

# SPECIFICATION FOR APPROVAL

(●) Preliminary Specification  
( ) Final Specification

Title	23.8" Full HD TFT LCD
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BUYER	
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM238WF4
SUFFIX	SSA1

\*When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
/	_____
/	_____
/	_____

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE DATE
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<b>PREPARED BY</b>	
_____	_____

**Product Engineering Dept.**  
**LG Display Co., Ltd**

## Product Specification

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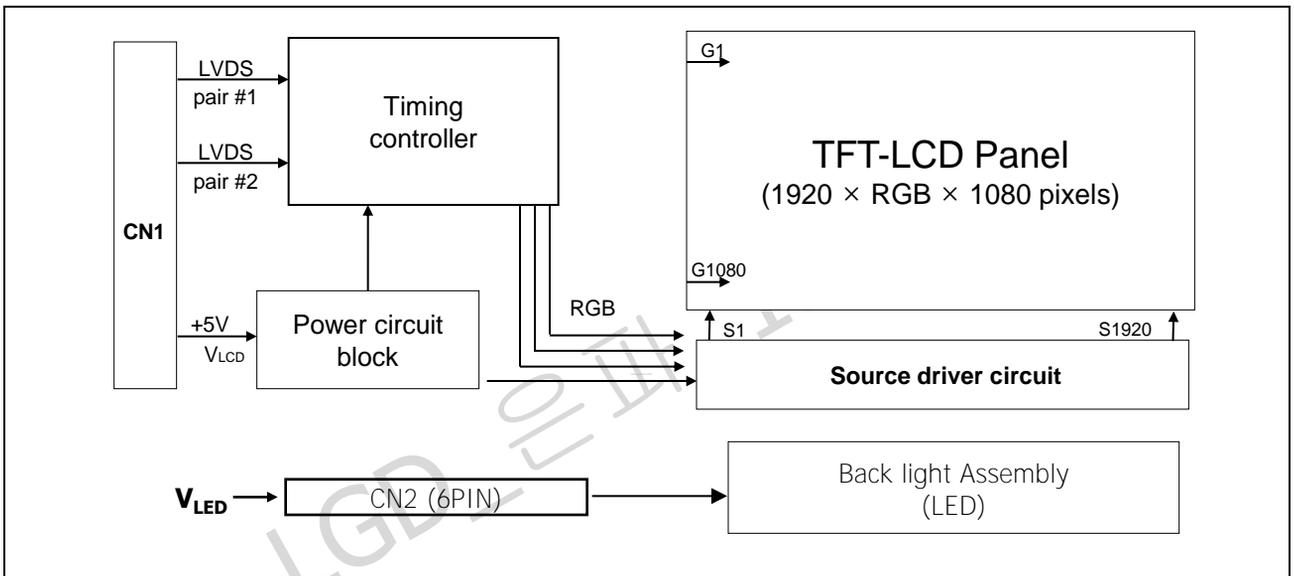
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## Product Specification

## 1. General Description

LM238WF4-SSA1 is a Color Active Matrix Liquid Crystal Display with a Light Emitting Diode (WLED) backlight system without LED driver. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 23.8 inch diagonally measured active display area with FHD resolution (1920 horizontal by 1080 vertical pixels array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,7Million colors. It has been designed to apply the 8-Bit 2port LVDS interface. It is intended to support displays where high brightness, super wide viewing angle, high color saturation, and high color are important.



[ FIG. 1 ] Block diagram

## General Features

Active Screen Size	23.8 inches(60.47cm) (Aspect ratio 16:9)
Outline Dimension	534.9(H) x 306.95(V) x 12.4 mm (Typ.)
Pixel Pitch	<b>0.2745(H)mm x 0.2745(V)mm</b>
Pixel Format	1920(H) x 1080(V) Pixels. RGB stripes arrangement
Color Depth	16.7Million colors (6bit + A-FRC)
Luminance, White	250 cd/m <sup>2</sup> ( Center 1 Point, Typ.)
Viewing Angle(CR>10)	View Angle Free (R/L 178(Typ.), U/D 178(Typ.))
Power Consumption	Total 11.5 Watt ( 2.1Watt @V <sub>LCD</sub> , 9.4 Watt @I <sub>s</sub> =60mA )
Weight	2,000g (Typ.)
Display Operating Mode	Transmissive mode, normally black
Panel type	Reverse type
Surface Treatment	Anti-glare treatment of the front polarizer (Haze 25%, 3H)

Product Specification

**2. Absolute Maximum Ratings**

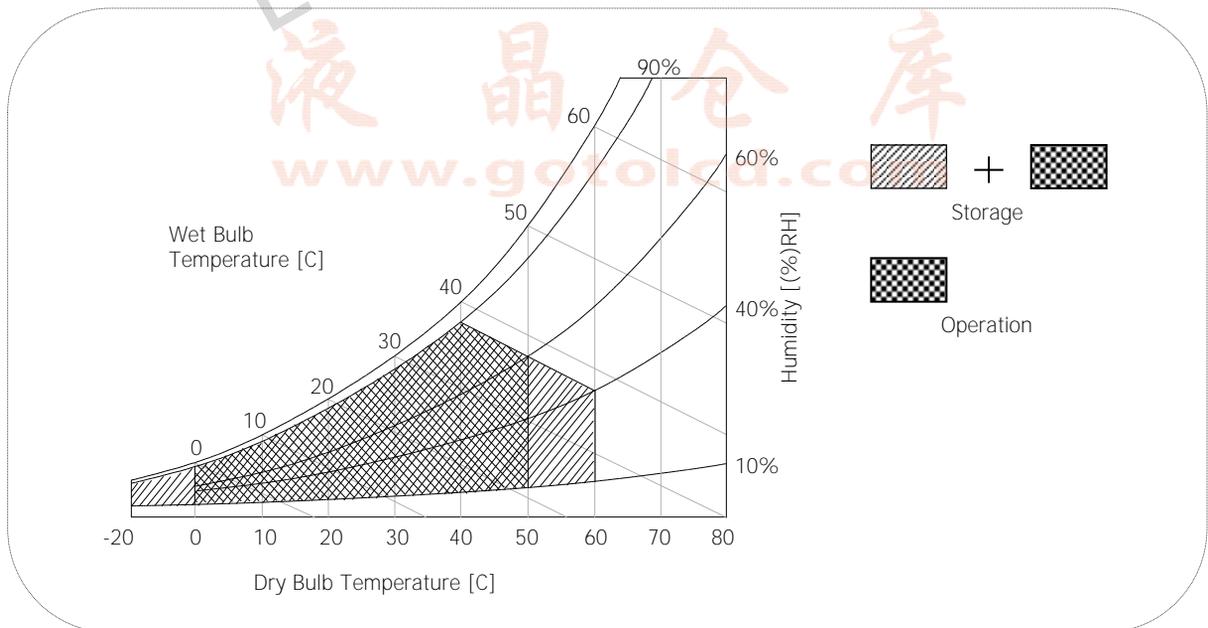
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

**Table 1. ABSOLUTE MAXIMUM RATINGS**

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Supply Input Voltage	$V_{LCD}$	-0.3	6.0	$V_{DC}$	At 25°C
Operating Temperature	$T_{OP}$	0	50	°C	1,2,3
Storage Temperature	$T_{ST}$	-20	60	°C	
Operating Ambient Humidity	$H_{OP}$	10	90	%RH	
Storage Humidity	$H_{ST}$	10	90	%RH	
LCM Surface Temperature (Operation)	$T_{Surface}$	0	65	°C	1, 4

- Note : 1. Temperature and relative humidity range are shown in the figure below.  
 Wet bulb temperature should be 39 °C Max, and no condensation of water.  
 2. Maximum Storage Humidity is up to 40°C, 70% RH only for 4 corner light leakage Mura.  
 3. Storage condition is guaranteed under packing condition  
 4. LCM Surface Temperature should be Min. 0°C and Max. 65°C under the VLCD=5.0V, fV=60Hz, 25°C ambient Temp. no humidity control and LED string current is typical value.

**FIG. 2 Temperature and relative humidity**



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### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the LED/Backlight, is typically generated by a LED Driver. The LED Driver is an external unit to the LCDs.

