SPECIFICATION
FOR
APPROVAL

( ) **Preliminary Specification**

(●) **Final Specification**

Title	42.0” WUXGA TFT LCD

BUYER	LGE
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LC420DUN
SUFFIX	SEU3(RoHS Verified)

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE DATE
J.T.KIM / Team Leader	
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PREPARED BY	
J.K.KIM / Engineer	

TV Product Development Dept.
LG Display Co., Ltd

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RECORD OF REVISIONS

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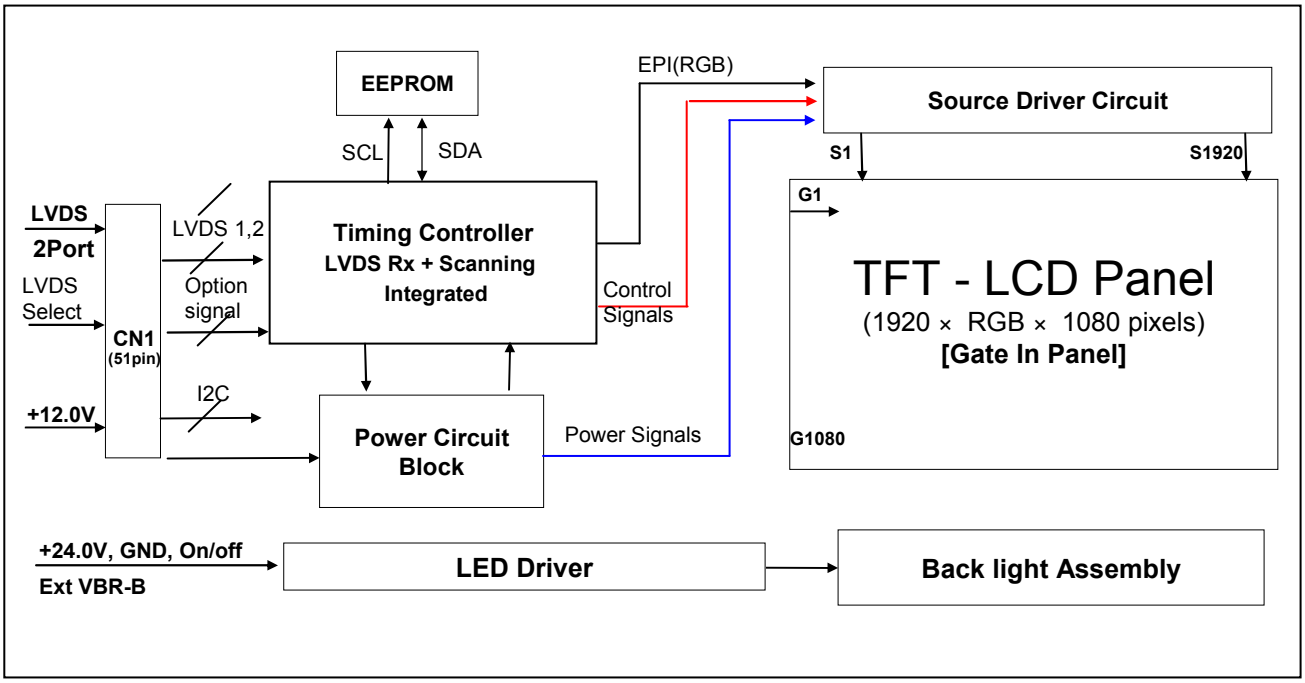
1.0	Oct. 16. 2012	-	Final Specification

1. General Description

The LC420DUN is a Color Active Matrix Liquid Crystal Display with an integral Light Emitting Diode (LED) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive display type which is operating in the normally black mode. It has a 42.02 inch diagonally measured active display area with WUXGA resolution (1080 vertical by 1920 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arrayed in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. Therefore, it can present a palette of more than 16.7Million colors.
It has been designed to apply the 8-bit 2-port LVDS interface.
It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

Active Screen Size	42.02 inches(1067.31mm) diagonal
Outline Dimension	983.0(H) X 576.0(V) X35.5(B) mm (Typ.)
Pixel Pitch	0.4845 mm x 0.4845 mm
Pixel Format	1920 horiz. by 1080 vert. Pixels, RGB stripe arrangement
Color Depth	8bit, 16.7Million colors
Luminance, White	300 cd/m^2 (Center 1point ,Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178 (Min.), U/D 178 (Min.))
Power Consumption	Total 84.3W [Logic= 6.4W(TBD), LED Driver=77.9W (ExtVbr_B=100%)]
Weight	8.5 kg (Typ.)
Display Mode	Transmissive mode, Normally black
Surface Treatment	Hard coating(2H), Anti-glare treatment of the front polarizer (Haze 1%)

2. Absolute Maximum Ratings

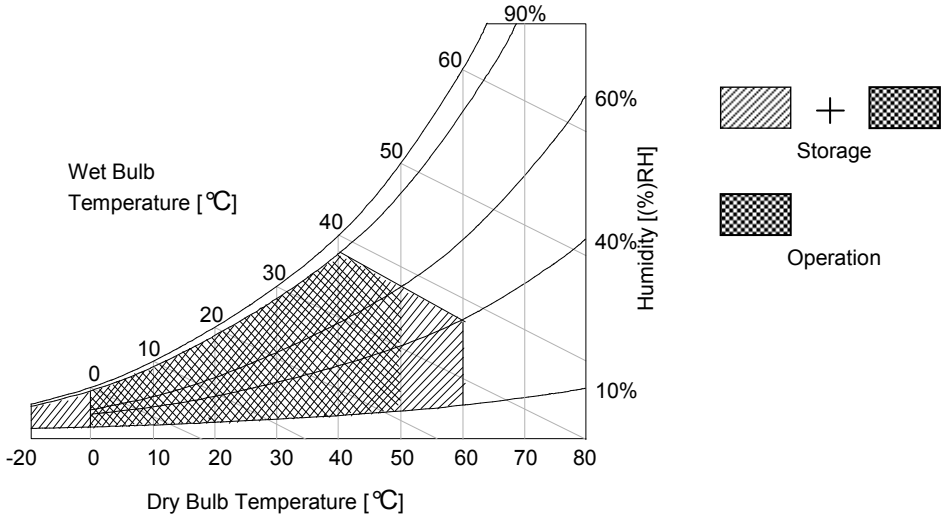
The following items are maximum values which, if exceeded, may cause faulty operation or permanent damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Value		Unit	Note
			Min	Max		
Power Input Voltage	LCD Circuit	V_{LCD}	-0.3	+14.0	V_{DC}	1
	Driver	V_{BL}	-0.3	+ 27.0	V_{DC}	
Driver Control Voltage	ON/OFF	V_{OFF} / V_{ON}	-0.3	+5.5	V_{DC}	
	Brightness	**EXTV**$_{BR-B}$	-0.3	+5.5	V_{DC}	
T-Con Option Selection Voltage		V_{LOGIC}	-0.3	+4.0	V_{DC}	
Operating Temperature		T_{OP}	0	+50	℃	2,3
Storage Temperature		T_{ST}	-20	+60	℃	
Panel Front Temperature		T_{SUR}	-	+68	℃	4
Operating Ambient Humidity		H_{OP}	10	90	%RH	2,3
Storage Humidity		H_{ST}	10	90	%RH	

Note 1. Ambient temperature condition (Ta = 25 ± 2 ℃)

2. Temperature and relative humidity range are shown in the figure below.
   Wet bulb temperature should be Max 39℃, and no condensation of water.
3. Gravity mura can be guaranteed below 40℃ condition.
4. The maximum operating temperatures is based on the test condition that the surface temperature of display area is less than or equal to 68℃ with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68℃. The range of operating temperature may be degraded in case of improper thermal management in final product design.



3. Electrical Specifications

3-1. Electrical Characteristics

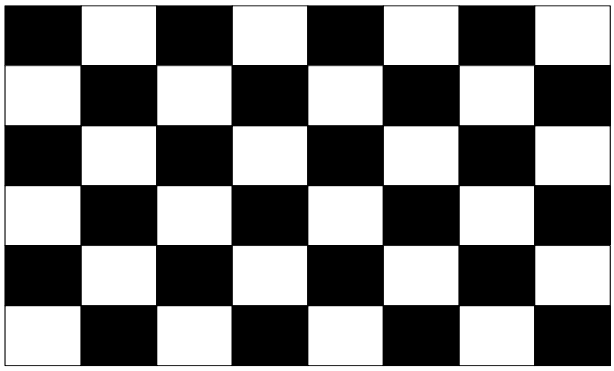
It requires two power inputs. One is employed to power for the LCD circuit. The other Is used for the LED backlight and LED Driver circuit.

Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Value			Unit	Note
		Min	Typ	Max		
Circuit :						
Power Input Voltage	V_{LCD}	10.8	12.0	13.2	V_{DC}	
Power Input Current	I_{LCD}	-	528	686	mA	1
		-	789	1025	mA	2
Power Consumption	P_{LCD}		6.34	8.23	Watt	1
Rush current	I_{RUSH}	-	-	5.0	A	3

Note 1. The specified current and power consumption are under the V_{LCD}=12.0V, Ta=25 ± 2℃, f_V=60Hz condition, and mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.
2. The current is specified at the maximum current pattern.
3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).
4. Ripple voltage level is recommended under ± 5% of typical voltage

White : 255 Gray
Black : 0 Gray



Mosaic Pattern(8 x 6)

Table 3. ELECTRICAL CHARACTERISTICS (Continue)

Parameter			Symbol	Values			Unit	Notes
				Min	Typ	Max		
LED Driver :								
Power Supply Input Voltage			VBL	22.8	24.0	25.2	Vdc	1
Power Supply Input Current			IBL_A	-	3.2	3.4	A	Ext V_{BR-B} = 100%
Power Supply Input Current (In-Rush)			Irush	-	-	10.0	A	V_{BL} = 22.8V Ext V_{BR-B} = 100% 4
Power Consumption			PBL	-	77.9	82.5	W	Ext V_{BR-B} = 100%
	On/Off	On	V on	2.5	-	5.0	Vdc	
		Off	V off	-0.3	0.0	0.7	Vdc	
	Brightness Adjust		ExtV$_{BR-B}$	5	-	100	%	On Duty 6
				1	-	100		
	ExtVBR-B Frequency		PAL		100		Hz	3
			NTSC		120		Hz	3
	ExtVBR-B Level		High Level	2.5	-	5.0	Vdc	HIGH : on duty LOW : off duty
			Low Level	0.0	-	0.7	Vdc	
LED :								
Life Time				30,000	50,000		Hrs	2

Notes :

1. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 60 minutes at 25± 2℃. The specified current and power consumption are under the typical supply Input voltage 24Vand V_{BR} (ExtV_{BR-B} : 100%), it is total power consumption.
2. The life time (MTTF) is determined as the time which luminance of the LED is 50% compared to that of initial value at the typical LED current (ExtVBR-B :100%) on condition of continuous operating in LCM state at 25± 2℃.
3. LGD recommend that the PWM freq. is synchronized with One time harmonic of V_sync signal of system. Though PWM frequency is over 120Hz (max 252Hz), function of LED Driver is not affected.
4. The duration of rush current is about 200ms. This duration is applied to LED on time.
5. Even though inrush current is over the specified value, there is no problem if I^2T spec of fuse is satisfied.
6. ExtV_{BR-B} signal have to input available duty range and sequence.
   After Driver ON signal is applied, ExtV_{BR-B} should be sustained from 5% to 100% more than 500ms.
   After that, ExtV_{BR-B} 1% and 100% is possible
   For more information, please see 3-6-2. Sequence for LED Driver.

