Laurel Electronics Co., Ltd.

# **LCD Module Specification**

# Model No.: LG1601601-FFDWHUV-TP LG1601601-LMDWHUV-TP

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Rev.	Date	Page	Item	Description
0.1	2009/11/28	-	-	New release
0.2	2010/10/26	2	1.1	Remove BMDWH6V and SFDWH6V LCD type
0.3	2011/10/31	17	7	Modify power on Initialization code
0.4	2012/03/22	14	5	Add description of anti-interference capacitors

#### **RECORD OF REVISION**

# 1. BASIC SPECIFICATIONS

#### 1.1 Features

Item		Specifications	Unit
Display Forn	nat	160 x 160	dot
FFDWHUV-TP		FSTN - Positive - Transflective Black characters on white background	-
LCD Type	LMDWHUV-TP	FSTN - Blue - Negative - Transmissive Pure white characters on blue background	-
Driving Meth	od	1/160 Duty, 1/11 Bias	-
Viewing Dire	ection	12	O'clock
Backlight &	Color	LED, white color	-
Outline Dimension (WxHxT)		62.0 x 69.0 x 9.6 (FPC length is not included)	mm
Viewing Area (WxH)		55.0 x 55.0	mm
Active Area	(WxH)	47.98 x 47.98	mm
Dot Pitch (W	/xH)	0.30 x 0.30	mm
Dot Size (W	xH)	0.28 x 0.28	mm
Touch Pane	I	4-wire resistive	
Weight		40	g
Controller		UC1611s (COG)	-
Interface		4-bit/8-bit parallel, 3/4 wire SPI or I <sup>2</sup> C	-
Power Supp	ly (VDD)	2.7 to 3.6	V

#### 1.2 Block Diagram



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# 1.3 Terminal Functions (FPC)

Pin No.	Symbol	Level			Function	on			
1	VB0+	-	LCD Bia	LCD Bias Voltages. These voltages are generated internally by					
2	VB1+	-	UC1611	UC1611s.					
3	VB1-	-	Connect	Connect a 4.7uF/6.3V capacitor between VB0+ and VB0–.					
4	VB0-	-	Connect	a 4.7uF/6.3v	capacitor bet	ween vB1+a			
5	VA0+	-	LCD Bia	s Voltages. T	hese voltages	are generate	ed internally by	<b>,</b>	
6	VA1+	-	UC1611	S.	-	-			
7	VA1-	-	Connect	a 4.7uF/6.3V	/ capacitor bet	ween VA0+ a	and VA0–.		
8	VA0-	-	Connect	a 4.70F/6.3V	capacitor bet	ween vA1+ a	and VA1		
9	VLCD	-	LCD driv Connect	ing voltage. \ a 0.47uF/25	VLCD is genera V capacitor an	ated internally d a 10MΩ res	v by UC1611s. sistor to VSS.		
10	Vdd	2.7 to 3.6V	Power su	upply for logic	c and charge p	oump			
11	Vss	0V	Ground						
12	TST4	-	No conn	ection					
13	BM0	-	Bus mod	le selection					
14	WR1		WR[1:0]	control the re	ead/write opera	ation of the ho	ost interface.	_	
15	WR0	H/L	In 8080 r In 6800 r In serial	In 8080 mode: WR0 is /WR signal, WR1 is /RD signal. In 6800 mode: WR0 is R/W signal, WR1 is Enable signal. In serial modes: These two pins are not used, connect them to VSS.					
16	CD	H/L	Data or i L: D0 to In S9 and	Data or instruction selection L: D0 to D7 are Instruction code H: D0 to D7 are display data In S9 and I <sup>2</sup> C mode, CD pin is not used, connect it to VSS.					
17	CS0	L	Chip sele	ection signal.	Active "L".				
18	RST	L	Reset sig	gnal. Active " s. Connect R	L". There is bu ST to VDD whe	uilt-in power-o en it is not us	n-reset circuit ed.	in	
19	D0		Bi-directi	Bi-directional bus for parallel host interfaces. In serial modes,					
		-	connect	D0 to SCK, E	03 to SDA and	D[15,13] to \	DD or VSS.	1	
20	D1			BM[1:0]=1x	BM[1:0]=1x	BM[1:0]=1x	BM[1:0]=11		
21	ר2		D0	D0	D0/D4	SCK	SCK		
21	DZ	-	D1	D1	D1/D5	-	-		
22	D3		D2	D2	D2/D6	-	-		
23	ПИ	H/L	D3 D4	D3 D4	-				
20		-	D5	D5	-	_	_		
24	D5		D6	D6	_	<u> </u>	_		
25	De		D13	0	1	0			
20	DU	-	D15	0	0	1	1		
26	D7		Connect	unused pins	to VDD or VSS	j.			
27	D13		Bus mode selection. The interface bus mode is determined by   BM[1:0] and D[15,13] by the following relationship.   BM[1:0] D15, D13   Mode   10 00   8080/8-bit   11 00						
28	D15	H/L	10 11 10 11 11	01 01 10 10 11		8080/4-bit 6800/4-bit 4-wire SPI (S8 3-wire SPI (S9 2-wire SPI (I <sup>2</sup> C	3) )) 3)		

