



Product Specification

SPECIFICATION FOR APPROVAL

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(●) Final Specification

Title		26	6.0" WXGA TFT I	LCD
BUYER	General		SUPPLIER	LG Display Co., Ltd.

General

SUPPLIER	LG Display Co., Ltd.
*MODEL	LC260WXN
SUFFIX	SBA3(RoHS Verified)

^{*}When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
	2
Please return 1 copy for your o	

APPROVED BY	SIGNATURE DATE					
H.S.SONG / Team Leader						
REVIEWED BY						
S.S. KIM / Project Leader						
PREPARED BY						
Y.J. KIM / Engineer						
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RECORD OF REVISIONS

Revision No.	Revision Date	Page	Description
1.0	Mar. 25, 2009	-	Final Specification
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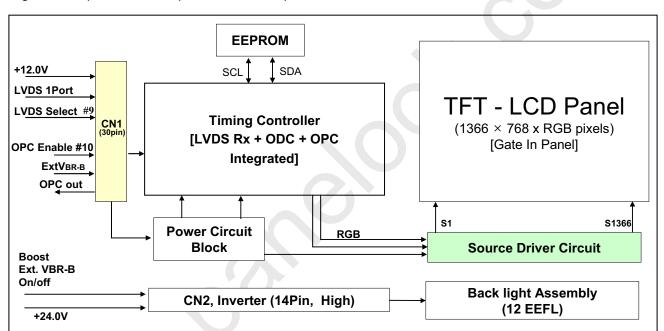
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1. General Description

The LC260WXN is a Color Active Matrix Liquid Crystal Display with an integral External Electrode Fluorescent Lamp(EEFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive display type which is operating in the normally black mode. It has a 26.01 inch diagonally measured active display area with WXGA resolution (768 vertical by 1366 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in Horizontal stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus presenting a palette of more than 16.7M(true) colors.

It has been designed to apply the 8-bit 1-port LVDS interface.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

	*
Active Screen Size	26.01 inches(660.6mm) diagonal
Outline Dimension	626 mm(H) x 373 mm(V) x 47.1 mm(D) (Typ.)
Pixel Pitch	421.5 µm x 140.5 µm x RGB
Pixel Format	1366 horiz. by 768 vert. pixels RGB stripe arrangement
Color Depth	8bit, 16,7 M colors
Luminance, White	450 cd/m ² (Center 1 point) (Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178(Min.), U/D 178(Min.))
Power Consumption	Total 78.36 Watt (Logic=3.36 W, Inverter= 75W @ [VBR-A=1.65V])
Weight	4,100g(Typ.)
Display Operating Mode	Transmissive mode, normally black
Surface Treatment	Hard coating(3H), Anti-glare treatment of the front polarizer (Haze 10%)

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2. Absolute Maximum Ratings

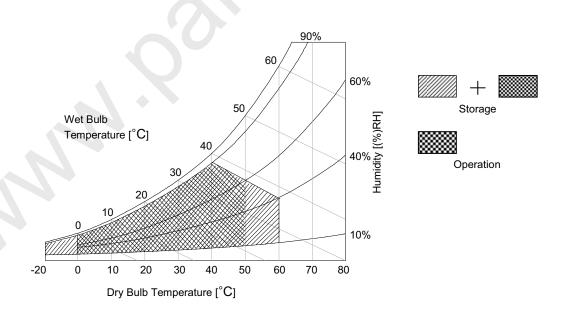
The following items are maximum values which, if exceeded, may cause faulty operation or damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol Value			Unit	Remark	
		Symbol	Min	Max	Onit	Remark	
Power Input	LCM	VLCD	-0.3	+14.0	VDC	at 25 ± 2 °C	
Voltage	Backlight inverter	VBL	-0.3	+27.0	VDC		
ON/OFF Con	ON/OFF Control Voltage		-0.3	+5.5	VDC		
Brightness C	Brightness Control Voltage		0	+5.0	VDC		
Operating Te	mperature	Тор	0	+50	°C		
Storage Temperature		Тѕт	-20	+60	°C	Note 1.2	
Operating Ambient Humidity		Нор	10	90	%RH	Note 1,2	
Storage Humidity		Нѕт	10	90	%RH		

Notes: 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be Max. 39 °C and no condensation of water.

2. Gravity mura can be guaranteed below 40 °C condition.





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3. Electrical Specifications

3-1. Electrical Characteristics

It requires two power inputs. One is employed to power for the LCD circuit.

The other Is used for the EEFL backlight circuit.

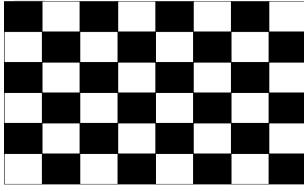
Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol		Value	Unit	Note	
r drameter	Cyrribor	Min	Тур	Max	Offic	Note
Circuit :						
Power Input Voltage	V _{LCD}	10.8	12.0	13.2	V _{DC}	
Dowar Input Current	I _{LCD}	-	280	364	mA	1
Power Input Current		-	360	468	mA	2
Power Consumption	P _{LCD}	-	3.36	4.37	Watt	1
Rush current	I _{RUSH}	-	-	3.0	А	3

Notes : 1. The specified current and power consumption are under the V_{LCD} =12.0V, 25 \pm 2°C, f_V =60Hz condition whereas mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.

- 2. The current is specified at maximum current pattern (Vertical 2 line).
- 3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).

White: 255 Gray Black: 0 Gray



Mosaic Pattern(8 x 6)

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Table 3. ELECTRICAL CHARACTERISTICS (Continue)

Parameter			Cumhal		Values			Notes	
Pa	rameter		Symbol	Min	Тур	Max	Unit	Notes	
Inverter:									
Power Supply Input Voltage			VBL	22.8	24.0	25.2	Vdc	1	
A Grand Antonio		IDI. A	-	3.12	3.62	Α	V _{BR-A} = 1.65V 1		
Power Supply	After Aging		IBL_A	-	3.30	3.80	Α	VBR-A = 3.3V 1	
Input Current	Defens Asia	_	IDI D	-	3.20	3.70	Α	VBR-A = 1.65V 2	
	Before Agin	g	IBL_B	-	3.50	4.00	Α	VBR-A = 3.3V 2	
Power Supply Input Current (In-Rush)		Irush	-	-	6.12	A	VBL = 22.8V Ext VBR-B = 100% VBR-A = 1.65V		
Power Consumption	on		PBL	-	75	86.88	W	V _{BR-A} = 1.65V 1	
	Brightness Adjust		VBR-A	0.0	1.65	3.3	Vdc		
	On/Off	On	V on	2.5	-	5.0	Vdc		
		Off	V off	-0.3	0.0	0.8	Vdc		
Input Voltage for Control System	Brightness	Adjust	ExtVBR-B	25	-	100	%	On Duty	
Signals	PWM Frequency for		PAL		100		Hz	5	
	NTSC & PA	L	NTSC		120		Hz	5	
	Pulse Duty Level(PWM)	High Level	2.5	-	5.0	Vdc	HIGH: Lamp on	
	(Burst mode)		Low Level	0.0	-	0.8	Vdc	LOW:Lamp off	
Lamp:									
Discharge Stabiliz	Discharge Stabilization Time					3	min	3	
Life Time				50,000			Hrs	4	

