

# NAN YA PLASTICS CORPORATION

# SPECIFICATION OF LCD MODULE

PRODUCT NO.: LDA43H580JDS

SPEC. NO.: LM580-0E-

APPROVED BY
/// TINOVED BI
DATE:

EDITED ON: OCT.01, 2007

LCD DEPARTMENT
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Q.C.	DESIGN	DESIGN	DESIGNER
DEPT.	MANAGER	CHECK	
			J.P Weng

# RECORDS OF REVISION SPEC. NO.: LM580-0E REVISED REF. DESIGN CHECK PAGE SUMMARY DATE NO. 10.01.07 0 1/23~23/23 First Issue J.P Weng

### **SPECIFICATION**

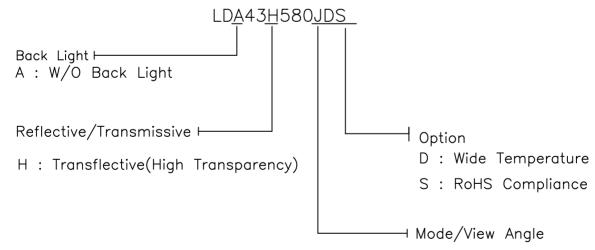
SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 1/23

### 1. MECHANICAL DATA

NO	ITEM	CONTENTS	UNIT
1	Product No.	LDA43H580JDS	_
2	Module Size	48.0 (W) x 36.0 (H)x MAX2.0 (D)	mm
3	Dot Size	0.27 (W) × 0.27 (H)	mm
4	Dot Pitch	0.31 (W) × 0.31 (H)	mm
5	Number of Dots	128 x(W) x64 (H)	Dot
6	Duty	1/64	_
7	LCD Display Mode	FSTN Normally White / Positive Image	_
8	Rear Polarizer	Transflective(High Transparency)	_
9	Viewing Direction	6	O'clock
10	Backlight	W/O	_
11	Controller	S6B1713A11-B0CZ	_
12	Weight	7.5 g (approx)	g

Note:



J : Normally White, 6 O'clock

RoHS Compliance.

Nan Ya guarantees that this project doesn't include any materials (6 materials) or includes less than specified quantities which are regulated by RoHS Compliance.

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### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 2/23

### 2. ABSOLUTE MAXIMUM RATINGS

#### (1) ELECTRICAL ABSOLUTE RATINGS

VSS=0V

	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	5.5	V	
Input Voltage	VI	-0.3	VDD	٧	
Static Electricity	_	_	_	_	Note 1

Note 1 LCM should be grounded during handling LCM.

#### (2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

	WIDE TEMP.							
ITEM	OPERA	ATING	STORAGE					
	MIN.	MIN. MAX.		MAX.				
Ambient Temperature	-20	70	-40	80				
Humidity (Without Condensation)	Note	2,4	Note	3,4				

Note 2 Ta ≤ 70°C : 75%RH max

Note 3 Please refer to item of reliability test

Note 4 Background color will change slightly depending on ambient temperature.

That phenomenon is reversible.

REV/DATE	R0/			BY	
	10.01.07			J.P. W	/eng

### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 3/23

### 3. ELECTRICAL CHARACTERISTICS

### 3-1.CHARACTERISTICS OF LCM

ITEM	SYMBOL	COND	CONDITION		TYP.	MAX.	UNIT	
Power Supply Voltage	VDD-VSS	_		2.5	3.0	3.5	V	
Input Voltage	VIH	H le	evel	0.8VDD	_	VDD	V	
Input Voltage	VIL	L le	vel	0	_	0.2VDD	V	
			-20°C	10.5	10.9	11.3		
Recommended	VOP		0°C	9.0	9.4	9.8		
LCD Driving Voltage (WIDE TEMP. LCM)		VOP	(*Note)	25°C	8.4	8.8	9.2	V
(WIDE TEINT: ECINT)			50°C	8.2	8.6	9.0		
			70°C	8.1	8.5	8.9		
		VDD =	3.0V					
Power Supply Current	IDD			_	0.6	1.0	mA	

<sup>(1)</sup>Duty=1/64, Bias=1/9

REV/DATE	R0/			BY
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<sup>(2)</sup>Internal Resistance Ratio Register : (1,1,0)Binary

<sup>(3)</sup>Electronic Volumn Value : (16)Decimal

<sup>(4)</sup>Range of Electronic Volumn Control : (16±7)Decimal

### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 4/23

### 4. OPTICAL CHARACTERISTICS

AT Vop

	ITEM		Cr(Contrast Ratio)									θ(Viewin	g Angle)	∲(Viewin	g Angle)
	ITEM	-2	20°C	0°C		25°C		50°C		70°C		25°C		25°C	
MODE		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
НЈ		2	3	3	4	3.5	5	2	3	1.5	2	_	F:35 R:30	_	L:30 R:30
NO.	TE		NOTE 6									NOT	E 5		

