

L-7104MD/1G11D T-1 (3mm) Bi-Level Circuit Board Indicator

DESCRIPTIONS

- The Green source color devices are made with Gallium Phosphide Green Light Emitting Diode
- The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode

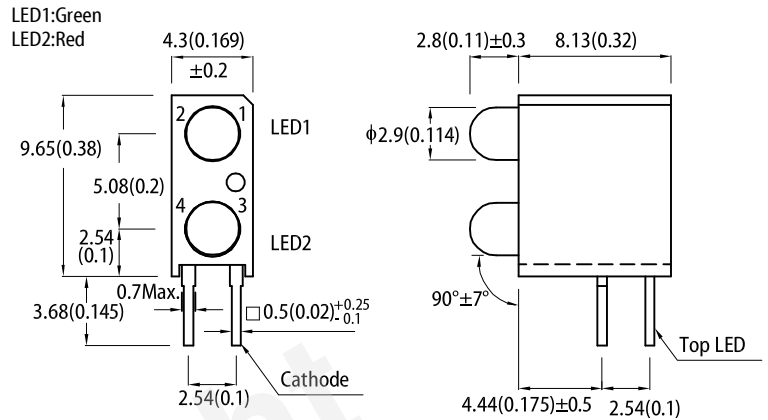
FEATURES

- Pre-trimmed leads for pc mounting
- Black case enhances contrast ratio
- High reliability life measured in years
- Housing UL rating: 94V-0
- Housing material: Type 66 nylon
- RoHS compliant

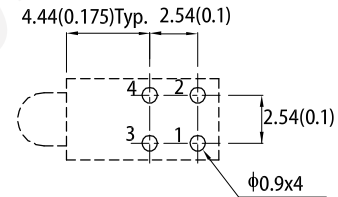
APPLICATIONS

- Status indicator
- Illuminator
- Signage applications
- Decorative and entertainment lighting
- Commercial and residential architectural lighting

PACKAGE DIMENSIONS



Recommended PCB Layout



- Notes:
1. All dimensions are in millimeters (inches).
 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
 3. Lead spacing is measured where the leads emerge from the package.
 4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SELECTION GUIDE

| Part Number | Emitting Color (Material) | Lens Type | Iv (mcd) @ 10mA ^[2] | | Viewing Angle ^[1] |
|----------------|-----------------------------------|----------------|--------------------------------|------|------------------------------|
| | | | Min. | Typ. | 2θ1/2 |
| L-7104MD/1G11D | ■ Green (GaP) | Green Diffused | 10 | 25 | 50° |
| | | | *10 | *25 | |
| | ■ High Efficiency Red (GaAsP/GaP) | Red Diffused | 12 | 30 | 50° |
| | | | *10 | *20 | |

Notes:
 1. $\theta_{1/2}$ is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
 2. Luminous intensity / luminous flux: +/-15%.
 * Luminous intensity value is traceable to CIE127-2007 standards.

ELECTRICAL / OPTICAL CHARACTERISTICS at T_A=25°C

| Parameter | Symbol | Emitting Color | Value | | Unit |
|---|---------------------------------|------------------------------|--------------|------------|-------|
| | | | Typ. | Max. | |
| Wavelength at Peak Emission I _F = 10mA | λ _{peak} | Green High Efficiency Red | 565 627 | - | nm |
| Dominant Wavelength I _F = 10mA | λ _{dom} ^[1] | Green High Efficiency Red | 568 617 | - | nm |
| Spectral Bandwidth at 50% Φ REL MAX I _F = 10mA | Δλ | Green High Efficiency Red | 30 45 | - | nm |
| Capacitance | C | Green High Efficiency Red | 15 15 | - | pF |
| Forward Voltage I _F = 10mA | V _F ^[2] | Green High Efficiency Red | 2 1.9 | 2.4 2.3 | V |
| Reverse Current (V _R = 5V) | I _R | Green High Efficiency Red | - | 10 10 | μA |
| Temperature Coefficient of λ _{peak} I _F = 10mA, -10°C ≤ T ≤ 85°C | TC _{λpeak} | Green High Efficiency Red | 0.1 0.13 | - | nm/°C |
| Temperature Coefficient of λ _{dom} I _F = 10mA, -10°C ≤ T ≤ 85°C | TC _{λdom} | Green High Efficiency Red | 0.06 0.06 | - | nm/°C |
| Temperature Coefficient of V _F I _F = 10mA, -10°C ≤ T ≤ 85°C | TC _V | Green High Efficiency Red | -2 -1.9 | - | mV/°C |

