### 2.15X1.7mm SMD LED WITH CERAMIC SUBSTRATE

ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES



#### **Features**

- Dimension: 2.15mmX 1.7mm X 0.8mm.
- Low thermal resistance.
- Ceramic package with silicone resin.
- Small package with high efficiency.
- Surface mount technology.
- ESD protection.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 2a.
- Soldering methods: IR reflow soldering.
- RoHS compliant.

Part Number: KT-2117SYL1Z1S-VFS

Super Bright Yellow



### **Application Note**

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

#### **Typical Applications**

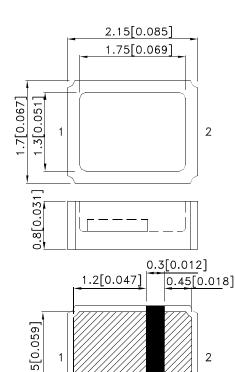
Room lighting

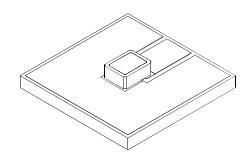
Architectural lighting

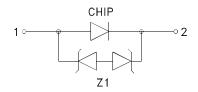
Decorative/pathway lighting

Front panel backlight

### **Package Dimensions**











#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
- 4. The device has a single mounting surface. The device must be mounted according to the specifications.

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### Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Value	Unit
Operating Temperature	Тор	-40 To +100	°C
Storage Temperature	Tstg	-40 To +110	°C
Junction temperature[1]	TJ	110	°C
DC Forward Current [1]	lF	150	mA
Peak Forward Current [2]	lғм	270	mA
Reverse Voltage	VR	5	V
Power dissipation	Pb	0.525	W
Electrostatic Discharge Threshold (HBM)	8000	V	
Thermal resistance [1] (Junction/ambient)	Rth j-a	178	°C/W
Thermal resistance [1] (Junction/solder point)	Rth j-s	78	°C/W

#### Notes:

### Electrical / Optical Characteristics at Ta=25°C

Parameter	Symbol	Value	Unit	
Wavelength at peak emission IF=140mA [Typ.]	λ peak	590	nm	
Dominant Wavelength IF=140mA [Typ.]	λ dom [1]	590	nm	
Spectral Line Half-width IF=140mA [Typ.]	Δλ	20	nm	
Forward Voltage Ir=140mA [Min.]		2.5		
Forward Voltage IF=140mA [Typ.]	VF [2]	2.97	V	
Forward Voltage IF=140mA [Max.]		3.5		
Reverse Current VR=5V [Max.]	lR	10	μΑ	
Optical efficiency	η opt	16.8	lm/W	
Temperature coefficient of $\lambda$ peak IF=140mA, -10 $^{\circ}$ C $\leq$ T $\leq$ 100 $^{\circ}$ C [Typ.]	TC λ peak	0.13	nm/° C	
Temperature coefficient of $\lambda$ dom IF=140mA, -10 $^{\circ}$ C $\leq$ T $\leq$ 100 $^{\circ}$ C [Typ.]	TC λ dom	0.10	nm/° C	
Temperature coefficient of VF IF=140mA, -10 $^{\circ}$ C $\leq$ T $\leq$ 100 $^{\circ}$ C [Typ.]	TCv	-3.3	mV/° C	

#### Notes

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Results from mounting on PC board FR4, mounted on pc board-metal core PCB is recommend for lowest thermal resistance.

<sup>2. 1/10</sup> Duty Cycle, 0.1ms Pulse Width.

<sup>1.</sup> Wavelength is measured with a current pulse of 20ms at a tolerance of  $\pm 1$ nm.

<sup>2.</sup> Forward voltage is measured with a current pulse of 10ms at a tolerance of ±0.1V.

#### **Selection Guide**

Part No.	Dice	Lens Type	Luminous Intensity [2] lv(cd)@ 140mA		Φν (lm) [3] @ 140mA	Viewing Angle [1]
			Min.	Тур.	Тур.	2 θ 1/2
KT-2117SYL1Z1S-VFS	Super Bright Yellow(AlGaInP)	WATER CLEAR	0.48	0.7	7	120°

### **Brightness codes**

luminous Intensity [2] Iv(cd) @ 140mA		Φν (lm) [3] @ 140mA	
Code.	Min.	Max.	Тур.
S	0.48	0.75	4
Т	0.65	1.1	5.5
U	0.9	1.5	7.5
V	1.2	1.8	9.5
W	1.5	2.1	11

#### Notes

- $1.\theta\,$  1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- 2.Luminous intensity is measured by a current pulse of 10ms at a tolerance of ±15%.

Orders for single light intensity group are generally not accepted.

### **Forward Voltage Groups**

Forward Voltage		Unit
Min.	Max.	Unit
2.5	2.7	V
2.7	2.9	V
2.9	3.1	V
3.1	3.3	V
3.3	3.5	V

#### Notes

Forward voltage is measured with a current pulse of 10ms at a tolerance of  $\pm 0.1 \text{V}$ .

