

NAN YA PLASTICS CORPORATION

SPECIFICATION OF
LCD MODULE
PRODUCT NO.: LCBA7T211_14

SPEC. NO.: LM211-14-

CUSTOMER
APPROVED BY
DATE :

LCD DEPARTMENT
ELECTRONIC MATERIALS DIVISION
NAN YA PLASTICS CORPORATION
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EDITED ON : Jun. 08. 2006

Q.C. DEPT.	DESIGN MANAGER	DESIGN CHECK	DESIGNER
			W. R. HSU

RECORDS OF REVISION

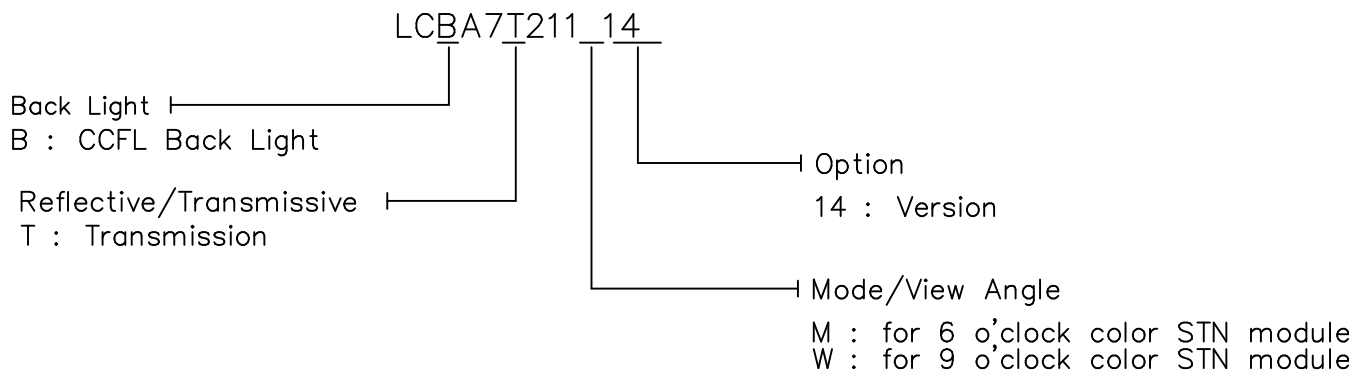
SPEC. NO :
LM211-14

DATE	REVISED NO.	REF. PAGE	SUMMARY	DESIGN	CHECK
08.22.'02	0	27/27	First Issue	C.H.SHU	Louis Lee
12.11.'02	1	4/27	Characteristics Modified	C.H.HSU	Louis Lee
		5-1/27	Add Characteristics of Reommend Inverter		
		12/27	Reommend Inverter Modified		
11.17.'03	2	1/27	Add T-M Mode	W.R.HSU	Louis Lee
		3/27	Characteristics Modified		
		6/27	Add T-M Mode & Characteristics Modified		
		27/27	Add Black Tape		
12.23.'05	3	4/27	Lamp Characteristics Modified	W.R.HSU	Louis Lee
		5-1/27	Reommend Inverter Characteristics Modified		
		12/27	DIM Recommended Value Modified		
06.08.'06	4	3/27	Surface Luminance of LCM Characteristics Modified	W.R.HSU	
		4/27	Lamp Characteristics Modified		
		7/27	Rx Characteristics Modified		
		27-1/27	ADD P/N : LCBA7T211W14		

1. MECHANICAL DATA

(1) Product No.	LCBA7T211_14
(2) Module Size	76.8 (W)mm x 103.7 (H)mm x 7.8(D)mm
(3) Dot Size	0.234 (W)mm x 0.068 (H)mm
(4) Dot Pitch	0.249 (W)mm x 0.083 (H)mm
(5) Number of Dots	240 (W) x (320 xRGB (H)) Dots
(6) Duty	1/240
(7) LCD Display Mode	STN: Color Mode
	REAR POLARIZER: Transmission
(8) Viewing Direction	<input type="checkbox"/> 6 O'clock <input type="checkbox"/> 9 O'clock
(9) Backlight	CCFL
(10) Controller	Excluded
(11) DC/DC Converter	Excluded
(12) Weight	79.0 g(approx.)

Note :



2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS=0V

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	7.0	V	
Power Supply for LCD Drive	VEE-VSS	0	30.0	V	
Input Voltage	VI	-0.3	VDD+0.3	V	
Static Electricity	-	-	-	-	Note 1

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.			
	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	5	50	-20	60
Humidity (Without Condensation)	Note 2,4		Note 3,4	

Note 1 LCM should be grounded during handling LCM.

Note 2 Ta ≤ 50°C : 85%RH max
Ta > 50°C : Absolute humidity must be lower
than the humidity of 85%RH at 50°C

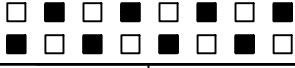
Note 3 Ta at -20°C will be < 48 hrs, at 60°C will be < 120 hrs

Note 4 Background will color change slightly depending on ambient temperature.
That phenomenon is reversible.

3. ELECTRICAL CHARACTERISTICS

3-1. ELECTRICAL CHARACTERISTICS OF LCM

LCD

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT		
Logic Circuit Power Supply	VDD-VSS	Ta= 25°C	3.0	3.3	3.6	V		
Input Voltage	VIH	H level	0.8VDD	-	VDD	V		
	VIL	L level	0	-	0.2VDD	V		
Recommended LCD Driving Voltage (Normal Temp. LCM)	VEE-VSS	Duty=1/240 Bias=1/14 VDD=3.3V	5°C	24.6	24.9	25.2	V	
			25°C	23.2	23.5	23.8		
			50°C	22.3	22.6	22.9		
Supply Current for Logic	IDD	VDD-VSS = 3.3V VEE-VSS = 23.5V Ta= 25°C	-	0.4	0.8	mA		
Supply Current for LCD	IEE	PATTERN: 	-	2.9	4.3	mA		
LCM	Surface Luminance	L	VDD-VSS=3.3V VEE-VSS=23.5V Ta= 25°C IL=2.5mA	PATTERN: Dots All On (White)	50.0	72.0	-	cd/m ²
				PATTERN: Dots All Off (Black)	-	3.1	8.0	cd/m ²

3-2.ELECTRICAL CHARACTERISTICS OF BACKLIGHT

Used Lamp Rating

Temp.=25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Lamp Voltage	V_L	-	309	-	Vrms	-
Lamp current	I_L	-	2.5	-	mArms	-
Lamp power consumption	P_L	-	0.78	-	W	(*1)
Starting voltage	V_S	-	-	608	Vrms	$T_a=25^\circ\text{C}$
		-	-	760	Vrms	$T_a=0^\circ\text{C}$
Lamp life time	LL	-	20000	-	hrs	at $I_L = 2.5 \text{ mArms}$ $T_a=25^\circ\text{C}$ (*2)

(*1) Power consumption excluded inverter loss .

(*2) Lamp life time is defined as follows : The final brightness is at 50% of original brightness.

3-3.CHARACTERISTICS OF TOUCH SCREEN

Used Touch screen Rating

Temp.=25°C

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Applied Rating Voltage	V_R	—	—	—	7.0	V
Operating Temperature	T_{OPR}	20%~85% R.H. Max. Avoid Dew Condensation at Any Time	0	—	50	°C
Storage Temperature	T_{STO}		-20	—	70	
Resistance of Terminal Electrodes	R_{ETD}	X Electrode	350	650	950	Ω
		Y Electrode	250	550	850	
Linearity	L	—	—	—	1.5	%
Insulation Resistance	R_{OFF}	$V_{DC} = 25V$	20	—	—	MΩ
Transparency	T	According to JIS-K7015	—	80	—	%
Surface Hardness	S_H	According to JIS-K5400	3	—	—	H

Test condition : T/P is placed horizontally in a vessel and no power is supplied to T/P.
Normal state is temperature : $25 \pm 10^\circ C$, relative humidity : $60 \pm 25\%$

3-4.ELECTRICAL CHARACTERISTICS OF RECOMMENDED INVERTER TDK TAD695

3-4-1 GENERAL SPECIFICATIONS

OPERATION TEMPERATURE : 0°C~50°C

STORAGE TEMPERATURE : -20°C~60°C

DIMENSION : 62.0(L)mm x 10.0(W)mm x MAX 7.0(H)mm

3-4-2 PIN ASSIGNMENTS

INPUT (CN1) CONNECTOR :
E&T 1604-005-05

NO.	FUNCTION
1	VIN
2	VIN
3	DIM
4	GND
5	GND

OUTPUT (CN2) CONNECTOR :
JST SM02B-BHSS-1-TB

NO.	FUNCTION
1	HV
2	LV

3-4-3 RELATIONSHIP BETWEEN VDIM & TUBE CURRENT

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Input Voltage	VIN	3	-	5	V	
Tube Current Control Voltage	DIM	-	1.8	-	V	
Tube Current	IL	-	2.5	-	mA	

4.OPTICAL CHARACTERISTICS

4-1 Optical Char. of Normal Temp. Mode

AT Vop

ITEM MODE		Cr(Contrast Ratio)						θ (Viewing Angle)		ϕ (Viewing Angle)	
		5°C		25°C		50°C		25°		25°	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
T	W	23	28	25	30	6.0	8.0	-	48-48	-	>60-38
T	M	23	28	25	30	6.0	8.0	-	>60-38	-	48-48
NOTE		NOTE 6						NOTE 5			

note:

T: TRANSMISSION

W: 9 O'CLOCK COLOR STN MODULE

M: 6 O'CLOCK COLOR STN MODULE

AT $\phi=0^\circ$ $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	5°C	580	730	1100	ms	NOTE 2
		25°C	110	220	330		
		50°C	95	120	180		
Response Time (fall)	Tf	5°C	250	310	460	ms	NOTE 2
		25°C	60	75	110		
		50°C	45	60	90		

