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	DEVEROPMENT DEPARTMENT LCD ADMINISTRATION CENTER SHARP CORPORATION	APPLICABLE GROUP DEVEROPMENT DEPARTMENT LCD ADMINISTRATION CENTER

DEVICE SPECIFICATION FOR

TFT-LCD Cell

MODEL No. LK0DZ1C0444

CUSTOMER'S APPROVAL

DATE _____

BY _____

PRESENTED

By K. Tanaka for

K.CHOHKA

GENERAL MANAGER

DEVEROPMENT DEPARTMENT

LCD ADMINISTRATION CENTER

SHARP CORPORATION

RECORDS OF REVISION

MODEL No. : LK0DZ1C0444

SPEC No. : LD-K24902

DATE	NO.	REVISED No.	PAGE	SUMMARY	NOTE
2012.9.13	LD-K24902	-	-	-	1st Issue

1. Application

This specification applies to the color 31.5" TFT-LCD Open-Cell (LK0DZ1C0444).

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* In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

* Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

* SHARP assumes no responsibility for any damage resulting from the use of the device that does not comply with the instructions and the precautions specified in this specification.

* Contact and consult with a SHARP sales representative for any questions about this device.

2. Overview

This Open-Cell is a color active matrix LCD panel incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, and Source-PWB.

The following contents can be achieved in using LK0DZ1C0446 (C-PWB) and LK0DZ1C0380 (CS-FPC) that SHARP specifies.

Graphics and texts can be displayed on a 1366×RGB×768 dots panel with 16,777,216 colors by using LVDS (Low Voltage Differential Signaling) for the interface and +5V DC supply voltage, which are put into Control PWB.

This applies the Over Shoot driving (O/S driving) technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as image signals of the present frame when a difference is found between image signals of the previous and current frame by comparing each other. The O/S driving technology makes the Liquid Crystal response within 1 frame completely, motion blur reduce, so that clearer display performance can be realized.

3. Mechanical specifications

Parameter	Specifications	Unit
Display size	80.039 (Diagonal)	cm
	31.5 (Diagonal)	inch
Active area	697.69 (H) × 392.26 (V)	mm
Pixel Format	1366 (H) × 768 (V) (1pixel = R + G + B dot)	pixel
Pixel pitch	0.51075(H) × 0.51075 (V)	mm
Pixel configuration	R,G, B vertical stripe	
Display mode	Normally black	
Outline Dimensions [Note1]	715.7(W) × 432.45(H) × 1.8(D)	mm
Mass	1.15±0.1	kg
Surface treatment [Note2] (Polarizer)	Low-Haze Anti Glare, Hard coating Surface Hardness; 2H: CF side (Front) <6B: TFT side (Rear)	

[Note1] Outline dimensions are shown in P17.
[Note2] Without the protection film.

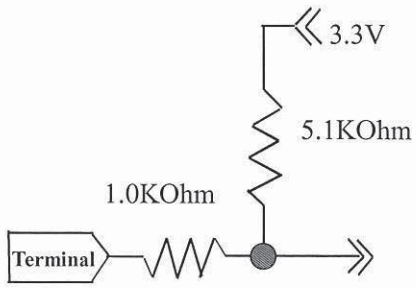
[Note 1] SELLVDS

Transmitter		SELLVDS	
Pin No	Data	=L(GND)	=H(3.3V) or Open
51	TA0	R0(LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7(MSB)
4	TA6	G0(LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7(MSB)
15	TB5	B0(LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7(MSB)
27	TC4	NA	NA
28	TC5	NA	NA
30	TC6	DE(*)	DE(*)
50	TD0	R6	R0(LSB)
2	TD1	R7(MSB)	R1
8	TD2	G6	G0(LSB)
10	TD3	G7(MSB)	G1
16	TD4	B6	B0(LSB)
18	TD5	B7(MSB)	B1
25	TD6	NA	NA

NA: Not Available

(*) Since the display position is prescribed by the rise of DE (Display Enable) signal, please do not fix DE signal during operation at "High."

