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		PAGE : 24pages
		LCD MODULE DEVELOPMENT CENTER AVC LIQUID CRYSTAL DISPLAY GROUP

DEVICE SPECIFICATION FOR

TFT - LCD module

MODEL No. LK520D3LZ88

CUSTOMER'S APPROVAL

DATE _____

PRESENTED

BY _____

BY Makoto Takeda

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SHARP CORPORATION

RECORDS OF REVISION

MODEL No. : LK520D3LZ88

SPEC No. : LD-20125A

SPEC No.	DATE	REVISED No.	PAGE	SUMMARY	NOTE
LD-20125	2008.1.17	—	—	—	1st Issue
	2008.2.25	A	2	Changed the Mating LVDS transmitter	2nd Issue
			20	Changed the Lot No Label (Identification Code)	
			21	Added comment about UL label	

1. Application

This specification applies to the color 52.0" TFT-LCD module LK520D3LZ88.

* In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

* Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

* SHARP assumes no responsibility for any damage resulting from the use of the device that does not comply with the instructions and the precautions specified in these specification.

* Contact and consult with a SHARP sales representative for any questions about this device.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, inverter circuit and back light system etc. Graphics and texts can be displayed on a 1920×RGB×1080 dots panel with one billion colors by using LVDS (Low Voltage Differential Signaling) to interface, +12V of DC supply voltages.

This module also includes the DC/AC inverter to drive the CCFT. (+24V of DC supply voltage)

And in order to improve the response time of LCD, this module applies the Over Shoot driving (O/S driving) technology for the control circuit .In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

With this technology, image signals can be set so that liquid crystal response completes within one frame. As a result, motion blur reduces and clearer display performance can be realized.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	132.174 (Diagonal)	cm
	52.0 (Diagonal)	inch
Active area	1152.0(H) x 648.0 (V)	mm
Pixel Format	1920(H) x 1080(V) (1pixel = R + G + B dot)	pixel
Pixel pitch	0.600(H) x 0.600 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally black	
Unit Outline Dimensions (*1)	1219.0(W) x 706.7(H) x 64.6(D)	mm
Mass	21.0 ±1.0	kg
Surface treatment	Anti glare Hard coating: 2H	

(*1) Outline dimensions are shown in Fig.1 (excluding protruding portion)

4. Input Terminals

4.1. TFT panel driving

CN1 (Interface signals and +12V DC power supply) (Shown in Fig.1)

Using connector : FI-RE51S-HF (Japan Aviation Electronics Ind. , Ltd.)

Mating connector : FI-RE51HL, FI-RE51CL (Japan Aviation Electronics Ind. , Ltd.)

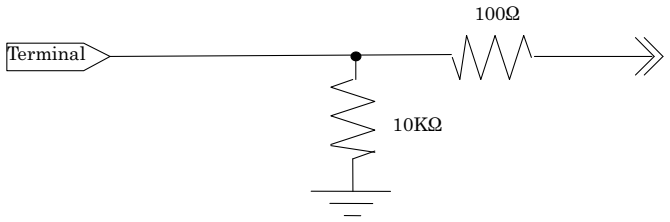
Mating LVDS transmitter : THC63LVD1023 or equivalent device ▲A

Pin No.	Symbol	Function	Remark
1	GND		
2	Reserved	It is required to set non-connection(OPEN)	Pull up 3.3V
3	Reserved	It is required to set non-connection(OPEN)	Pull up 3.3V
4	Reserved	It is required to set non-connection(OPEN)	Pull up 3.3V
5	Reserved	It is required to set non-connection(OPEN)	Pull down : (GND)
6	Reserved	It is required to set non-connection(OPEN)	Pull down : (GND)
7	SELLVDS	Select LVDS data order [Note1,2]	Pull down : (GND)
8	Reserved	It is required to set non-connection(OPEN)	Pull down : (GND)
9	O/S set	O/S operation setting H:O/S_ON, L:O/S_OFF [Note 3]	Pull up 3.3V
10	FRAME	Frame frequency setting 1:60Hz 0:50Hz	Pull down :GND
11	GND		
12	AIN0-	Aport (-)LVDS CH0 differential data input	
13	AIN0+	Aport (+)LVDS CH0 differential data input	
14	AIN1-	Aport (-)LVDS CH1 differential data input	
15	AIN1+	Aport (+)LVDS CH1 differential data input	
16	AIN2-	Aport (-)LVDS CH2 differential data input	
17	AIN2+	Aport (+)LVDS CH2 differential data input	
18	GND		
19	ACK-	Aport LVDS Clock signal(-)	
20	ACK+	Aport LVDS Clock signal(+)	
21	GND		
22	AIN3-	Aport (-)LVDS CH3 differential data input	
23	AIN3+	Aport (+)LVDS CH3 differential data input	
24	AIN4-	Aport (-)LVDS CH4 differential data input	
25	AIN4+	Aport (+)LVDS CH4 differential data input	
26	GND		
27	GND		
28	BIN0-	Bport (-)LVDS CH0 differential data input	
29	BIN0+	Bport (+)LVDS CH0 differential data input	
30	BIN1-	Bport (-)LVDS CH1 differential data input	
31	BIN1+	Bport (+)LVDS CH1 differential data input	
32	BIN2-	Bport (-)LVDS CH2 differential data input	
33	BIN2+	Bport (+)LVDS CH2 differential data input	
34	GND		
35	BCK-	Bport LVDS Clock signal(-)	
36	BCK+	Bport LVDS Clock signal(+)	
37	GND		
38	BIN3-	Bport (-)LVDS CH3 differential data input	
39	BIN3+	Bport (+)LVDS CH3 differential data input	
40	BIN4-	Bport (-)LVDS CH4 differential data input	
41	BIN4+	Bport (+)LVDS CH4 differential data input	
42	GND		
43	GND		
44	GND		

45	GND		
46	GND		
47	VCC	+12V Power Supply	
48	VCC	+12V Power Supply	
49	VCC	+12V Power Supply	
50	VCC	+12V Power Supply	
51	VCC	+12V Power Supply	

[note]GND of a liquid crystal panel drive part has connected with a module chassis.

