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DEVICE SPECIFICATION FOR

TFT-LCD OpenCell

MODEL No. LK400D3HA24

CUSTOMER'S APPROVAL

DATE _____

BY _____

PRESENTED

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1 Application

This specification applies to the color 40.0" TFT-LCD Open Cell LK400D3HA24.

(With parts (FPC,C-PWB) to drive it.)

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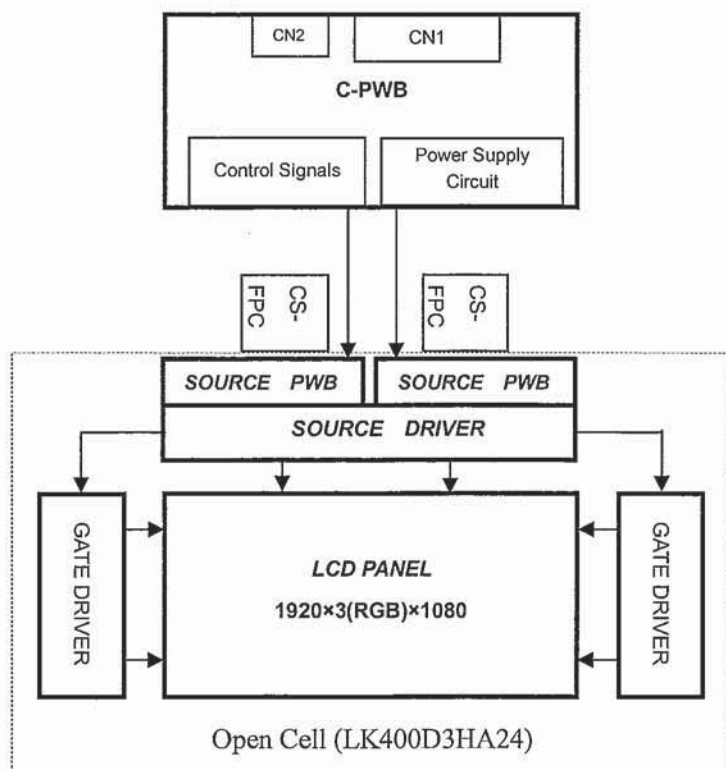
2 Overview

This Open Cell (LK400D3HA24) is a color active matrix LCD incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs and Source PWB. The following content can be achieved in using CONTROL-PWB "C-PWB" (LK0DZ1C0246) and CS-FPC (LK0DZ1C0112) that SHARP specifies.

Graphics and texts can be displayed on a 1920×RGB×1080 dots panel with one billion colors by using 10bit+ LVDS (Low Voltage Differential Signaling) to interface, +12V of DC supply voltages.

And in order to improve the response time of LCD, This C-PWB applies the Over Shoot driving (O/S driving) technology for the control circuit. In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

With combination of these technologies, motion blur can be reduced and clearer display performance can be realized.



List of open cell and parts

parts	parts code
Open Cell	LK400D3HA24
C-PWB	LK0DZ1C0246
CS-FPC	LK0DZ1C0112

3 Mechanical Specifications

Parameter	Specifications	Unit
Display size	101.609 (Diagonal)	cm
	40.0 (Diagonal)	inch
Active area	885.6(H) x 498.15 (V)	mm
Pixel Format	1920(H) x 1080(V) (1pixel = R + G + B dot)	pixel
Pixel pitch	461.25(H) x 461.25 (V)	um
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally black	
Open Cell Outline Dimensions[Note1]	921.18(H) x 548.55(V) x 1.8(D)	mm
Mass	1.88 ±0.3	kg
Surface treatment [Note2] (Upper Polarizing film)	Low-Haze Anti Glare Hard coating : 2H and more	
Surface treatment [Note2] (Lower Polarizing film)	plane Hard coating : —	

[Note1] Outline dimensions are shown in P20.

[Note2] With the protection film removed.

4 Open Cell Driving Specifications

4.1 Driving interface of Control PWB SHARP specifies [LK0DZ1C0246]

CN1 (Interface signals and +12V DC power supply) (Shown in Fig1)

Using connector : FI-RE51S-HF (Japan Aviation Electronics Ind., Ltd.)

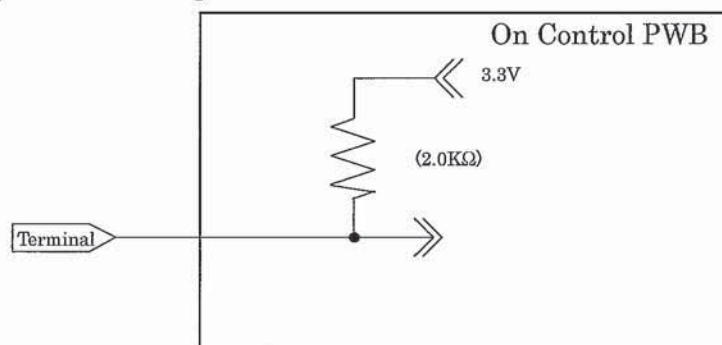
Matching connector : FI-RE51HL, FI-RE51CL (Japan Aviation Electronics Ind., Ltd.) or equivalent device

Matching LVDS transmitter : THC63LVD1023 or equivalent device

Pin No.	Symbol	Function	Remark
1	GND		
2	Reserved	It is required to set non-connection(OPEN)	
3	Reserved	It is required to set non-connection(OPEN)	
4	Reserved	It is required to set non-connection(OPEN)	
5	Reserved	It is required to set non-connection(OPEN)	
6	Reserved	It is required to set non-connection(OPEN)	
7	SELLVDS	Select LVDS data order [Note1,2]	Pull up : (3.3V)
8	Reserved	It is required to set non-connection(OPEN)	
9	Reserved	It is required to set non-connection(OPEN)	
10	FRAME	Frame frequency setting 1:50Hz 0:60Hz	Pull down :GND
11	GND		
12	AIN0-	Aport (-)LVDS CH0 differential data input	
13	AIN0+	Aport (+)LVDS CH0 differential data input	
14	AIN1-	Aport (-)LVDS CH1 differential data input	
15	AIN1+	Aport (+)LVDS CH1 differential data input	
16	AIN2-	Aport (-)LVDS CH2 differential data input	
17	AIN2+	Aport (+)LVDS CH2 differential data input	
18	GND		
19	ACK-	Aport LVDS Clock signal(-)	
20	ACK+	Aport LVDS Clock signal(+)	
21	GND		
22	AIN3-	Aport (-)LVDS CH3 differential data input	
23	AIN3+	Aport (+)LVDS CH3 differential data input	
24	AIN4-	Aport (-)LVDS CH4 differential data input	
25	AIN4+	Aport (+)LVDS CH4 differential data input	
26	GND		
27	GND		
28	BIN0-	Bport (-)LVDS CH0 differential data input	
29	BIN0+	Bport (+)LVDS CH0 differential data input	
30	BIN1-	Bport (-)LVDS CH1 differential data input	
31	BIN1+	Bport (+)LVDS CH1 differential data input	
32	BIN2-	Bport (-)LVDS CH2 differential data input	
33	BIN2+	Bport (+)LVDS CH2 differential data input	
34	GND		
35	BCK-	Bport LVDS Clock signal(-)	
36	BCK+	Bport LVDS Clock signal(+)	
37	GND		
38	BIN3-	Bport (-)LVDS CH3 differential data input	
39	BIN3+	Bport (+)LVDS CH3 differential data input	
40	BIN4-	Bport (-)LVDS CH4 differential data input	
41	BIN4+	Bport (+)LVDS CH4 differential data input	
42	GND		
43	GND		
44	GND		
45	GND		
46	GND		
47	VCC	+12V Power Supply	
48	VCC	+12V Power Supply	
49	VCC	+12V Power Supply	
50	VCC	+12V Power Supply	
51	VCC	+12V Power Supply	