3-2. Interface Connections

This LCD module employs two kinds of interface connection, 51-pin connector is used for the module electronics and 14-pin connector is used for the integral backlight system.

3-2-1. LCD Module

- LCD Connector(CN1): FI-RE51S-HF(manufactured by JAE) or IS050-C51B-C39(manufactured by UJU)
- Mating Connector : FI-R51HL(JAE) or compatible

Table 4. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC or GND	No Connection or Ground	27	NC	No Connection
2	NC	No Connection (Note 4)	28	R2AN	SECOND LVDS Receiver Signal (A-)
3	NC	No Connection (Note 4)	29	R2AP	SECOND LVDS Receiver Signal (A+)
4	NC	No Connection (Note 4)	30	R2BN	SECOND LVDS Receiver Signal (B-)
5	NC	No Connection (Note 4)	31	R2BP	SECOND LVDS Receiver Signal (B+)
6	NC	No Connection (Note 4)	32	R2CN	SECOND LVDS Receiver Signal (C-)
7	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	33	R2CP	SECOND LVDS Receiver Signal (C+)
8	NC	No Connection (Note 4)	34	GND	Ground
9	NC	No Connection (Note 4)	35	R2CLKN	SECOND LVDS Receiver Clock Signal(-)
10	NC	No Connection (Note 4)	36	R2CLKP	SECOND LVDS Receiver Clock Signal(+)
11	GND	Ground	37	GND	Ground
12	R1AN	FIRST LVDS Receiver Signal (A-)	38	R2DN	SECOND LVDS Receiver Signal (D-)
13	R1AP	FIRST LVDS Receiver Signal (A+)	39	R2DP	SECOND LVDS Receiver Signal (D+)
14	R1BN	FIRST LVDS Receiver Signal (B-)	40	NC	No Connection
15	R1BP	FIRST LVDS Receiver Signal (B+)	41	NC	No Connection
16	R1CN	FIRST LVDS Receiver Signal (C-)	42	NC or GND	No Connection or Ground
17	R1CP	FIRST LVDS Receiver Signal (C+)	43	NC or GND	No Connection or Ground
18	GND	Ground	44	GND	Ground
19	R1CLKN	FIRST LVDS Receiver Clock Signal(-)	45	GND	Ground
20	R1CLKP	FIRST LVDS Receiver Clock Signal(+)	46	GND	Ground
21	GND	Ground	47	NC	No connection
22	R1DN	FIRST LVDS Receiver Signal (D-)	48	VLCD	Power Supply +12.0V
23	R1DP	FIRST LVDS Receiver Signal (D+)	49	VLCD	Power Supply +12.0V
24	NC	No Connection	50	VLCD	Power Supply +12.0V
25	NC	No Connection	51	VLCD	Power Supply +12.0V
26	NC or GND	No Connection or Ground	-	-	-

Note 1. All GND(ground) pins should be connected together to the LCD module's metal frame.
2. All V_{LCD} (power input) pins should be connected together.
3. All Input levels of LVDS signals are based on the **EIA 644** Standard.
4. #1~#6 & #8~#10 NC (No Connection): These pins are used only for LGD (Do not connect)
5. Specific pin No. **#44** is used for "No signal detection" of system signal interface.
It should be GND for NSB(No Signal Black) during the system interface signal is not.
If this pin is "H", LCD Module displays AGP(Auto Generation Pattern).

3-2-2. Backlight Module

Master

-LED Driver Connector

: 20022WR - H14B2(Yeonho)

-.Mating Connector

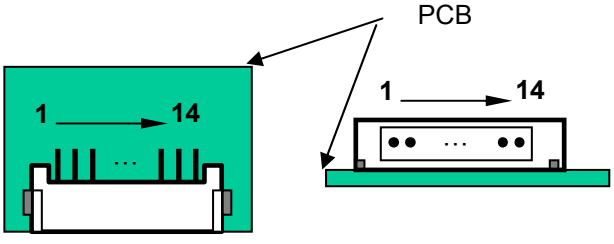
: 20022HS - 14B2 or compatible

Table 5. LED DRIVER CONNECTOR PIN CONFIGURATION

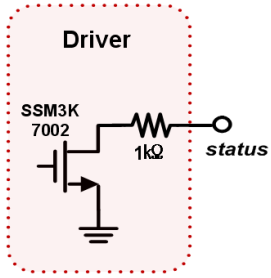
Pin No	Symbol	Description	Note
1	V_{BL}	Power Supply +24.0V	
2	V_{BL}	Power Supply +24.0V	
3	V_{BL}	Power Supply +24.0V	
4	V_{BL}	Power Supply +24.0V	
5	V_{BL}	Power Supply +24.0V	
6	GND	Backlight Ground	1
7	GND	Backlight Ground	
8	GND	Backlight Ground	
9	GND	Backlight Ground	
10	GND	Backlight Ground	
11	Status	Back Light Status	2
12	$V_{ON/OFF}$	Backlight ON/OFF control	
13	NC	Don't care	
14	EXTVBR-B	External PWM	

Notes : 1. GND should be connected to the LCD module's metal frame.
2. Normal : Low (under 0.7V) / Abnormal : open
3. High : on duty / Low : off duty, Pin#14 can be opened. (if Pin #14 is open , EXTVBR-B is 100%)
4. Each impedance of pin #12 and 14 is over 50 [KΩ] .

◆ Rear view of LCM



◆ Status



3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. TIMING TABLE (DE Only Mode)

ITEM		Symbol	Min	Typ	Max	Unit	Note
Horizontal	Display Period	t_{HV}	960	960	960	tCLK	1920 / 2
	Blank	t_{HB}	100	140	240	tCLK	1
	Total	t_{HP}	1060	1100	1200	tCLK	
Vertical	Display Period	t_{VV}	1080	1080	1080	Lines	
	Blank	t_{VB}	20 (228)	45 (270)	69 (300)	Lines	1
	Total	t_{VP}	1100 (1308)	1125 (1350)	1149 (1380)	Lines	

ITEM		Symbol	Min	Typ	Max	Unit	Note
Frequency	DCLK	f_{CLK}	63.00	74.25	78.00	MHz	
	Horizontal	f_H	57.3	67.5	70	KHz	2
	Vertical	f_V	57 (47)	60 (50)	63 (53)	Hz	2 NTSC : 57~63Hz (PAL : 47~53Hz)

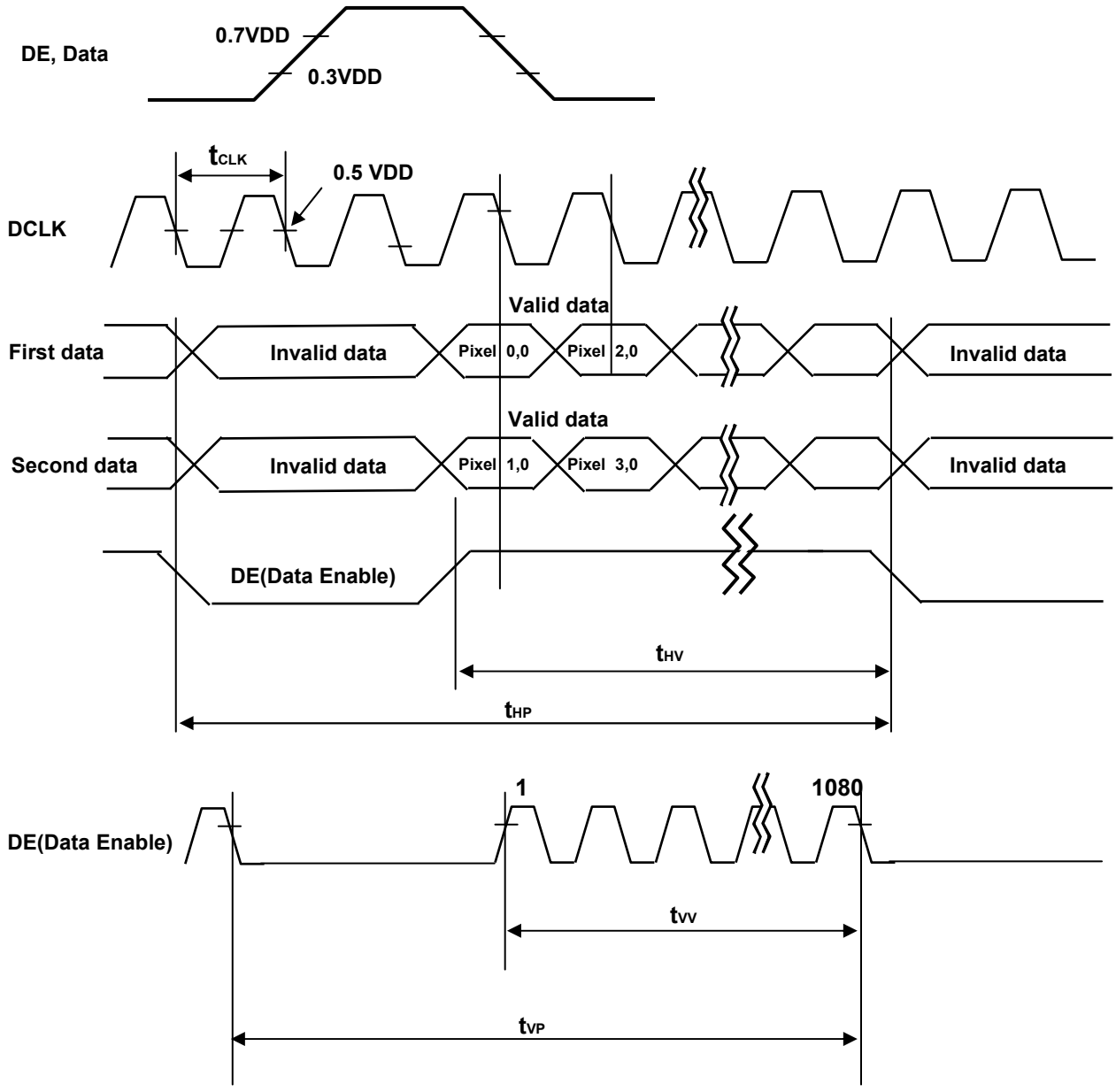
Note: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.

2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency

※ Timing should be set based on clock frequency.

