NAN YA PLASTICS CORPORATION

SPECIFICATION OF
LCD MODULE
PRODUCT NO.: LMA62R042A13MS_

SPEC. NO.: LM042-13B-△0

CUSTOMER
APPROVED BY
DATE:

LCD DEPARTMENT
ELECTRONIC MATERIALS DIVISION
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EDITED ON : DEC.26.2005

Q.C. DEPT.	DESIGN MANAGER	DESIGN CHECK	DESIGNER
			C.Y.CHAN

RECORDS OF REVISION

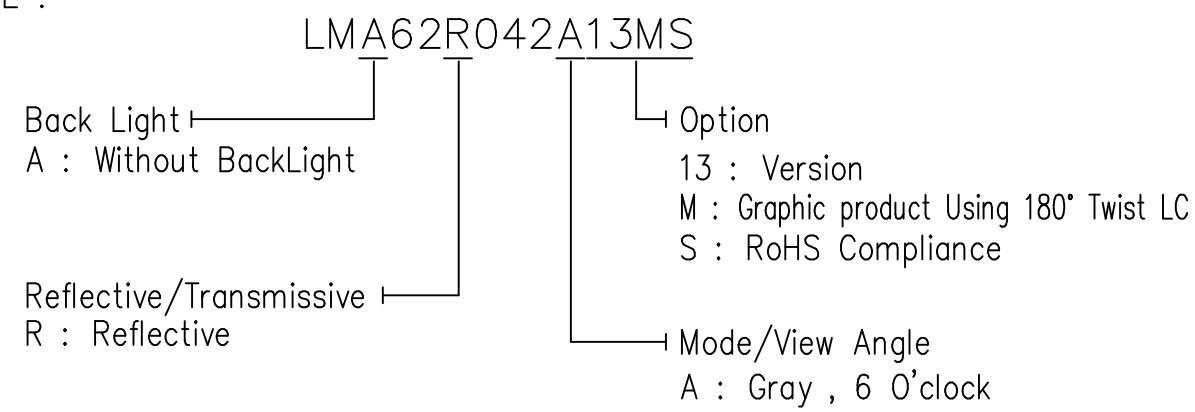
SPEC. NO. : LM042-13B

DATE	REVISED NO.	REF. PAGE	SUMMARY	DESIGN	CHECK
12.26.2005	0	1/23~23/23	First Issue	C.Y.CHAN	

1. MECHANICAL DATA

NO	ITEM	CONTENTS	UNIT
1	Product No.	LMA62R042A13MS_	–
2	Module Size	66.1 (W) x 27.3 (H) x 8.5 (D)	mm
3	Dot Size	0.40 (W) x 0.45 (H)	mm
4	Dot Pitch	0.44 (W) x 0.49 (H)	mm
5	Number of Dots	122 (W) x 32 (H)	Dot
6	Duty	1/32	–
7	LCD Display Mode	Gray Mode	–
8	Rear Polarizer	Reflective Type	–
9	Viewing Direction	6	O'clock
10	Backlight	Exclude	–
11	Controller	AX6120AA OR COMPATIBLE	–
12	DC/DC Converter	Exclude	–
13	Touch Panel	Exclude	–
14	Weight	15 (Approx.)	g

NOTE :



RoHS Compliance.

Nan Ya guarantees that this project doesn't include any materials (6 materials) or includes less than specified quantities which are regulated by RoHS Compliance.

2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS=0V

	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	5.5	V	
Input Voltage	VI	-0.3	VDD	V	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.			
	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	0	50	-20	70
Humidity (Without Condensation)	Note 2,4		Note 3,4	

Note 2 Ta ≦ 50°C : 80%RH max

Note 3 Please refer to item of reliability test

Note 4 Background color will change slightly depending on ambient temperature. That phenomenon is reversible.