Note: BM1 and CS1 are fixed to "H" on ITO glass.

# 2. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit
Supply Voltage (Logic & Charge Pump)	Vdd	-0.3	4.0	V
LCD Generated Voltage	VLCD	-0.3	19.8	V
Input Voltage	VIN	-0.4	VDD+0.5	V
Operating Temperature	TOPR	-20	+70	°C
Storage Temperature	TSTR	-30	+80	°C

# 3. ELECTRICAL CHARACTERISTICS

#### 3.1 DC Characteristics (Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply Voltage (Logic & Charge Pump)	VDD		2.7	3.3	3.6	V
Charge Pump Output Voltage	VLCD		-	16.8	17.5	V
Input Low Voltage	VIL		0	-	0.2VDD	V
Input High Voltage	VIH		0.8VDD	-	VDD	V
Output Low Voltage	VOL		0	-	0.2VDD	V
Output High Voltage	Vон		0.8VDD	-	VDD	V
Supply Current (B/W mode)			-	1.0	1.5	mA
Supply Current (4/8-shade mode)	IDD	VDD=3.3V VLCD=16.8V	-	1.5	2.0	mA
Supply Current (16-shade mode)			-	2.0	2.5	mA

#### 3.2 Parallel Bus Timing Characteristics (8080 Series MPU, VDD=2.7V to 3.6V, Ta=25°C)

Description	Signal	Symbol	Condition	Min.	Max.	Unit
Address setup time Address hold time	CD	tas80 tah80		0 0	-	
System cycle time 8 bits bus (read) (write) 4 bits bus (read) (write)	WR0, WR1	tcy80		180 160 130 100	-	
Low pulse width 8 bits bus (read) (write) 4 bits bus (read) (write)	WR0, WR1	tpwr80 tpww80		75 65 50 35	-	ns
High pulse width 8 bits bus (read) (write) 4 bits bus (read) (write)	WR0, WR1	thpw80		75 65 50 35	-	
Data setup time Data hold time	D0 to D7	tDS80 tDH80		30 0	-	
Read access time Output disable time	D0 to D7	tacc80 tod80	CL=100pF	- 30	60 -	
Chip select setup time Chip select hold time	CS0	tcssa80 tcsн80		0 0	-	

Note: The rising time and the falling time are stipulated to be equal to or less than 15ns.



