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| | | DISPLAY DEVICE DIVISION 5 DISPLAY DEVICE BUSINESS GROUP SHARP CORPORATION | |

DEVICE SPECIFICATION FOR

TFT-LCD Cell

MODEL No. LK315T3HB94

CUSTOMER'S APPROVAL

DATE _____

BY _____

PRESENTED

By *K. Chohka* for

K. CHOHA

DISPLAY DEVICE DIVISION 5

DISPLAY DEVICE BUSINESS GROUP

SHARP CORPORATION

RECORDS OF REVISION

MODEL No. : LK315T3HB94

SPEC No. : LD-K24Z13C

| DATE | NO. | REVISED No. | PAGE | SUMMARY | NOTE |
|------------|------------|----------------|---------------------|--|-----------------------|
| 2012.12.21 | LD-K24Z13 | - | - | - | 1 st Issue |
| 2013.01.15 | LD-K24Z13A | A | 1,17 11 18 | Modify the outline dimensions of open cell Modify the Chromaticity Modify the packing form | 2 nd Issue |
| 2013.01.30 | LD-K24Z13B | B | 13 18 | Add the Identification Code Modify the packing information | 3 rd Issue |
| 2013.3.7 | LD-K24Z13C | C | 2 14,18 14,19 | Modify the Used connector Modify the packing form Add the packing form | 4 th Issue |
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1. Application

This specification applies to the color 31.5" Wide XGA TFT Open-Cell LK315T3HB94.

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* In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

* Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

* SHARP assumes no responsibility for any damage resulting from the use of the device that does not comply with the instructions and the precautions specified in these specification sheets.

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2. Overview

This Open-Cell is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, inverter circuit and back light system etc. Graphics and texts can be displayed on a 1366×RGB×768 dots panel with 16,777,216 colors by using LVDS (Low Voltage Differential Signaling) to interface, +12V of DC supply voltages.

And in order to improve the response time of LCD, this module applies the Over Shoot driving (O/S driving) technology for the control circuit. In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

By using the captioned process, the image signals of this Open-Cell are being set so that image response can be completed within one frame, as a result, image blur can be improved and clear image performance can be realized.

3. Mechanical Specifications

| Parameter | Specifications | Unit |
|-------------------------------------|---|-------|
| Display size | 80.039 (Diagonal) | cm |
| | 31.5 (Diagonal) | inch |
| Active area | 697.69 (H) × 392.26 (V) | mm |
| Pixel Format | 1366 (H) × 768 (V) (1pixel = R + G + B dot) | pixel |
| Pixel pitch | 0.51075(H) × 0.51075 (V) | mm |
| Pixel configuration | R,G, B vertical stripe | |
| Display mode | Normally black | |
| Unit Outline Dimensions [Note 2] | 715.59(W) × 446.45(H) × 1.8(D) | mm |
| Mass | 1.15 ± 0.1 | kg |
| Surface treatment [Note 1] | Low-Haze Anti Glare, Hard coating Surface Hardness; 2H: CF side (Front) <6B: TFT side (Rear) | |

[Note 1] Without the protection film.

[Note 2] The Outline dimensions are shown in P17. ▲A

4. Input Terminals

4-1. TFT panel driving

CN1 (Interface signals and +12V DC power supply) (Shown in Fig.1)

Using connector : FI-X30SSL-HF-R2500 (JAE) ▲C

Matching connector : FI-X30H/FI-X30HL, FI-X30C/FI-X30C2L

or FI-X30M (Japan Aviation Electronics Ind. , Ltd.)

Matching LVDS transmitter : THC63LVDM83R (THine) or equivalent device

| Pin No. | Symbol | Function | Remark |
|---------|----------|---|-------------------------------------|
| 1 | VCC | +12V Power Supply | |
| 2 | VCC | +12V Power Supply | |
| 3 | VCC | +12V Power Supply | |
| 4 | VCC | +12V Power Supply | |
| 5 | GND | Ground | |
| 6 | GND | Ground | |
| 7 | GND | Ground | |
| 8 | GND | Ground | |
| 9 | SELLVDS | Select LVDS data order [Note 1] | Default: Pull down (L:GND) [Note 2] |
| 10 | Reserved | Not Available | |
| 11 | GND | Ground | |
| 12 | RIN0- | Negative (-) LVDS differential data input | LVDS |
| 13 | RIN0+ | Positive (+) LVDS differential data input | LVDS |
| 14 | GND | Ground | |
| 15 | RIN1- | Negative (-) LVDS differential data input | LVDS |
| 16 | RIN1+ | Positive (+) LVDS differential data input | LVDS |
| 17 | GND | Ground | |
| 18 | RIN2- | Negative (-) LVDS differential data input | LVDS |
| 19 | RIN2+ | Positive (+) LVDS differential data input | LVDS |
| 20 | GND | Ground | |
| 21 | CLKIN- | Clock Signal(-) | LVDS |
| 22 | CLKIN+ | Clock Signal(+) | LVDS |
| 23 | GND | Ground | |
| 24 | RIN3- | Negative (-) LVDS differential data input | LVDS |
| 25 | RIN3+ | Positive (+) LVDS differential data input | LVDS |
| 26 | GND | Ground | |
| 27 | Reserved | No Connection | |
| 28 | Reserved | No Connection | |
| 29 | GND | Ground | |
| 30 | Reserved | No Connection | |

[Note] GND of a liquid crystal panel drive part has connected with a module chassis.

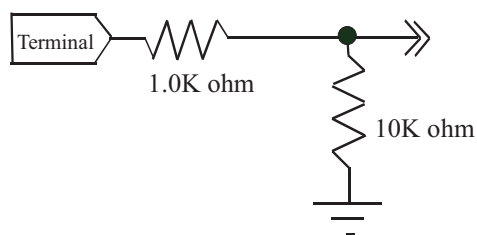
[Note1] SELLVDS

| Transmitter | | SELLVDS | |
|-------------|------|------------------|-----------|
| Pin No | Data | = L(GND) or Open | = H(3.3V) |
| 51 | TA0 | R0(LSB) | R2 |
| 52 | TA1 | R1 | R3 |
| 54 | TA2 | R2 | R4 |
| 55 | TA3 | R3 | R5 |
| 56 | TA4 | R4 | R6 |
| 3 | TA5 | R5 | R7(MSB) |
| 4 | TA6 | G0(LSB) | G2 |
| 6 | TB0 | G1 | G3 |
| 7 | TB1 | G2 | G4 |
| 11 | TB2 | G3 | G5 |
| 12 | TB3 | G4 | G6 |
| 14 | TB4 | G5 | G7(MSB) |
| 15 | TB5 | B0(LSB) | B2 |
| 19 | TB6 | B1 | B3 |
| 20 | TC0 | B2 | B4 |
| 22 | TC1 | B3 | B5 |
| 23 | TC2 | B4 | B6 |
| 24 | TC3 | B5 | B7(MSB) |
| 27 | TC4 | NA | NA |
| 28 | TC5 | NA | NA |
| 30 | TC6 | DE(*) | DE(*) |
| 50 | TD0 | R6 | R0(LSB) |
| 2 | TD1 | R7(MSB) | R1 |
| 8 | TD2 | G6 | G0(LSB) |
| 10 | TD3 | G7(MSB) | G1 |
| 16 | TD4 | B6 | B0(LSB) |
| 18 | TD5 | B7(MSB) | B1 |
| 25 | TD6 | NA | NA |