[Note 2] The equivalent circuit figure of the terminal



4.2. Interface block diagram

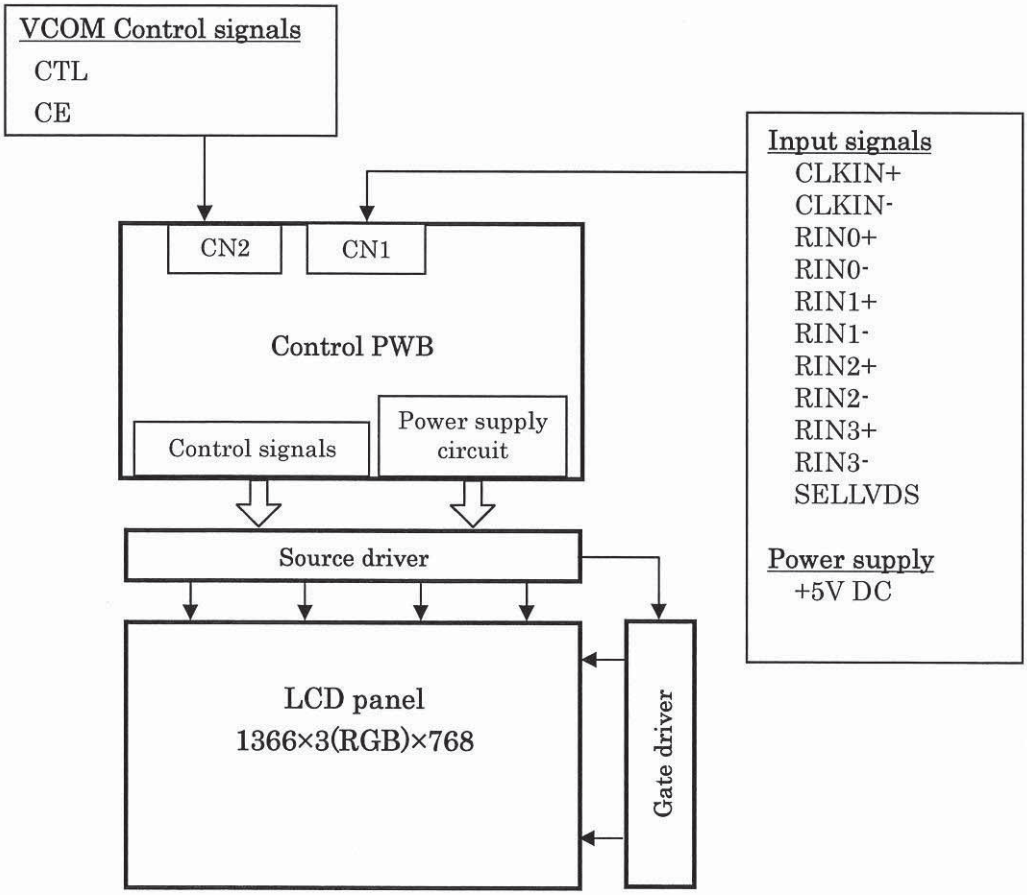
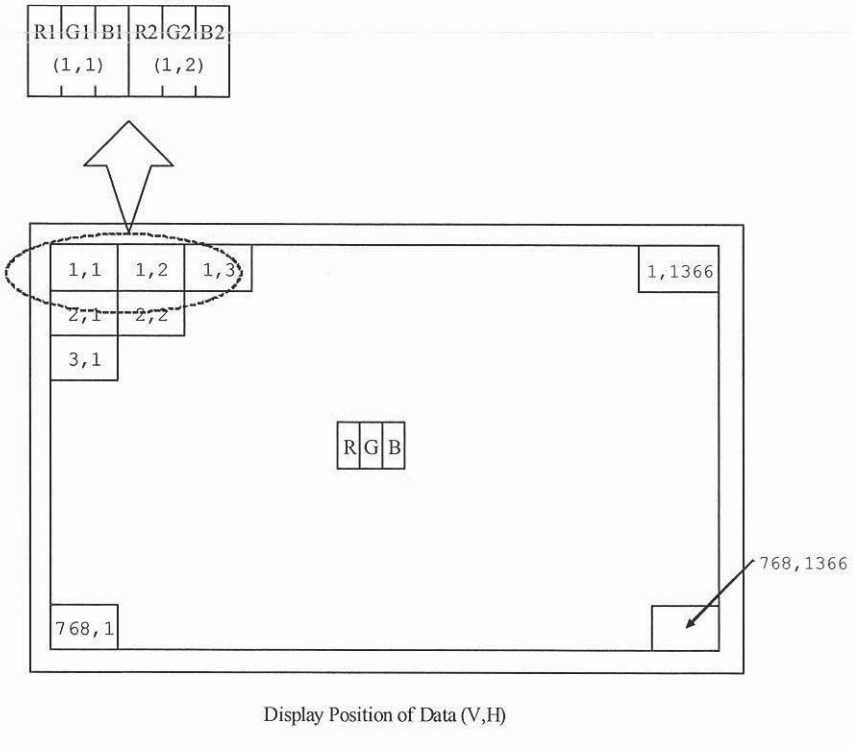