Parallel Bus Timing Characteristics (for 8080 MPU)

#### 3.3 Parallel Bus Timing Characteristics (6800 Series MPU, VDD=2.7V to 3.6V, Ta=25°C)

Description	Signal	Symbol	Condition	Min.	Max.	Unit
Address setup time Address hold time	CD, WR0	tas68 tah68		0 0	-	
System cycle time 8 bits bus (read) (write) 4 bits bus (read) (write)	WR1	tCY68		180 160 130 100	-	
Pulse width 8 bits (read) 4 bits	WR1	tpwr68		75 50	-	
Pulse width 8 bits (write) 4 bits	WR1	tpww68		65 35	-	
Low pulse width 8 bits bus (read) (write) 4 bits bus (read) (write)	WR1	tlpw68		75 65 50 35	-	ns
Data setup time Data hold time	D0 to D7	tds68 tdн68		30 0	-	
Read access time Output disable time	D0 to D7	tacc68 tod68	CL=100pF	- 30	60 -	
Chip select setup time Chip select hold time	CS0	tCSSA68 tCSH68		0 0	-	

Note: The rising time and the falling time are stipulated to be equal to or less than 15ns.



Parallel Bus Timing Characteristics (for 6800 MPU)

3.4 Serial Bus Timing Characteristics	(for S8, VDD=2.7V to 3.6V, Ta=25°C)
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Description	Signal	Symbol	Condition	Min.	Max.	Unit
Address setup time		tass8		0	-	
Address hold time	CD	tans8		0	-	
System cycle time (read) (write)		tCYS8		150 51	-	
Low pulse width (read) (write)	SCK	tlpws8		60 18	-	
High pulse width (read) (write)		tHPWS8		60 18	-	ns
Read access time	204	taccs8		-	50	
Output disable time	5DA	tods8		15	-	
Data setup time	804	tdss8		15		
Data hold time	ld time SDA			0	-	
Chip select setup time	CS0	tCSSAS8		0	-	
		103130		0		

Note: The rising time and the falling time are stipulated to be equal to or less than 15ns.



Serial Bus Timing Characteristics (for S8)

3.5 Serial Bus Timing Characteristics	(for S9, VDD=2.7V to 3.6V, Ta=25°C)
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Description	Signal	Symbol	Condition	Min.	Max.	Unit
System cycle time (read) (write)		tcys9		150 51	-	
Low pulse width (read) (write)	SCK	tlpws9		60 18	-	
High pulse width (read) (write)		tHPWS9		60 18	-	
Read access time Output disable time	SDA	taccs9 tods9		- 15	50 -	
Data setup time Data hold time	SDA	tdss9 tdhs9		15 0	-	
Chip select setup time Chip select hold time	CS0	tcssas9 tcshs9		0 0	-	

Note: The rising time and the falling time are stipulated to be equal to or less than 15ns.



Serial Bus Timing Characteristics (for S9)

3.6 Serial Bus Timing Characteristics (for	<sup>2</sup> C, VDD=2.7V to 3.6V, Ta=25°C)
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Description	Signal	Symbol	Condition	Min.	Max.	Unit
SCK cycle time (read) (write)		tcy12c	tr + tr ≤100ns	610 306	-	
Low pulse width (read) (write)	SCK	tlpwi2C		290 138	-	
High pulse width (read) (write)		thpwi2C		290 138	-	
Data setup time Data hold time START setup time START hold time STOP setup time	SCK	tDSI2C tDHI2C tSSTAI2C tHSTAI2C tSSTOI2C		33 11 28 50 28	-	
Bus free time between STOP and START condition	SDA	tBUF		165	-	

Note: The rising time and the falling time are stipulated to be equal to or less than 15ns.



Serial Bus Timing Characteristics (for I<sup>2</sup>C)

#### 3.7 Reset Characteristics (VDD=2.7V to 3.6V, Ta=25°C)

Description	Signal	Symbol	Condition	Min.	Max.	Unit
Reset low pulse width	RST	trw		3	-	us
Reset to WR pulse delay	RST, WR	trd		10	-	ms



Item	Symbol	Condition	Min.	Тур.	Max.	Unit			
Forward Voltage	Vf		2.9	3.1	3.3	V			
Forward Current	lf	Vf=3.1V	-	40	-	mA			
Color	White								

3.8 LED Backlight Characteristics (Ta=25°C)

\* RLED is the current limiting resistor for LED backlight. RLED=( VLED-3.1V)/40mA



