Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification
() Final Specification

Title	8.0'	'W (80	00 X RGB X	480) TFT - LCD
BUYER			SUPPLIER	LG.Philips LCD Co., Ltd.

BUYER		SUPPLIER	LG.Philips LCD Co., Ltd.
MODEL		MODEL	
		SUFFIX	
	1		

SIGNATURE	DATE
	<u> </u>

APPROVED BY	DATE				
C.S. KYOUNG /G.Manager REVIEWED BY					
J.D. KIM /Manager PREPARED BY					
C.K. PARK /Engineer					

Product Engineering Dept. LG. Philips LCD Co., Ltd

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RECORD OF REVISIONS

Revision No.	Revision Date	Page	Summary						
0.0	Apr.08.2005								
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1. Summary

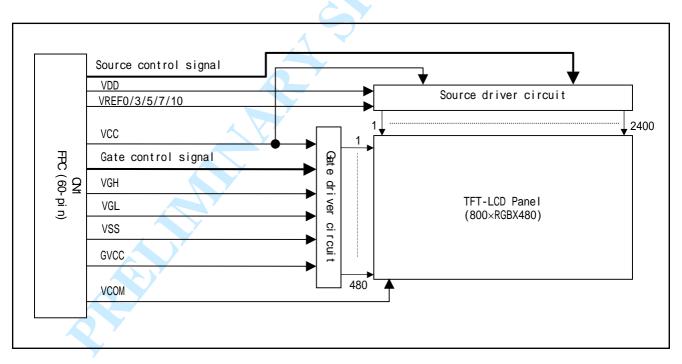
The LT080WV3-TJA1 is a Board Assembly Product of TFT LCD without any extra system.

This module utilizes amorphous silicon thin film transistors and a 16:9 aspect ratio. A 8.0" active matrix liquid crystal display allows full color to be displayed.

The applications are Portable DVD, Multimedia applications and others AV system.

2. Features

- •Utilizes a panel with a 16:9 aspect ratio suitable for use in wide-screen systems.
- •The 8.0" screen produces a high resolution image composed of 384,000 pixel in a stripe arrangement.
- •Wide viewing angle technology is employed. The most suitable viewing direction is in the 6 o'clock.
- •By adopting an active matrix drive, a picture with high contrast is realized.
- •A thin, light and compact module is accomplished through the use of COG mounting technology.
- •By adopting a high aperture panel, high transmittance color filter and high transmission polarizing plates, transmittance ratio is realized.
- •This module is compatible with the Timing controller, developed by LG.Philips LCD. [T-con Model Name: GARNET, Part Number: 0IHYL-0051A]



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3. General Specification

CHARACTERISTIC ITEM	SPECIFICATION
Signal Interface	Digital Interface (CMOS)
Display Technology	a-Si TFT active matrix
Display Mode	Normally White, Transmitting Type
Screen Size (Diagonal)	8.0" (20.27cm)
Outline Dimension	188.6mm (H) X 155.2mm (V) X 1.75mm (D)
Active Area	176.64mm (H) X 99.36mm (H)
Number Of dots	800(H) X 3(R,G,B) X 480(V)
Color depth	6 Bit, 262,144 colors
Pixel Pitch	0.2208 mm × 0.2070 mm
Color Filter Array	RGB vertical stripes
Weight	75.6g (Typ)
Backlight	CCFL (L Type)
Surface Treatment	Anti-Glare Treatment



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4. Interface (Input Terminal)

