



NAN YA PLASTICS CORPORATION

SPECIFICATION OF
LCD MODULE
PRODUCT NO. : LKBFBZX61M99S_

SPEC. NO. : LMX61-99-0

CUSTOMER
APPROVED BY
DATE:

EDITED ON : Dec. 21, 2007

LCD DEPARTMENT
ELECTRONIC MATERIALS DIVISION
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Q.C. DEPT.	DESIGN MANAGER	DESIGN CHECK	DESIGNER
			W.R.HSU

SPECIFICATION

1.MECHANICAL DATA

NO.	ITEM	CONTENTS	UNIT
1	Product No.	LKFBZ _X 61M99S __	—
2	Module Size	154.6 (W) x 114.8 (H) x 9.0 (D)	mm
3	Dot Size	0.10 (W) x 0.34 (H)	mm
4	Dot Pitch	0.12 (W) x 0.36 (H)	mm
5	Number of Dots	320 RGB (W) x 240 (H)	Dot
6	Duty	1/240	—
7	LCD Display Mode	FSTN, Color STN Module	—
8	Rear Polarizer	Color Transmissive Type	—
9	Viewing Direction	6	O'clock
10	Backlight	CCFL	—
11	Controller	Excluded	—
12	DC/DC Converter	Included	—
13	Touch Panel	Excluded	—
14	Weight	200 (Approx.)	g

NOTE:

L K B F B Z X 6 1 M 99 S
(1) (2) (3) (4) (5) (6)

NO.	ITEM	SYMBOL	DEFINITION
(1)	Backlight	B	CCFL Backlight
(2)	Reflective/Transmissive	Z	Transmissive
(3)	Mode/View Angle	M	Color STN Module, 6 O'clock
(4)	Option	99	Module Version Number
(5)		S	RoHS Compliance
(6)		T	Testing Sample

RoHS Compliance. Nan Ya guarantees that this project doesn't include any materials (6 materials) or includes less than specified quantities which are regulated by RoHS Compliance.

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2.ABSOLUTE MAXIMUM RATINGS

2-1.ELECTRICAL ABSOLUTE RATINGS

VSS=0V

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	6	V	
Contrast Adjustment Voltage	VCONT-VSS	0	VDD	V	
Input Voltage	VI	-0.3	VDD	V	
Static Electricity	—	—	—	—	Note 1

Note 1 LCM should be grounded during handling LCM.

2-2.ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.			
	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature(°C)	0	50	-20	70
Humidity (Without Condensation)	Note 2,4		Note 3,4	

Note 2 $T_a \leq 50^\circ\text{C}$: 80%RH MAX.



Note 3 Please refer to item of reliability test.

Note 4 Background color will change slightly depending on ambient temperature.
That phenomenon is reversible.

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3.ELECTRICAL CHARACTERISTICS

3-1.ELECTRICAL CHARACTERISTICS OF LCI

ITEM	SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT
Power Supply for Logic	VDD-VSS	—		3.0	3.3	3.6	V
				4.5	5.0	5.5	
Input Voltage	VIH	H Level		0.8VDD	—	VDD	V
	VIL	L Level		0	—	0.2VDD	
Contrast Adjustment Voltage	VCONT-VSS	Duty = 1/240	0°C 50°C	1.3	1.8	2.3	V
Power Supply Current (Ta=25°C)	IDD	VDD-VSS=3.3V VCON-VSS=1.8V Pattern: 		—	55.0	80.0	mA
		VDD-VSS=5.0V VCON-VSS=1.8V Pattern: 		—	30.0	50.0	
LCM Surface Luminance (Ta=25°C)	L	VDD-VSS = 3.3V/5.0V VCONT- VSS=1.8V IL=4mArms	Dots All On (White)	280	330	—	cd/m ²
			Dots All Off (Black)	—	10	—	
Recommended Frame Frequency for Optimum Contrast	FLM	—		115	120	125	Hz

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3-2.ELECTRICAL CHARACTERISTICS OF BACKLIC

Used Lamp Rating

Ta=25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Lamp Voltage	VL	—	740	—	Vrms	—
Lamp Current	IL	—	4	—	mArms	—
Lamp Power Consumption	PL	—	3	—	W	(*1)
Starting Voltage	VS	—	—	1020	Vrms	Ta=25°C
Lamp life time	LL	—	50000	—	Hrs	at IL=4 mArms Ta=25°C (*2)

(*1) Power consumption excluded inverter loss.

(*2) Lamp life time is defined as follows : The final brightness is at 50% of original brightness.

(*3) a. Please follow the table of lamp characteristics shown above if not to use the inverter tested by Nan Ya.

b. If customers want to design inverter by themselves, please inform Nan Ya to offer the detail lamp specification.

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3-3.ELECTRICAL CHARACTERISTICS OF TESTED INVERTER

TDK TAD250

(If the inverter output "CP2" couldn't mating CCFL connector, please refer to specification "INTERNAL PIN CONNECTION" page to fit it.)

3-3-1 GENERAL SPECIFICATIONS

OPERATION TEMPERATURE : 0°C~50°C

STORAGE TEMPERATURE : -20°C~80°C

DIMENSION : 95.0(L)mm x 19.5(W)mm x MAX. 8.8(H)mm

3-3-2 PIN ASSIGNMENTS

INPUT(CP1) CONNECTOR :
MOLEX 53261-0590

NO.	FUNCTION
1	VIN
2	GND
3	V_{rmt} ON/OFF CONTROL
4	Vctrl
5	NC

OUTPUT(CN2) CONNECTOR :
MITSUMI M60-04-30-134P

NO.	FUNCTION
1	RTN
2	NC
3	NC
4	HV

3-3-3 RELATIONSHIP BETWEEN VIN & TUBE CURRENT

(1) Backlight measurement brightness based on the TDK TAD250 inverter.

(2) Test condition : Turn on the module CCFL backlight with TAD250.

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Input Voltage	VIN	10	12	15	V	
Control Terminal Input Voltage	V_{rmt}	3.5	5	10	V	ON State
		-0.5	0	0.4		OFF State
Tube Current Control Voltage	Vctrl	—	1.8	—	V	
Tube Current	IL	—	4	—	mA	

Note 1. Inverter must be used in the range of VIN Input Voltage.
If it doesn't used in this range, the electrical characteristics of backlight would not be to guarantee.

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4.OPTICAL CHARACTERISTICS

4-1.Optical Char. of Normal Temp. Mode

at Vop

ITEM		Cr(Contrast Ratio)						θ (Viewing Angle)		φ (Viewing Angle)	
		0 °C		25 °C		50 °C		25 °C		25 °C	
MODE		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	Viewing Directio	TYP.	Viewing Directio	TYP.
		Z	M	23	35	25	40	5	8	6 O'Clock	48
								12 O'Clock	30	3 O'Clock	45
NOTE		NOTE 3,6						NOTE 3,5			

NOTE :

Z : Transmissive

M : Color STN Module, 6 O'clock

at $\varphi = 0^\circ, \theta = 0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0 °C	640	800	1200	ms	NOTE 2,3
		25 °C	280	350	530		
		50 °C	96	120	180		
Response Time (fall)	Tf	0 °C	360	450	680	ms	NOTE 2,3
		25 °C	96	120	180		
		50 °C	56	70	110		