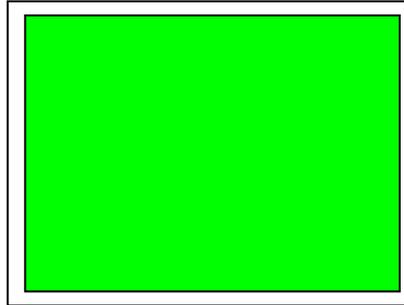
**Table 2-1. ELECTRICAL CHARACTERISTICS**

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	$V_{LCD}$	4.5	5	5.5	V	4
Permissive Power Input Ripple	$V_{ripple}$	-	-	400	mVp-p	
Power Supply Input Current	$I_{LCD}$ TYP	-	0.41	0.51	A	1
	$I_{LCD}$ MAX	-	0.56	0.7	A	2
Power Consumption	$P_c$ TYP	-	2.05	2.55	Watt	1
	$P_c$ MAX	-	2.8	3.5	Watt	2
Rush current	IRUSH	-	-	3.5	A	3

Note :

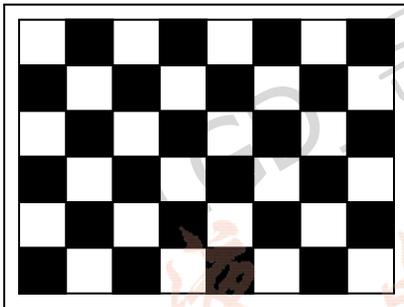
- Permissive power ripple should be measured under  $V_{LCD}=5.0V$ ,  $25^{\circ}C$ ,  $f_V(\text{frame frequency})=60Hz$  condition and At that time, we recommend the bandwidth configuration of oscilloscope is to be under 20Mhz. See the next page.
- The specified current and power consumption are under the  $V_{LCD}=5.0V$ ,  $25^{\circ}C$ ,  $f_V=60Hz$  condition whereas mosaic pattern(8 x 6) is displayed and  $f_V$  is the frame frequency.
- The current is specified at the maximum current pattern.
- Maximum Condition of Inrush current :  
The duration of rush current is about 5ms and rising time of power Input is  $500\mu s \pm 20\%$ . (min.).
- $V_{LCD}$  level must be measured at two points on LCM PCB - between  $V_{LCD}$  (test point) and LCM Ground. The measured results need to meet the Power supply input voltage specification.  
(Test condition : maximum power pattern,  $25^{\circ}C$ ,  $f_V=60Hz$ )

- **Permissive Power input ripple** ( $V_{LCD} = 5.0V$ ,  $25^{\circ}C$ ,  $f_v$  (frame frequency) = MAX condition)

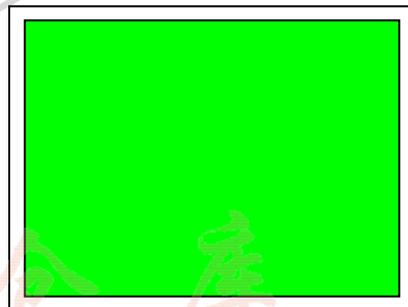


**Green 255 pattern**

- **Power consumption** ( $V_{LCD} = 5V$ ,  $25^{\circ}C$ ,  $f_v$  (frame frequency) = 60Hz condition)



**Typical power Pattern**



**Maximum power Pattern**

**FIG. 3 Mosaic pattern & Green 255 Pattern for power consumption measurement**

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**Table 2-2. ELECTRICAL CHARACTERISTICS of LED bar**

Parameter	Symbol	Values			Unit	Notes
		Min.	Typ.	Max.		
LED String Current	Is	-	60	65	mA	1, 2, 5
LED String Voltage	Vs	36.2	39	41.8	V	1, 5
Power Consumption	PBar	-	9.4	10.1	Watt	1, 2, 4
LED Life Time	LED_LT	30,000	-	-	Hrs	3

Notes) The LED Bar consists of 56 LED packages, 4 strings (parallel) x 14 packages (serial) x 1 bar

## LED driver design guide

- : The design of the LED driver must have specifications for the LED in LCD Assembly.
- The performance of the LED in LCM, for example life time or brightness, is extremely influenced by the characteristics of the LED driver.
- So all the parameters of an LED driver should be carefully designed and output current should be Constant current control.
- Please control feedback current of each string individually to compensate the current variation among the strings of LEDs.
- When you design or order the LED driver, please make sure unwanted lighting caused by the mismatch of the LED and the LED driver (no lighting, flicker, etc) never occurs.
- When you confirm it, the LCD module should be operated in the same condition as installed in your instrument.

1. The specified values are for a single LED bar.
2. The specified current is defined as the input current for a single LED string with 100% duty cycle.
3. The LED life time is defined as the time when brightness of LED packages become 50% or less than the initial value under the conditions at  $T_a = 25 \pm 2^\circ\text{C}$  and LED string current is typical value.
4. The power consumption shown above does not include loss of external driver.  
 The typical power consumption is calculated as  $P_{\text{Bar}} = V_s(\text{Typ.}) \times I_s(\text{Typ.}) \times \text{No. of strings}$ .  
 The maximum power consumption is calculated as  $P_{\text{Bar}} = V_s(\text{Max.}) \times I_s(\text{Typ.}) \times \text{No. of strings}$ .
5. LED operating conditions are must not exceed Max. ratings.

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**3-2. Interface Connections**

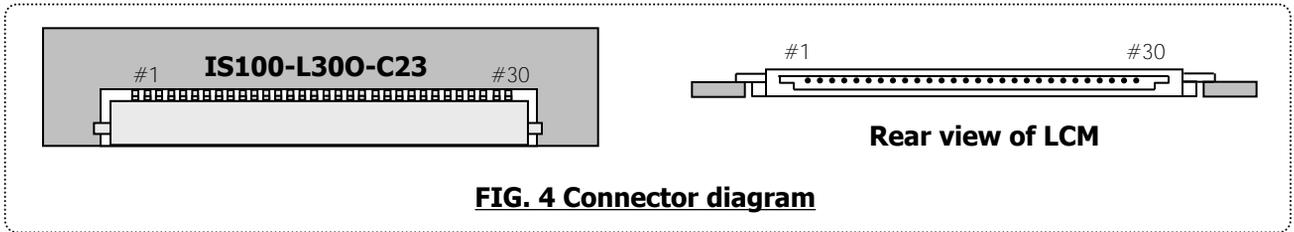
**3-2-1. LCD Module**

- LCD Connector(CN1) : IS100-L300-C23 (UJU)
- Mating Connector : FI-X30C2L (Manufactured by JAE) or Equivalent

**Table 3. MODULE CONNECTOR(CN1) PIN CONFIGURATION**

No	Symbol	Description	No	Symbol	Symbol
1	FROMM	Minus signal of odd channel 0 (LVDS)	16	SR1P	Plus signal of even channel 1 (LVDS)
2	FR0P	Plus signal of odd channel 0 (LVDS)	17	GND	Ground
3	FR1M	Minus signal of odd channel 1 (LVDS)	18	SR2M	Minus signal of even channel 2 (LVDS)
4	FR1P	Plus signal of odd channel 1 (LVDS)	19	SR2P	Plus signal of even channel 2 (LVDS)
5	FR2M	Minus signal of odd channel 2 (LVDS)	20	SCLKINM	Minus signal of even clock channel (LVDS)
6	FR2P	Plus signal of odd channel 2 (LVDS)	21	SCLKINP	Plus signal of even clock channel (LVDS)
7	GND	Ground	22	SR3M	Minus signal of even channel 3 (LVDS)
8	FCLKINM	Minus signal of odd clock channel (LVDS)	23	SR3P	Plus signal of even channel 3 (LVDS)
9	FCLKINP	Plus signal of odd clock channel (LVDS)	24	GND	Ground
10	FR3M	Minus signal of odd channel 3 (LVDS)	25	NC	No Connection (I2C Serial interface for LCM)
11	FR3P	Plus signal of odd channel 3 (LVDS)	26	NC	No Connection.(I2C Serial interface for LCM)
12	SR0M	Minus signal of even channel 0 (LVDS)	27	ITLC	Interlace Mode Selection
13	SR0P	Plus signal of even channel 0 (LVDS)	28	V <sub>LCD</sub>	Power Supply +5.0V
14	GND	Ground	29	V <sub>LCD</sub>	Power Supply +5.0V
15	SR1M	Minus signal of even channel 1 (LVDS)	30	V <sub>LCD</sub>	Power Supply +5.0V

- Note:
1. All GND(ground) pins should be connected together to the LCD module's metal frame.
  2. All V<sub>LCD</sub> (power input) pins should be connected together.
  3. All Input Level of LVDS signals are based on the IEA 664 Standard.
  4. ITLC is Interlace mode selection pin. (L : Normal Mode, H : Interlace mode)  
**If you don't use this pin, it should be connected to GND.**  
 (Low level Input Voltage : GND ~ 0.4V, High level Input Voltage : 1.6 ~ 3.6V,  
 Absolute maximum ratings : - 0.5 ~ 4V)