Shipment may contain more than one of the forward voltage groups.

Orders for single forward voltage group are generally not accepted.

### **Wavelength Groups**

Wavelength		Unit	
Code.	Min.	Max.	
2	584	586	nm
3	586	588	nm
4	588	590	nm
5	590	592	nm
6	592	594	nm
7	594	597	nm

Note:

Wavelength is measured with a current pulse of 20ms at a tolerance of ±1nm.

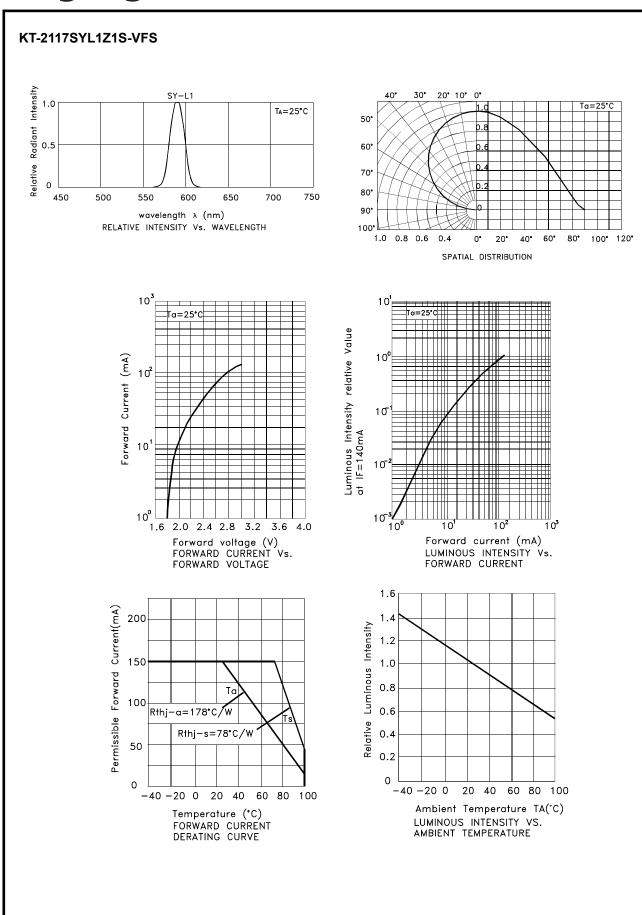
Shipment may contain more than one of the wavelength groups.

Orders for single wavelength group are generally not accepted.

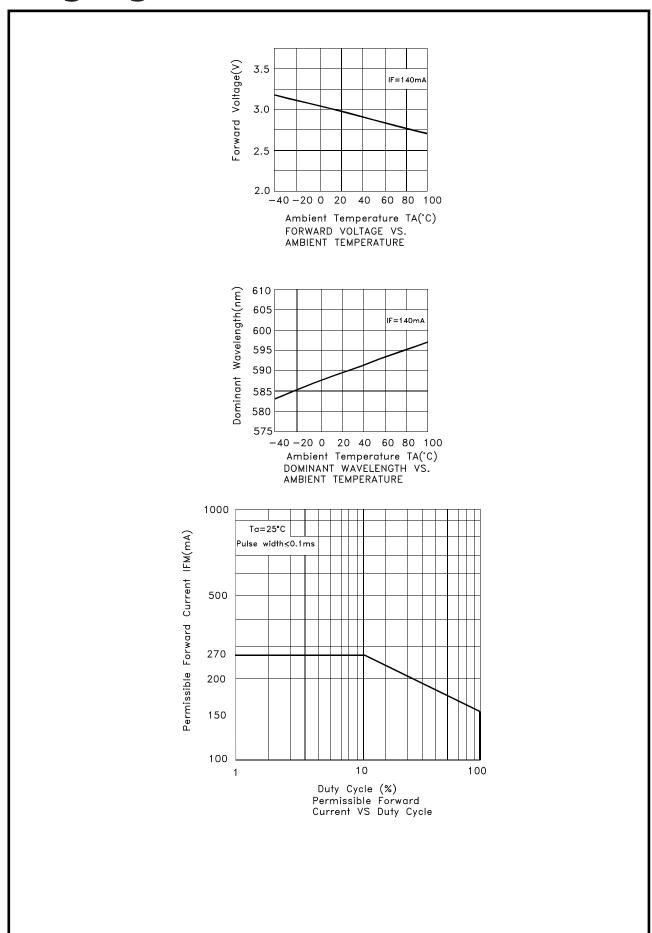
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<sup>3.</sup>The typical data of Luminous Flux can only reflect statistical figures, actual parameters of individual product could differ from the typical data. For the purpose of product enhancement, the typical data is subject to change without prior notice. Shipment may contain more than one of the light intensity groups.