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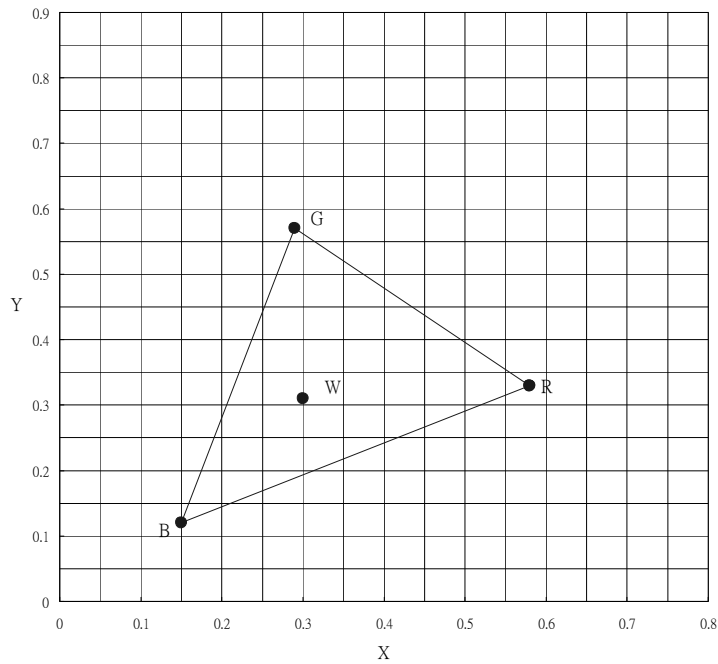
4-2.Color of CIE Coordinate

Ta=25°C

ITEM	SYMBOL	CONDITION	VALUE			NOTE
			MIN.	TYP.	MAX.	
Color of CIE Coordinate	Red	x	0.53	0.58	0.63	Note※
		y	0.28	0.33	0.38	
	Green	x	0.24	0.29	0.34	
		y	0.52	0.57	0.62	
	Blue	x	0.1	0.15	0.2	
		y	0.07	0.12	0.17	
	White	x	0.25	0.3	0.35	
		y	0.26	0.31	0.36	

Note※ Measuring at position 3 on Fig.1 CIE chromaticity diagram

Fig.1



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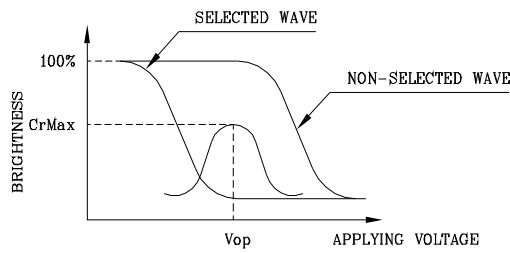
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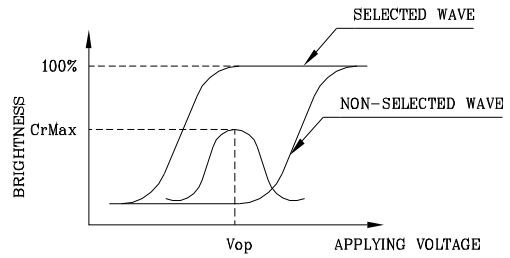
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(NOTE 1)

Definition of Operation Voltage(V_{op})



(positive type)



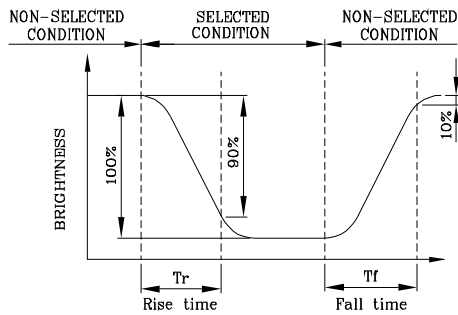
(negative type)

*Conditions

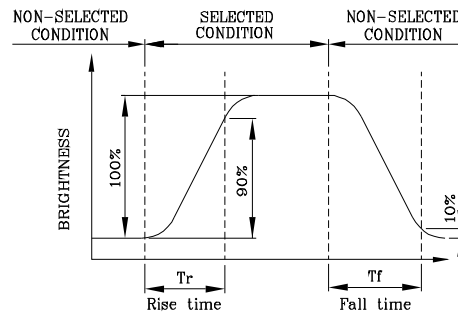
Viewing Angle : 0
Frame Frequency : 120Hz
Applying Waveform : 1/N duty 1/a bias

(NOTE 2)

Definition of Response Time(T_r, T_f)



(positive type)



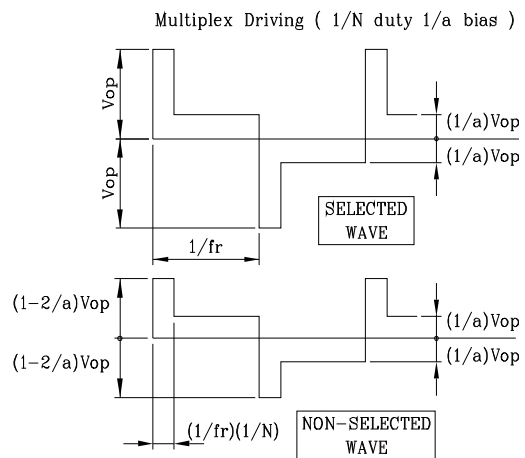
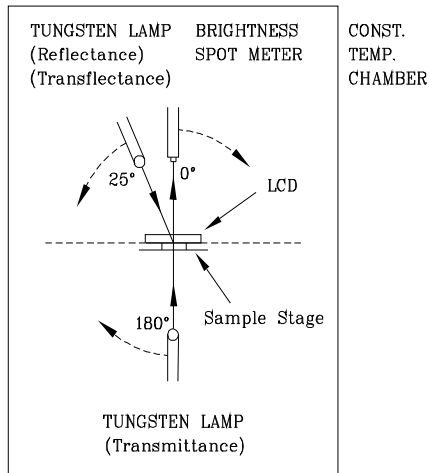
(negative type)

*Conditions

Operating Voltage : V_{op}
Viewing Angle (θ, ϕ) : (0,0)
Frame Frequency : 120Hz
Applying Waveform : 1/N duty 1/a bias

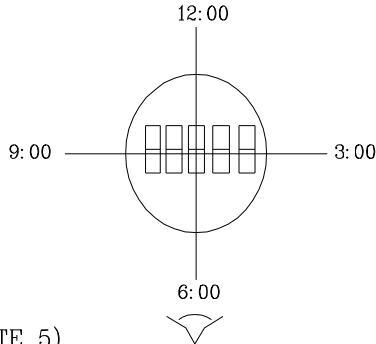
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



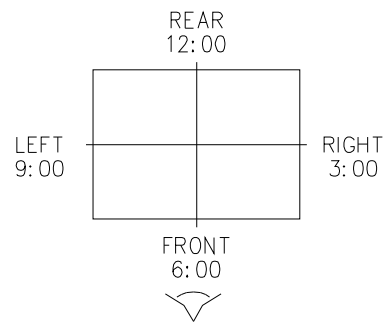
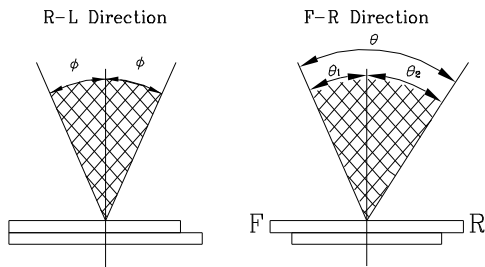
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



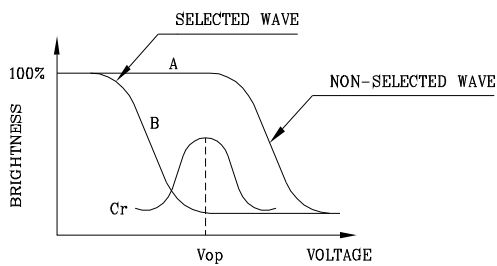
$$\theta = \theta_1 + \theta_2$$

*Conditions

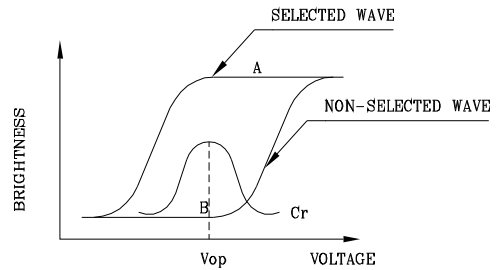
Operating Voltage : V_{op}
 Frame Frequency : 120Hz
 Applying Waveform : 1/N duty 1/a bias
 Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

$$\text{Contrast Ratio : } Cr = A/B$$

*Conditions

Viewing Angle : 0
 Frame Frequency : 120Hz
 Applying Waveform : 1/N duty 1/a bias