Notes:

- 1. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 120 minutes at 25±2°C. The specified current and power consumption are under the typical supply Input voltage 24Vand VBR (VBR-A : 1.65V & ExtVBR-B : 100%), it is total power consumption.
- Electrical characteristics are determined within 30 minutes at 25±2°C.
 The specified currents are under the typical supply Input voltage 24V.
- 3. The brightness of the lamp after lighted for 5minutes is defined as 100%.
 TS is the time required for the brightness of the center of the lamp to be not less than 95% at typical current.
 The screen of LCD module may be partially dark by the time the brightness of lamp is stable after turn on.
- 4. Specified Values are for a single lamp which is aligned horizontally. The life time is determined as the time which luminance of the lamp is 50% compared to that of initial value at the typical lamp current (VBR-A : 1.65V & ExtVBR-B :100%), on condition of continuous operating at $25\pm2^{\circ}C$
- 5. LGD recommend that the PWM freq. is synchronized with Two times harmonic of Vsync signal of system.
- 6. The duration of rush current is about 10ms.

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3-2. Interface Connections

This LCD module employs two kinds of interface connection, a 30-pin connector is used for the module electronics and One connectors are used for the integral backlight system.

3-2-1. LCD Module

- LCD Connector(CN1): KDF71G-30S-1H(Hirose) or FI-X30SSL-HF(JAE)
- Mating Connector : : FI-X30C2L (Manufactured by JAE) or Equivalent

Table 4. MODULE CONNECTOR(CN1) PIN CONFIGURATION

Pin No.	Symbol	Description	Note
1	VLCD	Power Supply +12.0V	
2	VLCD	Power Supply +12.0V	
3	VLCD	Power Supply +12.0V	
4	VLCD	Power Supply +12.0V	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	Appendix IX
10	OPC_Enable	'H' = Enable , 'L' = Disable	Appendix V, VII
11	GND	Ground	
12	RA-	LVDS Receiver Signal(-)	
13	RA+	LVDS Receiver Signal(+)	
14	GND	Ground	
15	RB-	LVDS Receiver Signal(-)	
16	RB+	LVDS Receiver Signal(+)	
17	GND	Ground	
18	RC-	LVDS Receiver Signal(-)	
19	RC+	LVDS Receiver Signal(+)	
20	GND	Ground	
21	RCLK-	LVDS Receiver Clock Signal(-)	
22	RCLK+	LVDS Receiver Clock Signal(+)	
23	GND	Ground	
24	RD-	LVDS Receiver Signal(-)	
25	RD+	LVDS Receiver Signal(+)	
26	GND	Ground	
27	OPC OUT	OPC output (From LCM)	
28	Ext VBR-B	External VBR (From System)	
29	Reserved	H : Interlace Free Mode , L : Normal Operation	
30	GND	Ground	

Notes: 1. All GND (Ground) pins should be connected together to the LCD module's metal frame.

- 2. All VLCD (power input) pins should be connected together.
- 3. All Input levels of LVDS signals are based on the EIA 644 Standard.
- Specific pins (Pin No. #10, #27~#28) are used for OPC function of the LCD module.
 If not used, these pins are no connection.
- 5. Specific pin No. #30 is used for "No signal detection" of system signal interface. It should be GND for NSB (No Signal Black) during the system interface signal is not. If this pin is "H", LCD Module displays AGP (Auto Generation Pattern).

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3-2-2. Backlight Inverter

- Inverter Connector : 20022WR-14B1(Yeonho)

or Equivalent

- Mating Connector: 20022HS-14 or Equivalent

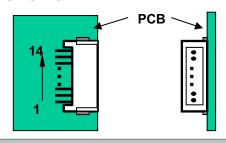
Table 5. INVERTER CONNECTOR PIN CONFIGULATION

Pin No	Symbol	Description	Master	Note
1	VBL	Power Supply +24.0V	VBL	
2	VBL	Power Supply +24.0V	VBL	
3	VBL	Power Supply +24.0V	VBL	
4	VBL	Power Supply +24.0V	VBL	
5	VBL	Power Supply +24.0V	VBL	
6	GND	Backlight Ground	GND	
7	GND	Backlight Ground	GND	
8	GND	Backlight Ground	GND	1
9	GND	Backlight Ground	GND	
10	GND	Backlight Ground	GND	
11	VBR-A	Analog Dimming	VBR-A	2
12	Von/off	Backlight ON/OFF control	On/Off	3
13	Ext VBR-B	External PWM	EXTVBR-B	4
14	GND	Lamp Status	Status	5

Notes: 1. GND should be connected to the LCD module's metal frame.

- 2. Minimum Brightness : 0.0V / Maximum Brightness : 3.3V / "OPEN" : 1.65V
- 3. ON : 2.5 \sim 5.0V / OFF : 0.0 \sim 0.8V . Open or 'H' for B/L On is default status.
- 4. High: Lamp ON/ Low: Lamp OFF, Pin#13 can be opened. (if Pin #13 is open, EXTVBR-B is 100%) Please see Appendix VI for more information.
- 5. Normal: Low (under 0.7V) / Abnormal: High (upper 3.0V) Please see Appendix VI for more information.
- 6. Each impedance of pin #11, 12 and 13 is over 200[K Ω], over 80[K Ω] and over 55[K Ω].