[Note 1]The equivalent circuit figure of the terminal



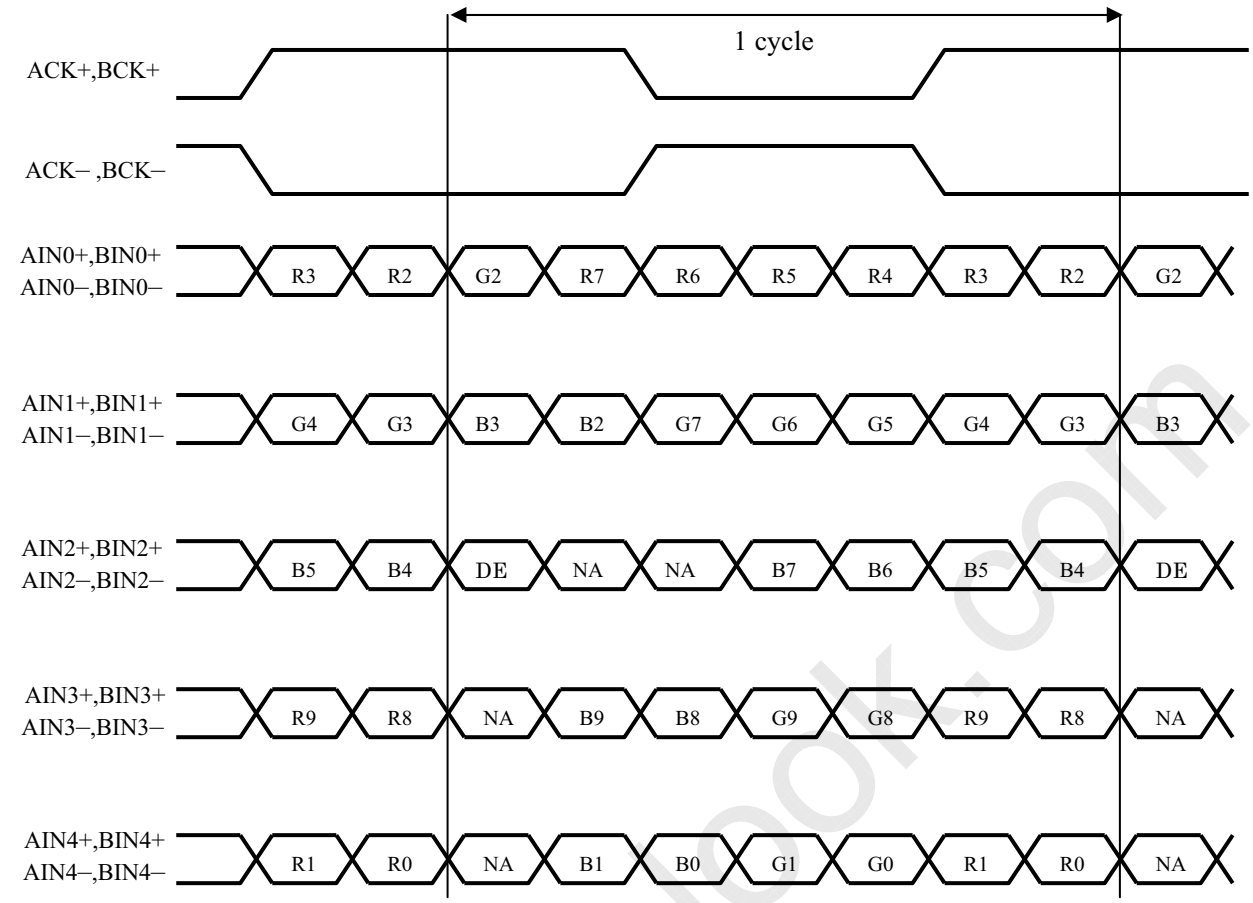
[Note 2] LVDS Data order

SELLVDS		
Data	L(GND) or Open	H(3.3V)
TA0	R2	R4
TA1	R3	R5
TA2	R4	R6
TA3	R5	R7
TA4	R6	R8
TA5	R7	R9(MSB)
TA6	G2	G4
TB0	G3	G5
TB1	G4	G6
TB2	G5	G7
TB3	G6	G8
TB4	G7	G9(MSB)
TB5	B2	B4
TB6	B3	B5
TC0	B4	B6
TC1	B5	B7
TC2	B6	B8
TC3	B7	B9(MSB)
TC4	NA	NA
TC5	NA	NA
TC6	DE(*)	DE(*)
TD0	R8	R2
TD1	R9(MSB)	R3
TD2	G8	G2
TD3	G9(MSB)	G3
TD4	B8	B2
TD5	B9(MSB)	B3
TD6	NA	N/A
TE0	R0(LSB)	R0(LSB)
TE1	R1	R1
TE2	G0(LSB)	G0(LSB)
TE3	G1	G1
TE4	B0(LSB)	B0(LSB)
TE5	B1	B1
TE6	NA	N/A

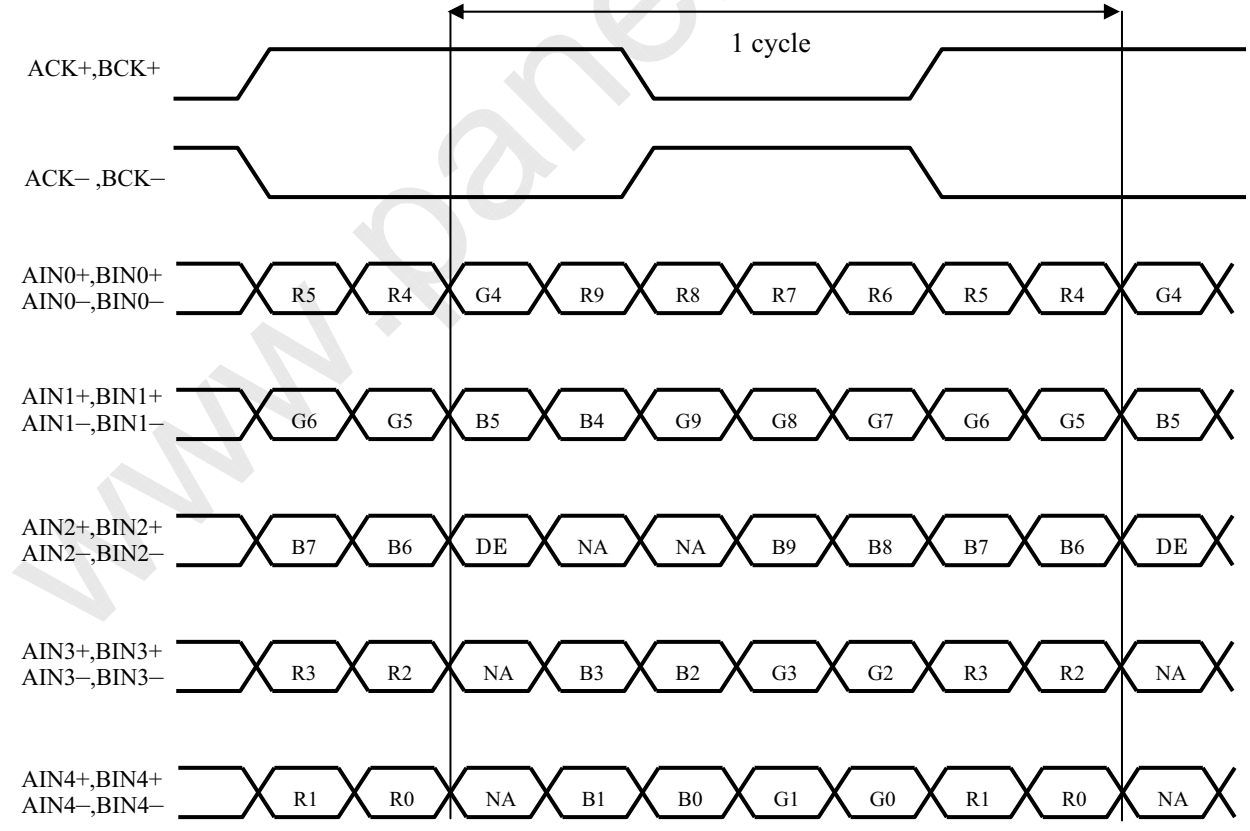
NA: Not Available

(*)Since the display position is prescribed by the rise of DE(Display Enable)signal, please do not fix DE signal during operation at ”High”.

SELLVDS= Low (GND) or OPEN

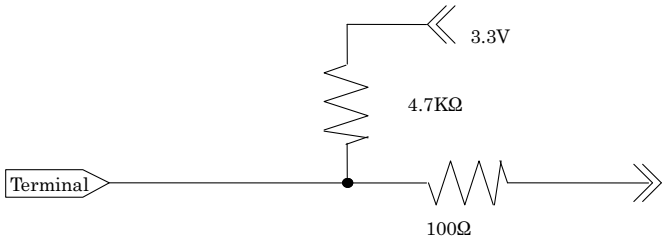


SELLVDS= High (3.3V)