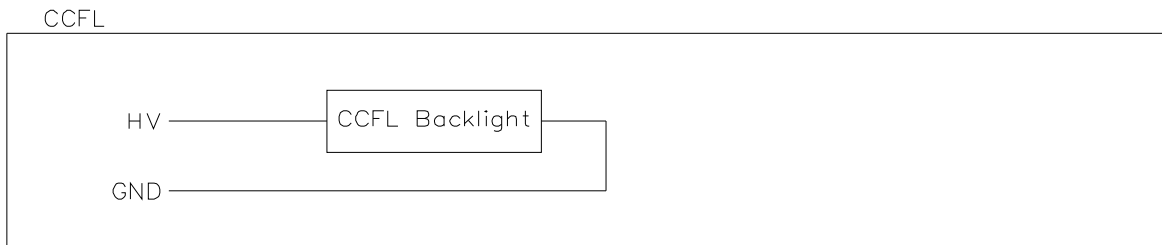
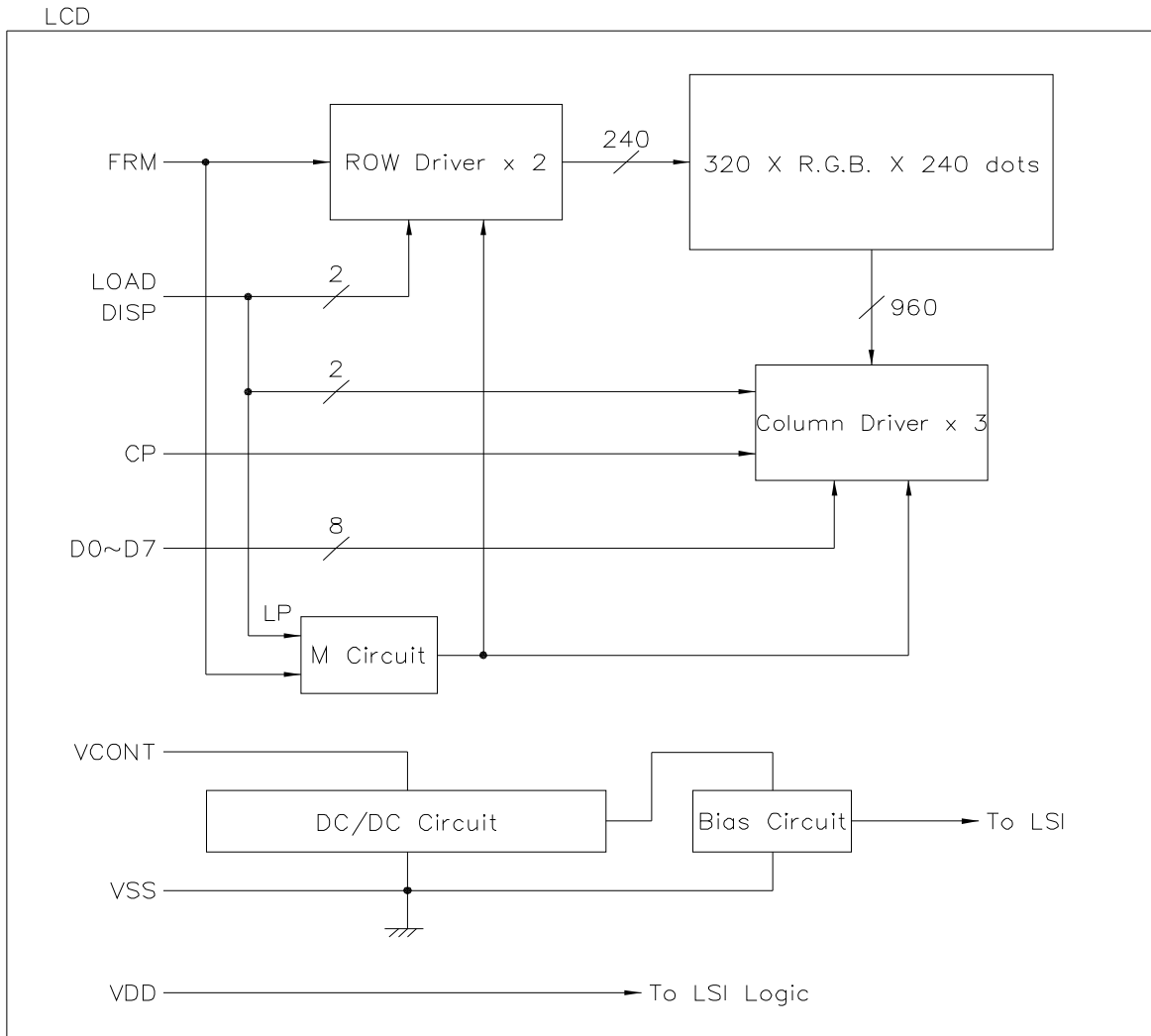
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5. BLOCK DIAGRAM



6.INTERNAL PIN CONNECTION

LCD

Pin No.	Symbol	Level	Function
1	FRM	H	Synchronous signal for driving scanning line
2	LOAD	H→L	Data signal latch clock
3	CP	H→L	Data signal shift clock
4	DISP	H(ON),L(OFF)	Display control signal
5	VDD	—	Power supply for logic
6	VSS	—	GND
7	VCONT	—	Power supply for LCD
8	D7	H(ON),L(OFF)	Display Data
9	D6	H(ON),L(OFF)	Display Data
10	D5	H(ON),L(OFF)	Display Data
11	D4	H(ON),L(OFF)	Display Data
12	D3	H(ON),L(OFF)	Display Data
13	D2	H(ON),L(OFF)	Display Data
14	D1	H(ON),L(OFF)	Display Data
15	D0	H(ON),L(OFF)	Display Data
16	VDD	H(ON),L(OFF)	Power supply for logic
17	VDD	H(ON),L(OFF)	Power supply for logic
18	VSS	H(ON),L(OFF)	GND
19	VSS	H(ON),L(OFF)	GND
20	VSS	H(ON),L(OFF)	GND

USED LCD CONNECTOR :

ELCO 08-6210-020-340-800+

CORRESPONDABLE LCD FPC or FFC :

Pitch 0.5mm ,width 10.5mm

CCFL

Pin No.	Symbol	Level	Function
1	HV	—	Power supply for CCFL
2	NC	—	No Connection
3	GND	—	Ground line

USED CCFL CONNECTOR : BHR-03VS-1(JST)

BHR-03VS-1(JST)

