

Product Specification

SPECIFICATION FOR APPROVAL

- (●) Preliminary Specification
 () Final Specification

| | |
|-------|---------------|
| Title | 17.1" TFT LCD |
|-------|---------------|

| | |
|-------|----------------|
| BUYER | GENERAL |
| MODEL | |

| | |
|----------|--------------------------|
| SUPPLIER | LG.Philips LCD Co., Ltd. |
| *MODEL | LM171W02 |
| MODEL | A4 |

*When you obtain standard approval,
 please use the above model name without suffix

| SIGNATURE | DATE |
|-----------|------|
| / | |
| / | |
| / | |

Please return 1 copy for your confirmation with your signature and comments.

| SIGNATURE | DATE |
|-----------------------|------|
| S.W. Lee / G.Manager | |
| REVIEWED BY | |
| J.T. Kim / G. Manager | |
| PREPARED BY | |
| K.H. Choi / Engineer | |

**MNT/TV Products Engineering Dept.
 LG. Philips LCD Co., Ltd**

Product Specification

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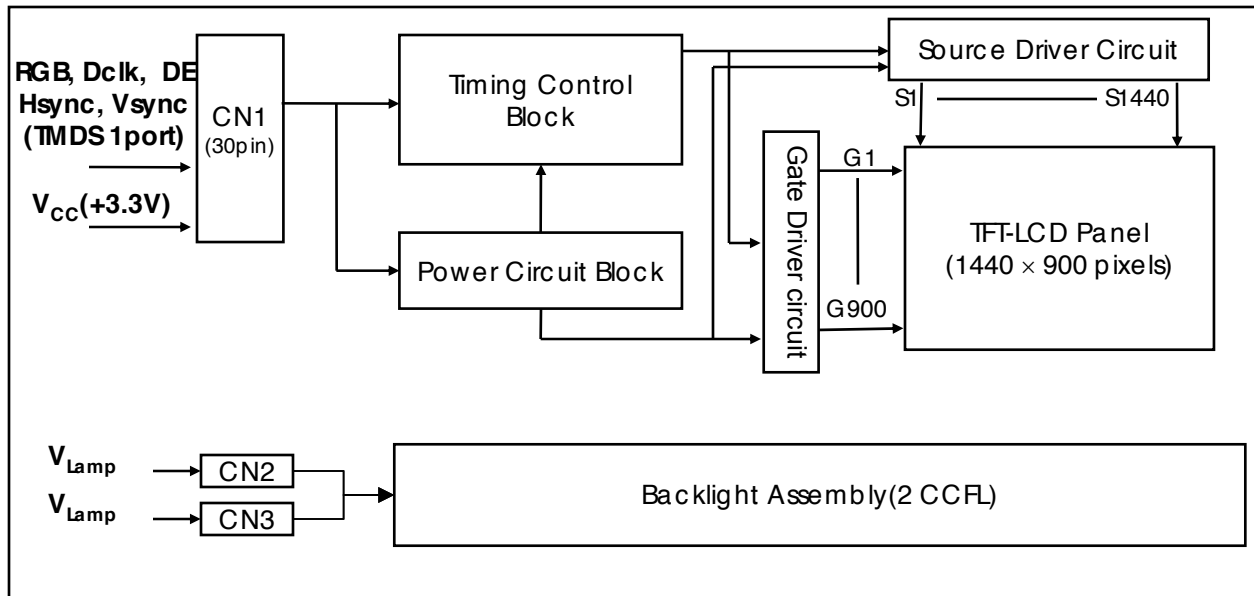
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1. General Description

The LM171W02 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has a 17.1 inch diagonally measured active display area with WXGA resolution(900 vertical by 1440 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LM171W02 has been designed to apply the 8bit TMDS interface method. The LM171W02 is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.



General Features

| | |
|------------------------|--|
| Active Screen Size | 17.1 inches(43.3019cm) diagonal |
| Outline Dimension | 395.3(H) x 256.4(V) x 11(D)mm (Typ.)/11.5(D)mm(Max.) |
| Pixel Pitch | 0.255mm x 0.255m |
| Pixel Format | 1440 horiz. By 900 vert. Pixels RGB strip arrangement |
| Color Depth | 262,144 Colors (6bit) |
| Luminance, White | 200 cd/m ² (Typ.) |
| Power Consumption | Total 11.5 Watt(Typ.) |
| Weight | 1,250 g (Max.) |
| Display Operating Mode | Transmissive mode, normally white |
| Surface Treatment | Hard coating(3H) Anti-glare treatment of the front polarizer, |

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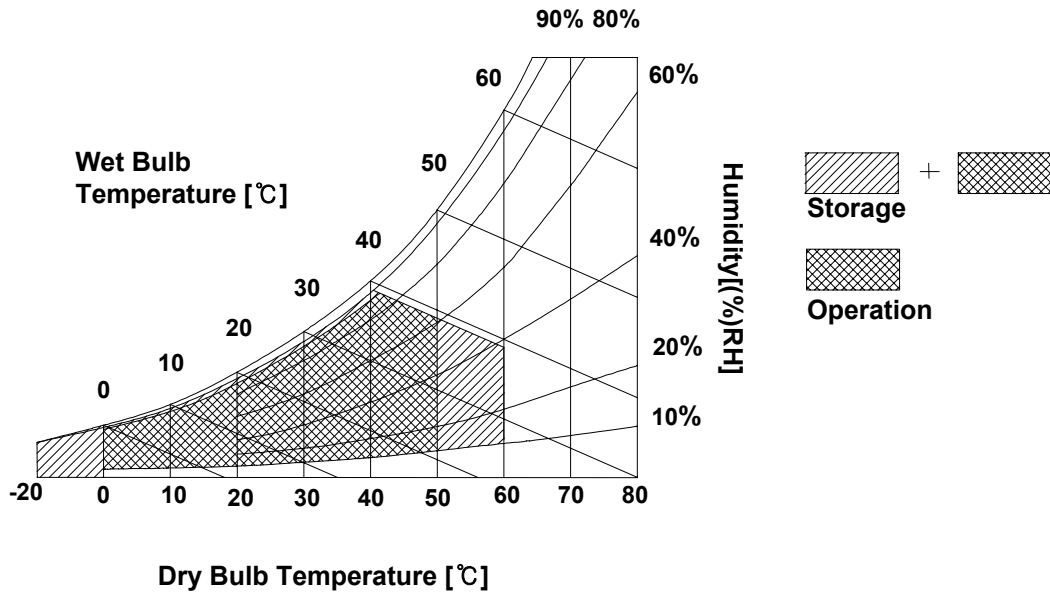
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Values | | Units | Notes |
|----------------------------|--------|--------|-----|-------|-------------|
| | | Min | Max | | |
| Power Input Voltage | Vcc | -0.3 | 4.0 | Vdc | at 25 ± 5°C |
| Operating Temperature | TOP | 0 | 50 | °C | 1 |
| Storage Temperature | HST | -20 | 60 | °C | 1 |
| Operating Ambient Humidity | HOP | 10 | 90 | %RH | 1 |
| Storage Humidity | HST | 10 | 90 | %RH | 1 |

Note : 1. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39 °C Max, and no condensation of water.