Fig.1 Interface block diagram

4.3. Display position of data



Display Position of Data (V,H)

6. Electrical characteristics

6.1. Electrical characteristics of input signals

Parameter		Symbol	Min.	Typ.	Max.	Uniit	Remark
+5V supply voltage	Supply voltage	Vcc	+4.5	+5.0	+5.5	V	[Note 1]
	Current dissipation	Icc	-	800	1500	mA	[Note 2]
		I_{RUSH}	-	-	4500	mA	[Note 5]
		T_{RUSH}	-	-	1	ms	[Note 5]
Permissible input ripple voltage		V_{RP}	-	-	100	mV_{P-P}	Vcc = +5.0V
Differential input threshold voltage	High	V_{TH}	-	-	100	mV	V_{CM} = +1.2V [Note 4]
	Low	V_{TL}	-100	-	-	mV	
Input Low voltage		V_{IL}	-	-	0.7	V	[Note 3]
Input High voltage		V_{IH}	2.6	3.3	3.6	V	
Input leak current (Low)		I_{IL}	-	-	400	μA	V_I = 0V [Note 3]
Input leak current (High)		I_{IH}	-	-	100	μA	V_I =3.3V [Note 3]
Terminal resistor		RT	-	100	-	Ω	Differential input

[Note] V_{CM}: Common mode voltage of LVDS driver.

[Note 1]

Input voltage sequences

$0 < t1 \le 10ms$

$0 < t2\text{-}1 \le 20ms$

$t2\text{-}2 \ge 10ms$

$0 < t3 \le 1s$

$t4 \ge 1s$

$t5 \ge 200ms$

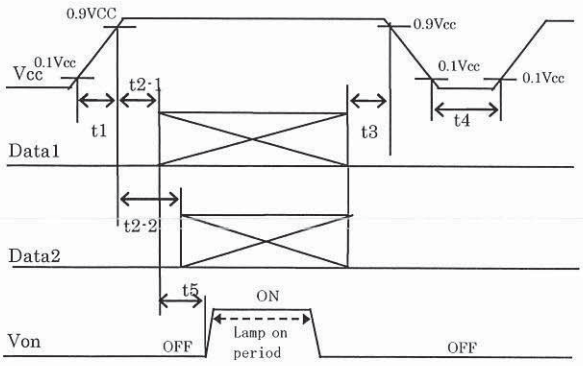
Dip conditions for supply voltage

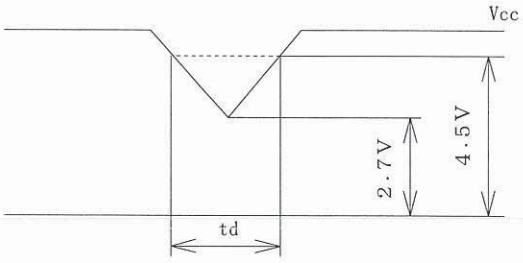
a) $2.7V \le Vcc < 4.5V$

$td \le 10ms$

b) $Vcc < 2.7V$

Dip conditions for supply voltage is based on input voltage sequence.





* Data1: CLKIN±, RIN0±, RIN1±, RIN2±, RIN3±
* Data2: SELLVDS
* About the relation between data input and back light lighting, please base on the above-mentioned input sequence.
  When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

6.2. Timing characteristics of input signals

Timing diagrams of input signal are shown in Fig.2

Parameter		Symbol	Min.	Typ.	Max.	Unit
Clock	Frequency	1/Tc	80	82	85	MHz
Data enable signal	Horizontal period	TH	1686	1696	1940	clock
			19.8	20.68	-	μs
	Horizontal period (High)	THd	1366	1366	1366	clock
	Vertical period	TV	778	806	972	line
	Vertical period (High)	TVd	768	768	768	line

[Note] *When a vertical period is very long, a flicker may occur.

*Please turn off the module after it shows the black screen.

*Please make sure that a length of vertical period should be an integral multiple of horizontal period, otherwise the screen may not display properly.

*Please be careful not to fall below the minimum horizontal period, otherwise the display may be dark.

We will check the display operation for your final setting of drive timing, so please inform us of your final setting.