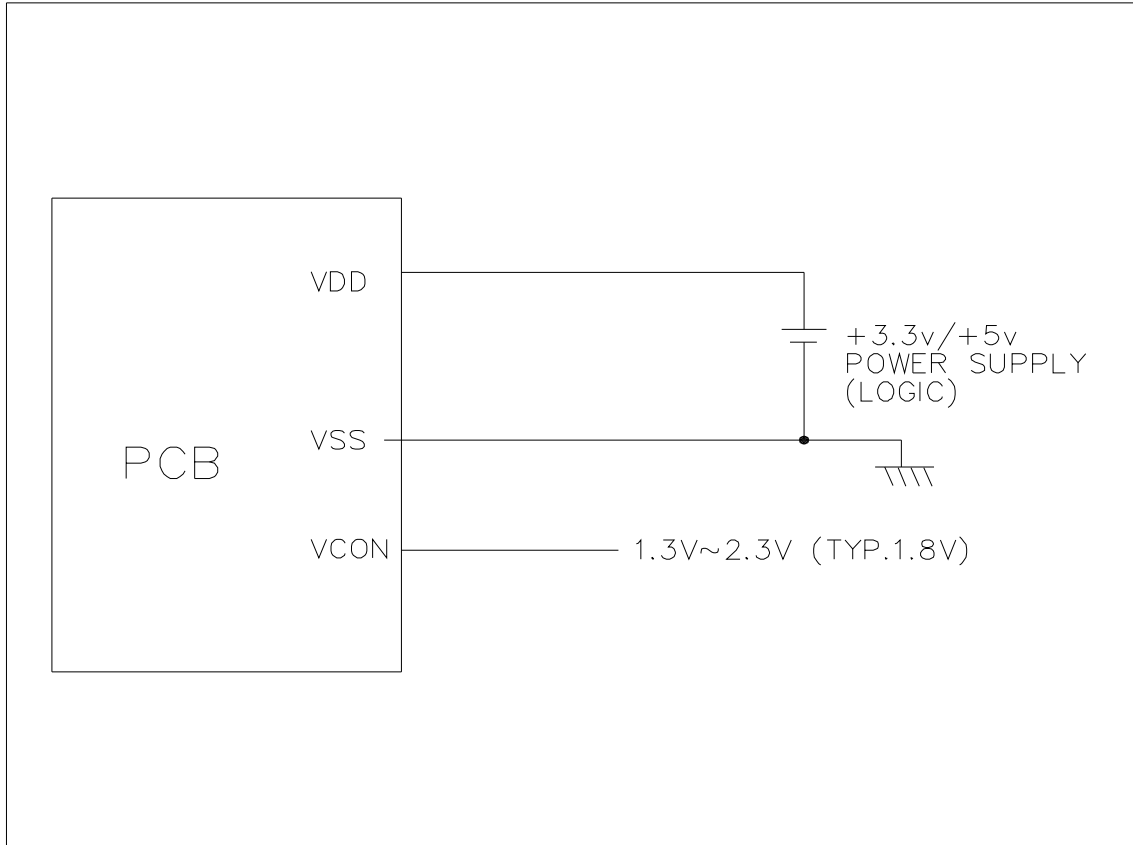
CORRESPONDABLE CCFL CONNECTOR :

SM02-(8.0)B-BHS-3(JST) or COMPATIBLE

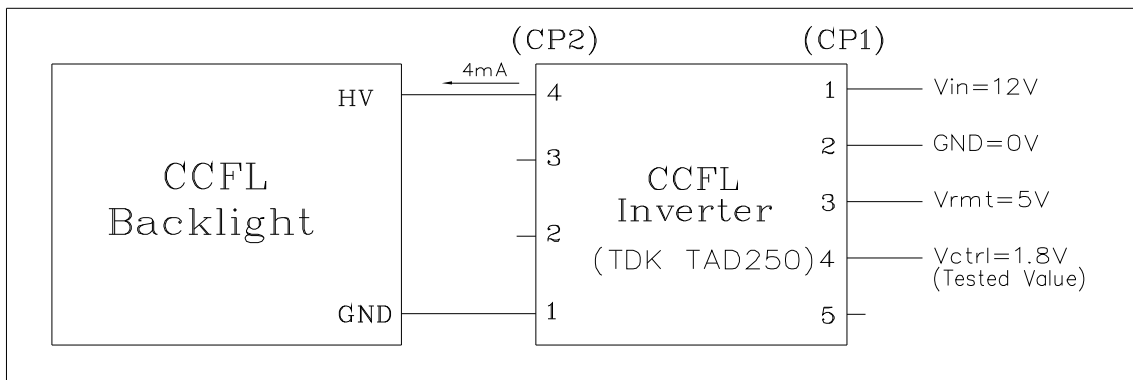
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7.POWER SUPPLY