1> TFT-LCD Panel Driving Part

Pin No.	SYMBOL	FUNCTION	REMARK
1	VCOM	Voltage Applied To Color Filter Substrate	
2	VCOM	Voltage Applied To Color Filter Substrate	
3	GND	Ground	
4	GND	Ground	Y
5	VDD	Power Line For Source Driver IC	7
6	VDD	Power Line For Source Driver IC	
7	VREF10	Voltage For Gamma Correction	
8	GND	Ground	
9	GND	Ground	
10	VCC	Power Line For Logic	
11	VCC	Power Line For Logic	
12	VREF0	Voltage For Gamma Correction	
13	L_R	Left/Right Scanning Change	
14	В0	Blue Data 0 [LSB]	
15	B1	Blue Data 1	
16	B2	Blue Data 2	
17	В3	Blue Data 3	
18	B4	Blue Data 4	
19	B5	Blue Data 5 [MSB]	
20	TP1	Source Driver Output Enable	
21	El01	Source Scanning Left Start Signal	
22	VCC	Power Line For Logic	
23	VCC	Power Line For Logic	
24	CLK	Source Driver Clock Input	
25	GND	Ground	
26	GND	Ground	
27	REV	Reverse of Input R,G,B Data Code	
28	EI02	Source Scanning Right Start Signal	
29	G0	Green Data 0 [LSB]	
30	G1	Green Data 1	



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4. Interface (Input Terminal)

Pin No.	SYMBOL	FUNCTION	REMARK
31	G2	Green Data 2	
32	G3	Green Data 3	,
33	G4	Green Data 4	
34	G5	Green Data 5 [MSB]	, y
35	R0	Red Data 0 [LSB]	Y
36	R1	Red Data 1	
37	R2	Red Data 2	
38	R3	Red Data 3	
39	R4	Red Data 4	
40	R5	Red Data 5 [MSB]	
41	GND	Ground	
42	VREF3	Voltage For Gamma Correction	
43	VREF5	Voltage For Gamma Correction	
44	VREF7	Voltage For Gamma Correction	
45	GND	Ground	
46	VDD	Power Line For Source Driver IC	
47	VDD	Power Line For Source Driver IC	
48	VCOM	Voltage Applied To Color Filter Substrate	
49	VGH	Gate Driver Positive Voltage	
50	VGL	Gate Driver Negative Voltage	
51	VGL	Gate Driver Negative Voltage	
52	VCOM	Voltage Applied To Color Filter Substrate	
53	VCOM	Voltage Applied To Color Filter Substrate	
54	VSS	Power Line For Gate Driver IC Logic	
55	GVCC	Power Line For Gate Driver IC Logic	
56	MODE	Control signal for gate driver	
57	U_D	Up/Down Scanning Change	
58	SPV	Gate Scanning Start Signal	
59	CKV	Gate Driver Scanning Clock Pulse	
60	GND	Ground	

^{*} Input connector for the operation: FH12K-60S-0.5SH manufactured by Hirose or equivalent,

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5. Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

PARAMETER	SYMBOL	CONDITION	MIN.	MAX.	UNIT	REMARK
Logic Voltage	VCC	T _a =25	-0.3	6.0	V	
Source Driver Voltage	VDD	T _a =25	-0.3	6.0	V	
Digital Input Signals	V _{I1}	T _a =25	-0.3	VCC+0.3	V	[Note 5-1]
Analog Input Signals	V _{I2}	T _a =25	-0.3	VDD+0.3	V	[Note 5-2]
	VGH	T _a =25	-0.3	33	V	
Gate Driver Voltage	VGH-VGL	T _a =25	-0.3	33	V	
Vollage	GVCC-VSS	T _a =25	-0.3	6.0	V	
Storage Temperature	T _{st}	-	-20	70		[Note 5-3,4]
Operating Temperature (Ambient Temperature)	T _{op}	-	-10	60		[Note 5- 3,4,5,6]

[Note 5-1] MODE, U_D, SPV, CKV, EIO1/2, REV, CLK, TP1, L_R, R0-5/G0-5/B0-5

[Note 5-2] VCOM, VREF 0/3/5/7/10

[Note 5-3] This rating applies to all parts of the module and should not be exceeded.

[Note 5-4] Maximum wet-bulb temperature is 60 . Condensation of dew must be avoided as electrical current leaks will occur, causing a degradation of performance specifications.

[Note 5-5] The operating temperature only guarantees operation of the circuit and doesn't guarantee all the contents of Electro-optical specification.

[Note 5-6] Ambient temperature when the backlight is lit (reference value).