3. ELECTRICAL CHARACTERISTICS

3-1. ELECTRICAL CHARACTERISTICS OF LCM

ITEM	SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT
Power Supply for Logic	VDD-VSS	–		4.5	5.0	5.5	V
Input Voltage	VIH	H level		0.8VDD	–	VDD	V
	VIL	L level		0	–	0.2VDD	
Recommended LC Driving Voltage	VDD-VEE	Duty =1/32	0°C	5.6	6.0	6.4	V
			25°C	5.0	5.4	5.8	
			50°C	4.3	4.7	5.1	
Power Supply Current	IDD	VDD = 5.0V VDD-VEE=5.4V Ta=25°C Pattern: □ ■ □ ■ □ ■ ■ □ ■ □ ■ □		–	0.5	0.75	mA
	IEE			–	0.5	0.75	

4. OPTICAL CHARACTERISTICS

AT Vop

ITEM / MODE		Cr(Contrast Ratio)						θ(Viewing Angle)		ø(Viewing Angle)	
		0°C		25°C		50°C		25°C		25°C	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	2.0	3.0	2.0	3.0	1.5	2.5	–	51	–	L:17 R:20
NOTE		NOTE 6						NOTE 5			

NOTE :

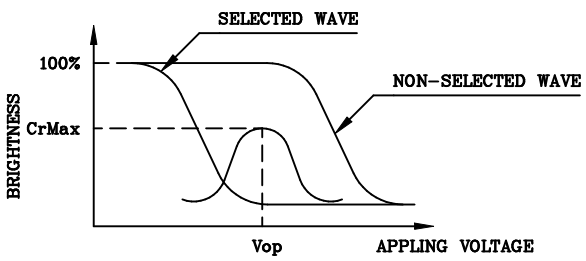
R: REFLECTIVE
A: GRAY

AT ø=0° θ=0°

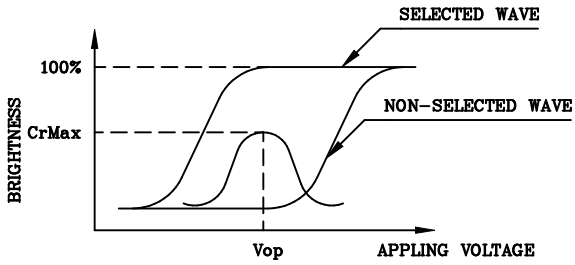
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0℃	800	1000	1500	ms	NOTE 2
		25℃	250	300	450		
		50℃	80	100	150		
Response Time (fall)	Tf	0℃	400	500	800	ms	NOTE 2
		25℃	120	150	230		
		50℃	80	100	150		

(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



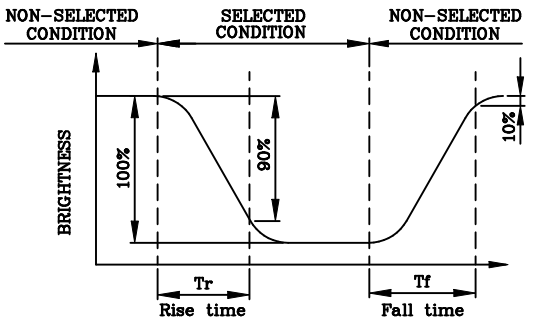
(negative type)

*Conditions

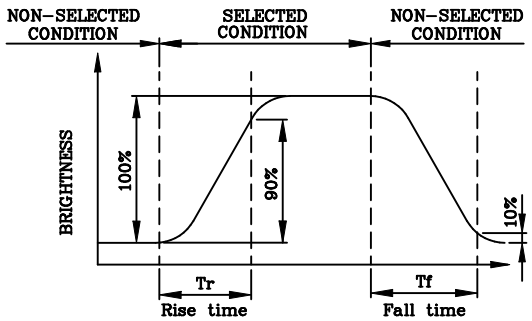
Viewing Angle : 0
Frame Frequency : 70Hz
Appling Waveform : I/N duty 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



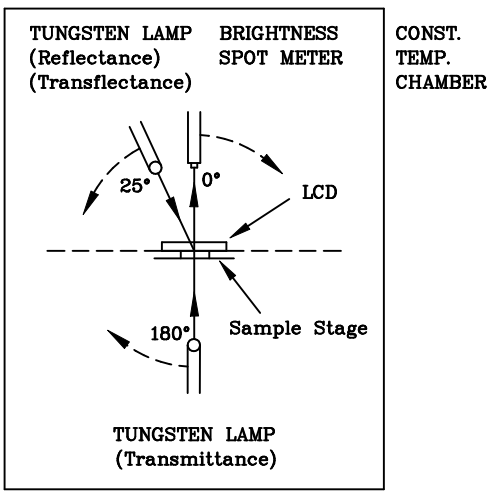
(negative type)