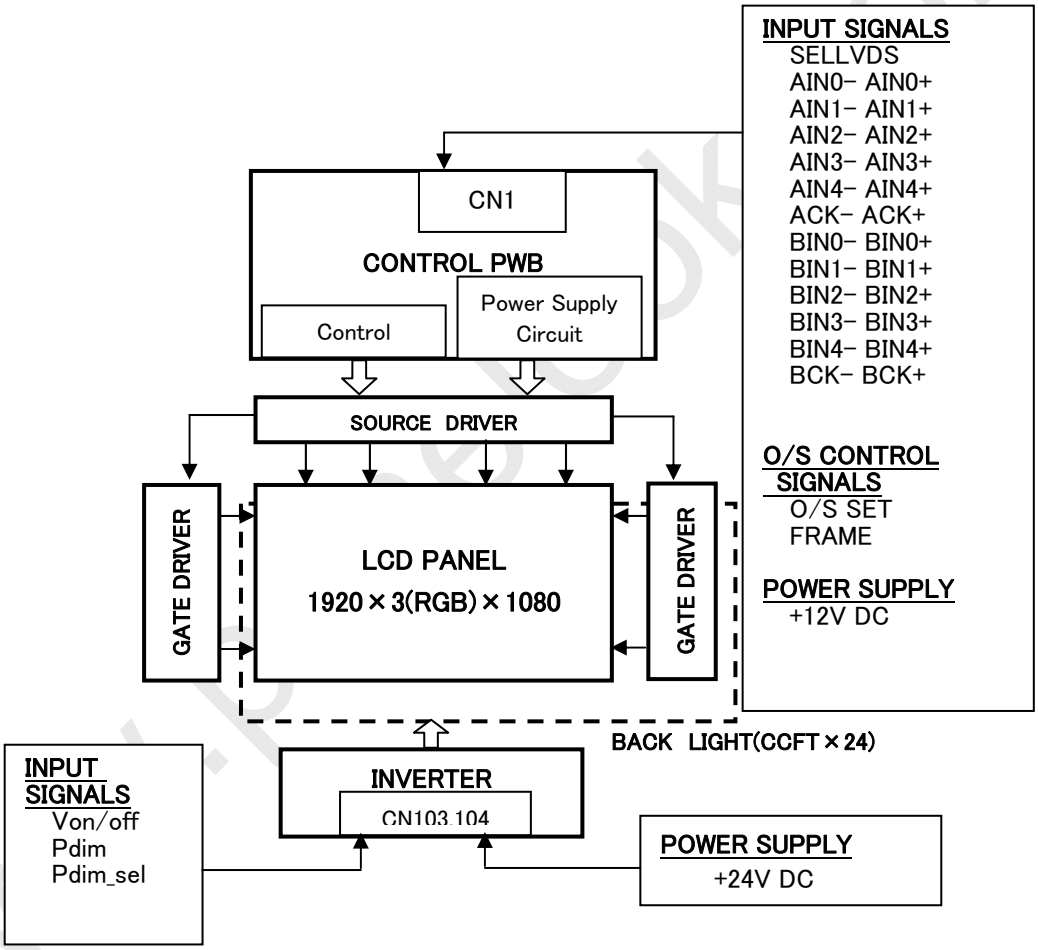


DE: Display Enable, NA: Not Available (Fixed Low)

[Note 3] The equivalent circuit figure of the terminal



4.2. Interface block diagram



4.3. Backlight driving

CN103 (+24V DC power supply and inverter control)

Using connector: S14B-PH-K-S (LF) (JST)

Mating connector: PHR-14 (JST)

Pin No.	Symbol	Function	Default(OPEN)	Input Impedance	Remark
1	VINV	+24V	-		
2	VINV	+24V	-		
3	VINV	+24V	-		
4	VINV	+24V	-		
5	VINV	+24V	-		
6	GND		-		
7	GND		-		
8	GND		-		
9	GND		-		
10	GND		-		
11	Reserved	For LCD module internal usage, should be open			
12	VON	Inverter ON/OFF	GND : pull down Inverter OFF	22K ohm	[Note 1]
13	VBRT	Brightness Control	3.3V : pull up Brightness 100%	100K ohm	[Note 3]
14	VBRT_sel	Brightness Control selection	3.3V : pull up Selected Analog PWM	100K ohm	[Note 2]

*GND of an inverter board is not connected to GND of a module chassis and a liquid crystal panel drive part.

CN104(+24V DC power supply)

Using connector: S14B-PH-K-S(LF) (JST)

Mating connector: PHR-14 (JST)

Pin No.	Symbol	Function	Default(OPEN)	Input Impedance	Remark
1	VINV	+24V	-		
2	VINV	+24V	-		
3	VINV	+24V	-		
4	VINV	+24V	-		
5	VINV	+24V	-		
6	GND		-		
7	GND		-		
8	GND		-		
9	GND		-		
10	GND		-		
11	Reserved	For LCD module internal usage, should be open			
12	Reserved	For LCD module internal usage, should be open			
13	Reserved	For LCD module internal usage, should be open	-		
14	Reserved	For LCD module internal usage, should be open	-		

[Note 1] Inverter ON/OFF

Input voltage	Function
0V	Inverter : OFF
3.3V	Inverter : ON

[Note 2] Brightness Control selection

Pin No.14 is used for the selection of dimming control for V_{BRT} pin (Pin No.13).

Input voltage	V_{BRT}
0V	Pulse dimming
3.3V	Analog dimming

[Note 3]Brightness Control

1. Analog Dimming

Brightness control is regulated by analog input voltage (0V to 3.3V).

Ta=25℃

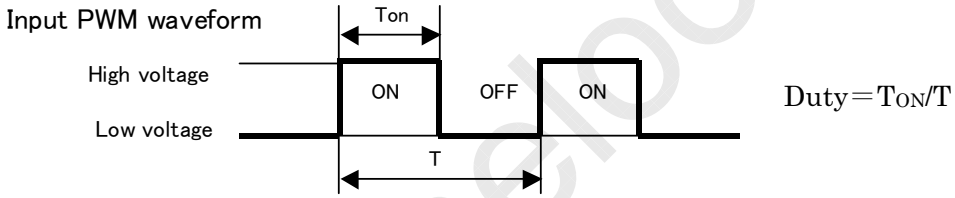
	MIN	TYP	MAX	Function
Input voltage [V_{BRT}]	0V	<->	3.3V	0V: Dark - 3.3V: Bright
[Reference] Brightness ratio [%]	20	<->	100	

[Note] PWM frequency : 275±10Hz

[Note]There is a case that lamp mura may happen, depending on ambient temperature and dimming. Dimming level should be set according to your evaluation of actual display performance. (Minimum input voltage 1.5V at below 15℃)

2.Pulse Dimming

Pin No.13 is used for the control of the PWM duty with input pulse from 150Hz to 350Hz.



		MIN	TYP	MAX	Remark
Pulse signal	[Hz]	150	275	350	
DUTY(T_{ON}/T)	[%]	35	<->	100	Ta=25℃
Dimming level (Brightness ratio)	[%]	20	<->	100	Ta=25℃ Pulse signal=275Hz

[Note]There is a case that lamp mura may happen, depending on ambient temperature, in dimming. Minimum dimming level should be set according to your evaluation of actual display performance. (Minimum duty 60% at below 15℃)

[Note]In case of using Pulse Dimming, be careful so that the V_{BRT} signal (Pin 13) doesn't have glitch.

4.4. The back light system characteristics

The back light system is direct type with 24 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table. The value mentioned below is at the case of one CCFT.

Item	Symbol	Min.	Typ.	Max.	Unit	Remarks
Life time	T_L	-	60000	-	Hour	[Note]

[Note]

- Lamp life time is defined as the time when brightness becomes 50% of the original value in the continuous operation under the condition of Ta=25°C and brightness control=100%.
- Above value is applicable when the long side of LCD module is placed horizontally (Landscape position). (Lamp lifetime may vary if LCD module is in portrait position due to the change of mercury density inside the lamp.)

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage (for Control)	V_I	Ta=25 °C	-0.3 ~ 3.6	V	[Note 1]
12V supply voltage (for Control)	VCC	Ta=25 °C	0 ~ + 14	V	
Input voltage (for Inverter)	V_{ON} $P_{dim;}$ P_{dim} _sel	Ta=25 °C	0 ~ + 6	V	
24V supply voltage (for Inverter)	V_{INV}	Ta=25 °C	0 ~ +29	V	
Storage temperature	Tstg	-	-25 ~ +60	°C	[Note 2]
Operation temperature (Ambient)	Topa	-	0 ~ +50	°C	

[Note 1] SELLVDS, FRAME, O/S_set,

[Note 2] Humidity 95%RH Max.(Ta≦40°C)

Maximum wet-bulb temperature at 39 °C or less.(Ta>40°C)

No condensation.