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3. Electrical Specifications

3-1. Electrical Characteristics

The LM171W02 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCD.

Table 2. ELECTRICAL CHARACTERISTICS

| Parameter | Symbol | Values | | | Unit | Notes |
|------------------------------|--------|----------|----------|------------|-------------------|-------|
| | | Min | Typ | Max | | |
| MODULE : | | | | | | |
| Power Supply Input Voltage | Vcc | 3.15 | 3.3 | 3.5 | Vdc | |
| Power Supply Input Current | Icc | - | 570 | 950 | mA | 1 |
| Power Consumption | Pc | - | 1.9 | 3.1 | Watt | 1 |
| LAMP : | | | | | | |
| Operating Voltage | VBL | 580(9mA) | 600(8mA) | 785(2.5mA) | V _{RMS} | 3 |
| Operating Current | IBL | 2.5 | 8.0 | 9.0 | mA _{RMS} | |
| Established Starting Voltage | Vs | | | | | 4 |
| at 25 °C | | | | 1000 | V _{RMS} | |
| at 0 °C | | | | 1300 | V _{RMS} | |
| Operating Frequency | fBL | 40 | 60 | 80 | kHz | 5 |
| Discharge Stabilization Time | Ts | | | 3 | minutes | 6 |
| Power Consumption | PBL | | 9.6 | 10.6 | Watt | 7 |
| Life Time | | 40,000 | | | Hrs | 8 |

Note. The inverter used in a system should meet above electrical specifications for LCM Assembly.

The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC Inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

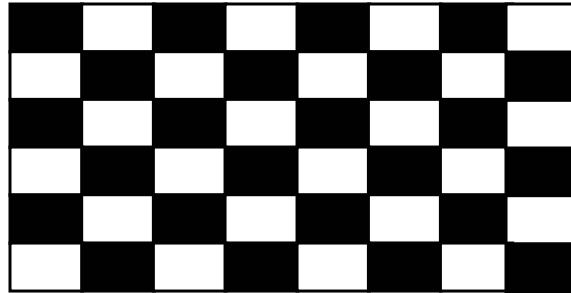
When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter(no lighting, flicker, etc) never occurs. When you confirm it, the LCD Assembly should be operated in the same condition as installed in your instrument.

Note. Do not attach a conducting tape to lamp connecting wire.. If the lamp wire attach to conducting tape, TFT-LCD Module have a low luminance and the inverter has abnormal action because leakage current occurs between lamp wire and conducting tape.

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Notes:

1. The specified current and power consumption are under the $V_{CC}=3.3V$, $25^{\circ}C$, $f_V=60Hz$ condition whereas mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.



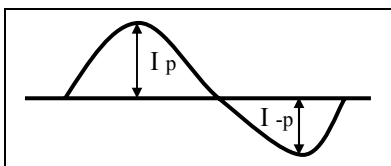
2. This impedance value is needed to proper display and measured from TMDST_x to the mating connector.
3. Operating voltage is measured at $25^{\circ}C$. The variance of the voltage is $\pm 10\%$.
4. The voltage above V_S should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on.
The output voltage at the transformer in the inverter must be high considering to the loss of the ballast condenser in the inverter..
5. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
6. Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.
 T_S is the time required for the brightness of the center of the lamp to be not less than 95%.
The used lamp current is the lamp typical current.
7. The lamp power consumption shown above does not include loss of external inverter at $25^{\circ}C$.
The used lamp current is the lamp typical current.
8. The life is determined as the time at which luminance of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2^{\circ}C$.

Note. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform(Asymmetry ratio is less than 10%). Please do not use the inverter which has asymmetrical voltage and asymmetrical current and spike wave.

Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp.

It shall help increase the lamp lifetime and reduce its leakage current.

- a. The asymmetry rate of the inverter current and voltage waveform should be 10% below;
- b. The distortion rate of the current and voltage waveform should be within $\sqrt{2} \pm 10\%$;
- c. The ideal sine current and voltage waveform shall be symmetric in positive and negative polarities.



$$* \text{Asymmetry rate} = |I_p - I_{-p}| / I_{rms} * 100\%$$

$$* \text{Distortion rate} = I_p \text{ (or } I_{-p}) / I_{rms}$$

- ◆ The inverter which is combined with this LCM, is highly recommended to connect coupling(ballast) condenser at the high voltage output side. When you use the inverter which has not coupling(ballast) condenser, it may cause abnormal lamp lighting because of biased mercury as time goes.

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3-2. Interface Connections

- LCD Connector(CN1) : FI-XB30SL-HF10 (JAE) or equivalent
- Mating Connector : FI-X30C21 (Level type) or Compatible

Table 3-1. MODULE CONNECTOR(CN1) PIN CONFIGURATION

| Pin No | Symbol | Description |
|--------|-----------|--|
| 1 | GND | Ground |
| 2 | GND | Ground |
| 3 | RX2+ | TMDS Low Voltage Differential Signal Input Data 2(+) |
| 4 | RX2- | TMDS Low Voltage Differential Signal Input Data 2(-) |
| 5 | GND | Ground |
| 6 | RX1+ | TMDS Low Voltage Differential Signal Input Data 1(+) |
| 7 | RX1- | TMDS Low Voltage Differential Signal Input Data 1(-) |
| 8 | GND | Ground |
| 9 | RX0+ | TMDS Low Voltage Differential Signal Input Data 0(+) |
| 10 | RX0- | TMDS Low Voltage Differential Signal Input Data 0(-) |
| 11 | GND | Ground |
| 12 | RXC+ | TMDS Low Voltage Differential Signal Input Data C(+) |
| 13 | RXC- | TMDS Low Voltage Differential Signal Input Data C(-) |
| 14 | GND | Ground |
| 15 | VEDID | DDC Power Supply 3.3V |
| 16 | NC | NC |
| 17 | CLK-EDID | DDC Clock |
| 18 | DATA-EDID | DDC Data |
| 19 | GND | Ground |
| 20 | GND | Ground |
| 21 | GND | Ground |
| 22 | VCC | Power Supply 3.3V |
| 23 | VCC | Power Supply 3.3V |
| 24 | VCC | Power Supply 3.3V |
| 25 | POWER-ON | Power Control |
| 26 | HSYNC | Hsync Output |
| 27 | VSYNC | Vsync Output |
| 28 | GND | Ground |
| 29 | NC | NC, Reserved for HDCP |
| 30 | NC | NC, Reserved for HDCP |

- Note:
1. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
 2. All Vcc (power input) pins should be connected together.