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6. Electrical Characteristics

1> Recommended Operating Conditions

TFT-LCD Panel Driving Section

 $T_a=25$

	I _a =25									
PARA	METER	.R			SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Logic Sup	ply Vo	oltaç	je		VCC	3.0	3.3	3.6	V	
High Level				V _{IH}	0.7VCC	-	VCC	V		
Digital Input Signal		L	Low Lev	⁄el	V _{IL}	0	-	0.3VCC	V	
Source Driver	Suppl	ly V	oltage		VDD	4.5	5.0	5.5	V	
			Н	li	VGH	17	18	19		
	TFT	_ [AC	VGLAC	5.0	6.0	7.0	Vp-p	
Gate Driver			Lo	DC	VGLDC	-9.0	-9.5	-10.0	V	
		Hi		GVCC	-7.5	-8.0	-8.5	V		
	Logic	c	Lo		VSS	-12.0	-12.5	-13.0	V	
Gamma Correction Voltage			AC		V _{VI}	0.1	-	VDD-0.1	V	
Color Filter		AC			VCOM _{AC}	5.0	5.5	6.0	Vp-p	
Substrate Voltage			DC		VCOM _{DC}	1.5	1.7	1.9	V	
Source Driver	Supply	ly C	urrent		IDD	-	40	60	mA	VDD = 5.0V
Logic Sup	ply Cu	urrei	nt		ICC	-	0.1	5.0	mA	VCC = 3.3V
Gate Driver Intern	nal Neç	gativ	ve Supr	oly	GICC	-	0.1	1.0	mA	GVCC = -8.0V
Cu	ırrent	_			ISS	-	0.1	1.0	mA	VSS = -12.5V
Gate Driver Hig	jh Supr	ply (Current		IGH	-	0.1	1.0	mA	VGH = 18.0V
Gate Driver Low Supply Current					IGL	-	0.1	1.0	mArms	VGLDC = -9.5V

^{*****} Cautionary Matter: When applying or disconnecting power, please be sure that such action is sequentially carried out for all power supplies. In addition, apply input signals only after power has been turned on.

[Power Sequence]

-Source Driver :

Power on sequence : Case.1) VCC > Logic input > VDD > VREF0 to VREF10.

Case.2) VCC > VDD > VREF0 to VREF10 > Logic input.

Power off sequence is reverse turn of this.

-Gate Driver:

Power on sequence : VCC > VGL > Input signal > VGH.

Power off sequence is reverse turn of this.

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2> Timing Characteristics of input signals

	PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	REMARK
	CLK Cycle Time	tclk	15.3			ns	Y
	CLK High-Level Period	twh	4			ns	
	CLK Low-Level Period	twl	4			ns	CLK
S	DATA/REV Setup Time	tst1	2			ns	
0	DATA/REV Hold Time	th1	2			ns	DATA,REV
•	Start Pulse Setup Time	ts2	2			ns	
U	Start Pulse Hold Time	th2	2		7	ns	EIO1,EI02
R	TP1-CLK Setup Time	tstp1	2			ns	,
C	TP1-CLK Hold Time	thtp1	2			ns	TP1,CLK
Ε	Start Pulse Signal Delay Time	td1		•	10	ns	
		td2			3	US	EIO1,EI02
	LCD Drive Signal Delay Time	td3	?		8	US	,
	TP1 Signal Setup Time	ts3	3			CLK	TP1
	Clock Frequency	fckv			100	kHz	,
	Minimum Clock Width	twh	0.5			US	
	Clock Rise Time	trckv			100	ns	
G	Clock Fall Time	tfckv			100	ns	CKV
A	Data Setup Time	tsu	100			ns	,
T	Data Hold Time	tH	300			ns	CKV,SPV
Ε	Mode Setup Time	tsum	300			ns	CKV,MODE
	Rise Time	trs			100	ns	
	Fall Time	tfs			100	ns	SPV

(Note 1) Starting point of this time is the first rising point of CLK after rising of El02(El01). (Note 2) At least input one cycle of CKV during "L" period of SPV.