## Product Specification

**Table 4. REQUIRED SIGNAL ASSIGNMENT FOR Flat Link (TI:SN75LVDS83) Transmitter**

Pin #	Pin Name	Require Signal	Pin #	Pin Name	Require Signal
1	Vcc	Power Supply for TTL Input	29	GND	Ground pin for TTL
2	D5	TTL Input (R7)	30	D26	TTL Input (DE)
3	D6	TTL Input (R5)	31	T <sub>x</sub> CLKIN	TTL Level clock Input
4	D7	TTL Input (G0)	32	PWR DWN	Power Down Input
5	GND	Ground pin for TTL	33	PLL GND	Ground pin for PLL
6	D8	TTL Input (G1)	34	PLL Vcc	Power Supply for PLL
7	D9	TTL Input (G2)	35	PLL GND	Ground pin for PLL
8	D10	TTL Input (G6)	36	LVDS GND	Ground pin for LVDS
9	Vcc	Power Supply for TTL Input	37	T <sub>x</sub> OUT3+	Positive LVDS differential data output 3
10	D11	TTL Input (G7)	38	T <sub>x</sub> OUT3-	Negative LVDS differential data output 3
11	D12	TTL Input (G3)	39	T <sub>x</sub> CLKOUT+	Positive LVDS differential clock output
12	D13	TTL Input (G4)	40	T <sub>x</sub> CLKOUT-	Negative LVDS differential clock output
13	GND	Ground pin for TTL	41	T <sub>x</sub> OUT2+	Positive LVDS differential data output 2
14	D14	TTL Input (G5)	42	T <sub>x</sub> OUT2-	Negative LVDS differential data output 2
15	D15	TTL Input (B0)	43	LVDS GND	Ground pin for LVDS
16	D16	TTL Input (B6)	44	LVDS Vcc	Power Supply for LVDS
17	Vcc	Power Supply for TTL Input	45	T <sub>x</sub> OUT1+	Positive LVDS differential data output 1
18	D17	TTL Input (B7)	46	T <sub>x</sub> OUT1-	Negative LVDS differential data output 1
19	D18	TTL Input (B1)	47	T <sub>x</sub> OUT0+	Positive LVDS differential data output 0
20	D19	TTL Input (B2)	48	T <sub>x</sub> OUT0-	Negative LVDS differential data output 0
21	GND	Ground pin for TTL Input	49	LVDS GND	Ground pin for LVDS
22	D20	TTL Input (B3)	50	D27	TTL Input (R6)
23	D21	TTL Input (B4)	51	D0	TTL Input (R0)
24	D22	TTL Input (B5)	52	D1	TTL Input (R1)
25	D23	TTL Input (RSVD)	53	GND	Ground pin for TTL
26	Vcc	Power Supply for TTL Input	54	D2	TTL Input (R2)
27	D24	TTL Input (HSYNC)	55	D3	TTL Input (R3)
28	D25	TTL Input (VSYNC)	56	D4	TTL Input (R4)

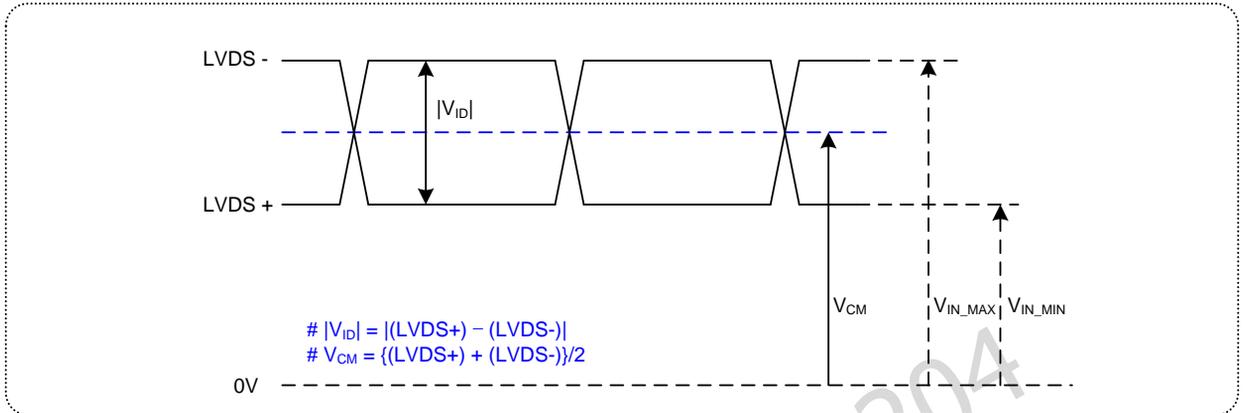
Notes : 1. Refer to LVDS Transmitter Data Sheet for detail descriptions.

2. 7 means MSB and 0 means LSB at R,G,B pixel data

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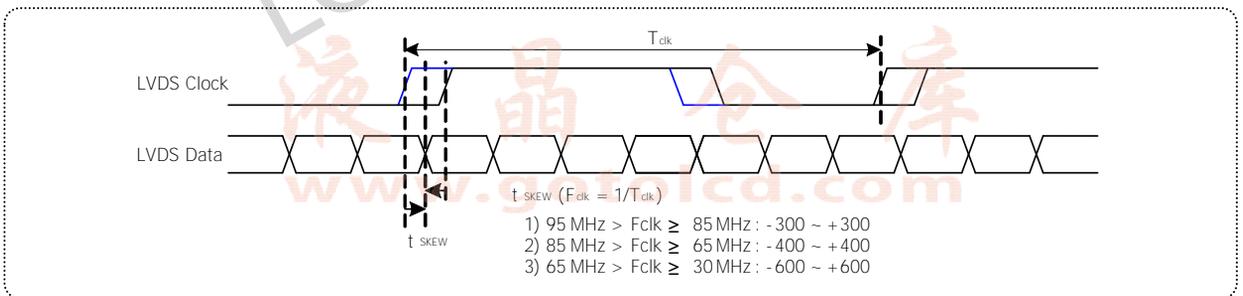
**LVDS Input characteristics**

1. DC Specification



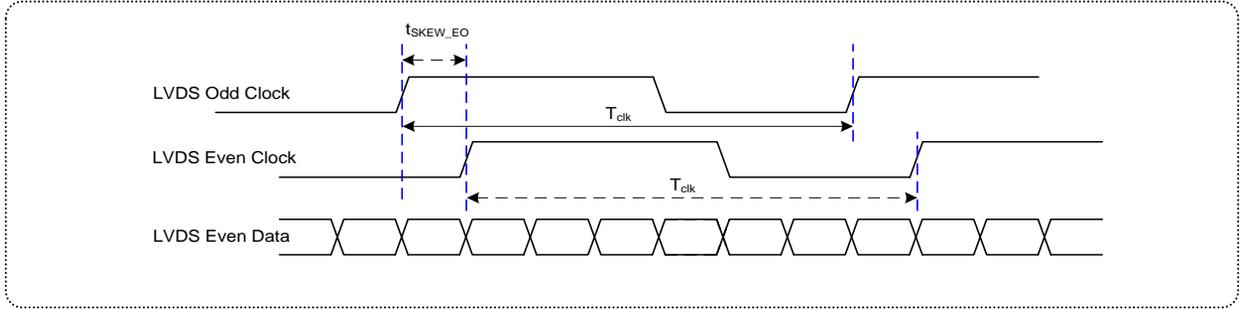
Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	V <sub>ID</sub>	200	600	mV	-
LVDS Common mode Voltage	V <sub>CM</sub>	1.0	1.5	V	-
LVDS Input Voltage Range	V <sub>IN</sub>	0.7	1.8	V	-
Change in common mode Voltage	ΔV <sub>CM</sub>	-	250	mV	-

2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t <sub>SKEW</sub>	- 300	+ 300	ps	95MHz > F <sub>clk</sub> ≥ 85MHz
	t <sub>SKEW</sub>	- 400	+ 400	ps	85MHz > F <sub>clk</sub> ≥ 65MHz
	t <sub>SKEW</sub>	- 600	+ 600	ps	65MHz > F <sub>clk</sub> ≥ 30MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t <sub>SKEW_EO</sub>	- 1/7	+ 1/7	T <sub>clk</sub>	-