LCD



CCFL

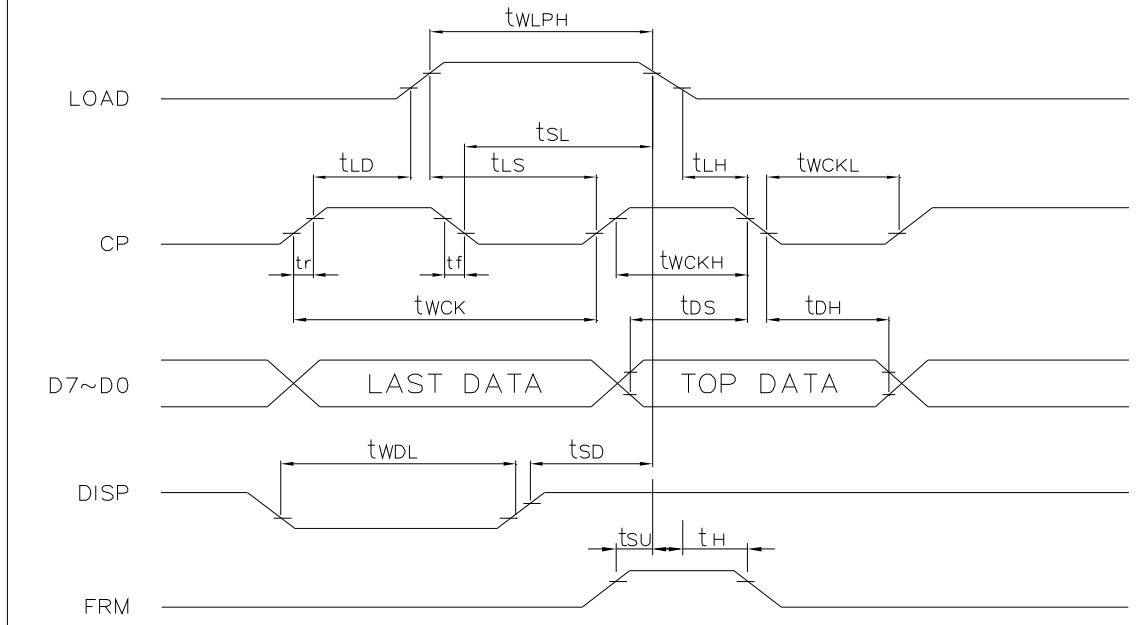


8.TIMING CHARACTERISTICS

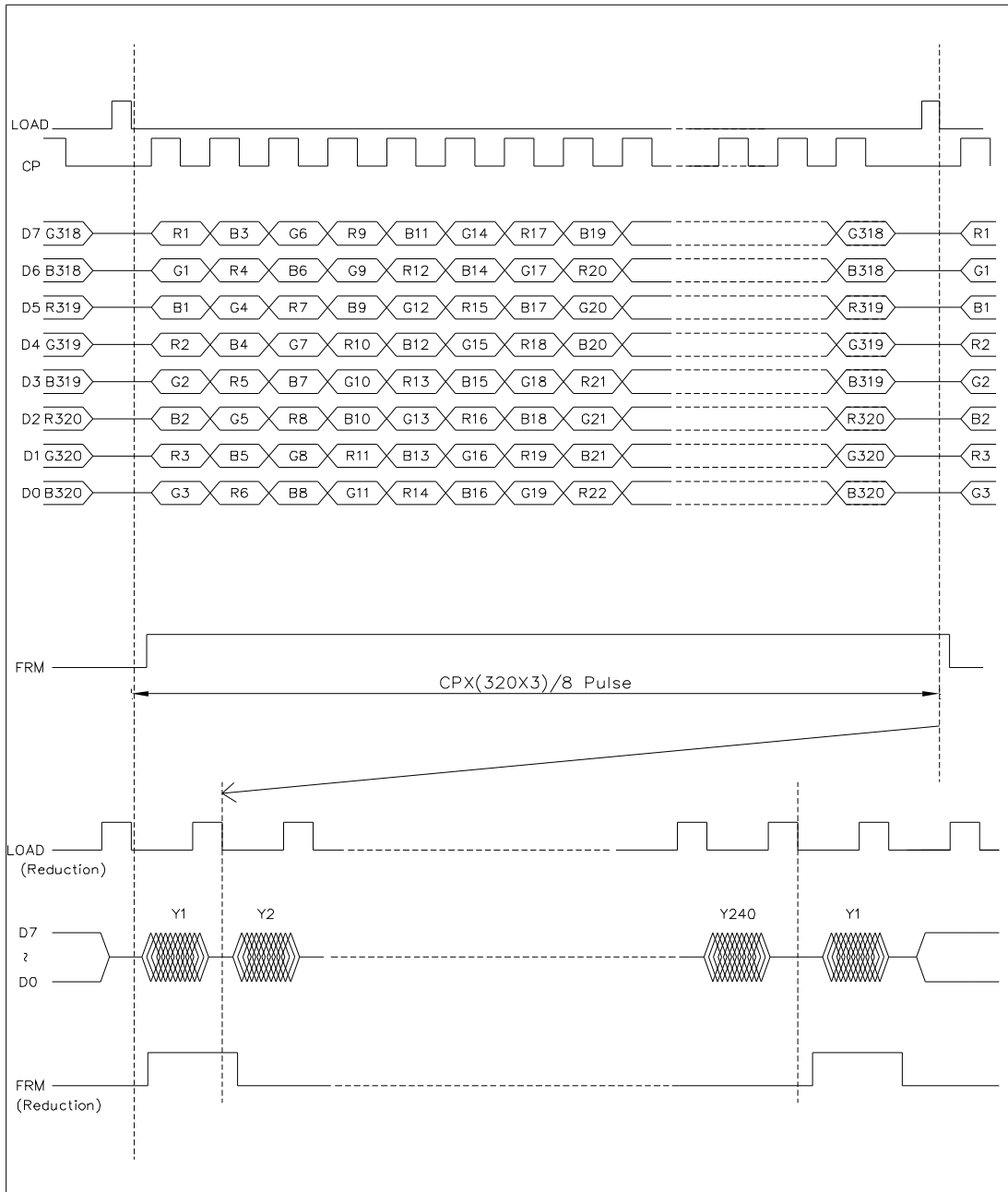
8-1.INTERFACE TIMING

VDD=3.3/5.0V ± 10%

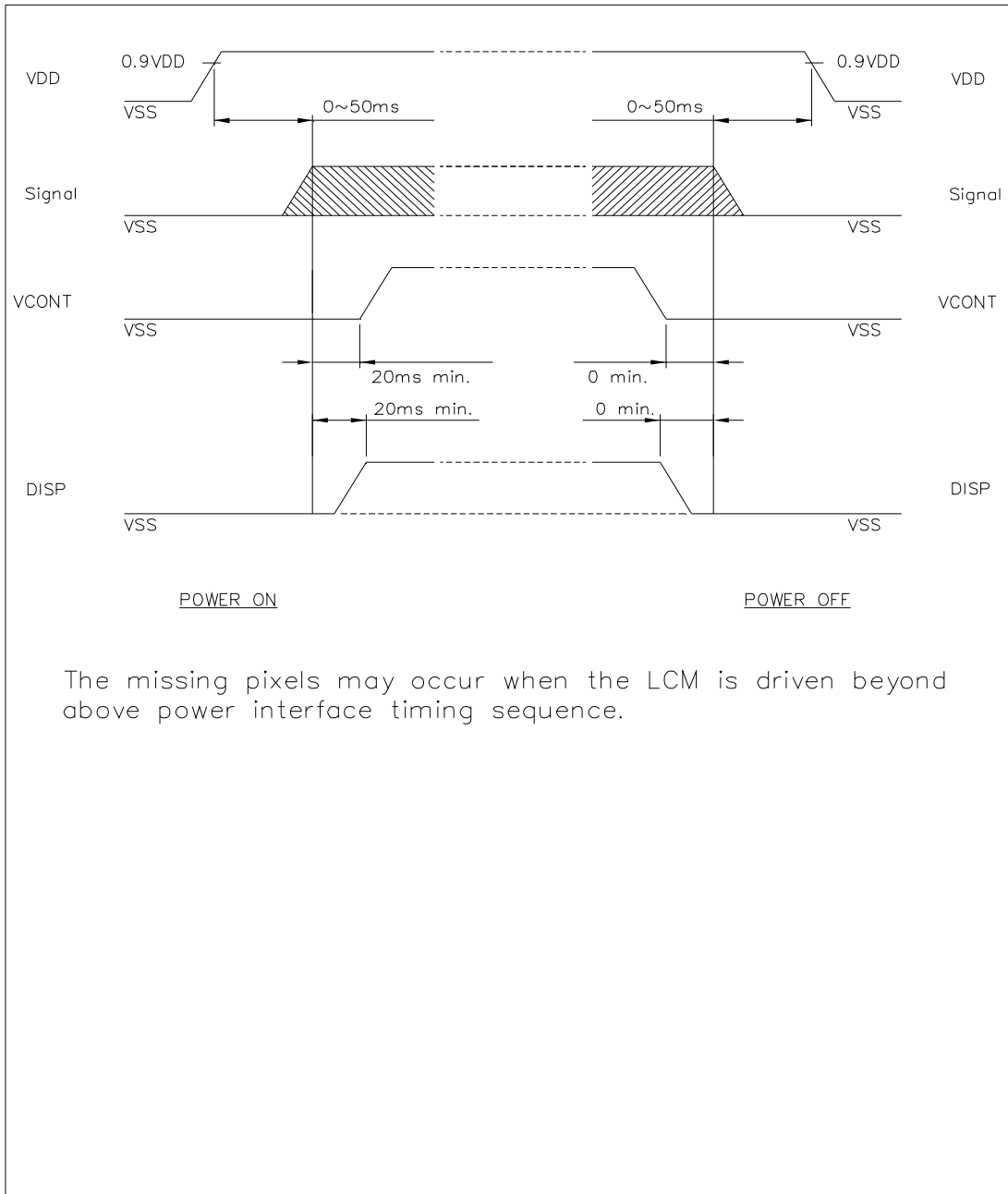
Parameter	SYMBOL	MIN.	MAX.	UNIT
CLOCK PULSE CYCLE TIME	t_{wck}	66/40	—	ns
CLOCK PULSE HIGH LEVEL WIDTH	t_{wckH}	23/12	—	ns
CLOCK PULSE LOW LEVEL WIDTH	t_{wckL}	23/14	—	ns
LATCH PULSE HIGH LEVEL WIDTH	t_{wLPH}	30/15	—	ns
CP→LOAD RISE TIME	t_{LD}	10/5	—	ns
CP→LOAD FALL TIME	t_{SL}	30/25	—	ns
LOAD→CP RISE TIME	t_{LS}	30/25	—	ns
LOAD→CP FALL TIME	t_{LH}	30/25	—	ns
CLOCK PULSE RISE/FALL TIME	t_r, t_f	—	50	ns
DATA SETUP TIME	t_{DS}	10/5	—	ns
DATA HOLD TIME	t_{DH}	25/15	—	ns
DISP LOW LEVEL WIDTH	t_{WDL}	1.2	—	μs
DISP CANCELLATION TIME	t_{SD}	100	—	ns
FRLM SETUP TIME	t_{SU}	30	—	ns
FRM HOLD TIME	t_H	50	—	ns



