

# LM32019P

## Medium size B/W STN LCD Module

(Model Number: LM32019P)

## **Specifications**

Spec No.: LC97306A

Dated: May 31. 2002

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			☐TFT DEVELOPMENT CENTER
		SPECIFICATION	□LCD PRODUCTS DEVELOPMENT CENTER
			□EL PRODUCTION DEPT.

SPECIFICATION FOR
Passive Matrix LCD Module

Model No.

LM32019P

□CUSTOMER'S	APPROVAL
DATE	
BY	

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MODEL No.

LM32019P

SPEC No.

LC97306A

SPEC No.

MODEL No.

LM32019P

PAGE

1

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## **OPrecautions**

- 1) Especially the power ON/OFF sequence shown on Page 12 shall be followed to avoid latch-up of drive LSIs and application of DC voltage to LCD panel.
- 2) Industrial (Mechanical) design of the product in which this LCD module will be incorporated must be made that the viewing angle characteristics of the LCD may be optimized. Please consider the optimum viewing conditions according to the purpose when installing the module. (For the optical characteristics refer to the table .)
- 3) This module is installed using mounting holes at the four corners of module. When installing the module, pay attention and handle carefully not to allow any undue stress such as twist or bend.

A transparent acrylic resin board or other type of protective panel should be attached to the front of the module to protect the polarizer, LCD cells, etc.

- 4) Since the front polarizer is easily damaged. Please pay attention not to scratch on its face.
- 5) If the surface of the LCD cells needs to be cleaned, wipe it swiftly with cotton or other soft cloth. If still not completely clear, blow on its and wipe.
- 6) Water droplets, etc., must be wiped off immediately since they may cause color changes, staining, etc., if remained for a long time.
- 7) Since LCD is made of glass plates, dropping the module or banging it against hard objects may cause cracking or fragmentation.
- 8) Since CMOS LSIs are equipped in this module, following countermeasures must be taken to avoid electrostatics charge.

### 1. Operator

Electrostatic shielding clothes shall be use for fear that the static electricity human body in case that operator have a insulating garment.

#### 2. Equipment

There is a possibility that the static electricity is charged to equipment which have a function of peeling or mechanism of friction (EX:Conveyer, soldering iron, working table), so the countermeasure (electrostatic earth:  $1\times10^8~\Omega$ ) should be made.

### 3. Humidity

Humidity of working room may lower electrostatics generating material's rasistance and have something to prevent electrifying. So, humidity should be kept over 50 % because humidity less than 50 % may increase material's electrostatic earth resistance and it become easy to electrify.

## 4. Transportation/storage

The measure should be made for storage materials because there is a possibility that the static electricity, which electrify human body or storage materials like container by friction or peeling, cause the dielectric charge.

### 5. Other

The laminator is attached on the surface of LCD module to prevent from scratches, fouling and dust. It should be peeled off unhurriedly with using static eliminator.

 SPEC No.
 MODEL No.
 PAGE

 LC97306A
 LM32019P
 2

- 9) Avoid to expose the module to the direct sun-light, strong ultraviolet light, etc. for a long time.
- 10) If stored at temperatures below specified storage temperature, the LC may freeze and be deteriorated. If storage temperatures exceed the specified rating, the molecular orientation of the LC may change to that of a liquid, and they may not revert to their original state.
- 11) Disassembling the LCD module can cause permanent damage and should be strictly avoided.
- 12) Don't use any materials that emit gas from epoxy resin (amines'herdener) and silicone adhesive agent (dealcohol or deoxym) to prevent change polarizer color owing to gas.
- 13) Since leakage current, which may be caused by routing of CCFT cables, etc., may affect the brightness of display, the inverter has to be designed taking the leakage current into consideration. Thorough evaluation of the LCD module/inverter built into its hots equipment shall be conducted, therefore, to ensure the specified brightness. 14) This specification describes display quality in case of no gray scale. Since display quality can be affected by gray scale methods, display quality shall be carefully evaluated for the usability of LCD module in case gray scale is displayed on the LCD module.

SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6A | L M 3 2 0 1 9 P | 3

## **O**Contents

		Page
1. Application		4
2. Construction and Outline		4
3. Mechanical Specification		4
4. Absolute Maximum Ratings		
4-1.Electrical absolute maximum rating		5
4-2. Enviroment Conditions		5
5. Electrical Specification		
5-1. Interface signals		6
5-2. Electrical characteristics		7
5-3 Supply voltage sequence condition		12
6. Modules Driving Methoed		
6-1. Circuit configuration	• • • • • • • • • • • • • • • • • • • •	13
6-2. Display face configuration		14
6-3. Input data and control signal		14
7. Optical Characteristis		15
8. Characteristics Backlight		17

MODEL No. PAGE SPEC No. LM32019P LC97306A

## 1. Application

This data sheet is to introduce the specification of LM32019P, Passive Matrix type LCD module.

## 2. Construction and Outline

Construction: 320×240 dots display module consisting of a LCD panel, PWB(printed wiring board) with electric components mounted onto, TAB(tape automated bonding) to connect the LCD panel and PWB electrically, and plastic chassis with CCFT back light and bezels to fix them mechanically.

Outline

: See Fig. 7

Connection : See Fig. 7 and Table 5

## 3. Mechanical Specifications

## Table 1

Parameter	Specifications	Unit
Outline dimensions Note 1)	166. O (W) × 109. O (H) × 7. 5 (D) MAX	mm
Viewing area	121. O(W) ×91. 6(H)	mm
Active area	115. 17 (W) ×86. 37 (H)	mm
Display format	320×240 Dots	
Dot size	0. 33 (W) × 0. 33 (H)	mm .
Dot spacing	0. 03	mm
Base color Note 2)	Normally black Note 3)	-
Mass	160	g

Note 1) Excluded the mounting portions and connectors.

Note 2) Due to the characteristics of the LC material, the colors vary with environmental temperature.

## Note 3) Negative-type display

Display data "H" : ON  $\rightarrow$  transmission Display data "L" : OFF  $\rightarrow$  light isolation

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SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 5

## 4. Absolute Maximum Ratings

## 4-1 Electrical absolute maximum ratings

## Table 2

Parameter	Symbol	MIN.	MAX.	Unit	Remark
Supply voltage (Logic)	VDD-VSS	0	7	٧	Ta=25 ℃
Supply voltage (LCD)	VDD-VO	0	32	V	Ta=25 ℃
Input signal voltage	VIN-VSS	0	VDD	٧	Ta=25 ℃
Supply voltage (CCFT)	٧L	0	1, 500	Vras	Ta=25 ℃
Supply current (CCFT)	IL	0	6. 5	mAtes	Ta=25 °C

## 4-2 Environmental Conditions

## Table 3

Item	Ts	Tstg.		or.	Remark	
	MIN.	MAX.	MIN.	MAX.		
Ambient temperature	-25 °C	+60 °C	°° 0	+45 ℃	Note 4)	
Humidity	Note	e 1)	Note	e 1)	No condensation	
Vibration	Note	e 2)	Note	e 2)	3 directions (X/Y/Z)	
Shock	Note	e 3)	Note	3)	6 directions (±X±Y±Z)	

Note 1) Ta≦40 °C.....95 % RH Max.

Ta>40  $^{\circ}$ C.... Absolute humidity shall be less than

Ta=40 °C/95 % RH.

Note 2)

## Table 4

Frequency	10 Hz∼57 Hz	57 Hz∼500 Hz	
Vibration level	-	9.8 m/s <sup>2</sup>	
Vibration width	0.075 mm	-	
Interval	10 Hz~500 Hz~10 Hz/11 min		

2 h for each direction of X/Y/Z (6 h as total)

Note 3) Acceleration: 490 m/s<sup>2</sup>

Pulse width : 11 ms

3 times for each direction of  $\pm X/\pm Y/\pm Z$ 

Note 4) Care should be taken so that the LCD module may not be subjected to the temperature out of this specification.

SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 6

## 5. Electrical Specifications

## 5-1 Interface signals

## Table 5-1 CN1(LCD)

Pin No	Symbol	Description	Level	
1	S	Scan start-up signal	"H"	
2	CP1	Input data latch signal	"H"→"L"	
3	CP2	Data input clock signal	"H"→"L"	
4	NC	-	_	
5	DISP OFF	Display Control signal	"H" → Display ON	
6	DO			
7	D1	Display data signal	"H" (ON), "L" (OFF)	
8	D2			
9	D3			
10	VDD	Power supply for Logic	+5V	
11	VSS	Ground potential	-	
12	VEE	Power supply for LCD drive	(+16~27V)	

## Table 5-2 CN2 (CCFT)

Pin No	Symbol	Description	Note
1	VFT1	Power supply for CCFT back light (HOT)	for
2	NC		Backlight
3	VFT2	Power supply for CCFT back light (GND)	]

\* Used Cable : AWG26 UL STILE 3579

Used connector CN1 : 12 pin , 1. 25 mm pich, FFC

CN2 : BHR-03VS-1 (JST)

Mating connector CN1 : 5597-12APB, 5597-12CPB (MOLEX)

CN2 : SMO2 (8. 0) -BHS-1-TB (JST)

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١	SPEC No.	MODEL No.	PAGE
	LC97306A	LM32019P	7

## 5-2 Electrical characteristics of LCD panel

### Table 6

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage (Logic)	VDD-VSS	Ta=0~45 °C	4. 75	5	5. 25	٧
Supply voltage (LCD drive)	VEE-VSS	Ta= 0 °C	19. 1	21. 3	23. 5	٧
Note 1)2)		Ta= 25 ℃	17. 9	19. 9	21. 9	٧
		Ta= 45 °C	17	18. 9	20. 8	٧
Input signal voltage	VIN	"H" level	0. 8VDD		VDD	٧
-		"L" level	0	_	0. 2VDD	٧
Input leakage current	IIL	"H" level		_	20	μΑ
•		"L" level	-20	-	-	μA
Supply current (Logic)	IDD	Note 3)	_	1. 2	1. 8	mA
Supply current (LCD drive)	1 EE		-	2	3	mA
Power consumption	Pd	Note 3)4)	-	46	70	mW

- Note 1) The viewing angle  $\theta$  at which the optimum contrast is obtained can be set by adjusting VEE-VSS. Refer to 7-Note 2 for the definition of  $\theta$ .
- Note 2) The voltage at which the optimum contrast is obtained (VEE-VSS) is different in individual modules. And it changes because of temperature. Therefor need adjust the voltage at which the optimum contrast is obtained (VEE-VSS) in individual modules.
- Note 3) Under the following condition.:

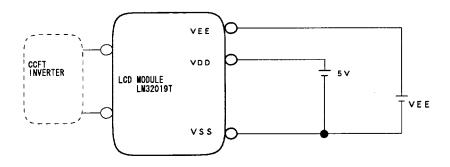
VDD-VSS=5.0 V, VEE-VSS=Vmax (Refer to P. 16 about Vmax)

Frame frequency=80 Hz, Ta=25 °C

Display pattern=1 bit checker



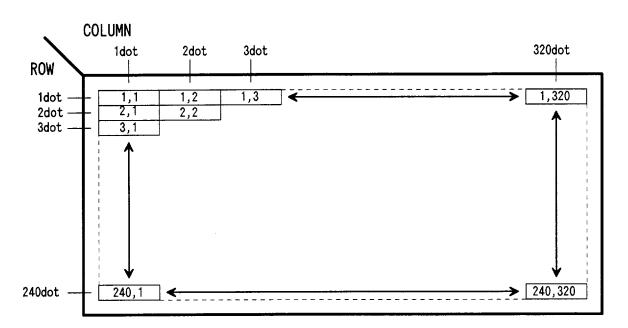
measuring circuit:



- Note 4) Excluded The backlight power consumption.
- Note 5) Refer to Page. 14 for Characteristics of CCFT back light.

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SPEC No. MODEL No. PAGE
LC97306A LM32019P 8



Note) 1,2 means 1st row 2nd clumn dot.