NOTE:

H : Transflective(High Transparency)

J : Normally White, 6 O'clock

AT  $\phi = 0^{\circ} \theta = 0^{\circ}$ 

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE	
		-20℃	8560	10700	16050			
		J0	1200	1500	2250			
Response Time (rise)	Tr	25ზ	240	300	450	ms	NOTE 2	
		50℃	80	100	150			
		70℃	50	60	90			
		-20℃	6320	7900	11850			
		೦೮	720	900	1350			
Response Time (fall)	Tf	25℃	160	200	300	ms	NOTE 2	
		50℃	55	70	105			
		70ზ	50	60	90			

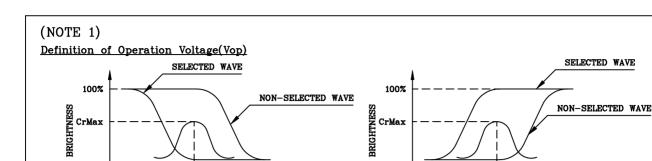
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#### **SPECIFICATION**

SPEC. NO.: LM580-0E

APPLYING VOLTAGE

DATE: OCT,01, 2007 5 / 23 SHEET NO. :



APPLYING VOLTAGE

(positive type)

Vop

(negative type)

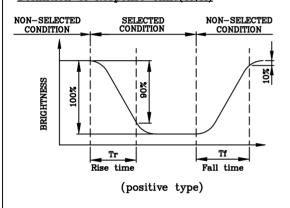
Vop

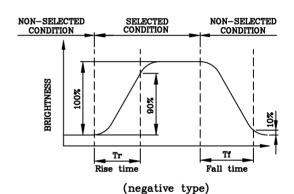
#### \*Conditions

Viewing Angle: 0 Frame Frequency: 70Hz

Applying Waveform: 1/N duty 1/a bias

(NOTE 2) Definition of Response Time(Tr,Tf)



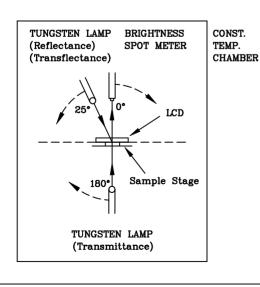


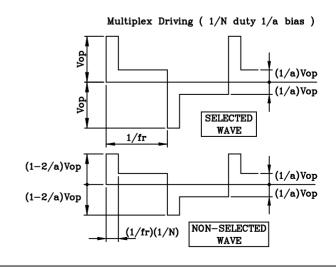
#### \*Conditions

Operating Voltage: Vop Viewing Angle  $(\theta, \phi)$ : (0,0)Frame Frequency: 70Hz

Applying Waveform: 1/N duty 1/a bias

(NOTE 3) Description of Measuring Equipment and Driving Waveforms





REV/DATE	RO/
	10.01.07

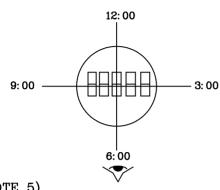
### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE: OCT,01, 2007 6/23SHEET NO.:

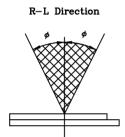


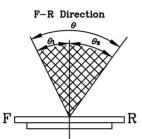
<u>Definition of Viewing Direction</u>

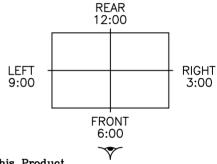


(NOTE 5)

<u>Definition of Viewing Angle</u>







\*For This Product

The Viewing Direction Is 12 O'clock So **0**1 > **0**2

 $\theta = \theta_1 + \theta_2$ 

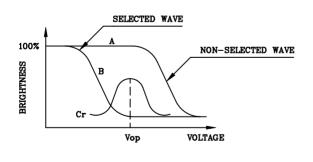
#### \*Conditions

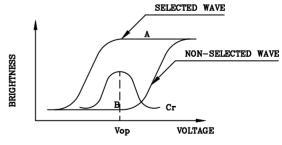
Operating Voltage : Vop Frame Frequency: 70Hz

Applying Waveform: 1/N duty 1/a bias

Contrast Ratio : larger than 2







(positive type)

Contrast Ratio : Cr=A/B

#### \*Conditions

Viewing Angle: 0

Frame Frequency: 70Hz

Applying Waveform: 1/N duty 1/a bias

(negative type)