8-2.TIMING CHART OF INPUT SIGNAL

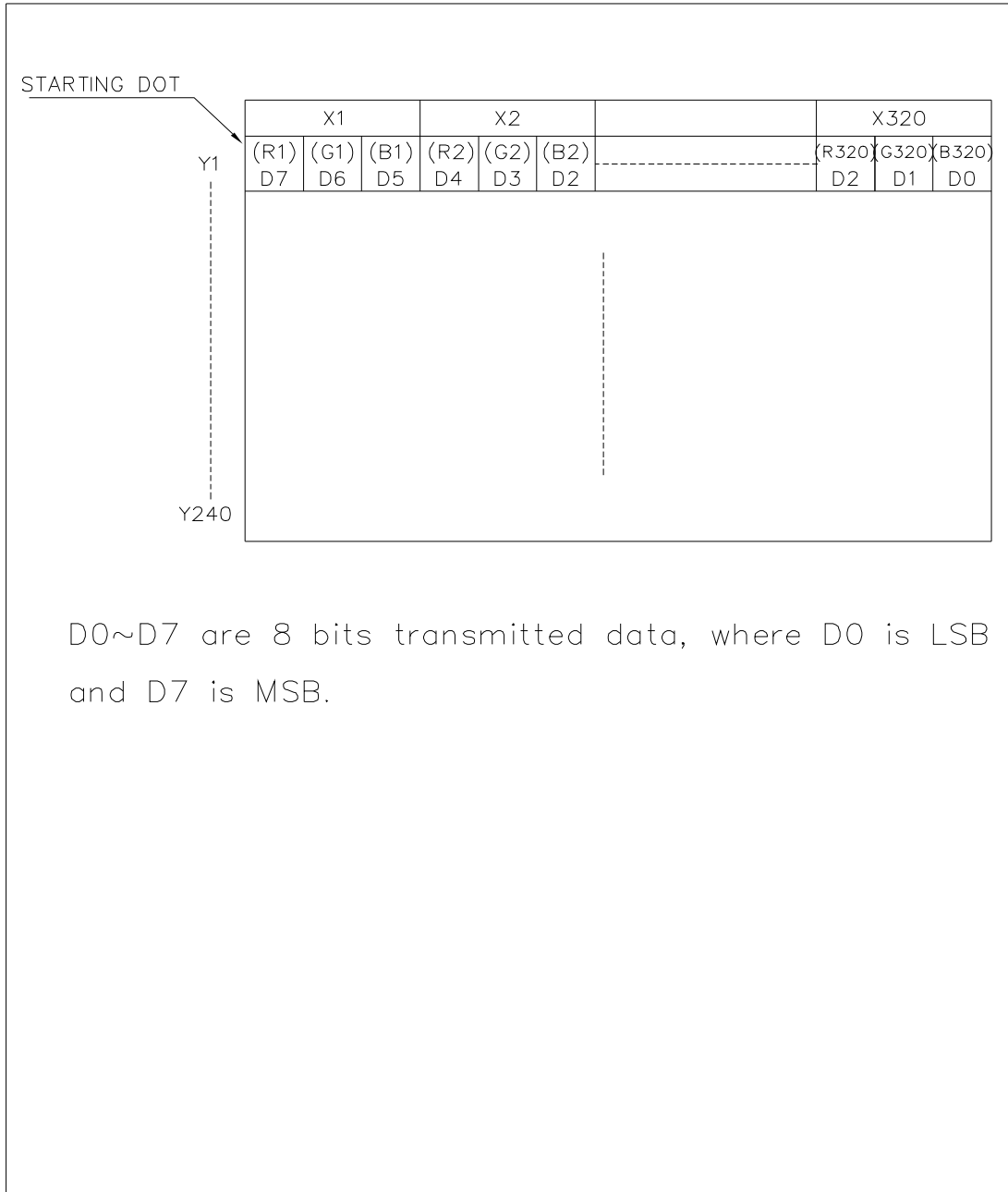


8-3.POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

8-4.DISPLAY PATTERN



D0~D7 are 8 bits transmitted data, where D0 is LSB and D7 is MSB.

9.RELIABILITY TEST

NORMAL TEMPERATURE RELIABILITY TEST

NO.	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70 °C	120 Hrs		Appearance without defect	
2	Low Temp. Storage	-20 °C	120 Hrs		Appearance without defect	
3	High Temp. & High Humi. Storage	50 °C 90%RH	120 Hrs		Appearance without defect	
4	High Temp. Operating Display	50 °C	120 Hrs		Appearance without defect	
5	Low Temp. Operating Display	0 °C	120 Hrs		Appearance without defect	
6	Thermal Shock	-20 °C, 30min. → 70°C, 30min. ↑ (1cycle) ↓			Appearance without defect	10 cycles

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SPECIFICATION

Inspection Provision

1.Purpose

The NAN YA inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of NAN YA LCD produces.

2.Applicable Scope

The NAN YA inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

3.Technical Terms

3-1 NAN YA Technical Terms



4.Outgoing Inspection

4-1 Inspection Method

MIL-STD-105E Level II Regular inspection

4-2 Inspection Standard

	Item		AQL(%)	Remarks
Major Defect	Dots	Opens	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve
		Shorts		
	Erroneous operation			
Solder appearance	Shorts	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve	
	Loose			
Cracks	Display surface cracks	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve	

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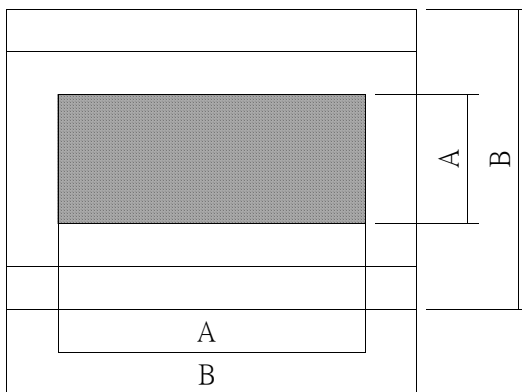
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	Dimensions	External from Dimensions	0.4	
Minor Defect	Inside the glass	Black spots	0.65	faults which appear to pose almost no obstacle to the practicality, effective use, and operation.
	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		
	Dots	Pinhole, deformation		
	Color tone	Color unevenness		
	Solder appearance	Cold solder Solder projections		

4-3 Inspection Provisions

*Viewing Area Definition

Fig. 1



A : Zone Viewing Area
 B : Zone Glass Plate Outline

*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.
 The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp) and sample to be 30 cm to 50 cm.

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SPECIFICATION

* Test and measurement are performed under the following conditions, unless otherwise specified.

Temperature 20 ± 15°C
 Humidity 65 ± 20%R.H.
 Pressure 860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature 20 ± 2°C
 Humidity 65 ± 5%R.H.
 Pressure 860~1060hPa(mmbar)

5.Specification for quality check

5-1 Electrical characteristics

NO.	Item	Criterion
1	Non operational	Fail
2	Miss operating	Fail
3	Missing dot	Fail
4	Contrast irregular	Fail
5	Response time	Within Specified value
6	Backlight turn on/off	Within Specified value

SPECIFICATION

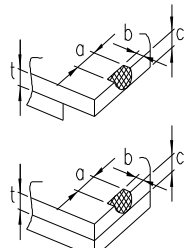
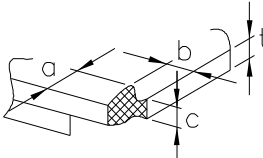
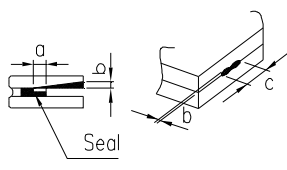
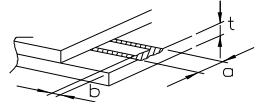
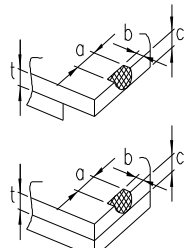
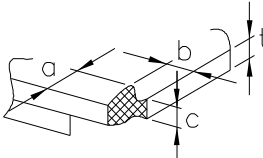
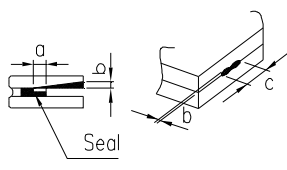
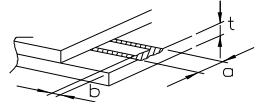
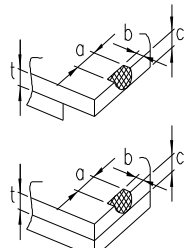
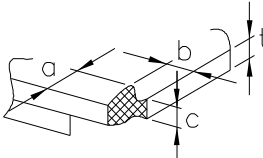
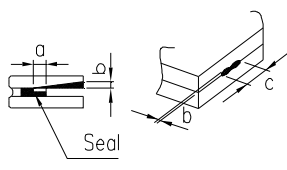
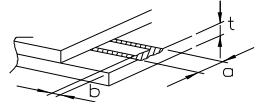
5-2 External Appearance Defect