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User Connector Diagram

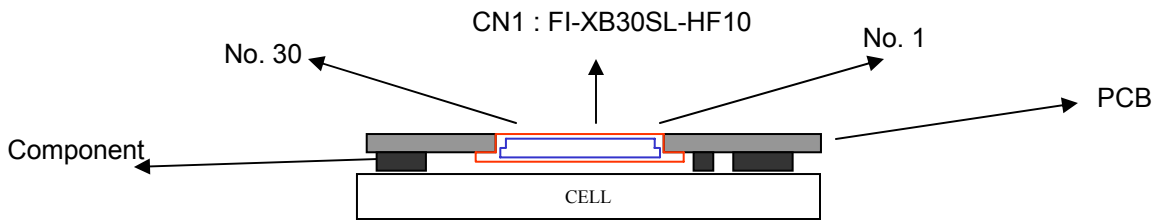
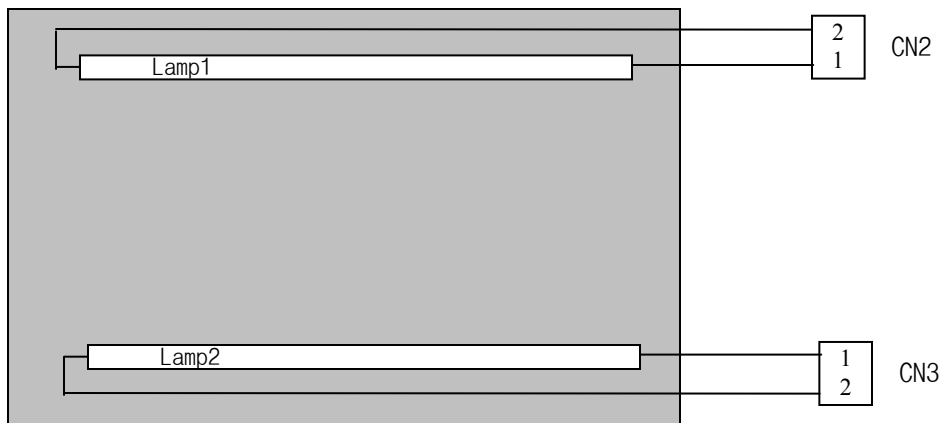


Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2,CN3)

| Pin | Symbol | Description | Notes |
|-----|--------|-------------------------------|--------------------------------|
| 1 | HV | Power supply for lamp (high) | 1) LCD : BHSR-02VS-1 (JST) |
| 2 | LV | Power supply for lamp (Low) | 2) System : SM02B-BHSS-1 (JST) |

Notes : 1. The high voltage side terminal is colored pink.
2. The low voltage side terminal is colored white.



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3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

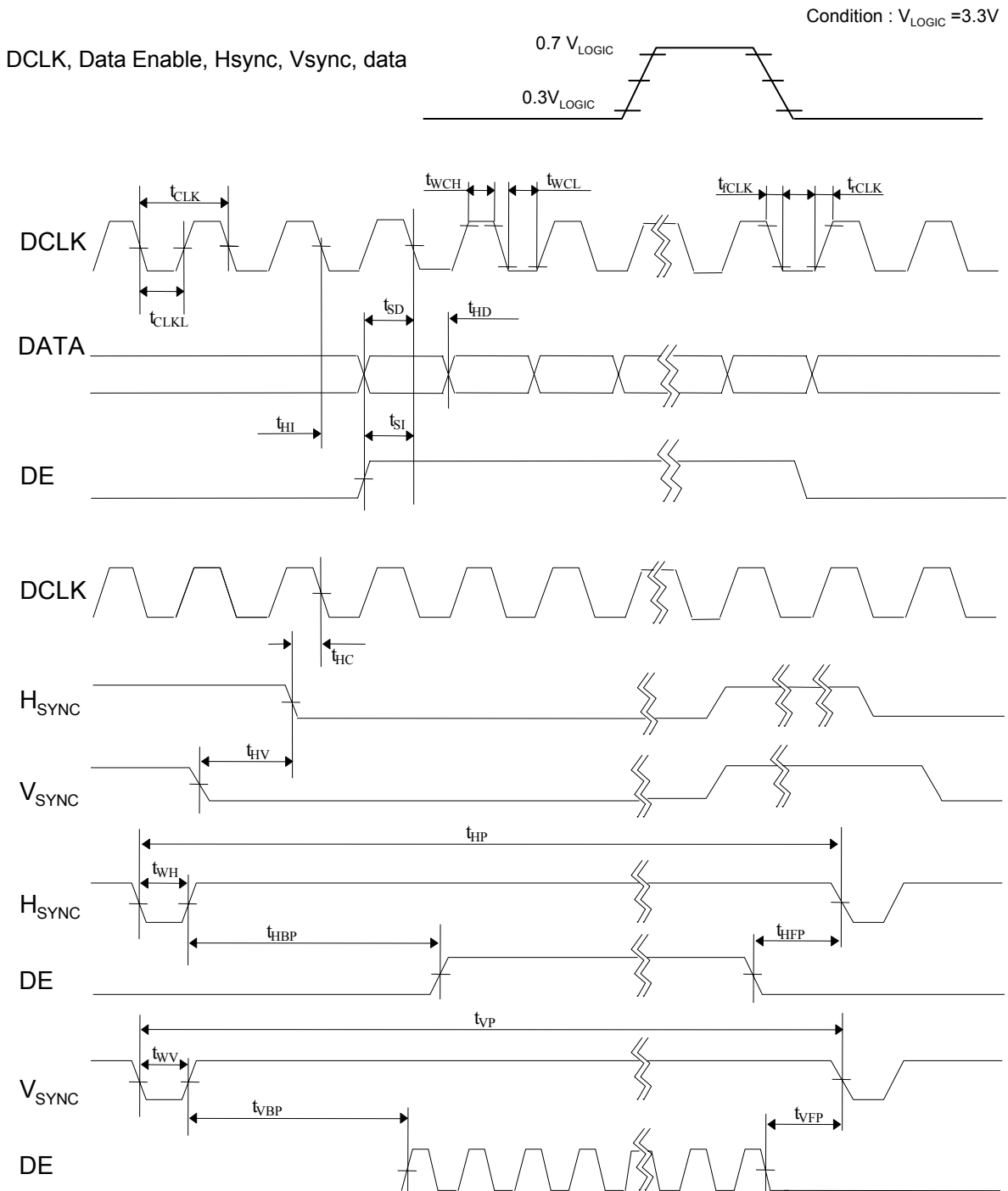
Table 5. Timing Table

| ITME | Symbol | | Min | Typ | Max | Unit | Notes |
|-------------|------------------------|------|--------|--------|--------|------|-------|
| DCLK | Frequency | fCLK | 96.21 | 96.21 | 96.21 | MHz | |
| | Period | tCLK | 10.39 | 10.39 | 10.39 | ns | |
| Hsync | Period | tHP | 1760 | 1760 | 1760 | tCLK | 1 |
| | Width-Active | tWH | 32 | 32 | 32 | | 2 |
| Vsync | Frequency | tVSY | 59.939 | 59.939 | 59.939 | Hz | 3 |
| | Period | tVP | 912 | 912 | 912 | tHP | |
| | Width-Active | tWV | 3 | 3 | 3 | | 4 |
| Data Enable | Horizontal back porch | tHBP | 224 | 224 | 224 | tCLK | |
| | Horizontal front porch | tHFP | 64 | 64 | 64 | tCLK | |
| | Horizontal active Data | tHA | 1440 | 1440 | 1440 | tCLK | |
| | Vertical back porch | tVBP | 6 | 6 | 6 | tHP | |
| | Vertical front porch | tVFP | 3 | 3 | 3 | tHP | |
| | Vertical active data | tVA | 900 | 900 | 900 | tHP | |

- Notes:
1. Hsync period shall be a double number of 8
 2. Horizontal sync shall be active high.
 3. Vertical frequency is only 60Hz
 4. Vertical sync shall be active high.

