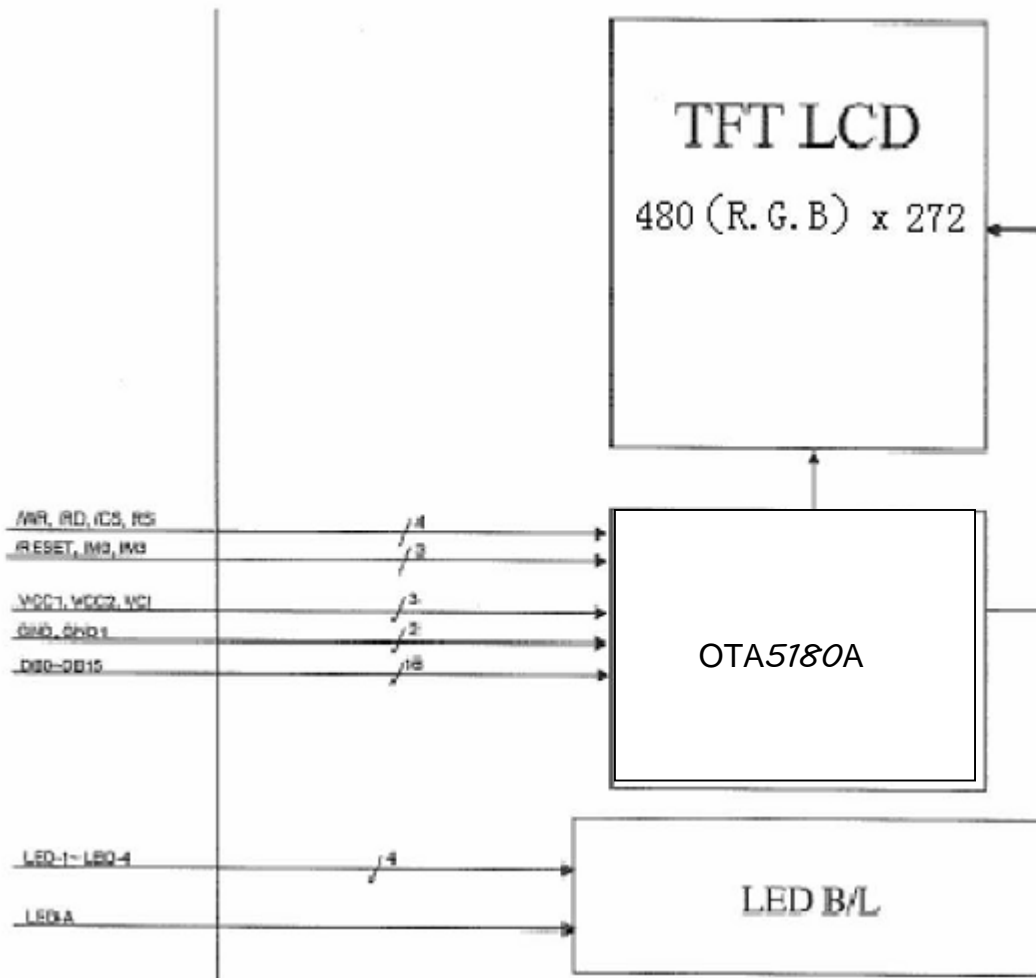


5.7 Interface Pin Connections

PIN NO.	Symbol	Description
1	LED-K	LED backlight(Cathode)
2	LED-A	LED backlight(anode)
3	GND	Ground
4	VCC	Power supply (Digital +3.0V)
5-12	R0-R7	Red Data
13-20	G0-G7	Green Data
21-28	B0-B7	Blue Data
29	GND	Ground
30	CLK	Clock signal
31	DISP	Display on/off
32	HSYNC	Horizontal sync input in RGB mode (short to GND if not used)
33	VSYNC	Vertical sync input in RGB mode (short to GND if not used)
34	DEN	Data Enable
35	NC	NC
36	GND	Ground
37	NC	NC
38	NC	NC
39	NC	NC
40	NC	NC