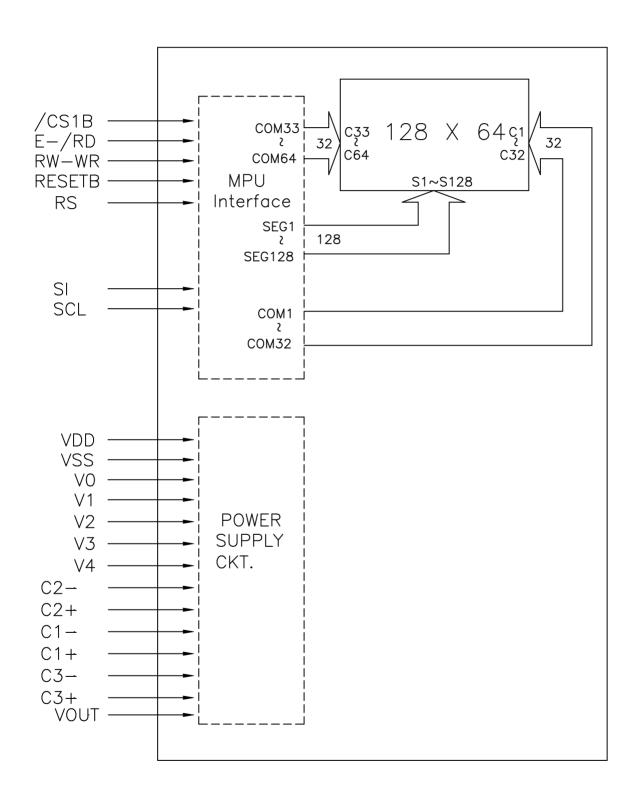
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	10.01.07

### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 7/23

# 5. MPU INTERFACE/BLOCK DIAGRAM



REV/DATE	R0/		
	10.01.07		

### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 8/23

### 6. INTERNAL PIN CONNECTION

Used Cable: FPC, 1.0mm, 27 Pins, thickness 0.3mm.

Mating Connector: ELCO/6224 027 100 800+ OR EQUIVALENT

PIN NO	SYMBOL	FUNCTION
1	V4	
2	V3	
3	V2	POWER SUPPLY FOR THE LIQUID CRYSTAL DRIVE
4	V1	
5	VO	
6	C2-	
7	C2+	
8	C1-	CONNECT FOR THE INTERNAL VOLTAGE CONVERTER
9	C1+	CONTROL FOR THE INTERNAL VOLIMOR CONTROL
10	C3-	
11	C3+	
12	Vout	VOLTAGE CONVERTER OUTPUT
13	VDD	POWER SUPPLY CONNECT TO MPU POWER SUPPLY PIN
14	VSS	OV (GND)
15	DB7	
16	DB6	
17	DB5	
18	DB4	DATA BUS
19	DB3	DATA BOS
20	DB2	
21	DB1	
22	DB0	
23	E	WHEN INTERFACING TO A 6800
	L	SERIES MPU : ACTIVE HIGH
24	RW	"H" : READ , "L" : WRITE
25	RS	REGISTER SELECT INPUT
26	RESETB	HARDWARE RESET INPUT
27	CS1B	CHIP SELECT INPUT

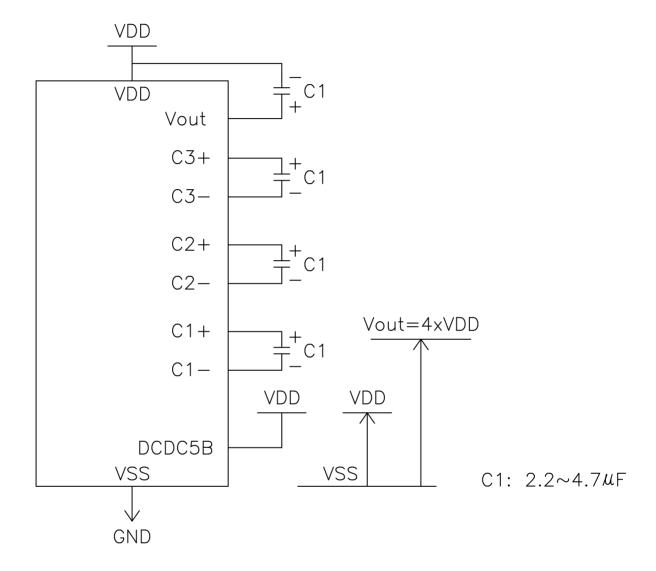
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### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 9/23