*Conditions

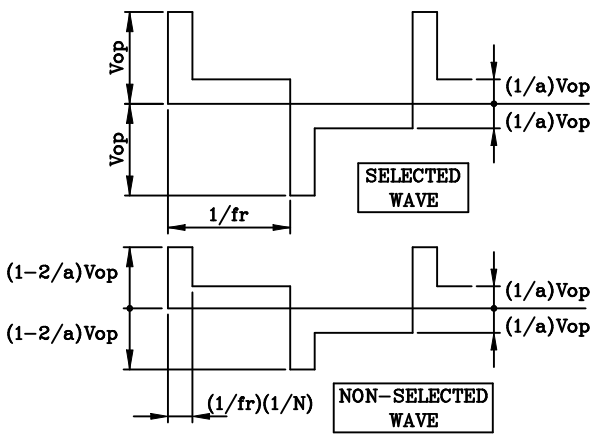
Operating Voltage : Vop
Viewing Angle (θ ,ø) : (0,0)
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias

(NOTE 3)

Description of Measuring Equipment and Driving Waveforms

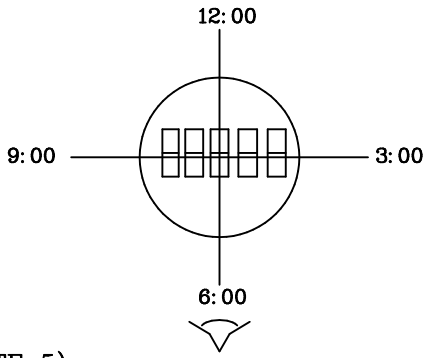


Multiplex Driving (I/N duty 1/a bias)



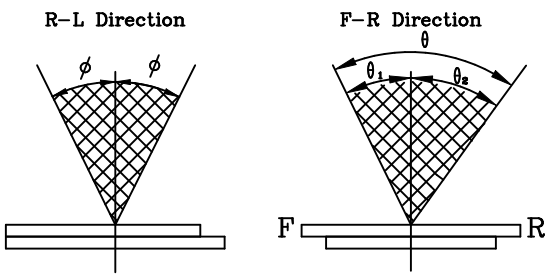
(NOTE 4)

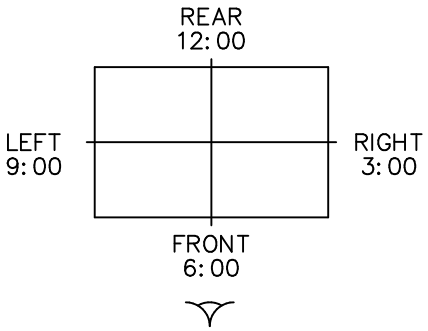
Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle





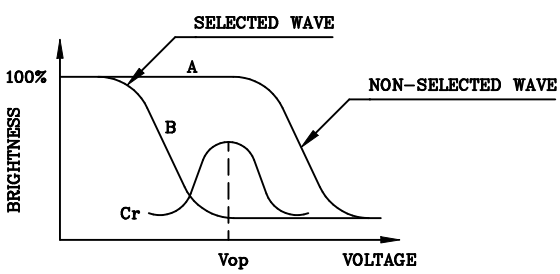
$\theta = \theta_1 + \theta_2$

*Conditions

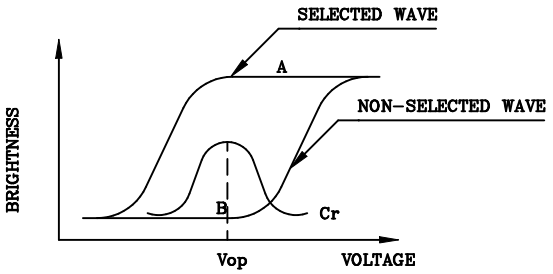
Operating Voltage : Vop
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias
Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