6. Electrical Characteristics

6.1. Control circuit driving Ta=25 °C

Parameter		Symbol	Min.	Typ.	Max.	Uniit	Remark
+12V supply voltage	Supply voltage	Vcc	11.4	12	12.6	V	[Note 1]
	Current dissipation	Icc	-	0.8	2.0	A	[Note 2]
	Inrush current	I_{RUSH}	-	4.6	-	A	[Note 7]
		T_{RUSH}	-	0.3	-	ms	
Permissible input ripple voltage		V_{RP}	-	-	100	mV_{P-P}	Vcc = +12.0V
Differential input threshold voltage	High	V_{TH}	-	-	100	mV	V_{CM} = +1.2V [Note 6]
	Low	V_{TL}	-100	-	-	mV	
Input Low voltage		V_{IL}	0	-	1.0	V	[Note 3]
Input High voltage		V_{IH}	2.3	-	3.3	V	
Input leak current (Low)		I_{IL1}	-	-	400	µA	V_I = 0V [Note 4]
		I_{IL2}	-	-	40	µA	V_I = 0V [Note 5]
Input leak current (High)		I_{IH1}	-	-	40	µA	V_I = 3.3V [Note 4]
		I_{IH2}	-	-	400	µA	V_I = 3.3V [Note 5]
Terminal resistor		R_T	-	100	-	Ω	Differential input

[Note]V_{CM}: Common mode voltage of LVDS driver.

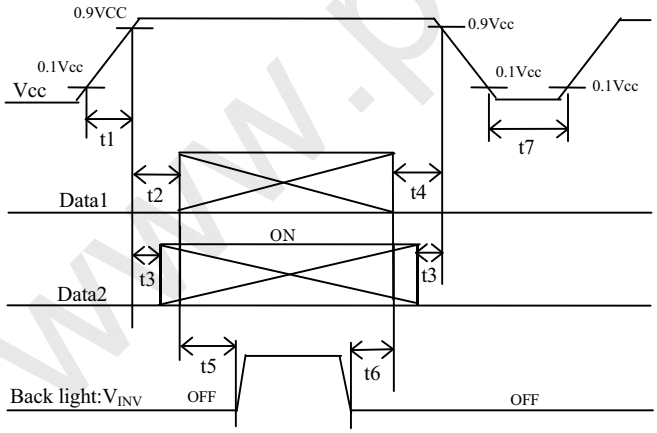
[Note 1]

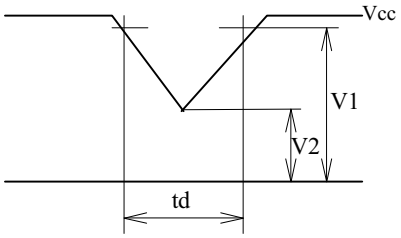
Input voltage sequences

0 < t1 ≦ 20ms
10 < t2 ≦ 20ms
10 < t3 ≦ 50ms
0 < t4 ≦ 1s
t5 ≧ 200ms
t6 ≧ 0
t7 ≧ 300ms

Dip conditions for supply voltage

a) 6.5V ≦ Vcc < 10.8V
td ≦ 10ms
b) Vcc < 6.5V
Dip conditions for supply voltage is based on input voltage sequence.





V1:10.8V
V2:6.5V

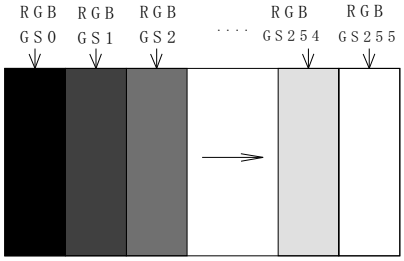
※ Data1: ACK±, AIN0±, AIN1±, AIN2±, AIN3±, AIN4±,BCK±, BIN0±, BIN1±, BIN2±, BIN3±, BIN4
*V_{CM} voltage pursues the sequence mentioned above

※ Data2: SELLVDS, FRAME, O/S_SET

[Note]About the relation between data input and back light lighting, please base on the above-mentioned input sequence. When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

[Note 2] Typical current situation: 256 gray-bar patterns. (Vcc = +12.0V)

The explanation of RGB gray scale is seen in section 8.



Vcc＝+12.0V
CK＝74.25MHz
Th＝14.8μs

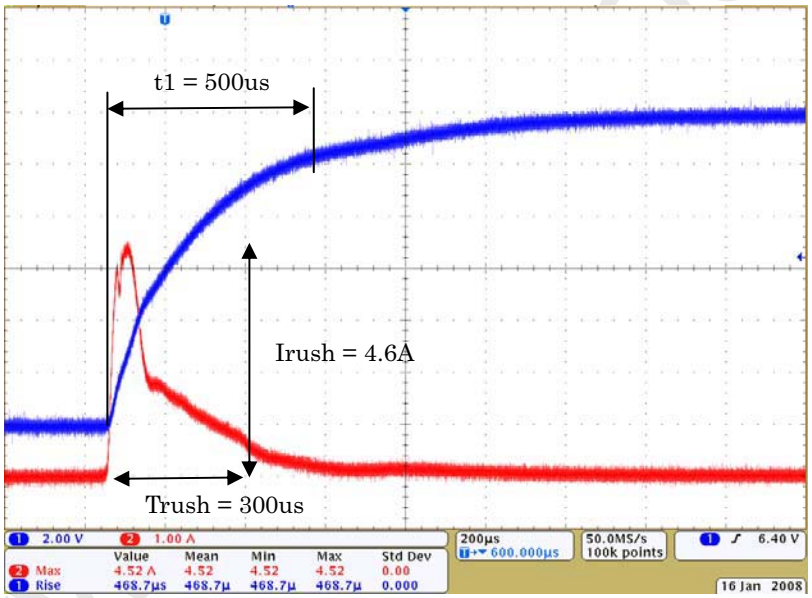
[Note 3] SELLVDS, FRAME, O/S_SET

[Note 4] O/S_SET

[Note 5] FRAME, SELLVDS

[Note 6] ACK±, AIN0±, AIN1±, AIN2±, AIN3±, AIN4±,BCK±, BIN0±, BIN1±, BIN2±, BIN3±, BIN4

[Note 7] Vcc12V inrush current waveform

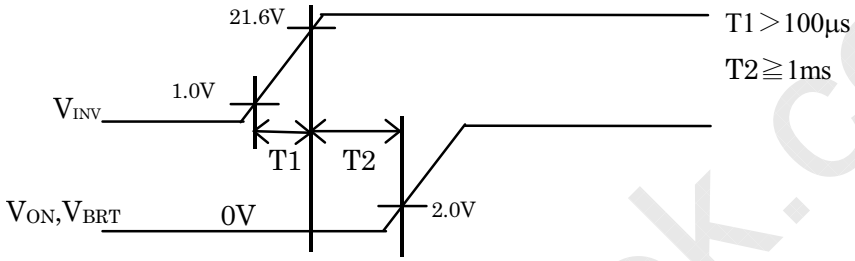


6.2. Inverter driving for back light

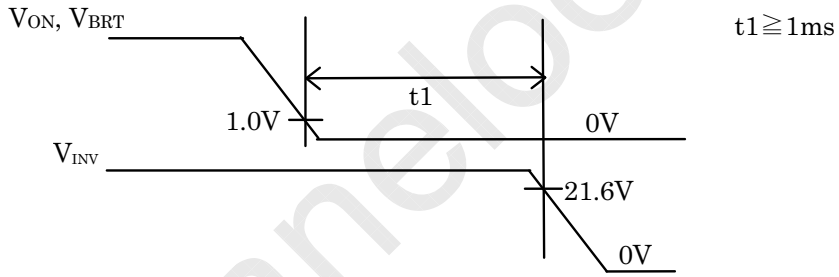
The back light system is direct type with 24 CCFTs (Cold Cathode Fluorescent Tube).