♦ Rear view of LCM



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3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. TIMING TABLE for NTSC & PAL

[DE (Data Enable) Only]

ITEM	Symbol		Min	Тур	Max	Unit	Note
DOLK	Period	tclk	12.5	13.8	15.8	ns	
DCLK	Frequency	-	63	72.4	80	MHz	
	Period	tнт	1456	1528	1920	tclk	
	Horizontal Valid	tн∨	1366	1366	1366	tclk	
	Horizontal Blank	-	thp-thv	162	thp-thv		
Hsync	Frequency	fH	45	47.4	50	KHz	
	Width	twн	_	32	-	tclk	
	Horizontal Back Porch	tнвр	24	48	-		
	Horizontal Front Porch	tHFP	40	80	-		
	Period	tvт	776 (894)	790 (948)	1063 (1008)	tHP	
	Vertical Valid	tvv	768	768	768	tHP	
	Vertical Blank	-	tvp-tvv	22	tvp-tvv	tHP	
Vsync	Frequency	fv	57 (47)	60 (50)	63 (53)	Hz	Note 1) NTSC : 57~63Hz
	Width	tw∨	-	5 (12)	-	tHP	(PAL : 47~53Hz)
	Vertical Back Porch	tvbp	5	15 (128)	-	Hz	
	Vertical Front Porch	tvfp	1	2 (40)	-	tHP	

Note:

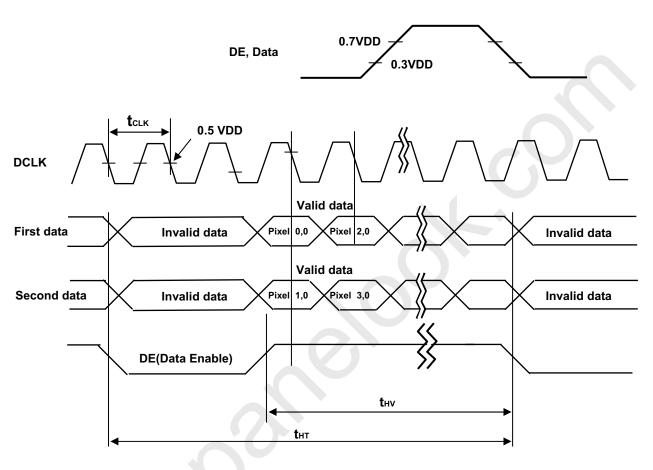
- 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.
- 2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency
- 3. Timing should be set based on clock frequency.

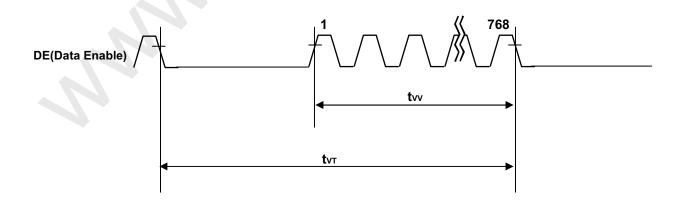
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3-4. Signal Timing Waveforms





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3-5. Color Data Reference

The brightness of each primary color (Red, Green, Blue) is based on the 8-bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

												Inpu	ıt Co	olor	Data	а									
	Color				RE	D							GRE	EEN	ı						BL	UE			
		MS							SB —									MS							SB
	Г	R7	R6	R5	R4	R3	R2	R1 F	₹0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	_1	0	0	0	0	0	0	0	0
Basic	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED																									
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
GREEN																									
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE																									
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

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3-6. Power Sequence

3-6-1. LCD Driving circuit

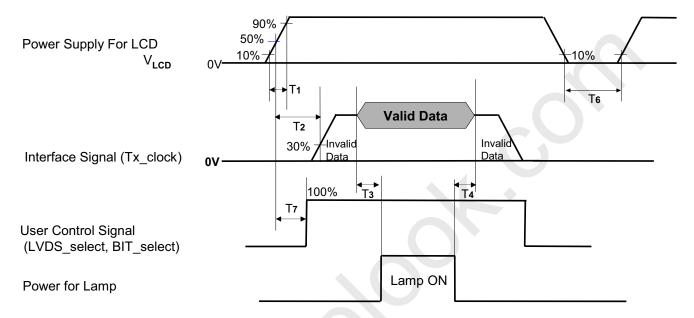


Table 9. POWER SEQUENCE

Doromotor		Value							
Parameter	Min	Min Typ		Unit	Notes				
T1	0.5	-	20	ms					
T2	0	-	-	ms	4				
Т3	200	<u>-</u>	-	ms	3				
T4	200	-	-	ms	3				
Т6	1.0	-	-	s	5				
T7	0	-	T2	ms	4				

Note: 1. Please avoid floating state of interface signal at invalid period.

- 2. When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.
- 3. The T3/T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
- 4. If the on time of signals(Interface signal and user control signals) precedes the on time of Power(V_{LCD}), it will be happened abnormal display. When T7 is NC status, T7 doesn't need to be measured.
- 5. T6 should be measured after the Module has been fully discharged between power off and on period.

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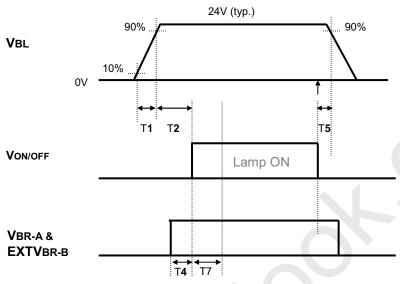


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3-6-2. Sequence for Inverter

Global LCD Panel Exchange Center

Power Supply For Inverter



3-6-3. Dip condition for Inverter

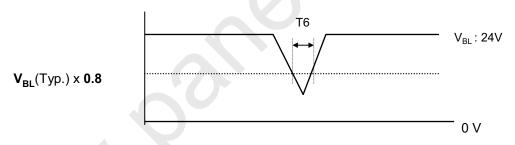


Table 10. Power Sequence for Inverter

Parameter		Values		Units	Remarks
Farameter	Min	Тур	Max	Ullis	Remarks
T1	20	-	-	ms	1
T2	500	-	-	ms	
T4	0		-	ms	2
T5	10	-	-	ms	
Т6	-	-	10	ms	V _{BL} (Typ) x 0.8
Т7	1000	-	-	ms	2

Notes: 1. T1 describes rising time of 0V to 24V and this parameter does not applied at restarting time. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.

2. In T4 section, ExtVBR-B is not recommend 100%, but in T7 section, ExtVBR-B is certainly recommend 100%,



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4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at 25 \pm 2°C. The values are specified at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °.

FIG. 1 shows additional information concerning the measurement equipment and method.