# 7. POWER SUPPLY/BOOSTER CAPACITANCE



REV/DATE	RO/
	10.01.07

### SPECIFICATION

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 10/23

# 8. KS0713 Series Commands

Instruction	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DBO	Function
Read display data	1	1				Read date					Read data from DDRAM
Write display data	1	0			٧	Vrite date	Write data into DDRAM				
Read status	0	1	BUSY	ADC	ON/ OFF	RESETB	0	0	0	0	Read the internal status
Display ON/OFF	0	0	1	0	1	0	1	1	1	DON	Tum ON/OFF LCD panel When DON=0,display is OFF When DON=1,display is ON
Initial display line	0	0	0	1	ST5	ST4	ST3	ST2	ST1	ST0	Specify DDRAM line for COM1
Set reference voltage mode	0	0	1	0	0	0	0	0	0	1	Set reference voltage mode
Set reference voltage register	0	0	×	×	SV5	SV4	SV3	SV2	SV1	SV0	Set reference voltage register
Set page address	0	0	1	0	1	1	Р3	P2	P1	P0	Set page address
Set column address MSB	0	0	0	0	0	1	Y7	Y6	Y5	Y4	Set column address MSB
Set column address LSB	0	0	0	0	0	0	Y3	Y2	Y1	YO	Set column address LSB
ADC select	0	0	1	0	1	0	0	0	0	AON	Select SEG output direction When ADC=0 normal direction(SEG1→SEG132) When ADC=1 reverse direction(SEG132→SEG1)
Reverse display ON/OFF	0	0	1	0	1	0	0	1	1	REV	Select normal/reverse display When REV=0 normal When REV=1 reverse
Entire display ON/OFF	0	0	1	0	1	0	0	1	0	EON	Select normal display/ entire display ON When EON=0,normal display When EON=1,entire display ON
LCD bias select	0	0	1	0	1	0	0	0	1	BIAS	Select LCD bias
Set modify-read	0	0	1	1	1	0	0	0	0	0	Set modify-read mode
Reset modify-read	0	0	1	1	1	0	1	1	1	0	Release modify—read mode
Reset	0	0	1	1	1	0	0	0	1	0	Initialize internal functions
SHL select	0	0	1	1	0	0	SHL	×	×	×	Select COM output direction When SHL=0 normal direction(COM1→COM64) When SHL=1 reverse direction(COM64→COM1)
Power control	0	0	0	0	1	0	1	VC	VR	VF	Control power circuit operation
Regulator resistor select	0	0	0	0	1	0	0	R2	R1	R0	Select resistance ratio of the regulator resistor
Set static indicator mode	0	0	1	0	1	0	1	1	0	SM	Set static indicator mode
Set static indicator register	0	0	×	×	×	×	×	×	S1	S0	Set static indicator register
Power save	1	_	_	-	ı	_	1	_	_	_	Compound instruction of display OFF and entire display
Test instruction	0	0	1	1	1	1	×	×	×	×	Don't use this instruction

NOTE : "X"=Don't care

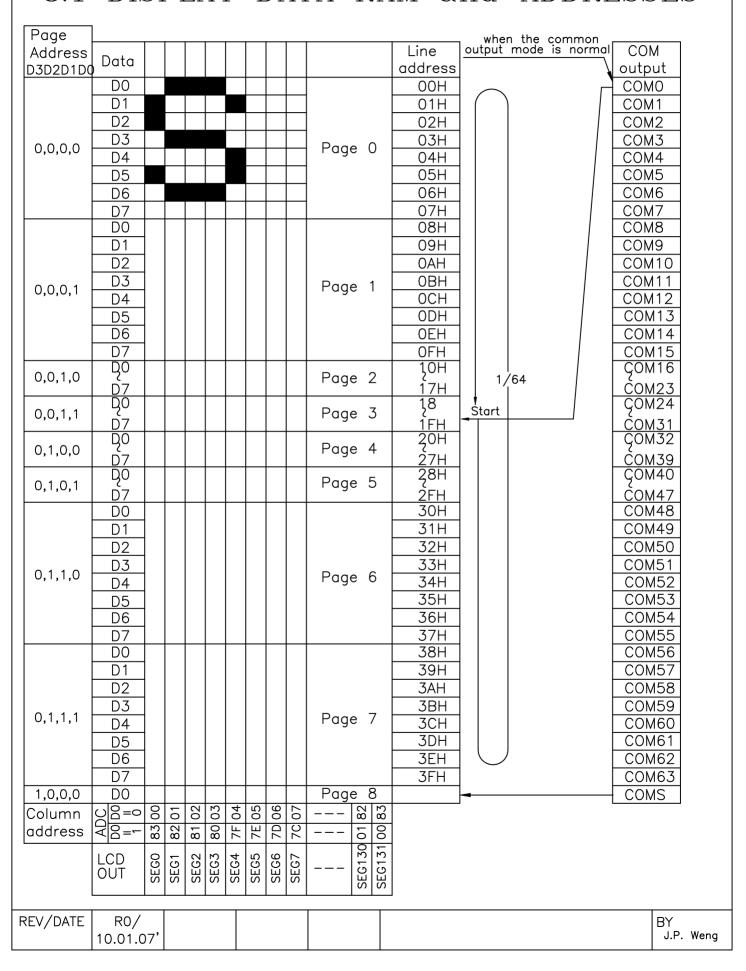
REV/DATE	R0/			BY
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### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 11/23