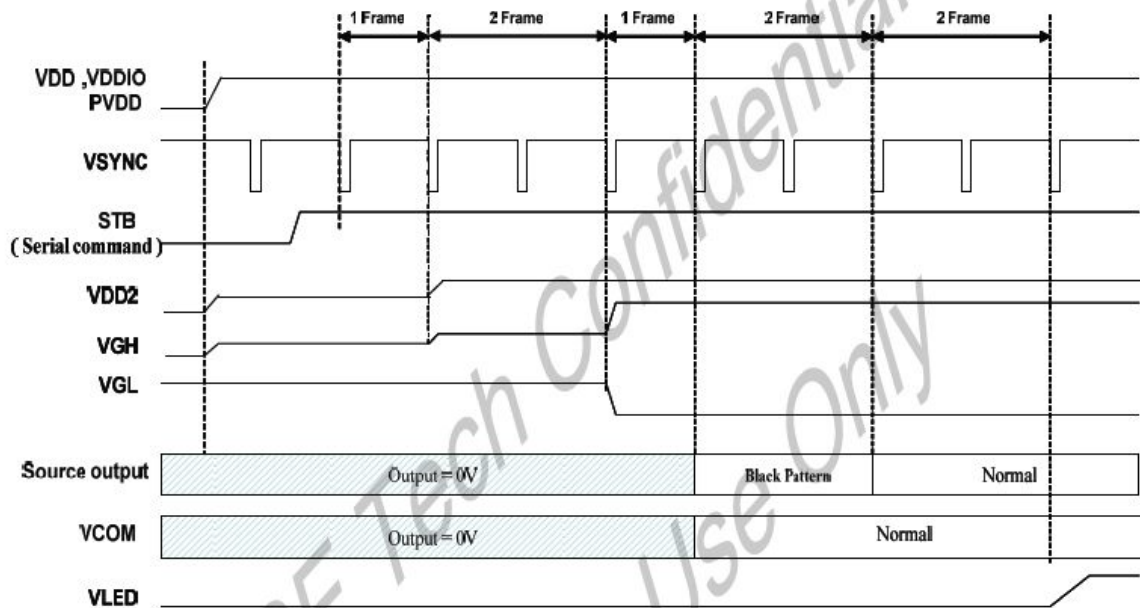
6 Signal timing diagram and Circuit block diagram