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+24V	Current dissipation 1	$I_{INV\,1}$	-	11.8	13.0	A	V_{INV} = 24V, Ta=25°C Brightness Control = 100% [Note 1,2]
	Current dissipation 2	$I_{INV\,2}$	-	10.3	11.5	A	
	Supply voltage	V_{INV}	22.8	24.0	25.2	V	
Permissible input ripple voltage		V_{RF}	-	-	300	V	V_{INV} = +24.0V
Input voltage (Low)		V_{ONL}	0	-	1.0	V	V_{ON}, $P_{dim;}$,P_{dim} _sel
Input voltage (High)		V_{ONH}	2.3	-	3.6	V	

[Note 1] 1) V_{INV}-turn-on condition



2) V_{INV}-turn-off condition



[Note 2] Current dissipation 1 : Definition within 60 minutes after turn on. (Rush current is excluded.)

Current dissipation 2 : Definition more than 60minutes after turn on.

7. Timing characteristics of input signals

7.1. Timing characteristics

Timing diagrams of input signal are shown in Fig.2.

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	67	74.25	76	MHz	
Data enable signal	Horizontal period	TH	1050	1100	1200	clock	
			14.2	14.8	16.1	μs	
	Horizontal period (High)	THd	960	960	960	clock	
	Vertical period	TV	1109	1125	1200	line	
	Vertical period (High)	TVd	1080	1080	1080	line	

[Note]-When vertical period is very long, flicker and etc. may occur.

-Please turn off the module after it shows the black screen.

-Please make sure that length of vertical period should become of an integral multiple of horizontal length of period. Otherwise, the screen may not display properly.

-As for your final setting of driving timing, we will conduct operation check test at our side, please inform your final setting.

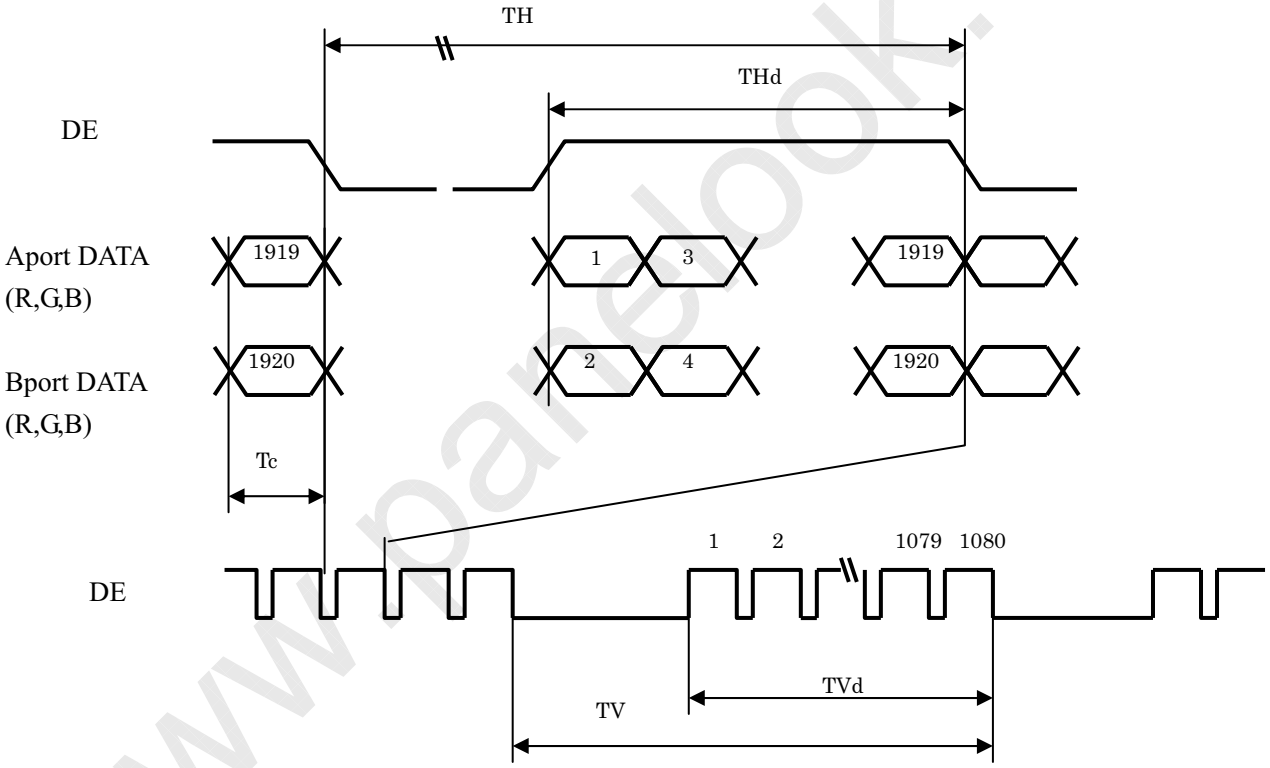
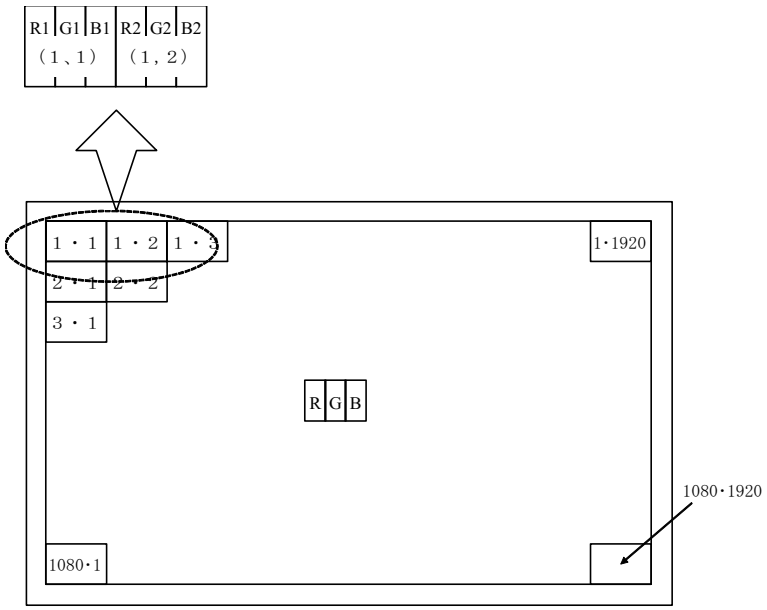


Fig.2 Timing characteristics of input signals

7.2. Input data signal and display position on the screen



Display position of Dat (V,H)

8. Input Signal, Basic Display Colors and Gray Scale of Each Color

	Colors & Gray scale	Gray Scale	Data signal																													
			R0	R1	R2	R3	R4	R5	R6	R7	R8	R9	G0	G1	G2	G3	G4	G5	G6	G7	G8	G9	B0	B1	B2	B3	B4	B5	B6	B7	B8	B9
Basic Color	Black	–	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	–	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Green	–	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Cyan	–	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	–	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	–	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	–	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	–	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓						↓										↓										↓				
	⇩	↓						↓										↓										↓				
	Brighter	GS1021	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS1022	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS1023	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓						↓										↓										↓				
	⇩	↓						↓										↓										↓				
	Brighter	GS1021	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	⇩	GS1022	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Green	GS1023	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	⇩	↓						↓										↓										↓				
	⇩	↓						↓										↓										↓				
	Brighter	GS1021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1
	⇩	GS1022	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1
	Blue	GS1023	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1

0: Low level voltage, 1: High level voltage.

Each basic color can be displayed in 1024 gray scales from 10 bits data signals. According to the combination of total 30 bits data signals, the TBD-color display can be achieved on the screen.

9. Optical characteristics

Ta=25°C, Vcc=12.0V, V_{INV} =24.0V, V_{BRT}=100%, Timing:60Hz(typ. value)

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ21 θ22	CR≧10	70	88	-	Deg.	[Note1,4]
	Vertical	θ11 θ12		70	88	-	Deg.	
Contrast ratio		CRn	θ=0 deg.	1000	1500	-		[Note2,4]
Response time		τ_r τ_d		-	6	-	ms	[Note3,4,5]
Chromaticity	White	x		0.242	0.272	0.302	-	[Note4]
		y		0.247	0.277	0.307	-	
	Red	x		0.610	0.640	0.670	-	
		y		0.300	0.330	0.360	-	
	Green	x		0.250	0.280	0.310	-	
		y		0.570	0.600	0.630	-	
	Blue	x		0.120	0.150	0.180	-	
		y		0.030	0.060	0.090	-	
Luminance		White		360	450	-	-	
Luminance uniformity	White	δw		-	-	1.25	cd/m^2	[Note 6]

Measurement condition: Set the value of V_{BRT} to maximum luminance of white.