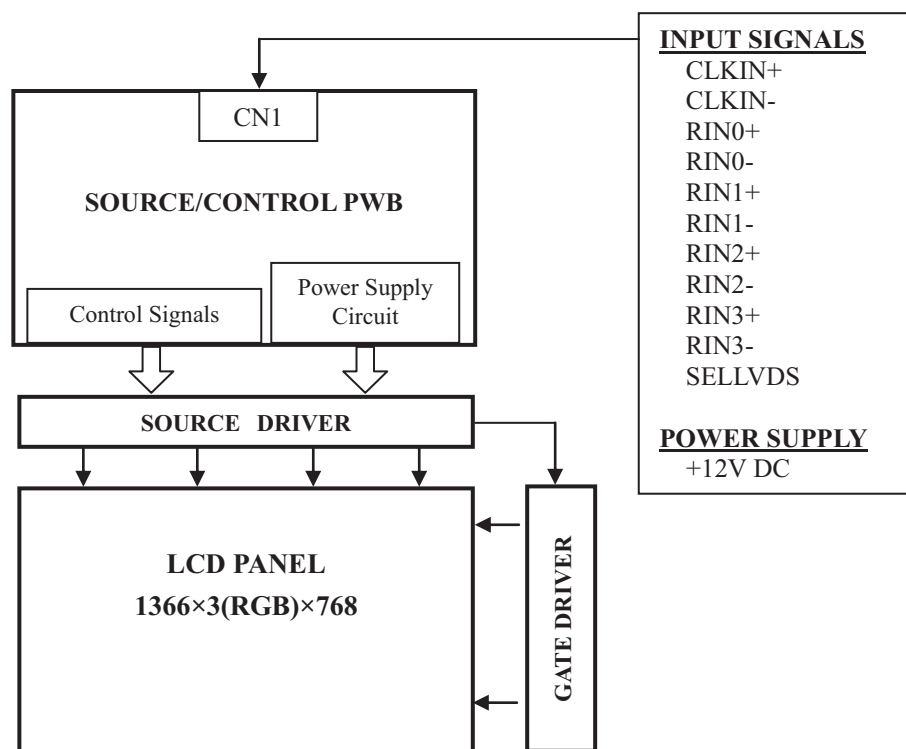
NA: Not Available

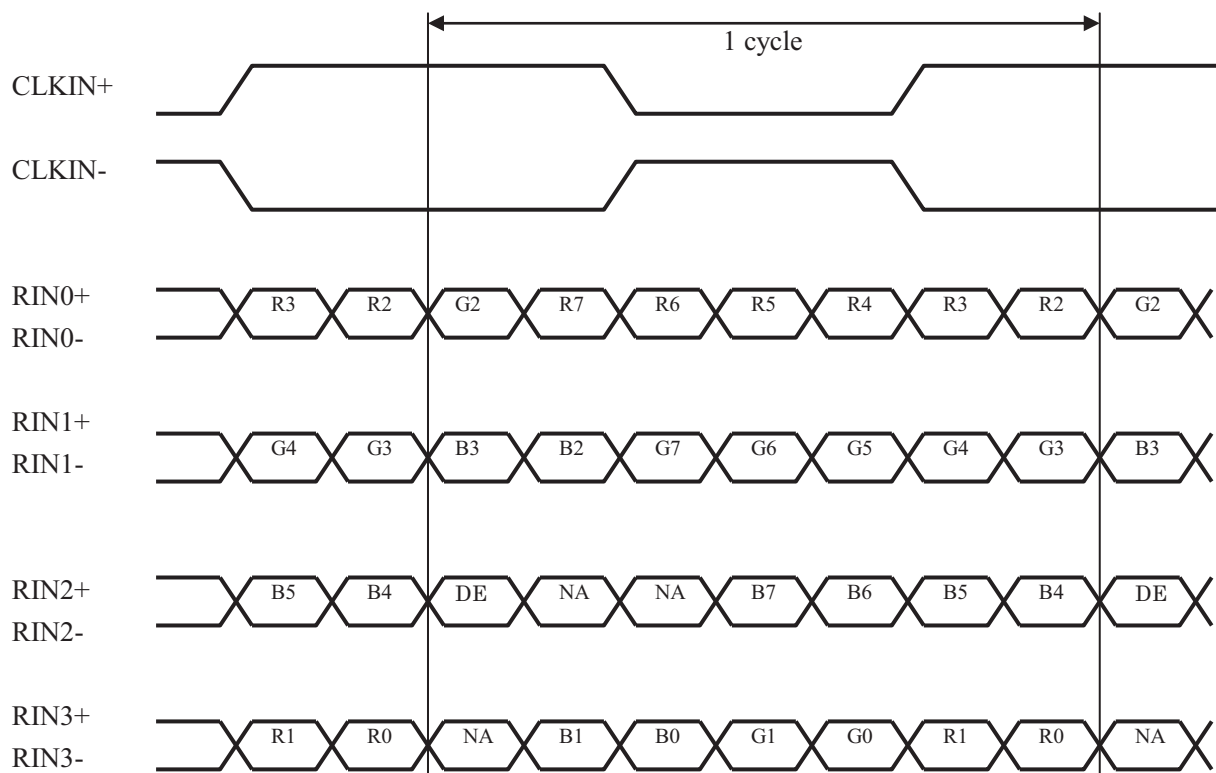
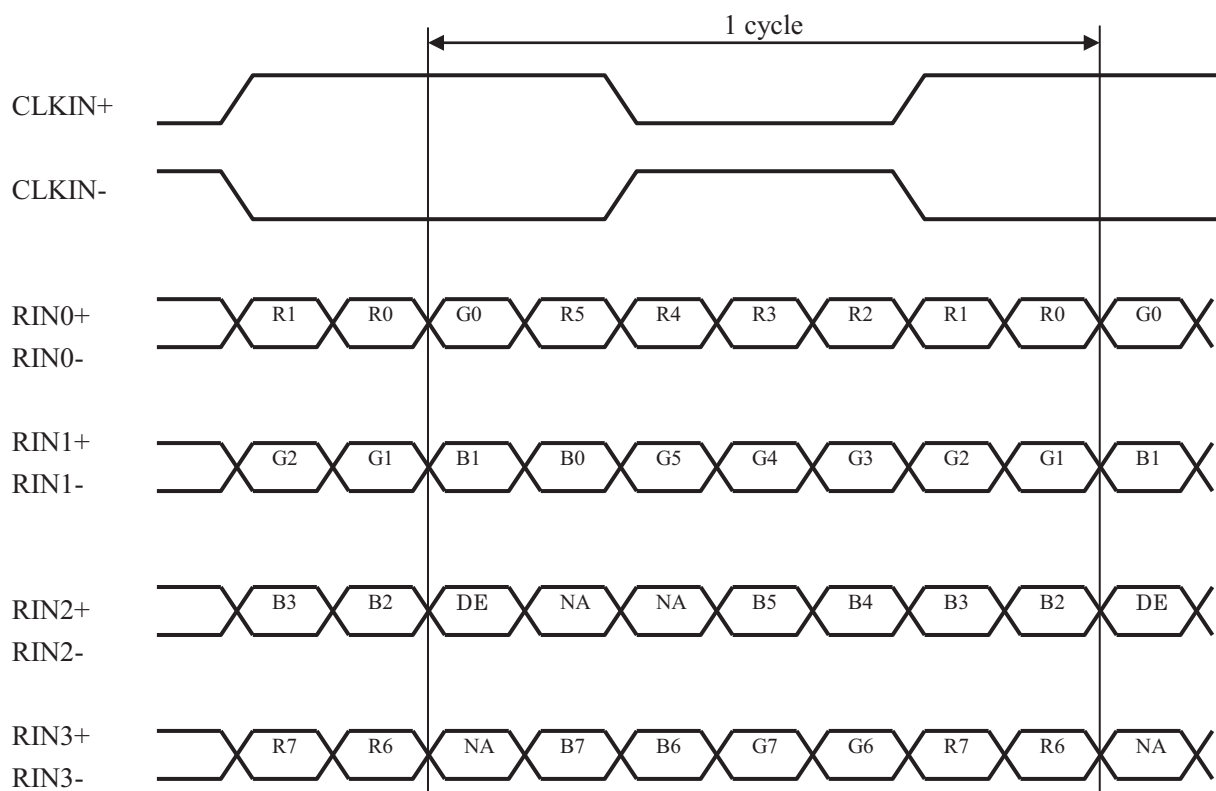
(*) Since the display position is prescribed by the rise of DE (Display Enable) signal, please do not fix DE signal during operation at "High."