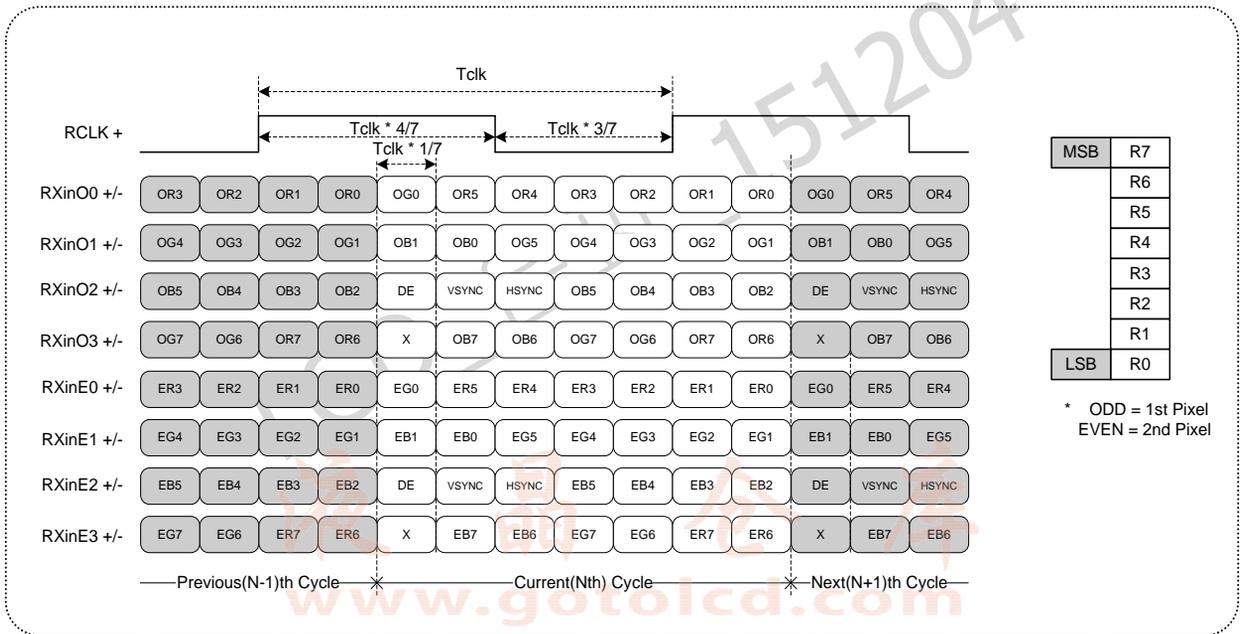
Product Specification



< Clock skew margin between channel >

3. Data Format

1) LVDS 2 Port

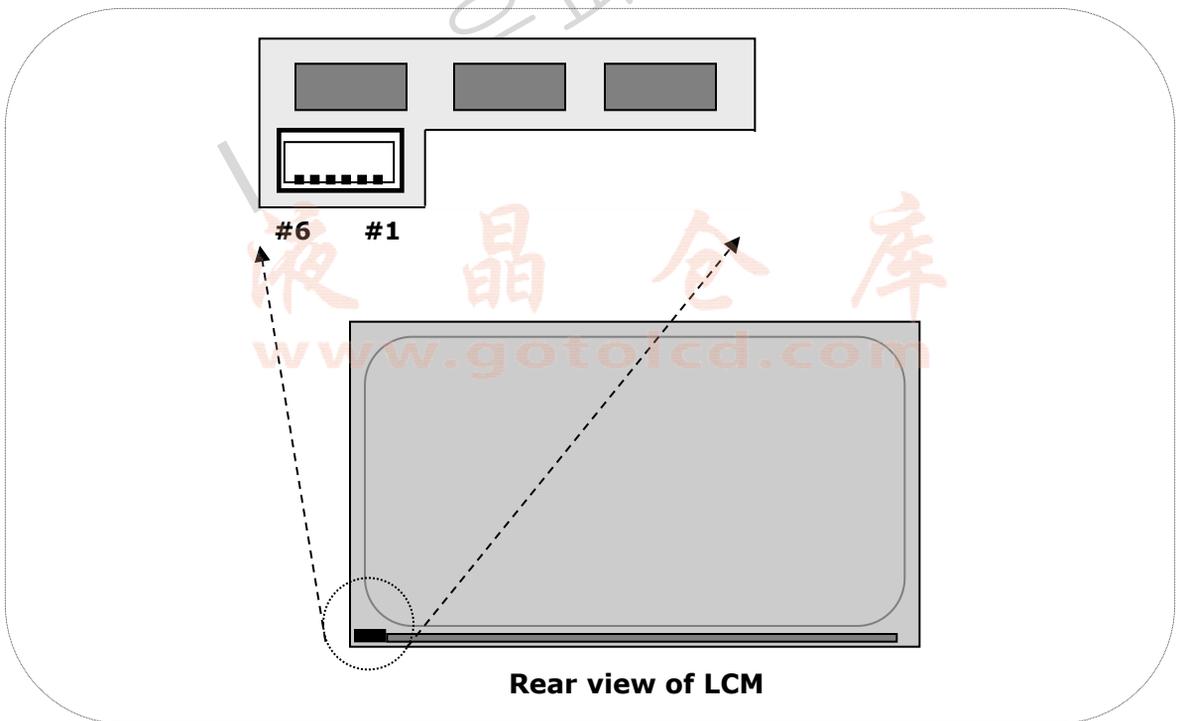


< LVDS Data Format >

**Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION(CN2)**

The LED interface connector is a model BM06B-SHJS(HF)\_Wire-locking Manufactured by JST or equivalent. The mating connector is a SHJP-06V-S(HF) or SHJP-06V-A-K(HF) or Equivalent. The pin configuration for the connector is shown in the table below.

Pin	Symbol	Description	Notes
1	FB1	Channel1 Current Feedback	
2	FB2	Channel2 Current Feedback	
3	VLED	LED Power Supply	
4	VLED	LED Power Supply	
5	FB3	Channel3 Current Feedback	
6	FB4	Channel4 Current Feedback	



**[ FIG. 5 ] Backlight connector view**

## Product Specification

### 3-3. Signal Timing Specifications

This is signal timing required at the input of the TMDS transmitter. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

**Table 6. TIMING TABLE**

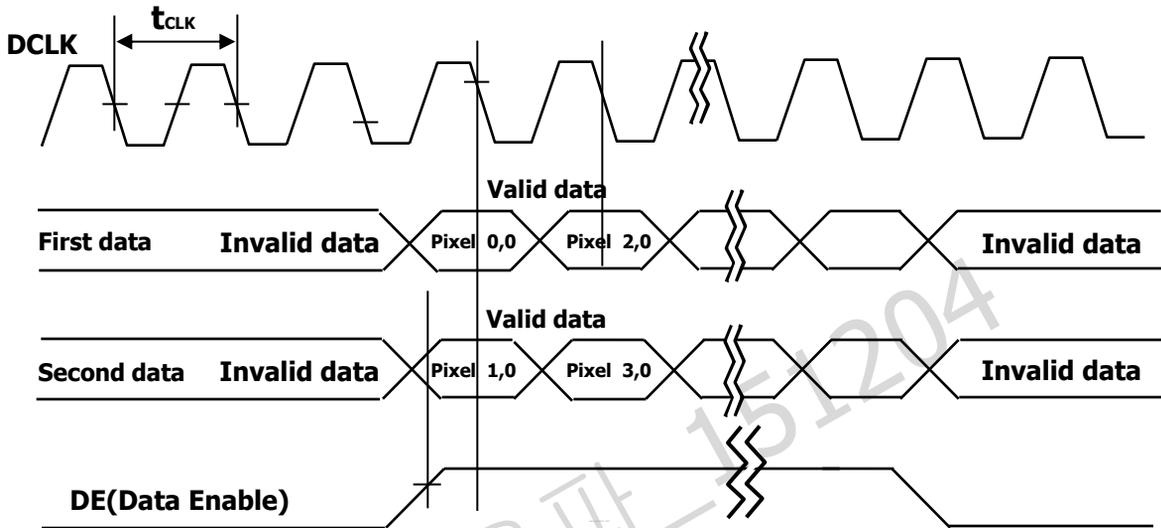
ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Period	tCLK	10.84	13.89	18.28	ns	
	Frequency	-	54.69	72	92.21	MHz	5
Hsync	Period	tHP	1024	1088	1120	tCLK	
	Horizontal Valid	tHV	960	960	960	tCLK	
	Horizontal Blank	tHB	64	128	160		
	Frequency	fH	53.41	66	90.04	KHz	
	Width	tWH	16	32	48	tCLK	
	Horizontal Back Porch	tHBP	32	48	64		
	Horizontal Front Porch	tHFP	16	48	48		
Vsync	Period	tVP	1090	1100	1251	tHP	
	Vertical Valid	tVV	1080	1080	1080	tHP	
	Vertical Blank	tVB	10	20	80	tHP	
	Frequency	fV	48	60	75	Hz	
	Width	tWV	2	4	16	tHP	
	Vertical Back Porch	tVBP	5	8	32		
	Vertical Front Porch	tVFP	3	8	32		

Note: Hsync period and Hsync width-active should be even number times of tCLK. If the value is odd number times of tCLK, display control signal can be asynchronous. In order to operate this LCM a Hsync, Vsync, and DE(data enable) signals should be used.

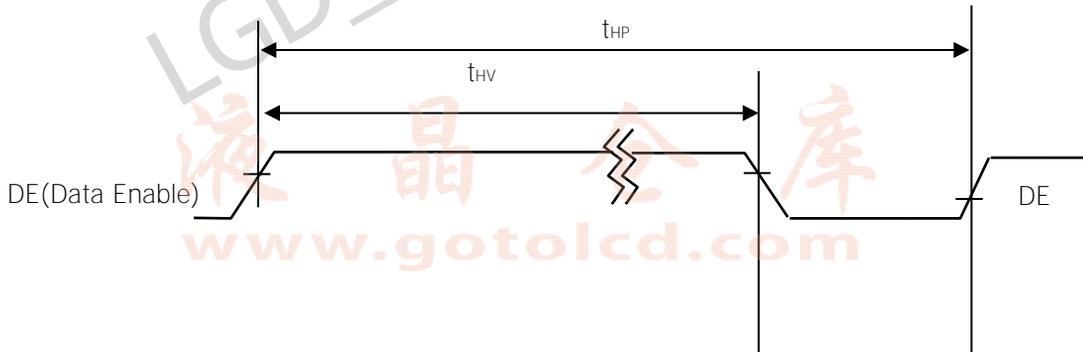
1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync and Hsync should be keep the above specification.
3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of of character number(4).
4. The polarity of Hsync, Vsync is not restricted.
5. The Max frequency of 1920X1080 resolution is 90.39Mhz