*The measurement shall be executed 60 minutes after lighting at rating.

[Note]The optical characteristics are measured using the following equipment.

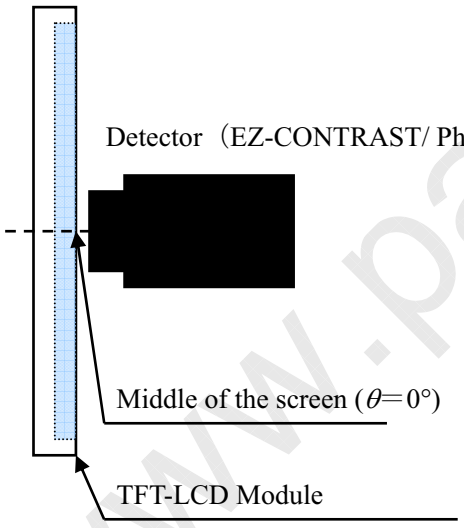


Fig.4-1 Measurement of viewing angle range and Response time.
Viewing angle range: EZ-CONTRAST
Response time: Photodiode

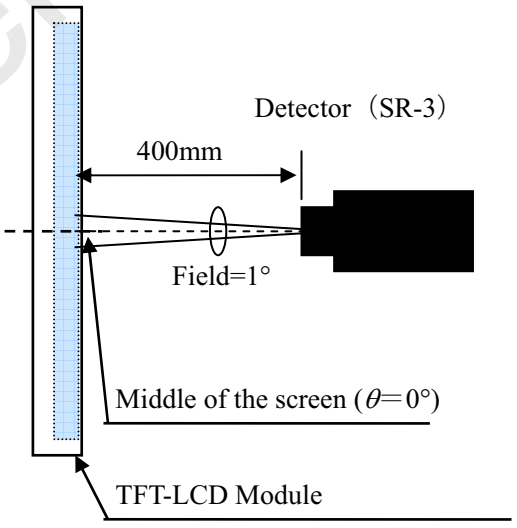
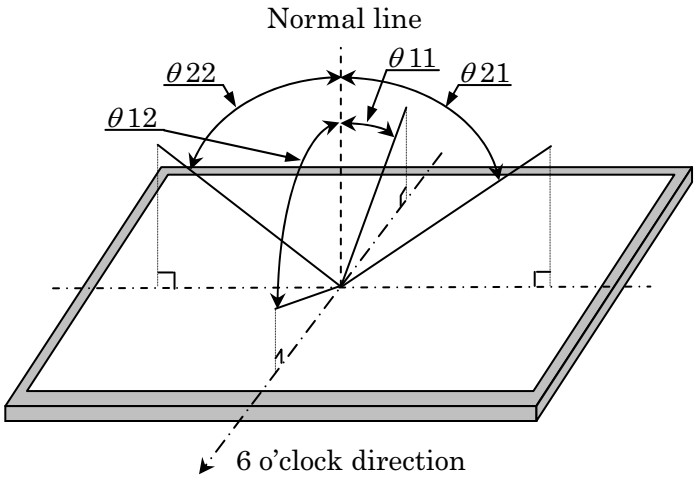


Fig.4-2 Measurement of Contrast, Luminance, Chromaticity.

[Note 1]Definitions of viewing angle range :



[Note 2]Definition of contrast ratio :

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

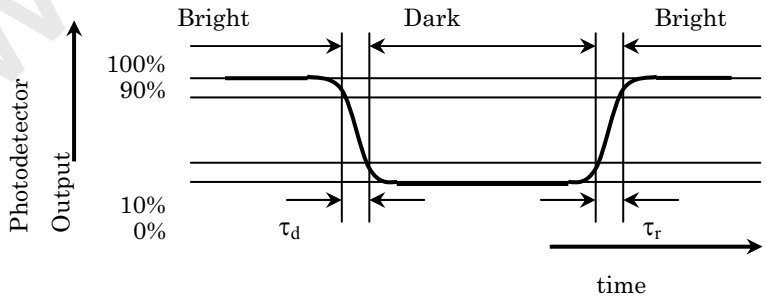
[Note 3]Definition of response time

The response time (τ_d and τ_r) is defined as the following figure and shall be measured by switching the input signal for "any level of gray (0%, 25%, 50%, 75% and 100%)" and "any level of gray (0%, 25%, 50%, 75% and 100%)".

	0%	25%	50%	75%	100%
0%		tr:0%-25%	tr:0%-50%	tr:0%-75%	tr:0%-100%
25%	td: 25%-0%		tr: 25%-50%	tr25%-75%	tr: 25%-100%
50%	td: 50%-0%	td: 50%-25%		tr: 50%-75%	tr: 50%-100%
75%	td: 75%-0%	td: 75%-25%	td: 75%-50%		tr: 75%-100%
100%	td: 100%-0%	td: 100%-25%	td: 100%-50%	td:100%-75%	

t*:x-y...response time from level of gray(x) to level of gray(y)

$\tau_r = \Sigma(tr:x\text{-}y)/10$, $\tau_d = \Sigma(td:x\text{-}y)/10$



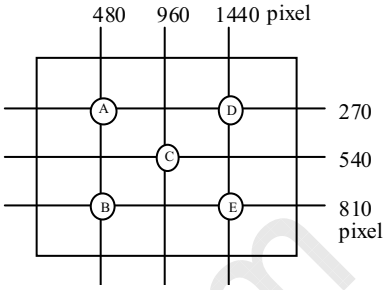
[Note 4]This shall be measured at center of the screen.

[Note 5] This value is valid when O/S driving is used at typical input time value.

[Note 6]Definition of white uniformity ;

White uniformity is defined as the following with five measurements. (A~E)

$$\delta W = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$



10. Handling Precautions of the module

a) Be sure to turn off the power supply when inserting or disconnecting the cable.

b) This product is using the parts (inverter, CCFT etc), which generate the high voltage. Therefore, during operating, please don't touch these parts.

c) Brightness control voltage is switched for "ON" and "OFF", as shown in Fig.4. Voltage difference generated by this switching, ΔV_{INV}, may affect a sound output, etc. when the power supply is shared between the inverter and its surrounding circuit. So, separate the power supply of the inverter circuit with the one of its surrounding circuit.

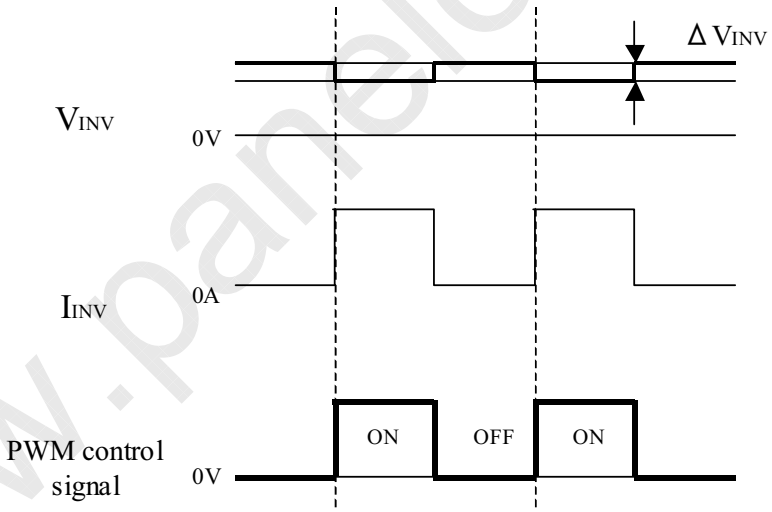


Fig.4 Brightness control voltage.