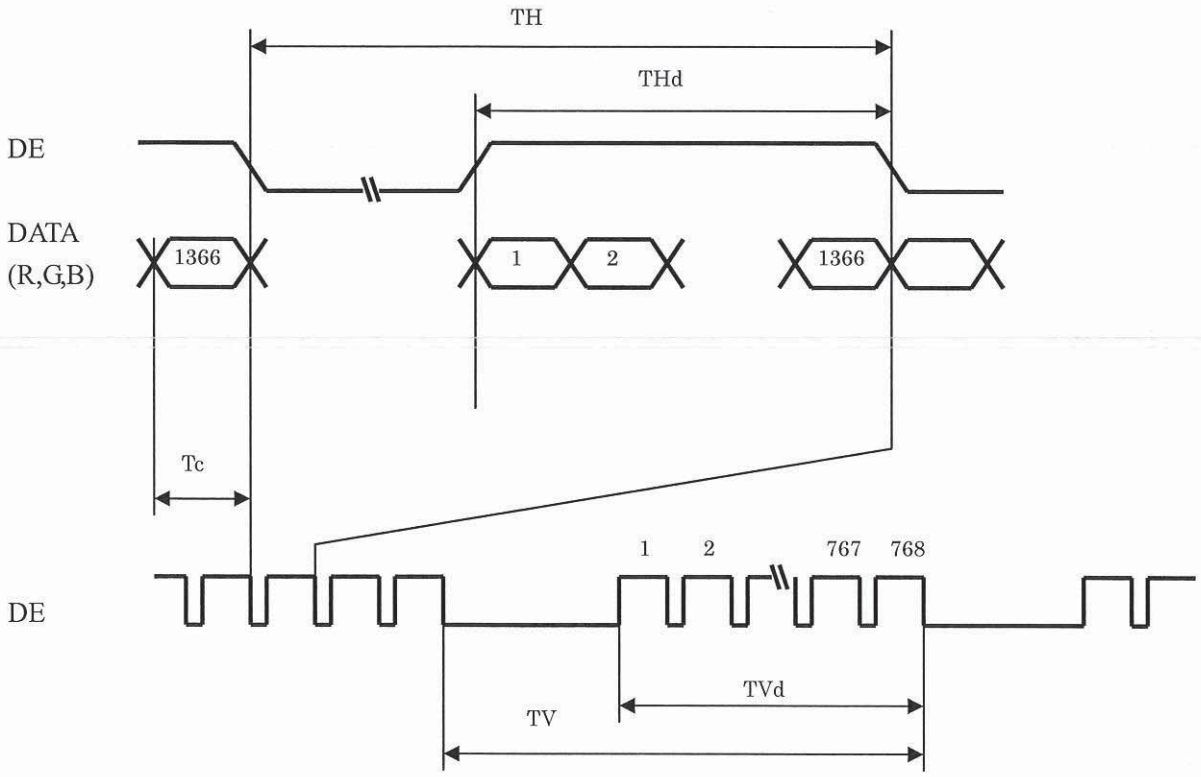


Fig.2 Timing diagram of input signals

8. Optical characteristics

Ta = 25°C, Vcc = +5V

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ21 θ22	CR ≥ 10	70	88	-	Deg.	[Note1,4]
	Vertical	θ11 θ12		70	88	-	Deg.	
Contrast ratio		CRn	θ=0 deg.	3500	4500	-	-	[Note2,4]
Response time		τ_{DRV}		-	7	-	ms	[Note3,4,5]
Chromaticity of white		x		Typ.-0.03	0.280	Typ.+0.03	-	[Note 4]
		y		Typ.-0.03	0.292	Typ.+0.03	-	
Chromaticity of red		x		Typ.-0.03	0.607	Typ.+0.03	-	
		y		Typ.-0.03	0.336	Typ.+0.03	-	
Chromaticity of green		x		Typ.-0.03	0.306	Typ.+0.03	-	
		y		Typ.-0.03	0.611	Typ.+0.03	-	
Chromaticity of blue		x		Typ.-0.03	0.154	Typ.+0.03	-	
		y		Typ.-0.03	0.080	Typ.+0.03	-	
Luminance of white		Y_L		300	400		cd/m^2	[Note 4]
Luminance uniformity		δ_W		-	-	1.25	-	[Note 6]

*Optical characteristics are based on SHARP LK315T3FZJ1 module.

*The measurement shall be executed 60 minutes after turning on.