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3-4. Signal Timing Waveforms



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3-5. Color Input Data Reference

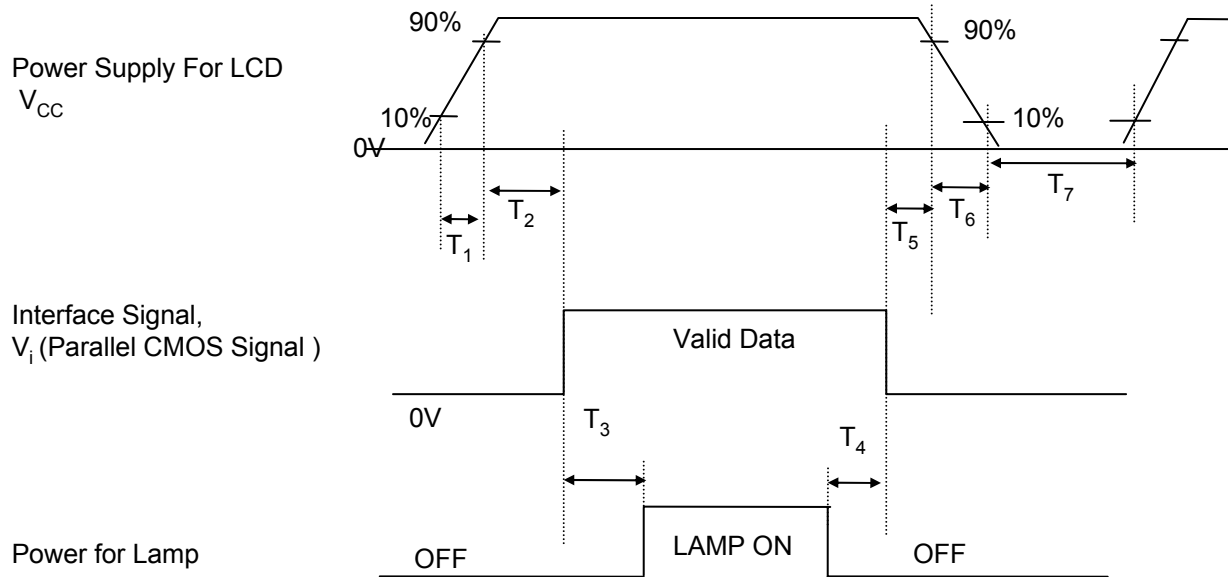
The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

| Color | | Input Color Data | | | | | | | | | | | | | | | | | |
|-------------|------------|------------------|----|----|-----|----|----|-------|----|----|-----|----|----|------|----|----|-----|----|----|
| | | RED | | | | | | GREEN | | | | | | BLUE | | | | | |
| | | MSB | | | LSB | | | MSB | | | LSB | | | MSB | | | LSB | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| Basic Color | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| RED | RED (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | RED (01) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | RED (62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | RED (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| GREEN | GREEN (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | GREEN (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | GREEN (62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | GREEN (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| BLUE | BLUE (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | BLUE (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | BLUE (62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | BLUE (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

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3-6. Power Sequence

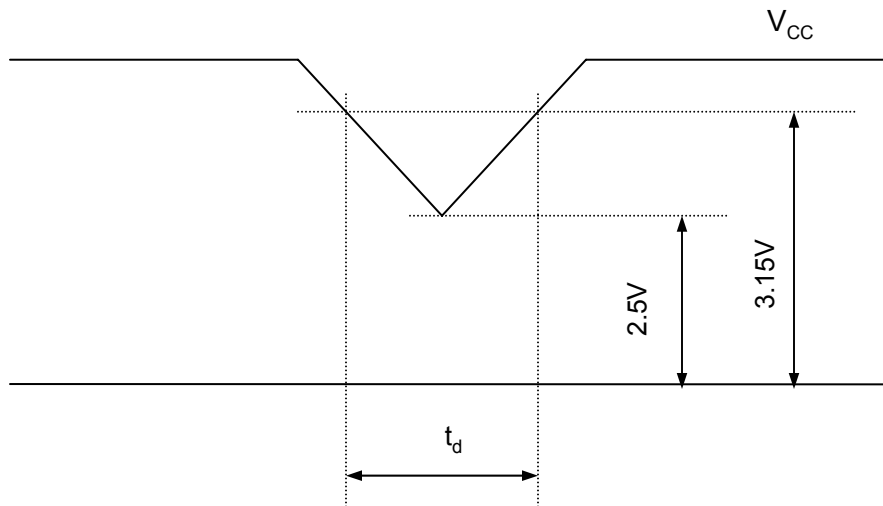


| Parameter | Values | | | Units |
|-----------|--------|-----|-----|-------|
| | Min | Typ | Max | |
| T1 | - | - | 10 | ms |
| T2 | 0.5 | - | 50 | ms |
| T3 | 200 | - | - | ms |
| T4 | 200 | - | - | ms |
| T5 | 0.5 | - | 50 | ms |
| T6 | - | - | 10 | ms |
| T7 | 400 | - | - | ms |

- Notes :
1. Please avoid floating state of interface signal at invalid period.
 2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{CC} to 0V.
 3. Lamp power must be turn on after power supply for LCD an interface signal are valid.

3-7. V_{CC} Power Dip Condition

The V_{CC} dip condition is caused by the PWM IC initialization.



[figure 10] Power Dip condition

1) Dip condition

$$2.5V \leq V_{CC} < 3.15V, t_d \leq 20ms$$

2) $V_{CC} < 2.5V$

V_{CC} -dip conditions should also follow the Power On/Off conditions for supply voltage.

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4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

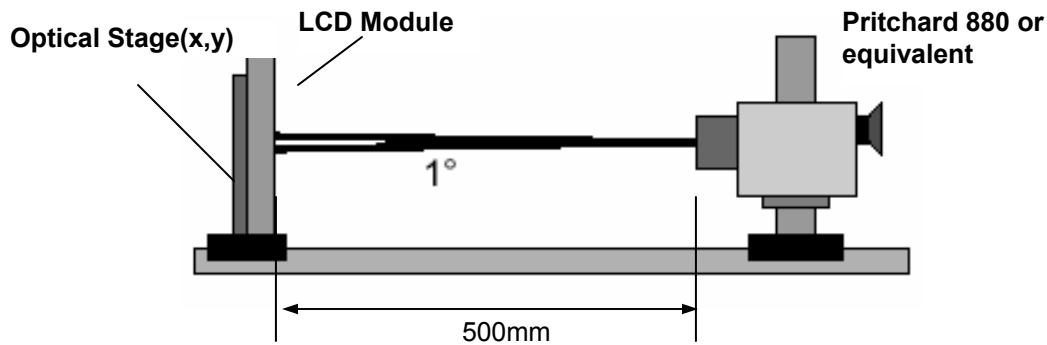


Table 7. OPTICAL CHARACTERISTICS

$T_a=25\text{ }^\circ\text{C}$, $V_{CC}=3.3\text{V}$, $f_v=60\text{Hz}$
 $D_{clk}=96.2\text{MHz}$, $I_{BL}=8\text{mA}$