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3> Detail Description of Pin Functions

1. MODE is used as input pin for selecting output mode of Gate D-IC (Use H)

MODE	Operation
Н	Normal Operation of Gate Output
L	Set All Gate Output to VGL

2. U_D is used as input pin for selecting the shifting direction of bi-directional shift register and for setting the cascade sequence of Gate D-IC

U_D	Cascade Sequence	Output Shift
Н	1st to 2nd	OG1 to OG240(Up to Down)
L	2nd to 1st	OG240 to OG1(Down to Up)

3. L_R is is used as input pin for the horizontal scanning direction. If L_R is H, EIO2 is the Input Pin for the Source Start Pulse(SSP). Otherwise(If L_R is L), EIO1 is the Input Pin for the Source Start Pulse.

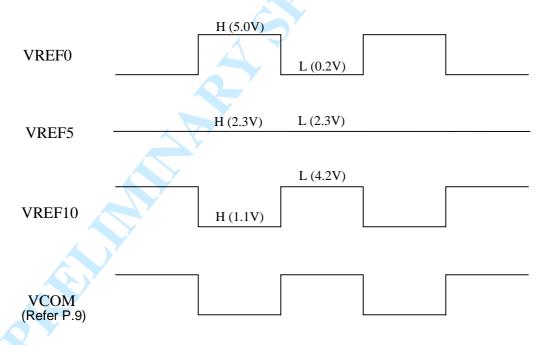
L_R	Scanning Direction	SSP Input Pin
Н	Form Left to Right	EIO2
L	From Right to Left	EIO1

4> Recommended Gamma Correction Voltage [VREF0 to VREF10]

UNIT: Voltage

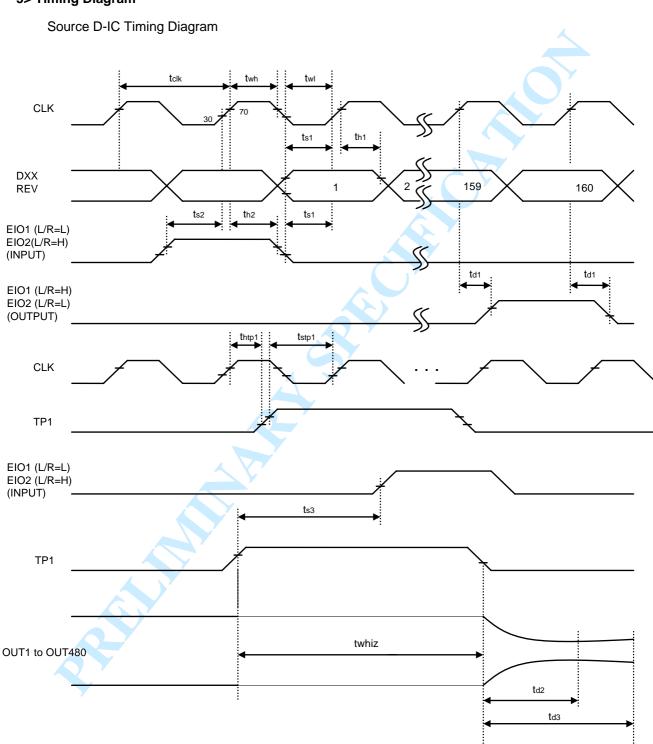
	H(V)	L(V)
VREF0	5.0	0.2
VREF3	2.8	1.8
VREF5	2.3	2.3
VREF7	1.9	2.7
VREF10	1.1	4.2