[Note] The optical characteristics are measured using the following equipment.

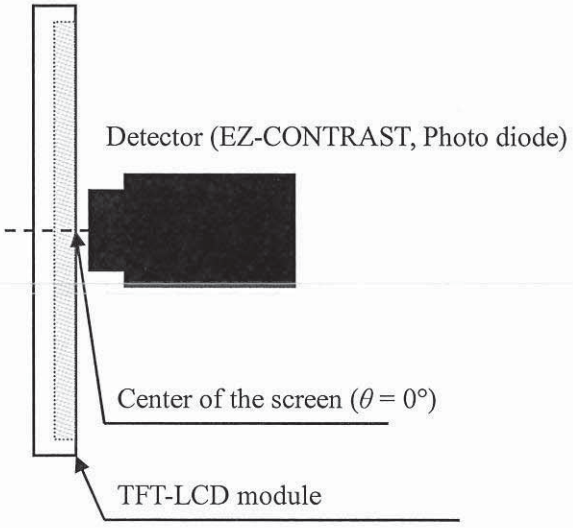


Fig.3-1 Measurement of viewing angle range and response time.
(Viewing angle range: EZ-CONTRAST
Response time: Photo diode)

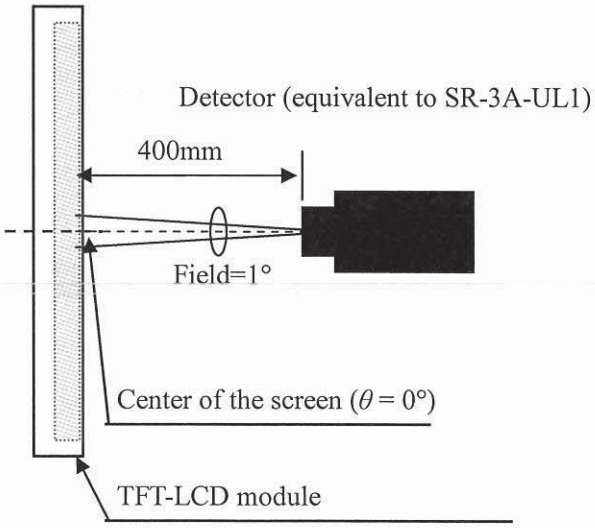
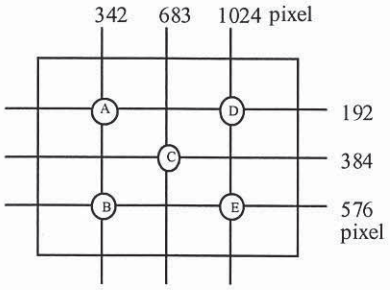


Fig.3-2 Measurement of Contrast, Luminance, and Chromaticity.

[Note 6] Definition of white uniformity;

White uniformity is defined as the following with five measurements. (A-E)

$$\delta_W = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$



9. Reliability

Reliability test item:

No.	Test item	Condition
1	High temperature storage test	Ta=60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high humidity operation test	Ta=40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta=50°C 240h
5	Low temperature operation test	Ta=0°C 240h

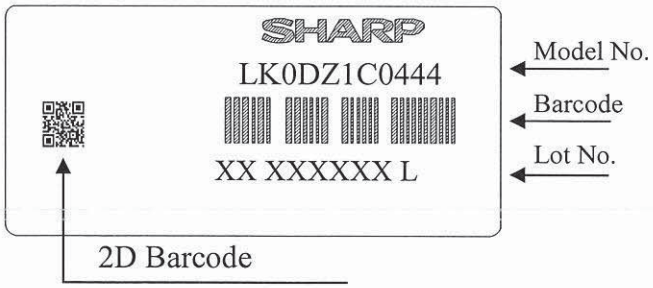
Above tests are executed under the CCFL module conditions.