[Note] GND of parts driven a liquid crystal panel drive has connected with a module chassis.

[Note 1] The equivalent circuit figure of the terminal



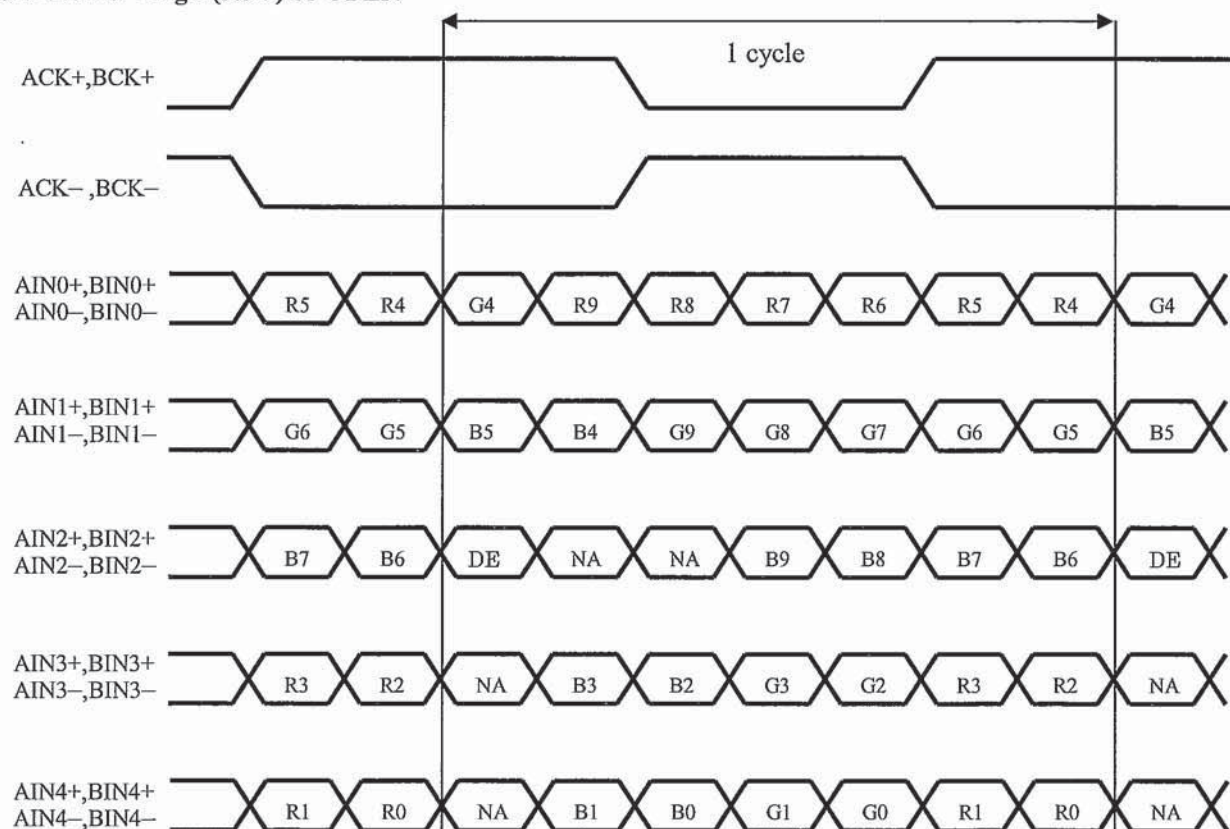
[Note 2] LVDS Data order

SELLVDS		
Data	L(GND) VESA	H(3.3V) or Open JEIDA
TA0	R0(LSB)	R4
TA1	R1	R5
TA2	R2	R6
TA3	R3	R7
TA4	R4	R8
TA5	R5	R9(MSB)
TA6	G0(LSB)	G4
TB0	G1	G5
TB1	G2	G6
TB2	G3	G7
TB3	G4	G8
TB4	G5	G9(MSB)
TB5	B0(LSB)	B4
TB6	B1	B5
TC0	B2	B6
TC1	B3	B7
TC2	B4	B8
TC3	B5	B9(MSB)
TC4	NA	NA
TC5	NA	NA
TC6	DE(*)	DE(*)
TD0	R6	R2
TD1	R7	R3
TD2	G6	G2
TD3	G7	G3
TD4	B6	B2
TD5	B7	B3
TD6	NA	NA
TE0	R8	R0(LSB)
TE1	R9(MSB)	R1
TE2	G8	G0(LSB)
TE3	G9(MSB)	G1
TE4	B8	B0(LSB)
TE5	B9(MSB)	B1
TE6	NA	NA