### 3-4. Signal Timing Waveforms

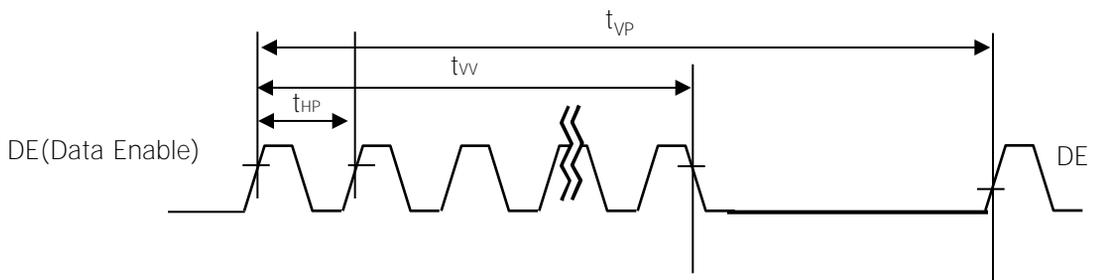
#### 1. DCLK, DE, DATA waveforms



#### 2. Horizontal waveform



#### 3. Vertical waveform



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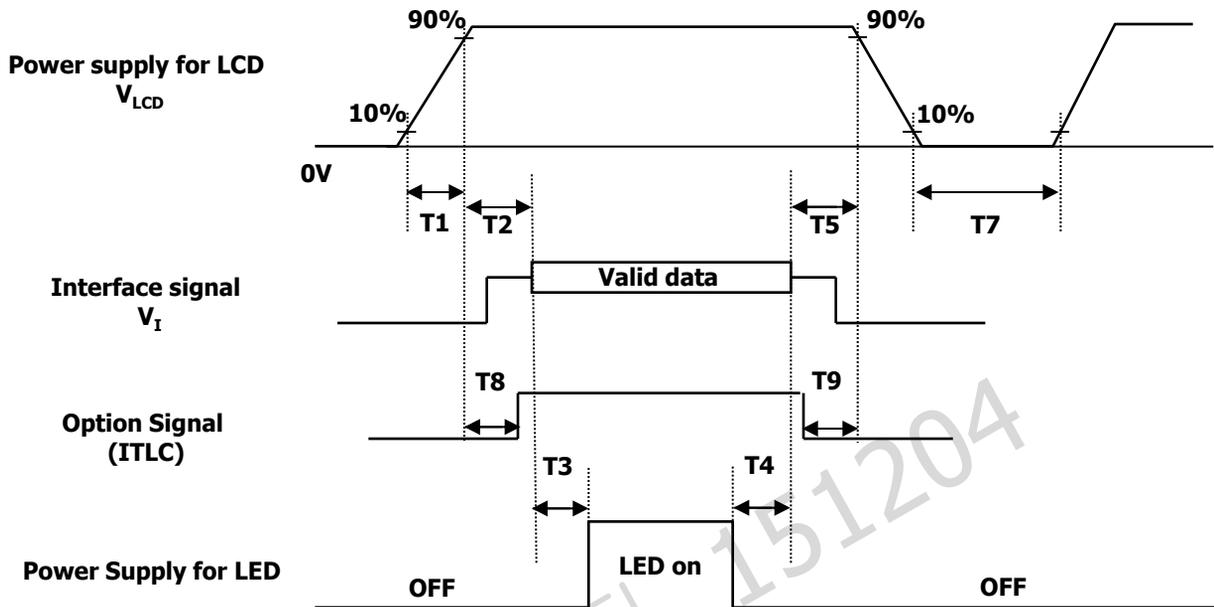
### 3-5. Color Input Data Reference

The Brightness of each primary color(red,green,blue) is based on the 8-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

**Table 7. COLOR DATA REFERENCE**

Color		Input Color Data																							
		RED								GREEN								BLUE							
		MSB				LSB				MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	...	...								...								...							
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	...	...								...								...							
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BLUE	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	...	...								...								...							
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

### 3-6. Power Sequence



**Table 8. Power Sequence**

Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0.01	-	50	ms
T3	500	-	-	ms
T4	200	-	-	ms
T5	0.01	-	50	ms
T7	1000	-	-	ms
T8	0.5	-	T2	ms
T9	0	-	-	ms

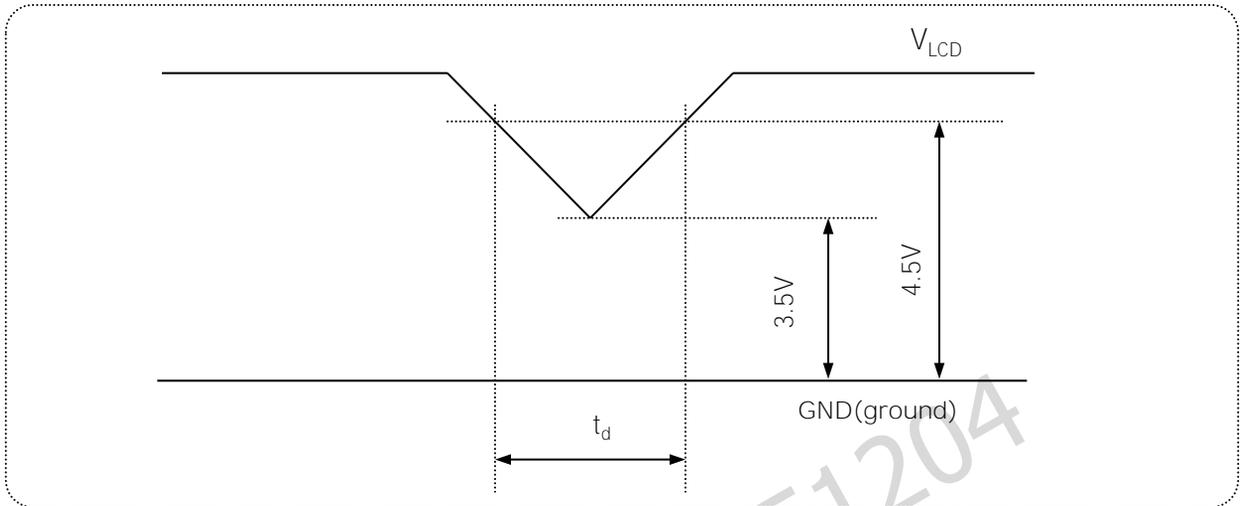
Notes :

1. Recommend to follow Power sequence at these case
  - .AC/DC Power On/Off
  - .Mode change ( Resolution, frequency, timing, sleep mode, Color depth change, etc. )

If not to follow power sequence, there is a risk of abnormal display.

2. Please avoid floating state of interface signal at invalid period.
3. When the interface signal is invalid, be sure to pull down the power supply for LCD  $V_{LCD}$  to 0V.
4. LED power must be turn on after power supply for LCD an interface signal are valid.
- 5 . If  $V_{LCD}$  Power is Changed during on status, be sure to Pull down the LED Power on to 0V

### 3-7. $V_{LCD}$ Power Dip Condition



**FIG. 6 Power dip condition**

1) Dip condition

$$3.5V \leq V_{LCD} < 4.5V, t_d \leq 20ms$$

2)  $V_{LCD} < 3.5V$

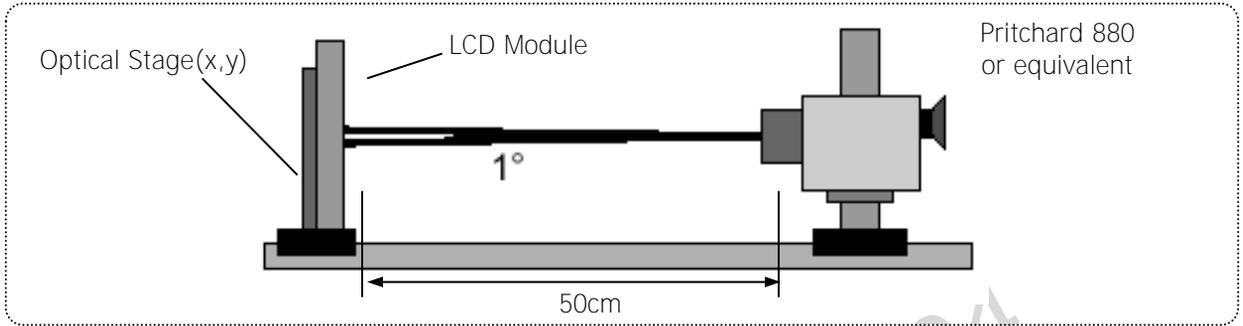
$V_{LCD}$ -dip conditions should also follow the Power On/Off conditions for supply voltage.

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### 4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' for approximately 30 minutes in a dark environment at  $25 \pm 2^\circ\text{C}$ . The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to  $0^\circ$  and aperture 1 degree.

FIG. 1 presents additional information concerning the measurement equipment and method.