4-2. Color of CIE Coordinate

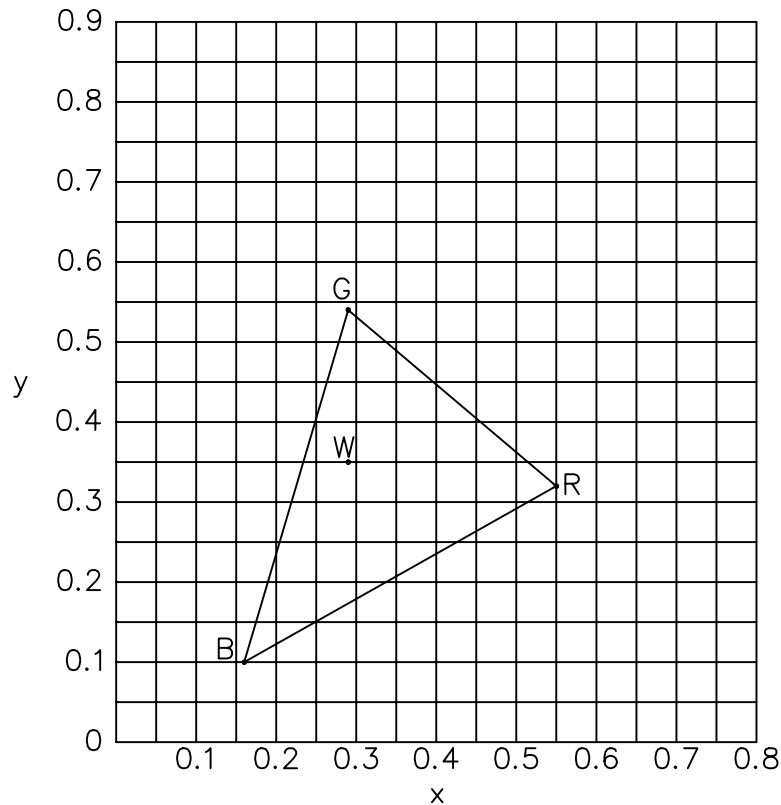
Ta = 25°C

ITEM		SYMBOL	CONDITION	VALUE	NOTE
Color of CIE Coordinate	Red	X	$\phi=0^\circ, \theta=0^\circ$	0.55	Note*
		y		0.32	
	Green	X	$\phi=0^\circ, \theta=0^\circ$	0.29	
		y		0.54	
	Blue	X	$\phi=0^\circ, \theta=0^\circ$	0.16	
		y		0.15	
	White	X	$\phi=0^\circ, \theta=0^\circ$	0.29	
		y		0.35	

Note* Measuring at position 3 on Fig.1
 CIE chromaticity diagram

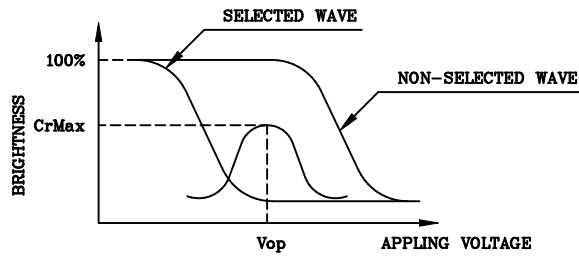
Tolerance : ± 0.05

Fig.1

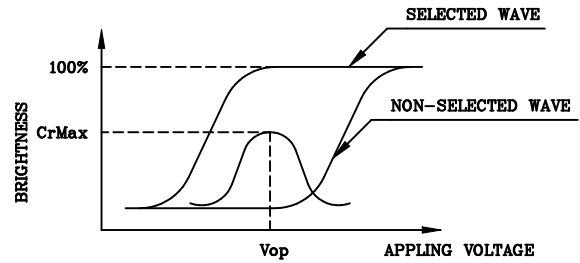


(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



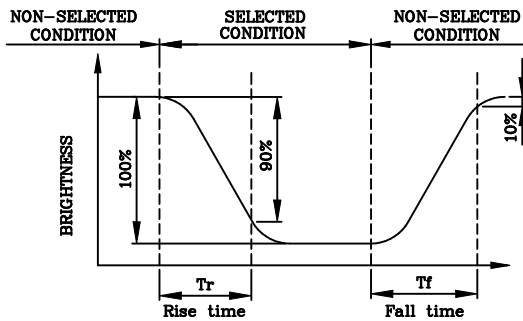
(negative type)

*Conditions

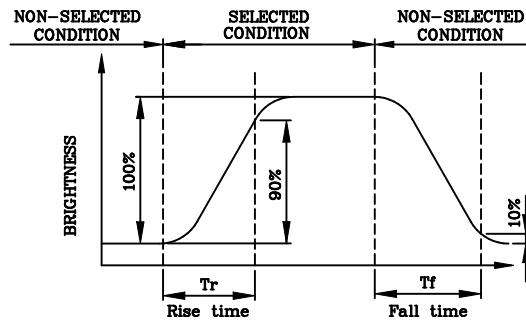
Viewing Angle : 0
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



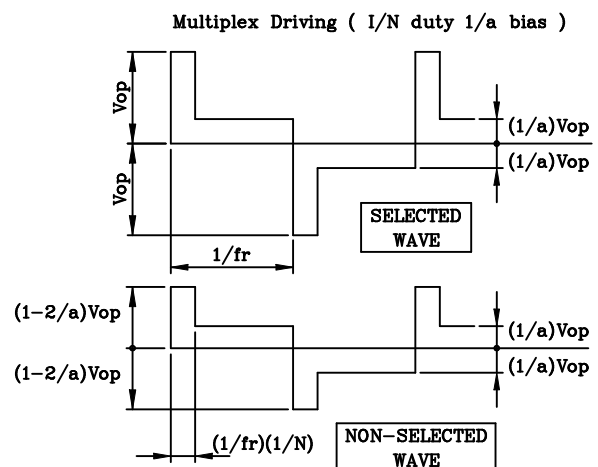
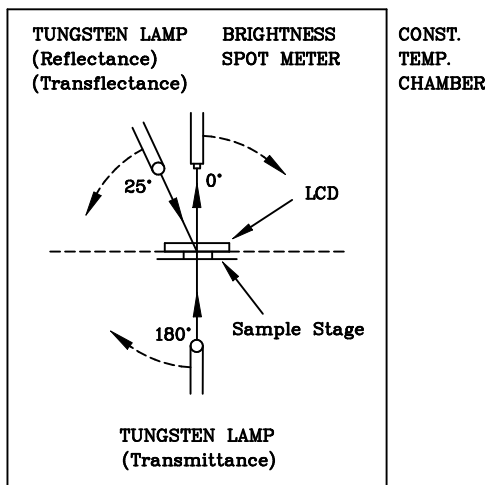
(negative type)

*Conditions

Operating Voltage : Vop
 Viewing Angle (θ,φ) : (0,0)
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

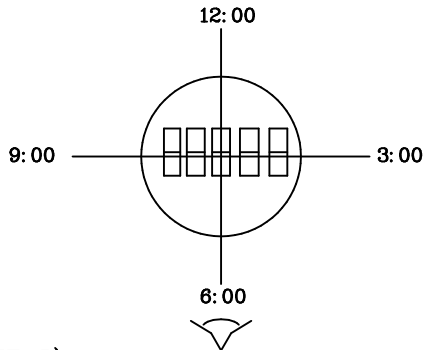
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



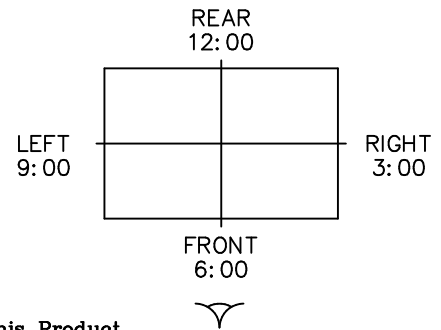
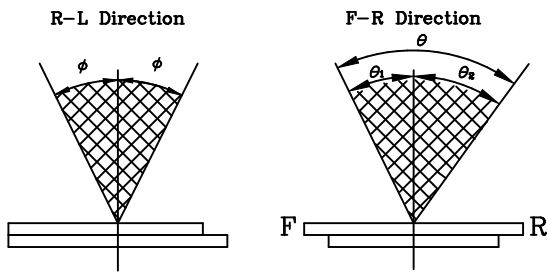
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



*For This Product
 The Viewing Direction Is 6 O'clock
 So $\theta_1 > \theta_2$

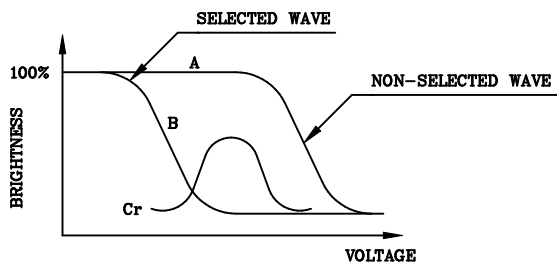
$$\theta = \theta_1 + \theta_2$$

*Conditions

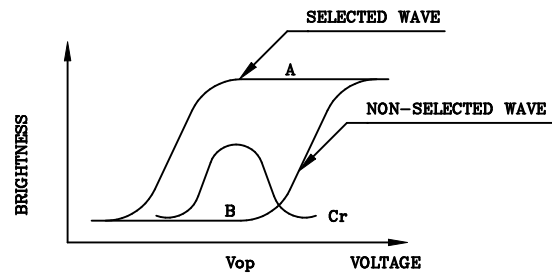
Operating Voltage : V_{op}
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias
 Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