NO.	Item	Criterion																							
1	Black spots, foreign matter, and white spots (Including light leakage due to pinholes of polarizing plates, etc.)	<p>(1)-1-Spots</p> <table border="1" data-bbox="815 584 1332 882"> <thead> <tr> <th>Average Diameter (mm):D</th> <th>Number of pieces permitted</th> <th>Minimum Space</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.2$</td> <td>Ignore</td> <td>—</td> </tr> <tr> <td>$0.2 < D \leq 0.3$</td> <td>5</td> <td>10mm</td> </tr> <tr> <td>$0.3 < D \leq 0.4$</td> <td>2</td> <td>30mm</td> </tr> <tr> <td>$0.4 < D$</td> <td>0</td> <td>—</td> </tr> </tbody> </table> <p>Number of total pieces is set to within 5 pieces.</p> <p>Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2</p> <p>(1)-2-Blurred Spots(At lighting condition)</p> <table border="1" data-bbox="815 1223 1332 1435"> <thead> <tr> <th>Average Diameter (mm):D</th> <th>Number of pieces permitted</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.3$</td> <td>Ignore</td> </tr> <tr> <td>$0.3 < D \leq 0.75$</td> <td>5</td> </tr> <tr> <td>$0.75 < D$</td> <td>0</td> </tr> </tbody> </table> <p>Number of total pieces is set to within 5 pieces.</p> <p>Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2</p>	Average Diameter (mm):D	Number of pieces permitted	Minimum Space	$D \leq 0.2$	Ignore	—	$0.2 < D \leq 0.3$	5	10mm	$0.3 < D \leq 0.4$	2	30mm	$0.4 < D$	0	—	Average Diameter (mm):D	Number of pieces permitted	$D \leq 0.3$	Ignore	$0.3 < D \leq 0.75$	5	$0.75 < D$	0
Average Diameter (mm):D	Number of pieces permitted	Minimum Space																							
$D \leq 0.2$	Ignore	—																							
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SPECIFICATION

1	Line	<p>(1)-1-Lines</p> <table border="1" data-bbox="815 454 1331 712"> <thead> <tr> <th>Width(mm):W</th> <th>Length(mm): L</th> <th>Number of pieces permitted</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>Ignore</td> <td>Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.08$</td> <td>$L \leq 4$</td> <td>2</td> </tr> <tr> <td>$0.08 < W \leq 0.1$</td> <td>$L \leq 1$</td> <td>1</td> </tr> </tbody> </table> <p>Object exceeding 0.1mm follow the standards of the spots form. Note that when there are 2 pieces or more, they are not to be concentrated.</p> <p>(1)-2-Blurred Lines(At lighting condition)</p> <table border="1" data-bbox="815 965 1331 1223"> <thead> <tr> <th>Width(mm):W</th> <th>Length(mm): L</th> <th>Number of pieces permitted</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>Ignore</td> <td>Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.08$</td> <td>$L \leq 3$</td> <td>6</td> </tr> <tr> <td>$0.08 < W$</td> <td>$3 < L$</td> <td>None</td> </tr> </tbody> </table> <p>Object exceeding 0.1mm follow the standards of the spots form. Note that when there are 2 pieces or more, they are not to be concentrated.</p>	Width(mm):W	Length(mm): L	Number of pieces permitted	$W \leq 0.03$	Ignore	Ignore	$0.03 < W \leq 0.08$	$L \leq 4$	2	$0.08 < W \leq 0.1$	$L \leq 1$	1	Width(mm):W	Length(mm): L	Number of pieces permitted	$W \leq 0.03$	Ignore	Ignore	$0.03 < W \leq 0.08$	$L \leq 3$	6	$0.08 < W$	$3 < L$	None
Width(mm):W	Length(mm): L	Number of pieces permitted																								
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$0.08 < W$	$3 < L$	None																								
2	Scratches(Glass, reflection plates, and polarizing plates)	In accordance with black spots. (At non lighting condition)																								
3	Color irregular	Not remarkable color irregular.																								

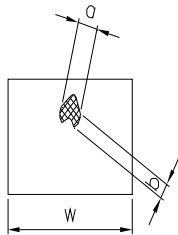
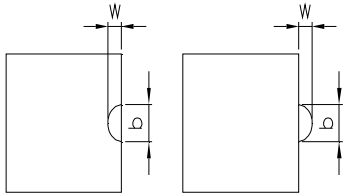
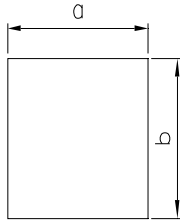
SPECIFICATION

4	Air bubbles polarizing plates, and reflection plates	<table border="1" data-bbox="813 414 1173 627"> <tr> <th>Average Diameter (mm):D</th> <th>Number of pieces permitted</th> </tr> <tr> <td>$D \leq 0.3$</td> <td>Ignore</td> </tr> <tr> <td>$0.3 < D$</td> <td>0</td> </tr> </table> <p data-bbox="813 638 1380 705">Average diameter = (Long diameter + Short diameter)/2</p> <p data-bbox="813 638 1380 705">Note that when there are 4 pieces or more, they are not to be concentrated.</p>	Average Diameter (mm):D	Number of pieces permitted	$D \leq 0.3$	Ignore	$0.3 < D$	0				
Average Diameter (mm):D	Number of pieces permitted											
$D \leq 0.3$	Ignore											
$0.3 < D$	0											
5	Cracks	<table border="1" data-bbox="762 750 1380 1733"> <tr> <td data-bbox="762 750 1069 1052"> (1)General crack  </td> <td data-bbox="1069 750 1380 1052"> $a \leq 5$ $b \leq 2$ $c \leq t$ Where, a and b are ignored when less than or equal to 0.5 . The numbers of pieces are set at up to 5 pieces. </td> </tr> <tr> <td data-bbox="762 1052 1069 1265"> (2)Corner crack  </td> <td data-bbox="1069 1052 1380 1265"> $a \leq 2.5$ $b \leq 2.5$ $c \leq t$ $a+b \leq 4$ </td> </tr> <tr> <td data-bbox="762 1265 1069 1523"> (3)Seal portion crack  </td> <td data-bbox="1069 1265 1380 1523"> $a \leq \text{The seal width} \times 1/3$ $b \leq t \times 2/3$ $c \leq 5$ The numbers of pieces are set at up to 5 pieces. </td> </tr> <tr> <td data-bbox="762 1523 1069 1691"> (4)ITO Pin crack  </td> <td data-bbox="1069 1523 1380 1691"> $a \leq 5$ $b \leq 1/3 \text{ pin length}$ $c \leq t$ </td> </tr> <tr> <td data-bbox="762 1691 1069 1733">(5)Progressive cracks</td> <td data-bbox="1069 1691 1380 1733">All taken to be unacceptable</td> </tr> </table>	(1)General crack 	$a \leq 5$ $b \leq 2$ $c \leq t$ Where, a and b are ignored when less than or equal to 0.5 . The numbers of pieces are set at up to 5 pieces.	(2)Corner crack 	$a \leq 2.5$ $b \leq 2.5$ $c \leq t$ $a+b \leq 4$	(3)Seal portion crack 	$a \leq \text{The seal width} \times 1/3$ $b \leq t \times 2/3$ $c \leq 5$ The numbers of pieces are set at up to 5 pieces.	(4)ITO Pin crack 	$a \leq 5$ $b \leq 1/3 \text{ pin length}$ $c \leq t$	(5)Progressive cracks	All taken to be unacceptable
(1)General crack 	$a \leq 5$ $b \leq 2$ $c \leq t$ Where, a and b are ignored when less than or equal to 0.5 . The numbers of pieces are set at up to 5 pieces.											
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(4)ITO Pin crack 	$a \leq 5$ $b \leq 1/3 \text{ pin length}$ $c \leq t$											
(5)Progressive cracks	All taken to be unacceptable											

SPECIFICATION

6	Outer dimensions	Should be within the tolerance.
7	Soldering	Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mounting position, etc.