| Parameter | Symbol | Values | | | Units | Notes |
|--------------------------|-----------------------------------|------------|----------|-------|-------------------|--------|
| | | Min | Typ | Max | | |
| Contrast Ratio | CR | 300 | 350 | | | 1 |
| Surface Luminance, white | L_{WH} | 170 | 200 | | cd/m ² | 2 |
| Luminance Variation | δ_{WHITE} | | 30 | 40 | % | 3 |
| Response Time | T_r | | 25 | 40 | ms | 4 |
| | Rise Time | | T_{rR} | 7 | 15 | |
| | Decay Time | | T_{rD} | 18 | 25 | |
| Color Coordinates | | | | | | |
| | RED | RX | 0.596 | 0.626 | 0.656 | |
| | | RY | 0.317 | 0.347 | 0.377 | |
| | GREEN | GX | 0.278 | 0.308 | 0.338 | |
| | | GY | 0.558 | 0.588 | 0.618 | |
| | BLUE | BX | 0.116 | 0.146 | 0.176 | |
| | | BY | 0.079 | 0.109 | 0.139 | |
| | WHITE | WX | 0.283 | 0.313 | 0.343 | |
| | | WY | 0.299 | 0.329 | 0.359 | |
| Viewing Angle | | | | | | |
| | x axis, right($\phi=0^\circ$) | θ_r | 55 | 60 | | degree |
| | x axis, left ($\phi=180^\circ$) | θ_l | 55 | 60 | | |
| | y axis, up ($\phi=90^\circ$) | θ_u | 40 | 45 | | |
| | y axis, down ($\phi=270^\circ$) | θ_d | 40 | 45 | | |
| Gray Scale | | | | | | 6 |

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Notes 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is luminance value at 5 points average across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

When $I_{BL}=8mA$, $L_{WH}=170cd/m^2(\text{Min.})$ $200cd/m^2(\text{Typ.})$

$$L_{WH} = \text{Average}[L_{on1}, L_{on2}, L_{on3}, L_{on4}, L_{on5}]$$

3. The variation in surface luminance , δ_{WHITE} is defined as :

$$\delta_{WHITE} = \frac{\text{Maximum}(L_{on1}, L_{on2}, \dots, L_{on13}) - \text{Minimum}(L_{on1}, L_{on2}, \dots, L_{on13})}{\text{Average}(L_{on1}, L_{on2}, \dots, L_{on5})} \times 100(\%)$$

4. Response time is the time required for the display to transition from to black(Rise Time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.

5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification

| Gray Level | Luminance [%] (Typ) |
|------------|---------------------|
| L0 | 0.17 |
| L3 | 0.22 |
| L7 | 0.51 |
| L11 | 1.51 |
| L15 | 3.39 |
| L19 | 6.34 |
| L23 | 10.0 |
| L27 | 14.8 |
| L31 | 20.0 |
| L35 | 26.1 |
| L39 | 33.1 |
| L43 | 41.1 |
| L47 | 50.5 |
| L51 | 61.1 |
| L55 | 72.2 |
| L59 | 86.1 |
| L63 | 100 |

FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>

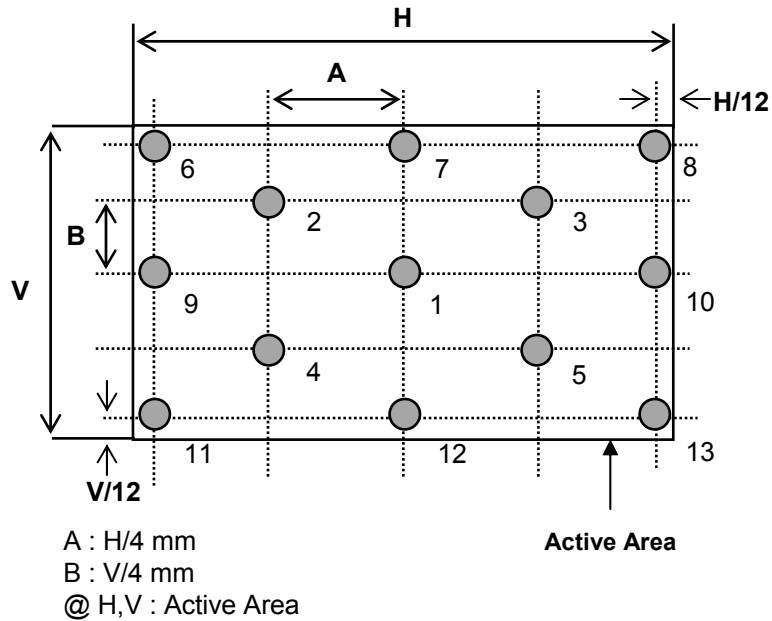
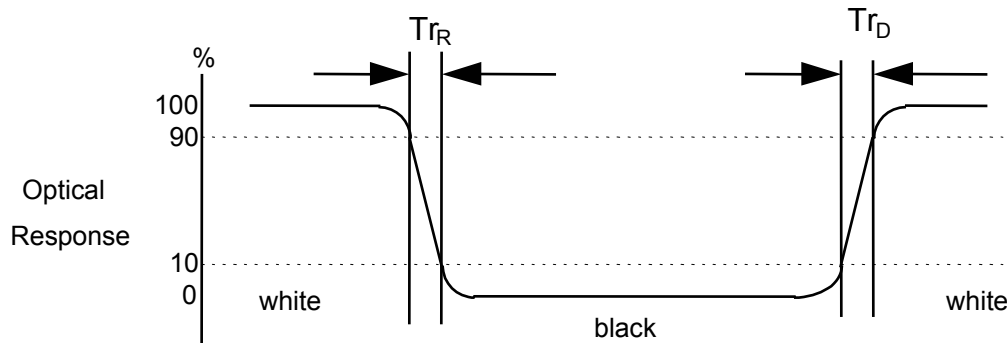