10. Label

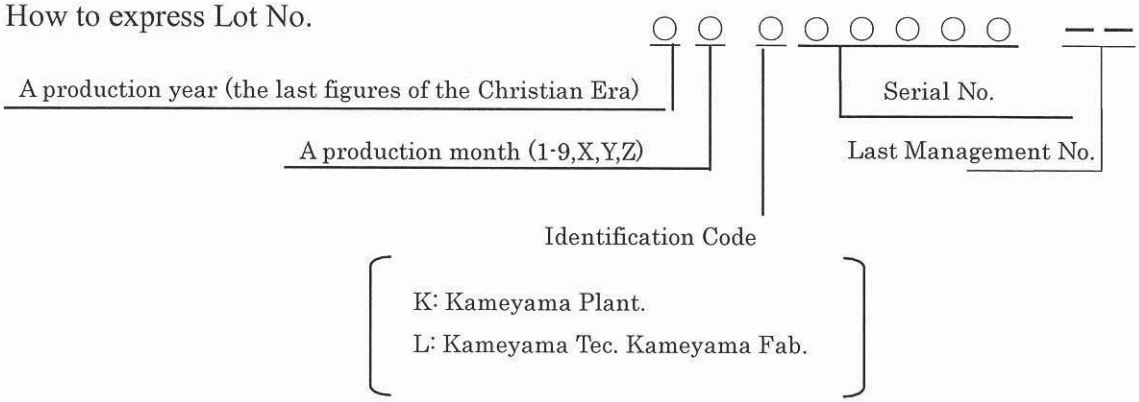
10.1. Lot No. label

The label stuck on a cell surface displays SHARP, product model (LK0DZ1C0444) and a product Lot No.

(ex.) [LK0DZ1C0444] JAPAN PRODUCTION



How to express Lot No.



13. Precautions

a) Because the Open-Cell is weak to static electricity, please do not touch the terminal with bare hands.

b) Since the front polarizer is easily damaged, pay attention not to scratch it.

c) Since long contact with drops of water may cause discoloration or spots, please wipe off them as soon as put on the screen.

d) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

e) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.

f) Precautions of peeling off the protection film:

- Be sure to peel off slowly (recommended more than 7sec) and constant speed.
- Peeling direction shown in Fig. 5.
- Be sure to ground person with adequate methods such as the anti-static wrist band.
- Be sure to ground S-PWBs while peeling off the protection film.
- Ionized air should be blown to the surface while peeling off.
- The protection film must not touch drivers and S-PWBs.
- If adhesive may remain on the polarizer after the protection film peeled off, please remove with isopropyl-alcohol.

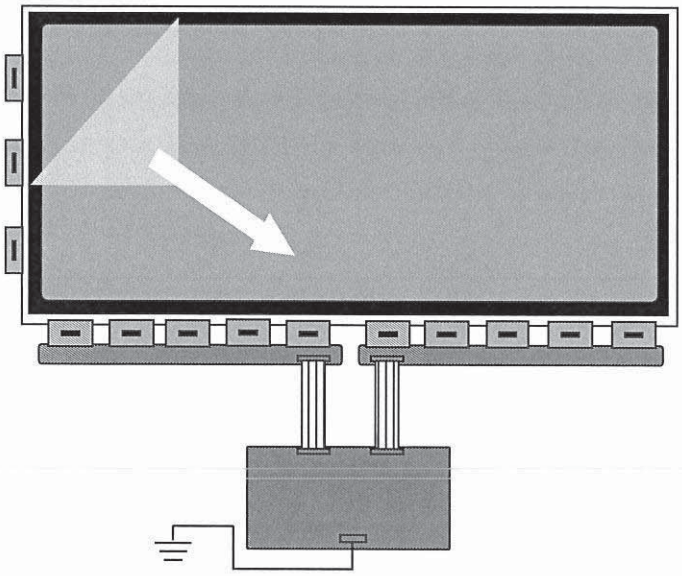


Fig.5 Direction of peeling off

g) Since the Open-Cell consists of TFT and electronic circuits with CMOS-ICs, which are very weak to electrostatic discharge, persons who are handling a Open-Cell should be grounded through adequate methods such as an anti-static wrist band. Connector pins should not be touched directly with bare hands.