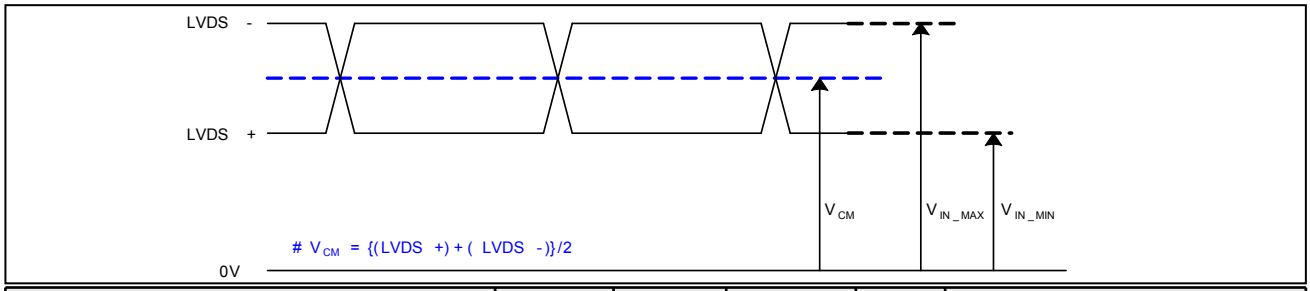
3-4. LVDS Signal Specification

3-4-1. LVDS Input Signal Timing Diagram



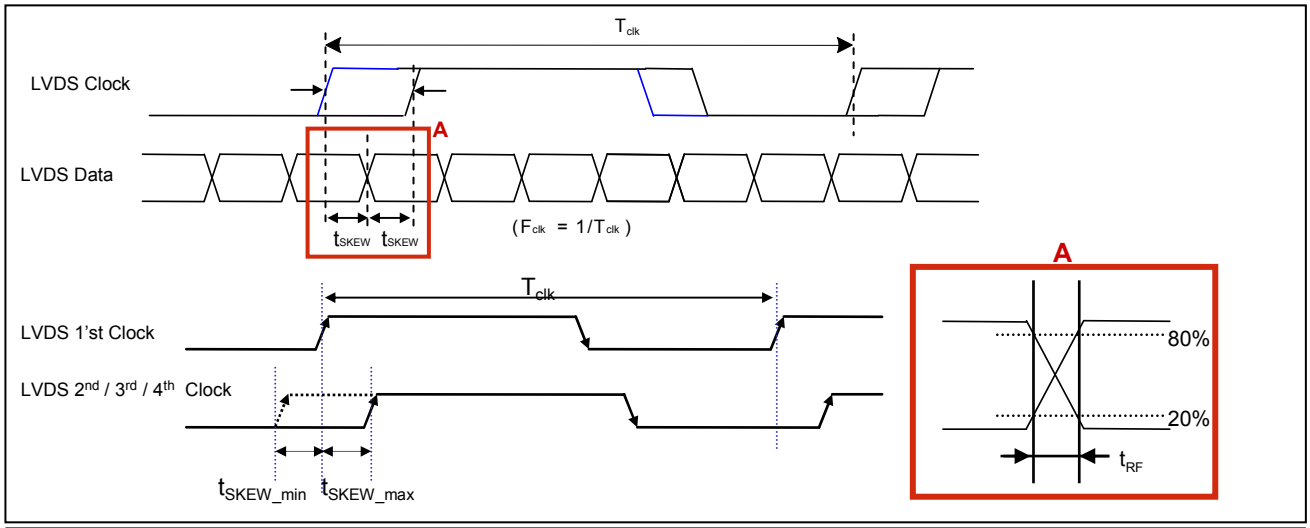
3-4-2. LVDS Input Signal Characteristics

1) DC Specification



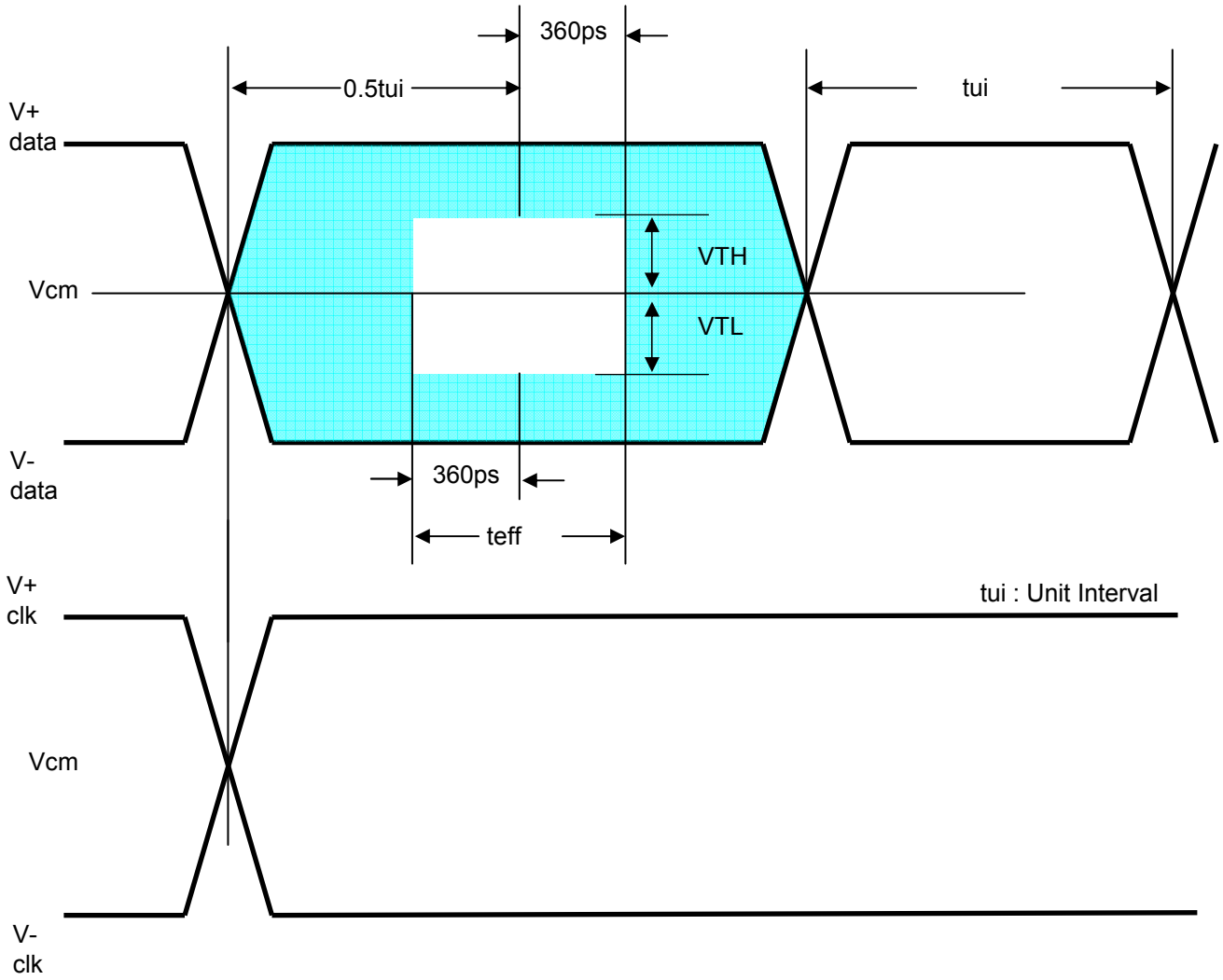
Description	Symbol	Min	Max	Unit	Note
LVDS Common mode Voltage	V_{CM}	1.0	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.7	1.8	V	-
Change in common mode Voltage	ΔVCM	-	250	mV	-

2) AC Specification



Description		Symbol	Min	Max	Unit	Note
LVDS Differential Voltage	High Threshold	V_{TH}	100	300	mV	3
	Low Threshold	V_{TL}	-300	-100	mV	
LVDS Clock to Data Skew		t_{SKEW}	-	$\|(0.25*T_{clk})/7\|$	ps	-
LVDS Clock/DATA Rising/Falling time		t_{RF}	260	$\|(0.3*T_{clk})/7\|$	ps	2
Effective time of LVDS		t_{eff}	$\|\pm 360\|$	-	ps	-
LVDS Clock to Clock Skew (Even to Odd)		t_{SKEW_EO}	-	$\|1/7* T_{clk}\|$	ps	-

Note 1. All Input levels of LVDS signals are based on the EIA 644 Standard.
2. If t_{RF} isn't enough, t_{eff} should be meet the range.
3. LVDS Differential Voltage is defined within t_{eff}


360ps
0.5tui
tui
V+
data
VTH
Vcm
VTL
V-
data
360ps
teff
V+
clk
tui : Unit Interval
Vcm
V-
clk

3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 8bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data																							
		RED								GREEN								BLUE							
		MSB							LSB	MSB							LSB	MSB							LSB
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (000)	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**1**	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	...					**...**							...								...				
	RED (254)	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (255)	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**1**	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (000)	0	0	0	0	0	0	0	0	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	0	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**1**	0	0	0	0	0	0	0	0
	...					...							**...**								...				
	GREEN (254)	0	0	0	0	0	0	0	0	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**0**	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0	0	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**1**	0	0	0	0	0	0	0	0
BLUE	BLUE (000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**1**
	...					...							...								**...**				
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**0**
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**1**	**1**	**1**	**1**	**1**	**1**	**1**	**1**