Notes:

1. The dominant wavelength (λ_d) above is the setup value of the sorting machine. (Tolerance λ_d : ±1nm.)
2. Forward voltage: ±0.1V.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ABSOLUTE MAXIMUM RATINGS at T_A=25°C

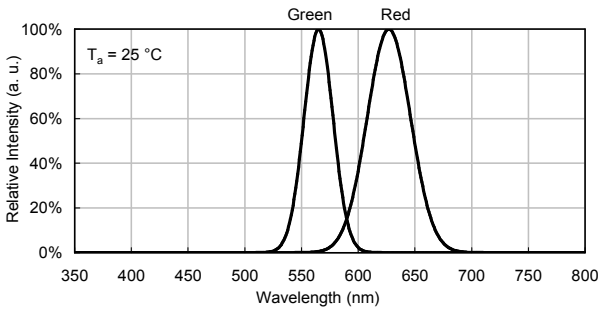
| Parameter | Symbol | Value | | Unit |
|--|-----------------------------------|---------------------|---------------------|------|
| | | Green | High Efficiency Red | |
| Power Dissipation | P _D | 62.5 | 75 | mW |
| Reverse Voltage | V _R | 5 | 5 | V |
| Junction Temperature | T _j | 110 | 125 | °C |
| Operating Temperature | T _{op} | -40 to +85 | | °C |
| Storage Temperature | T _{stg} | -40 to +85 | | °C |
| DC Forward Current | I _F | 25 | 30 | mA |
| Peak Forward Current | I _{FM} ^[1] | 140 | 160 | mA |
| Electrostatic Discharge Threshold (HBM) | - | 8000 | 8000 | V |
| Thermal Resistance (Junction / Ambient) | R _{th JA} ^[2] | 680 | 680 | °C/W |
| Thermal Resistance (Junction / Solder point) | R _{th JS} ^[2] | 460 | 450 | °C/W |
| Lead Solder Temperature ^[3] | | 260°C For 3 Seconds | | |
| Lead Solder Temperature ^[4] | | 260°C For 5 Seconds | | |

Notes:

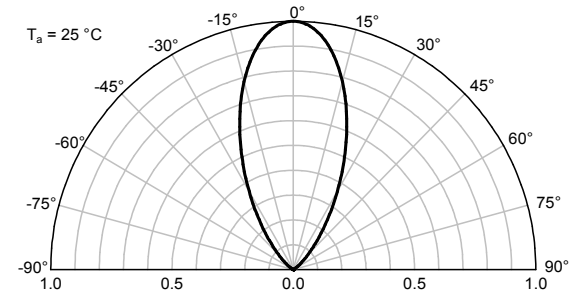
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. R_{th JA}, R_{th JS} Results from mounting on PC board FR4 (pad size ≥ 16 mm² per pad).
3. 2mm below package base.
4. 5mm below package base.
5. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