**FIG. 7 Optical Characteristic Measurement Equipment and Method**

**Table 9. OPTICAL CHARACTERISTICS**

( $T_a = 25^\circ\text{C}$ ,  $V_{LCD} = 5.0\text{V}$ ,  $f_V = 60\text{Hz}$  Dclk=144MHz,  $I_S = 60\text{mA}$ )

Parameter	Symbol	Values			Units	Notes	
		Min	Typ	Max			
Contrast Ratio	CR	700	1000	-		1	
Surface Luminance, white	$L_{WH}$	200	250	-	cd/m <sup>2</sup>	2	
Luminance Variation	$\delta_{WHITE}$	75	-	-	%	3	
Response Time	Gray To Gray	$T_{GTG\_AVR}$	14	25	ms	4	
Color Coordinates [CIE1931] <b>(By PR650)</b>	RED	Rx	0.660	Typ +0.03			
		Ry	0.330				
	GREEN	Gx	0.300				
		Gy	0.610				
	BLUE	Bx	-0.03				
		By	0.060				
	WHITE	Wx	0.313				
	Wy	0.329					
Viewing Angle (CR>10)							
General	Horizontal	$\theta_H$	170	178	-	Degree	5
	Vertical	$\theta_V$	170	178	-		
Gray Scale		-		2.2			6

Notes :

1. **Contrast ratio (CR)** is defined mathematically as :

It is measured at center point (1)

$$\text{Contrast ratio} = \frac{\text{Surface luminance with all white pixels}}{\text{Surface luminance with all black pixels}}$$

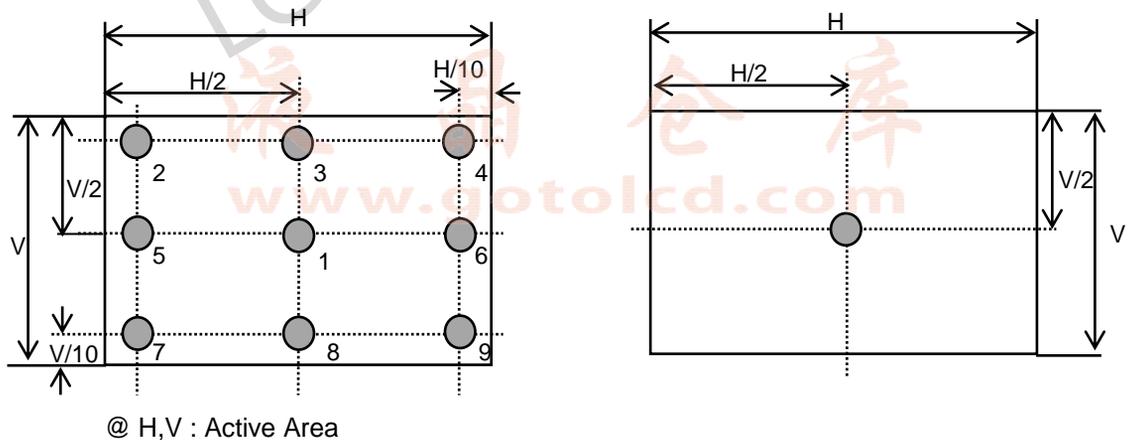
2. **Surface luminance** is the luminance value at center 1 point (1) across the LCD surface 50cm from the surface with all pixels displaying white.  
For more information see Figure 7.

3. The **variation in surface luminance** ,  $\delta_{\text{WHITE}}$  is defined as :

$$\delta_{\text{WHITE}} = \frac{\text{Minimum (P1,P2, \dots, P9)}}{\text{Maximum (P1,P2, \dots, P9)}} \times 100 (\%)$$

For more information see Figure 8.

**FIG 8. Luminance measuring point**



<Measuring point for luminance variation>

<Measuring point for surface luminance>

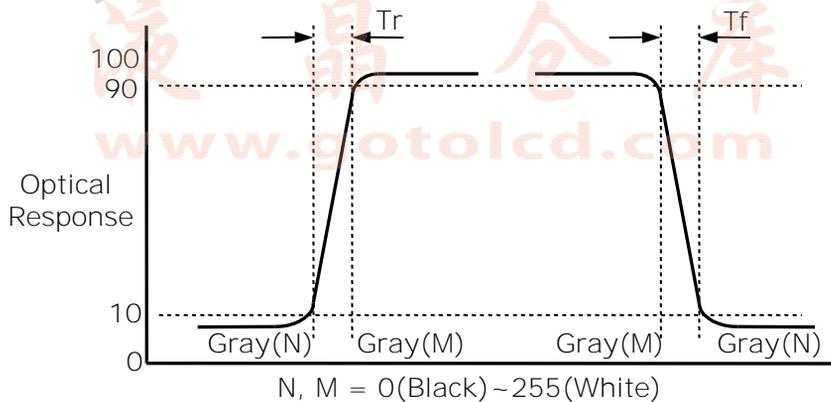
4. The **Gray to Gray response time** is defined as the following figure and shall be measured by switching the input signal for "Gray To Gray".

- Gray step : 5 Step
- TGTG\_AVR is the total average time at rising time and falling time for "Gray To Gray".
- By RD80S

**Table 10. GTG Gray Table**

Gray to Gray		Rising Time				
		G255	G191	G127	G63	G0
Falling Time	G255					
	G191					
	G127					
	G63					
	G0					

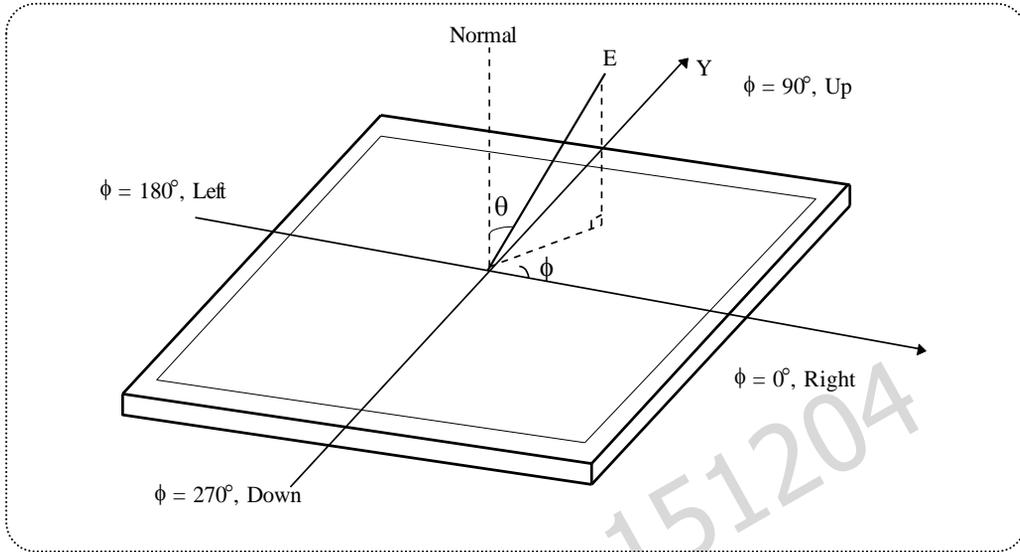
Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".



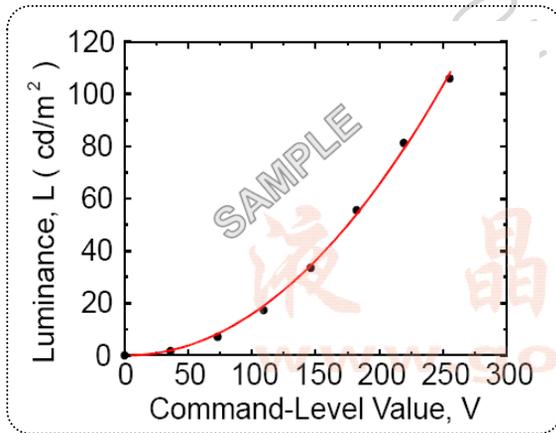
**FIG 9. Response Time**

Product Specification

5. **Viewing angle** is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Figure 10 .

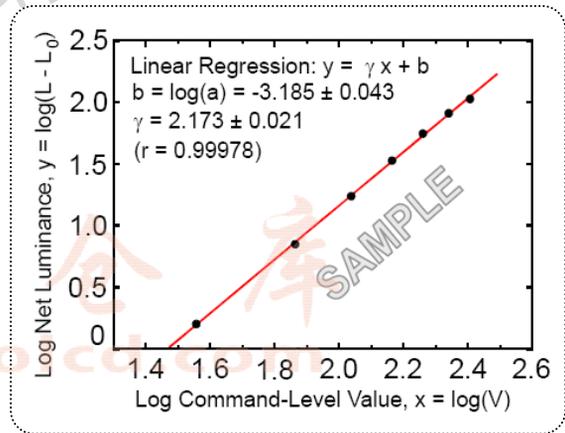


**FIG. 10 Viewing angle**



**FIG. 11 Sample Luminance vs. gray scale (using a 256 bit gray scale)**

$$L = aV^r + L_b$$



**FIG. 12 Sample Log-log plot of luminance vs. gray scale**

$$\log(L - L_b) = r \log(V) + \log(a)$$

Here the Parameter  $a$  and  $\gamma$  relate the signal level  $V$  to the luminance  $L$ .  
The GAMMA we calculate from the log-log representation (FIG.11)

Notes 6. Gamma Value is approximately 2.2. For more information see Table 11.