3-6. Power Sequence

3-6-1. LCD Driving circuit

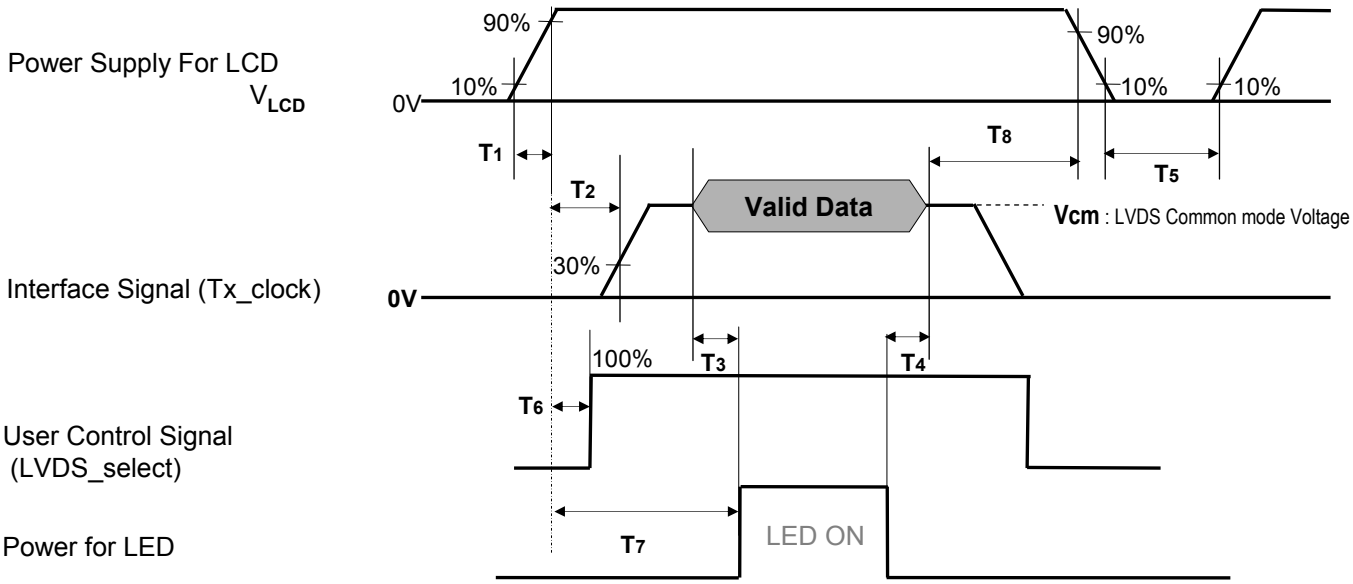


Table 8. POWER SEQUENCE

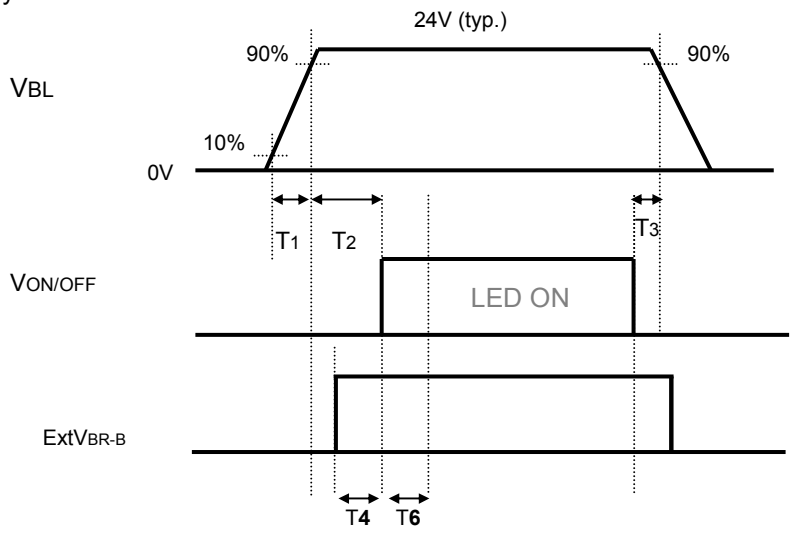
Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	0.5	-	20	ms	1
T2	0	-	-	ms	2
T3	200	-	-	ms	3
T4	200	-	-	ms	3
T5	1.0	-	-	s	4
T6	-	-	T2	ms	5
T7	0.5	-	-	s	6
T8	100	-	-	ms	7

Note :
1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.
2. If T2 is satisfied with specification after removing LVDS Cable, there is no problem.
3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
4. T5 should be measured after the Module has been fully discharged between power off and on period.
5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V_{LCD}), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.
6. If there is no abnormal display, no problem.
7. It is recommendation specification that T8 has to be 100ms as a minimum value.

※ Please avoid floating state of interface signal at invalid period.
※ When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.

3-6-2. Sequence for LED Driver

Power Supply For LED Driver



3-6-3. Dip condition for LED Driver

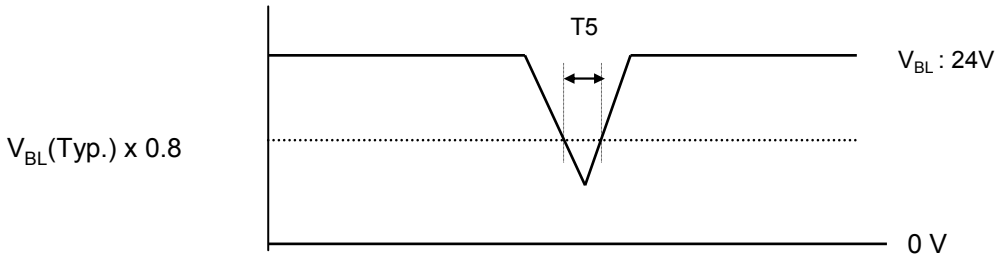


Table 9. Power Sequence for LED Driver

Parameter	Values			Units	Remarks
	Min	Typ	Max		
T1	20	-	-	ms	1
T2	500	-	-	ms	
T3	10	-	-	ms	
T4	0	-	-	ms	
T5	-	-	10	ms	**V_{BL}**(Typ) x **0.8**
T6	500	-	-	ms	2

Notes : 1. T1 describes rising time of 0V to 24V and this parameter does not applied at restarting time.
Even though T1 is over the specified value, there is no problem if I^2T spec of fuse is satisfied.
2. In T6 section, ExtVBR-B should be sustained from 5% to 100% .

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at 25± 2℃. The values are specified at 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °.
FIG. 1 shows additional information concerning the measurement equipment and method.

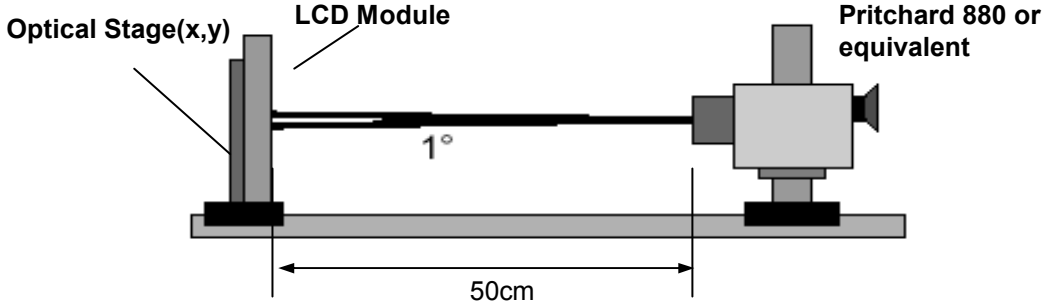


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 10. OPTICAL CHARACTERISTICS

Ta= 25± 2℃, V_{LCD}=12.0V, fv=60Hz, Dclk=74.25MHz, **EXTV**BR-B =100%

Parameter			Symbol		Value Min	Value Typ	Value Max	Unit	Note
Contrast Ratio			CR		1000	1400	-		1
Surface Luminance, white			L_{WH}	2D	240	300	-	cd/m²	2
				3D	90	110			8
Luminance Variation			δ_{WHITE}	5P	-	-	1.3		3
Response Time	Gray-to-Gray		G to G σ		-	6	9	ms	5
	Uniformity		G to G BW		-	8	12		4
Color Coordinates [CIE1931]	RED		Rx		Typ -0.03	0.649	Typ +0.03		
			Ry			0.333			
	GREEN		Gx			0.301			
			Gy			0.595			
	BLUE		Bx			0.149			
			By			0.061			
	WHITE		Wx			0.279			
			Wy			0.292			
Color Temperature						10,000		K	
Color Gamut						68		%	
Viewing Angle	2D (CR>10)	x axis, right(ϕ=0°)	θr		89	-	-	degree	6
		x axis, left (ϕ=180°)	θl		89	-	-		
		y axis, up (ϕ=90°)	θu		89	-	-		
		y axis, down (ϕ=270°)	θd		89	-	-		
	3D (CT≤10%)	up + down	θu (y axis) +θd (y axis)		11	-	-	degree	8
Gray Scale					-	-	-		7

Note : 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center 1-point.

2. Surface luminance are determined after the unit has been 'ON' and 1 Hour after lighting the backlight in a dark environment at 25± 2℃. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 2.

3. The variation in surface luminance , δ WHITE is defined as :
δ WHITE(5P) = Maximum(L_{on1},L_{on2}, L_{on3}, L_{on4}, L_{on5}) / Minimum(L_{on1},L_{on2}, L_{on3}, L_{on4}, L_{on5})
Where L_{on1} to L_{on5} are the luminance with all pixels displaying white at 5 locations .
For more information, see the FIG. 2.

4. Response time is the time required for the display to transit from any gray to white (Rise Time, Tr_R) and from any gray to black (Decay time, Tr_D). For additional information see the FIG. 3.
※ G to G_{BW} Spec stands for average value of all measured points.
Photo Detector : RD-80S / Field : 2 °

5. G to G $_\sigma$ is Variation of Gray to Gray response time composing a picture

$$\text{G to G } (\sigma) = \sqrt{\frac{\Sigma(Xi- u)^2}{N}}$$

Xi = Individual Data
u = Data average
N : The number of Data

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 4.

7. Gray scale specification
Gamma Value is approximately 2.2. For more information, see the Table 11.

8. 3D performance specification is expressed by 3D luminance and 3D viewing angle.

Table 11. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ)
L0	0.07
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

Measuring point for surface luminance & measuring point for luminance variation.