### 8.1 DISPLAY DATA RAM and ADDRESSES



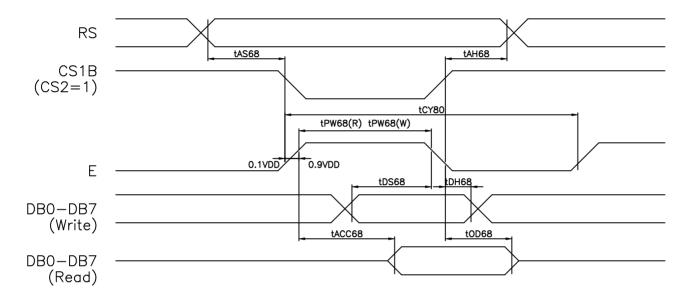
### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 12/23

### 8.3 TIMING CHARACTERISTICS

(For 6800 Series MPU)



 $(VDD=2.4V-3.3V,Ta=-40 \text{ to } +85^{\circ}C)$ 

`	-		,					
Item		Signal	Symbol	Min.	Тур.	Max.	Unites	Remark
Address setup time Address hold time		RS	tAS68 tAH68	13 17			ns	
System cycle time		RS	tCY68	400	_	-	ns	
Data setup time Data hold time		DB0-DB7	tDS68 tDH68	35 13		_ _	ns	
Access time Output disable time			tACC68 tOD68	_ 10	_ _	125 90	ns ns	CL=100pF
Enable Pulse width	Read Write	E_RD	tPW68(R) tPW68(W)	125 55	_	_	_	

#### $(VDD=4.5V-5.5V,Ta=-40 \text{ to } +85^{\circ}C)$

Item		Signal	Symbol	Min.	Тур.	Max.	Unites	Remark
Address setup time Address hold time		RS	tAS68 tAH68	10 10	_ _	_ _	ns	
System cycle time		RS	tCY68	150	-	_	ns	
Data setup time Data hold time		DB0-DB7	tDS68 tDH68	18 10	1 1	1 1	ns	
Access time Output disable time			tACC68 tOD68	_ 10	1 1	65 45	ns ns	CL=100pF
Enable Pulse width	Read Write	E_RD	tPW68(R) tPW68(W)	65 25	_	_	_	

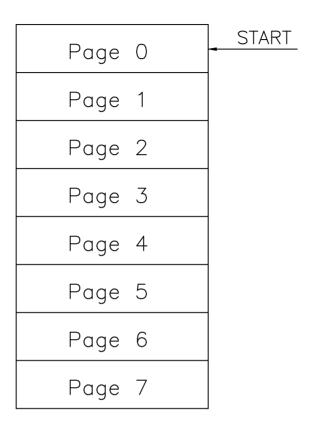
REV/DATE	R0/			BY
	10.01.07			J.P. Weng

### **SPECIFICATION**

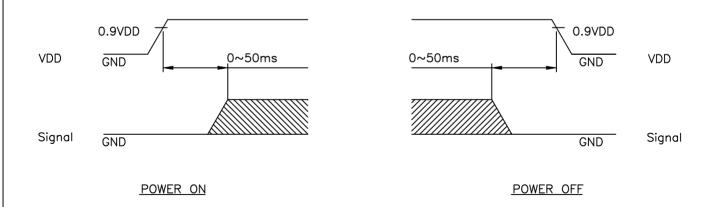
SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 13/23

### 8.5 DISPLAY PATTERN



# 8.6 POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

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### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 14/23

## 9. RELIABILITY TEST

#### WIDE TEMPERATURE RELIABILITY TEST

NO	ITEM		CONDITION	7	STANDARD	NOTE
1	High Temp. Storage	80°C	120Hrs		Appearance without defect	
2	Low Temp. Storage	-40°C	120Hrs		Appearance without defect	
3	High Temp. & High Humi. Storage	60°C 90%RH	120Hrs		Appearance without defect	
4	High Temp. Operating Display	70°C	120Hrs		Appearance without defect	
5	Low Temp. Operating Display	-20°C	120Hrs		Appearance without defect	
6	Thermal Shock	-20°C,30	Omin <del> </del>	0°C,30mir	Appearance without defect	10 cycles

REV/DATE	R0/			BY J.P. Weng
	10.01.07			J.F. Weng

#### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 15/23

#### Inspection Provision

### 1.Purpose

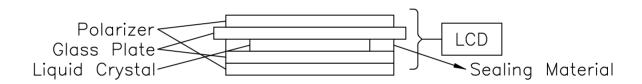
The NAN YA inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of NAN YA LCD produces.