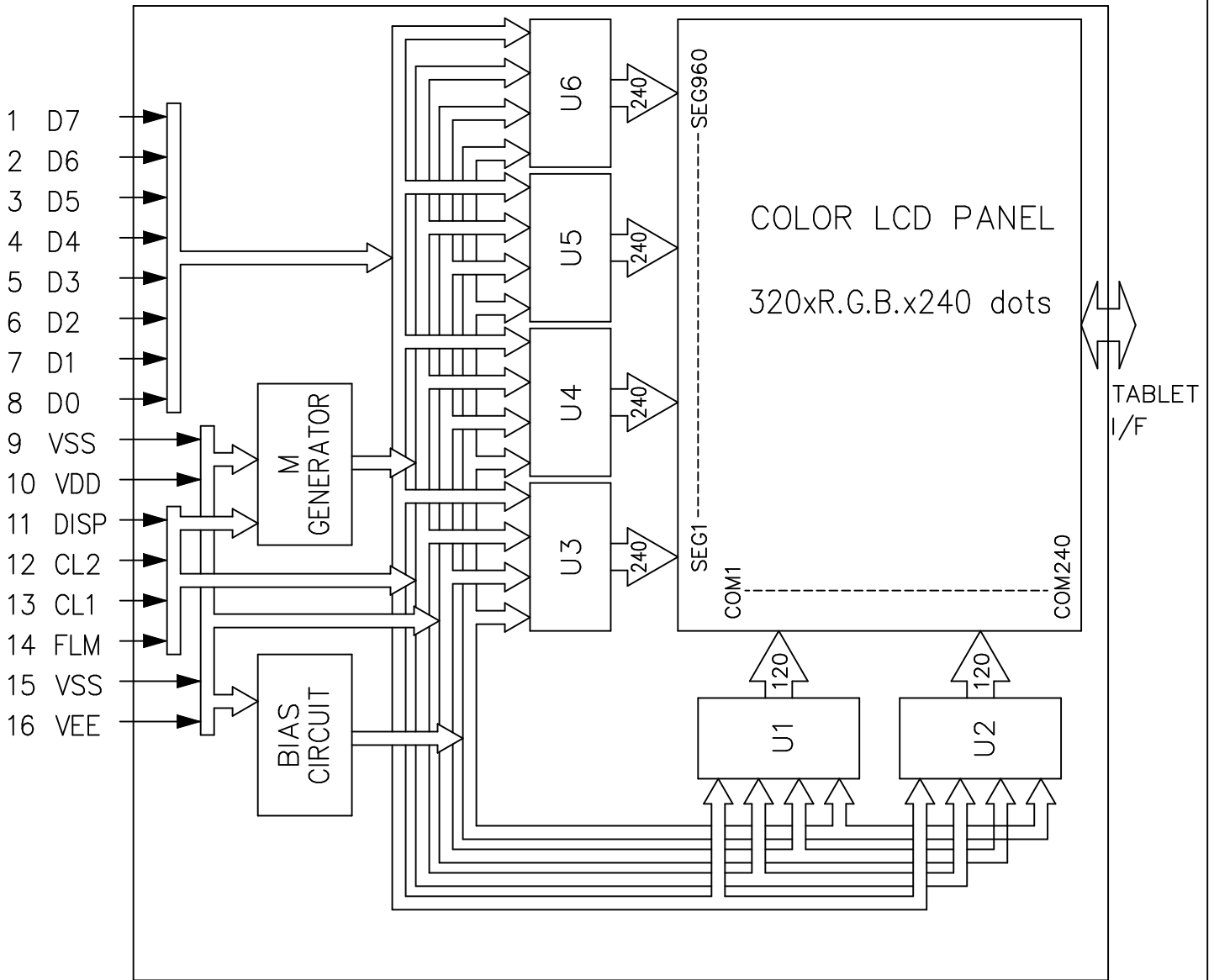
(negative type)

$$\text{Contrast Ratio : } Cr = A/B$$

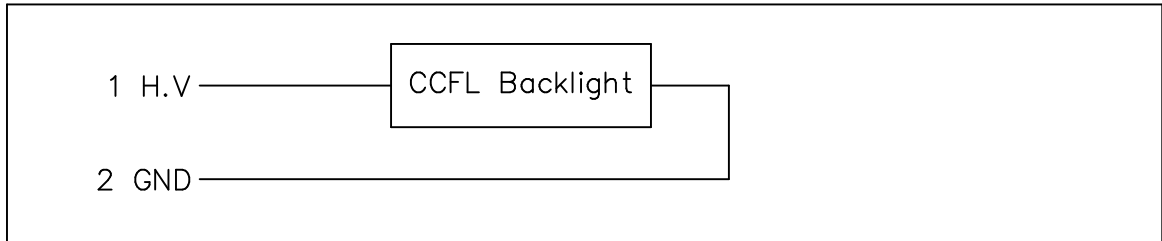
*Conditions

Viewing Angle : 0
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

5. BLOCK DIAGRAM



CCFL



6. INTERNAL PIN CONNECTION

LCD

Pin No.	Symbol	Level	Function
1	D7	H/L	Display Data
2	D6	H/L	Display Data
3	D5	H/L	Display Data
4	D4	H/L	Display Data
5	D3	H/L	Display Data
6	D2	H/L	Display Data
7	D1	H/L	Display Data
8	D0	H/L	Display Data
9	VSS	-	GND
10	VDD	-	Power Supply for Logic
11	DISP	H/L	Display Control Signal, H :Display on L :Display off
12	CL2	H/L	Data input clock
13	CL1	H/L	Input data latch signal
14	FLM	H/L	Scan start-up signal
15	VSS	H/L	Power Supply (OV,GND)
16	VEE	-	Power Supply for LCD

CCFL

Pin No.	Symbol	Level	Function
1	H.V	-	Power Supply for CFL
2	GND	-	CFL GND

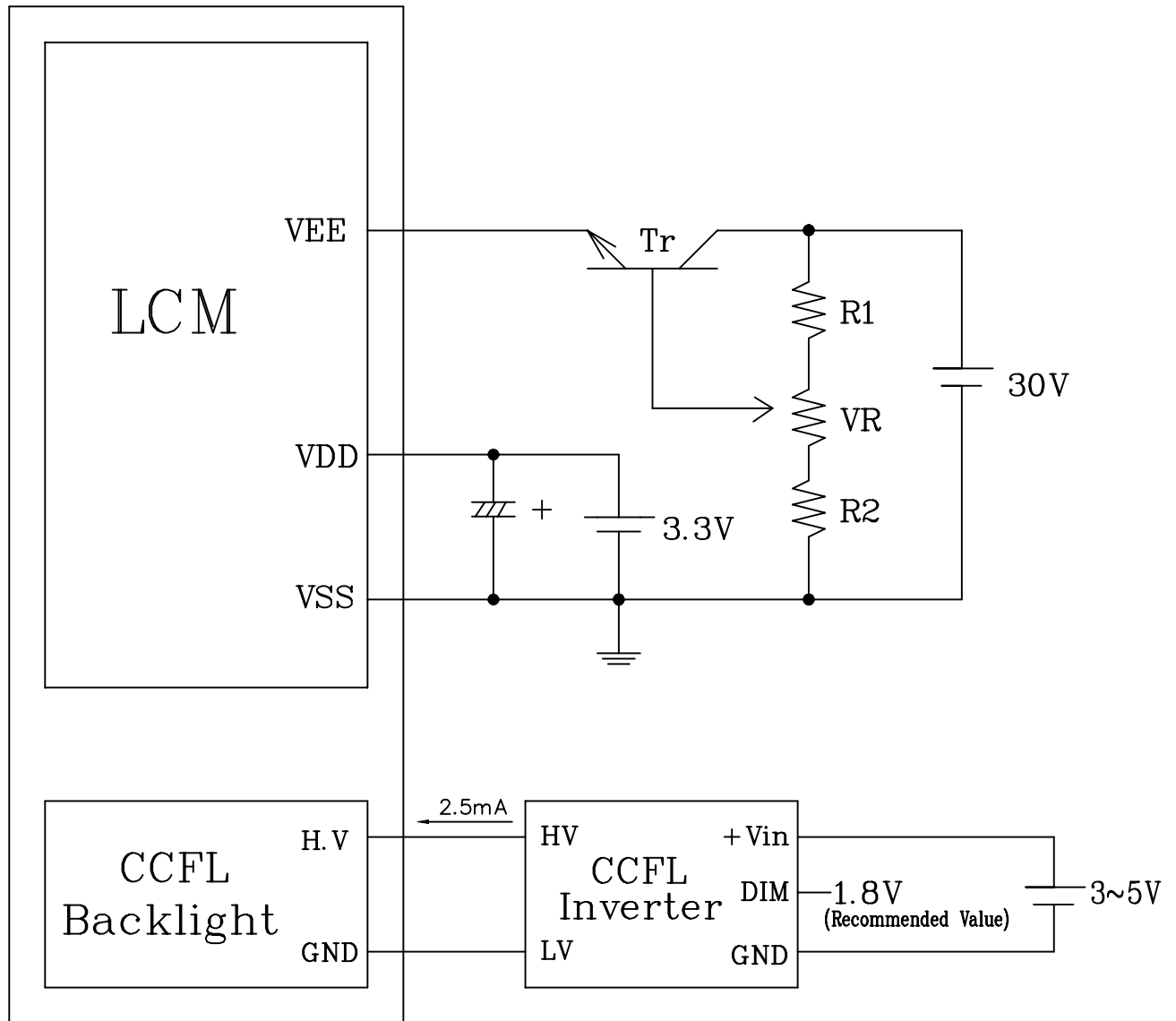
LCD INTERFACE CONNECTOR

FH12-16S-0.5SV (HIROSE)/Suitable FFC :pitch 0.5mm ,width 8.5mm

CCFL CONNECTOR :

BHSR -02VS-1 (JST)/Suitable Connector :SM02B-BHSS-1-TB (JST)

7. POWER SUPPLY



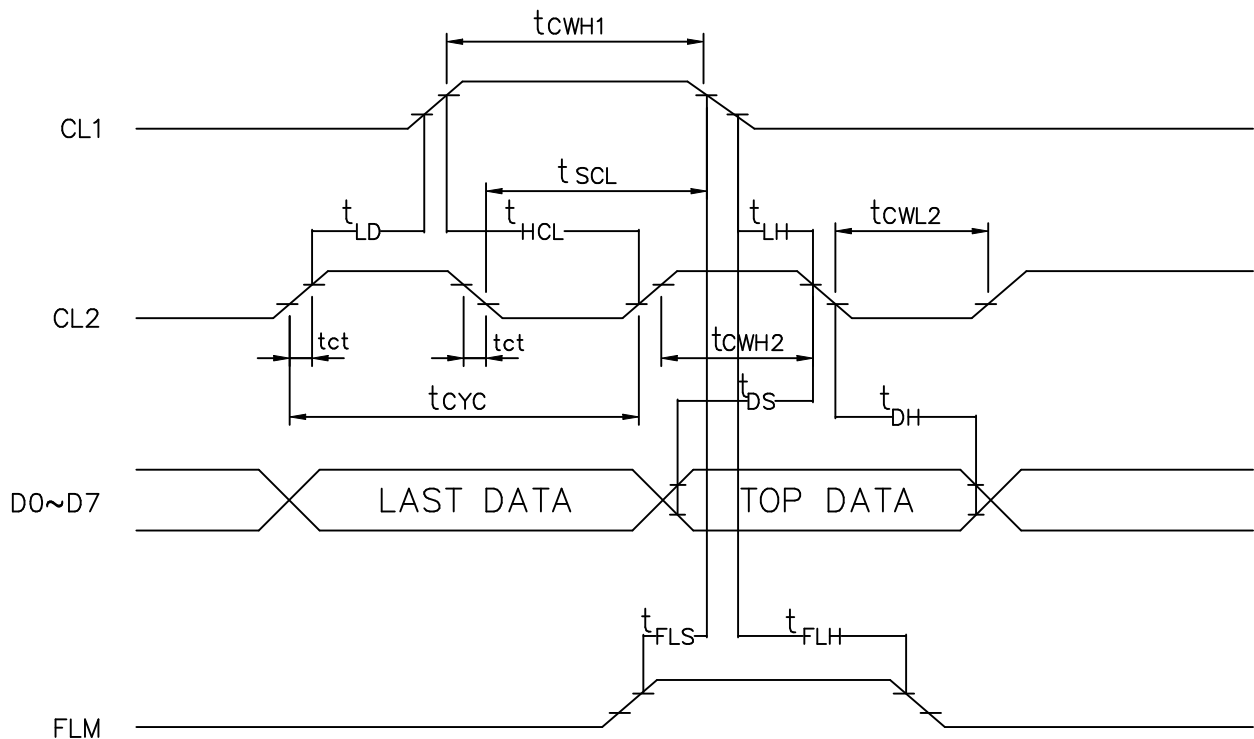
1. $R1 + R2 + VR = 10 \sim 20K \Omega$
2. RECOMMENDED CCFL INVERTER :
 TDK TAD695