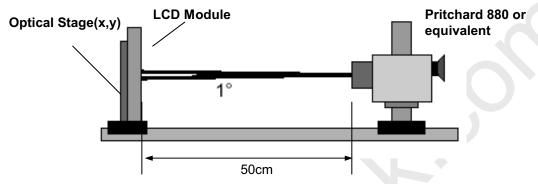


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 10. OPTICAL CHARACTERISTICS

Ta= 25±2°C, V_{LCD}=12.0V, fv=60Hz, Dclk=72.4MHz, VBR_A=1.65V, EXTVBR_B=100%

								1.00 V, LX I V D						
D-		4	C. mah	_ I		Value		l lmi4	Niete					
Pa	rame	ler	Symb	OI	Min	Тур	Max	Unit	Note					
Contrast Ratio			CR		700	1000	-		1					
Surface Lumin	ance,	white	L_WH		360	450		cd/m ²	2					
Luminance Va	riation	ı	$\delta_{\text{ WHITE}}$	5P	-	-	1.3		3					
Doonanaa Tim	esponse Time Gray-to-Gray		G to G		-	8	12	ms	4					
Response IIII	le [Uniformity	δ_{GTO}	G	-	-	1		5					
		DED	Rx			0.637								
	RED		Ry	Ry		0.333								
Color Coordinates [CIE1931]		CDEEN	Gx			0.290								
	ites	GREEN	Gy		Тур	0.607	Тур							
		BLUE	Bx By		Bx		Bx		Bx		-0.03	0.145	+0.03	
		BLUE				0.061								
		WHITE	Wx			0.279								
		VVIIIE	Wy			0.292								
Viewing Angle	(CR>	10)												
х	axis,	right(φ=0°)	θr		89	-	-							
х	x axis, left (φ=180°)		θΙ		89	-	-	dograa	6					
У	axis,	up (φ=90°)	θu		89	-	-	degree	6					
У	y axis, down (φ=270°)		θd		89	-	-							
Gray Scale	Gray Scale					-			7					

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Notes: 1. Contrast Ratio (CR) is defined mathematically as:

S = Surface Luminance at all white pixels

Surface Luminance at all black pixels

It is measured at center 1-point.

- 2. Surface luminance is determined after the unit has been 'ON' and 1Hour after lighting the backlight in a dark environment at 25±2°C. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 2.
- 3. The variation in surface luminance , δ WHITE is defined as : δ WHITE(5P) = Maximum(L_{on1},L_{on2}, L_{on3}, L_{on4}, L_{on5}) / Minimum(L_{on1},L_{on2}, L_{on3}, L_{on4}, L_{on5})

Where L_{on1} to L_{on5} are the luminance with all pixels displaying white at 5 locations . For more information, see the FIG. 2.

- 4. Response time is the time required for the display to transit from G(N) to G(M) (Rise Time, Tr_R) and from G(M) to G(N) (Decay Time, Tr_D). For additional information see the FIG. 3. (N<M)
 ※ G to G Spec stands for average value of all measured points.
 Photo Detector: RD-80S / Field: 2°
- 5. Gray to Gray Response time uniformity is Reference data. Please see Appendix XI.
- 6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 4.
- Gray scale specification
 Gamma Value is approximately 2.2. For more information, see the Table 11.

Table 11. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ.)
LO	0.10
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

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Product Specification

Measuring point for surface luminance & measuring point for luminance variation.

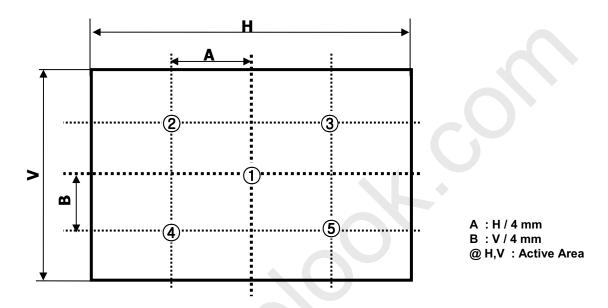


FIG. 2 5 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

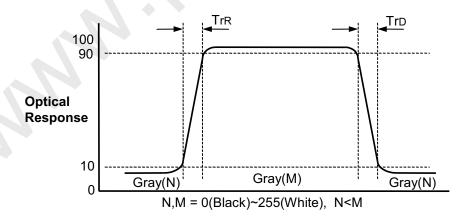


FIG. 3 Response Time



Product Specification

Dimension of viewing angle range

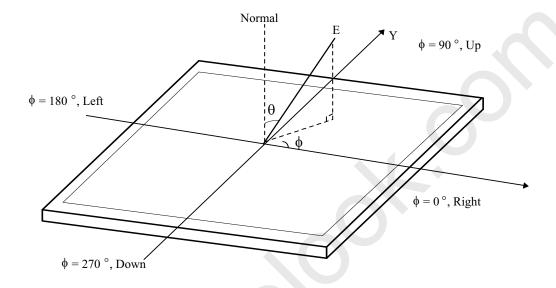


FIG. 4 Viewing Angle



Product Specification

5. Mechanical Characteristics

Table 12 provides general mechanical characteristics.

Table 12. MECHANICAL CHARACTERISTICS

Item		Value			
	Horizontal	626.0mm			
Outline Dimension	Vertical	373.0 mm			
	Depth	47.1 mm			
Daniel Aven	Horizontal	580.8mm			
Bezel Area	Vertical	328.8mm			
Ashiva Disalay Ayas	Horizontal	575.769mm			
Active Display Area	Vertical	323.712mm			
Weight	4,100 g (Typ.), 4,300g (Max.)				

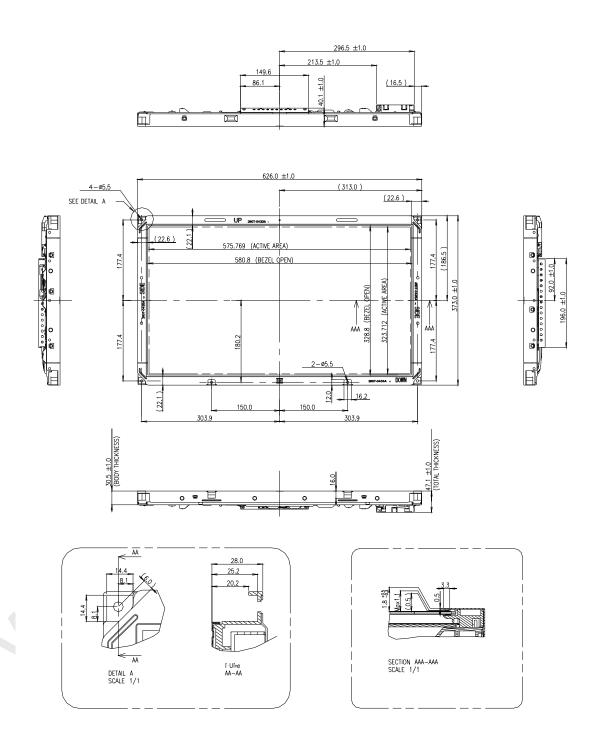
Note: 1.Please refer to a mechanical drawing in terms of tolerance at the next page.