6.1 Circuit block diagram

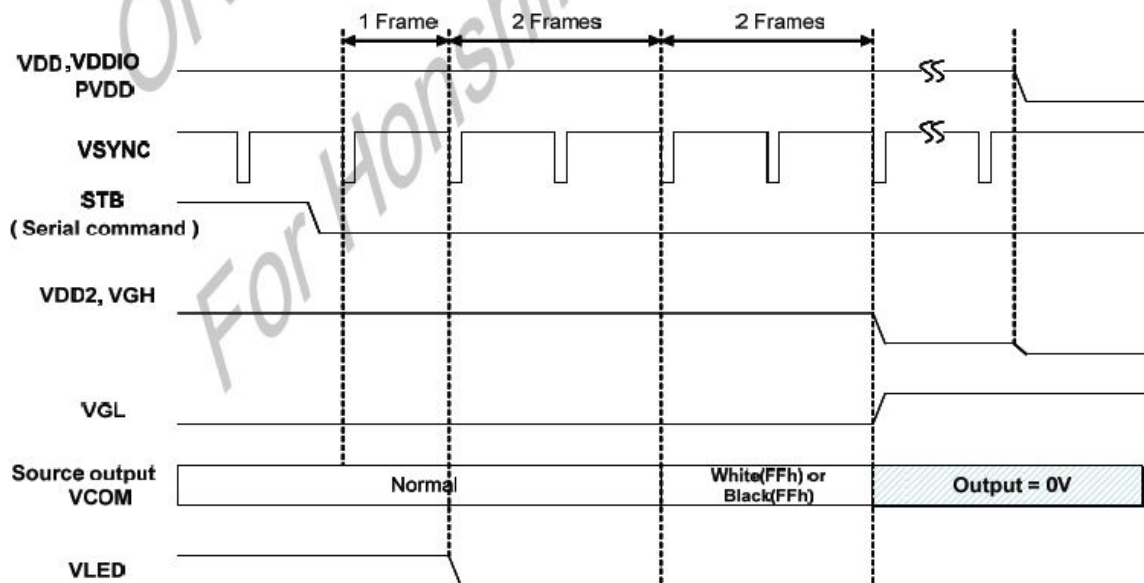


6.2 Signal Timing Diagram

6.2.1 Power ON Sequence

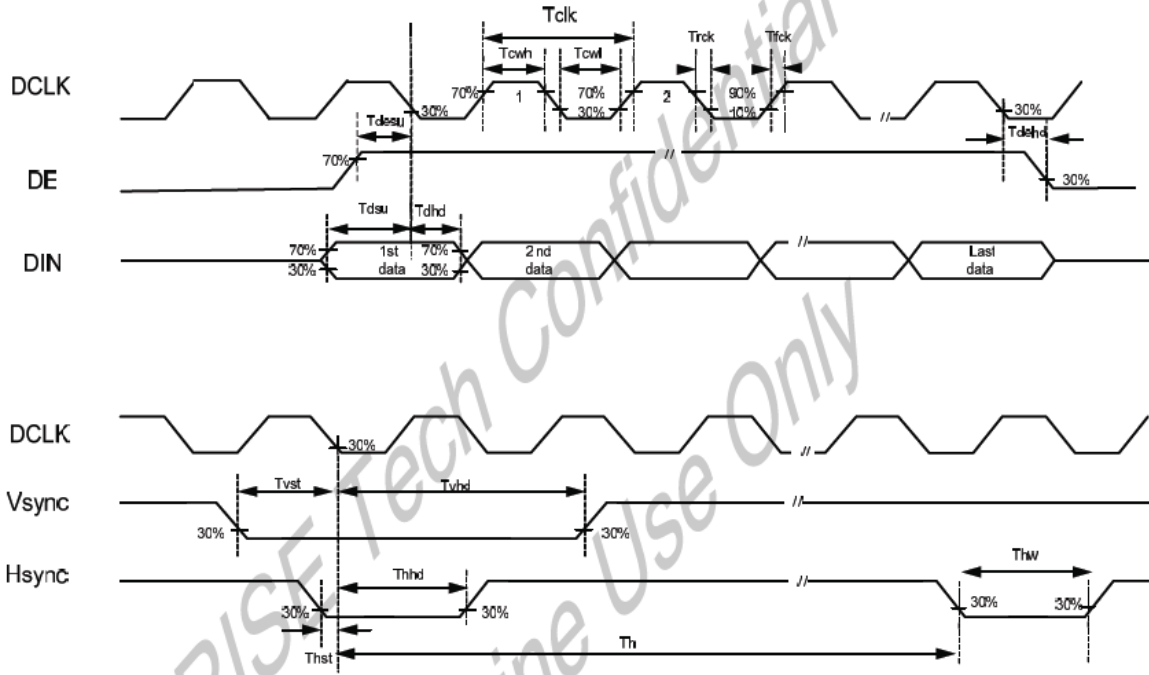


6.2.2 Power OFF Sequence



6.2.3 Timing Diagram of interface Signal

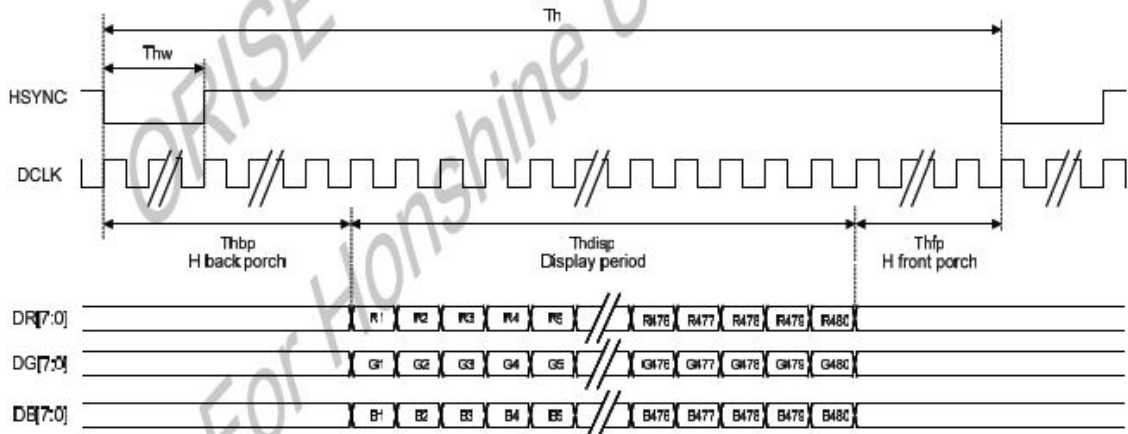
Clock and Data Input Timing Diagram

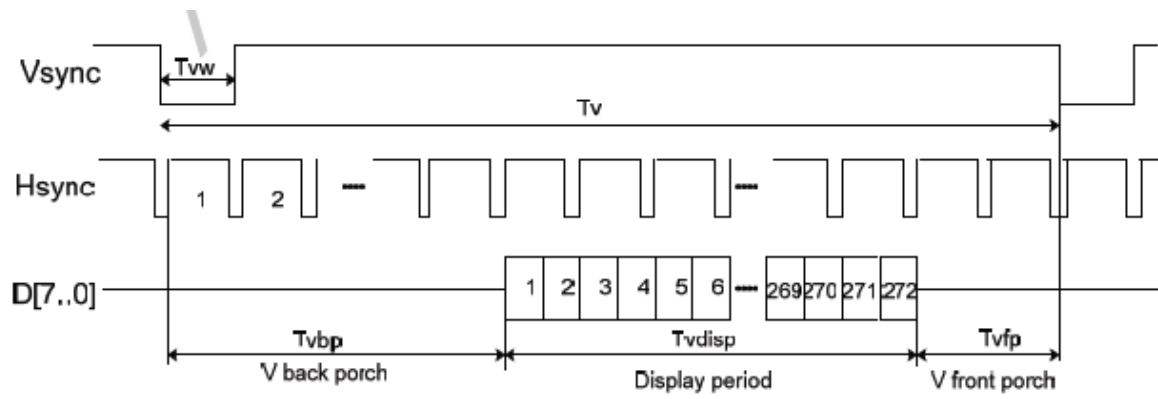


6.2.4 Input setup Timing requirement

Item	Symbol	Min.	Typ.	Max.	Unit		
DCLK Frequency	Fclk	5	9	12	MHz		
DCLK Period	Tclk	83	110	200	ns		
Hsync	Period Time	Th	490	531	605	DCLK	
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	8	43		DCLK	By H_BLANKING setting
	Front Porch	Thfp	2	8		DCLK	
	Pulse Width	Thw	1			DCLK	
Vsync	Period Time	Tv	275	288	335	H	
	Display Period	Tvdisp		272		H	
	Back Porch	Tvbp	2	12		H	By V_BLANKING setting
	Front Porch	Tvfp	1	4		H	
	Pulse Width	Tvw	1	10		H	