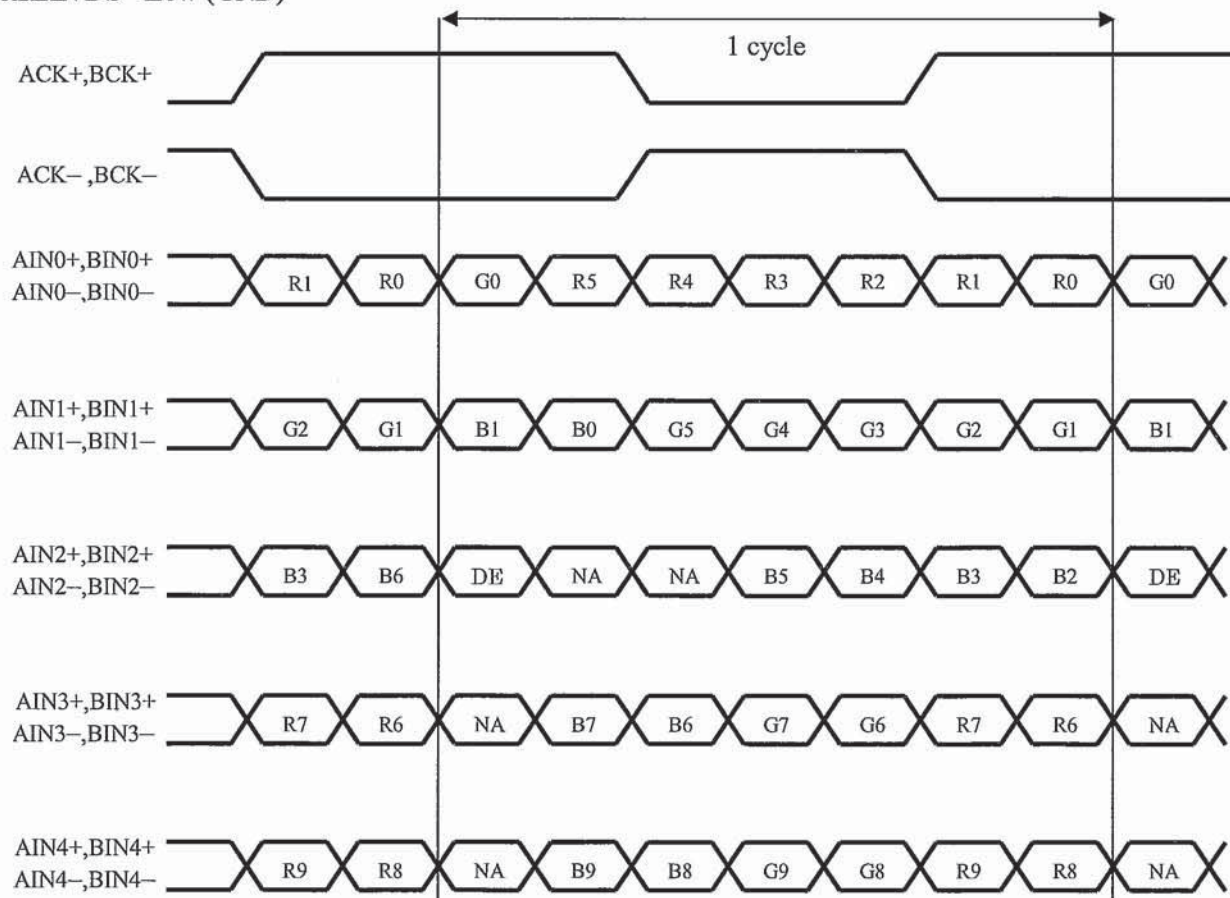
NA: Not Available

(*)Since the display position is prescribed by the rise of DE(Display Enable)signal, please do not fix DE signal during operation at "High".

SELLVDS= High (3.3V) or OPEN



SELLVDS= Low (GND)



DE: Display Enable, NA: Not Available (Fixed Low)

• Interface block diagram

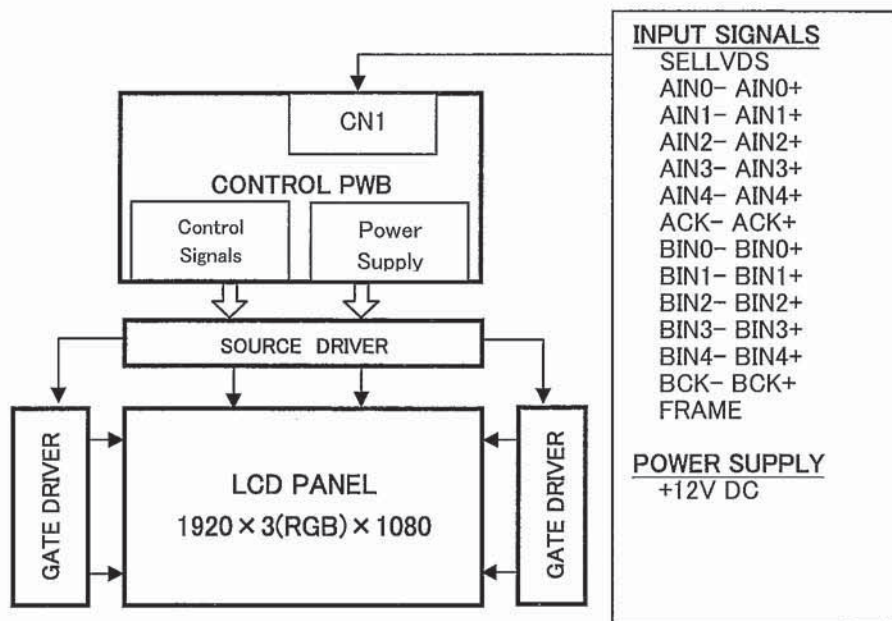


Fig.1 Interface block diagram

4.2 Vcom Adjusting interface of Control PWB SHARP specifies[LK0DZ1C0246]

CN7 (Interface Vcom Adjusting) [note1]

Using Via Hole : 1.5mm Pitch (ϕ 0.7mm)

Mating connector : (housing)3P-SZN, (contact)SZN-002T-P0.7K (JST Co.,Ltd.)

Communication method : I2C

Pin No.	Symbol	Function	Remark
1	SDA	I2C DATA	Pull up 3.3V[Note2]
2	SCL	I2C CLK	Pull up 3.3V[Note2]
3	GND		

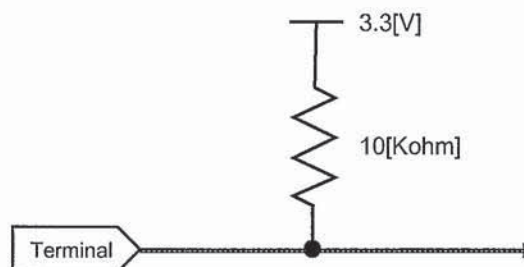
Refer to specifications of ISL24837 for the I2C command of Vcom adjustment.

[Note1]Interface

[Note2] The equivalent circuit figure of the terminal



PinNo	Symbol
1	SDA
2	SCL
3	GND



4.3 Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage (for Control)	V_i	$T_a=25\text{ }^\circ\text{C}$	-0.3 ~ 3.6	V	[Note 1]
12V supply voltage (for Control)	VCC	$T_a=25\text{ }^\circ\text{C}$	0 ~ +14	V	
Storage temperature	T_{stg}	-	-25 ~ +60	$^\circ\text{C}$	[Note 2]
Operation temperature (Ambient)	T_{opa}	-	0 ~ +50	$^\circ\text{C}$	[Note 3]

[Note 1] SELLVDS FRAME, O/S_set

[Note 2] Humidity 95%RH Max.($T_a \leq 40^\circ\text{C}$)

Maximum wet-bulb temperature at $39\text{ }^\circ\text{C}$ or less.($T_a > 40^\circ\text{C}$)

No condensation.