8. TIMING CHARACTERISTICS

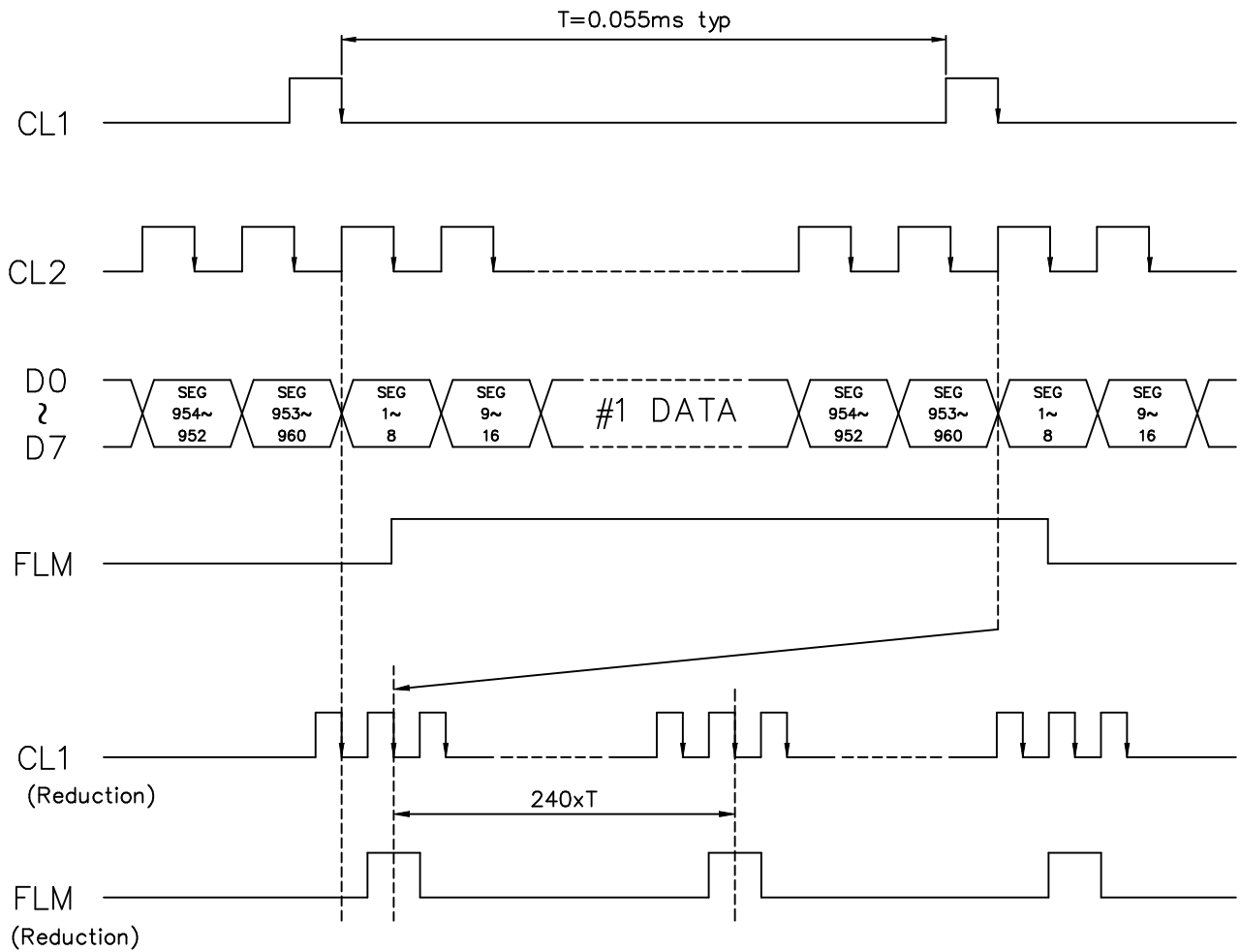
8-1 INTERFACE TIMING

VDD=3.3V ± 10%

Parameter	SYMBOL	MIN.	MAX.	UNIT
CLOCK CYCLE TIME	t_{cyc}	66	—	ns
CL2 HIGH LEVEL WIDTH	t_{cwh2}	23	—	ns
CL2 LOW LEVEL WIDTH	t_{cwl2}	23	—	ns
CL1 HIGH LEVEL WIDTH	t_{cwh1}	30	—	ns
CL2 SETUP TIME	t_{scl}	30	—	ns
CL2 HOLD TIME	t_{hcl}	30	—	ns
CL2 - CL1 RISE TIME	t_{LD}	10	—	ns
CL1 - CL2 FALL TIME	t	30	—	ns
CLOCK RISE / FALL TIME	t_{ct}	5	—	ns
DATA SETUP TIME	t_{ds}	10	—	ns
DATA HOLD TIME	t_{dh}	25	—	ns
FLM SETUP TIME	t_{fls}	30	—	ns
DATA HOLD TIME	t_{flh}	50	—	ns