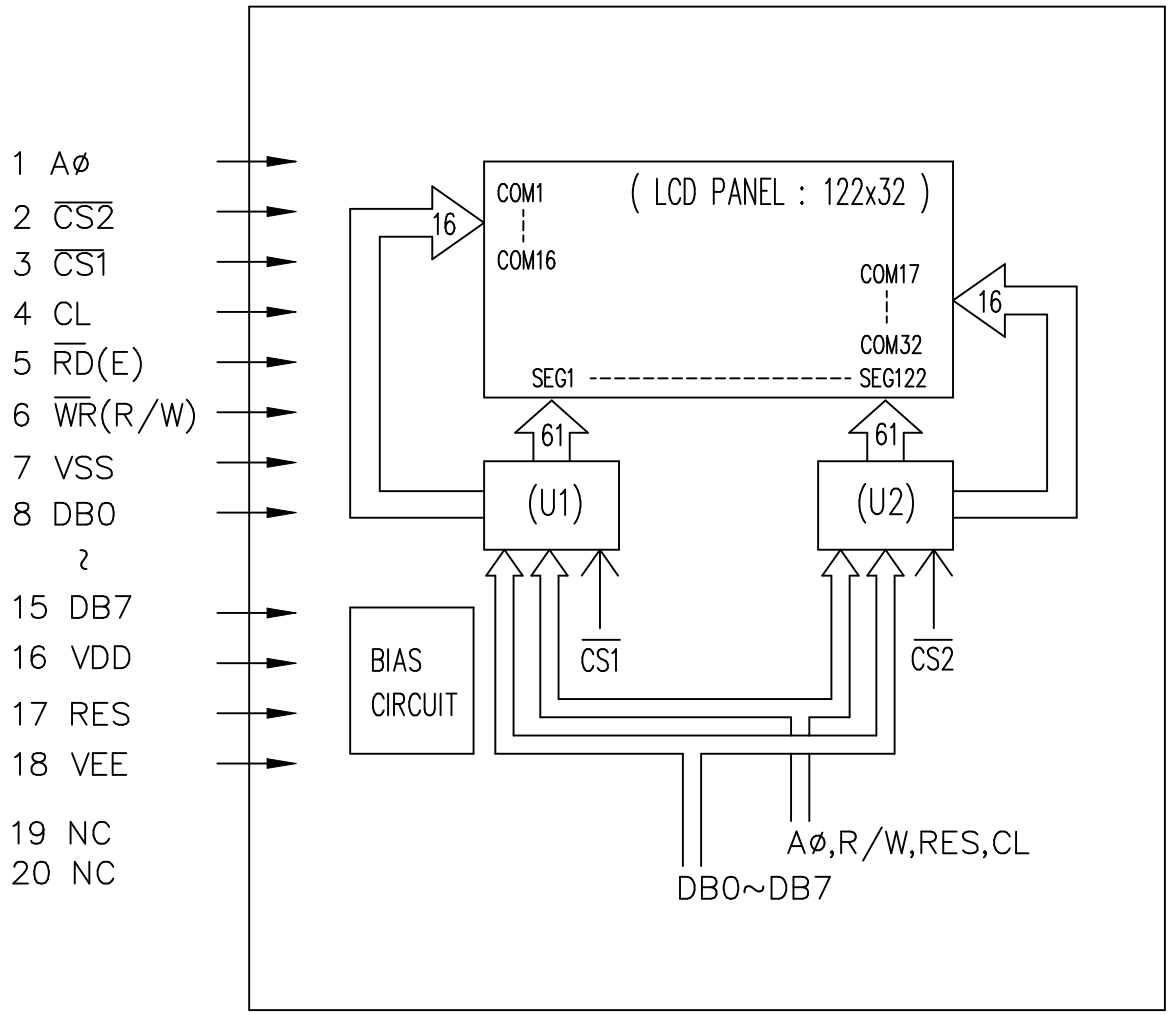
(negative type)