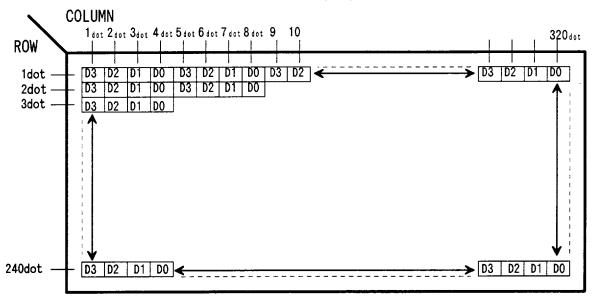
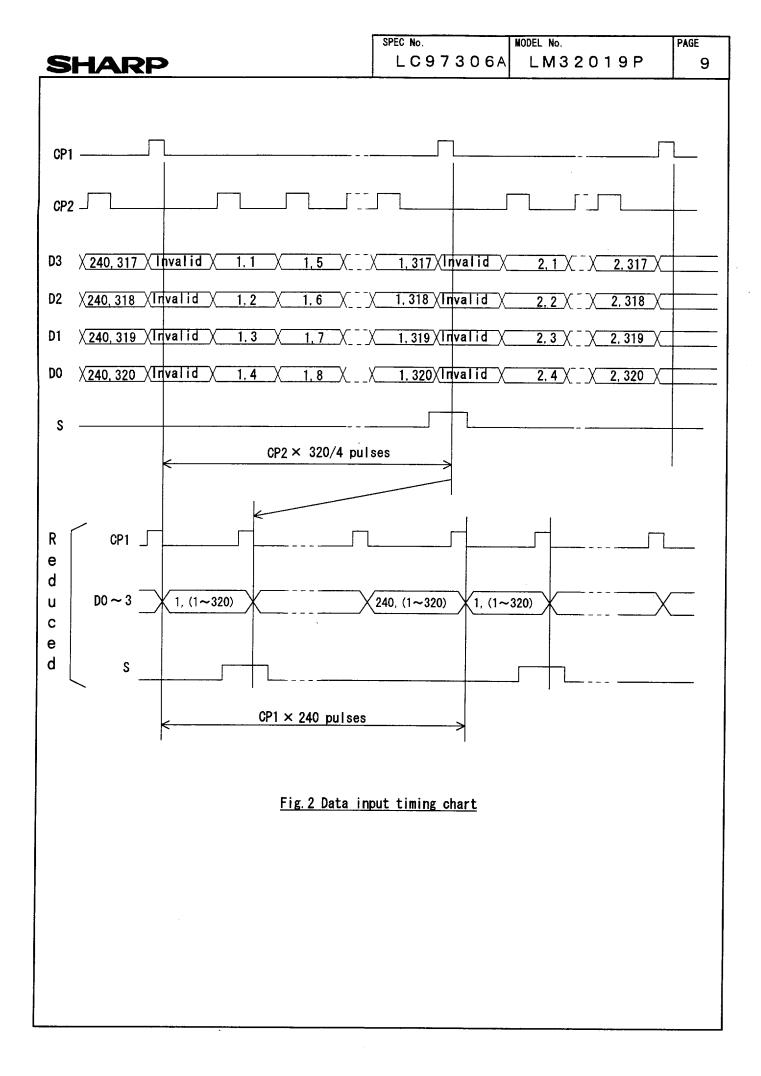
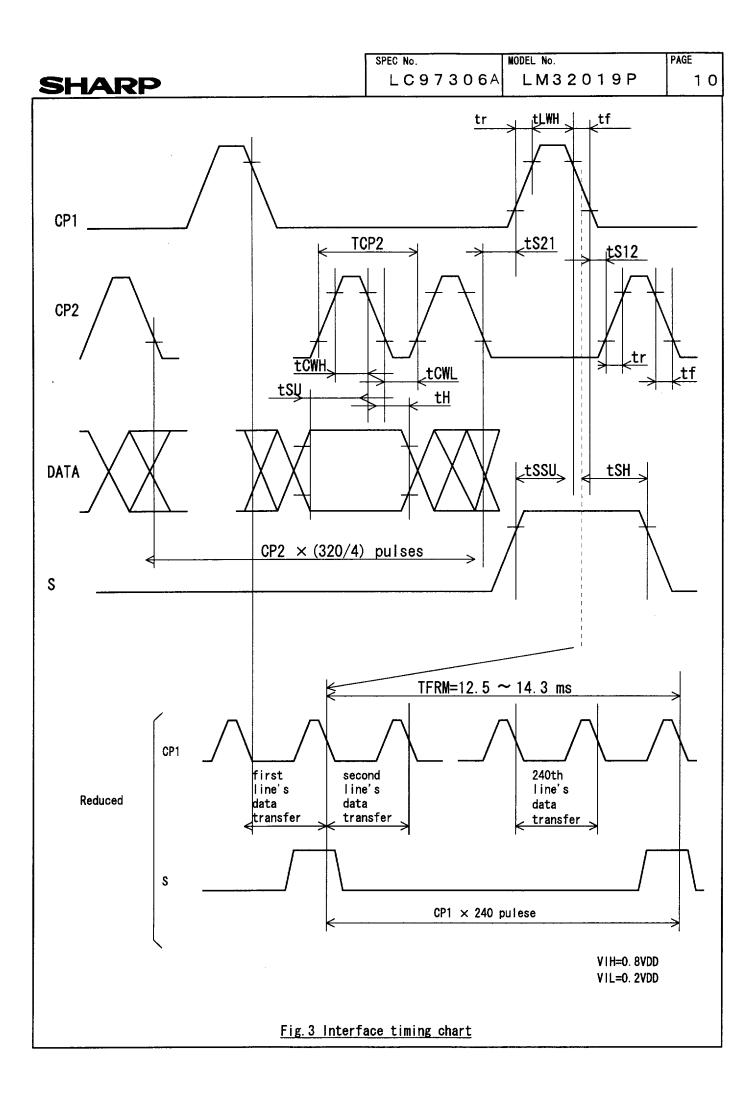