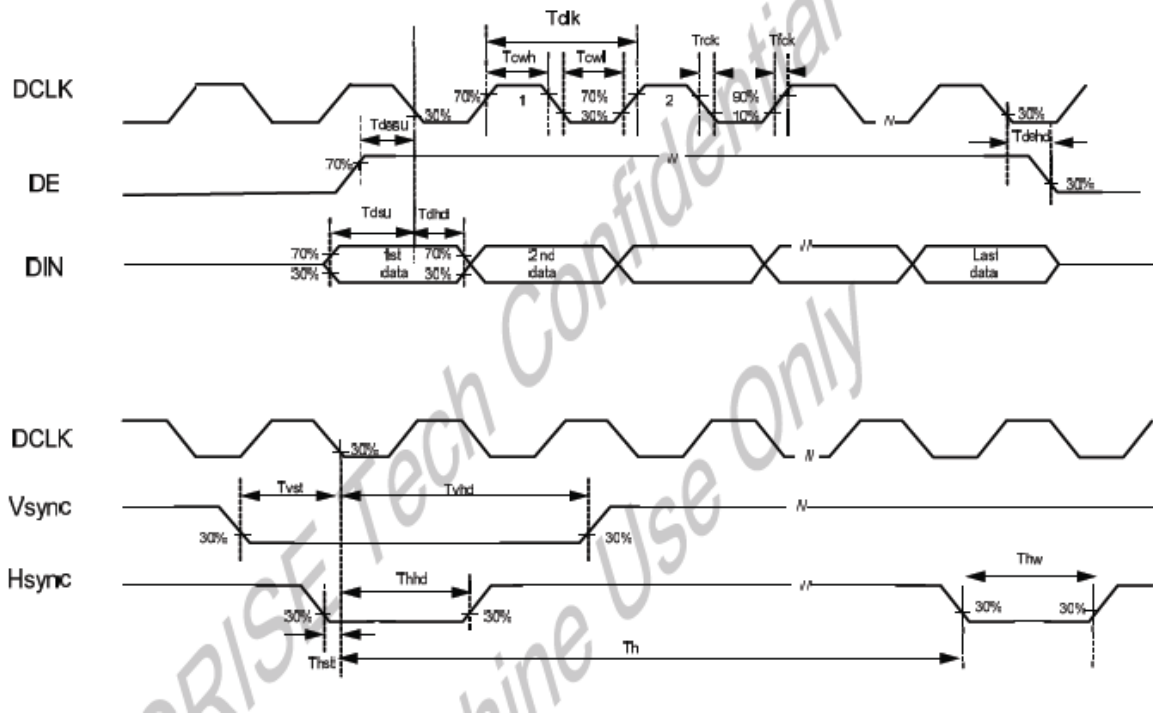
9.1.2 SYNC Mode Timing Diagram





7 Initial code

8 Write/ReadSPI Timing

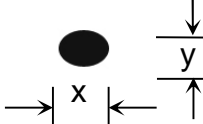
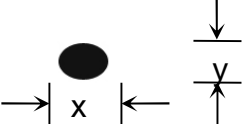


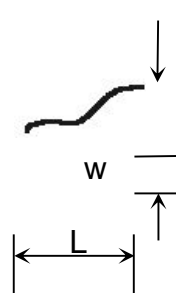
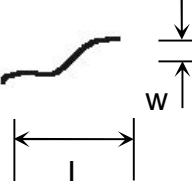
9 Reliability Test Conditions And Methods

NO	Item	Condition	Method
1	High / Low Temperature Storage	80°C/-30°C 120hrs	Check and record every 48Hrs
2	High / Low Temperature Life	70°C/-20°C 120hrs (operating mode)	Check and record every 48Hrs
3	High Temperature、High Humidity Operating	60°C,90% RH, 96Hrs	Check and record every 48hrs
4	Thermal Shock	-30°C(30Min) → 25°C(5Min) → 80°C(30Min) (conversion time, : 5 sec) 20 cycles	Each 10 cycles end , check