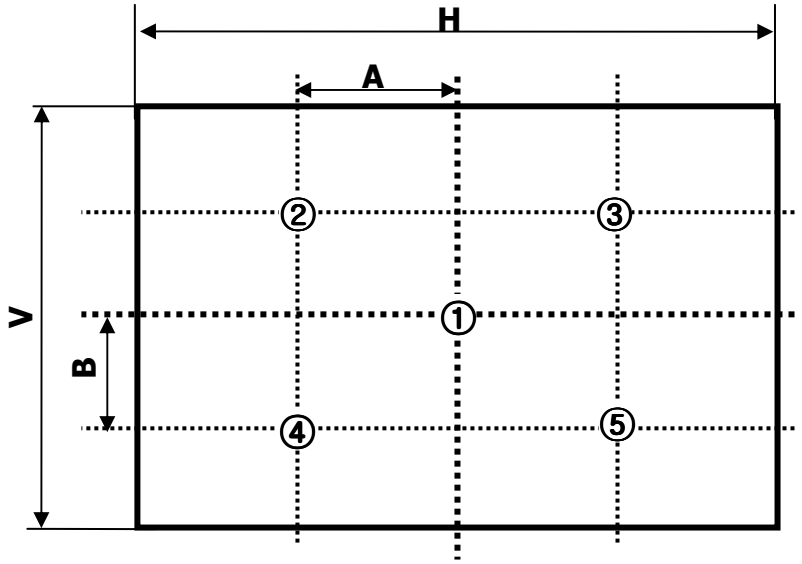


FIG. 2 5 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

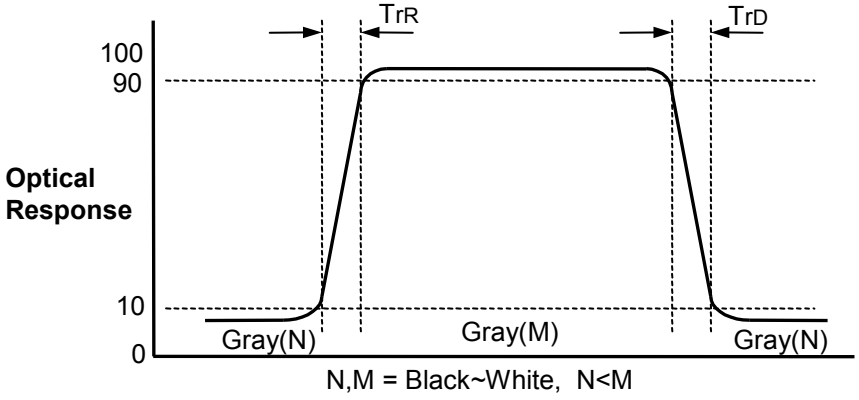


FIG. 3 Response Time

Dimension of viewing angle range

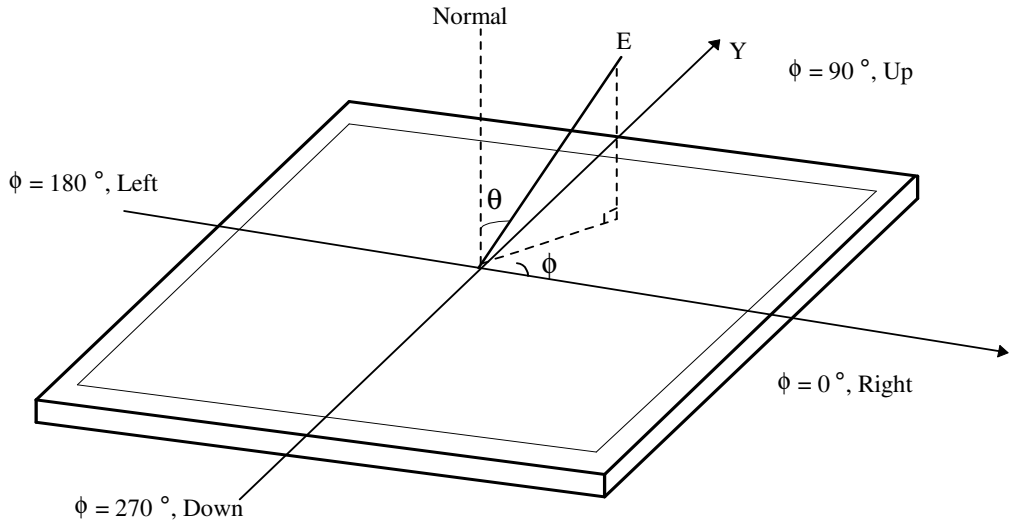
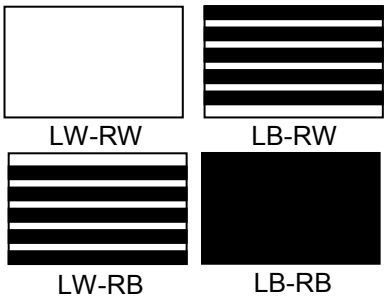
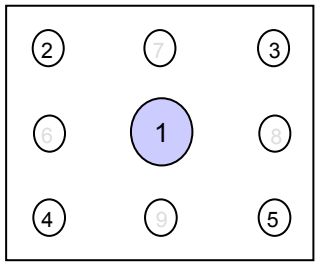


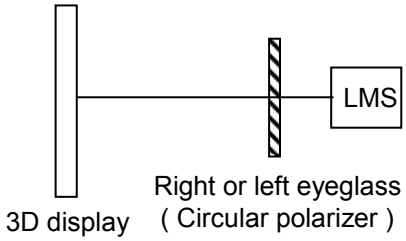
FIG. 4 Viewing Angle



(a) Test pattern image

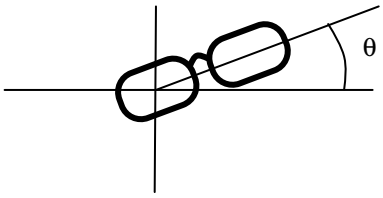


(b) Measurement position

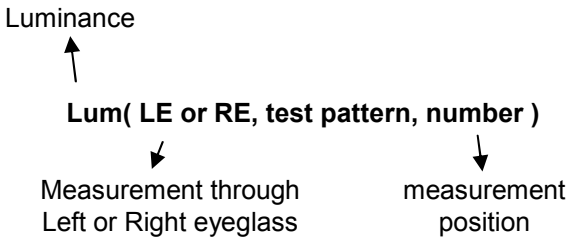


(c) Setup

< FIG. 6. Measurement configuration>



< FIG. 7. Positioning eyeglass >



< FIG. 8. notation of luminance measurement >

In order to measure 3D luminance, 3D crosstalk and 3D viewing angle, it need to be prepared as below;

1) Measurement configuration

4-Test pattern images. Refer to FIG 6.

-. LW-RW : White for left and right eye

-. LW-RB : White for left eye and Black for right eye

-. LB-RW : Black for left eye and white for right eye

-. LB-RB : Black for left eye and right eye

Image files where black and white lines are displayed on even or odd lines.

Luminance measurement system (LMS) with narrow FOV (field of view) is used. Refer to FIG 1.

2) Positioning Eyeglass (refer to appendix-VII for standard specification of eyeglass)

Find angle of minimum transmittance.

This value would be provided beforehand or measured by the following steps;

(i) Test image (LB-RW) is displayed.

(ii) Left eyeglass are placed in front of LMS and luminance is measured, rotating right eyeglass such as FIG 7. The notation for luminance measurement is “Lum(LE, LB-RW,1)”.

(iii) Find the angle where luminance is minimum.

* Following measurements should be performed at the angle of minimum transmittance of eyeglass.

3) Measurement of 3D luminance
(i) Test image (LW-RW) is displayed.
(ii) Left or right eyeglass are placed in front of LMS successively and luminance is measured at center 1 point where the notation for luminance measurement is "Lum(LE, LW-RW,1)" or "Lum(RE, LW-RW,1).

4) Measurement of 3D crosstalk
(i) Test image (LB-RW, LW-RB and LB-RB) is displayed.
(ii) Right or left eyeglass are placed in front of LMS successively and luminance is measured for position 1.
with rotating LMS or sample vertically.

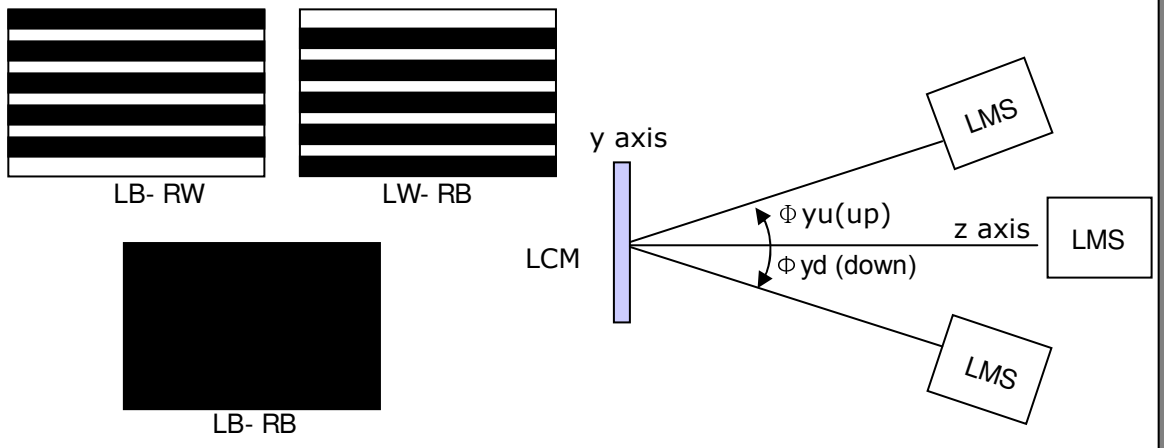
Average of

$$\frac{\text{Lum(LE, LB-RW,1) - Lum(LE, LB-RB,1)}}{\text{Lum(LE, LW-RB,1) - Lum(LE, LB-RB,1)}}$$

and

$$\frac{\text{Lum(RE, LW-RB,1) - Lum(RE, LB-RB,1)}}{\text{Lum(RE, LB-RW,1) - Lum(RE, LB-RB,1)}}$$

5) Measurement of 3D Viewing Angle
3D viewing angle is the angle at which the 3D crosstalk is under 10%. The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured for position 1. For more information , see the Fig 9



(a) Test pattern image (b) Measurement of 3D viewing angle (up/down)

< FIG. 9. Measurement of 3D crosstalk and 3D viewing angle >

5. Mechanical Characteristics

Table 12 provides general mechanical characteristics.

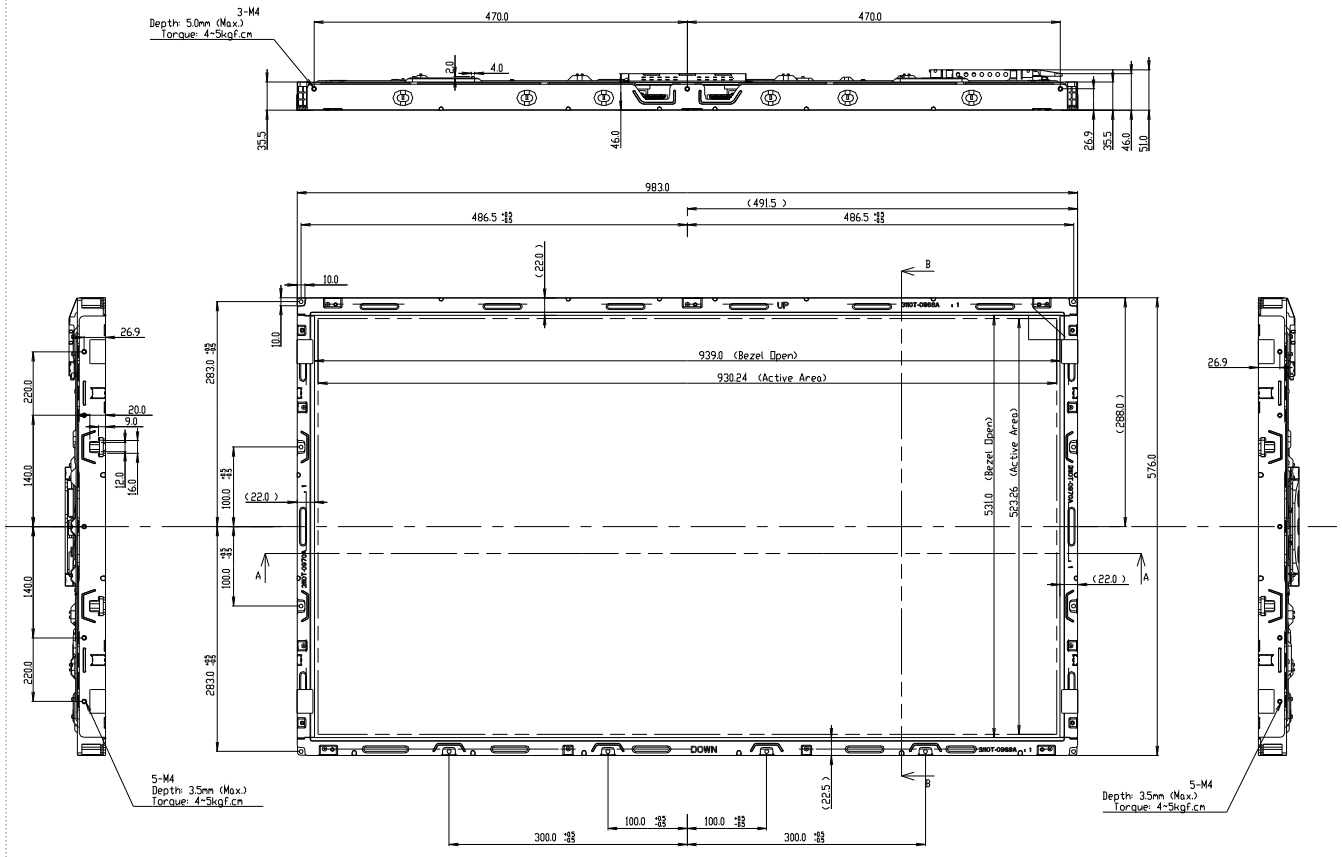
Table 12. MECHANICAL CHARACTERISTICS

Item	Value	
Outline Dimension	Horizontal	983.0 mm
	Vertical	576.0 mm
	Depth	35.5 mm
Bezel Area	Horizontal	939.0 mm
	Vertical	531.0 mm
Active Display Area	Horizontal	930.24 mm
	Vertical	523.26 mm
Weight	8.5 Kg (Typ.), 9.0 kg (Max.)	