[Note 2] The equivalent circuit figure of the terminal



• Block Diagram (LCD Module)



SELLVDS= High (3.3V)**SELLVDS= Low(GND) or Open**

DE: Display Enable

NA: Not Available (Fixed Low)

5. Absolute Maximum Ratings

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|--------------------------------------|-----------|------------------------|------------|------------------|----------|
| Input voltage (for Control) | V_I | $T_a=25^\circ\text{C}$ | -0.3 ~ 3.6 | V | [Note 1] |
| +12V supply voltage (for Control) | V_{CC} | $T_a=25^\circ\text{C}$ | 0 ~ +15 | V | |
| Storage temperature | T_{stg} | - | -25 ~ +60 | $^\circ\text{C}$ | [Note 2] |
| Operation temperature (Ambient) | T_{opa} | - | 0 ~ +50 | $^\circ\text{C}$ | |

[Note 1] SELLVDS

[Note 2] Humidity 95%RH Max.($T_a \leq 40^\circ\text{C}$)

Maximum wet-bulb temperature at 39°C or less.($T_a > 40^\circ\text{C}$), No condensation.

6. Electrical Characteristics

6-1. Control circuit driving

$T_a=25^\circ\text{C}$

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark | |
|--------------------------------------|---------------------|------------|-------|-------|-------------------|---------------------------------|-------------------------------------|
| +12V supply voltage | Supply voltage | V_{CC} | +11.4 | +12.0 | +13.7 | V | [Note 1] |
| | Current dissipation | I_{CC} | - | 350 | 600 | mA | [Note 2] |
| | | I_{RUSH} | - | 1500 | 2500 | mA | [Note 5] |
| | | T_{RUSH} | - | 0.5 | - | ms | [Note 5] |
| Permissible input ripple voltage | V_{RP} | - | - | 100 | mV _{P-P} | $V_{CC} = +12.0\text{V}$ | |
| Differential input threshold voltage | High | V_{TH} | - | - | 100 | mV | $V_{CM} = +1.2\text{V}$ [Note 4] |
| | Low | V_{TL} | -100 | - | - | mV | |
| Input Low voltage | V_{IL} | 0 | - | 0.7 | V | [Note 3] | |
| Input High voltage | V_{IH} | 2.6 | - | 3.3 | V | | |
| Input leak current (Low) | I_{IL} | - | - | 400 | μA | $V_I = 0\text{V}$ [Note 3] | |
| Input leak current (High) | I_{IH} | - | - | 100 | μA | $V_I = 3.3\text{V}$ [Note 3] | |
| Terminal resistor | R_T | - | 100 | - | Ω | Differential input | |

[Note] V_{CM} : Common mode voltage of LVDS driver.

[Note 1]

Input voltage sequences

$$50\mu\text{s} < t_1 \leq 20\text{ms}$$

$$20\text{ms} < t_2-1 \leq 5\text{s}$$

$$20\text{ms} < t_2-2 \leq 5\text{s}$$

$$0 < t_3 \leq 1\text{s}$$

$$t_4 \geq 1\text{s}$$

$$t_5 \geq 300\text{ms}$$

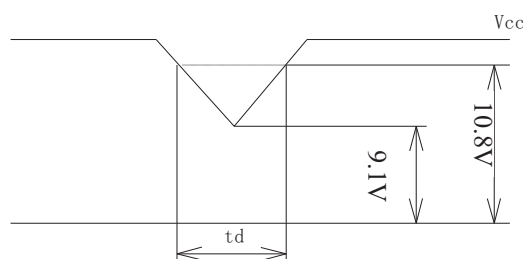
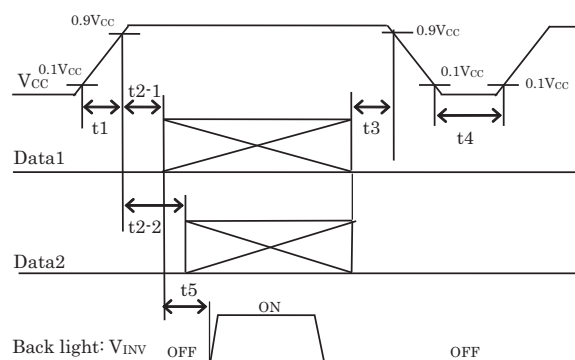
Dip conditions for supply voltage

$$\text{a) } 9.1\text{V} \leq V_{CC} < 10.8\text{V}$$

$$t_d \leq 10\text{ms}$$

$$\text{b) } V_{CC} < 9.1\text{V}$$

Dip conditions for supply voltage is based on input voltage sequence.

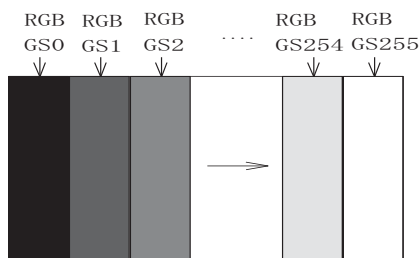


- ※ Data1: CLKIN \pm , RIN0 \pm , RIN1 \pm , RIN2 \pm , RIN3 \pm
- ※ Data2: SELVDS
- ※ About the relation between data input and back light lighting, please base on the above-mentioned input sequence.

When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

[Note 2] Typical current situation: 256 gray-bar pattern ($V_{CC} = +12.0V$)

The explanation of RGB gray scale is seen in section 8.