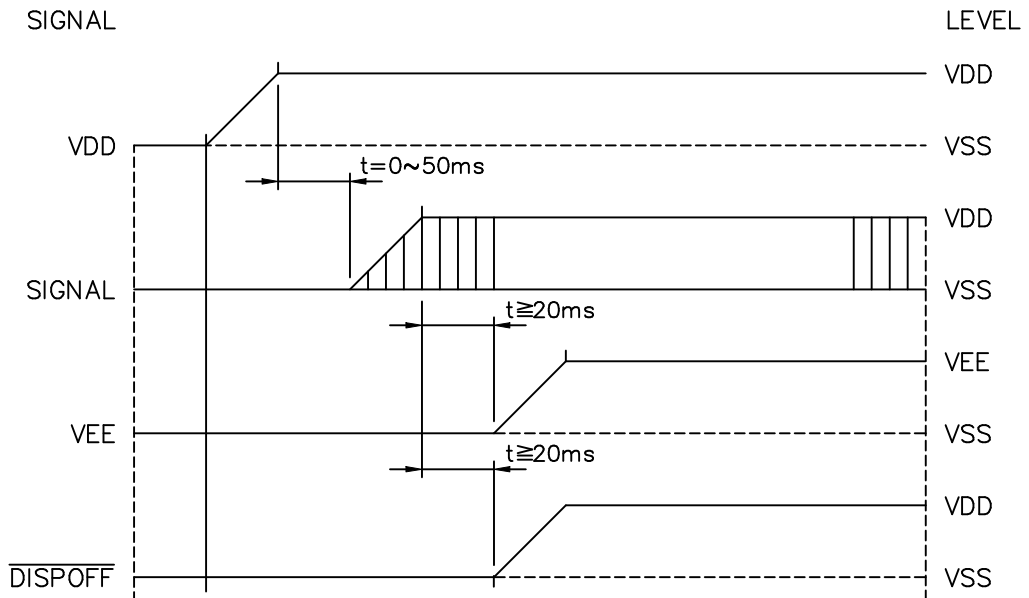


8-2 TIMING CHART OF INPUT SIGNAL

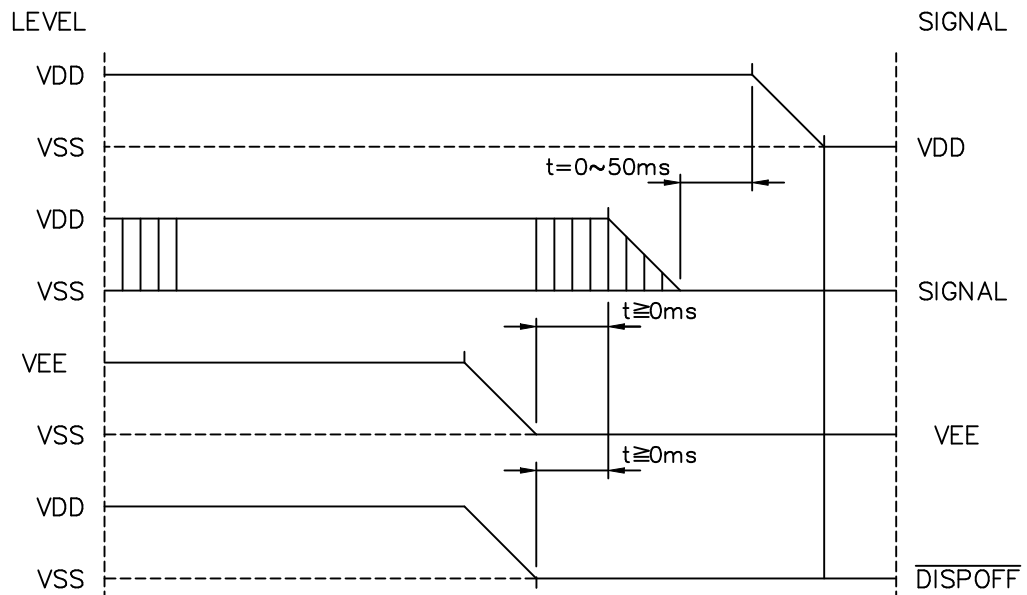


8-3 POWER ON/OFF TIMING

ON SEQUENCE

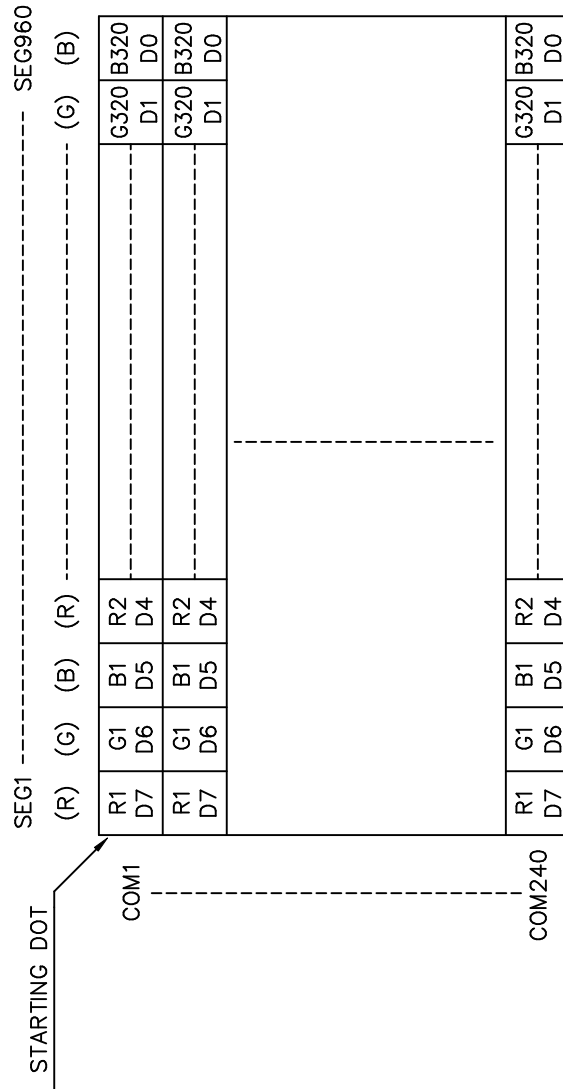


OFF SEQUENCE



Please maintain the above sequence when turning on and off the power supply of the module. If $\overline{\text{DISPOFF}}$ is supplied to the module while internal alternate signal for LCD driving(M) is unstable, DC component will be supplied to the LCD panel. This may cause damage the LCD module.

8-4 DISPLAY PATTERN



D0~D7 are 8 bits transmitted data, where D0 is LSB and D7 is MSB.

9. RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120HR		Appearance without defect	
2	Low Temp. Storage	-20°C	120HR		Appearance without defect	
3	High Temp. & High Humi. Storage	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C, 30min → 25°C.5min → 70°C, 30min → 25°C.5min (1cycle)			Appearance without defect	5 cycles

Inspection Provision

1. Purpose

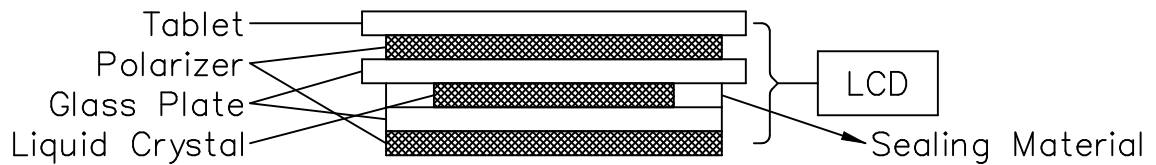
The NAN YA inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of NAN YA LCD produces.

2. Applicable Scope

The NAN YA inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

3. Technical Terms

3-1 NAN YA Technical Terms



4. Outgoing Inspection Provision

Outgoing inspection is according to the product inspection manual.
(Per 1-1, 1-2 & 1-3)

4-1 Inspection Method

MIL-STD-105D Level II Regular inspection

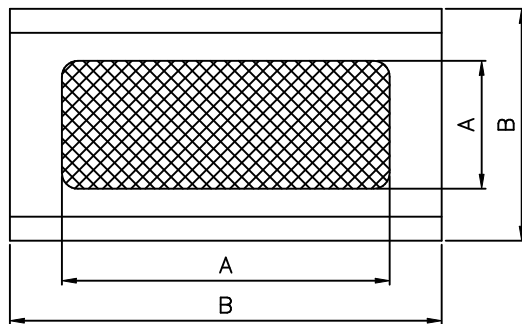
4-2 Inspection Standard

	Item		AQL(%)	Remarks
Major Defect	Dots	Opens Shorts Erroneous operation	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve.
	Solder appearance	Shorts Loose		
	Cracks	Display surface cracks		
	Tablet contact resistance			
	Tablet input load			

	Dimensions	External from Dimensions	0.4	
Minor Defect	Inside the glass	Black spots	0.65	faults which appear to pose almost no obstacle to the practicality, effective use, and operation.
	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		
	Dots	Pinhole, deformation		
	Color tone	Color unevenness		
	Solder appearance	Cold solder Solder projections		

4-3 Inspection Provisions
 *Viewing Area Definition

Fig. 1



A : Zone Viewing Area
 B : Zone Glass Plate Out Line

*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.
 The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp) and a sample to be 30cm to 50cm.

*Test and measurement are performed under the following conditions, unless otherwise specified.

Temperature 20± 15°C
Humidity 65± 20%R.H..
Pressure 860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature 20± 2°C
Humidity 65± 5%R.H..
Pressure 860~1060hPa(mmbar)

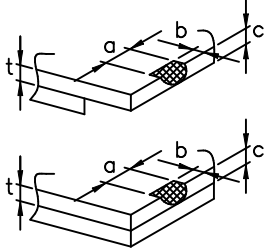
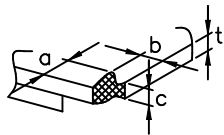
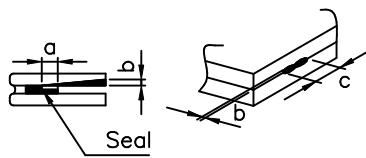
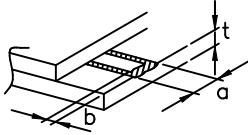
5.Specification for quality check
5-1 Electrical characteristics

NO.	Item	Criterion
1.	Non operational	Fail
2.	Miss operating	Fail
3.	Missing dot	Fail
4.	Contrast irregular	Not allowable
5.	Response time	Within Specified value
6.	Tablet contact resistance	Within Specified value
7.	Tablet input load	Within Specified value
8.	Tablet lineality	Within Specified value
9.	CCFL backlight turn on/off	Within Specified value

5-2 External Appearance Defect

NO.	Item	Criterion																											
1.	Black spots, foreign matter, and white spots (Including light leakage due to pinholes of polarizing plates, etc.)	<p>(1)-1-Spots(At non lighting condition)</p> <table border="1" data-bbox="727 483 1434 815"> <thead> <tr> <th>Average Diameter(mm):D</th> <th>Number of pieces permitted</th> <th>Minimum Space</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.2$</td> <td>Ignore</td> <td>-</td> </tr> <tr> <td>$0.2 < D \leq 0.3$</td> <td>2</td> <td>30mm</td> </tr> <tr> <td>$0.3 < D \leq 0.4$</td> <td>0</td> <td></td> </tr> <tr> <td>$0.4 < D$</td> <td>0</td> <td></td> </tr> </tbody> </table> <p>Number of total pieces is set to within 5 pieces. Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2</p> <p>(1)-2-Spots(At lighting condition)</p> <table border="1" data-bbox="719 1182 1426 1473"> <thead> <tr> <th>Average Diameter(mm):D</th> <th>Number of pieces permitted</th> <th>Minimum Space</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.15$</td> <td>Ignore</td> <td>-</td> </tr> <tr> <td>$0.15 < D \leq 0.3$</td> <td>2</td> <td>30mm</td> </tr> <tr> <td>$0.3 < D$</td> <td>0</td> <td></td> </tr> </tbody> </table> <p>Number of total pieces is set to within 5 pieces. Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2</p>	Average Diameter(mm):D	Number of pieces permitted	Minimum Space	$D \leq 0.2$	Ignore	-	$0.2 < D \leq 0.3$	2	30mm	$0.3 < D \leq 0.4$	0		$0.4 < D$	0		Average Diameter(mm):D	Number of pieces permitted	Minimum Space	$D \leq 0.15$	Ignore	-	$0.15 < D \leq 0.3$	2	30mm	$0.3 < D$	0	
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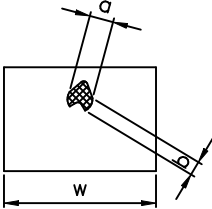
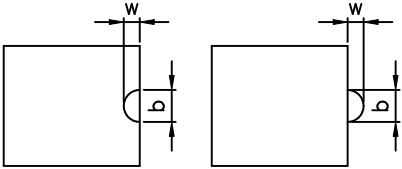
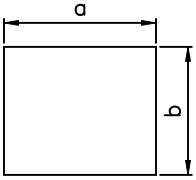
1.	Black spots, foreign matter, and white spots (Including light leakage due to pinholes of polarizing plates, etc.)	<p>(1)-1 Spots(At non lighting condition)</p> <table border="1" data-bbox="726 434 1469 719"> <thead> <tr> <th>Width(mm): W</th> <th>Length(mm): L</th> <th>Number of pieces permitted</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>Ignore</td> <td>Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.08$</td> <td>$L \leq 4$</td> <td>2</td> </tr> <tr> <td>$0.08 < W \leq 0.1$</td> <td>$L \leq 1$</td> <td>1</td> </tr> </tbody> </table> <p>Object exceeding 0.1mm follow the standards of the spots form. Note that when there are 2 pieces or more, they are not to be concentrated.</p> <p>(1)-2 Spots(At lighting condition)</p> <table border="1" data-bbox="726 1023 1469 1308"> <thead> <tr> <th>Width(mm): W</th> <th>Length(mm): L</th> <th>Number of pieces permitted</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>Ignore</td> <td>Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.08$</td> <td>$L \leq 3$</td> <td>2</td> </tr> <tr> <td>$0.08 < W$</td> <td>$3 < L$</td> <td>None</td> </tr> </tbody> </table> <p>Object exceeding 0.1mm follow the standards of the spots form. Note that when there are 2 pieces or more, they are not to be concentrated.</p>	Width(mm): W	Length(mm): L	Number of pieces permitted	$W \leq 0.03$	Ignore	Ignore	$0.03 < W \leq 0.08$	$L \leq 4$	2	$0.08 < W \leq 0.1$	$L \leq 1$	1	Width(mm): W	Length(mm): L	Number of pieces permitted	$W \leq 0.03$	Ignore	Ignore	$0.03 < W \leq 0.08$	$L \leq 3$	2	$0.08 < W$	$3 < L$	None
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$0.08 < W$	$3 < L$	None																								
2.	Scratches(Glass, reflection plates, and polarizing plates)	In accordance with black spots. (At non lighting condition)																								
3.	Color irregular	Not remarkable color irregular.																								