#### 2.Applicable Scope

The NAN YA inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

#### 3.Technical Terms

3-1 NAN YA Technical Terms



### 4. Outgoing Inspection

# 4-1 Ispection Method MIL-STD-105E Level I Regular inspection

### 4-2 Inspection Standard

		Ite	AQL(%)	Remarks	
Major	Defect	Dots Solder appearance	Opens Shorts Erroneous operation Shorts Loose		faults which substantially lower the practicality and the initial purpose difficult
		Cracks	Display surface cracks		to achieve.

REV/DATE	RO/			BY
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### **SPECIFICATION**

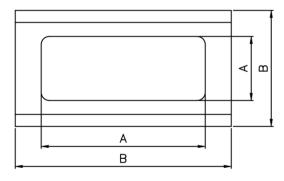
SPEC. NO. : LM580-0E DATE : OCT,01, 2007

SHEET NO. : 16/23

	Dimensions	External from Dimensions	0.4	
Minor	Inside the glass	Black spots	0.65	faults which
Defect	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		appear to pose almost no obstacle to the practicality,
	Dots	Pinhole, deformation		effective use,
	Color tone	Color unevenness		and operation.
	Solder appearance	Cold solder Solder projections		

# 4-3 Inspection Provisions \*Viewing Area Definition

Fig. 1



A : Zone Viewing Area

B : Zone Glass Plate Out Line

\*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.

The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp) and a sample to be 30cm to 50cm.

REV/DATE	R0/
	10.01.0

### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 17/23

\*Test and measurement are performed under the following conditions, unless otherwise specified.

Otherwise specfied.

Temperature  $20\pm 15^{\circ}\text{C}$ Humidity  $65\pm 20\%\text{R.H.}$ 

Pressure 860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature 20± 2°C Humidity 65± 5%R.H..

Humidity  $65\pm 5\%$  R.H.. Pressure  $860\sim1060$  hPa(mmbar)

# 5.Specification for quality check 5-1 Electrical characteristics

NO.	ltem	Criterion
1.	Non operational	Fail
2.	Miss operating	Fail
3.	Missing dot	Fail
4.	Contrast irregular	Fail
5.	Response time	Within Specified value

REV/DATE	R0/			BY
·	10.01.07			J.P. Weng

### **SPECIFICATION**

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 18/23

### 5-2 External Appearance Defect

NO.	Ite	m		Criterion			
1.	Black spots, matter, and	•	(1	)-1-Spots(At noi	n lighting condition)		
	spots (Includ			Average	Number of		
	leakage due			Diameter(mm):D	pieces permitted		
	of polarizing	plates, etc.)		D≦0.1	Ignore		
				0.1 <d≦0.2< td=""><td>5</td></d≦0.2<>	5		
				0.2 <d<b>≦0.3</d<b>	2		
				0.3 <d< td=""><td>0</td></d<>	0		
				Number of total within 5 pieces.	pieces is set to		
			(1	Note that when there are 2 pieces or more, they are not to be concentrated.  Set as: Average diameter = (Long diameter + Short diameter)/2  1)-2-Spots(At lighting condition)			
				Average	Number of		
				Diameter(mm):D	pieces permitted		
				D≦0.3	Ignore		
				0.3 <d≦0.75< td=""><td>5</td></d≦0.75<>	5		
				0.75 <d< td=""><td>0</td></d<>	0		
				Number of total within 5 pieces.	pieces is set to		
				more, they are r	there are 2 pieces or not to be concentrated. diameter = (Long t diameter)/2		

### SPECIFICATION

SPEC. NO. : LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 19/23

1.	Line	(1)—1 Lines(At non lighting condition)
		Width(mm):W Length(mm):L pieces permitted
		W≦0.03 Ignore Ignore
		0.03 <w≦0.08 2<="" l≦4="" td=""></w≦0.08>
		0.08 <w≦0.1 1<="" l≦1="" td=""></w≦0.1>
		Object exceeding 0.1mm follow the standards of the spots form.  Note that when there are 2 pieces or more, they are not to be concentrated
		(1)-2 Lines(At lighting condition)
		Width(mm):W Length(mm):L pieces permitted
		W≦0.03 Ignore Ignore
		0.03 <w≦0.08 6<="" l≦3="" td=""></w≦0.08>
		0.08 <w 3<l="" none<="" td=""></w>
		Object exceeding 0.1mm follow the standards of the spots form.  Note that when there are 2 pieces or more, they are not to be concentrated
2.	Scratches(Glass, reflection plates, and polarizing plates)	In accordance with black spots. (At non lighting condition)
3.	Color irregular	Not remarkable color irregular.