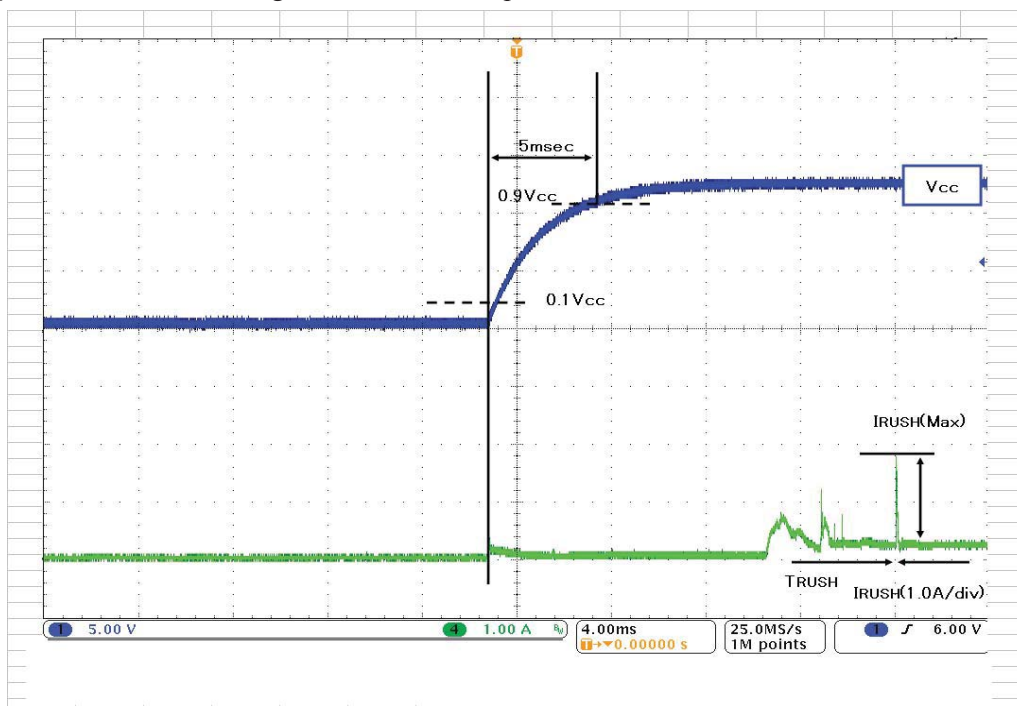


$V_{CC} = +12.0V$
 $CK = 82.0MHz$
 $Th = 20.68\mu s$

[Note 3] SELVDS

[Note 4] CLKIN+/CLKIN-, RIN0+/RIN0-, RIN1+/RIN1-, RIN2+/RIN2-, RIN3+/RIN3-

[Note 5] The Rush current corrugation at the time of power on



7. Timing characteristics of input signals

7-1. Timing characteristics

Timing diagrams of input signal are shown in Fig.2

| Parameter | Symbol | Min. | Typ. | | Max. | Unit | |
|--------------------|--------------------------|------|-------|-------|-------|------|---------|
| | | | NTSC | PAL | | | |
| Clock | Frequency | 72 | 82 | 82 | 85 | MHz | |
| Data enable signal | Horizontal period | TH | 1540 | 1696 | 1696 | 1940 | clock |
| | | | 19.84 | 20.68 | 20.68 | - | μ s |
| | Horizontal period (High) | THd | 1366 | 1366 | 1366 | 1366 | clock |
| | Vertical period | TV | 778 | 806 | 967 | 972 | line |
| | Vertical period (High) | TVd | 768 | 768 | 768 | line | |

[Note] When vertical period is very long, flicker may occur.

Please turn off the module after it shows the black screen.

Please make sure that length of vertical period should become of an integral multiple of horizontal length of period. Otherwise, the screen may not display properly.

As for your final setting of driving timing, we will conduct operation check test at our side, please inform your final setting.

Vertical period must change less than 1 line each frames.

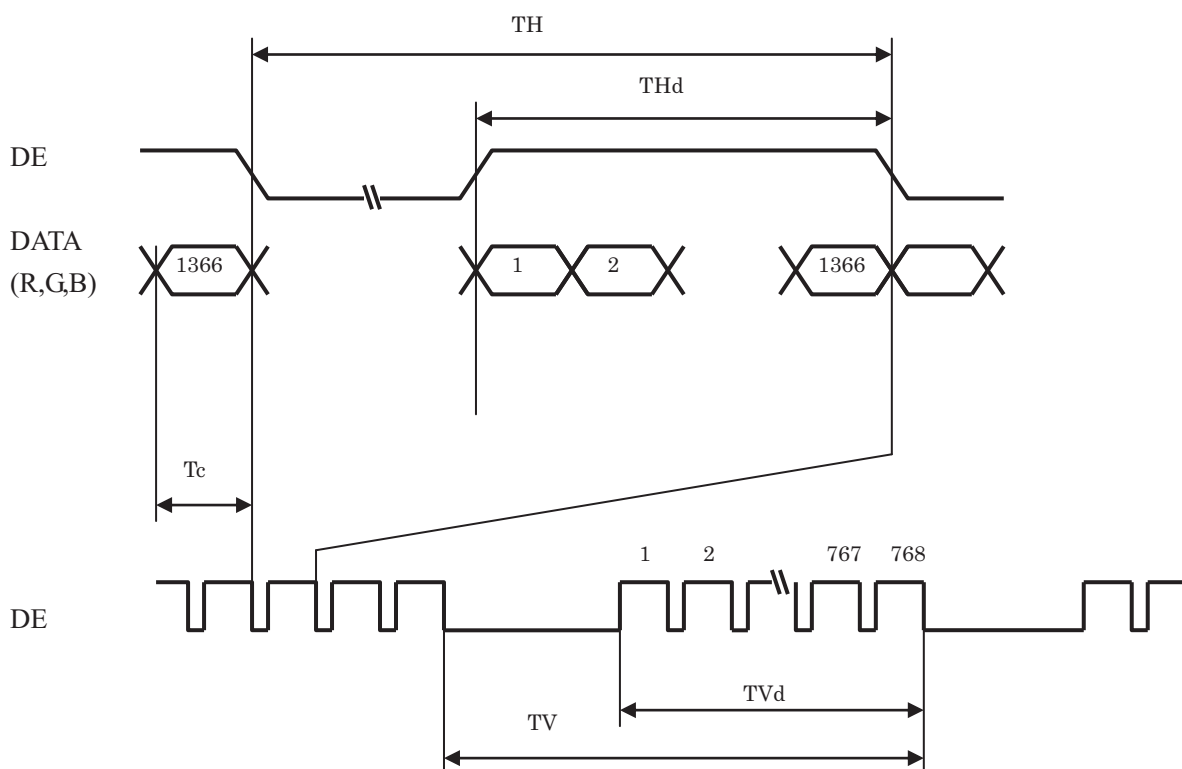
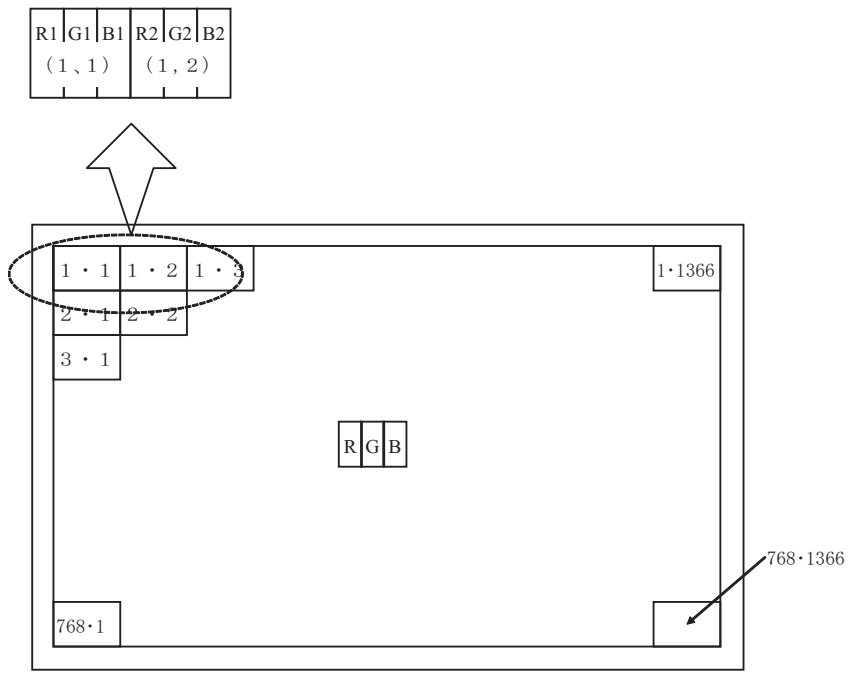