4.	Air bubbles polarizing plates, and reflection plates	<table border="1" data-bbox="724 383 1241 674"> <tr> <td data-bbox="724 383 983 528">Average Diameter (mm):D</td> <td data-bbox="983 383 1241 528">Number of pieces permitted</td> <td data-bbox="1241 383 1490 674" rowspan="2">Average diameter = (Long diameter + Short diameter)/2</td> </tr> <tr> <td data-bbox="724 528 983 674">D ≤ 0.3 0.3 < D</td> <td data-bbox="983 528 1241 674">Ignore 0</td> </tr> </table> <p data-bbox="724 689 1490 779">Note that when there are 4 pieces or more, they are not to be concentrated.</p>	Average Diameter (mm):D	Number of pieces permitted	Average diameter = (Long diameter + Short diameter)/2	D ≤ 0.3 0.3 < D	Ignore 0
Average Diameter (mm):D	Number of pieces permitted	Average diameter = (Long diameter + Short diameter)/2					
D ≤ 0.3 0.3 < D	Ignore 0						
5.	Cracks	<p data-bbox="676 786 1078 831">(1) General crack</p>  <p data-bbox="1078 786 1490 1173"> $a \leq 5$ $b \leq 2$ $c \leq t$ Where, a and b are ignored when less than or equal to 0.5. The numbers of pieces are set at up to 5 pieces. </p> <p data-bbox="676 1173 1078 1218">(2) Corner crack</p>  <p data-bbox="1078 1173 1490 1361"> $a \leq 2.5$ $b \leq 2.5$ $c \leq t$ $a + b \leq 4$ </p> <p data-bbox="676 1361 1078 1406">(3) Seal portion crack</p>  <p data-bbox="1078 1361 1490 1630"> $a \leq \text{The seal width} \times 1/3$ $b \leq t \times 2/3$ $c \leq 5$ The numbers of pieces are set at up to 5 pieces. </p> <p data-bbox="676 1630 1078 1675">(4) ITO Pin crack</p>  <p data-bbox="1078 1630 1490 1877"> $a \leq 5$ $b \leq 1/3 \text{ pin length}$ $c \leq t$ </p> <p data-bbox="676 1877 1078 1968">(5) Progressive cracks</p> <p data-bbox="1078 1877 1490 1968">All taken to be unacceptable.</p>					

SPECIFICATION

6.	Outer dimensions	Should be with in the tolerance.
7.	Newton ring	Orbicular of interference fringes. To be non. In case of doubtful judgenemt, agreement shall be reachment.
8.	Soldering	Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mouting position, etc.

5-3 Dot Appearance Defect

NO.	Item	Criteria
1.	Plinhole	 <p>Dot display a and b are each $\leq 0.2\text{mm}$ The overall total is taken be with in 10 units. Note that they are not to be concentrated.</p>
2.	Missing	 <p>Dot display a and b are each $\leq 0.2\text{mm}$ The overall total is taken to be with in 10 units.</p>
3.	Thick and thin display	 <p>Taken to be within $\pm 1.5\%$ of display character width(a) and height(b).</p>

(2) NOTE:

- SAFETY

- 1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING

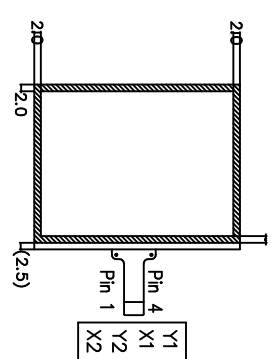
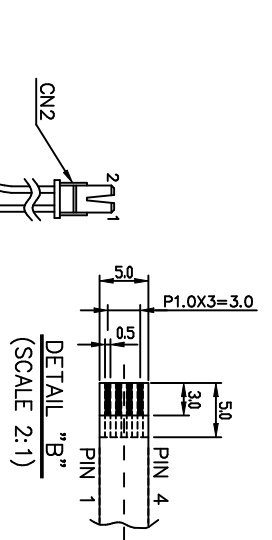
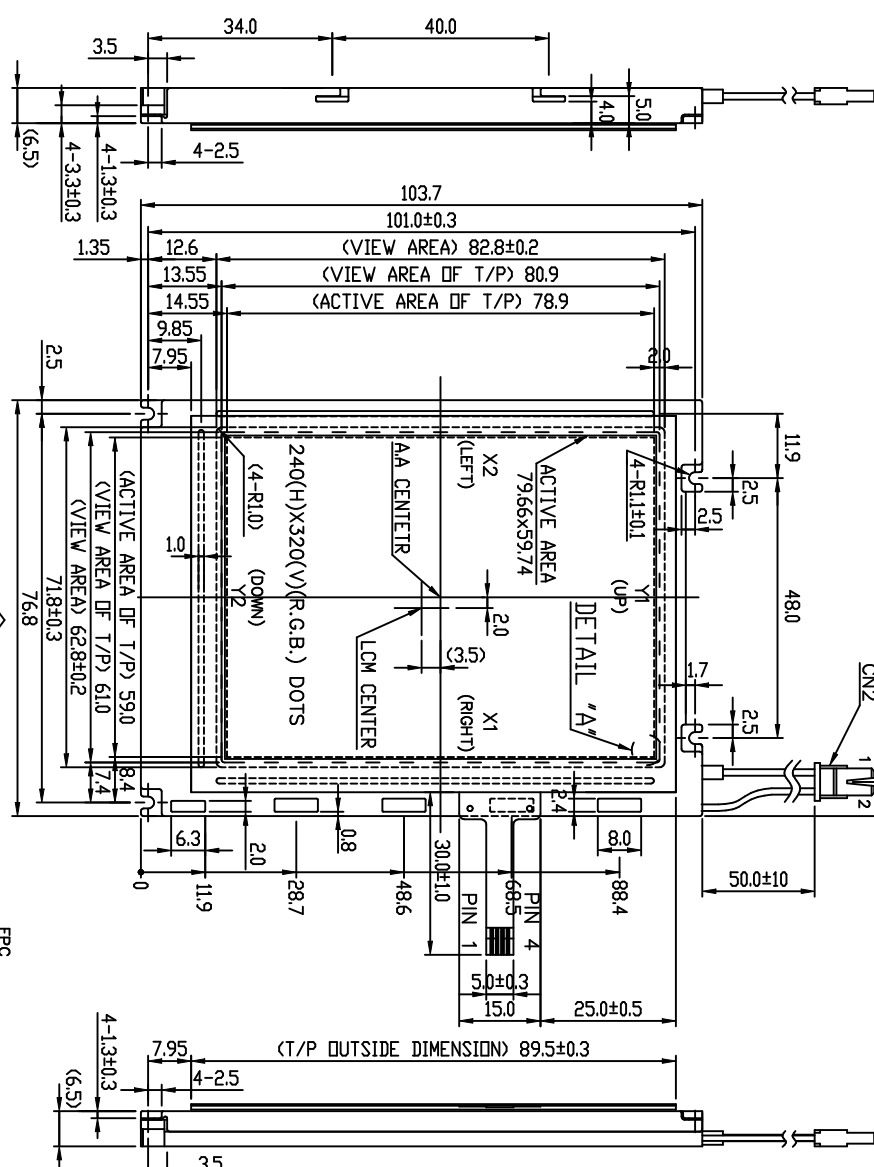
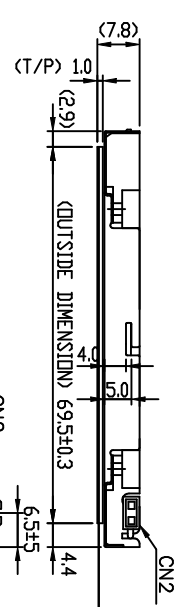
- 1.Avoid static electricity which can damage the CMOS LSI.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate of the display is very fragile. So, please handle it very carefully.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

- STORAGE

- 1.Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

- TERMS OF WARRANT

- 1.Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- 2.Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.



PIN NO	SYMBOL	FUNCTION
1	X2	LEFT DIRECTION
2	Y2	DOWN DIRECTION
3	X1	RIGHT DIRECTION
4	Y1	UP DIRECTION

		Y320		
		R320	G320	B320
		D2	D1	D0
		R3	R2	R3
		R2	R1	R2
		R1	R0	R1
		B3	B2	B3
		B2	B1	B2
		B1	B0	B1
		D4	D3	D4
		D3	D2	D3
		D2	D1	D2
		D1	D0	D1
		D7	D6	D7
		D6	D5	D6
		D5	D4	D5