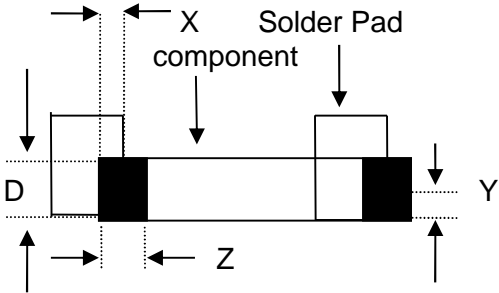
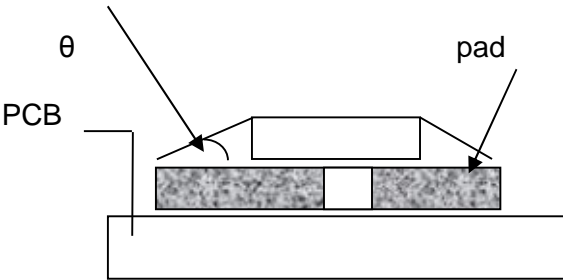
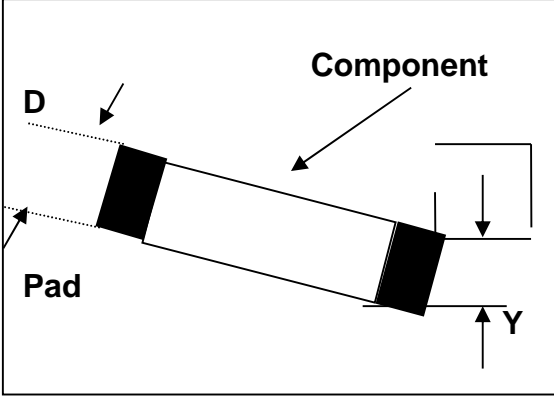
5	Vibration	10Hz~55Hz~10Hz Amplitude: 1.5mm 2hrs for each direction(X,Y,Z)	Each direction end, Check the Appearance and Electrical Characteristics
6	Static Electricity	Gap mood: ±1KV~±8KV (10 times air discharge with positive/negative voltage voltage gap : 1kv) Touch mood: ±1KV~±4KV	Each discharge end, Check the Electrical Characteristics
7	Curve	60 Thousand times, 40 times/min 150° (according to die if exist)	Check and record every 2~4 thousand times
8	Slump	Free faller movement for each side、cording、angle (75cm High、6 sides、2 angle、2 cording)	End

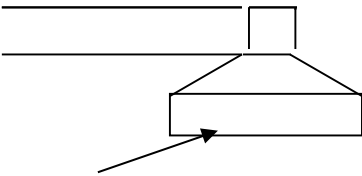
10 Inspection standard

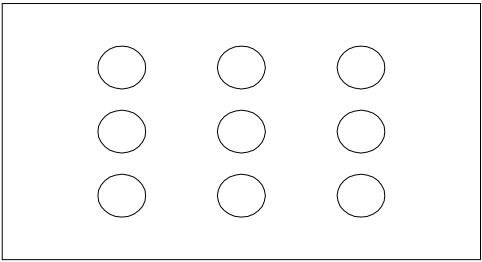
No	Item	Criterion								
01	Outline Dimension	In accord with drawing								
02	Position-finding Dimension Assemble Dimension	In accord with drawing								
03	LCD black spots, white spots (Round type)	Round type: non display 3.1 Small area LCD <div style="display: flex; align-items: center; margin-top: 10px;">  <div style="margin-left: 20px;"> Unit : mm <table border="1" style="border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Dimension</th> <th>Qualified Quantity</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.1$</td> <td>Ignore</td> </tr> <tr> <td>$0.1 < D \leq 0.15$</td> <td>2</td> </tr> <tr> <td>$D > 0.15$</td> <td>0</td> </tr> </tbody> </table> </div> </div>	Dimension	Qualified Quantity	$D \leq 0.1$	Ignore	$0.1 < D \leq 0.15$	2	$D > 0.15$	0
		Dimension	Qualified Quantity							
$D \leq 0.1$	Ignore									
$0.1 < D \leq 0.15$	2									
$D > 0.15$	0									
3.2 Large area LCD <div style="display: flex; align-items: center; margin-top: 10px;">  <div style="margin-left: 20px;"> <table border="1" style="border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Dimension</th> <th>Qualified Quantity</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.1$</td> <td>Ignore</td> </tr> <tr> <td>$0.1 < D \leq 0.15$</td> <td>2</td> </tr> <tr> <td>$0.15 < D \leq 0.20$</td> <td>1</td> </tr> <tr> <td>$D > 0.20$</td> <td>0</td> </tr> </tbody> </table> <p>C-STN : if $D > 0.1$, unqualified</p> </div> </div>	Dimension	Qualified Quantity	$D \leq 0.1$	Ignore	$0.1 < D \leq 0.15$	2	$0.15 < D \leq 0.20$	1	$D > 0.20$	0
Dimension	Qualified Quantity									
$D \leq 0.1$	Ignore									
$0.1 < D \leq 0.15$	2									
$0.15 < D \leq 0.20$	1									
$D > 0.20$	0									