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Product Specification

<FRONT VIEW>

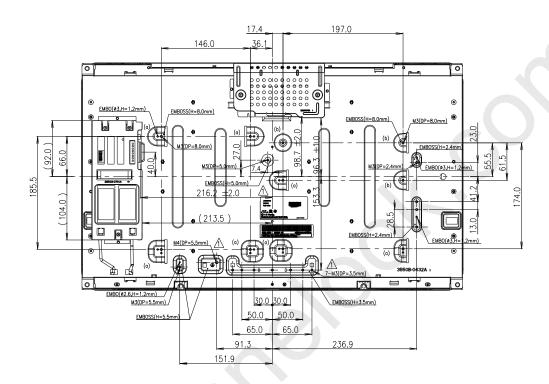


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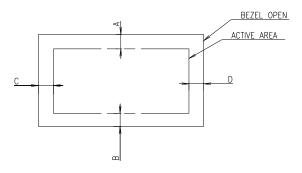


Product Specification

<REAR VIEW>



NOTES
1.UNSPECIFIED TOLERANCES TO BE ±0.5MM
2.TILT AND PARTIAL DISPOSITION TOLERANCE OF DISPLAY AREA ARE AS FOLLOWING.
(1) Y-DIRECTION: I A-B I < 1.3
(2) X-DIRECTION: I C-D I < 1.3
22000US SPEC : 4~5kqf.cm





Product Specification

6. Reliability

Table 13. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-300Hz Duration : X,Y,Z, axis Each direction per 10min
6	Shock test (non-operating)	Shock level : $100G$ Waveform : half sine wave, $2ms$ Direction : $\pm X$, $\pm Y$, $\pm Z$ One time each direction
7	Humidity condition Operation	Ta= 40 °C ,90%RH
8	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note: Before and after Reliability test, LCM should be operated with normal function.

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Product Specification

7. International Standards

7-1. Safety

- a) UL 60065, 7th Edition, dated June 30, 2003, Underwriters Laboratories, Inc., Standard for Audio, Video and Similar Electronic Apparatus.
- b) CAN/CSA C22.2, No. 60065:03, Canadian Standards Association, Standard for Audio, Video and Similar Electronic Apparatus.
- c) IEC60065:2001, 7th Edition CB-scheme and EN 60065:2002, Safety requirements for Audio, Video and Similar Electronic Apparatus..

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) CISPR13 "Limits and Methods of Measurement of Radio interference characteristics of Sound and Television broadcast receivers and associated equipment"
 CISPR22 "Limits and Methods of Measurement of Radio interference characteristics of Information Technology Equipment" International Special Committee on Radio Interference.
- c) EN55013 "Limits and Methods of Measurement of Radio interference characteristics of Sound and Television broadcast receivers and associated equipment"
 EN55022 "Limits and Methods of Measurement of Radio interference characteristics of Information Technology Equipment" European Committee for Electro Technical Standardization.(CENELEC), 1988(Including A1:2000)

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Product Specification

8. Packing

Global LCD Panel Exchange Center

8-1. Information of LCM Label

a) Lot Mark



A,B,C: SIZE(INCH)

E: MONTH

D:YEAR

F~ M: SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 5 pcs

b) Box size: 710mm(W) X 365mm(D) X 448mm(H)



Product Specification

9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) You must mount a module using specified mounting holes (Details refer to the drawings).
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer. * There is no problem of Panel crack under 5kgf / \$\phi10mm\$
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw. (if not, it causes metallic foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) It is recommended to avoid the signal cable and conductive material over the inverter transformer for it can cause the abnormal display and temperature rising.
- (11) Partial darkness may happen during 3~5 minutes when LCM is operated initially in condition that luminance is under 40% at low temperature (under 5℃). This phenomenon which disappears naturally after 3~5 minutes is not a problem about reliability but LCD characteristic.



Product Specification

9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6. Handling Precautions for Protection Film

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

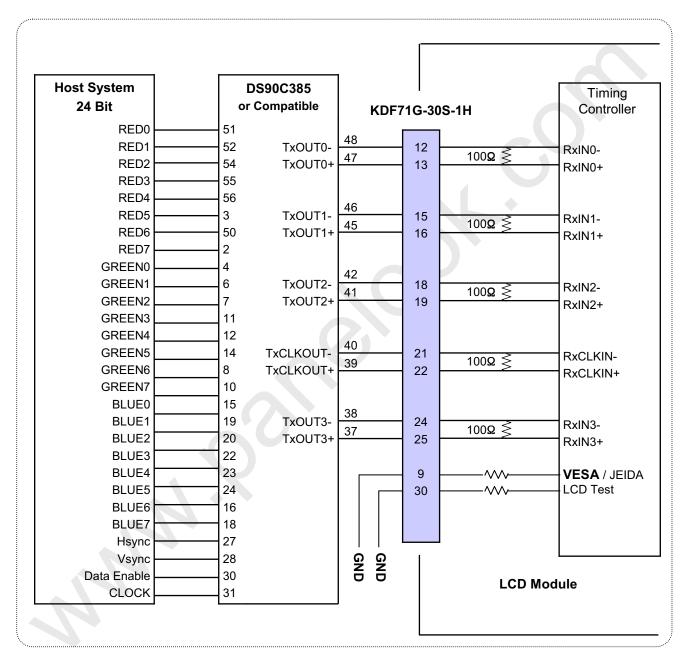
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Product Specification

APPENDIX-I-1

■ Required signal assignment for Flat Link Transmitter(Pin9="L" or NC)



Notes:

- 1. The LCD module uses a 100 Ohm($\!\Omega\!$) resistor between positive and negative lines of each receiver input.
- 2. Refer to LVDS transmitter data sheet for detail descriptions. (DS90C385 or Compatible)
- 3. '7' means MSB and '0' means LSB at R,G,B pixel data.