Fig.2 Timing characteristics of input signals

7-2. Input data signal and display position on the screen



Display Position of Data (V,H)

8. Input Signal, Basic Display Colors and Gray Scale of Each Color

| | Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|---------------------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|---|---|--|
| | | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | R6 | R7 | G0 | G1 | G2 | G3 | G4 | G5 | G6 | G7 | B0 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | | | |
| Basic Color | Black | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Blue | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Green | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Cyan | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Red | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Magenta | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Yellow | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | White | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| Gray Scale of Red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | Brighter | GS253 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↓ | GS254 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red | GS255 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale of Green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | Brighter | GS253 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↓ | GS254 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green | GS255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale of Blue | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | ↑ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | | ↓ | | | | | | | ↓ | | | | | | | | | | | ↓ | | | | |
| | Brighter | GS253 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | ↓ | GS254 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Blue | GS255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16,777,216 colors display can be achieved on the screen.

9. Optical characteristics

Ta = 25°C, Vcc = +12V

| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark | |
|--|--------------|--------------------------------|--------------|-------|-------------------|----------|-------------|-----------|
| Viewing angle range | Horizontal | θ_{21} θ_{22} | CR \geq 10 | 70 | 88 | - | Deg. | [Note1,4] |
| | Vertical | θ_{11} θ_{12} | | 70 | 88 | - | Deg. | |
| Contrast ratio | CRn | $\theta = 0$ deg. | 3750 | 5000 | - | - | [Note2,4] | |
| Response time | τ_{DRV} | | - | 7 | - | ms | [Note3,4,5] | |
| Chromaticity of white $\blacktriangle A$ | x | | 0.246 | 0.276 | 0.306 | - | [Note 4] | |
| | y | | 0.244 | 0.274 | 0.304 | - | | |
| Chromaticity of red $\blacktriangle A$ | x | | 0.603 | 0.633 | 0.663 | - | [Note 4] | |
| | y | | 0.324 | 0.354 | 0.384 | - | | |
| Chromaticity of green $\blacktriangle A$ | x | | 0.288 | 0.318 | 0.348 | - | [Note 4] | |
| | y | | 0.625 | 0.655 | 0.685 | - | | |
| Chromaticity of blue $\blacktriangle A$ | x | | 0.115 | 0.145 | 0.175 | - | [Note 4] | |
| | y | | 0.021 | 0.051 | 0.081 | - | | |
| Luminance of white | Y_L | 320 | 400 | - | cd/m ² | [Note 4] | | |
| Luminance uniformity | δ_w | - | - | 1.25 | - | [Note 6] | | |

Measurement condition : Back Light Unit is based on SHARP standard Model.

*The measurement shall be executed 60 minutes after lighting at rating.

[Note] The optical characteristics are measured using the following equipment.

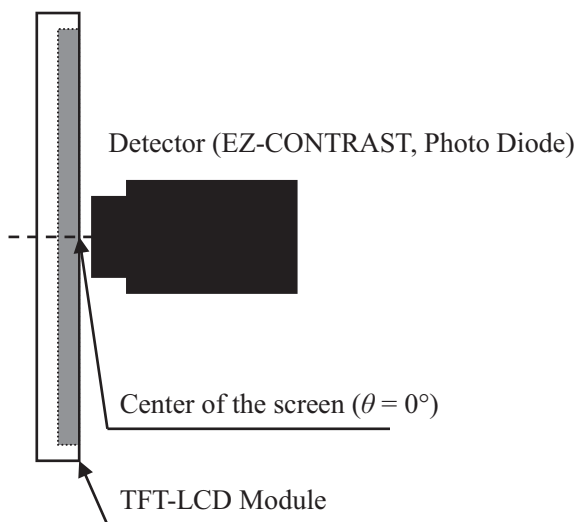


Fig.3-1 Measurement of viewing angle range and response time.
(Viewing angle range: EZ-CONTRAST
Response time: Photo Diode)

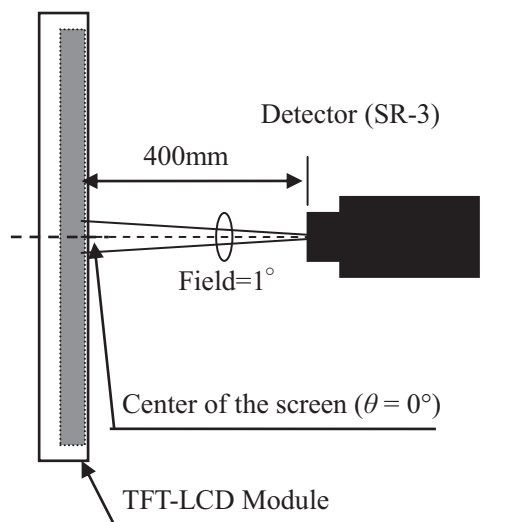
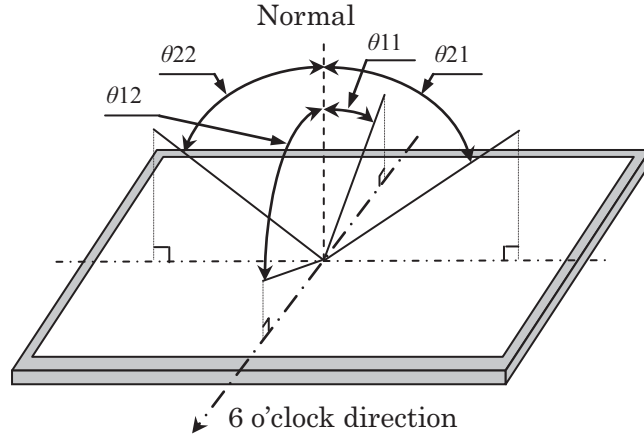


Fig.3-2 Measurement of Contrast, Luminance, and Chromaticity.

[Note 1] Definitions of viewing angle range :



[Note 2] Definition of contrast ratio :

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

[Note 3] Definition of response time

The response time (τ_{DRV}) is defined as the following figure and shall be measured by switching the input signal for “any level of gray (0%, 25%, 50%, 75% and 100%)” and “any level of gray (0%, 25%, 50%, 75% and 100%)” at panel surface temperature 45°C.

| | 0% | 25% | 50% | 75% | 100% |
|------|-------------|--------------|--------------|--------------|--------------|
| 0% | | tr: 0%-25% | tr: 0%-50% | tr: 0%-75% | tr: 0%-100% |
| 25% | td: 25%-0% | | tr: 25%-50% | tr: 25%-75% | tr: 25%-100% |
| 50% | td: 50%-0% | td: 50%-25% | | tr: 50%-75% | tr: 50%-100% |
| 75% | td: 75%-0% | td: 75%-25% | td: 75%-50% | | tr: 75%-100% |
| 100% | td: 100%-0% | td: 100%-25% | td: 100%-50% | td: 100%-75% | |

t*:x-y...response time from level of gray(x) to level of gray(y)

$$\tau_{DRV} = \Sigma(t^*:x-y)/20$$

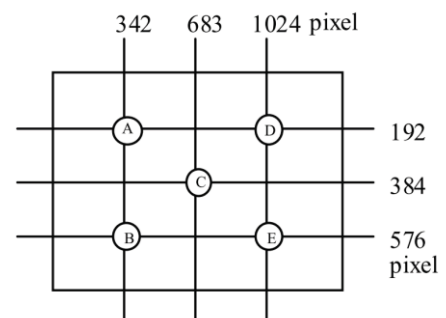
[Note 4] This shall be measured at center of the screen.