TECHNICAL DATA

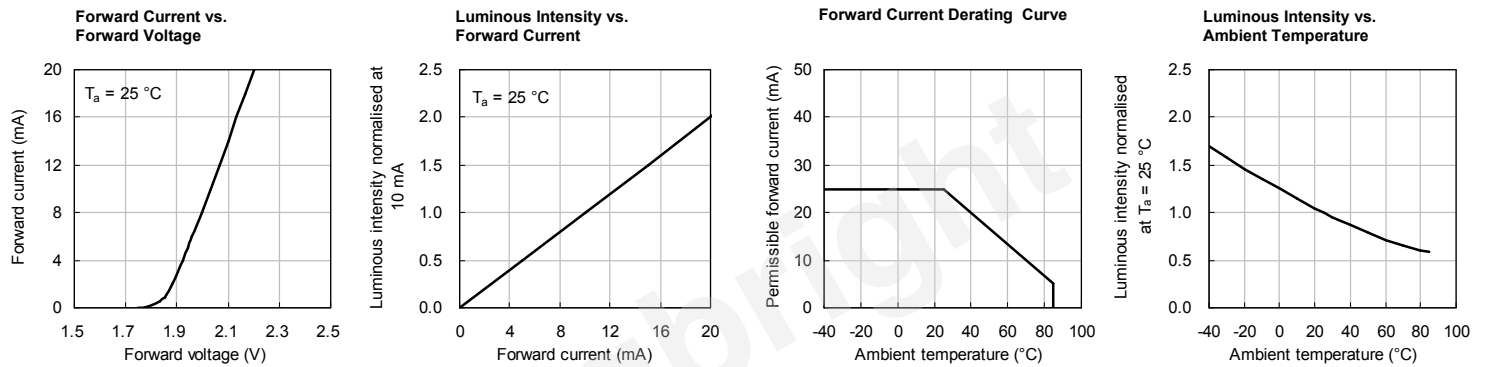
RELATIVE INTENSITY vs. WAVELENGTH



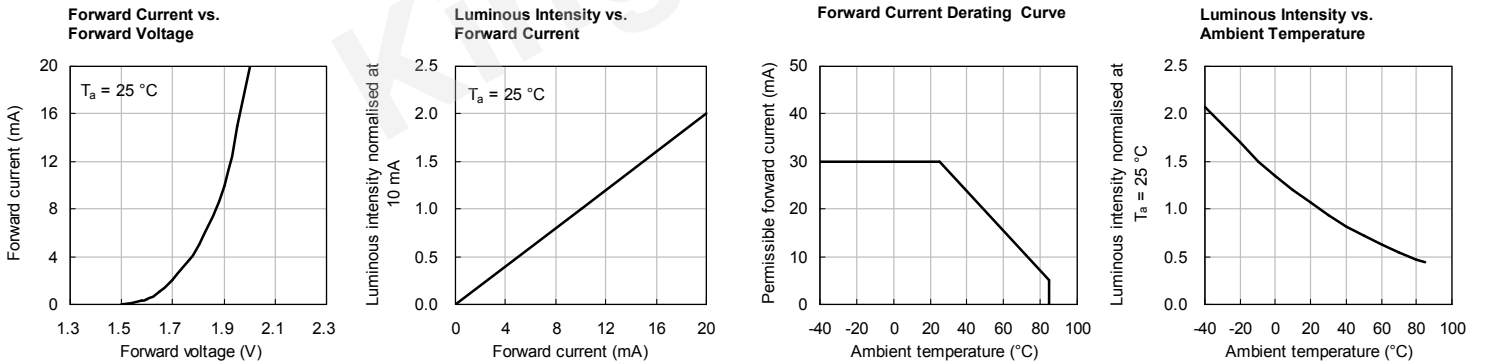
SPATIAL DISTRIBUTION



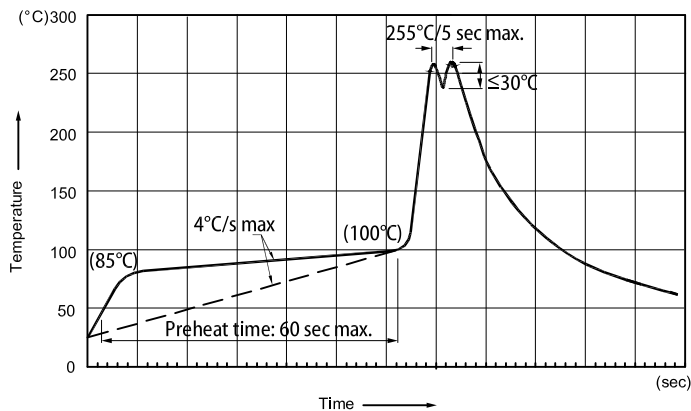
GREEN



HIGH EFFICIENCY RED



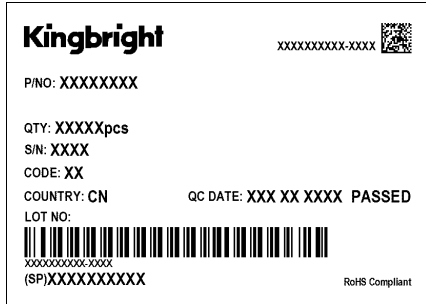
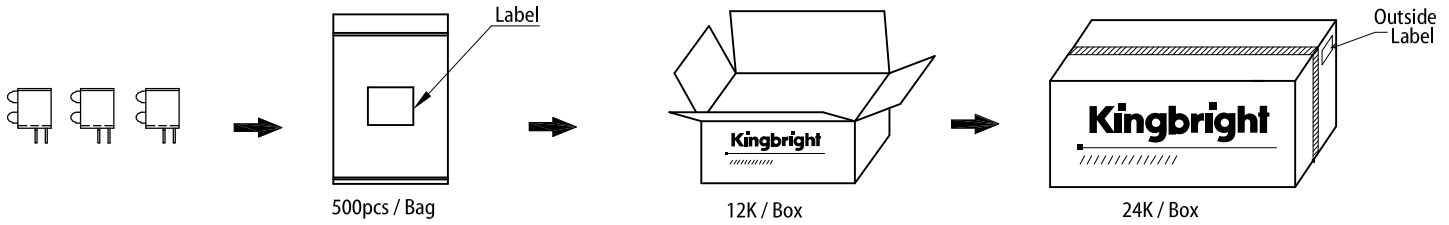
RECOMMENDED WAVE SOLDERING PROFILE



Notes:

1. Recommend pre-heat temperature of $105\text{ }^\circ\text{C}$ or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of $260\text{ }^\circ\text{C}$.
2. Peak wave soldering temperature between $245\text{ }^\circ\text{C}$ ~ $255\text{ }^\circ\text{C}$ for 3 sec (5 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above $85\text{ }^\circ\text{C}$.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.

PACKING & LABEL SPECIFICATIONS



PRECAUTIONS

Storage Conditions

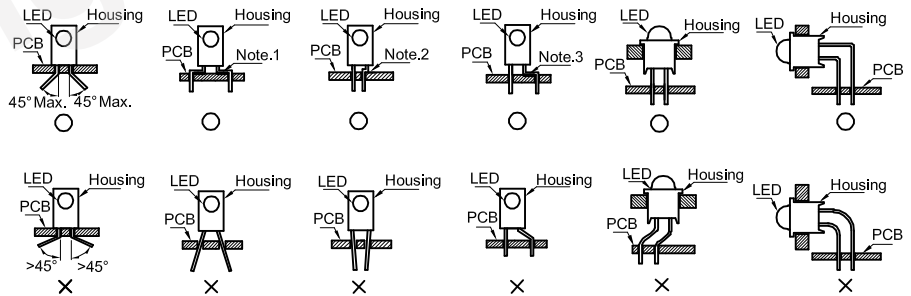
1. Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
2. LEDs should be stored with temperature $\leq 30^{\circ}\text{C}$ and relative humidity $< 60\%$.
3. Product in the original sealed package is recommended to be assembled within 72 hours of opening.
Product in opened package for more than a week should be baked for 30 (+10/-0) hours at $85 \sim 100^{\circ}\text{C}$.

LED Mounting Method

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement.

Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

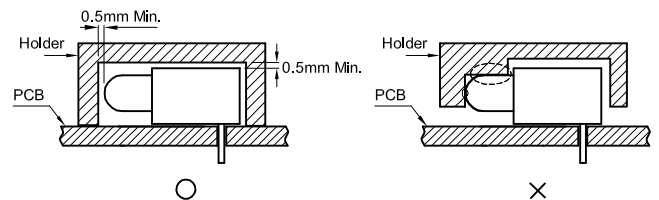
Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.



" O " Correct mounting method " x " Incorrect mounting method

Lead Forming Procedures

1. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.
2. The tip of the soldering iron should never touch the lens epoxy.
3. Through-hole LEDs are incompatible with reflow soldering.
4. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.



PRECAUTIONARY NOTES

1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
4. The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Kingbright representative for further assistance.
5. The contents and information of this document may not be reproduced or re-transmitted without permission by Kingbright.
6. All design applications should refer to Kingbright application notes available at https://www.kingbright.com/application_notes