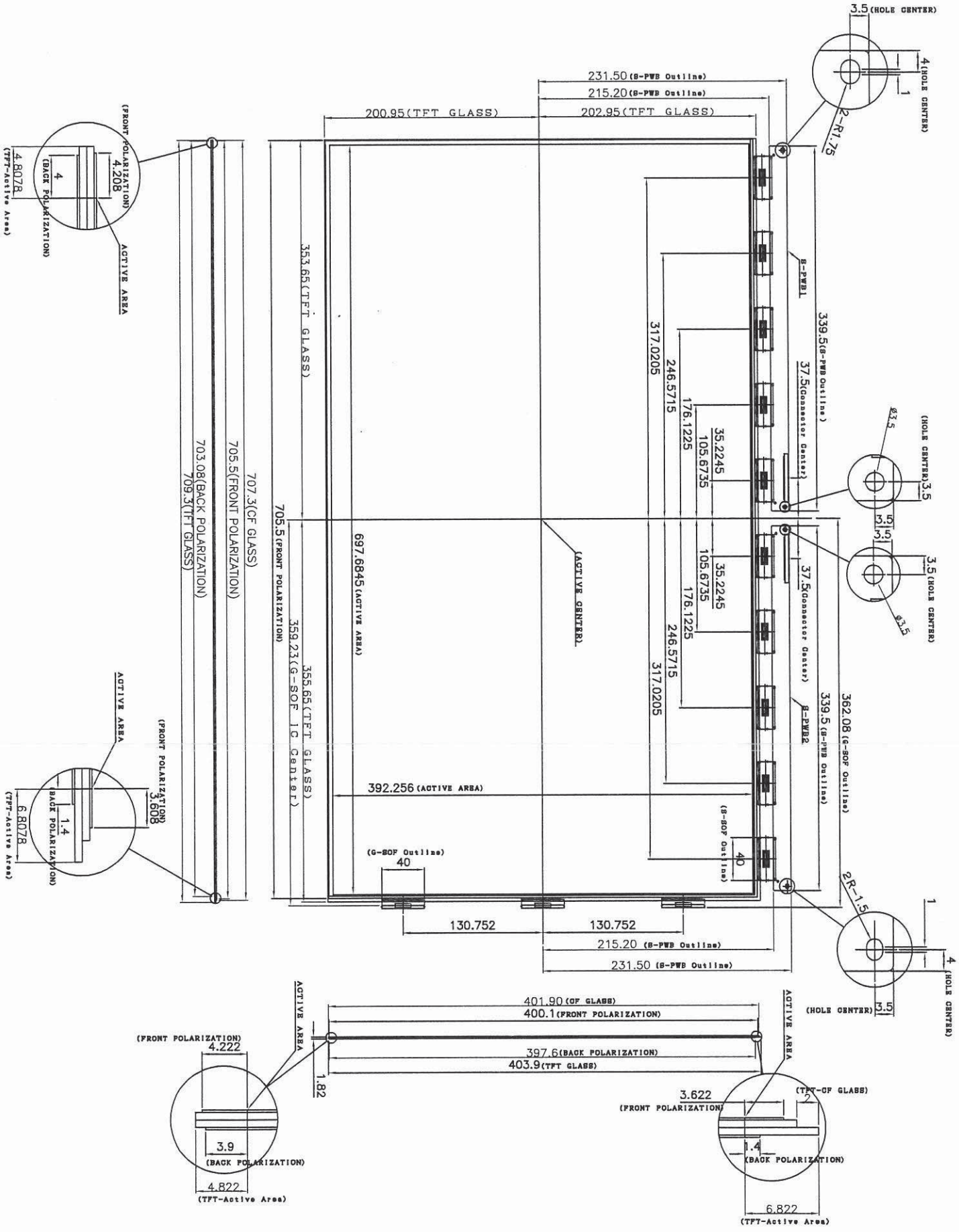
・Reference: Process control standard of sharp