Contrast Ratio : Cr=A/B

*Conditions

Viewing Angle : 0
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias

5. BLOCK DIAGRAM

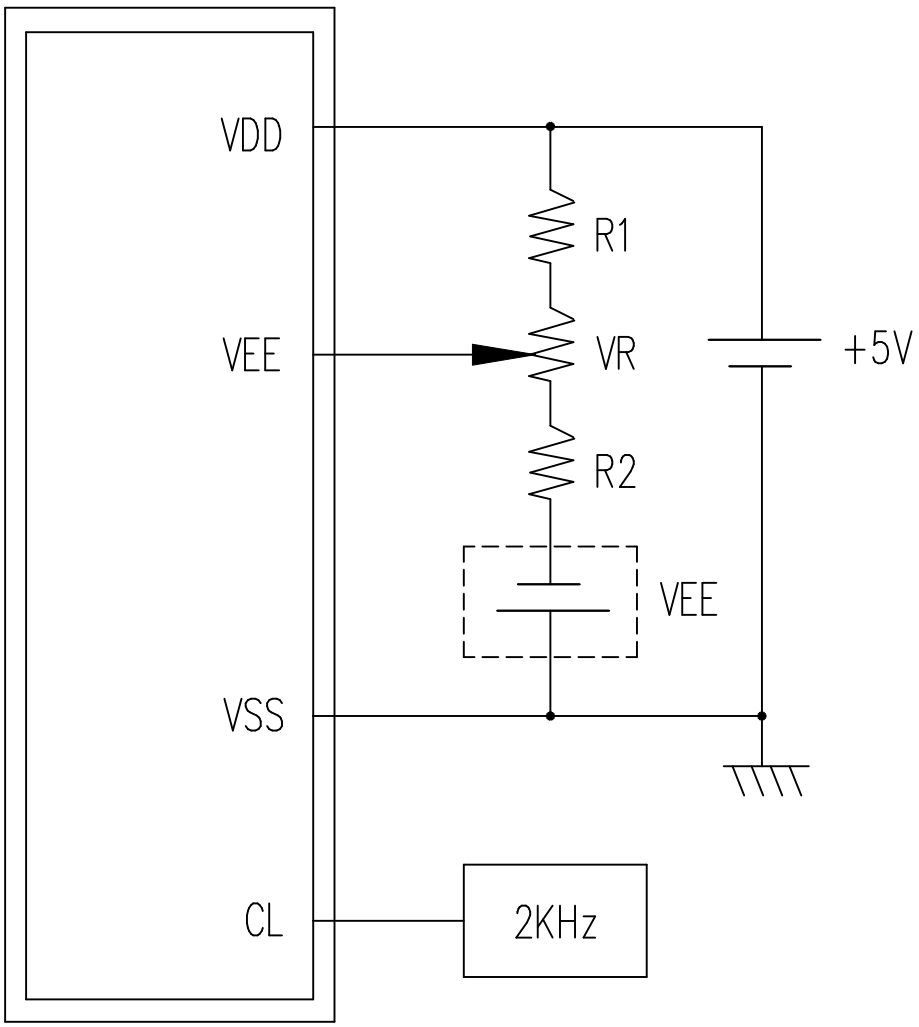


6. DEFINITION OF INTERFACE

PIN NO.	SYMBOL	FUNCTION
1	A $	L: INSTRUCTION H: DATA
2	$\overline{CS2}$	CHIP ENABLE ACTIVE "L"
3	$\overline{CS1}$	
4	CL	EXTERNAL CLOCK(2KHZ)
5	RD(E)	$\overline{RD}$ FOR 80 SERI,E FOR 68 SERI
6	WR(R/W)	$\overline{WR}$ FOR 80 SERI,R/W FOR 68 SERI
7	VSS	GROUND
8	DB0	DATA BUS LINE
9	DB1	
10	DB2	
11	DB3	DATA BUS LINE
12	DB4	
13	DB5	
14	DB6	
15	DB7	
16	VDD	POWER SUPPLY FOR LOGIC CIRCUIT
17	RES	L: 80 SERIEL H: 68 SERIEL
18	VEE	POWER SUPPLY FOR LCD
19	NC	NO CONNECTION
20	NC	

7. POWER SUPPLY

LCM



Note:

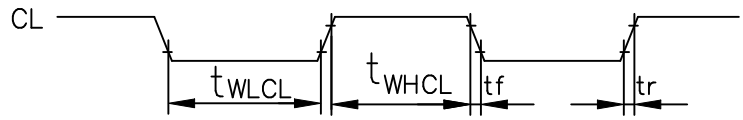
(1) R1+VR+R2 ≒ 20KΩ

(2) VEE= 5V

8.INTERFACE TIMING CHARACTERISTICS

8-1.Control timing for 80-port/68-port display

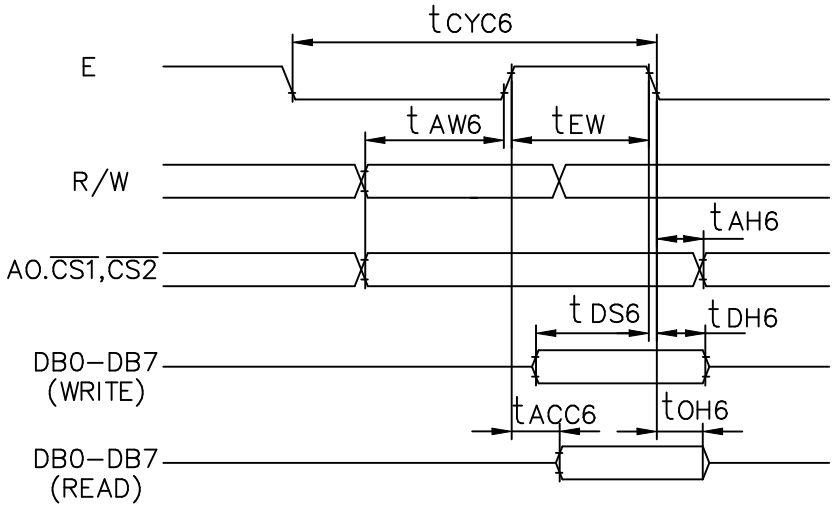
Item	Signal	Symbol	Condition	Min	Typ	Max	Unit
LOW pulse width	CL	tWLCL		35	–	–	μs
HIGH pulse width		tWHCL		35	–	–	μs
Rising time		tr		–	30	150	ns
Falling time		tf		–	30	150	ns



8-2.Read/write timing for the 68-port MPU

(VDD=5V, Ta=-20~70°C)

Item	Symbol	condition	Min.	Typ.	Max.	Unit
System cycle time (Note 1)	tCYC6		1000	–	–	ns
Address set-up time	tAW6		20	–	–	ns
Address hold time	tAH6		10	–	–	ns
Data set-up time	tDS6		80	–	–	ns
Data hold time	tDH6		10	–	–	ns
Output disable time	tOH6	C_L=100pf	10	–	60	ns
Access time	tACC6		–	–	90	ns
Enable pulse width (Read)	tEW		100	–	–	ns
Enable pulse width (Write)			80	–	–	ns

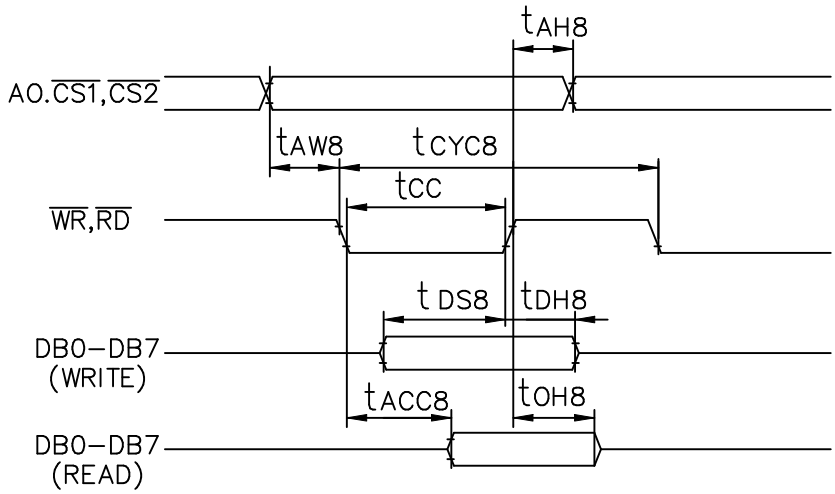


Note: 1.tCYC6 indicates the cycle during which $\overline{CS}$/E are HIGH; it does not indicate the cycle of the E signal.