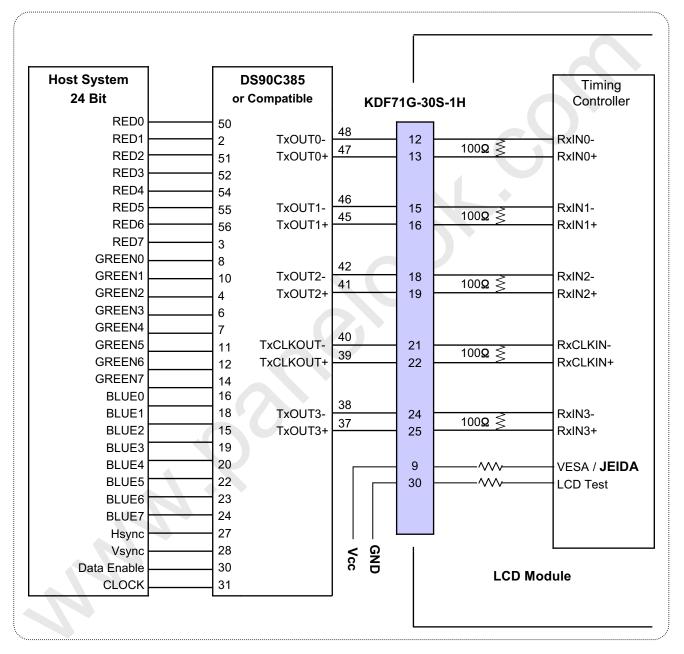
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Product Specification

APPENDIX-I-2

■ Required signal assignment for Flat Link Transmitter(Pin9="H")



Notes:

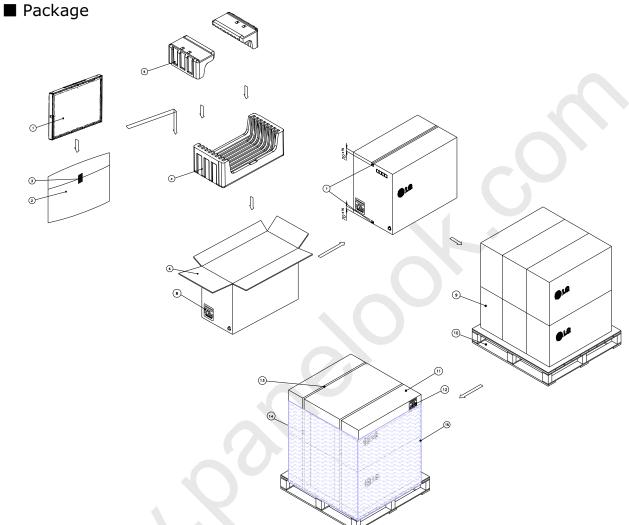
- 1. The LCD module uses a 100 Ohm($\!\Omega\!$) resistor between positive and negative lines of each receiver input.
- 2. Refer to LVDS transmitter data sheet for detail descriptions. (DS90C385 or Compatible)
- 3. '7' means MSB and '0' means LSB at R,G,B pixel data.

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Product Specification

APPENDIX- I





Packing Ass'y

NO.	DESCRIPTION	MATERIAL
1	LCD Module	
2	BAG	PE
3	TAPE	MASKING 20MMX50M
4	Packing	EPS
5	Packing	EPS
6	вох	PAPER_SWR4
7	TAPE	OPP 70MMX300M
8	Label	ART 100X70

* Pallet Ass'y

NO.	DESCRIPTION	MATERIAL
9	PACKING ASS'Y	
10	PALLET	Plywood
11	ANGLE, COVER	PAPER (SWR4)
12	LABEL	PAPER
13	BAND	PP
14	CLIP, BAND	STEEL
15	Wrap	LLDPE

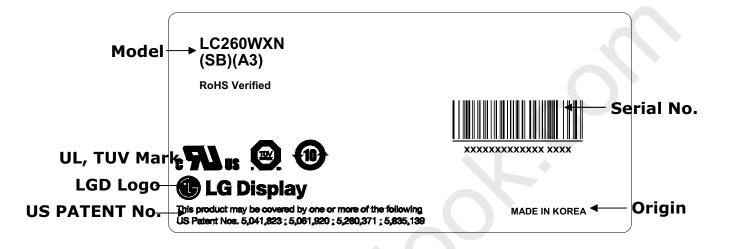
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Product Specification

APPENDIX- III

■ LCM Label



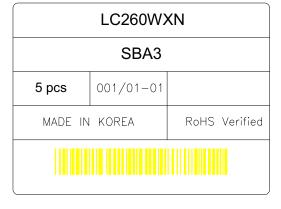


Product Specification

APPENDIX- IV

■ Box Label

■ Pallet Label





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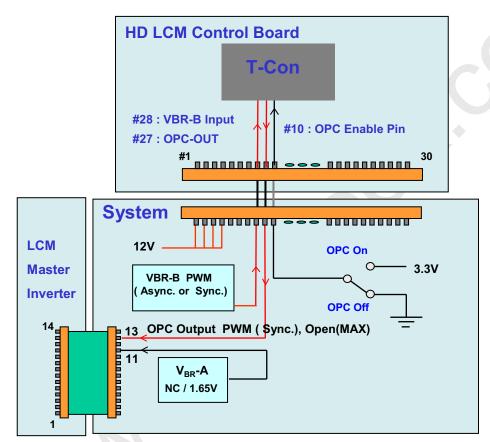


Product Specification

APPENDIX- V

Inverter 13th Pin (EXTVBR-B) Design Guide

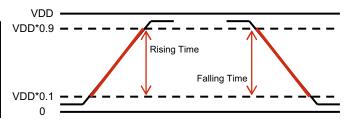
- When OPC Enable is "L", OPC Output = System Dimming.
 OPC Output(PWM Signal) is synchronized with V-Sync Freq. of System in T-Con Board.
- ♦ Regardless of OPC, System should always give dimming Signal (EXTVBR-B) to T-con.



♦ PWM Specification (VDD = 3.3V) @ OPC

PWM High Voltage Range : 2.5V~3.6V
 PWM Low Voltage Range : 0.0V~0.8V

Input Frequency	MAX 1Khz (Recommendation:50~300Hz)
Rising Time	MAX 10.0 μs
Falling Time	MAX 10.0 μs



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Product Specification

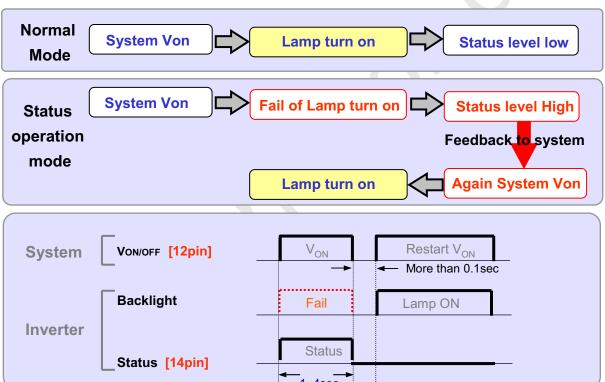
APPENDIX- VI

Inverter 14th Pin (Status) Design Guide

- ☐ Function of Status pin
- Purpose : Preventing of backlight off by restarting the inverter technically
- How to: When inverter is abnormal operation, TV system inputs the Von signal in the inverter once more to turn on the lamp safely
- Attention : Restart system's Von signal when status pin continue over 1~4sec high