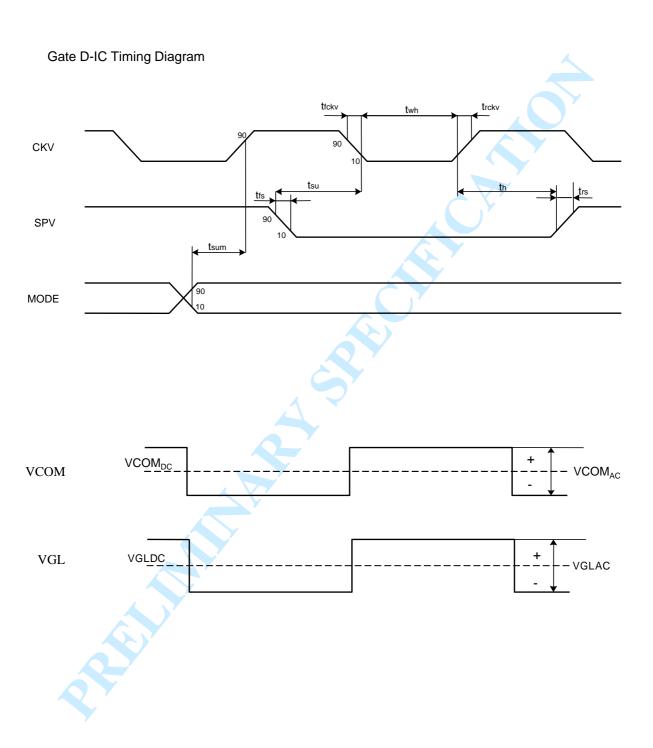
* Reference Gamma Wave Form





5> Timing Diagram





7. Electro-optical Characteristics

 $T_a=25$

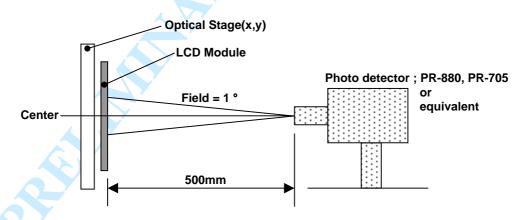
	Parameter		Condition		Values		Units	Notes
Parameter		Symbol	Condition	Min	Тур	Max	Ullis	Notes
	Contrast Ratio	CR	Optimal	300	400	-		[Note 7-1]
Trans	smittance (With pol)	Т	Center	-	6.6	- 4	%	
	x axis, right(Φ=0°)	Θr		55	60		degree	
Viewing	x axis, left (Φ=180°)	Θl	CR 10	55	60	-	degree	[Note 7-1]
Angle	y axis, up (Φ=90°)	Θu	CK 10	35	40	-	degree	[Note 7-2]
	y axis, down (Φ=270°)	Θd		45	50		degree	
Response	Rise Time	Tr _R	=0°	•	10	15	ms	[Note 7-3]
Time	Decay Time	Tr _D	=0	-	30	40	ms	[NOTE 7-3]

^{**} All electro-optical characteristics are measured under backlight condition.

But, the following conditions are just "Internal Conditions for Quality Test" of LG.Philips LCD.

<Reference Backlight>

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Luminance		ı	6010	-	Nit	Center Point
White Color	Wx	0.284	0.299	0.314	-	Center Point
Chromaticity	Wy	0.272	0.287	0.302	-	Center Point

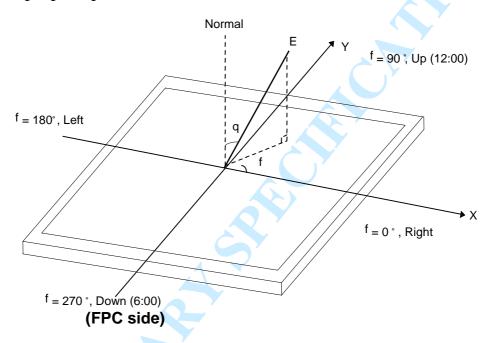


Measuring Condition;

- -Measuring surroundings : Dark Room
- -Measuring temperature : T_a=25
- -Adjust operating voltage to get optimum contrast at the center of the display.
- -Measured value at the center point of LCD panel after more than 30 minutes while backlight turning on.

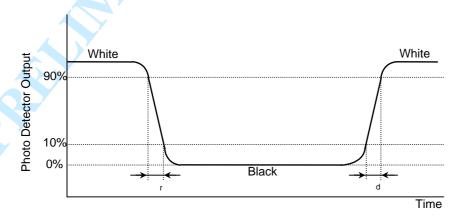
[Note 7-1] Contrast ratio is defined as follows;

[Note 7-2] Viewing angle range is defined as follows;



[Note 7-3]

Response time is obtained by measuring the transition time of photo detector output, when input signals are applied so as to make the area "black" to and from "white".