Recommended vaule for RLE	D
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VLED	RLED
5.0V	47Ω±1%,1/4W
3.3V	5.1Ω±1%,1/10W
3.0V	0 Ω ,1/10W

#### 3.9 Power Supply for Logic and LCD Driving (VDD=2.7V to 3.6V)



# 4. TOUCH PANEL CHARACTERISTICS

#### 4.1 Electrical and Optical Characteristics (Ta=25°C)

Item	Min.	Тур.	Max.	Unit	Remark
Linearity	-1.5	-	1.5	%	X and Y directions
Circuit Desistance	200	-	900	Ω	X direction
	200	-	900	Ω	Y direction
Insulation Resistance	20	-	-	MΩ	DC 25V
Operating Voltage	2.7	-	7	V	DC
Chatting Time	-	-	10	ms	
Transmittance	78	-	-	%	
Surface Treatment		Anti-	-glare		

#### 4.2 Mechanical & Reliability Characteristics

Item	Min.	Тур.	Max.	Unit	Remark
Activation Force	-	-	100	g	
Surface Hardness	3	-	-	Н	
Knocking Durability	1,000,000	-	-	times	
Writing Durability	100,000	-	-	words	

#### 4.3 Touch Panel Circuit Diagram



#### 4.4 Terminal Functions for Touch Panel

Pin No.	Symbol	Function
1	X1	Touch panel left side terminal
2	Y2	Touch panel bottom side terminal
3	X2	Touch panel right side terminal
4	Y1	Touch panel top side terminal

0: Control,

C/D:

# 5. DISPLAY CONTROL COMMANDS

1: Data

The following is a list of host commands supported by UC1611s.

W/ # _	R: 0: Write Cycle, Useful Data bits Don't Care	1: R s	ead (	Cycle	9								
	Command	C/D	W/R	D7	D6	D5	D4	D3	D2	D1	D0	Action	Default
1	Write Data Byte	1	0	#	#	#	#	#	#	#	#	Write 1 byte	N/A
2	Read Data Byte	1	1	#	#	#	#	#	#	#	#	Read 1 byte	N/A
				Ver	MX	MY	WA	DE	WS	MD	MS	Cot Status	NI/A
3	Get Status	0	1	ID[	1:0]			PMO	[5:0]			Ger Status	11/7
					Produ	ct Cod	е	0	0	0	EF		
4	Set Column Address LSB	0	0	0	0	0	0	#	#	#	#	Set CA[3:0]	0
•	Set Column Address MSB	0	0	0	0	0	1	#	#	#	#	Set CA[7:4]	0
5	Temp. Compensation	0	0	0	0	1	0	0	1	#	#	Set TC[1:0]	00b:-0.05 %/°C
6	Set Panel Loading	0	0	0	0	1	0	1	0	#	#	Set PC[1:0]	11b: 33-55nF
7	Set Pump Control	0	0	0	0	1	0	1	1	#	#	Set PC[3:2]	11b
Q	Set Adv. Program Control	0	0	0	0	1	1	0	0	R	R	Set APC[R] [7:0]	NI/A
0	(double-byte command)	0	U	#	#	#	#	#	#	#	#	R=0 to 3	N/A
a	Set Scroll Line LSB	0	0	0	1	0	0	#	#	#	#	Set SL[3:0]	0
0	Set Scroll Line MSB	Ŭ	Ŭ	0	1	0	1	#	#	#	#	Set SL[7:4]	0
10	Set Page Address LSB	0	0	0	1	1	0	#	#	#	#	Set PA[3:0]	0
	Set Page Address MSB	Ŭ	Ŭ	0	1	1	1	0	#	#	#	Set PA[6:4]	0
11	Set Potentiometer	0	0	1	0	0	0	0	0	0	1	Set PM[7:0]	PM=FAH
	(double-byte command)		_	#	#	#	#	#	#	#	#	Set PM[7:0]	
		0	0	1	0	0	0	0	0	1	0	Set ISOF[3:0]	1H
12	Set Isolation Clock Front			0	0	0	1	0	0	1	1		
				-	-	-	-	#	#	#	#		
		_		1	0	0	0	0	0	1	0		
13	Set Isolation Clock Back	0	0	0	0	0	1	0	1	0	0	Set ISOB[3:0]	0H
	Oct Destin Disales October			-	-	-	-	#	#	#	#	0-44 0[0:0]	00b:
14	Set Partial Display Control	0	0	1	0	0	0	0	1	#	#	Set LC[9:8]	Disable
15	Set RAM Address Control	0	0	1	0	0	0	1	#	#	#	Set FL[2:0]	0100
10	Set Fixed Lines	0	0	1	0	0	1	#	#	#	#	Set FL[3:0]	0 10b <sup>.</sup>
17	Set Line Rate	0	0	1	0	1	0	0	0	#	#	Set LC[5:4]	28klps
18	Set All-Pixel-ON	0	0	1	0	1	0	0	1	0	#	Set DC[1]	0
19	Set Inverse Display	0	0	1	0	1	0	0	1	1	#	Set DC[0]	0
20	Set Display Enable	0	0	1	0	1	0	1	#	#	#	Set DC[4:2]	110b
21	Set LCD Mapping Control (double-byte command)	0	0	1	1	0	0	0 #	0 #	0 #	0 #	Set LC[3:0]	0
	,			1	1	0	0	" 1	" 0	" 0	" 0		
22	Set N-line Inversion (double byte command)	0	0	-	#	#	#	#	#	#	#	Set NIV[6:0]	00H
		1		ĺ.		ĺ.				ĺ.			