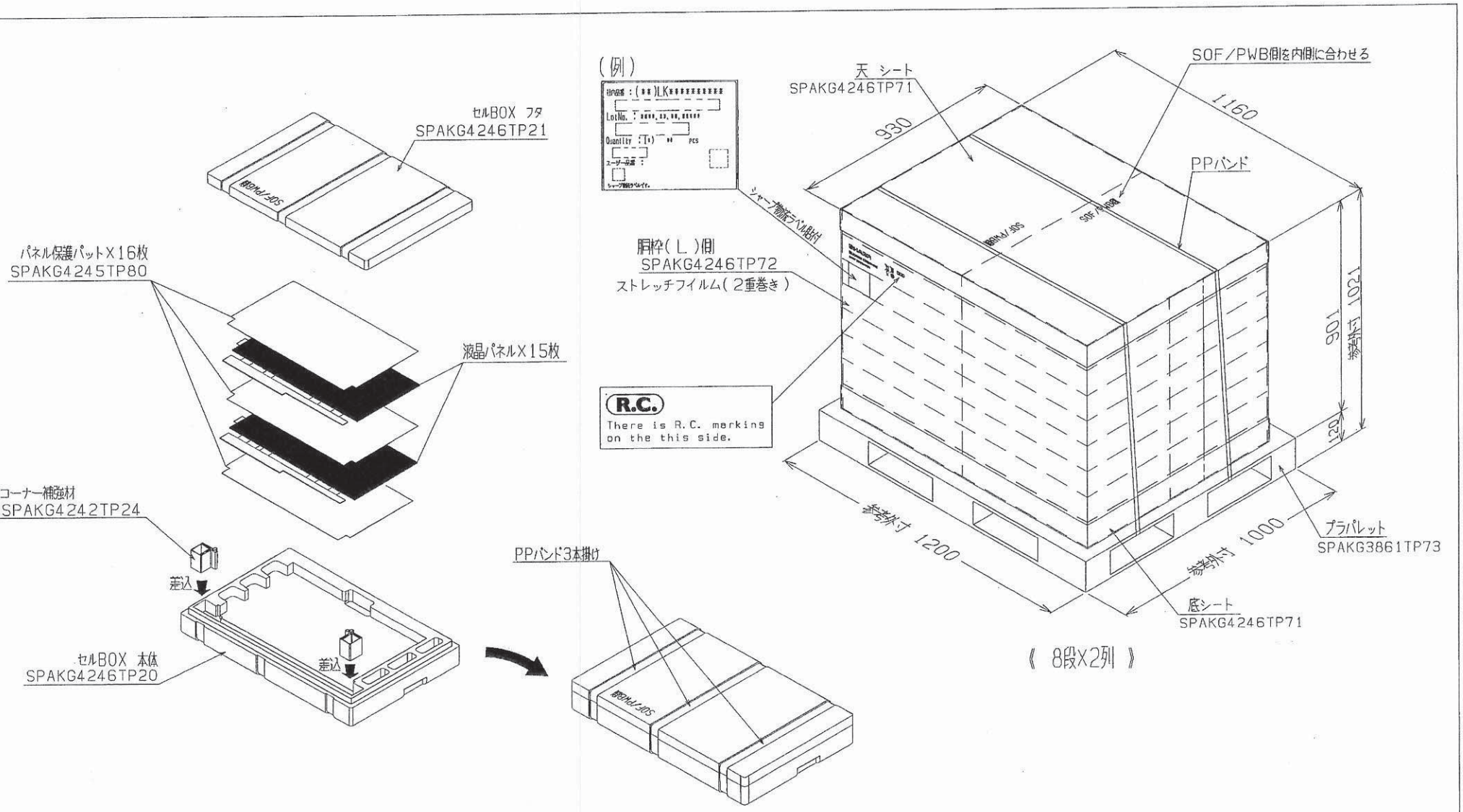
	item	Management standard value and performance standard
1	Anti-static mat(shelf)	1 to 50 [Mega ohm]
2	Anti-static mat(floor, desk)	1 to 100 [Mega ohm]
3	Ionizer	Attenuate from ±1000V to ±100V within two seconds.
4	Anti-static wrist band	0.8 to 10 [Mega ohm]
5	Anti-static wrist band entry and ground resistance	Below 1000 [ohm]
6	Temperature	22 to 26 [°C]
7	Humidity	60 to 70 [%]

h) Since the Open-Cell has some PWBs, please take care to keep them off any stress or pressure when handling

LD-K24902-17

LK0DZ1C0444 Open Cell (S-PWB:16.3mm, SOF:4pf)





	部品名	部品コード	材質
1	32"パネル(SOF)用セルボックス(背)	SPAKG4246TP20	EPS 30倍(帯電防止品)
2	32"パネル(SOF)用セルボックス(蓋)	SPAKG4246TP21	EPS 30倍(帯電防止品)
3	コーナー補強材	SPAKG4242TP24	LDPE
4	天/底シート	SPAKG4246TP71	C170/B級120/C170 Aフルート
5	胴枠(L)	SPAKG4246TP72	C170/B級120/C170 Aフルート
6	プラパレット(4方差)	SPAKG3861TP73	D4-1012-6(サンコー)
7	パネル保護パット	SPAKG4245TP80	PE発泡シートt1.0(帯電防止品)

単位 : mm

改訂日 DATE	改訂記事 REVISION	担当 SIGN	材質 MATERIAL	
			作成日付 DATE	2011.01.19
			名称 NAME	32型SOFパネル用セルボックス包装図
			コード CODE	CPAKG4246TP01

シャープ株式会社 SHARP CORPORATION

切刃 CUT
順罫(谷折) CREASE
逆罫(山折) BACK CREASE

尺度 SCALE FREE

LD-K24902-18