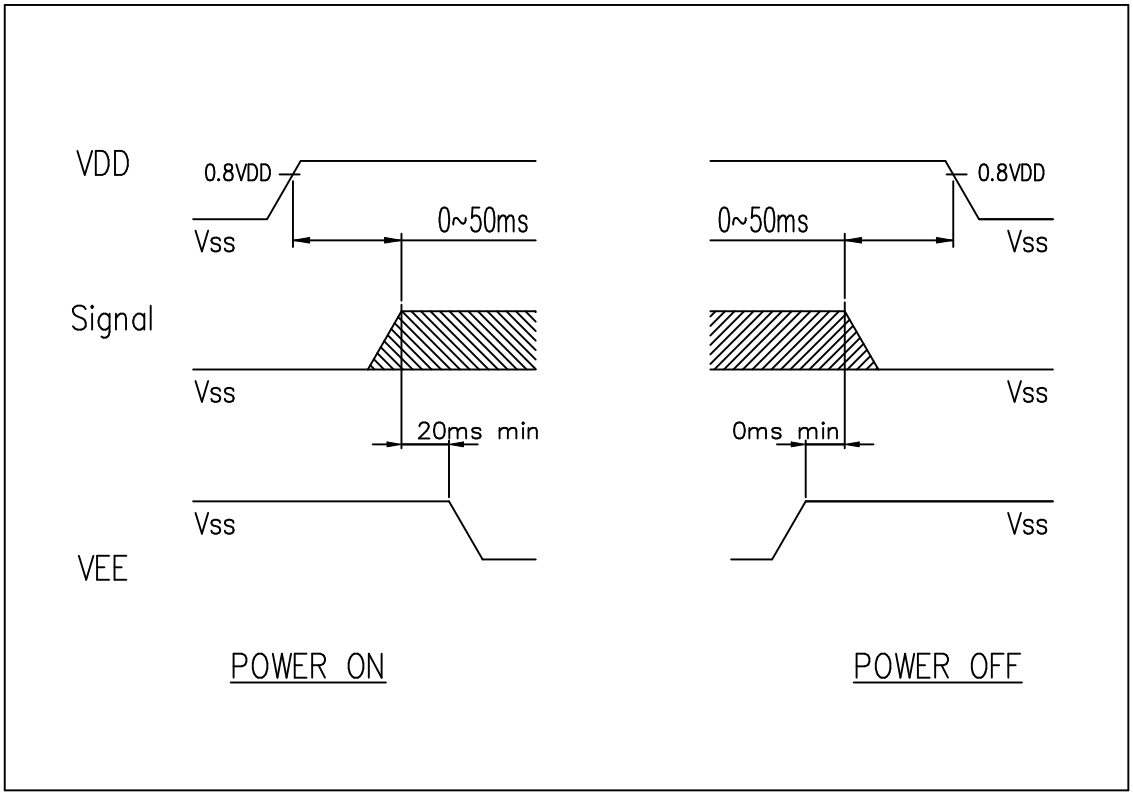
8-3.Read/write timing for the 80-port MPU

(VDD=5V, Ta=-20~70°C)

Item	Symbol	condition	Min.	Typ.	Max.	Unit
Address hold time	tAH8	–	10	–	–	ns
Address set-up time	tAW8		20	–	–	ns
System cycle time	tCYC8		1000	–	–	ns
Control pulse width	tCC		200	–	–	ns
Data set-up time	tDS8		80	–	–	ns
Data hold time	tDH8		10	–	–	ns
$\overline{RD}$ access time	tACC8	C_L=100pf	–	–	90	ns
Output disable time	tOH8		10	–	60	ns



8-4.POWER ON/OFF TIMING CHARACTERISTICS



** The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

8-5.DISPLAY PATTERN

Page	DATA		Com NO.	Driver
0	D0 | D7	122 x 16 Pixels	1 ↓ 16	Master
1	D0 | D7			
2	D0 | D7	122 x 16 Pixels	17 ↓ 32	Slave
3	D0 | D7			

Column Addr.	ADC=0	00H ⟶ 3C	00H ⟶ 3C
	Seg NO.	1 ⟶ 61	62 ⟶ 122
	Driver	Master	Slave

9. RELIABILITY TEST

NORMAL TEMPERATURE RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120Hrs		Appearance without defect	
2	Low Temp. Storage	−20°C	120Hrs		Appearance without defect	
3	High Temp. & High Humi. Storage	50°C 90%RH	120Hrs		Appearance without defect	
4	High Temp. Operating Display	50°C	120Hrs		Appearance without defect	
5	Low Temp. Operating Display	0°C	120Hrs		Appearance without defect	
6	Thermal Shock	−20°C,30min → 70°C,30min ↑ (1cycle)			Appearance without defect	10 cycles

Inspection Provision

1.Purpose

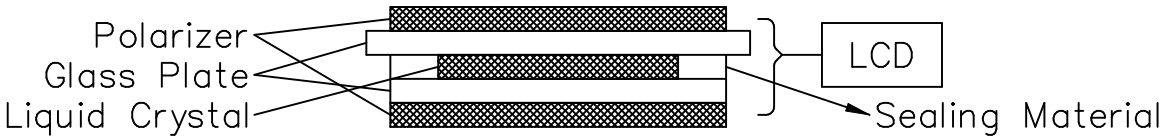
The NAN YA inspection provision provides outgoing inspection provision and its expected quality level based on our outgoing inspection of NAN YA LCD produces.

2.Applicable Scope

The NAN YA inspection provision is applicable to the arrangement in regard to outgoing inspection and quality assurance after outgoing.