5-3 Dot Appearance Defect

NO.	Item	Criteria
1	Pinhole	 <p>Dot display a and b are each $\leq 0.2\text{mm}$. The overall total is taken be with in 10 units. Note that they are not to be concentrated.</p>
2	Missing	 <p>Dot display a and b are each $\leq 0.2\text{mm}$. The overall total is taken to be with in 10 units.</p>
3	Thick and thin display	 <p>Taken to be within $\pm 1.5\%$ of display character width(a) and height(b).</p>

NAN YA PLASTICS CORP. ELEC. MATERIALS DIV. LCD DEPARTMENT	SPECIFICATION	SPEC. NO. : LMX61-99 DATE : Dec. 21, 2007 SHEET NO. 9-9
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NOTICE:

- SAFETY

1. If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
2. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING

1. Avoid static electricity which can damage the CMOS LSI.
2. Do not remove the panel or frame from the module.
3. The polarizing plate of the display is very fragile. So, please handle it very carefully.
4. Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
5. Do not use ketonics solvent & Aromatic solvent. Use a soft cloth soaked with a cleaning naphtha solvent.

- STORAGE

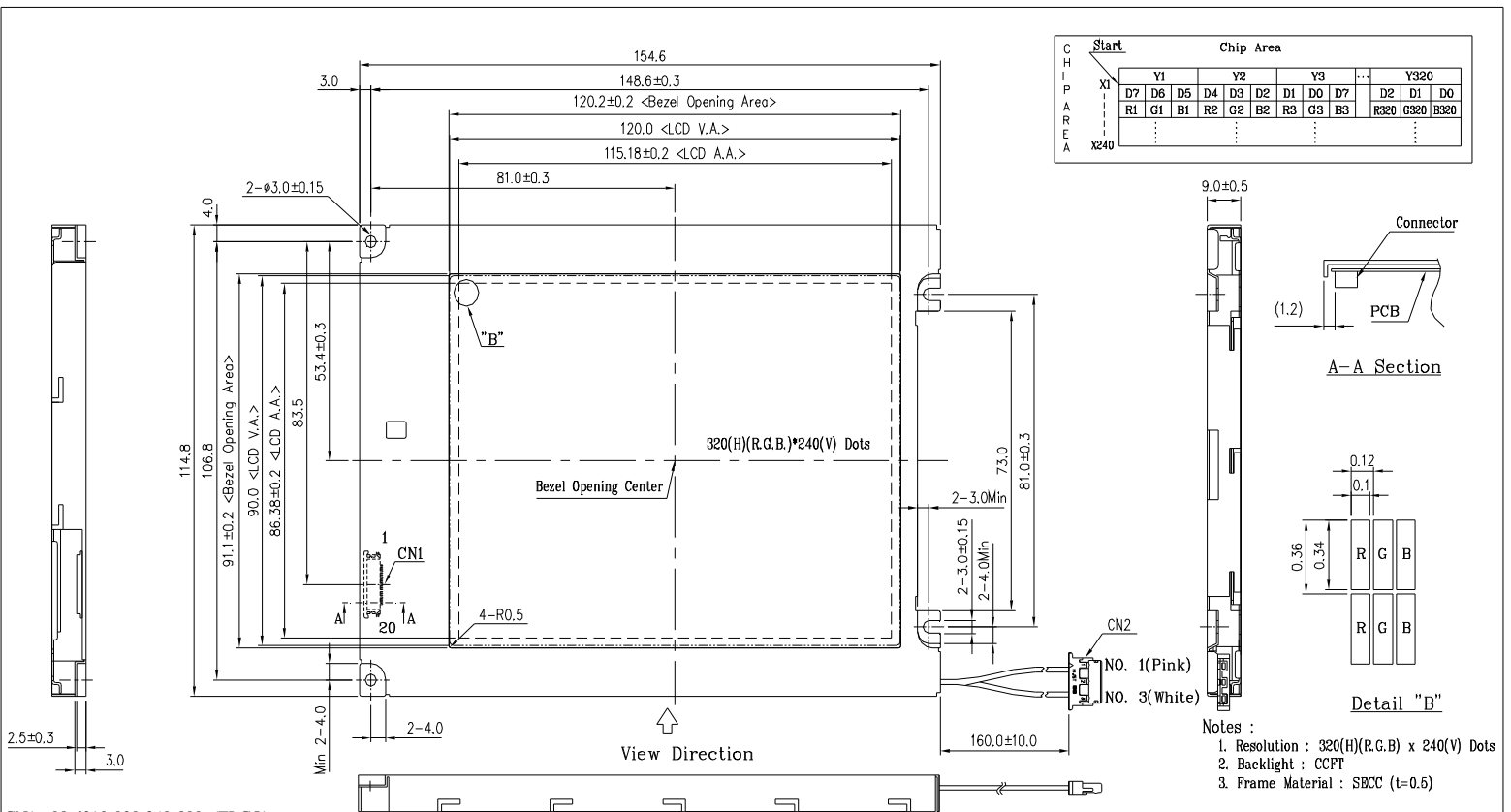
1. Store the panel or module in a dark place where the temperature is $25\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
2. Do not place the module near organics solvents or corrosive gases.
3. Do not crush, shake, or jolt the module.

- TERMS OF WARRANT

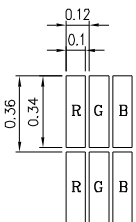
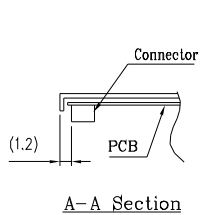
1. Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
2. Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.

REV/DATE	R0/ 12.21.07'							BY W.R.HSU
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10.OUTLINE DRAWING



Chip Area	Start															
	Y1				Y2				Y3				Y320			
	D7	D6	D5	D4	D3	D2	D1	D0	D7	D6	D5	D4	D3	D2	D1	D0
R1	G1	B1	R2	G2	B2	R3	G3	B3	R320	G320	B320					
X1	...															X240



- Notes :
- Resolution : 320(H)(R.G.B.) x 240(V) Dots
 - Backlight : CCFT
 - Frame Material : SBCC (t=0.5)

CN1 : 08-6210-020-340-800+(ELCO)

Pin No.	Symbol	Function	Level	Pin No.	Symbol	Function	Level
1	FRM	Synchronous signal for driving scanning line	H	14	D1	Display data	H(ON),L(OFF)
2	LOAD	Data signal latch clock	H → L	15	D0		
3	CP	Data signal shift clock	H → L	16	VDD	Power supply for logic	-
4	DISP	Display control signal	H(ON),L(OFF)	17	VDD		
5	VDD	Power supply for logic	-	18	VSS	GND	-
6	VSS	GND	-	19	VSS		
7	VCON1	Power supply for LCD	-	20	VSS		
8	D7	Display data	H(ON),L(OFF)	CN2 : BHR-03VS-1 (JST)			
9	D6						
10	D5			Pin No.	Symbol	Function	Level
11	D4			1	HV	Power supply for CCFL	-
12	D3			2	NC	NO Connection	-
13	D2			3	GND	Ground line	-

GENERAL TOLERANCE LIST

DIMENSION	TOLERANCE
L ≤ 6	±0.25 (mm)
6 < L ≤ 18	±0.3 (mm)
18 < L ≤ 50	±0.4 (mm)
50 < L ≤ 125	±0.5 (mm)
125 < L	±0.6 (mm)
ANGLE	±1° (DEG)

<p>南亞塑膠工業股份有限公司 NAN YA PLASTICS CORPORATION 製品圖 LKBFBZX61M99S_</p>			
APPROVE	NAME	DATE	THIRD ANGLE P.
CHECK			
DESIGN	Campos Chen	96.12.20	SCALE UNIT
DRAWN	Campos Chen	96.12.20	1/1 mm
DWG NO.	MX61-D99A		

REV. NO.	DESCRIPTION	DATE	DESIGN	CHECK	APPROVE
△					
△					
△					
△					

REV/DATE

R0/
12.21.07

BY
W.R.HSU