4.4 Electrical Characteristics of input signals

Ta=25 °C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+12V supply voltage	Supply voltage	Vcc	11.4	12	12.6	V	[Note 1]
	Current dissipation	Icc	-	0.7	1.4	A	[Note 2]
	Inrush current	IRUSH	-	1.5	-	A	t1=5ms [Note 7]
Permissible input ripple voltage		VRP	-	-	100	mV _{P-P}	Vcc = +12.0V
Differential input threshold voltage	High	VTH	-	-	100	mV	V _{CM} = +1.2V [Note 6]
	Low	VTL	-100	-	-	mV	
Input Low voltage		VIL	0	-	1.0	V	[Note 3]
Input High voltage		VIH	2.3	3.3	3.6	V	
Input leak current (Low)		IIL1	-	-	400	μA	V _I = 0V [Note 4]
		IIL2	-	-	40	μA	V _I = 0V [Note 5]
Input leak current (High)		IIH1	-	-	40	μA	V _I = 3.3V [Note 4]
		IIH2	-	-	400	μA	V _I = 3.3V [Note 5]
Terminal resistor		RT	-	100	-	Ω	Differential input

[Note]V_{CM}: Common mode voltage of LVDS driver.

[Note 1]

Input voltage sequences

0 < t1 ≤ 20ms

10 < t2 ≤ 50ms

10 < t3 ≤ 50ms

0 < t4 ≤ 1s

t5 ≥ 300ms

t6 ≥ 0

t7 ≥ 300ms

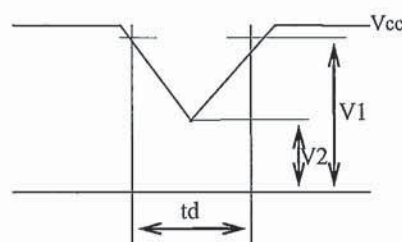
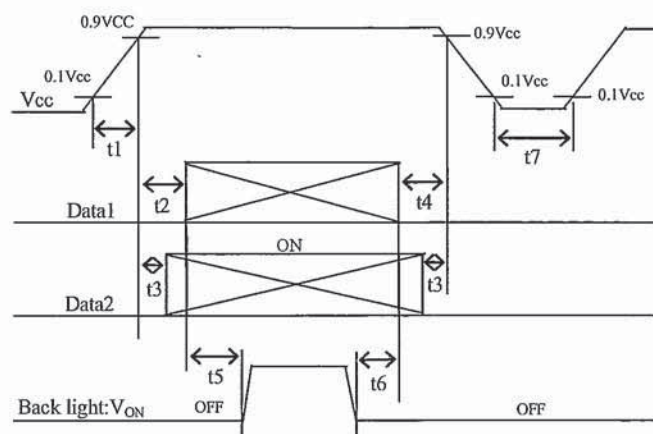
Dip conditions for supply voltage

a) 6.5V ≤ Vcc < 10.8V

td ≤ 10ms

b) Vcc < 6.5V

Dip conditions for supply voltage is based on input voltage sequence.



V1:10.8V
V2:6.5V

※ Data1: ACK±, AIN0±, AIN1±, AIN2±, AIN3±, AIN4±, BCK±, BIN0±, BIN1±, BIN2±, BIN3±, BIN4±

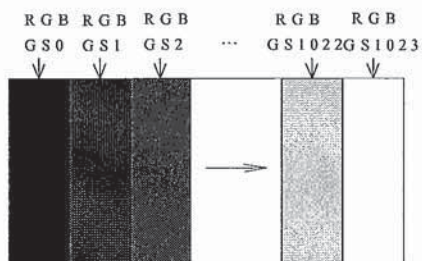
*V_{CM} voltage pursues the sequence mentioned above

※ Data2: SELLVDS, FRAME

[Note] About the relation between data input and back light lighting, please base on the above-mentioned input sequence. When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

[Note 2] Typical current situation: 1024 gray-bar patterns. ($V_{cc} = +12.0V$)

The explanation of RGB gray scale is seen in section 8.



$V_{cc} = +12.0V$
 $CK = 74.25MHz$
 $Th = 14.8\mu s$

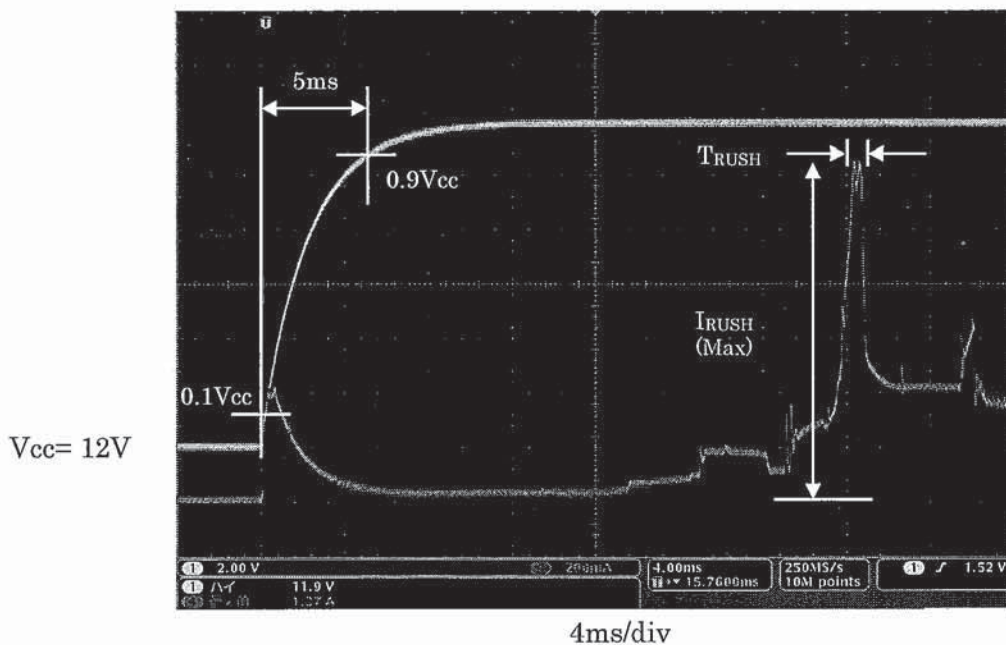
[Note 3] SELLVDS, FRAME, O/S_set

[Note 4] SELLVDS

[Note 5] FRAME

[Note 6] $ACK\pm$, $AIN0\pm$, $AIN1\pm$, $AIN2\pm$, $AIN3\pm$, $AIN4\pm$, $BCK\pm$, $BIN0\pm$, $BIN1\pm$, $BIN2\pm$, $BIN3\pm$, $BIN4\pm$,

[Note 7] $V_{cc}12V$ inrush current waveform



4.5 Timing characteristics of input signals for C-PWB

Timing diagrams of input signal are shown in Fig.2.