[Note 5] This value is valid when O/S driving is used at typical input time value .

[Note 6] Definition of white uniformity ;

White uniformity is defined as the following with five measurements. (A~E)

$$\delta_w = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$



10. Reliability

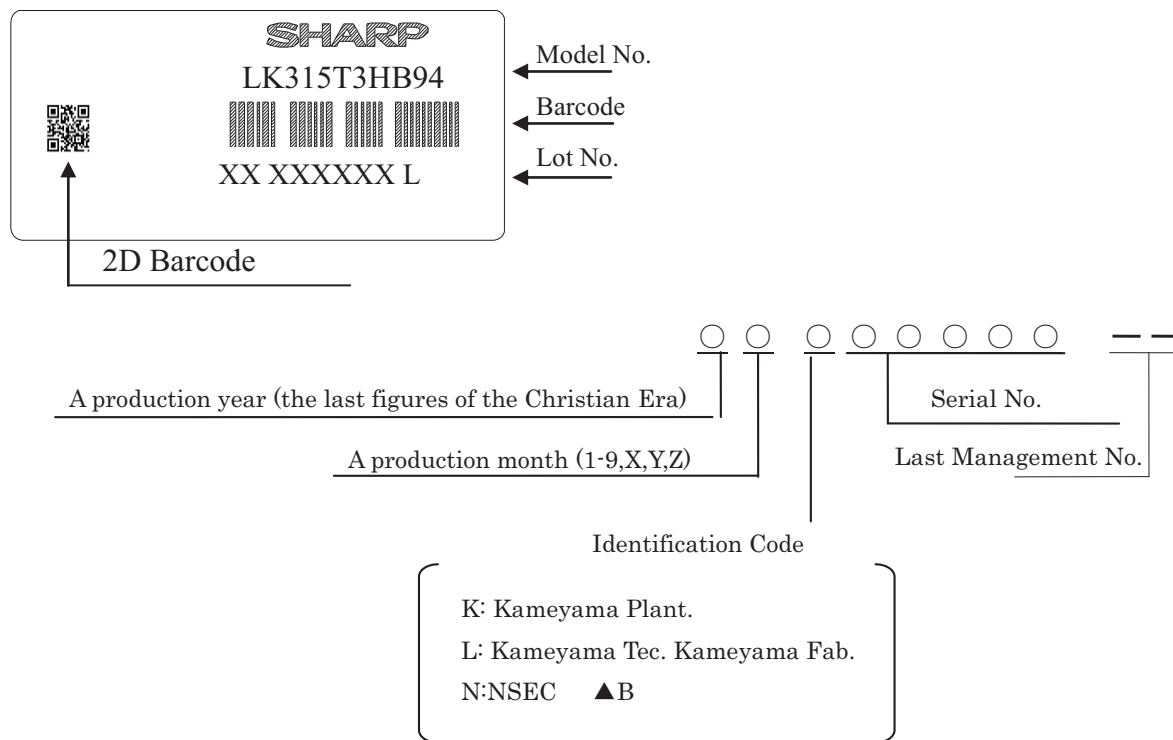
Reliability test item

| No. | Test item | Condition |
|-----|---|---|
| 1 | High temperature storage test | Ta=60°C 500h |
| 2 | Low temperature storage test | Ta=-25°C 500h |
| 3 | High temperature and high humidity operation test | Ta=40°C ; 95%RH 500h (No condensation) |
| 4 | High temperature operation test | Ta=50°C 500h (The panel surface temperature of this time is MAX60°C) |
| 5 | Low temperature operation test | Ta=0°C 500h (The panel surface temperature of this time is MIN0°C) |
| 6 | Vibration test (Cell Box with Open-Cells) (non-operation) | X and Y direction: 15min, Z direction: 60min. 5Hz to 50Hz acceleration velocity: 1.0G Sweeping ratio: 3min |
| 7 | Shock test (Cell Box with Open-Cells) (non-operation) | Maximum acceleration: 490m/s ² Pulse width: 11ms, sinusoidal half wave Direction: +/-X, +/-Y, +/-Z, once for each direction. |

11. Label

1. Lot No. label

The label stuck on a cell surface displays SHARP, product model (LK315T3HB94) and a product Lot No.
(ex.) [LK315T3HB94] JAPAN PRODUCTION



2. Packing label

• Cell box

| | | |
|----------------|---------------------|---------|
| 社内品番: | LK315T3HB94* | (①) |
| Bar code | | |
| Lot NO. • (1T) | ****. *. ** | (②) |
| Bar code | | |
| Quantity: (Q) | 15 | pcs (③) |
| Bar code | | |
| ユーザ品番 | | |
| Bar code | | |
| シャープ物流用ラベルです。 | | |

• Carton

| | | |
|----------------|---------------------|---------|
| 社内品番: | LK315T3HB94* | (①) |
| Bar code | | |
| Lot NO. • (1T) | ****. *. ** | (②) |
| Bar code | | |
| Quantity: (Q) | 240 | pcs (③) |
| Bar code | | |
| ユーザ品番 | | |
| Bar code | | |
| シャープ物流用ラベルです。 | | |

① Management No

② Lot No. (Date)

③ Quantity

12. Packing form ▲C

- Piling number of cartons: 16 cell box / 1 palette.
- Packing quantity in one cell box: 15 pcs
- Carton size①: 1200(W) × 1000(D) × 1127(H)
Carton size②: 1200(W) × 1000(D) × 1157(H)
- Total mass of one carton filled with full modules: 330 kg(Max)

13. Carton storage condition

- Temperature: 0°C to 40°C
- Humidity: 95%RH or less
Reference condition: 20°C to 35°C, 85%RH or less (summer)
: 5°C to 15°C, 85%RH or less (winter)
The total storage time (40°C, 95%RH): 240H or less
- Sunlight:
Be sure to shelter a product from the direct sunlight.
- Atmosphere:
Do not store in a place where exists the risk of corrosive gas (such as acid and alkali) or volatile solvents.
- Prevent condensation:
Be sure to put cartons on a palette or base, don't put it on the floor, and store them keeping off the wall.
Please take care of ventilation in storehouse and around cartons, and control temperature not to change abruptly beyond the natural environment.
- Storage life: 6 months

14. Precautions

- a) Because the Open-Cell is weak to static electricity, please do not touch the terminal with bare hands.
- b) Since the front polarizer is easily damaged, pay attention not to scratch it.
- c) Since long contact with drops of water may cause discoloration or spots, please wipe off them as soon as put on the screen.
- d) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- e) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- f) Precautions of peeling off the protection film:
 - Be sure to peel off slowly (recommended more than 7sec) and constant speed.
 - Peeling direction shown in Fig. 5.
 - Be sure to ground person with adequate methods such as the anti-static wrist band.
 - Be sure to ground S-PWBs while peeling off the protection film.
 - Ionized air should be blown to the surface while peeling off.
 - The protection film must not touch drivers and S-PWBs.
 - If adhesive may remain on the polarizer after the protection film peeled off, please remove with isopropyl-alcohol.