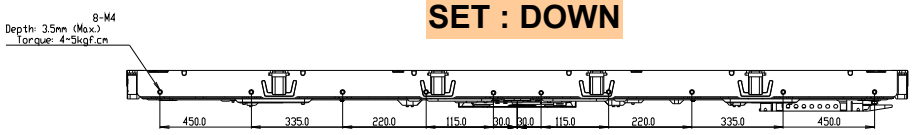
Note : Please refer to a mechanical drawing in terms of tolerance at the next page.

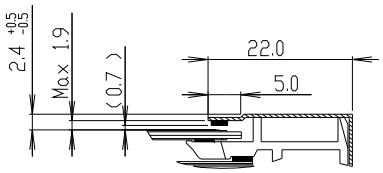
[FRONT VIEW_TBD]

SET : TOP



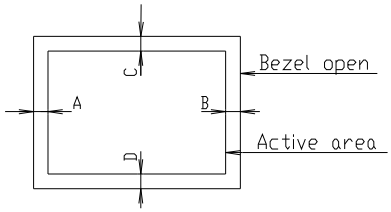
SET : DOWN





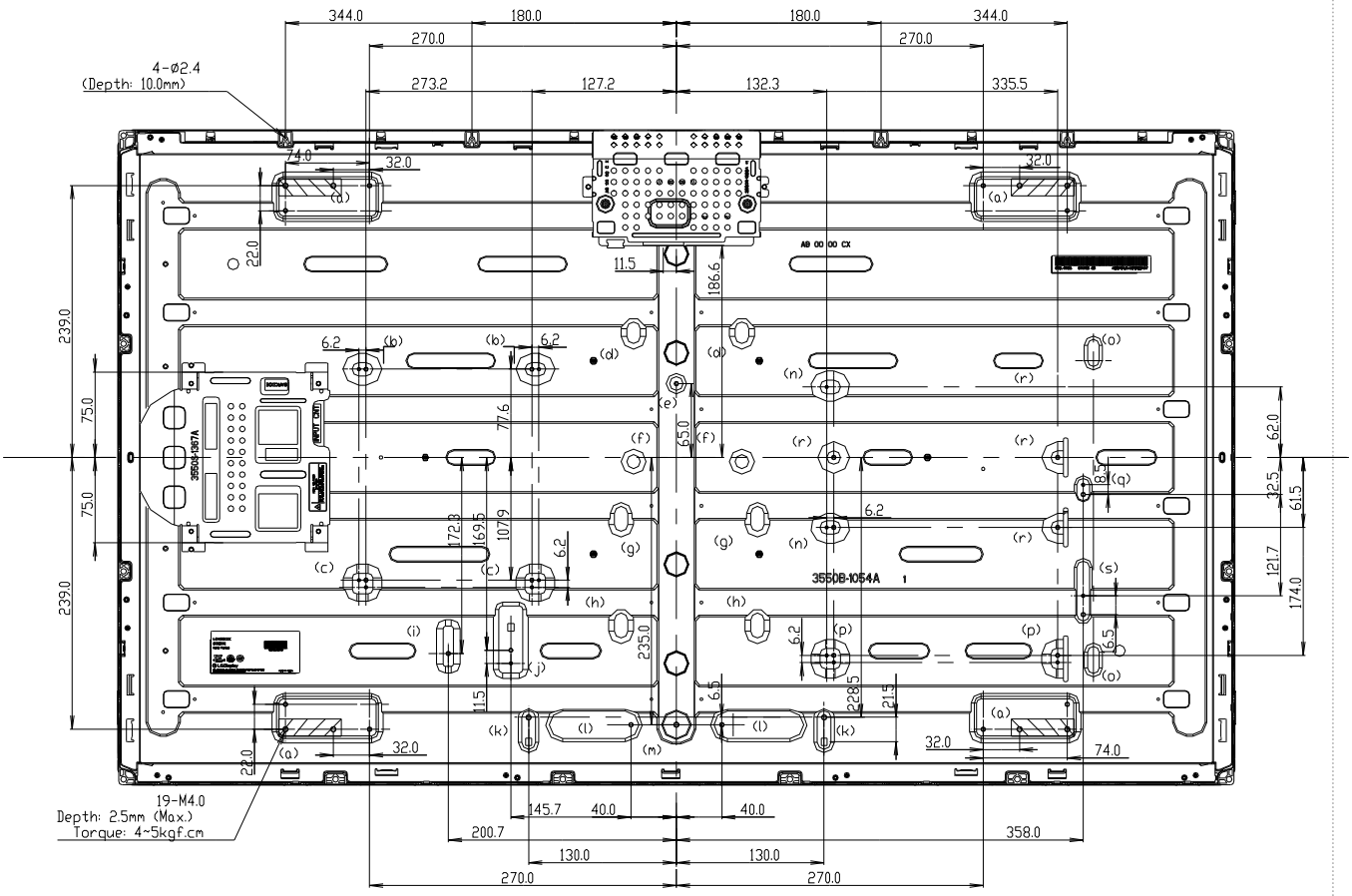
SECTION A-A
SCALE 1/1

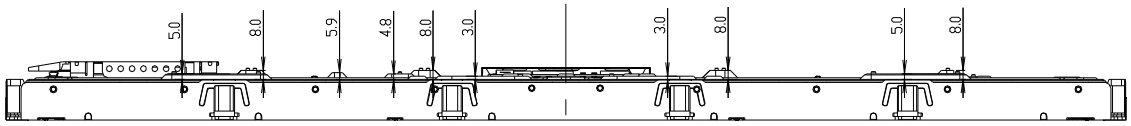
NOTE
1. Unspecified tolerances are to be ±1.0mm.
2. The length of mounting screw is MAX. 5.0mm
3. Tilt and partial disposition tolerance of display area is as following.
   (1) X-Direction : IA-BI < 1.5mm
   (2) Y-Direction : IC-DI < 1.5mm

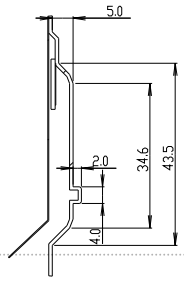


[REAR VIEW_TBD]

SET : TOP







SECTION B-B
SCALE 1/1

ITEM	TAP	MAX. DEPTH (mm)	TORQUE (Kgf.cm)	NOTE
(a)	M4	2.5	MAX 8.0	
(b)	M3	6.5	MAX 6.0	
(c)	M3	6.5	MAX 6.0	
(d)				
(e)	M3	3.5	MAX 6.0	
(f)				
(g)				
(n)				
(i)	M3	3.0	MAX 6.0	
(j)	M3	3.5	MAX 6.0	
(k)	M4	3.3	MAX 8.0	
(l)	M4	3.3	MAX 8.0	
(m)	M4	3.3	MAX 8.0	
(n)	M3	6.5	MAX 6.0	
(o)				
(p)	M3	6.5	MAX 6.0	
(q)	M3	1.5	MAX 6.0	
(r)	M3	6.5	MAX 6.0	
(s)	M3	1.5	MAX 6.0	

6. Reliability

Table 13. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition
1	High temperature storage test	Ta= 60℃ 240h
2	Low temperature storage test	Ta= -20℃ 240h
3	High temperature operation test	Ta= 50℃ 50%RH 240h
4	Low temperature operation test	Ta= 0℃ 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0Grms Bandwidth : 10-300Hz Duration : X,Y,Z, Each direction per 10 min
6	Shock test (non-operating)	Shock level : 50Grms Waveform : half sine wave, 11ms Direction : ±X, ±Y, ±Z One time each direction
7	Humidity condition Operation	Ta= 40 ℃ ,90%RH
8	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note : Before and after Reliability test, LCM should be operated with normal function.

7. International Standards

7-1. Safety

a) UL 60065, Underwriters Laboratories Inc.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

c) EN 60065, European Committee for Electrotechnical Standardization (CENELEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

d) IEC 60065, The International Electrotechnical Commission (IEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
(Including report of IEC60825-1:2001 clause 8 and clause 9)

Notes

1. Laser (LED Backlight) Information

Class 1M LED Product IEC60825-1 : 2001 Embedded LED Power (Class1M)

2. Caution
: LED inside.
Class 1M laser (LEDs) radiation when open.
Do not open while operating.

7-2. EMC

a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.

b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.

c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

8. Packing

8-1. Information of LCM Label

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)
D : YEAR
E : MONTH
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one Pallet : 12 pcs

b) Pallet Size : 1140 mm(W) X 990 mm(D) X 625 mm(H)

9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

(1) You must mount a module using specified mounting holes (Details refer to the drawings).
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating Precautions

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=± 200mV(Over and under shoot voltage)
(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer
(4) Be careful for condensation at sudden temperature change.Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
(7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
(8) A screw which is fastened up the steels should be a machine screw.
(if not, it can causes conductive particles and deal LCM a fatal blow)
(9) Please do not set LCD on its edge.
(10) The conductive material and signal cables are kept away from LED driver inductor to prevent abnormal display, sound noise and temperature rising.

9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5℃ and 35℃ at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.
(3) Storage condition is guaranteed under packing conditions.
(4) The phase transition of Liquid Crystal in the condition of the low or high storage temperature will be recovered when the LCD module returns to the normal condition.