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark	
Clock	Frequency	$1/T_c$	67	74.25	76	MHz		
Data enable signal	Horizontal period	TH	1050	1100	1300	clock		
			14.2	14.8	16.1	μs		
	Horizontal period (High)	THd	960	960	960	clock		
	Vertical period	TV	1109	1350	1125	1400	line	
			47	50	60	63.00	Hz	
Vertical period (High)	TVd	1080	1080	1080	line			

[Note]-When vertical period is very long, flicker and etc. may occur.

-Please turn off the module after it shows the black screen.

-Please make sure that length of vertical period should become of an integral multiple of horizontal length of period. Otherwise, the screen may not display properly.

-As for your final setting of driving timing, we will conduct operation check test at our side, please inform your final setting.

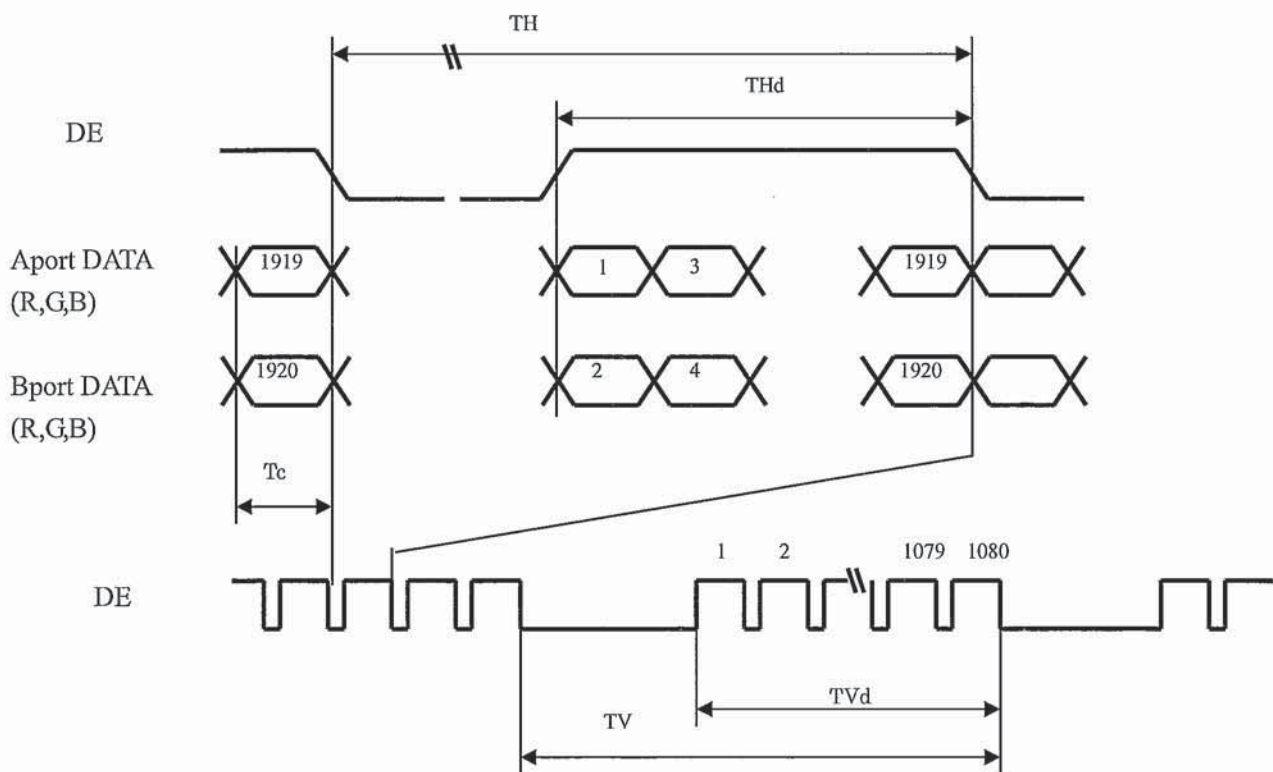
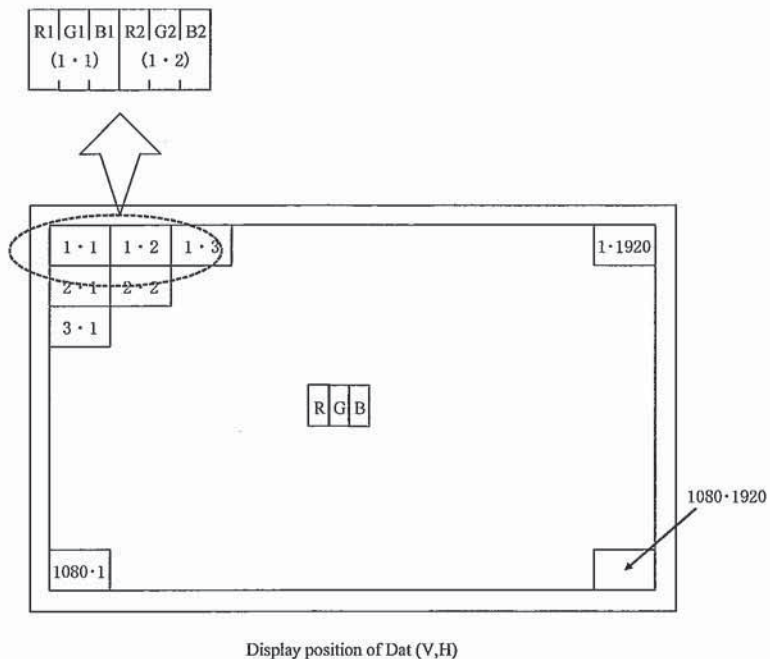