Fig. 1 Dot chart of display area





SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 1 1

## Table 7 Interface timing ratings

Frame cycle  CP2 clock cycle  "H" level clock width  "L" level clock width  "H" level latch clock width  Data set up time	Symbol	Rating			Unit
		MIN.	TYP.	MAX.	
Frame cycle	TFRM	12. 5	_	14. 3	ms
CP2 clock cycle	TCP2	130	_	_	ns
"H" level clock width	tcWH	60	-	-	ns
"L" level clock width	tCWL	60	_	_	ns
"H" level latch clock width	tLWH	60	-	_	ns
Data set up time	tSU	50	_	_	ns
Data hold time	tSH	40	_	_	ns
CP2 1 clock allowance time from CP1 1	t\$12	0	-	_	ns
CP1 1 clock allowance time from CP2	tS21	0	-	_	ns
Input signal rise/fall time (Note 1)	tr, tf		_	trf	ns
S Signal Data set up time	tssu	40	-		ns
S Signal Data hold time	tSH	60	-		ns

Note 1) Owing to the characteristics of this LCD module, "shadowing" will become more eminent as frame frequency goes up, flicker will become more eminent as flame frequency goes down. So it is recommended that the module should be driven according to the specified limit.

## Note 2)

trf=50 in case tCT=(TCP2-tCWH-tCWL)/2 $\geq$ 50 trf=tCT in case tCT=(TCP2-tCWH-tCWL)/2<0

5-3 Supply voltage sequence condition

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The power ON/OFF sequence shown on Fig. 4 shall be followed to avoid latch-up of drive LSIs and application of DC voltage to LCD panel.

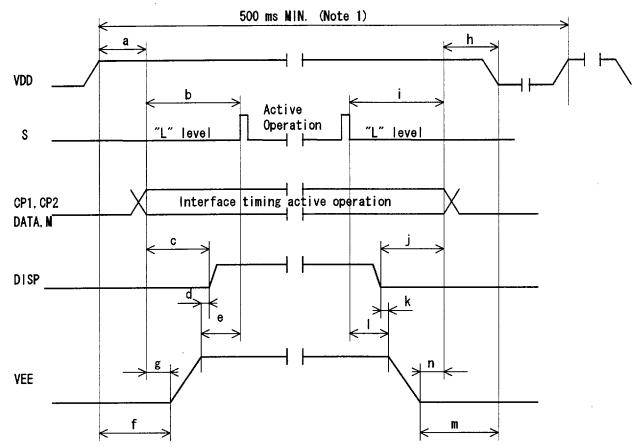


Fig. 4 Power ON/OFF sequence

Table 8 Sequence timing ratings

	POWER C	)N
SYMBOL	With DISP control	Without DISP control
а	O ms MIN.	O ms MIN. 20 ms MAX.
b	0 ms MIN.	20 ms MIN.
С	20 ms MIN.	-
d	0 ms MIN.	-
е	-	O ms MIN.
f	O ms MIN.	(Note 2)
g	_	20 ms MIN.

	POWER O	FF
SYMBOL	With DISP control	without DISP control
h	O ms Min.	0 ms MIN. 20 ms MAX.
i	O ms MIN.	20 ms MIN.
j	20 ms MIN.	-
k	O ms MIN.	_
J	-	O ms MIN.
m	O ms MIN.	(Note 2)
n	-	O ms MIN.