04	LCD black spots, white spots (Line Style)	<p>Unit : mm</p> 		<p>4.1 Small area LCD</p> <table border="1"> <thead> <tr> <th>Length</th> <th>Width</th> <th>Qualified Quantity</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>≤ 0.015</td> <td>Ignore</td> </tr> <tr> <td>≤ 1.0</td> <td rowspan="2">$0.015 < W \leq 0.025$</td> <td>2</td> </tr> <tr> <td>≤ 2.0</td> <td>1</td> </tr> <tr> <td>≤ 1.0</td> <td>$0.025 < W \leq 0.05$</td> <td>1</td> </tr> <tr> <td>-</td> <td>$D > 0.05$</td> <td>According to circle</td> </tr> </tbody> </table>			Length	Width	Qualified Quantity	-	≤ 0.015	Ignore	≤ 1.0	$0.015 < W \leq 0.025$	2	≤ 2.0	1	≤ 1.0	$0.025 < W \leq 0.05$	1	-	$D > 0.05$	According to circle
		Length	Width	Qualified Quantity																			
-	≤ 0.015	Ignore																					
≤ 1.0	$0.015 < W \leq 0.025$	2																					
≤ 2.0		1																					
≤ 1.0	$0.025 < W \leq 0.05$	1																					
-	$D > 0.05$	According to circle																					
				<p>4.2 Large area LCD</p> <table border="1"> <thead> <tr> <th>Length</th> <th>Width</th> <th>Qualified Quantity</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>≤ 0.015</td> <td>Ignore</td> </tr> <tr> <td>≤ 2.0</td> <td>$0.015 < W \leq 0.025$</td> <td>2</td> </tr> <tr> <td>≤ 1.0</td> <td>$0.025 < W \leq 0.05$</td> <td>1</td> </tr> <tr> <td>-</td> <td>$D > 0.05$</td> <td>According to circle</td> </tr> </tbody> </table> <p>CSTN : If $W \geq 0.015$, unqualified Ignore beyond viewing area</p>			Length	Width	Qualified Quantity	-	≤ 0.015	Ignore	≤ 2.0	$0.015 < W \leq 0.025$	2	≤ 1.0	$0.025 < W \leq 0.05$	1	-	$D > 0.05$	According to circle		
Length	Width	Qualified Quantity																					
-	≤ 0.015	Ignore																					
≤ 2.0	$0.015 < W \leq 0.025$	2																					
≤ 1.0	$0.025 < W \leq 0.05$	1																					
-	$D > 0.05$	According to circle																					
05	LCD Scratch 、 Threadlike Fiber	Same to NO.3 circle sightline and surface of LCD is vertical (2)Same to NO.3 line style																					
06	POL	It is not admissible that POL is beyond the edge of glass, else, unqualified. It is essential that POL is over the 50 percent of width of frame , else ,unqualified. According to the drawing in case of special definition.																					
07	IC/FPC Bonding	Scratch	Reject																				

		Intensity Of Adhesion	If lower than specification, reject	
		Gold Fold Twist	Reject	
07	IC/FPC Bonding	Silicon	According to outline, no gold outside, seal can not be higher than LCD	
		FPC Gold Sever	Reject	
08	SMT	Lack of Component、Polarity Inverse	If exist, reject	
		Leak Solder、Virtual Solder	If exist, reject	
		Short Circuit In Solder Point	If exist, reject	
		Tin Ball	If exist, reject	
		Tin Acumination	If visual, reject	
		Height Solder Point	If higher 0.5mm than component. reject	
		Height of component	Either side higher 0.5mm than component, reject	