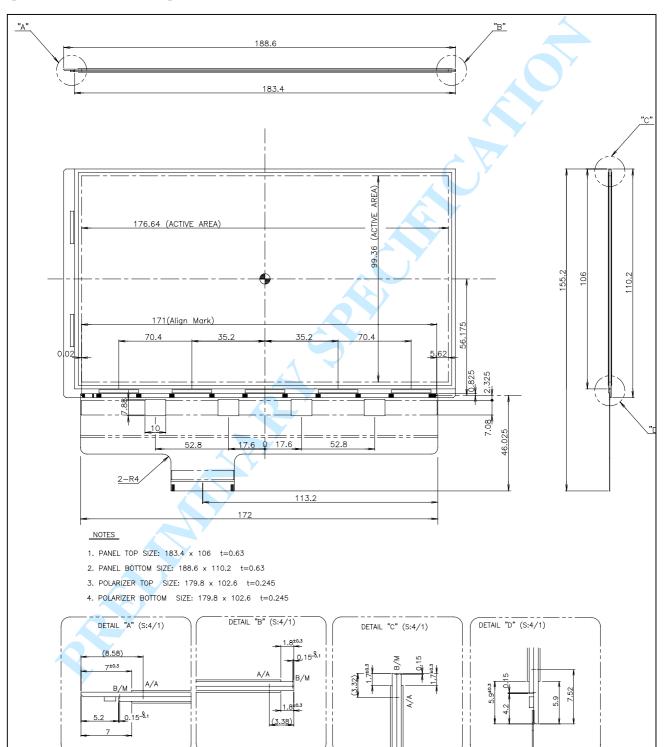


8. Mechanical Characteristics

Parameter		Specification	Unit	Remark
	Horizontal	188.6(± 0.5)mm	mm	
Outline Dimension	Vertical	155.2(± 0.5)mm	mm	
	Depth	1.75 ± 0.3 mm	mm	Y
Active Display Area	Horizontal	174.0 mm	mm	
	Vertical	104.4 mm	mm	
Weight		75.6g (Typ.)	g	
Surface Treatment	А	Anti-Glare Treatment	-	

Note) Unit:[mm], General tolerance: \pm 0.5mm

[Outline Dimension]

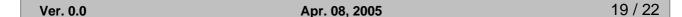


9. Reliability Test

No.	Test Items	Test Condition	Remark
1	High Temperature Storage Test	Ta=70 240h	
2	Low Temperature Storage Test	Ta=-20 240h	
3	High Temperature Operation Test	Ta=60 240h	
4	Low Temperature Operation Test	Ta=-10 240h	
5	High Temperature and High Humidity Operation Test	Ta=50 80%RH 240h	
6	Thermal Shock Test	-20 (0.5h) ~ 70 (0.5h) / 100 cycles	

Note)

- 1. T_a= Ambient Temperature.
- 2. In the normal condition after test, there shall be no display NG issue occurred.
 All the cosmetic specification is judged before the reliability stress.





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10. Packing

10-1. Designation of Lot Mark

a) Lot Mark

A B C D E F G H I J K L M

A,B,C: SIZE(INCH)

E : MONTH

G: ASSEMBLY CODE

D:YEAR

F: FACTORY CODE

H~ M: SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

3. FACTORY CODE

Factory Code	LPL Gumi	LPL Nanjing	HEESUNG	
Mark	К	С	D	

4. SERIAL NO.

Mark	100001~199999,	200001~299999,	300001~399999,	, A00001~A99999,	, Z00001~Z99999
		,	,	,	,

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the front side of assembly. This is subject to change without prior notice.

10-2. Packing Form

a) Package quantity in one box :40 pcs

b) Box Size: 384 X 334 X 191 (mm)



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11. PRECAUTIONS

Please pay attention to the following when you use this TFT LCD module.

11-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force(ex. Twisted stress) is not applied to the module.
 - And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach a transparent protective plate to the surface in order to protect the polarizer.

 Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics deteriorate the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) The metal case of a module should be contacted to electrical ground of your system.

11-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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11-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

11-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

11-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

11-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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