FIG. 3 Response Time

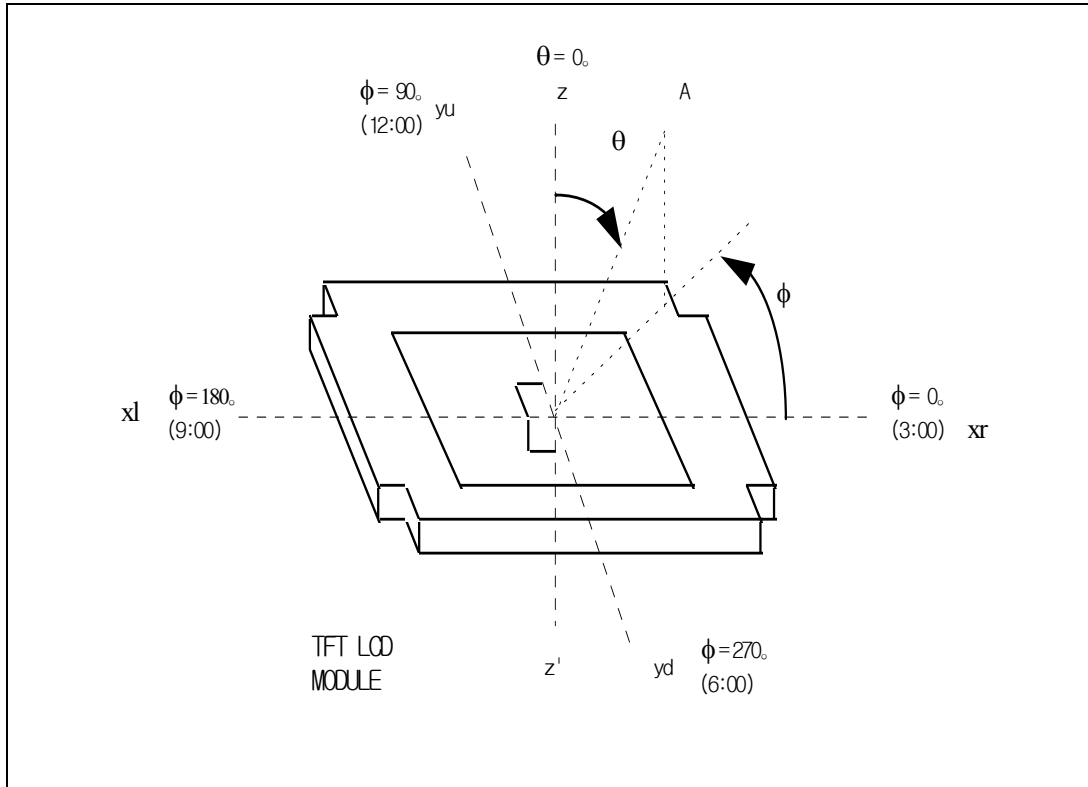
The response time is defined as the following figure and shall be measured by switching the input signal for “black” and “white”.



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FIG. 4 Viewing angle

<Dimension of viewing angle range>



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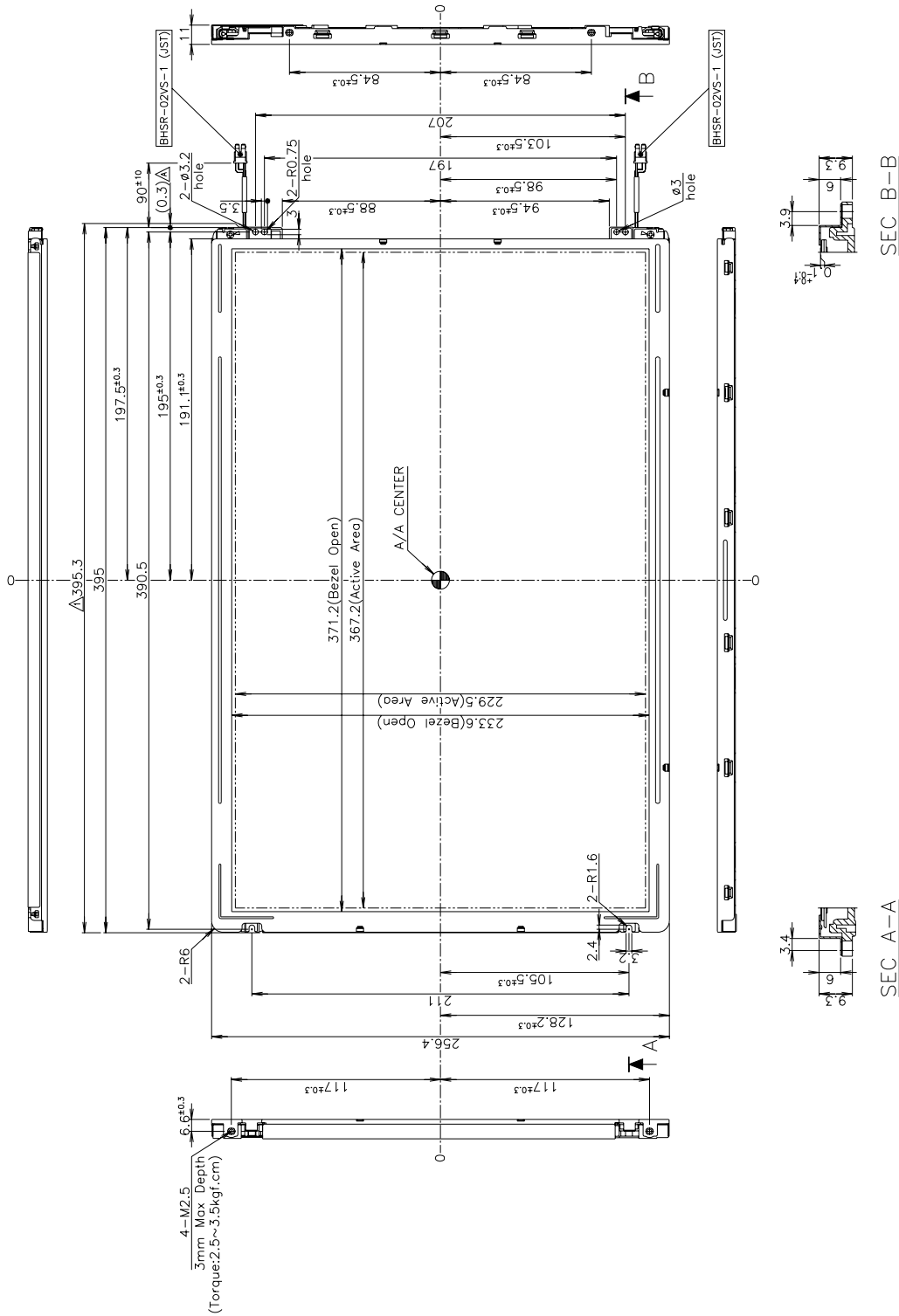
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LM171W02. In addition the figures in the next page are detailed mechanical drawing of the LCD.

| | | |
|---------------------|---|---|
| Outline Dimension | Horizontal | $395.3 \pm 0.5\text{mm}$ |
| | Vertical | $256.4 \pm 0.5\text{mm}$ |
| | Depth | $11.0 \pm 0.5\text{mm(Typ.)}/$ $11.5 \pm 0.5\text{mm(Max.)}$ |
| Bezel Area | Horizontal | $371.2 \pm 0.5\text{mm}$ |
| | Vertical | $233.6 \pm 0.5\text{mm}$ |
| Active Display Area | Horizontal | 367.2mm |
| | Vertical | 229.5mm |
| Weight | 1170 (Typ.) | 1250g (Max.) |
| Surface Treatment | Hard coating(3H) Anti-glare treatment of the front polarizer | |