#### Command Table (continued)

	Command	C/D	W/R	D7	D6	D5	D4	D3	D2	D1	D0	Action		Default	
23	Set Display Pattern	0	0	1	1	0	1	0	#	#	#	Set DC	C[7:5]	000b	
24	System Reset	0	0	1	1	1	0	0	0	1	0	System	Reset	N/A	
25	NOP	0	0	1	1	1	0	0	0	1	1	No ope	ration	N/A	
26	Set test control	0	0	1	1	1	0	0	1	Т	Т	For testir	ng only.	N/A	
20	(double-byte command)	0	0	#	#	#	#	#	#	#	#	Do not use		N/A	
27	Set LCD Bias Ratio	0	0	1	1	1	0	1	0	#	#	Set BF	R[1:0]	10b: 11	
28	Set COM End	0	0	1	1	1	1	0	0	0	1	Set CE	N[7·0]	159	
20		0	0	#	#	#	#	#	#	#	#	OCLOE	N[7.0]	100	
20	Set Partial Display Start	0	0	1	1	1	1	0	0	1	0	Set DS	T[7·0]	0	
20		0	0	#	#	#	#	#	#	#	#	00100	1[7.0]	0	
30	Set Partial Display End	0	0	1	1	1	1	0	0	1	1	Set DF	N[7·0]	159	
50		0	0	#	#	#	#	#	#	#	#	OCCDE	N[7.0]	100	
31	Set Window Program	0	0	1	1	1	1	0	1	0	0		Set	0	
51	Starting Column Address	Ŭ	Ū	#	#	#	#	#	#	#	#		WPC0	Ŭ	
32	Set Window Program	0	0	1	1	1	1	0	1	0	1			Set	0
52	Starting Page Address	Ŭ	0	-	#	#	#	#	#	#	#	ith	WPP0	0	
33	Set Window Program	0	0	1	1	1	1	0	1	1	0	MTP Commands	Set	255	
00	Ending Column Address	Ŭ	Ŭ	#	#	#	#	#	#	#	#		WPC1	200	
34	Set Window Program	0	0	1	1	1	1	0	1	1	1		Set	79	
54	Ending Page Address	Ŭ	0	-	#	#	#	#	#	#	#		WPP1	13	
35	Set Window Program Mode	0	0	1	1	1	1	1	0	0	#	Set A	C[3]	0: Inside	
00	Set MTP Operation	0	<u> </u>	1	0	1	1	1	0	0	0	0-4 1475		4011	
30	Control	0	0	-	-	#	#	#	#	#	#	Set MITE	20[5:0]	TUH	
27	Set MTD Write Meek	0	0	1	0	1	1	1	0	0	1	Cot MTC		0	
57	Set WITP WITE Mask	0	U	-	-	#	#	#	#	#	#	Set WITE	-w[5.0]	0	
20	Sat VINTE1 Patantiamator	0	0	1	1	1	1	0	1	0	0		Set	NI/A	
50	Set VMIPI Potentionneter	0	0	#	#	#	#	#	#	#	#		MTP1	N/A	
30	Sat VINTER Patentiamator	0	0	1	1	1	1	0	1	0	1	Shared	Set	NI/A	
39	Set VMTP2 Potentionneter	0	U	#	#	#	#	#	#	#	#	with	MTP2	IN/A	
40	Sot MTP Write Timor	0	0	1	1	1	1	0	1	1	0	Program	Set	NI/A	
40	Set WIF While filmer	0	0	#	#	#	#	#	#	#	#	Commands	MTP3	N/A	
41	Set MTD Bood Timer	0	0	1	1	1	1	0	1	1	1		Set	NI/A	
41	Set MTP Read Timer	0	0	#	#	#	#	#	#	#	#		MTP4	IN/A	
		S	erial Re	ad Cor	nmand	(Enab	le in S8 c	or S9 B	us Moo	les Onl	y)				
		0	0	1	1	1	1	1	1	1	0				
42	Get Status			Ver	MX	MY	WA	DE	WS	MD	MS	Get Status	s till Chip	N/A	
		-	1	ID[1:0]					PMO[5:0]			Disable		11/7	
				Product Code 0					0	EF					