## Product Specification

**Table 11. Gray Scale Specification**

Gray Level	Relative Luminance [%] (Typ)
0	0.10
15	0.31
31	1.08
47	2.53
63	4.72
79	7.69
95	11.5
111	16.1
127	21.7
143	28.1
159	35.5
175	43.7
191	53.0
207	63.2
223	74.5
239	86.7
255	100

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## Product Specification

**5. Mechanical Characteristics**

The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

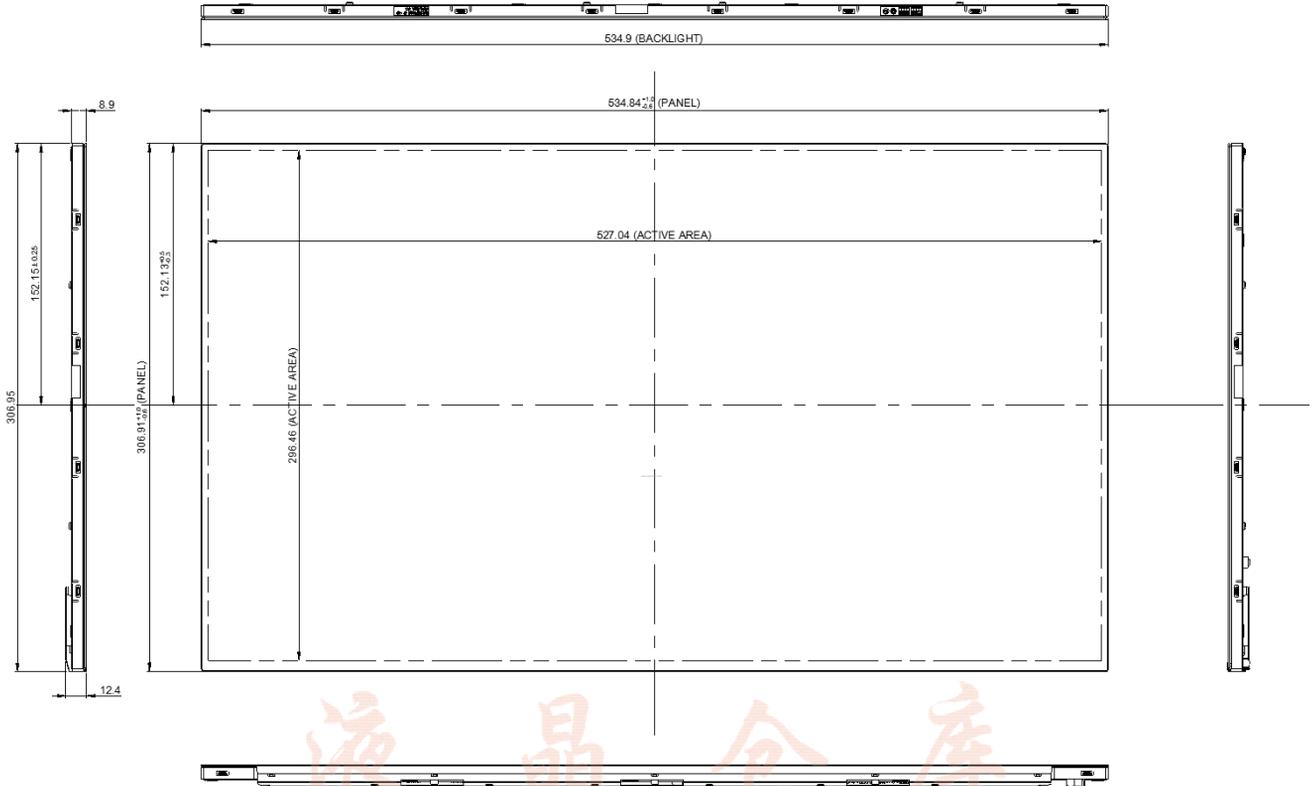
Outline Dimension	Horizontal	<b>534.9mm</b>
	Vertical	<b>306.95mm</b>
	Depth	<b>12.4 mm</b>
Bezel Area	Horizontal	-
	Vertical	-
Active Display Area	Horizontal	<b>527.04mm</b>
	Vertical	<b>296.46mm</b>
Weight	Typ : 2,000g, Max : 2100g	
Surface Treatment	<b>Anti-glare treatment of the front polarizer (Haze 25%, 3H)</b>	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

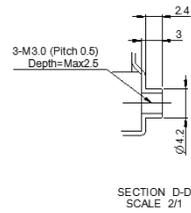
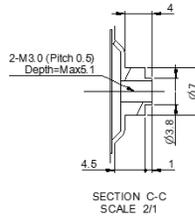
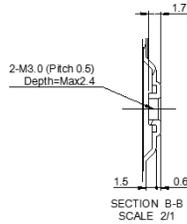
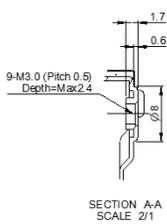
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<FRONT VIEW>

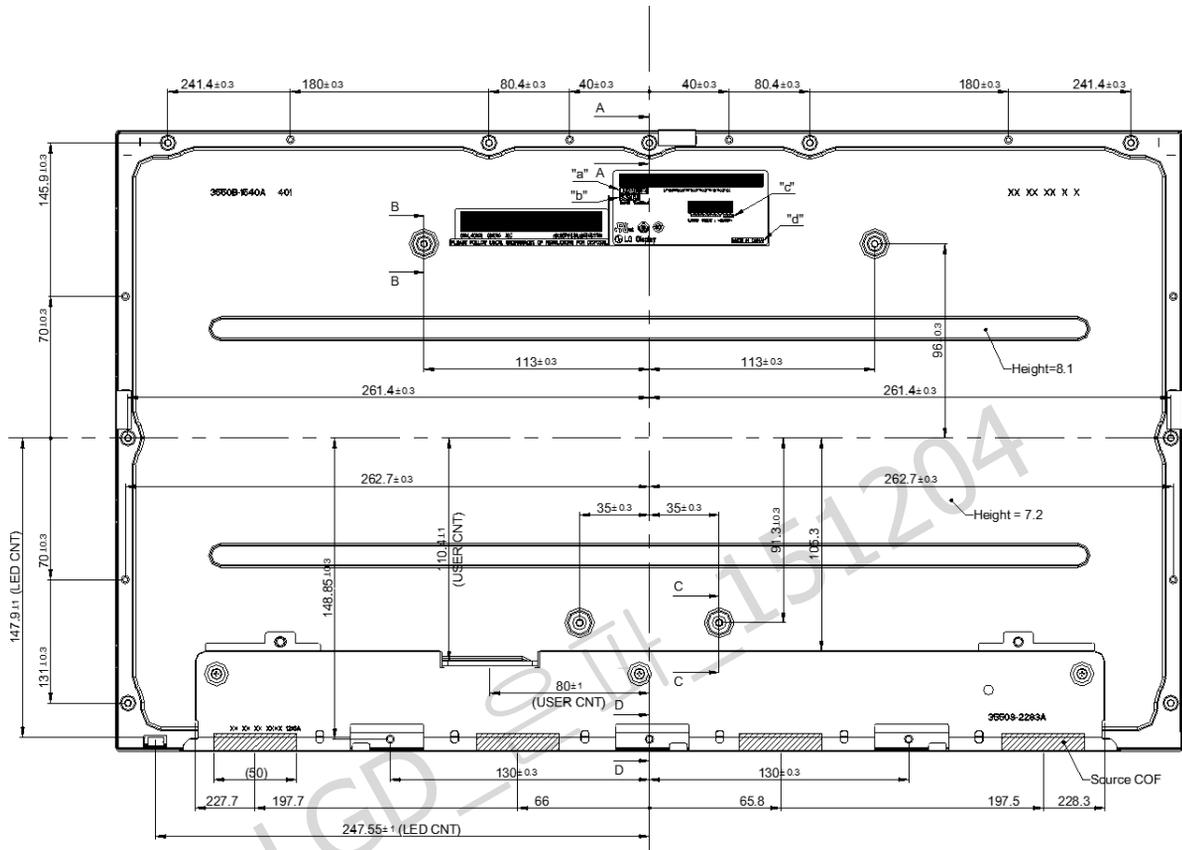


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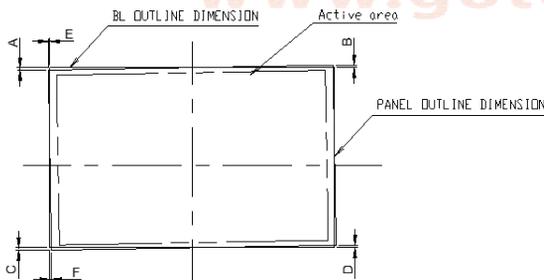
Product Specification

<REAR VIEW>



Notes

1. I/F connector specification: JS100-L300-C23(UJU)
2. LED connector specification: JST, BMD6B-SHJS(HF) or Equivalent
3. Torque of user hole: 3.0-4.0kgf-cm
4. Tilt and partial disposition tolerance of display area as following
  - (1) Y-direction
    - a. Upper side :  $-0.45 < A < 0.45$ ,  $-0.45 < B < 0.45$
    - b. Lower side :  $-0.45 < C < 0.6$ ,  $-0.45 < D < 0.6$
  - (2) X-direction :  $-0.45 < E < 0.45$ ,  $-0.45 < F < 0.45$



5. Unspecified tolerances to be  $\pm 0.5$
6. The LCM warp(warpage) is less than 1.0 on the surface plate
7. The COF area is weak & sensitive, so please don't press the COF area

## Product Specification

## 6. Reliability

Environment test condition

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Altitude operating storage / shipment	0 - 16,400 feet(5,000m) 0 - 40,000 feet(12,192m)

Note 1. Result Evaluation Criteria:

TFT-LCD panels test should take place after cooling enough at room temperature.