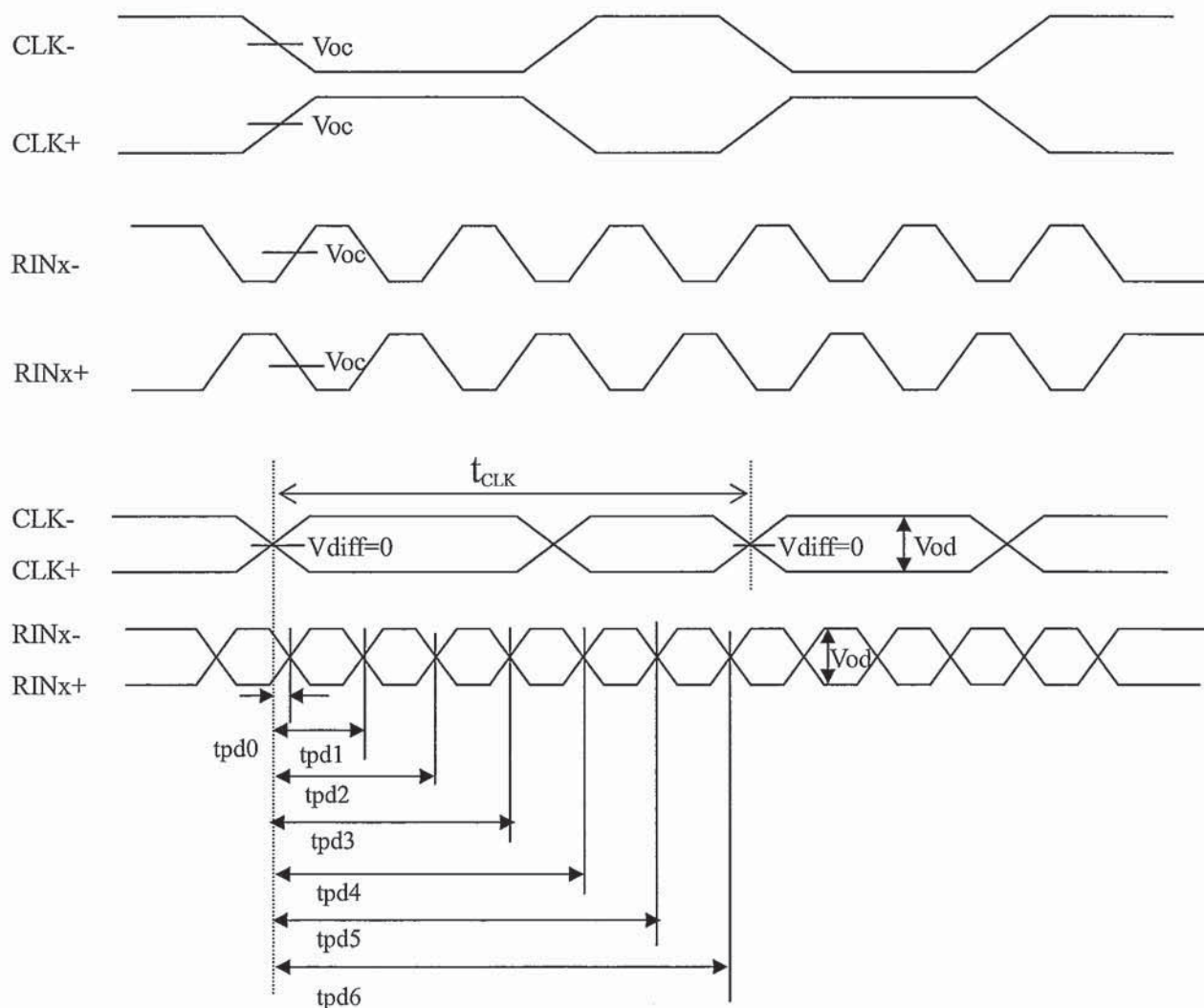
Fig.2 Timing characteristics of input signals



4.6 Input data signal and display position on the screen



4.7 LVDS signal characteristics



The item		Symbol	min.	typ.	max.	unit
Differential voltage		Vod	200	400	600	mV
Common mode voltage		Voc	Vod/2	1200	2400 - Vod/2	
LVDS clock period		t _{CLK}	13.16	13.47	14.93	ns
Data position	Delay time, CLK rising edge to serial bit position 0	tpd0	-0.25	0	0.25	
	Delay time, CLK rising edge to serial bit position 1	tpd1	1 * t _{CLK} / 7 - 0.25	1 * t _{CLK} / 7	1 * t _{CLK} / 7 + 0.25	
	Delay time, CLK rising edge to serial bit position 2	tpd2	2 * t _{CLK} / 7 - 0.25	2 * t _{CLK} / 7	2 * t _{CLK} / 7 + 0.25	
	Delay time, CLK rising edge to serial bit position 3	tpd3	3 * t _{CLK} / 7 - 0.25	3 * t _{CLK} / 7	3 * t _{CLK} / 7 + 0.25	
	Delay time, CLK rising edge to serial bit position 4	tpd4	4 * t _{CLK} / 7 - 0.25	4 * t _{CLK} / 7	4 * t _{CLK} / 7 + 0.25	
	Delay time, CLK rising edge to serial bit position 5	tpd5	5 * t _{CLK} / 7 - 0.25	5 * t _{CLK} / 7	5 * t _{CLK} / 7 + 0.25	
	Delay time, CLK rising edge to serial bit position 6	tpd6	6 * t _{CLK} / 7 - 0.25	6 * t _{CLK} / 7	6 * t _{CLK} / 7 + 0.25	

4.8 Input Signal, Basic Display Colors and Gray Scale of Each Color

Colors & Gray scale	Gray Scale	Data signal																	
		R0 R1 R2 R3 R4 R5 R6 R7 R8 R9	G0 G1 G2 G3 G4 G5 G6 G7 G8 G9	B0 B1 B2 B3 B4 B5 B6 B7 B8 B9															
Basic Color	Black	–	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	Blue	–	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1														
	Green	–	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0														
	Cyan	–	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1														
	Red	–	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	Magenta	–	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1														
	Yellow	–	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0														
	White	–	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1														
Gray Scale of Red	Black	GS0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↑	GS1	1 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	Darker	GS2	0 1 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↑	↓																	
	↓	↓																	
	Brighter	GS1021	1 0 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↓	GS1022	0 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	Red	GS1023	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
Gray Scale of Green	Black	GS0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↑	GS1	0 0 0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	Darker	GS2	0 0 0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↑	↓																	
	↓	↓																	
	Brighter	GS1021	0 0 0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0														
	↓	GS1022	0 0 0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0														
	Green	GS1023	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0														
Gray Scale of Blue	Black	GS0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0														
	↑	GS1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0 0 0														
	Darker	GS2	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0 0 0														
	↓	↓																	
	↓	↓																	
	Brighter	GS1021	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1 1 1														
	↓	GS1022	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1 1 1														
	Blue	GS1023	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1														

0: Low level voltage, 1: High level voltage.

Each basic color can be displayed in 1024 gray scales from 10 bits data signals. According to the combination of total 30 bits data signals, one billion-color display can be achieved on the screen.

5 Optical characteristics (Reference value)

T Ta=25°C, Vcc=12.0V, VLed =(185V) frame rate:60Hz (typ.value)

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ_{21} θ_{22}	CR \geq 10	70	88	-	Deg.	[Note1,4]
	Vertical	θ_{11} θ_{12}		70	88	-	Deg.	
Contrast ratio		CRn		-	5000	-		[Note2,4]
Response time		τ_{DRV}			6	-	ms	[Note3,4,5]
Chromaticity	White	x	$\theta=0$ deg.	0.248	0.278	0.308	-	I _{LED} =0.12A [Note4]
		y		0.255	0.285	0.315	-	
	Red	x		0.626	0.656	0.686	-	
		y		0.309	0.339	0.369	-	
	Green	x		0.279	0.309	0.339	-	
		y		0.613	0.643	0.673	-	
	Blue	x		0.123	0.153	0.183	-	
		y		0.031	0.061	0.091	-	
Luminance	White	Y _L		400	450	-	cd/m ²	

-Optical characteristics are based on SHARP standard module LK400D3LA93

-The measurement shall be executed 60 minutes after lighting at rating.