Note: Please refer to UC1611s datasheet for details.

# 6. CONNECTION WITH MPU

UC1611s supports two parallel bus protocols, 8080 or 6800 (in either 8-bit or 4-bit bus width), and three serial bus protocols (4-wire, 3-wire and 2-wire). Designers can either use parallel bus to achieve high data transfer rate, or use serial bus to save the I/O terminals. The interface bus mode is determined by BM0 and D[15,13] by the following relationship.

Bus type		8080		68	00	S8	S8 S9					
١	Width	8-bit 4-bit 8-bit 4-bit 4-wire 3-wire		3-wire	2-wire							
A	ccess		Read/Write									
	BM0	0	0	1	1	0	1	1				
	D[15,13]	00 01 00 01 10 10					10	11				
	CS0	Chip Select										
Control	CD		С	ontrol /	Data	-						
Pins	WR0	/W	/R	R/	W		0	0				
	WR1	/R	RD	Ш	N		0					
-	D[7:4]	Data	Ι	Data	-							
	D[3:0]	Data	Data	Data	Data	D3=SDA, D0=SCK						

Note: 1. BM1 and CS1 is fixed to "H" on ITO glass.

2. Connect unused control pins and data bus pins to VDD or VSS.

In order to reduce the transmission interference between MCU and Icm, it is suggested that 100pF capacitors should be added between GND and CD, CS0, /WR, /RD signals.