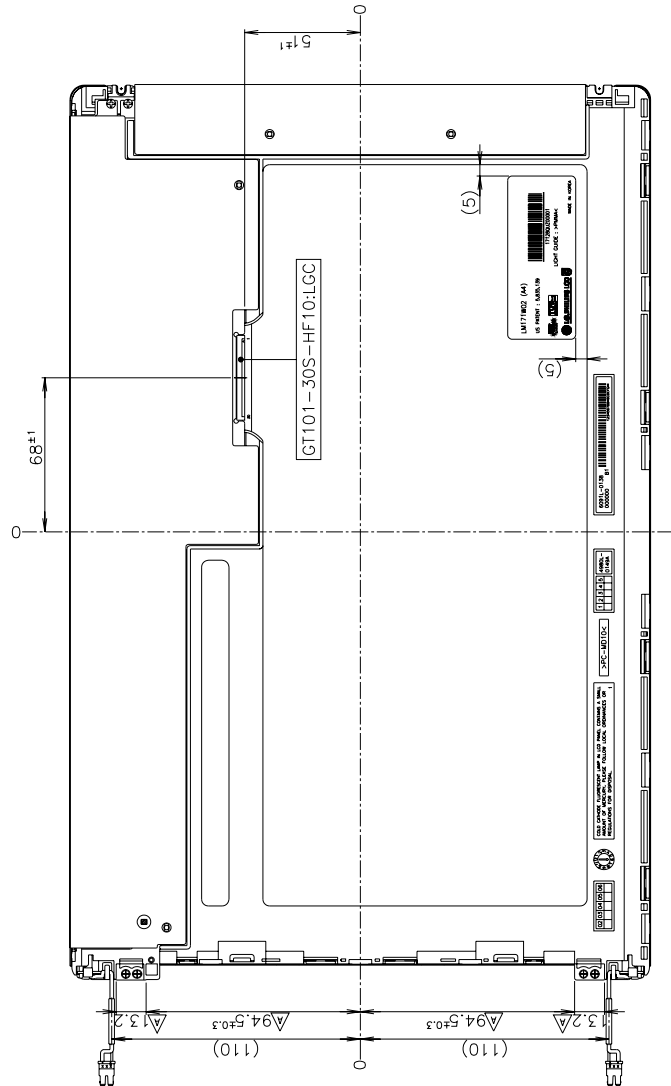
Product Specification

<FRONT VIEW>



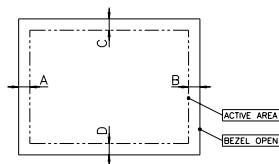
Product Specification

<REAR VIEW>

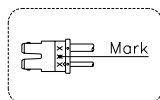


NOTES

1. UNSPECIFIED TOLERANCE IS ± 0.5 .
2. BACKLIGHT WIRES AND CONTRACTION TUBES ARE EXCLUDED FROM OUTLINE DIMENSIONS.
3. TILT AND A PARTIAL DISPOSITION TOLERANCE OF DISPLAY AREA ARE AS FOLLOWS.
 - 1) X-DIRECTION : $|A-B| \leq 1.0\text{mm}$.
 - 2) Y-DIRECTION : $|C-D| \leq 1.0\text{mm}$.



4. LAMP(CCFL) LOT NO. IS MARKED AT BACKLIGHT CONNECTOR.



5. DO NOT WIND CONDUCTIVE TAPE AROUND THE BACKLIGHT WIRES.

Product Specification

6. Reliability

Environment test condition

| No | Test Item | Condition |
|----|-----------------------------------|---|
| 1 | High temperature storage test | Ta= 60°C 240h |
| 2 | Low temperature storage test | Ta= -20°C 240h |
| 3 | High temperature operation test | Ta= 50°C 50%RH 240h |
| 4 | Low temperature operation test | Ta= 0°C 240h |
| 5 | Vibration test (non-operating) | Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-500Hz Duration : X,Y,Z, 20 min One time each direction |
| 6 | Shock test (non-operating) | Shock level : 120G Waveform : half sine wave, 2ms Direction : $\pm X, \pm Y, \pm Z$ One time each direction |
| | Altitude storage / shipment | 0 - 40,000 feet(12,192m) |

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

- a) UL 1950 Third Edition, Underwriters Laboratories, Inc. Jan. 28, 1995.
Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.
- b) CAN/CSA C22.2 No. 950-95 Third Edition, Canadian Standards Association, Jan. 28, 1995.
Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.
- c) EN 60950 : 1992+A1: 1993+A2: 1993+C3: 1995+A4: 1997+A11: 1997
IEC 950 : 1991+A1: 1992+A2: 1993+C3: 1995+A4: 1996
European Committee for Electrotechnical Standardization(CENELEC)
EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998

Product Specification

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

| | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K | L | M |
|---|---|---|---|---|---|---|---|---|---|---|---|---|

A,B,C : SIZE

D : YEAR

E : MONTH

F,G : PANEL CODE

H : ASSEMBLY CODE

I,J,K,L,M : SERIAL NO.

Note

1. YEAR

| | | | | | | | | | | | |
|------|----|----|----|------|------|------|------|------|------|------|------|
| Year | 97 | 98 | 99 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 |
| Mark | 7 | 8 | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |

2. MONTH

| | | | | | | | | | | | | |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Month | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
| Mark | 1 | 2 | 4 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C |

3. Serial No.

| | | |
|------|---------------|------------------------------|
| Year | 1 ~ 99999 | 100000 ~ |
| Mark | 00001 ~ 99999 | A0001 ~ A9999, , Z9999 |

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 10 pcs

b) Box Size : 355mm × 344mm × 449mm

Product Specification

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the Bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the Bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

Product Specification

10. E-EDID DATA FOR LM171W02-A4

| Byte# (HEX) | Field Name | Comments | Value (HEX) | Value (BIN) |
|----------------|---|-----------------------|----------------|----------------|
| | Header | | | |
| 00 | 00h | | 00 | 00000000 |
| 01 | FFh | | FF | 11111111 |
| 02 | FFh | | FF | 11111111 |
| 03 | FFh | | FF | 11111111 |
| 04 | FFh | | FF | 11111111 |
| 05 | FFh | | FF | 11111111 |
| 06 | FFh | | FF | 11111111 |
| 07 | 00h | | 00 | 00000000 |
| | Vendor/ Product ID | | | |
| 08 | ID Manufacture Name | "APP" | 06 | 00000110 |
| 09 | EISA 3-character ID | | 10 | 00010000 |
| 0A | ID Product Code | 9C, 27 | 27 | 00100111 |
| 0B | | | 9C | 10011100 |
| 0C | ID Serial Number | don't care | 00 | 00000000 |
| 0D | | | 00 | 00000000 |
| 0E | | | 00 | 00000000 |
| 0F | | | 00 | 00000000 |
| 10 | Week of manufacture = don't care | don't care | 00 | 00000000 |
| 11 | Year of manufacture | 2002 | 0C | 00001100 |
| | EDID Version/Revision | | | |
| 12 | EDID Structure version # | 1 | 01 | 00000001 |
| 13 | EDID Revision # | 3 | 03 | 00000011 |
| | Basic Display Parameters / Features | | | |
| 14 | Video input definition | Digital | 80 | 10000000 |
| 15 | Max H image size (cm) | 36.72cm | 25 | 00100101 |
| 16 | Max V image size (cm) | 22.95cm | 17 | 00010111 |
| 17 | Display Transfer Characteristic (gamma) | 2.2 | 78 | 01111000 |
| 18 | Feature support | Active off, RGB Color | 28 | 00101000 |
| | Color Characteristics | | | |
| 19 | Red/Green low Bits | | 7E | 01111110 |
| 1A | Blue/White Low Bits | | 70 | 01110000 |
| 1B | Red X | Rx = 0.626 | A0 | 10100000 |
| 1C | Red Y | Ry = 0.347 | 58 | 01011000 |
| 1D | Green X | Gx = 0.308 | 4E | 01001110 |
| 1E | Green Y | Gy = 0.588 | 96 | 10010110 |
| 1F | Blue X | Bx = 0.146 | 25 | 00100101 |
| 20 | Blue Y | By = 0.109 | 1B | 00011011 |
| 21 | White X | Wx = 0.313 | 50 | 01010000 |
| 22 | White Y | Wy = 0.329 | 54 | 01010100 |
| | Established Timings | | | |
| 23 | Established Timing I | No | 00 | 00000000 |
| 24 | Established Timing II | No | 00 | 00000000 |
| 25 | Manufacturer's Timings | No | 00 | 00000000 |
| | Standard Timing Identification | | | |
| 26 | Standard Timing Identification 1 | not used | 01 | 00000001 |
| 27 | Standard Timing Identification 1 | not used | 01 | 00000001 |
| 28 | Standard Timing Identification 2 | not used | 01 | 00000001 |
| 29 | Standard Timing Identification 2 | not used | 01 | 00000001 |