START X1 X240

DISPLAY PATTERN

南亞塑膠工業股份有限公司
NAN YA PLASTICS CORPORATION
製品圖

NAME	DATE	THIRD ANGLE P.
LCBA7T211_14		

APPROVE

CHECK

DESIGN

DRAWN

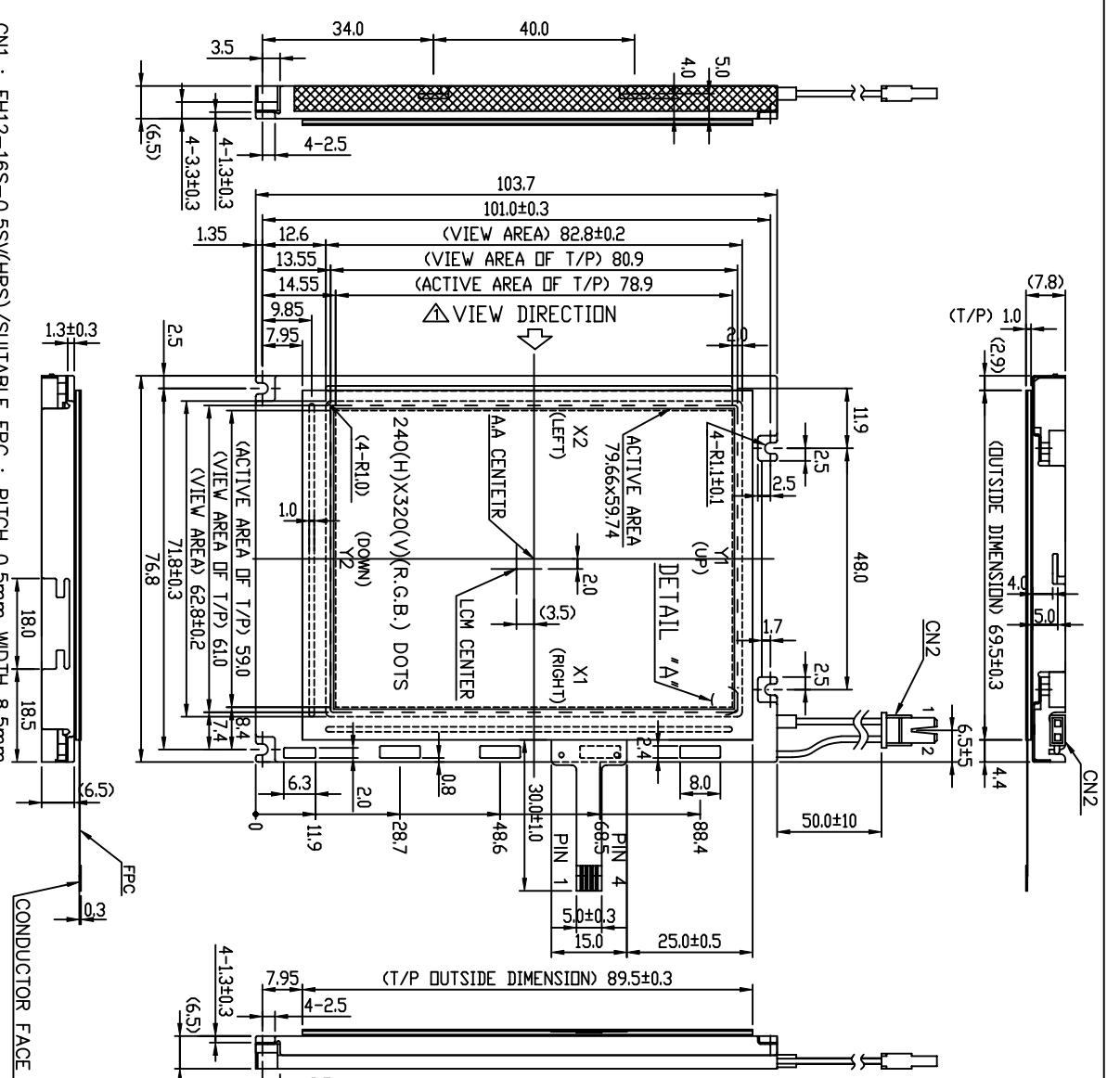
DWG NO.	SCALE	UNIT
M2111A1D14	92.11.07	mm
	92.11.07	1/1

PIN NO	SYMBOL	FUNCTION
1	D7	DISPLAY DATA
2	D6	DISPLAY DATA
3	D5	DISPLAY DATA
4	D4	DISPLAY DATA
5	D3	DISPLAY DATA
6	D2	DISPLAY DATA
7	D1	DISPLAY DATA
8	DO	DISPLAY DATA
9	Vss	GROUND
10	Vpp	LOGIC SUPPLY VOLTAGE

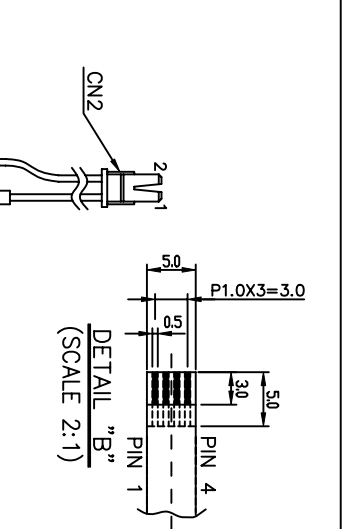
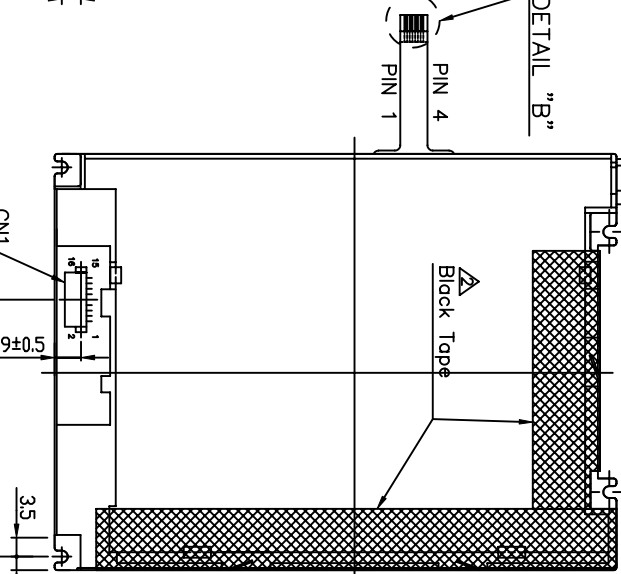
PIN NO	SYMBOL	FUNCTION
11	DISP OFF	DISPLAY CONTROL L: OFF
12	CL2	DATA INPUT CLOCK
13	CL1	INPUT DATA LATCH SIGNAL
14	FLM	SCAN START-UP SIGNAL
15	Vss	GROUND
16	V _{EE}	POWER SUPPLY FOR LCD

REV. NO.	DESCRIPTION	DATE	DESIGN	CHECK	APPROVE
△					
△					
△					

PIN NO	SYMBOL	FUNCTION	PIN NO	SYMBOL	FUNCTION
1	D7	DISPLAY DATA	11	DISP OFF	DISPLAY CONTROL L: OFF H: ON
2	D6	DISPLAY DATA	12	CL2	DATA INPUT CLOCK
3	D5	DISPLAY DATA	13	CL1	INPUT DATA LATCH SIGNAL
4	D4	DISPLAY DATA	14	FLM	SCAN START-UP SIGNAL
5	D3	DISPLAY DATA	15	Vss	GROUND
6	D2	DISPLAY DATA	16	VEE	POWER SUPPLY FOR LCD
7	D1	DISPLAY DATA	SUITABLE CONNECTOR : SM02B-BHSS-1-TB (JST)		
8	DO	DISPLAY DATA	CN2 : BHSS-02VS-1(JST) (PIN1-HOT; PIN2-GND)		
9	Vss	GROUND	1	H.V	POWER SUPPLY VOLTAGE FOR CCFL
10	Vpp	LOGIC SUPPLY VOLTAGE	2	GND	CCFL GND



NOTE:
 1.RESOLUTION: 240 (H) X 320 (V)(R.G.B.) DOTS
 2.BACKLIGHT: CCFL
 3.FRAME MATERIAL: SUS304 (0.3mmt)
 4.TOUCH PANEL: CLEAR TYPE (1.0mmt)
 LIGHT TRANSPARENCY: 80%



START	X1	X240
Y320	R320	G320
B320	D2	D1
Y3	R3	R3
R2	R3	R3
D1	D1	D1
D0	D0	D0
Y2	R2	R2
R1	R2	R2
D3	D3	D3
D4	D4	D4
D5	D5	D5
D6	D6	D6
D7	D7	D7

PIN NO	SYMBOL	FUNCTION
1	X2	LEFT DIRECTION
2	Y2	DOWN DIRECTION
3	X1	RIGHT DIRECTION
4	Y1	UP DIRECTION

DISPLAY PATTERN

南亞塑膠工業股份有限公司
 NAN YA PLASTICS CORPORATION
 製品圖

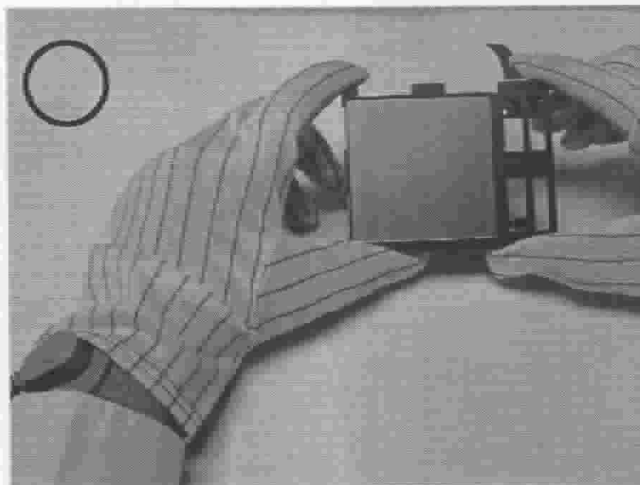
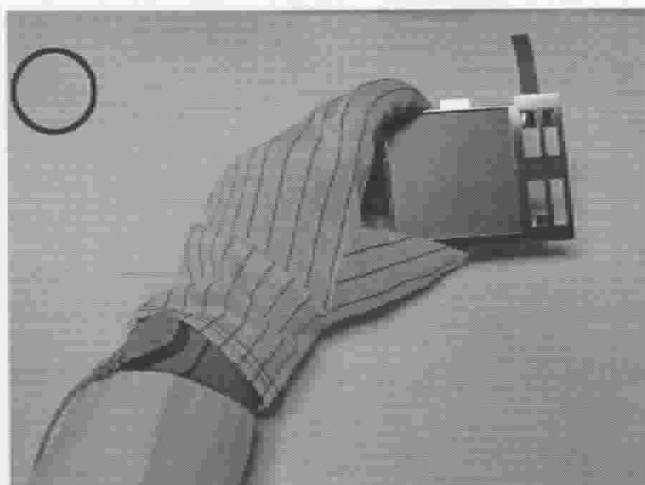
NAME	DATE	THIRD ANGLE P.
APPROVE	TONY CHOU	91.07.12
CHECK	Y. C. LIU	91.07.11
DESIGN	C. B. LAN	91.07.10
DRAWN	C. B. LAN	91.07.10
DWG NO.	M2111-1D14A	SCALE
		UNIT
		mm

THE NOTES OF LCM USING

LCM is easy to damage.

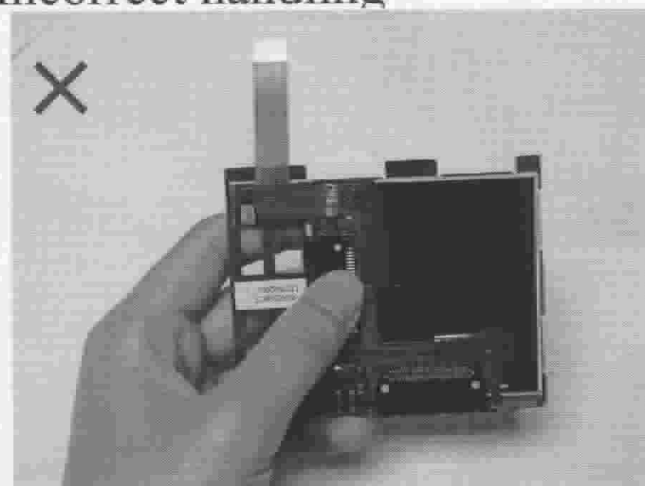
Please follow the notes as bellows, and be careful of handling!