*Since inverter board's GND is not connected to the frame of the LCD module, please connect it with the Customer's GND of inverter power supply.

d) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.

e) Since the front polarizer is easily damaged, pay attention not to scratch it.

f) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.

g) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

h) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.

i) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

j) The module has some printed circuit boards (PCBs) on the back side, take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.

k) Observe all other precautionary requirements in handling components.

l) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.

m) When giving a touch to the panel at power on supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.

n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.

o) This LCD module is designed to prevent dust from entering into it. However, there would be a possibility to have a bad effect on display performance in case of having dust inside of LCD module. Therefore, please ensure to design your TV set to keep dust away around LCD module.

11. Packing form

a) Piling number of cartons:2 maximum

b) Packing quantity in one carton:8pcs

c) Carton size:1320(W) × 1110(D) × 940(H)

d) Total mass of one carton filled with full modules:225kg(Max)

12. Reliability test item

No.	Test item	Condition
1	High temperature storage test	Ta=60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high humidity operation test	Ta=40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta=50°C 240h
5	Low temperature operation test	Ta=0°C 240h
6	Vibration test (non-operation)	Frequency: 10~57Hz/Vibration width (one side): 0.075mm : 58~500Hz/Acceleration: 9.8 m/s² Sweep time: 11 minutes Test period: 3 hours (1h for each direction of X, Y, Z)
7	Shock test (non-operation)	Maximum acceleration: 294m/s^2 Pulse width: 11ms, sinusoidal half wave Direction: +/-X, +/-Y, +/-Z, once for each direction.
8	ESD	* At the following conditions, it is a thing without incorrect operation and destruction. (1)Non-operation: Contact electric discharge ±10kV Non-contact electric discharge ±20kV (2)Operation Contact electric discharge ±8kV Non-contact electric discharge ±15kV Conditions: 150pF, 330ohm

[Result evaluation criteria]

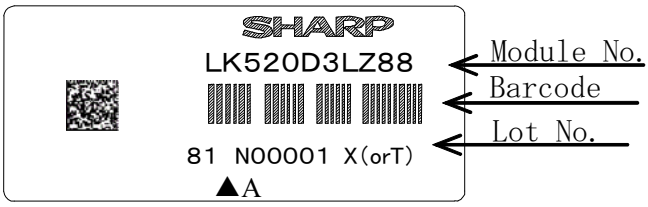
Under the display quality test condition with normal operation state, there shall be no change, which may affect practical display function.

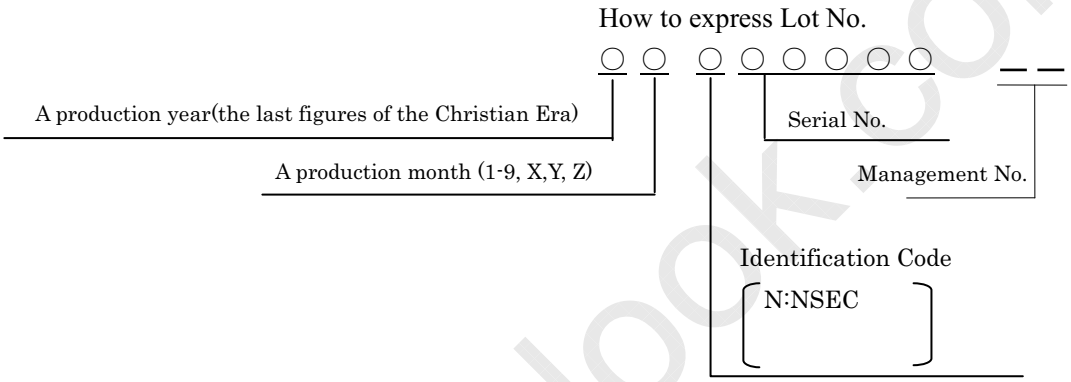
13. Others

1) Lot No. Label ;

The label that displays SHARP, product model (LK520D3LZ88), a product number is stuck on the back of the module.

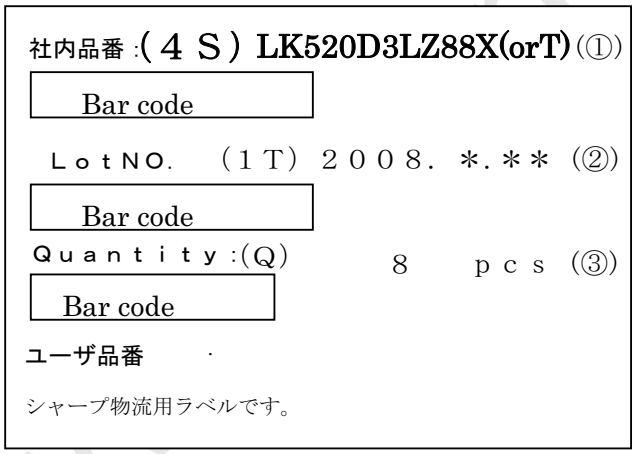
【LK520D3LZ88X, T】 NSEC PRODUCTION





2) Packing Labe

【LK520D3LZ88X, T】



① Management No.
② Lot No. (Date)
③ Quantity

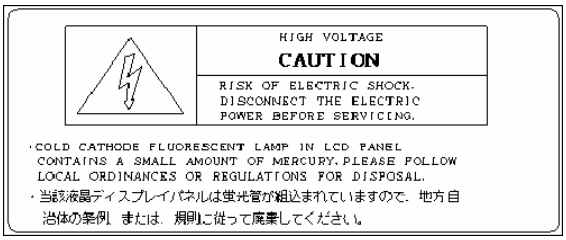
3) Adjusting volume has been set optimally before shipment, so do not change any adjusted value.
If adjusted value is changed, the specification may not be satisfied.

4) Disassembling the module can cause permanent damage and should be strictly avoided.

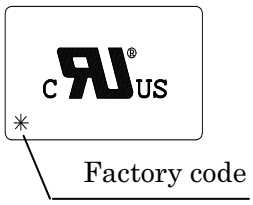
5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

6) The chemical compound, which causes the destruction of ozone layer, is not being used.

7) Cold cathode fluorescent lamp in LCD PANEL contains a small amount of mercury. Please follow local ordinances or regulations for disposal. This sentence is displayed on the backside of the module.



8) This LCD is appropriate to UL. Below figure shows the UL label. ▲A



9) When any question or issue occurs, it shall be solved by mutual discussion.

10) This module is corresponded to RoHS.

14. Carton storage condition

Temperature	0°C to 40°C
Humidity	95%RH or less
Reference condition	: 20°C to 35°C, 85%RH or less (summer) : 5°C to 15°C, 85%RH or less (winter) • the total storage time (40°C,95%RH) : 240H or less
Sunlight	Be sure to shelter a product from the direct sunlight.
Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
Notes	Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment
Storage life	1 year