Note 1) Power ON/OFF cycle time. All signals and power line shall be in accordance with above sequence in case of power ON/OFF.

Note 2) VEE to be set at "VSS level"

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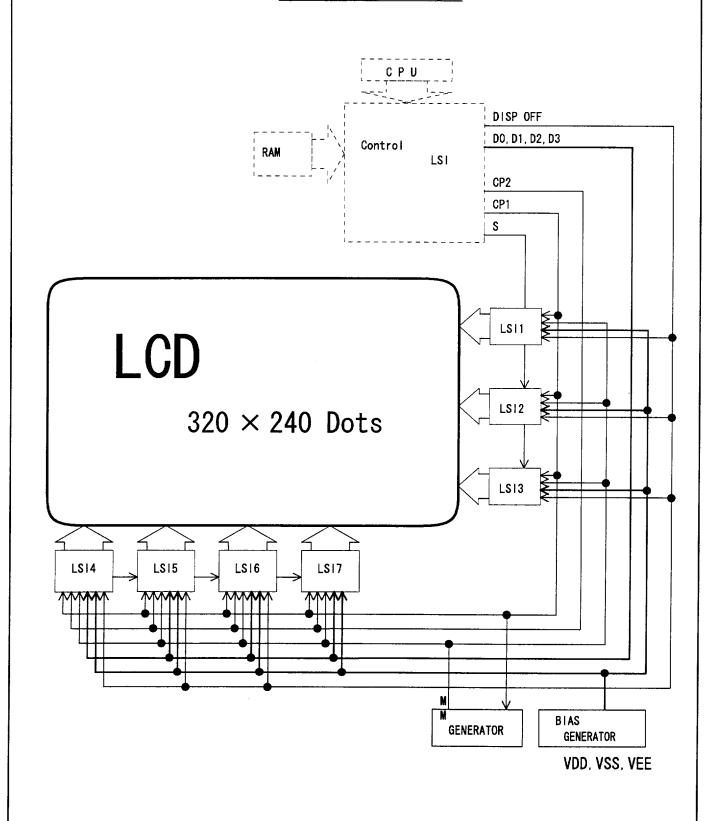
SPEC No. MODEL No. PAGE L C 9 7 3 0 6 A L M 3 2 0 1 9 P 1 3

## 6. Module driving method

6-1 Circuit configuration

Fig. 5 shows the block diagram of the module's circuitry.

Fig. 5 Circuit block diagram



14

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LC97306A LM32019P

6-2 Display face configuration

The display consists of  $320 \times 240$  dots as shown in Fig. 1. The interface is to be driven at 1/240 duty ratio.

## 6-3 Input Data and Control Signal

The LCD driver is 80 bits LSI, consisting of shift registers, latch circuits and LCD driver circuits. Input data for each row (320 dot) will be sequentially transferred in the form of 4 bit parallel data through shift registers from top left of the display together with clock signal (CP2).

When input of one row (320 dots) is completed, the data will be latched in the form of parallel data corresponding to the signal electrodes by the falling edge of latch signal (CP1). Then, the corresponding drive signals will be transmitted to the 320 lines of column electrodes of the LCD panel by the LCD drive circuits.

At this time, scan start-up signal (S) has been transferred from the scan signal driver to the 1st row of scan electrodes, and the contents of the data signals are displayed on the 1st row of the display face according to the combinations of voltages applied to the scan and signal electrodes of the LCD. While the data of 1st row are being displayed, the data of 2nd row are entered. When data for 320 dots have been transferred, they will be latched by the falling edge of LP, switching the display to the 2nd row.

Such data input will be repeated up to the 240th row of each display segment, from upper row to lower rows, to complete one frame of display by time sharing method.

S generates scan signal to drive horizontal electrodes.

Since DC voltage, if applied to LCD panel, causes chemical reaction in LC materials, causing deterioration of the materials, drive wave-form shall be inverted at every display frame to prevent the generation of such DC voltage. Control Signal M plays such a role.

SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 1 5

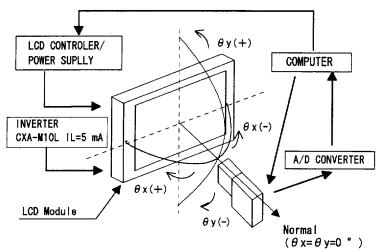
## 7. Optical characteristics

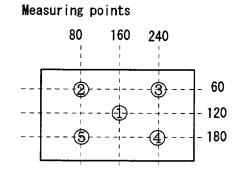
## Table 9

Ta=25 °C, Frame frequency=80 Hz 1/240 DUTY, VDD=5 V, VEE-VSS=Vmax

Par	rameter	Symbol		Conditi	on	MIN.	TYP.	MAX.	Unit	Remark	
Viewing	angle range	θх	Co≧	θ y=0°	θx≧0°	25	_	_	dgr.		
Viewing angle range			4	4	θ x<0°	_	_	-25	dgr.	Note 1	
		<i>θ</i> y	1	θ x=0°	<i>θ</i> y≥0°	15	_	_	dgr.	Note 2	
					θ y<0°	-	_	-30	dgr.		
Contr	ast ratio	Co	θ x=	θ y=0°		8	10	_	_	Note 3	
Contras	t variation	Cvar	θ x=	<i>θ</i> y=0 °		-	1. 3	1.5	-	Note 1	
Response	Rise	τr	θ x=	<i>θ</i> y=0 °		-	350	530	ms	No. 4	
time	Decay	τd	<i>θ</i> x=	θ y=0°		_	170	255	ms	Note 4	

Note 1) Measurement method of Contrast, Contrast variation, Viewing angle, Response time





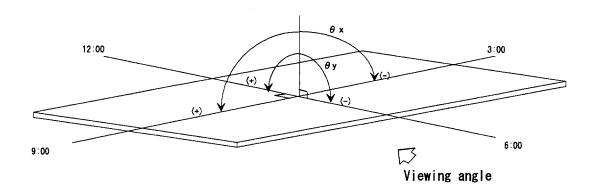
TOPCON BM-7 + quartz fiber Measureing spot size :  $\phi$ 10 mm

Ta=25 °C In dark room

Measurement shall be executed 30 min after turning on.

SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 1 6

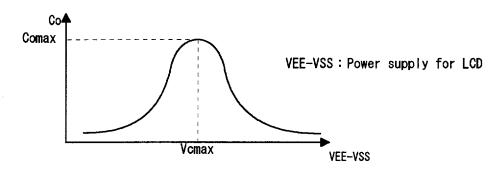
Note 2) The viewing angle range is defined as follows:



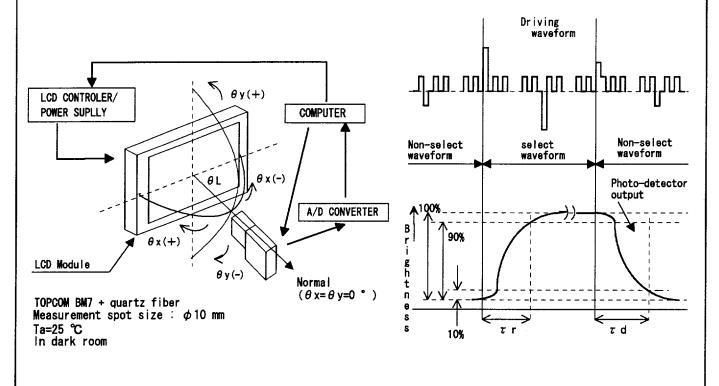
Note 3) Contrast ratio is defined as follows:

Contrast= Luminance(brightness) all pixels"White"at Vcmax
Luminance(brightness) all pixels"dark" at Vcmax

Vcmax is defined as follows:



Note 4) Defintion of response time



SPEC No. MODEL No. PAGE LC97306A LM32019P 17

8. Characteristics of CCFT back light

The ratings are given on condition that the following conditions are satisfied.

8-1 Rating

 $\triangle$ 

Table 10

Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remark
Supply voltage for CCFT	٧L	261	290	319	Vins	
Supply current for CCFT	IL	4	5	6	mArms	
Brightness	В	50	70	-	cd/m²	Note 1, 2
Brightness variation	Bver	_	1. 3	1. 5		Note 1, 2
Lamp frequency	FL	20	_	60	kHz	
Start voltage	VS	-	-	900	Vyms	Note 2
Power consumption	WL	_	1. 45	_	W	Note 2
Life time	LL	-	15, 000	-	h	

Note 1) Rating are defined as the average brightness inside the viewing area specified in Fig. 6.