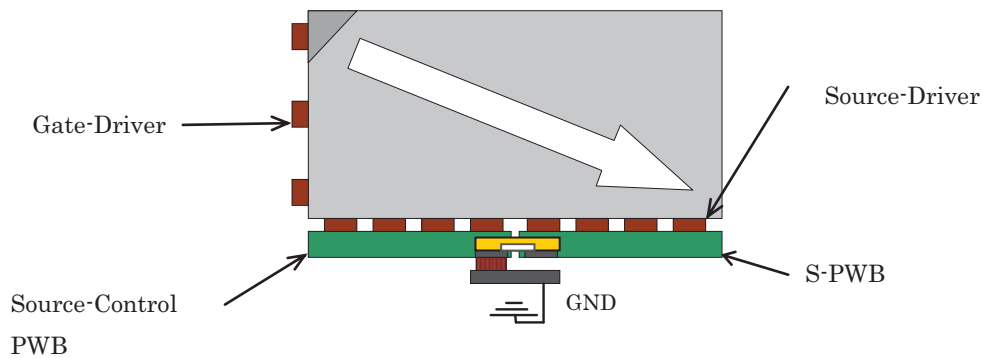


Fig.5 Direction of peeling off

- g) Since the Open-Cell consists of TFT and electronic circuits with CMOS-ICs, which are very weak to electrostatic discharge, persons who are handling a Open-Cell should be grounded through adequate methods such as an anti-static wrist band. Connector pins should not be touched directly with bare hands.

•Reference: Process control standard of sharp

| | item | Management standard value and performance standard |
|---|--|--|
| 1 | Anti-static mat(shelf) | 1 to 50 [Mega ohm] |
| 2 | Anti-static mat(floor, desk) | 1 to 100 [Mega ohm] |
| 3 | Ionizer | Attenuate from $\pm 1000V$ to $\pm 100V$ within two seconds. |
| 4 | Anti-static wrist band | 0.8 to 10 [Mega ohm] |
| 5 | Anti-static wrist band entry and ground resistance | Below 1000 [ohm] |
| 6 | Temperature | 22 to 26 [$^{\circ}C$] |
| 7 | Humidity | 60 to 70 [%] |

- h) Since the Open-Cell has some PWBs, please take care to keep them off any stress or pressure when handling or installing the Open-Cell, otherwise some of electronic parts on them may be damaged.
- i) Be sure to turn off the power supply when inserting or disconnecting the cable.
- j) Be sure to design the module and cabinet so that the Open-Cell can be installed without any extra stress such as warp or twist.

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- k) When handling and assembling Open-Cells into module and cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of materials such as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the Open-Cell.
- l) Applying too much force and stress to PWBs and drivers may cause a malfunction electrically and mechanically.
- m) The Open-Cell has high frequency circuits. Sufficient suppression to EMI should be done by system manufactures.
- n) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- o) The chemical compound, which causes the destruction of ozone layer, is not being used.
- p) This Open-Cell module is corresponded to RoHS.
- q) Please design the heat dissipation of the module with enough care for SC-PWB, Source-driver and Gate-driver's IC.
- r) When any question or issue occurs, it shall be solved by mutual discussion.