a. 8080 8-bit parallel interface







c. 4-wire SPI (S8) interface







e. 2-wire SPI (I2C) interface

# 7. INITIALIZATION AND POWER OFF

#### 7.1 Power on Initialization Sequence

No.	Command	Operation
1	Power on	Power on
2	Automatic Power-On-Reset or System Reset by RST terminal	There is built-in Power-On-Reset circuit in UC1611s. System Reset will be activated automatically after VDD is stabilized. Delay 150ms, and then start the following initialization commands. Connect RST to VDD when it is not used.
3	Set Temperature Compensation: 24H	TC[1:0]=10b: -0.05%/°C Note 1
4	Set Panel Loading: 2BH	PC[1:0]=11b: 33nF < LCD < 55NF
5	Set Pump Control: 2FH	PC[3:2]=11b: Internal VLCD
6	Set LCD Mapping Control: C0H, 04H	MY=1b: COM Reverse MX=0b: SEG Normal MSF=0b: MSB first
7	Set N-Line Inversion: C8H, 08H	NIV[5:0]=01000b: 8 lines inversion NIV[6]=0b: non-XOR
8	Set LCD Bias Ratio: EAH	BR[1:0]=10b: 1/11 bias
9	Set Potentiometer: 81H, DCH	PM[7:0]=11011100b: "11011100b " is a reference value, modify this value to get the best display contrast. Because of the manufacturing dispersion of LCD modules, potentiometer (PM[7:0]) value may need be changed to match the driving voltage (VLCD) for different lot of LCD modules.
10	Set Display Enable: A9H	DC[4:3]=00b: B/W mode; DC2=1b: Display on
11	Set Display Pattern: D1H	DC[7:6]=00b: Pattern0; DC5=1b: 1 bit for 1 pixel
12	End of initialization	
13	Write display data	

Note 1: To get best contrast ratio, we suggest using different temperature compensation coefficient for different temperature range. For -20°C to +40°C, 0.00%/°C is recommended; For +40°C to +70°C, -0.15%/°C is recommended. Users should put the temperature sensor as close as possible to the lcd panel. If temperature testing circuit is not available, we suggest using -0.05%/°C to get a balanced contrast ratio for temperature range of -20°C to +70°C.

#### 7.2 Power off Sequence

No.	Command	Description					
1	Optional status	Normal operation					
2	System Reset: E2H	Reset system, delay 2 ms.					
3	Power off	Power off					

8. ELECTRO-OPTICAL CHARACTERISTICS (Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Max. Unit		Note	
View Angle	Ф2-Ф1	Cr≥2 , θ=0°	-	60	- Deg		Note1, Note2	
Contrast Ratio	Cr	Φ=0°,θ=0°	3	-	-	-	Note3	
	tr (rise)	<b>Φ=0°</b> ,θ <b>=</b> 0°	-	200	-	ms		
Response lime	tf (fall)	<b>Φ=0°,θ=0°</b>	-	250	-	ms	Note4	



Note1: Definition of viewing angle  $\phi$ ,  $\theta$ 



Note2: Definition of viewing angle range  $\phi 1, \phi 2$ 





Note3: Definition of response time

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### 10. LCD MODULE NUMBERING SYSTEM

l	L	G	160	160	1	-	F	F	D	W	Н	U	V	-	ΤP
(	1)	(2)	(3)	(4)	(5)		(6)	(7)	(8)	(9)	(10)	(11)	(12)		(13)
(1)	Brand														
(2)	Module type														
.,	<b>C</b> - Character module														
	<b>G</b> - Graphic module														
(3)	Display format														
	Character module : Number of characters per line. two digits XX														
	C	Graphic	module	: Num	ber of	colu	umns,	three	digits	XXX					
(4)	Dis	splay fo	ormat												
	C	Charact	er modu	le : Num	nber o	f line	es, one	e digit	Х						
	Graphic module : Number of rows, two or three digits XX or XXX														
(5)	De	velopm	nent num	ber : Or	ne or t	wo d	ligits >	K or X	X						
(6)	LC	D mode	е												
	T	- TN F	Positive,	Gray			Ν	N - TN Negative, Blue							
	S	<b>3</b> - STN	Positive	e, Yellow	greei	า	G	- STN	Posit	ive, G	iray				
	E	<b>3</b> - STN	Negativ	ve, Blue			F	- FST	N Pos	itive,	White				
	ł	<b>(</b> - FST	N Negat	ive, Bla	ck		L	L - FSTN Negative, Blue							
	C	<b>2</b> - FFS	TN Neg	ative, Bl	ack										
(7)	Po	larizer	mode												
	F	R - Refle	ective	<b>F</b> - T	ransfl	ectiv	е	M -	Trans	missiv	/e				
(8)	Ва	cklight	type												
	Ν	<b>I</b> - With	out bacl	klight	L - A	Array	LED	D	- Edge	e light	LED	<b>E</b> -	EL	<b>C</b> - (	CCFL
(9)	Ba	cklight	color												
	١	/ - Yello	w green	В	- Blue	•	<b>W</b> -	White		<b>G</b> - (	Green				
	4	<b>A</b> - Amb	er	R	- Red		M -	Multi d	color	Nil -	Witho	ut bac	klight		
(10)	(10) Operating temperature range														
(44)	<b>S</b> - Standard temperature (0 to +50 $\degree$ C) <b>H</b> - Extended temperature (-20 to +70 $\degree$ C)														
(11)	VIE	ewing d	irection	2.00	•	00		40.00							
(40)	3 DC	3 - 3:00	<b>0 - 0</b>	5:00	<b>9</b> - 93	00	U -	12:00							
(13) Version code															
(13)	TP = With touch panel														
	Т	7 <b>P</b> – Wi	th touch	panel											