		Component Shift	 <p>$X < 3/4Z$ $y > 1/3D$ reject reject</p>
08	SMT	Few Tin	 <p>If $\theta \leq 20^\circ$ reject</p>
		Component Deflection	 <p>If $Y > 1/3D$ reject</p>
		Component Carcass Sideways	Reject

		Component Carcass Sideways	If exist with visual inspection , reject	
		Lot Tin	A: Tin accrete the solder side completely , hollowly ,Ok B: Tin accrete the solder side completely , full circle arc , ok C: Jointing include whole solder side, height of tin>50 percent of height of component, reject	
		Few Tin	A: Tin accrete the solder side completely , hollowly ,Ok B: height of tin > 1/3 of solder side of component , ok C: height of tin ≤ 1/3 of solder side of component, reject	
08	SMT	<p style="text-align: center;">Normal</p>  <p style="text-align: center;">Jointing side</p>		
		Short circuit 、 Open circuit	Forbid	
09	Light	Quality of CSTN Display	1、 Rolling strake with visual inspection, forbid 2、 Differentness of color in viewing area with visual inspection (full white、 red、 green、 blue), forbid 3 、 Display change with visual inspection , forbid	

10	Color Of CIE Coordinate		x	y	Drive LCD under normal condition, 25°C $\phi=0$ $\theta=0$ Test white、red、green blue with DMS Record
		white	± 0.05	± 0.05	
		Red	± 0.05	± 0.05	
		Green	± 0.05	± 0.05	
		Blue	± 0.05	± 0.05	
		According to the specification or sample customer have approved			
11	Brightness	In accord with product specification	Drive condition is according to specification Measure location is in Follow Picture 3、Adjust brightness instrument to zero , burrow against the surface of LCD , press “measure” , record when the display is steady. (YOKOGAWA-3298)		
			 <p style="text-align: center;">Measure location</p>		
12	CR (Max)	According to specification	According to product specification Measure instrument (DMS-501)		
13	Response time	According to specification	According to product specification Measure instrument (DMS-501)		
14	Viewing angle	According to specification	According to product specification Measure instrument (DMS-501)		
15	Vibration、Ring	Compare with the sample customer supply	Compare with the sample customer supply when assemble		
16	Frequency Of FPC Bend	According to the use of product (main FPC of foldaway cell phone ≥ 6 thousand)	Measure instrument Bend angle : 150° Fix FPC in the casement when customer supply		

11 Handling Precautions

11.1 Mounting method

The LCD panel of Daxian LCD module consists of two thin glass plates with polarizers which easily be damaged. And since the module is so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

11.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent [recommended below] and wipe lightly

- Isopropyl alcohol
- Ethyl alcohol

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Aromatics

Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns

Do not use the following solvent on the pad or prevent it from being contaminated:

- Soldering flux
- Chlorine (Cl) , Sulfur (S)

If goods were sent without being silicon coated on the pad, ITO patterns could be damaged due to the corrosion as time goes on.

If ITO corrosion happens by miss-handling or using some materials such as Chlorine (Cl), Sulfur (S) from customer, Responsibility is on customer.

11.3 Caution against static charge

The LCD module uses C-MOS LSI drivers, so we recommend that you:

Connect any unused input terminal to V_{dd} or V_{ss}, do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

11.4 packing

- Module employs LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity

11.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life.
- An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature

LCD's how dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.

- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the maximum operating temperature, 50%Rh or less is required.

11.6 storage

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it . And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.

[It is recommended to store them as they have been contained in the inner container at the time of delivery from us

11.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water

12 Precaution for use

12.1

A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

12.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification
- When a new problem is arisen which is not specified in this specifications
- When an inspection specifications change or operating condition change in customer is reported to Daxian , and some problem is arisen in this specification due to the change
- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