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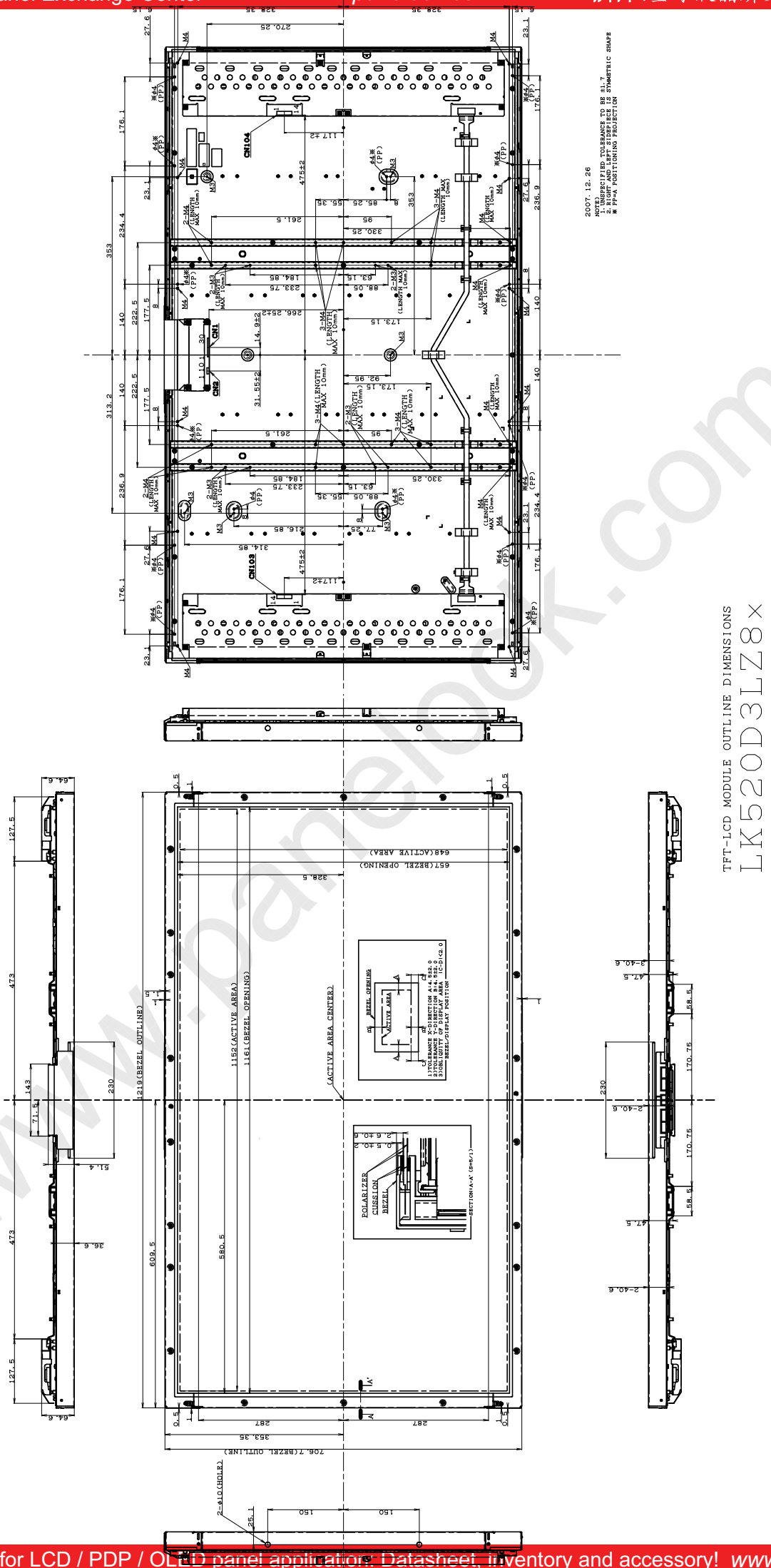
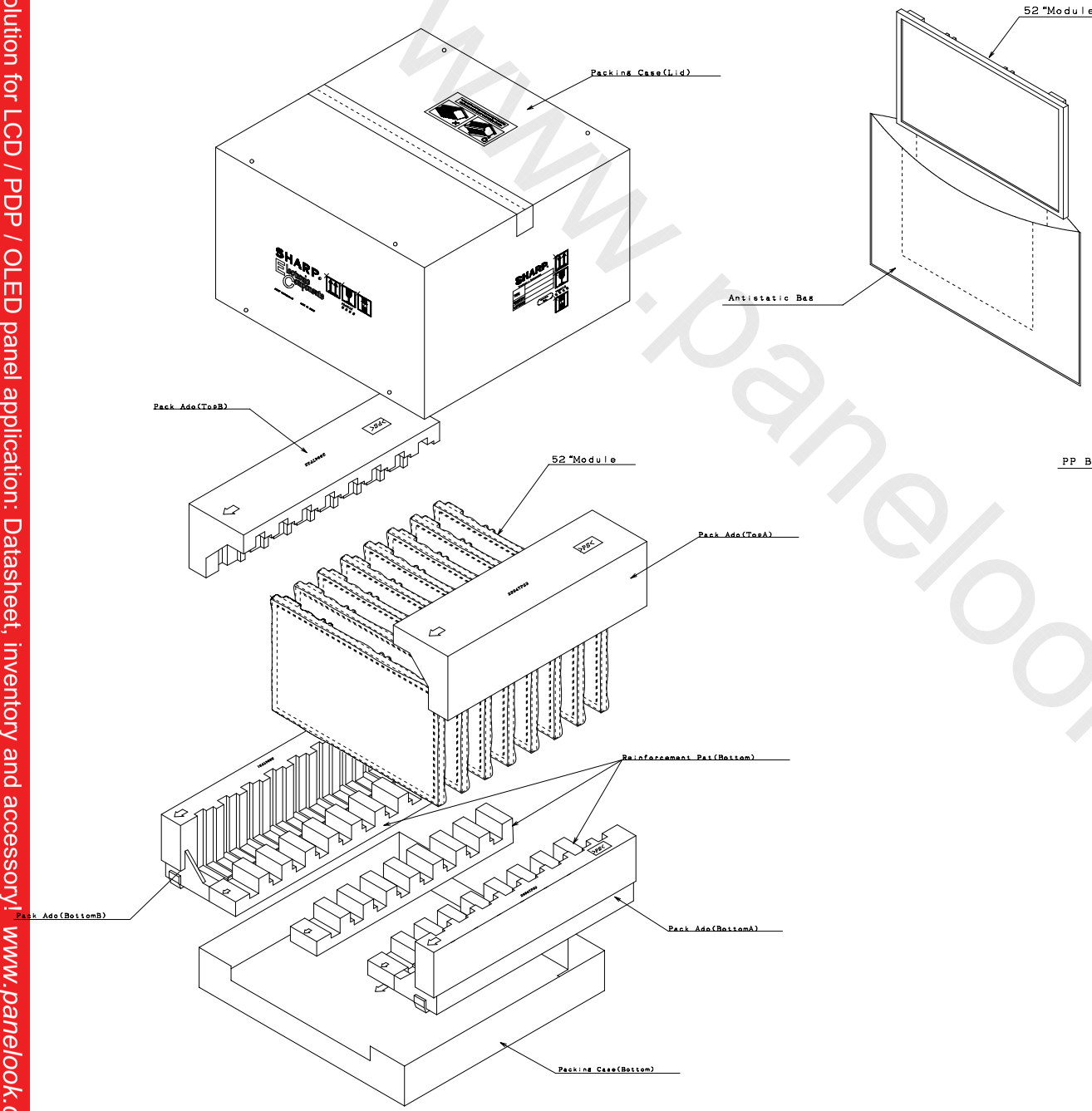
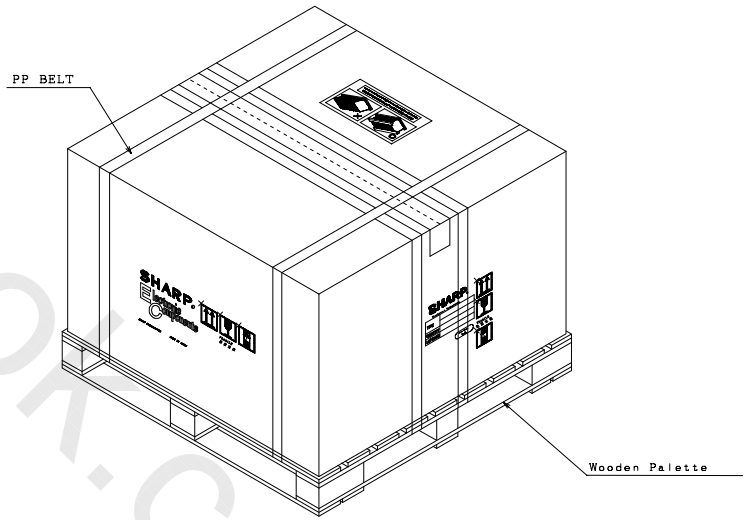


LD-20125-23

Parts Name	Material
Packing Case(Bottom)	Cardboard
Packing Case(Lid)	Cardboard
Pack Ado(BottomA)	PS
Pack Ado(BottomB)	PS
Pack Ado(TopA)	PS
Pack Ado(TopB)	PS
Reinforcement Pat(Bottom)	PS
Wooden Palette	Plywood
Antistatic Bag	PE





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For NSEC module