REV/DATE	R0/
	10.01.07

### SPECIFICATION

SPEC. NO. : LM580-0E DATE : OCT,01, 2007

SHEET NO. : 20/23

	Air bubbles polarizing plates, and reflection plates		re not to be	Average diameter = (Long diameter + Short diameter)/2 4 pieces or concentrated.
5.	Cracks	(2)Corner crack  (3)Seal portion  (4)ITO Pin crack  (5)Progressive cracks	b≤2 c≤t Where, ignored that or The nur pieces to 5 pieces a+b≤4 crack a≤The s b≤tx2/3 c≤5 The nur pieces of to 5 pieces to 5	eal widthx1/3 mbers of are set at up eces. pin length

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### **SPECIFICATION**

SPEC. NO. : LM580-0E DATE : OCT,01, 2007

SHEET NO. : 21/23

6 Outer dimensions

7 Newton ring(touch panel)

8 Soldering

Should be within the tolerance.

Orbicular of interference fringes is not allowed in the optimum contrast within the active area under viewing angle.

Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mounting position, etc.

### 5-3 Dot Appearance Defect

NO.	ltem	Criteria				
1	Pinhole	Dot display a and b are each ≦0.2mm  The overall total is taken be with in 10 units.  Note that they are not to be concentrated.				
2	Missing	Dot display a and b are each ≦0.2mm  The overall total is taken to be with in 10 units.				
3	Thick and thin display	Taken to be within ±1.5% of display character width(a) and height(b).				

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REV/DATE	RO/			BY
	10.01.07			J.P. Weng

### **SPECIFICATION**

SPEC. NO.: LM580-0E

DATE : OCT,01, 2007 SHEET NO. : 22/23

#### NOTICE:

#### SAFETY

- 1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

#### HANDLING

- 1. Avoid static electricity which can damage the CMOS LSI.
- 2.Do not remove the panel or frame from the module.
- 3. The polarizing plate of the display is very fragile. So, please handle it very carefully.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

#### STORAGE

- 1.Store the panel or module in a dark place where the temperature is 25°C±5°C and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

#### • TERMS OF WARRANT

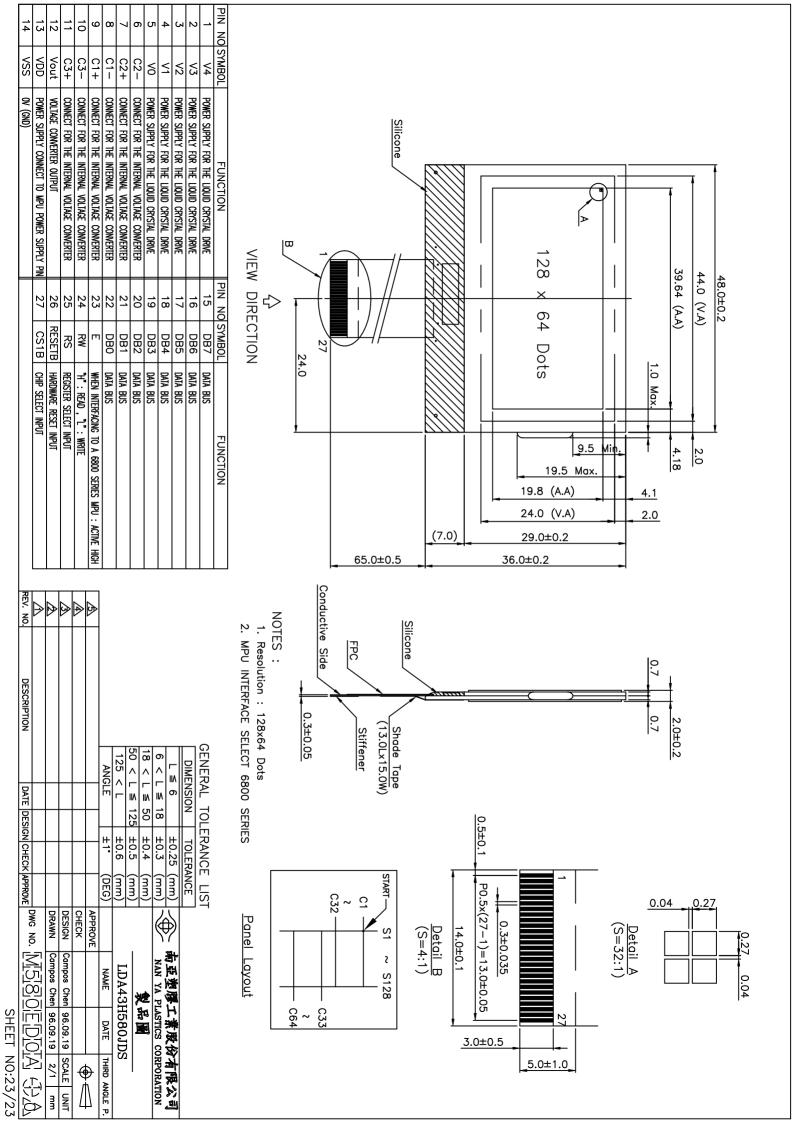
1.Acceptance inspection period

The period is within one month after the arrival of contracted commodity at the buyer's factory site.