# 11. PRECAUTIONS FOR USE OF LCD MODULE

- 11.1 Handing Precautions
  - 1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
  - 2) If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth. If the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
  - 3) Do not apply excessive force on the surface of display or the adjoining areas of LCD module since this may cause the color tone to vary.
  - 4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
  - 5) If the display surface of LCD module becomes contaminated, blow on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents.
    - · Isopropyl alcohol
    - · Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer.

Especially, do not use the following:

- · Water
- · Ketone
- · Aromatic Solvents
- 6) When mounting the LCD module make sure that it is free of twisting, warping, and distortion. Distortion has great influence upon display quality. Also keep the stiffness enough regarding the outer case.
- 7) Be sure to avoid any solvent such as flux for soldering never stick to Heat-Seal. Such solvent on Heat-Seal may cause connection problem of heat-Seal and TAB.
- 8) Do not forcibly pull or bend the TAB I/O terminals.
- 9) Do not attempt to disassemble or process the LCD module.
- 10)NC terminal should be open. Do not connect anything.
- 11) If the logic circuit power is off, do not apply the input signals.
- 12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - $\cdot$  Be sure to ground the body when handling the LCD module.
  - $\cdot$  Tools required for assembly, such as soldering irons, must be properly grounded.
  - To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.
- 11.2 Storage Precautions
  - When storing the LCD module, avoid exposure to direct sunlight or to the light of fluorescent lamps and high temperature/high humidity. Whenever possible, the LCD module should be stored in the same conditions in which they were shipped from our company.

2) Exercise care to minimize corrosion of the electrodes. Corrosion of the electrodes is accelerated by water droplets or a current flow in a high humidity environment.

#### 11.3 Design Precautions

- 1) The absolute maximum ratings represent the rated value beyond which LCD module can not exceed. When the LCD modules are used in excess of this rated value, their operating characteristics may be adversely affected.
- To prevent the occurrence of erroneous operation caused by noise, attention must be paid to satisfy VIL, VIH specification values, including taking the precaution of using signal cables that are short.
- 3) The liquid crystal display exhibits temperature dependency characteristics. Since recognition of the display becomes difficult when the LCD is used outside its designated operating temperature range, be sure to use the LCD within this range. Also, keep in mind that the LCD driving voltage levels necessary for clear displays will vary according to temperature.
- 4) Sufficiently notice the mutual noise interference occurred by peripheral devices.
- 5) To cope with EMI, take measures basically on outputting side.
- 6) If DC is impressed on the liquid crystal display panel, display definition is rapidly deteriorated by the electrochemical reaction that occurs inside the liquid crystal display panel. To eliminate the opportunity of DC impressing, be sure to maintain the AC characteristics of the input signals sent to the LCD Module.

#### 11.4 Others

- Liquid crystals solidify under low temperatures (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the LCD module is subjected to a strong shock at a low temperature.
- 2) If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.
- 3) To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity, etc., exercise care to avoid touching the following sections when handling the module:
  - · Terminal electrode sections.
  - · Part of pattern wiring on TAB, etc.