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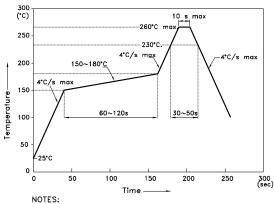


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#### KT-2117SYL1Z1S-VFS

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



- 1.We recommend the reflow temperature  $245^{\circ}C(+/-5^{\circ}C)$ .The maximum soldering temperature should be limited to  $260^{\circ}C$ . 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

#### **Heat Generation:**

1. Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board ,as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.

2.Please determine the operating current with consideration of the ambient temperature local to the LED and refer to the plot of Permissible Forward current vs. Ambient temperature on CHARACTERISTICS in this specification. Please also take measures to remove heat from the area near the LED to improve the operational characteristics on the LED.

3.The equation ① indicates correlation between Tj and Ta and the equation ② indicates correlation between Tj and Ts

 $T_j = Ta + Rthj-a *W \dots$ 

Tj = Ts + Rthj-s \*W ......

Tj = dice junction temperature: °C

Ta = ambient temperature:°C

Ts = solder point temperature:°C

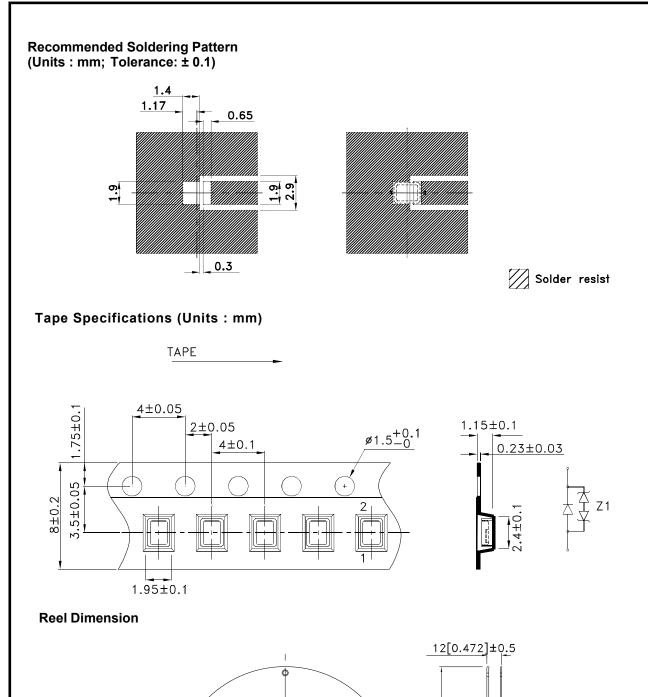
Rthj-a = heat resistance from dice junction temperature to ambient temperature: °C / W

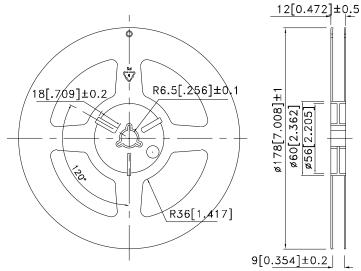
Rthj-s = heat resistance from dice junction temperature to Ts measuring point : °C / W

W = inputting power (IFx VF) : W

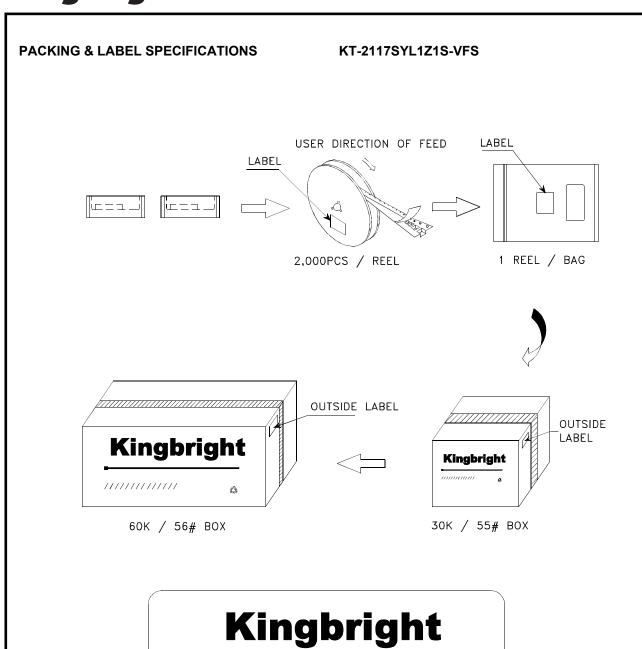
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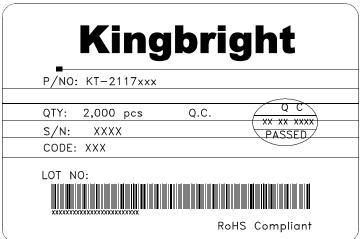
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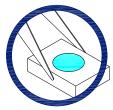
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### **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

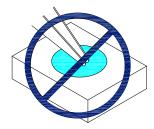
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

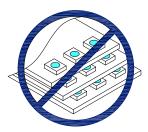


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

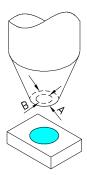




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



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