2.Applicable warrant period

The period is within twelve months since the date of shipping out under normal using and storage conditions.

REV/DATE	R0/			BY
·	10.01.07			J.P. Weng

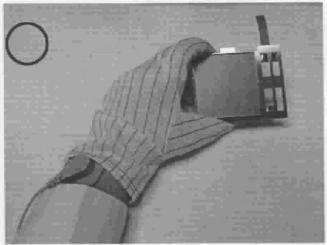


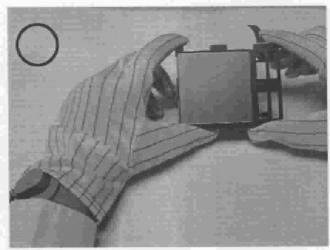
# THE NOTES OF LCM USING

LCM is easy to damage.

Please follow the notes as bellows, and be careful of handling!

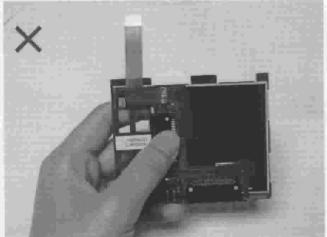
### Correct handling



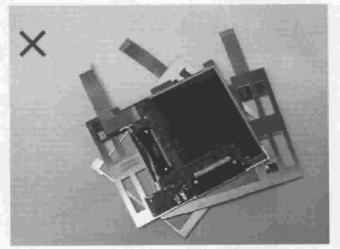


As above picture, please handle with glove by LCM edges and full EOS/ESD protection.

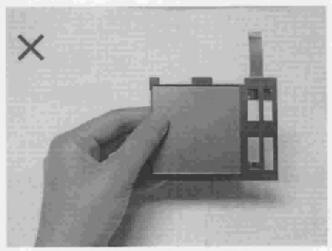
### Incorrect handling



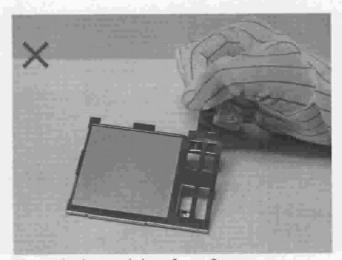
Please don't touch IC directly.



Please don't put one on another LCM.



Please don't hold the surface of LCM.



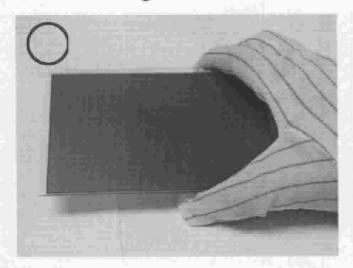
Please don't stretch interface of output.

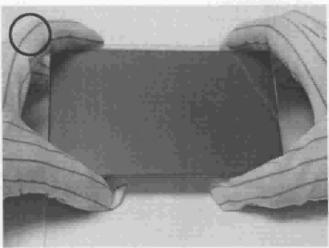
# THE NOTES OF LCD USING

LCD is easy damage.

Please follow notes as bellows, and be careful of handling!

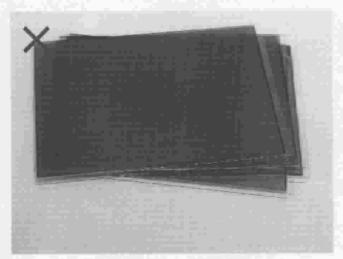
### Correct handling

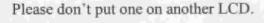


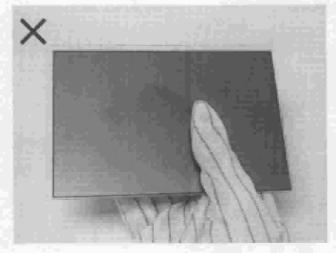


As above picture, please handle with glove by LCD edges and full EOS/ESD protection.

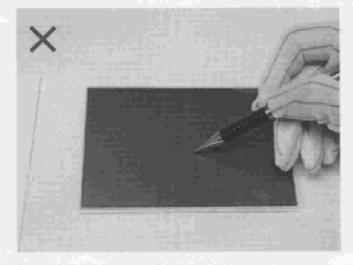
### Incorrect handling



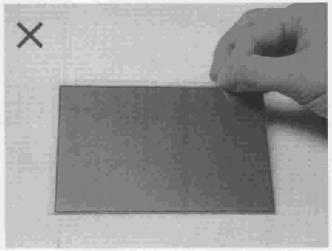




Please don't hold the surface of LCD.



Please don't operate with sharp stick such as sharp pencil.



Please don't touch ITO glass without anti-static gloves.