[Note]The optical characteristics are measured using the following equipment.

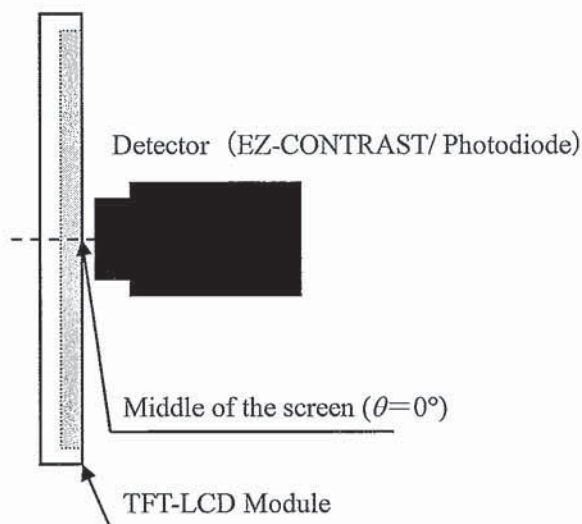


Fig.3-1 Measurement of viewing angle range and Response time.

Viewing angle range: EZ-CONTRAST

Response time: Photodiode

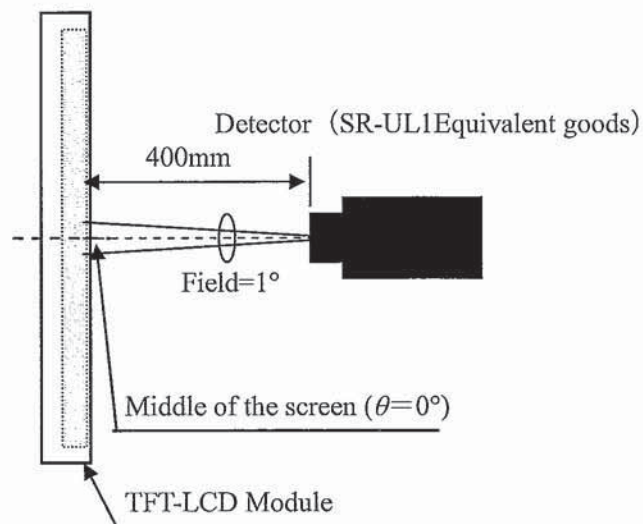
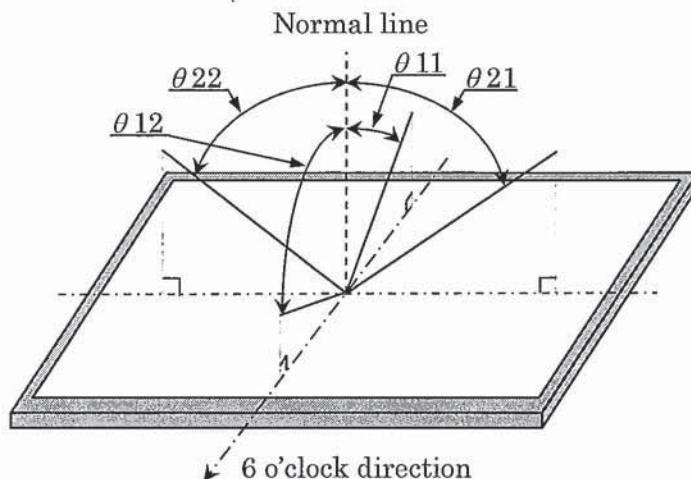


Fig.3-2 Measurement of Contrast, Luminance, Chromaticity.

[Note 1]Definitions of viewing angle range :



[Note 2]Definition of contrast ratio :

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

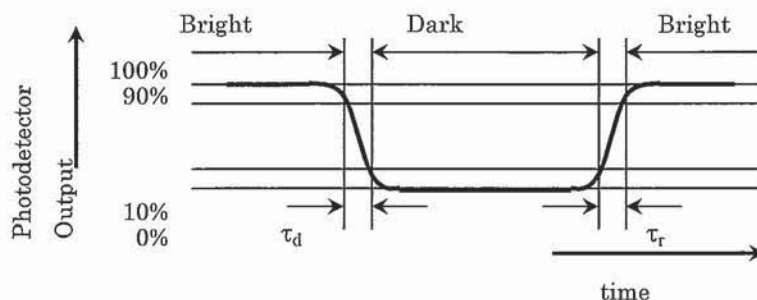
[Note 3]Definition of response time

The response time (τ_{DRV}) is defined as the following figure and shall be measured by switching the input signal for “any level of gray (0%, 25%, 50%, 75% and 100%)” and “any level of gray (0%, 25%, 50%, 75% and 100%)”.

	0%	25%	50%	75%	100%
0%		tr:0%-25%	tr:0%-50%	tr:0%-75%	tr:0%-100%
25%	td: 25%-0%		tr: 25%-50%	tr:25%-75%	tr: 25%-100%
50%	td: 50%-0%	td: 50%-25%		tr: 50%-75%	tr: 50%-100%
75%	td: 75%-0%	td: 75%-25%	td: 75%-50%		tr: 75%-100%
100%	td: 100%-0%	td: 100%-25%	td: 100%-50%	td:100%-75%	

t*:x-y...response time from level of gray(x) to level of gray(y)

$$\tau_{DRV} = \Sigma(t^*:x-y)/20$$



[Note 4]This shall be measured at center of the screen.

[Note 5] This value is valid when O/S driving is used at typical input time value.