 (The turn on time of lamp can be late such as the low temperature or the storage time)

$\hfill \square$ Status operation modes in TV set



□ Inverter pin map

Pin No	Symbol	Description	Inv.
11	VBR-A	Analog dimming voltage DC 0.0V ~ 3.3V (Typ : 1.65V)	VBR-A
12	VON/OFF	0.0V ~ 5.0V	On/Off
13	ExtVBR-B	Burst Dimming Control PWM signal input	External PWM
14	Status	Normal : Under 0.7V Abnormal : Upper 3.0V	status

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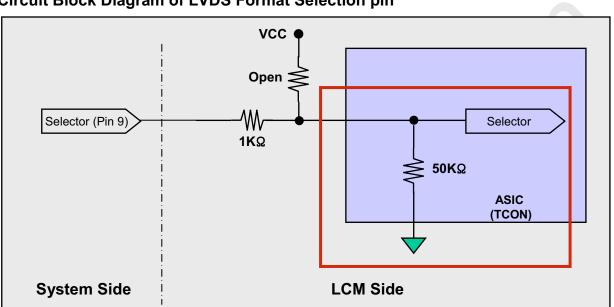


Product Specification

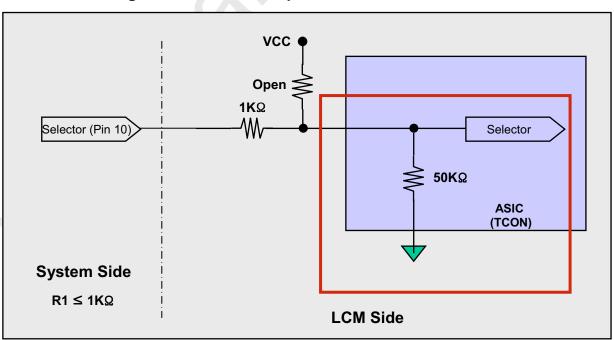
APPENDIX- VII

Option Pin Circuit Block Diagram

Circuit Block Diagram of LVDS Format Selection pin



Circuit Block Diagram of OPC Enable pin



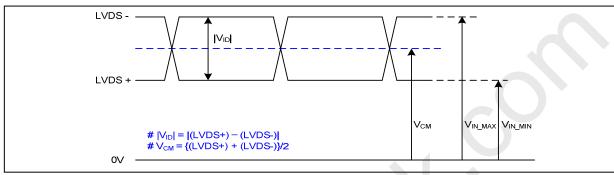


Product Specification

APPENDIX- VIII

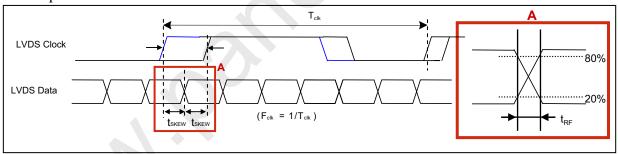
LVDS Input characteristics

1. DC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Single end Voltage	V _{ID}	200	600	mV	-
LVDS Common mode Voltage	V _{CM}	1.0	1.5	٧	-
LVDS Input Voltage Range	V _{IN}	0.7	1.8	٧	-
Change in common mode Voltage	ΔV_{CM}		250	mV	-

2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t _{skew}		(0.25*T _{clk})/7	ps	-
LVDS Clock/DATA Rising/Falling time	t _{RF}	260	(0.3*T _{clk})/7	ps	2
Effective time of LVDS	t _{eff}	±360		ps	-

Notes: 1. All Input levels of LVDS signals are based on the EIA 644 Standard.

2. If \mathbf{t}_{RF} isn't enough, \mathbf{t}_{eff} should be meet the range.

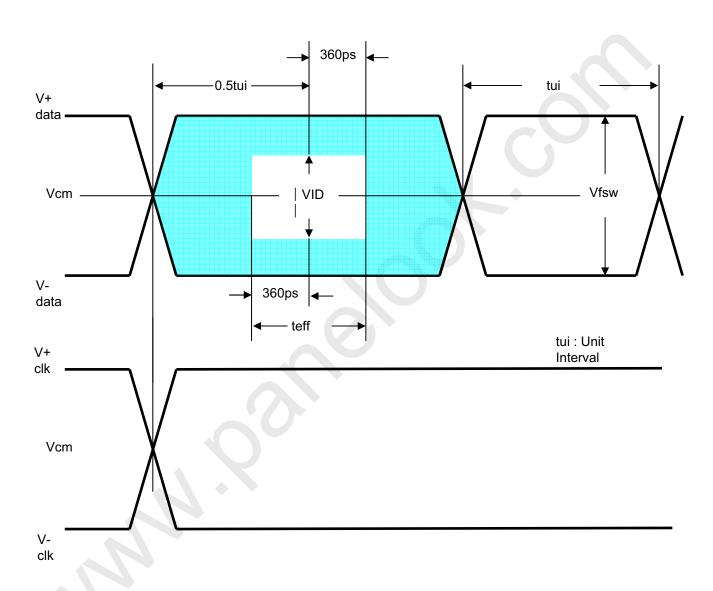
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Product Specification

APPENDIX- VIII

LVDS Input characteristics



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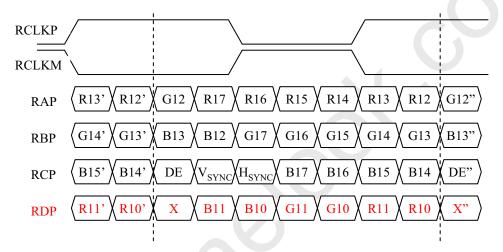


Product Specification

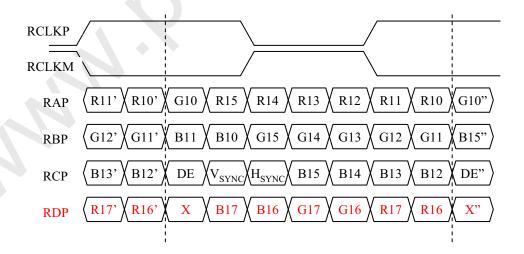
APPENDIX- IX

LVDS Data-Mapping info. (8bit)

■ LVDS Select : "H" Data-Mapping (JEIDA format)



■ LVDS Select : "L" Data-Mapping (VESA format)



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Product Specification

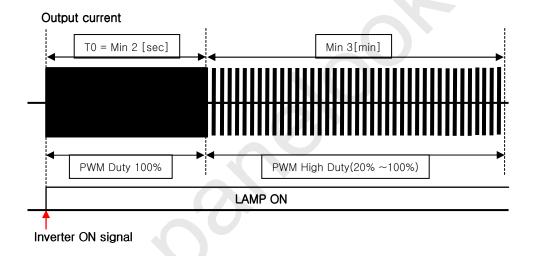
APPENDIX- X-1

Mega DCR using condition(1)

- After Inverter ON signal, PWM Duty 100% should be sustained during 2sec.
- It is recommended not to sustain more than 10 min for Deep Dimming (Low Duty of the inverter output current 0%~20%). (About the input PWM duty see the table 3 (min duty)).