Correct handling

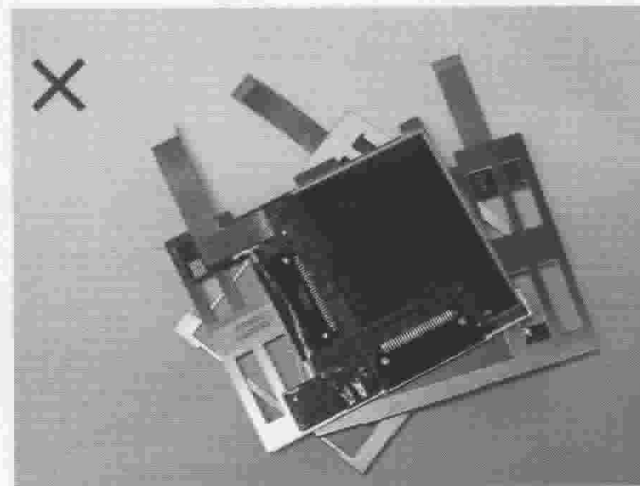


As above picture, please handle with glove by LCM edges and full EOS/ESD protection.

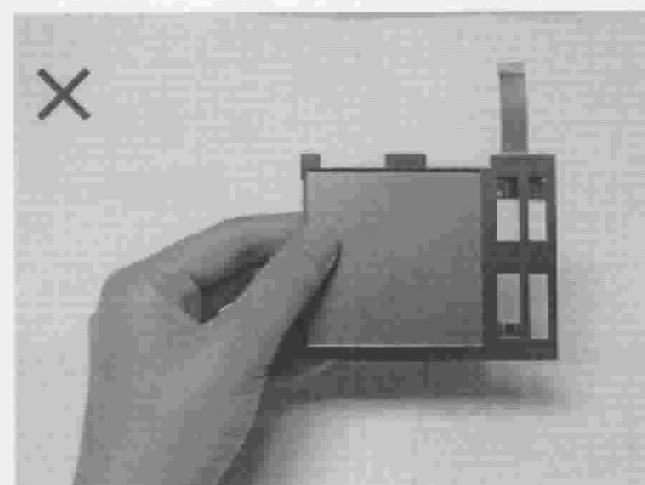
Incorrect handling



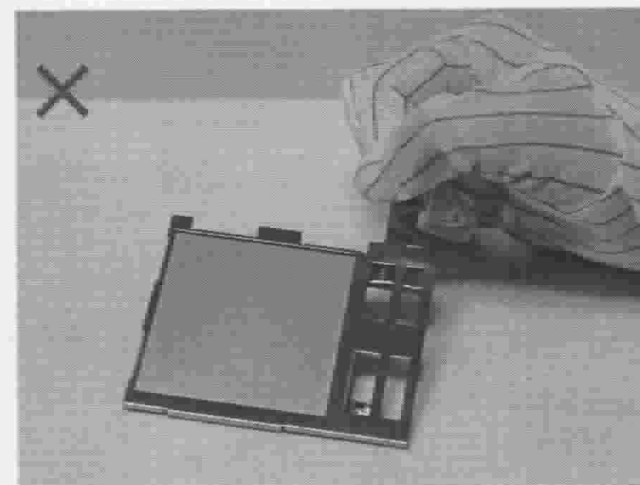
Please don't touch IC directly.



Please don't put one on another LCM.



Please don't hold the surface of LCM.



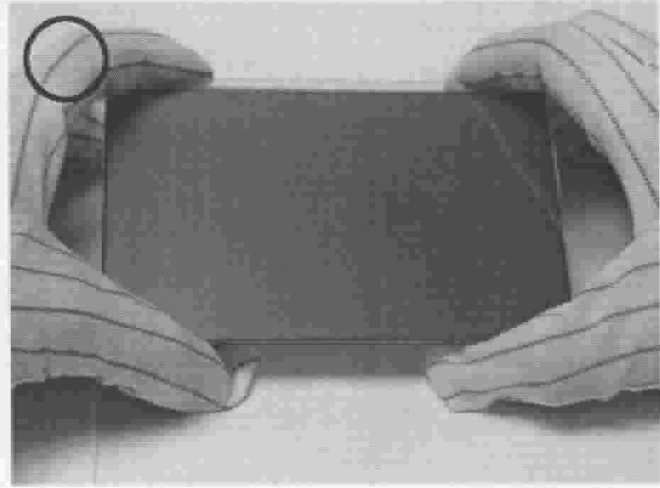
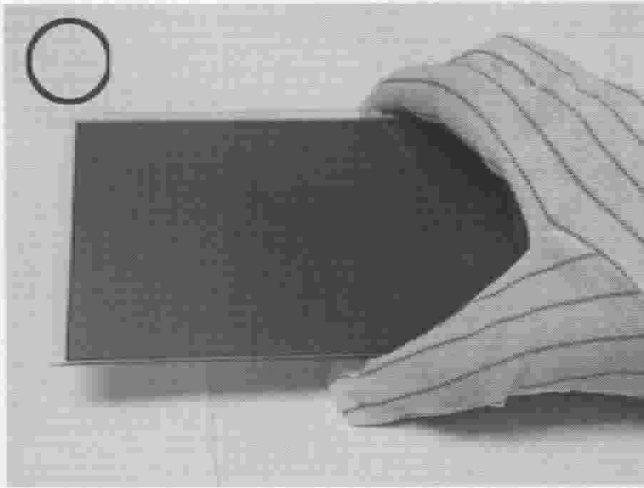
Please don't stretch interface of output.

THE NOTES OF LCD USING

LCD is easy damage.

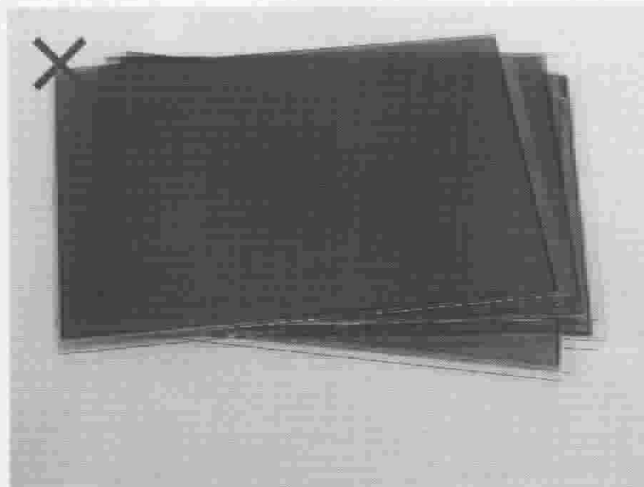
Please follow notes as bellows, and be careful of handling!

Correct handling

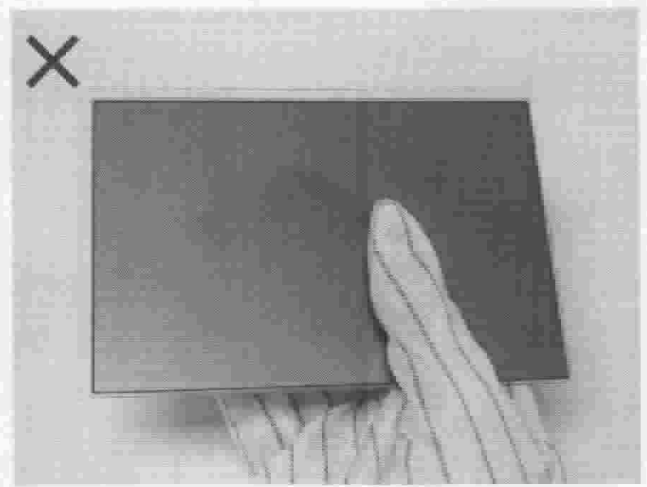


As above picture, please handle with glove by LCD edges and full EOS/ESD protection.

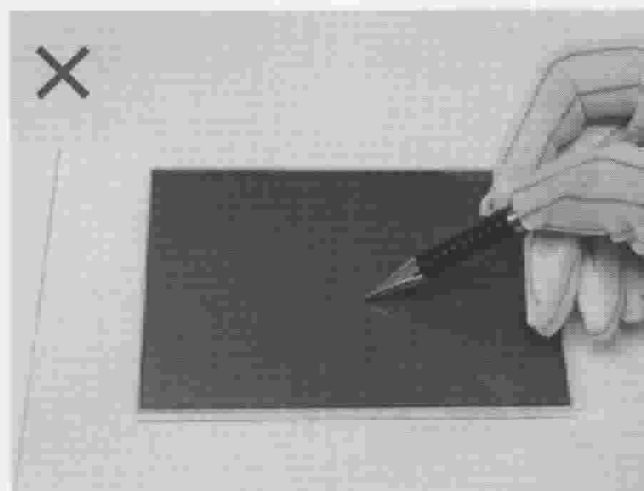
Incorrect handling



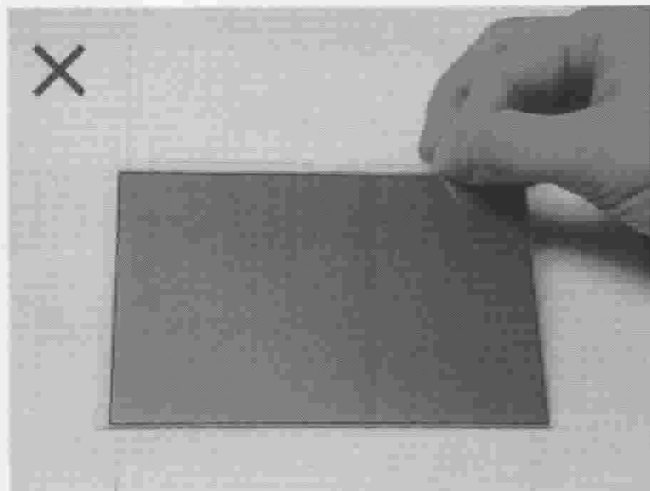
Please don't put one on another LCD.



Please don't hold the surface of LCD.



Please don't operate with sharp stick such as sharp pencil.



Please don't touch ITO glass without anti-static gloves.