6 Shipping and Packing

6.1 Packing form

- a) P Piling number of cartons : 14 cell box / 1 palette
- b) Packing quantity in one cell box : 10 pcs.
- c) Carton size : 1390 (W)×1150 (D)×964 (H)
- d) Total mass of one carton filled with full cell : 358.4 kg(Max)

6.2 Label

- a) Open Cell Label

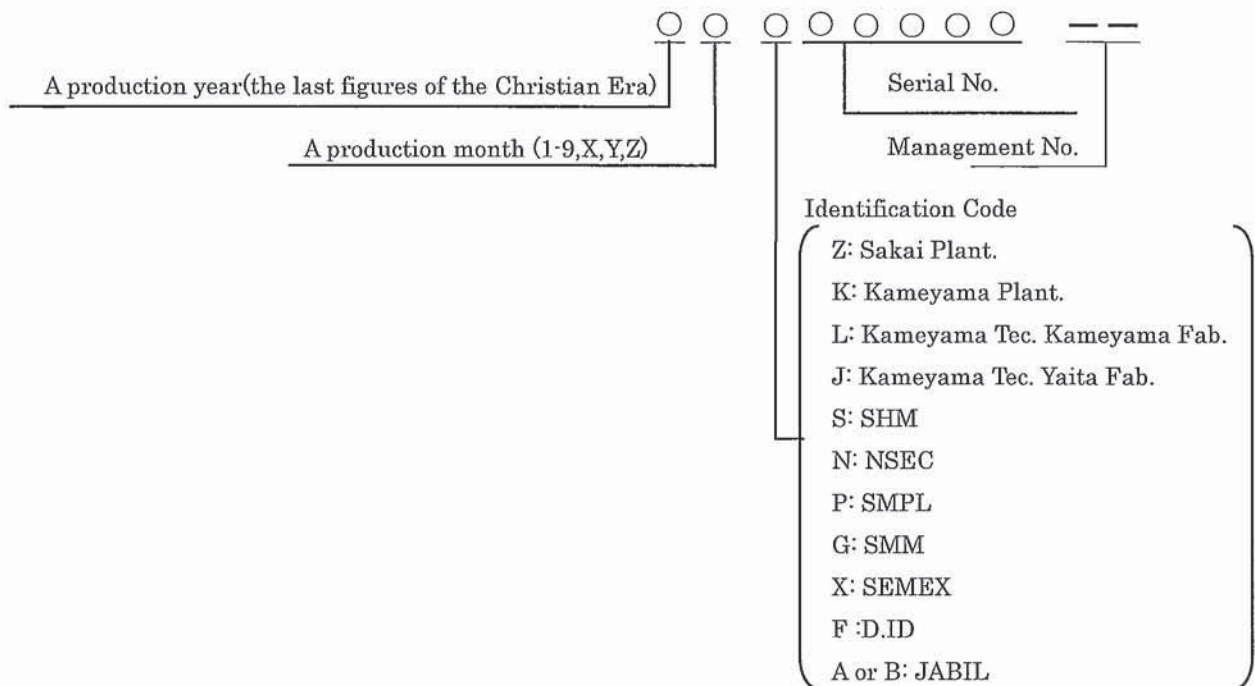
This label is stuck on the protection film of front polarizer.

(Please trace the Cell lot number after the film is peeled off..)

[LK400D3HA24] JAPAN PRODUCTION



How to express Lot No.



b) Packing Label

[LK400D3HA24] JAPAN PRODUCTION

b)-1 Open Cell box

社内品番 :	LK400D3HA24	(①)
Bar code		
Lot NO. ・ (1 T) * * * * . * . * * (②)		
Bar code		10 p c s (③)
Quantity : (Q)		
Bar code		
ユーザ品番		
Bar code		
シャープ物流用ラベルです。		

b)-2 Carton

社内品番 :	LK400D3HA24	(①)
Bar code		
Lot NO. ・ (1 T) * * * * . * . * * (②)		
Bar code		140 p c s (③)
Quantity : (Q)		
Bar code		
ユーザ品番		
Bar code		
シャープ物流用ラベルです。		

- ① Management No.
② Lot No. (Date)
③ Quantity

8 Carton storage condition.

Temperature	0°C to 40°C
Humidity	95%RH or less
Reference condition	: 20°C to 35°C, 85%RH or less (summer) : 5°C to 15°C, 85%RH or less (winter) ・ the total storage time (40°C, 95%RH) : 240H or less
Sunlight	Be sure to shelter a product from the direct sunlight.
Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
Notes	Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment
Storage life	1 year

9 Reliability

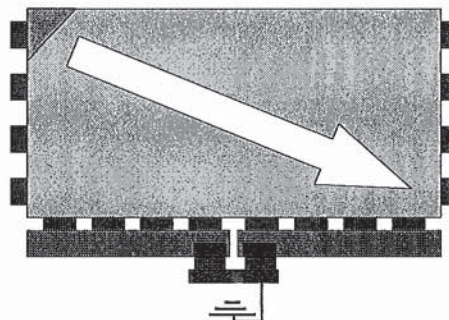
Reliability test item

No.	Test item	Condition
1	High temperature storage test	Ta=60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high humidity operation test	Ta=40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta=50°C 240h
5	Low temperature operation test	Ta=0°C 240h

Above tests are executed under the LED module conditions.

10 Precautions

- a) Because the cell is weak to static electricity, please do not touch the terminal.
- b) Since the polarizer is easily damaged, pay attention not to scratch it.
- c) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- d) When the polarizer is soiled, wipe it with absorbent cotton or other soft cloth.
- e) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- f) Precautions of peeling off the protection film.
 - Be sure to peel off slowly (recommended more than 7sec) and constant speed.
 - Peeling direction shows Fig.
 - Be sure to ground person with adequate methods such as the anti-static wrist band.
 - Be sure to ground S-PWB while peeling of the protection film.
 - Ionized air should be blown over during peeling action.
 - The protection film must not touch drivers and S-PWBs.
 - If adhesive may remain on the polarizer after the protection film peeling off, please remove with isopropyl-alcohol.



- g) Since the Open Cell consists of TFT and electronic circuits with CMOS-ICs, which are very weak to electrostatic discharges, persons who are handling the Open Cell should be grounded through adequate methods such as the anti-static wrist band. Connector pins should not be touched directly with bare hands.
 - Reference : Process control standard of sharp

	Item	Management standard value and performance standard
1	Anti-static mat (floor)	1 to 50 [M ohm]
2	Anti-static mat (shelf, desk)	1 to 100 [M ohm]
3	Ionizer	Attenuate from +1000V to +100V within 2 sec
4	Anti-static wrist band	0.8 to 10 [M ohm]
5	Anti-static wrist band entry and ground resistance	Below 1000 [ohm]
6	Temperature	22 to 26 [°C]
7	Humidity	60 to 70 [%RH]

- h) The Open Cell has some PWBs, take care to keep them from any stress or pressure when handling or installing the Open Cell, otherwise some of electronic parts on the PWBs may be damaged.
- i) Be sure to turn off the power supply when inserting or disconnecting the cable.
- j) Be sure to design the module and cabinet so that the Open Cell can be installed without any extra stress such as warp or twist.
- k) When handling the Open Cell and assembling them into module and cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the Open Cell.
- l) Applying too much force and stress to PWB and driver may cause a malfunction electrically and mechanically.
- m) The Open Cell has high frequency circuits. Sufficient suppression to EMI should be done by system manufacturers.

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- n) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- o) The chemical compound, which causes the destruction of ozone layer, is not used.
- p) This Open Cell is corresponded to RoHS. "R.C." label on the side of palette shows it.
- q) When any question or issue occurs, it shall be solved by mutual discussion.

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Outline dimensions of LK400D3HA24