9-6. Handling Precautions for Protection Film

(1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
(3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

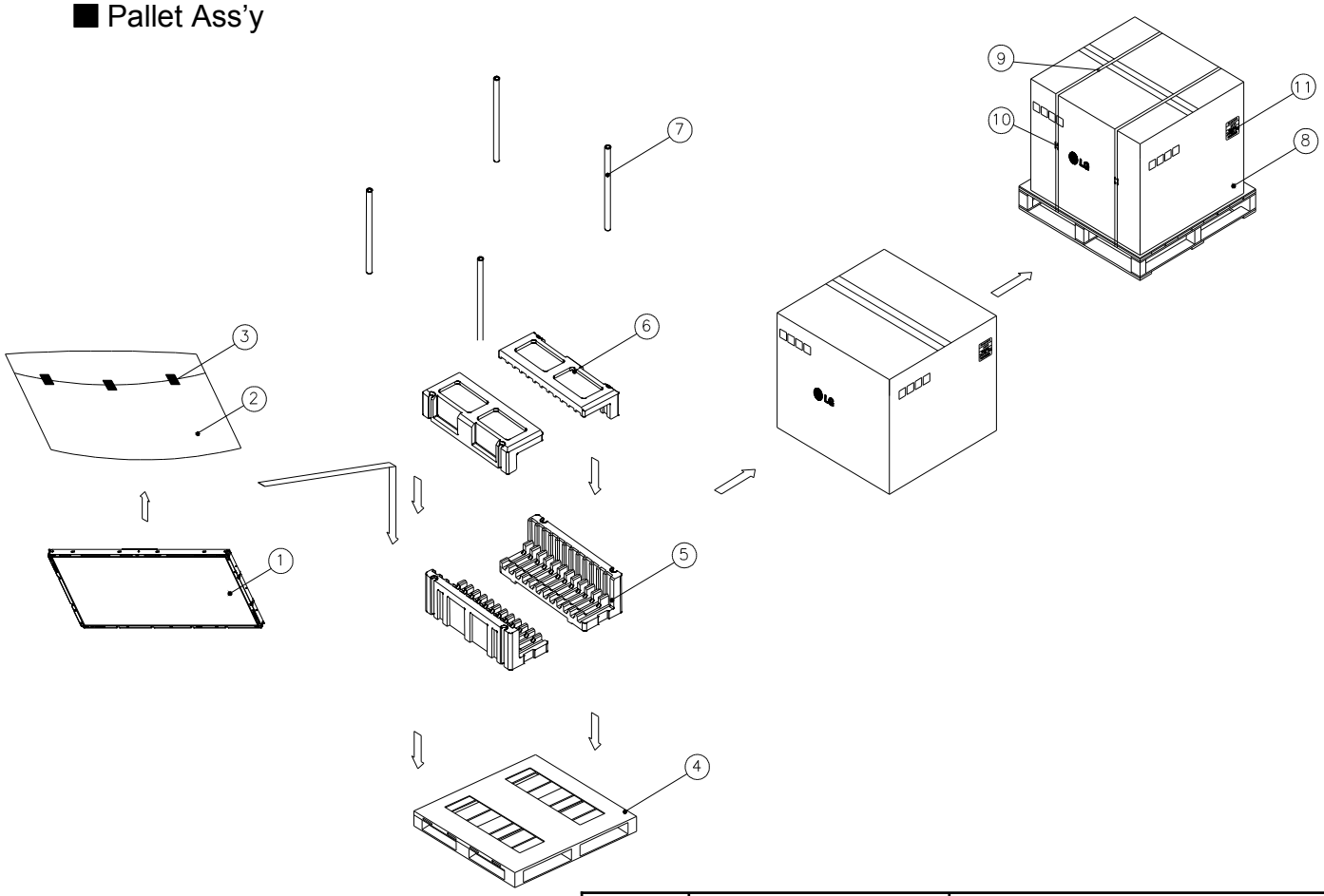
9-7. Operating condition guide

(1) The LCD product should be operated under normal conditions. Normal condition is defined as below;
- Temperature : 5 ~ 40 ℃, normal humidity
- Display pattern : continually changing pattern (Not stationary)

(2) If the product will be used in extreme conditions such as high temperature, display patterns or operation time etc..,
It is strongly recommended to contact LGD for Qualification engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems. The LCD product should be applied by global standard environment. (refer ETSI EN 300, IEC 60721)

APPENDIX-I

■ Pallet Ass'y



NO.	DESCRIPTION	MATERIAL
1	LCD Module	
2	BAG	42INCH
3	TAPE	MASKING 20MM X 50M
4	PALLET	Plastic (1140X990X120)
5	PACKING	EPS
6	PACKING	EPS
7	ANGLE POST	PAPER
8	ANGLE PACKING	PAPER
9	BAND,CLIP	STEEL
10	BAND	PP
11	LABEL	YUPO PAPER 80G 100X70

 # APPENDIX- II-1

■ LCM Label

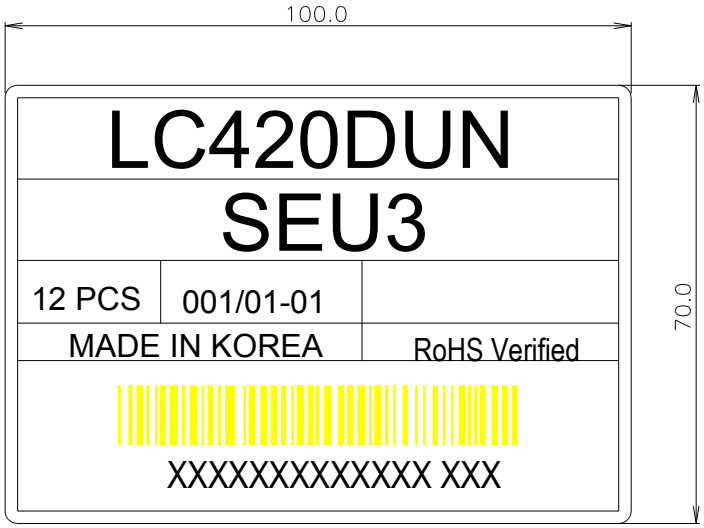
■ Production site

- LG Display (Paju) Co., LTD
- LG Display (Guangzhou) Co., LTD
- LG Display (Poland) Co., LTD

notes 1.The origin of LCM Label will be changed according to the production site.

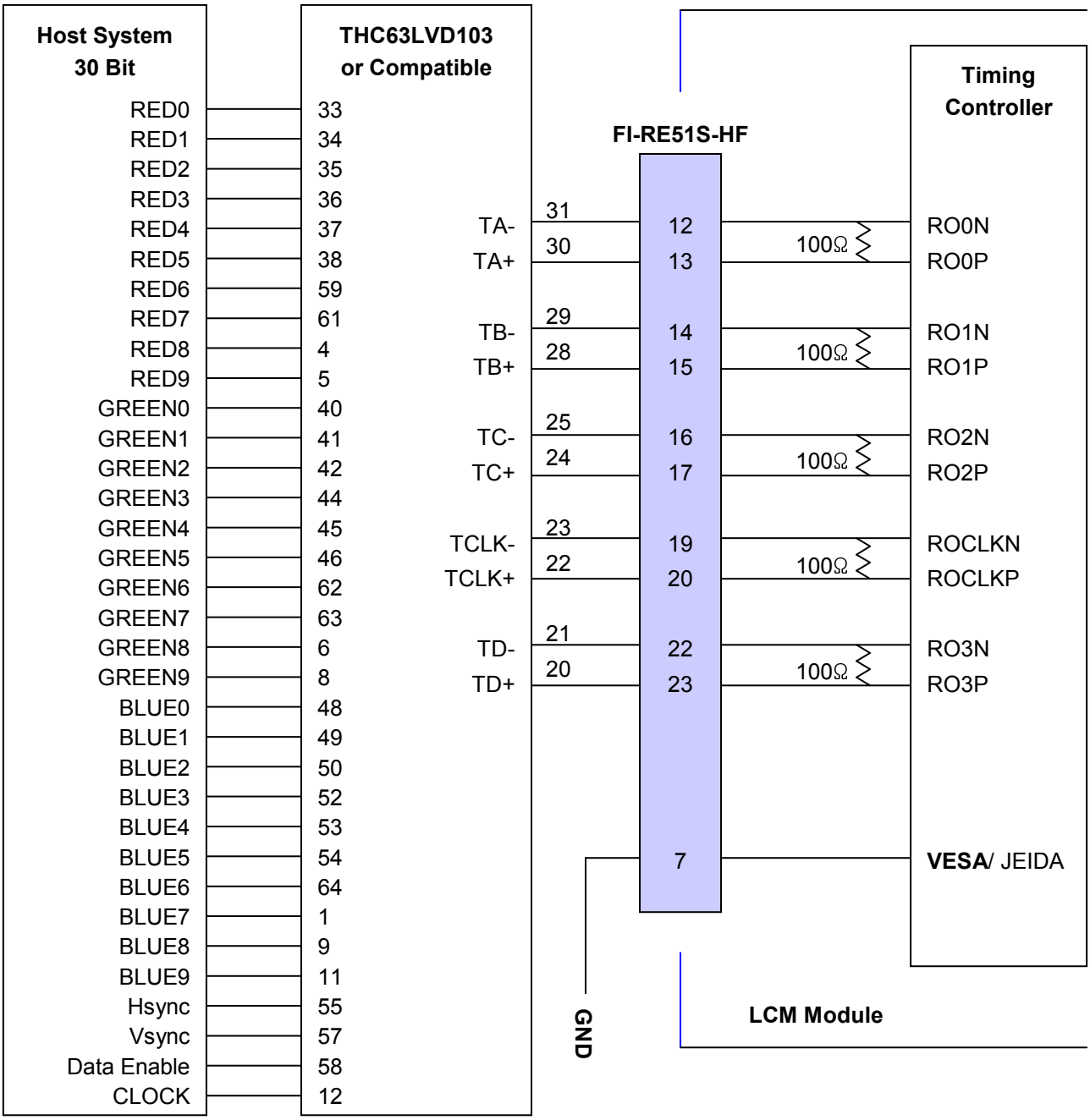
 # APPENDIX- II-2

■ Pallet Label



APPENDIX- III-1

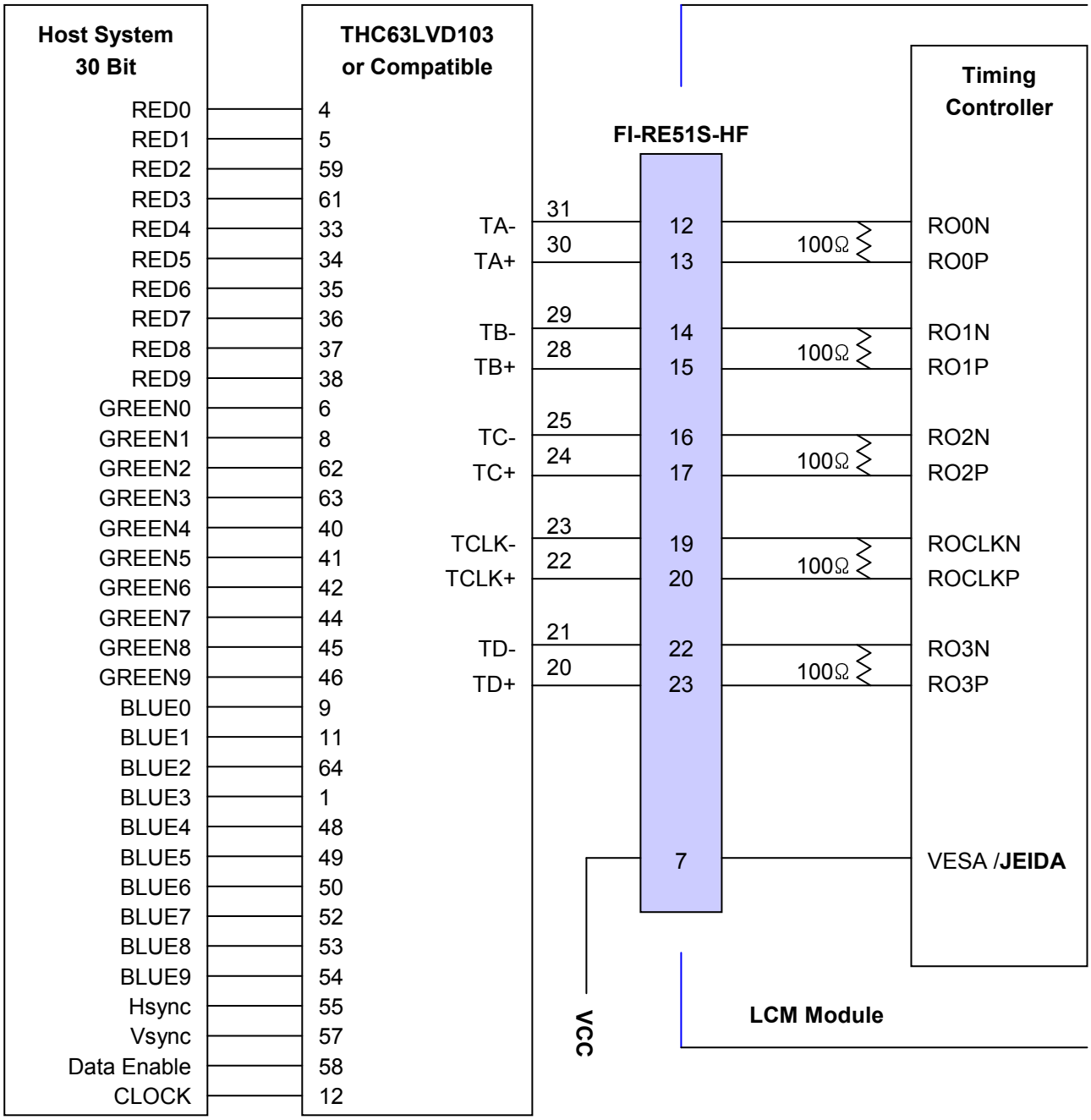
■ Required signal assignment for Flat Link (Thine : THC63LVD103) Transmitter(Pin7= **"L" or "NC"**)