Product Specification

| Byte# (HEX) | Field Name | Comments | Value (HEX) | (BIN) |
|----------------|--|-------------|----------------|----------|
| 2A | Standard Timing Identification 3 | not used | 01 | 00000001 |
| 2B | Standard Timing Identification 3 | not used | 01 | 00000001 |
| 2C | Standard Timing Identification 4 | not used | 01 | 00000001 |
| 2D | Standard Timing Identification 4 | not used | 01 | 00000001 |
| 2E | Standard Timing Identification 5 | not used | 01 | 00000001 |
| 2F | Standard Timing Identification 5 | not used | 01 | 00000001 |
| 30 | Standard Timing Identification 6 | not used | 01 | 00000001 |
| 31 | Standard Timing Identification 6 | not used | 01 | 00000001 |
| 32 | Standard Timing Identification 7 | not used | 01 | 00000001 |
| 33 | Standard Timing Identification 7 | not used | 01 | 00000001 |
| 34 | Standard Timing Identification 8 | not used | 01 | 00000001 |
| 35 | Standard Timing Identification 8 | not used | 01 | 00000001 |
| | Detailed Timing Descriptor #1 | | | |
| 36 | Pixel clock | 96.21MHz | 95 | 10010101 |
| 37 | 1440 X 900 @60 | | 25 | 00100101 |
| 38 | Hrizontal Active | 1440 Pixels | A0 | 10100000 |
| 39 | Hrizontal Blanking | 320 Pixels | 40 | 01000000 |
| 3A | Hrizontal Active : Hrizontal Blanking | | 51 | 01010001 |
| 3B | Vertical Aptive | 900 Lines | 84 | 10000100 |
| 3C | Vertical Blanking | 12 Lines | 0C | 00001100 |
| 3D | Vertical Active : Vertical Blanking | | 30 | 00110000 |
| 3E | Hrizontal Sync. Offset | 64 Pixels | 40 | 01000000 |
| 3F | Hrizontal Sync Pulse Width = | 32 Pixels | 20 | 00100000 |
| 40 | Vertical Sync. Offset :Vertical Sync Width | 3 Lines | 33 | 00110011 |
| 41 | Hrizontal, Vertical Sync Offset/Width | | 00 | 00000000 |
| 42 | Hrizontal Image Size | 367.2 mm | 6F | 01101111 |
| 43 | Vertical Image Size | 229.5 mm | E5 | 11100101 |
| 44 | Hrizontal &Vertical Image Size | | 10 | 00010000 |
| 45 | Hrizontal Border | 0 | 00 | 00000000 |
| 46 | Vertical Border | 0 | 00 | 00000000 |
| 47 | Flags(Non-interlaced, Normal Display, no stereo | | 18 | 00011000 |
| | Detailed Timing Descriptor #2 or Monitor Description | | | |
| 48 | | | 00 | 00000000 |
| 49 | | | 00 | 00000000 |
| 4A | | | 00 | 00000000 |
| 4B | | | FE | 11111110 |
| 4C | | | 00 | 00000000 |
| 4D | | L | 4C | 01001100 |
| 4E | | M | 4D | 01001101 |
| 4F | | 1 | 31 | 00110001 |
| 50 | | 7 | 37 | 00110111 |
| 51 | | 1 | 31 | 00110001 |
| 52 | | W | 57 | 01010111 |
| 53 | | 0 | 30 | 00110000 |
| 55 | | 2 | 32 | 00110010 |
| 55 | | | 00 | 00000000 |
| 56 | | | 00 | 00000000 |
| 57 | | | 00 | 00000000 |
| 58 | | | 00 | 00000000 |
| 59 | | | 00 | 00000000 |

Product Specification

| Byte# (HEX) | Field Name | Comments | Value (HEX) | (BIN) |
|----------------|--|----------|----------------|----------|
| | Detailed Timing Descriptor #3 or Monitor Description | | | |
| 5A | | | 00 | 00000000 |
| 5B | | | 00 | 00000000 |
| 5C | | | 00 | 00000000 |
| 5D | | | FE | 11111110 |
| 5E | | | 00 | 00000000 |
| 5F | | L | 4C | 01001100 |
| 60 | | M | 4D | 01001101 |
| 61 | | 1 | 31 | 00110001 |
| 62 | | 7 | 37 | 00110111 |
| 63 | | 1 | 31 | 00110001 |
| 64 | | W | 57 | 01010111 |
| 65 | | 0 | 30 | 00110000 |
| 66 | | 2 | 32 | 00110010 |
| 67 | | | 00 | 00000000 |
| 68 | | | 00 | 00000000 |
| 69 | | | 00 | 00000000 |
| 6A | | | 00 | 00000000 |
| 6B | | | 00 | 00000000 |
| | Detailed Timing Descriptor #4 or Monitor Description | | | |
| 6C | | | 00 | 00000000 |
| 6D | | | 00 | 00000000 |
| 6E | | | 00 | 00000000 |
| 6F | | | FE | 11111110 |
| 70 | | | 00 | 00000000 |
| 71 | | C | 43 | 01000011 |
| 72 | | O | 4F | 01001111 |
| 73 | | L | 4C | 01001100 |
| 74 | | O | 4F | 01001111 |
| 75 | | R | 52 | 01010010 |
| 76 | | | 00 | 00000000 |
| 77 | | L | 4C | 01001100 |
| 78 | | C | 43 | 01000011 |
| 79 | | D | 44 | 01000100 |
| 7A | | | 00 | 00000000 |
| 7B | | | 00 | 00000000 |
| 7C | | | 00 | 00000000 |
| 7D | | | 00 | 00000000 |
| | Extension flag | | | |
| 7E | | | 00 | 00000000 |
| | Checksum | | | |
| 7F | | | 27 | 00100111 |