Note 2) Measurement conditions

CCFT inverter : CXA-M10L (TDK)

Measurement circuit current: 5 mArms fix

(circuit voltage: approximation DC 9 V)

LCD pattern: All digits WHITE, VDD=5 V, VEE-VSS=Vmax

Ambient temperature: 25 °C

Measurement equipment: BM-7 (TOPCOM)

8-2 Operating life time

The operating life time is 15 000 hours more under the following conditions.

CCFT inverter : CXA-M10L

IFT=5 mArms

Ta=25±5°C

The operating life time is defined as having ended when any of the following conditions occur.

- -When the illuminence or quantity of light has decreased to 50 % of the initial value.
- -When the light of CCFT goes to flicker remarkable.

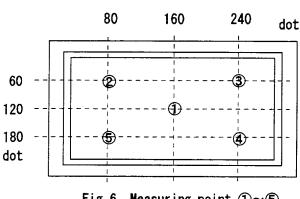
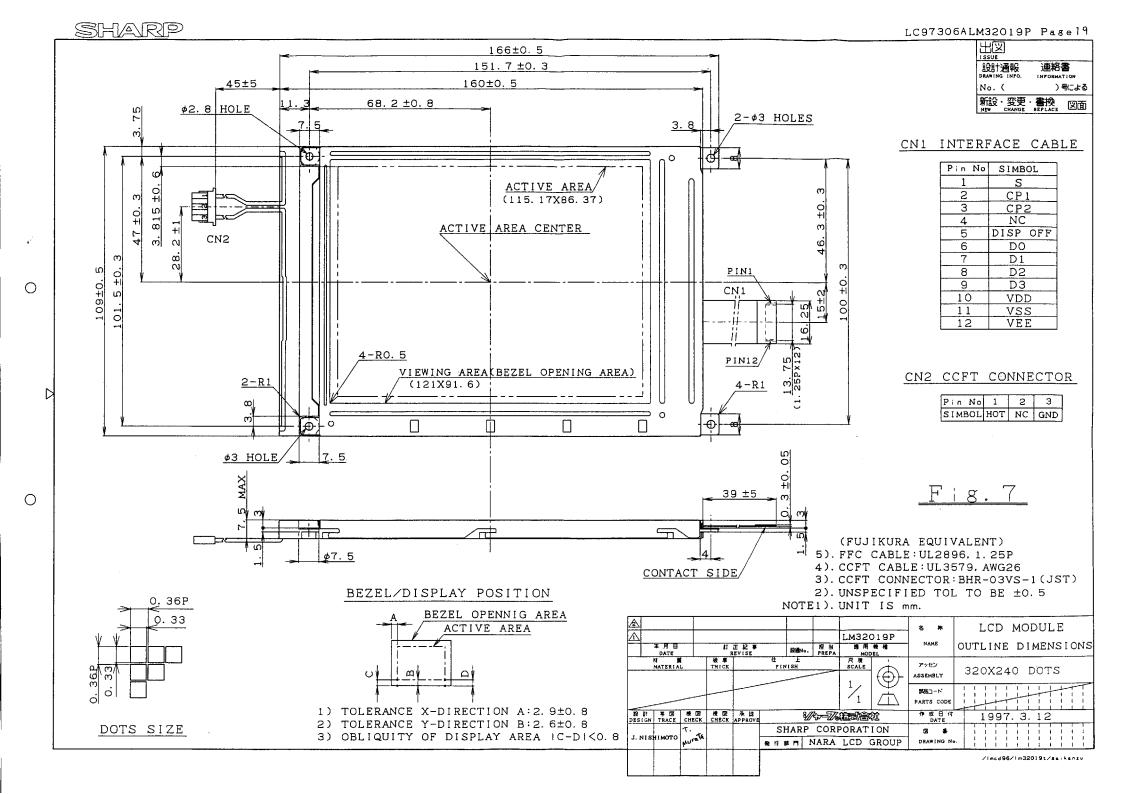


Fig. 6 Measuring point ①~⑤

SPEC No. | MODEL No. | PAGE | L C 9 7 3 0 6 A | L M 3 2 0 1 9 P | 1 8

9. Applicable inspection standard
The LCD module shall meet the following inspection standard: S-U-012-01



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