Note: 1. The LCD module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.
2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
3. '7' means MSB and '0' means LSB at R,G,B pixel data.

APPENDIX- III-2

■ Required signal assignment for Flat Link (Thine : THC63LVD103) Transmitter(Pin7= **"H"**)



Note :1. The LCD module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.

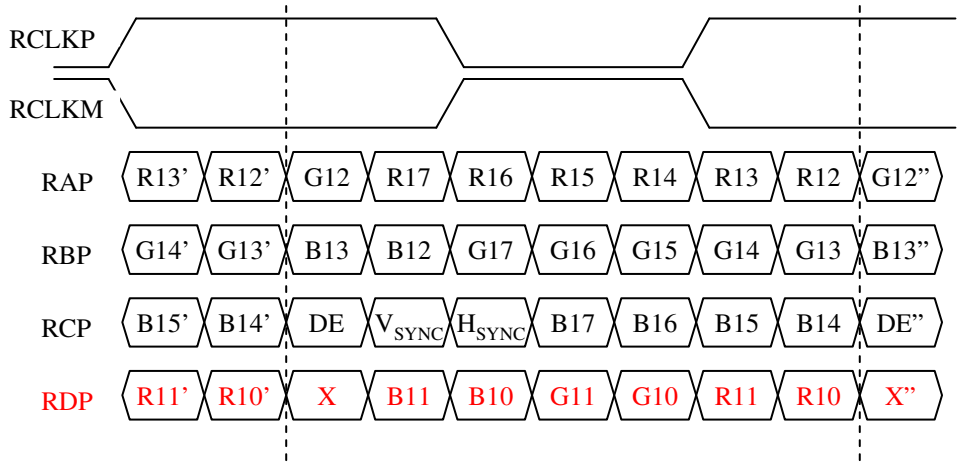
2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)

3. '7' means MSB and '0' means LSB at R,G,B pixel data.

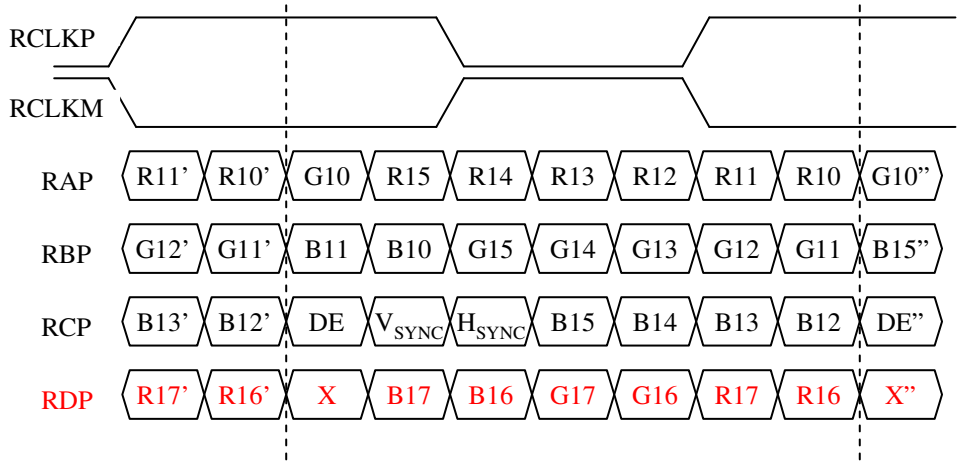
APPENDIX- IV

■ LVDS Data-Mapping Information (**8 Bit**)

1) LVDS Select : "**H**" Data-Mapping (**JEIDA format**)



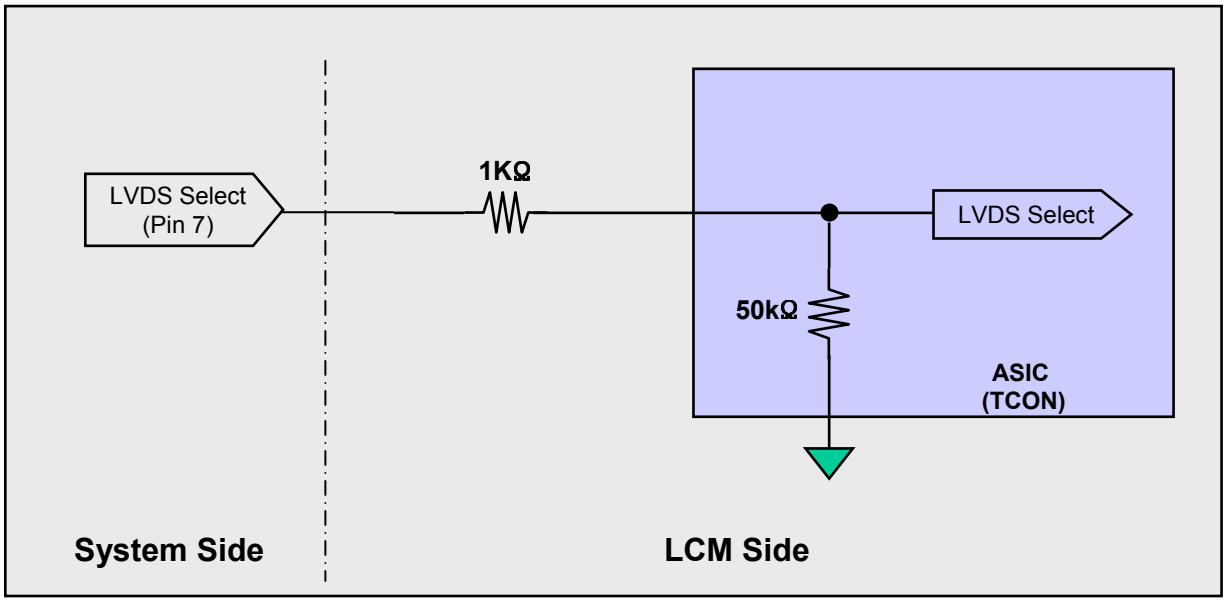
2) LVDS Select : "**L**" Data-Mapping (**VESA format**)



APPENDIX- V-1

■ **Option Pin** Circuit Block Diagram

1) Circuit Block Diagram of **LVDS Format** Selection pin



APPENDIX- V

■ Standard specification of Eyeglasses

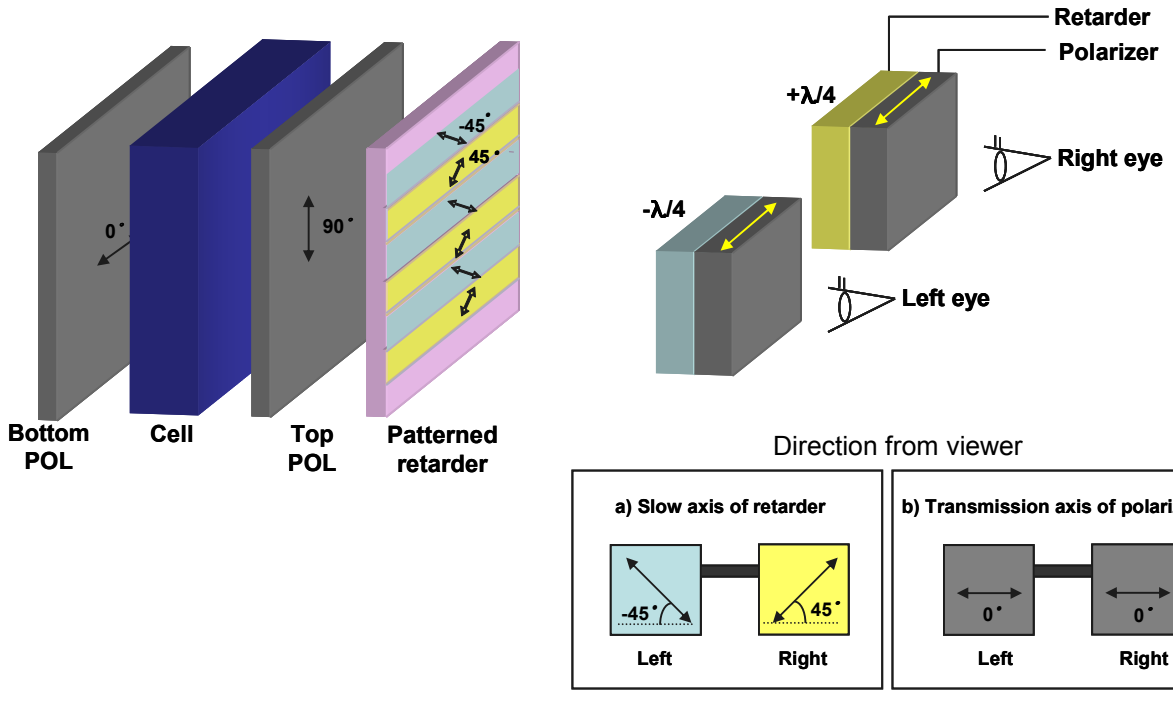
This is recommended data of Eyeglasses for LC420DUN-SER1 model. (details refer to table)

For each item, depending on the eyeglass manufacturer tolerances may occur, this tolerance can affect 3D performance. (3D Crosstalk, 3D luminance, 3D viewing angle)

<Table. Standard specification of Eyeglasses>

Design item of Eyeglasses		Left	Right	Remark
Optical axis	a) Slow axis of retarder	-45˚	45˚	Refer to drawing
	b) Transmission axis of polarizer	0˚	0˚	
Retardation value	Retarder	125nm		@550nm

※Recommended polarizer
Polarization efficiency: more than 99.90%



(b) Configuration of Eyeglasses

<Drawing. Information of optical axis>