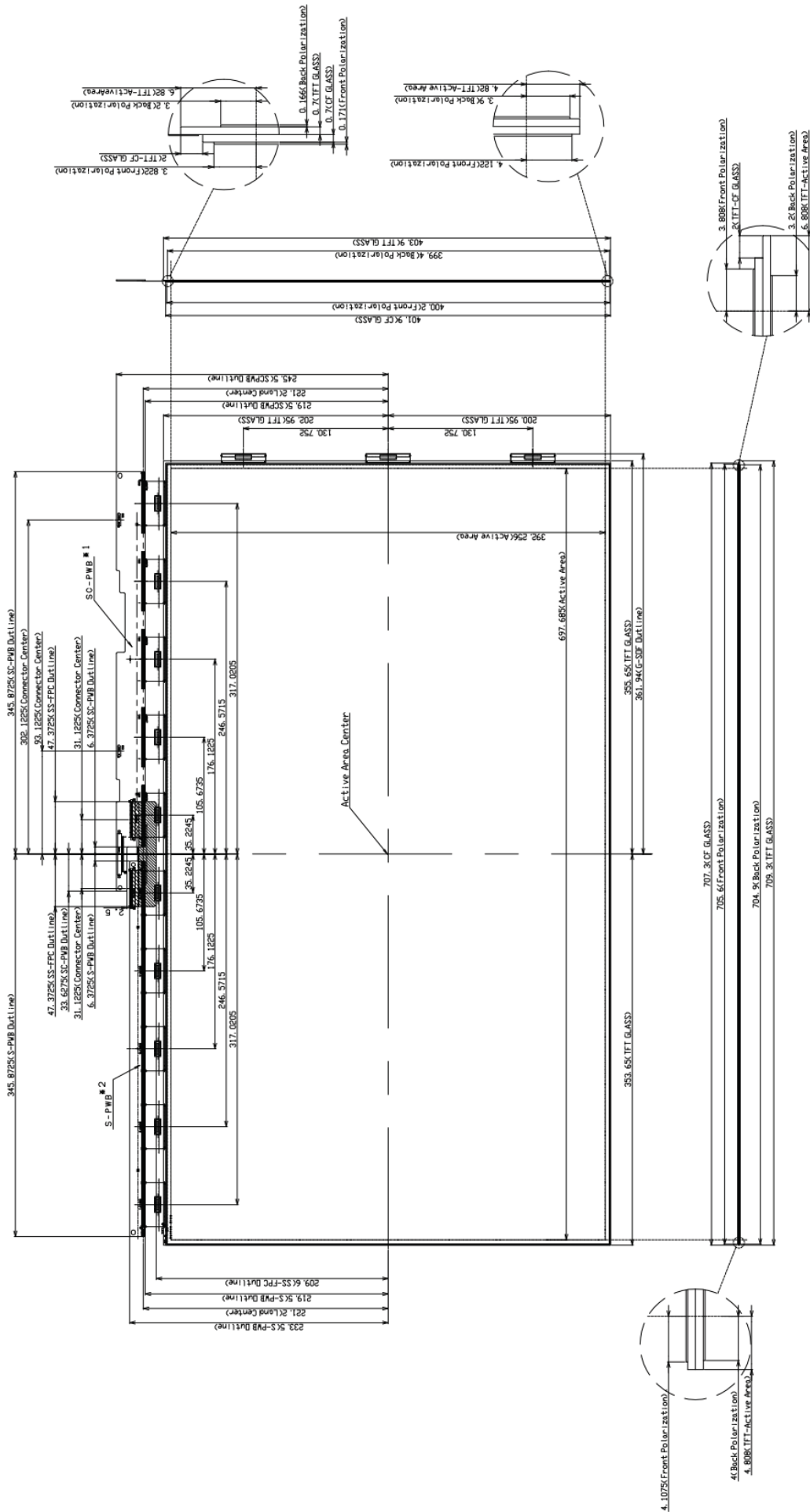


Fig.6 Outline dimensions ▲A

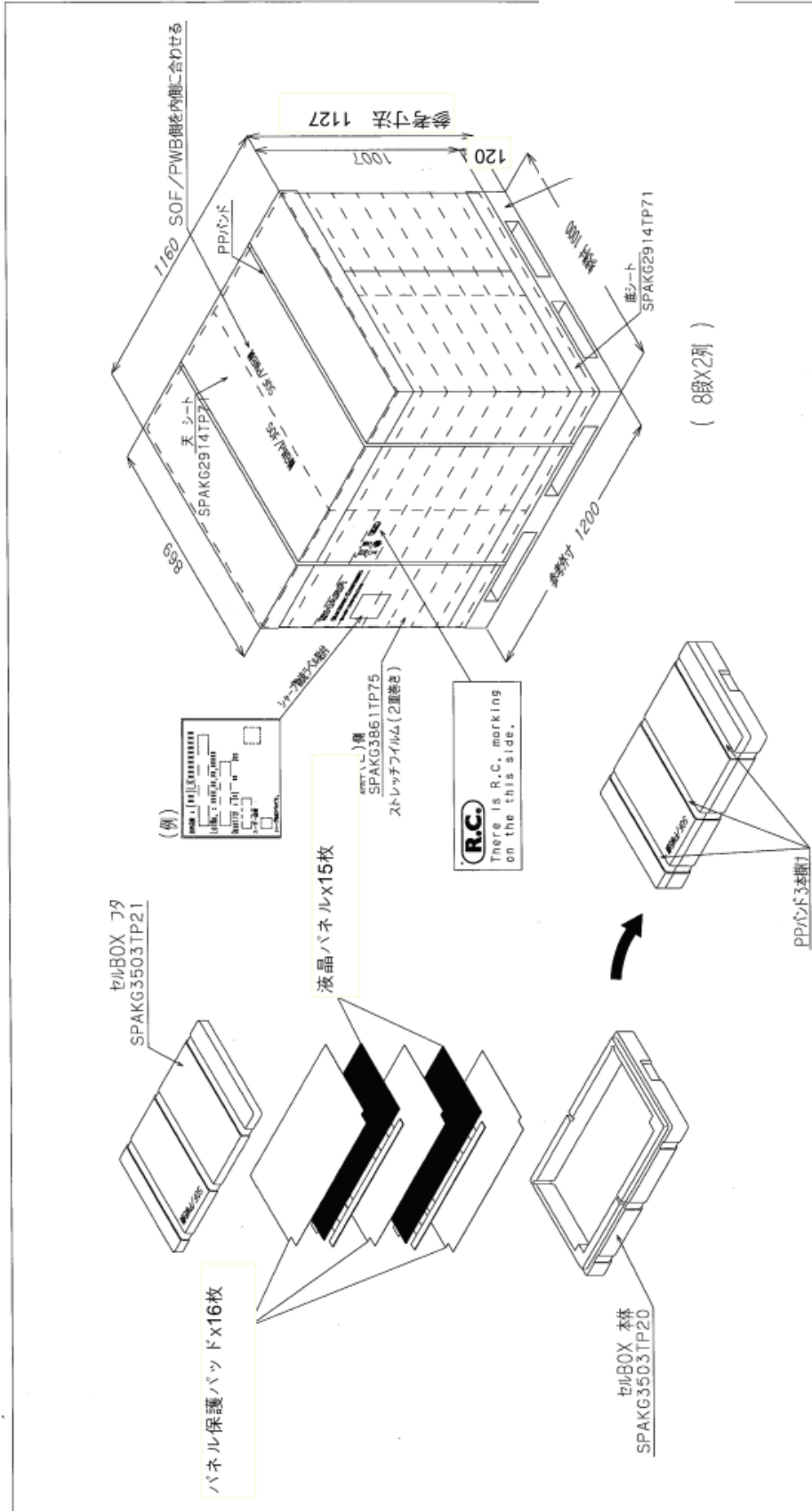


fig.7 Packing form① for LK315T3HB94 ▲C

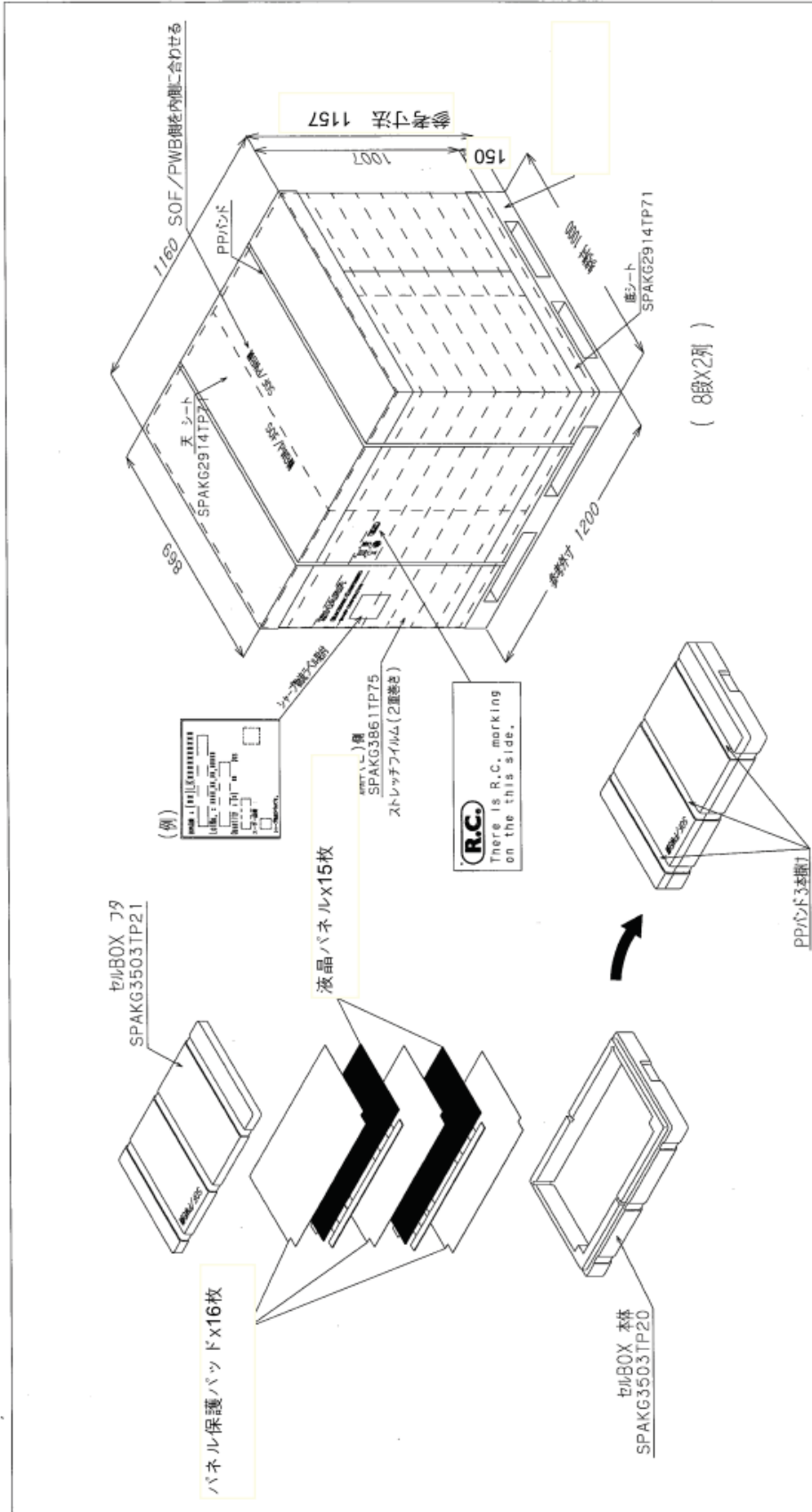


fig.8 Packing form② for LK315T3HB94 ▲C