The deep dimming must be used very carefully due to limitation of lamp characteristics and specification.

1) For stable lamp on, its duty condition should follow below the condition. After Inverter ON signal, T0 duration should be sustained.



- 2) Low duty(0%~20%) of **the inverter output current**, B/L may not satisfy some of LCM specification.
- Duration : the low duty operation(0 ~ 20%) must be limited within 10 minutes for one time operation.
- Ratio : the period of the low duty operation must be less than 1/5 compare to that of the high duty operation(20~100%) in a certain period to prevent unwanted operation.
- FOS: partial darkness or darkness of center area during the low duty might be happened due to insufficient lamp current.
- Warm up : the low duty must be used 3 min after the lamps "ON". In case of low temperature, more warm up time may be needed.

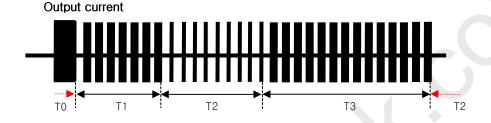
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Product Specification

APPENDIX- X-2

Mega DCR using condition(2)



Daramatar		Value		l lmi4	Nata
Parameter	Parameter Min Typ Max Unit		Note		
T1	3	-	-	min	PWM High Duty[20~100%]
T2	-	-	10	min	PWM Low Duty[0~20%]
Т3	T2 x 5	1	-	min	PWM High Duty[20~100%]

- 3) The output current duty may not be same as input PWM duty due to rise/fall time of output.
- 4) Following the recommended conditions as aforementioned, there is no difference of lamp lifetime between conventional method and new one.

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Product Specification

APPENDIX- XI

Inverter input current

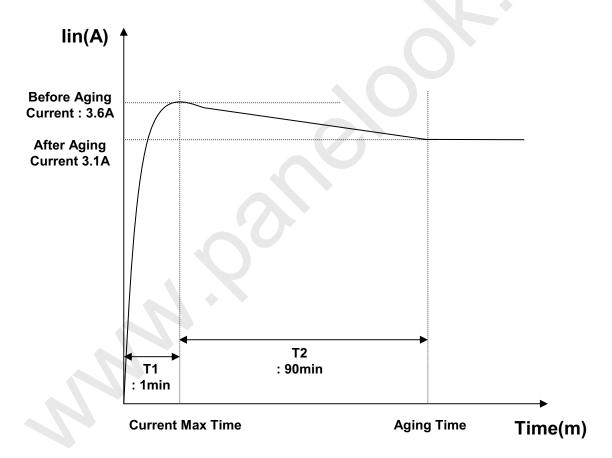
(Design for power supply)

This is only the reference data of Inverter input current for LC260WXN-SBA1 model.

1. Model: LC260WXN-SBA1

2. Test condition : Vin =24V , $V_{BR_B}~:3.3V(100\%)$, V_{BR_A} : 1.65V, At 25 $^{\circ}\mathrm{C}$

3. Equipment : Oscilloscope (Tektronix : TDS5054) , AC/DC Current Probe(TCP312)



Initial Current Boost Function is not used at LC260WXN-SBA1

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Product Specification

APPENDIX- XII

Gray to Gray Response Time Uniformity

This is only the reference data of G to G and uniformity for LC260WXN-SBA1 model.

1. G to G Response Time:

Response time is defined as Figure 3 and shall be measured by switching the input signal for "Gray (N)" and "Gray(M)".(32Gray Step at 8bit)

2. G to G Uniformity

The variation of G to G Uniformity , δ G to G is defined as :

G to G Uniformity =
$$\frac{Maximum(GtoG) - Typical(GtoG)}{Typical(GtoG)} \le 1$$

*Maximum (GtoG) means maximum value of measured time (N, M = 0 (Black) ~ 255(White), 32 gray step).

	0Gray	32Gray	64Gray		223Gray	255Gray
0Gray		TrR:0G→32G	TrR:0G→64G		TrR:0G→223G	TrR:0G→255G
32Gray	TrD:32G→0G		TrR:32G→64G		TrR:32G→223G	TrR:32G→255G
64Gray	TrD:64G→0G	TrD:64G→32G			TrR:64G→223G	TrR:64G→255G
				/		
223Gray	TrD:223G→0G	TrD:223G→32G	TrD:223G→64G			TrR:223G→255G
255Gray	TrD:255G→0G	TrD:255G→32G	TrD:255G→64G		TrD:255G→223G	

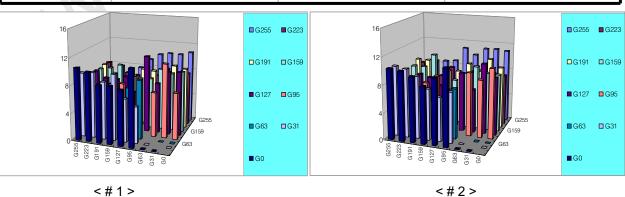
3. Sampling Size: 2 pcs

4. Measurement Method: Follow the same rule as optical characteristics measurement.

5. Current Status

Below table is actual data of production on 11. 27, 2008 (LGD RV Event Sample)

	G to G Respo	Uniformity	
	Min.	Max.	Officiality
#1	5.16	11.19	0.35
#2	5.44	11.25	0.32



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Product Specification

APPENDIX- XIII

Humming Noise Level

These are measurement method and condition of Humming Noise Level for LC260WXN-SBA1 model of RV sample conditions

Distance to display 0.5m (Typical) Measurement Point @ LCM Center Humming Noise Level Front Typ 19dBA, Max 20dBA	Type of room		Anechoic
Front Typ 19dBA, Max 20dBA	Distance to displa	у	0.5m (Typical)
Humming Noise Level Front Typ 19dBA, Max 20dBA	Measurement Point		@ LCM Center
Dullilling Noise Level	Humming Noise Level	Front	Typ 19dBA, Max 20dBA
Rear Max 25dBA	numming Noise Level	Rear	Max 25dBA

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