In the standard condition, there should be no particular problems that may affect the display function.

 ※. T<sub>a</sub>= Ambient Temperature

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## 7. International Standards

### 7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.  
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA-C22.2 No. 60950-1-07, Canadian Standards Association.  
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electrotechnical Standardization (CENELEC).  
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1, The International Electrotechnical Commission (IEC).  
Information Technology Equipment - Safety - Part 1 : General Requirements

### 7-2. Environment

- a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011

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## Product Specification

## 8. Packing

### 8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)

E : MONTH

D : YEAR

F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

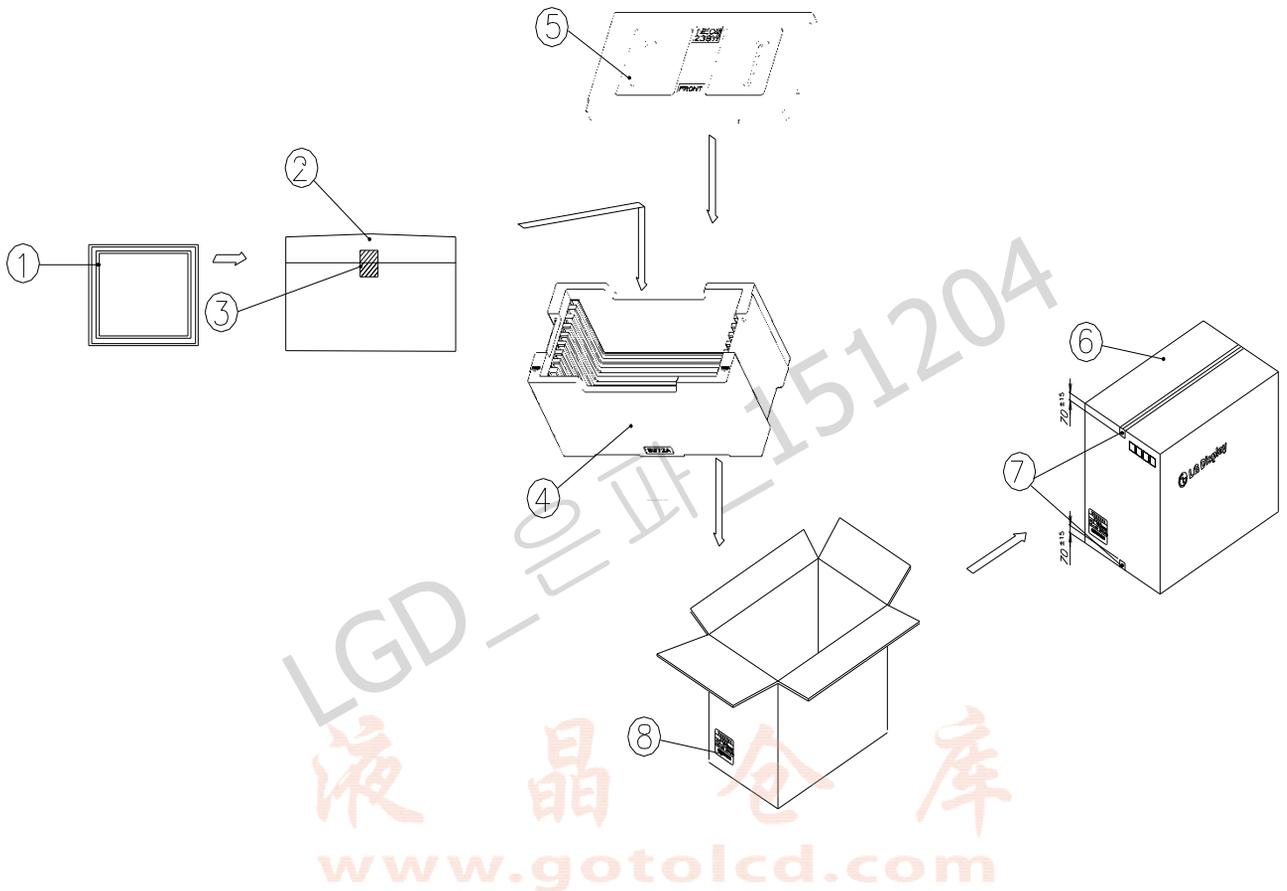
Serial No. is printed on the label. The label is attached to the backside of the LCD module.  
 This is subject to change without prior notice.

  
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**8-2. Packing Form**

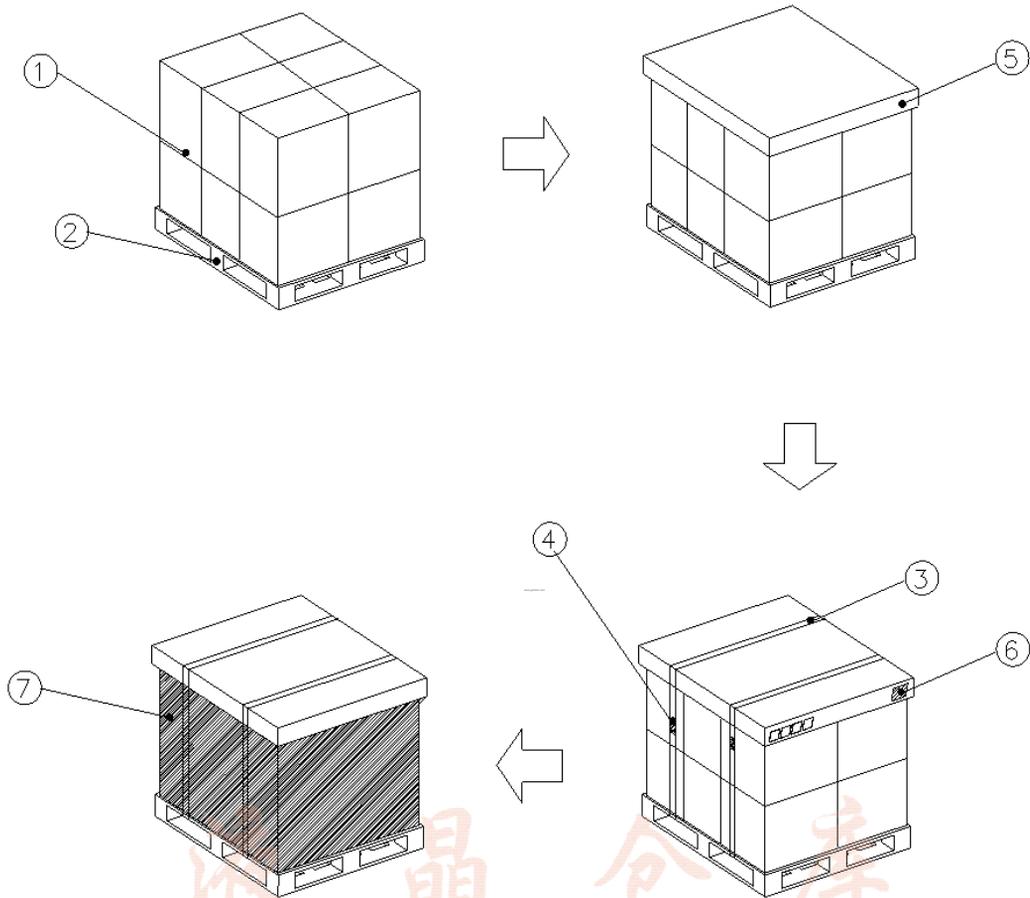
a) Package quantity in one box : 10EA

b) Box Size : 635 X 370 X 400



NO.	DESCRIPTION	MATERIAL
1	LCM	
2	BAG	AL
3	TAPE	OPP
4	PACKING, BOTTOM	EPS
5	PACKING, TOP	EPS
6	BOX	PAPER, SW
7	TAPE	OPP
8	LABEL	PP

**8-3. Packing Form**



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NO.	DESCRIPTION	MATERIAL
1	PACKING ASS'Y	-
2	PALLET	PLYWOOD_1140X1300X117.5
3	BAND	PP
4	BAND, CLIP	CLIP 18MM
5	Angle Cover	PAPER
6	LABEL	PP
7	Wrap	LLDPE

## Product Specification

### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in rear side.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) As The IPS panel is sensitive & slim, please recommend the metal frame of the system supports the panel by the double side-mount.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  
 $V = \pm 200\text{mV}$  (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In Higher temperature, it becomes lower.)  
 And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) **Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.**
- (8) A screw which is fastened up the steels should be a machine screw.  
 (if not, it causes metallic foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) When LCMs are used for public display defects such as Yogore, image sticking can not be guaranteed.
- (11) **LCMs cannot support "Interlaced Scan Method"**
- (12) When this reverse model is used as a forward-type model (PCB on top side), LGD can not guarantee any defects of LCM.
- (13) Please conduct image sticking test after 2-hour aging with Rolling Pattern and normal temperature. (25~40°C)

### **9-3. ELECTROSTATIC DISCHARGE CONTROL**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### **9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE**

Strong light exposure causes degradation of polarizer and color filter.

### **9-5. STORAGE**

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.  
It is recommended that they be stored in the container in which they were shipped.

### **9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM**

- (1) The protection film is attached to the bezel with a small masking tape.  
When the protection film is peeled off, static electricity is generated between the film and polarizer.  
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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