3.Technical Terms

3-1 NAN YA Technical Terms



4.Outgoing Inspection

4-1 Inspection Method

MIL-STD-105E Level Ⅱ Regular inspection

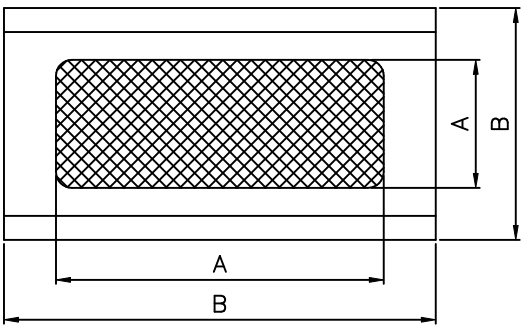
4-2 Inspection Standard

	Item		AQL(%)	Remarks
Major Defect	Dots	Opens Shorts Erroneous operation	0.4	faults which substantially lower the practicality and the initial purpose difficult to achieve.
	Solder appearance	Shorts Loose		
	Cracks	Display surface cracks		

	Dimensions	External from Dimensions	0.4	
Minor Defect	Inside the glass	Black spots	0.65	faults which appear to pose almost no obstacle to the practicality, effective use, and operation.
	Polarizing plate	Scratches, foreign Matter, air bubbles, and peeling		
	Dots	Pinhole, deformation		
	Color tone	Color unevenness		
	Solder appearance	Cold solder Solder projections		

4-3 Inspection Provisions
*Viewing Area Definition

Fig. 1



A : Zone Viewing Area
B : Zone Glass Plate Outline

*Inspection place to be 500 to 1000 lux illuminance uniformly without glaring.
The distance between luminous source(daylight fluorescent lamp and cool white fluorescent lamp) and sample to be 30cm to 50cm.

*Test and measurement are performed under the following conditions, unless otherwise specified.

Temperature	20± 15°C
Humidity	65± 20%R.H.
Pressure	860~1060hPa(mmbar)

In case of doubtful judgment, it is performed under the following conditions.

Temperature	20± 2°C
Humidity	65± 5%R.H.
Pressure	860~1060hPa(mmbar)

5. Specification for quality check

5-1 Electrical characteristics

NO.	Item	Criterion
1	Non operational	Fail
2	Miss operating	Fail
3	Missing dot	Fail
4	Contrast irregular	Fail
5	Response time	Within Specified value

5-2 External Appearance Defect

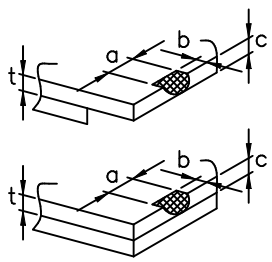
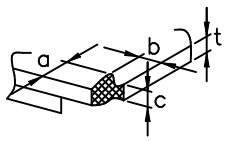
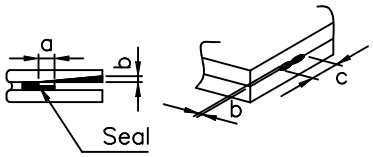
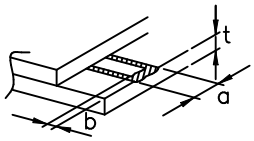
<table>
<tr><th>NO.</th><th>Item</th><th>Criterion</th></tr>
<tr><td>1</td><td>Black spots, foreign matter, and white spots (Including light leakage due to pinholes of polarizing plates, etc.)</td><td>(1)-1-Spots
<table><tr><th>Average Diameter(mm): D</th><th>Number of pieces permitted</th></tr><tr><td>D≦0.1</td><td>Ignore</td></tr><tr><td>0.1<D≦0.2</td><td>5</td></tr><tr><td>0.2<D≦0.3</td><td>2</td></tr><tr><td>0.3<D</td><td>0</td></tr></table>Number of total pieces is set to within 5 pieces.

Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2

(1)-2-Blurred Spots(At lighting condition)
<table><tr><th>Average Diameter(mm): D</th><th>Number of pieces permitted</th></tr><tr><td>D≦0.3</td><td>Ignore</td></tr><tr><td>0.3<D≦0.75</td><td>5</td></tr><tr><td>0.75<D</td><td>0</td></tr></table>Number of total pieces is set to within 5 pieces.

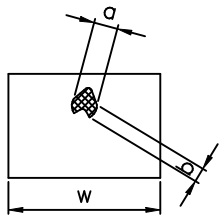
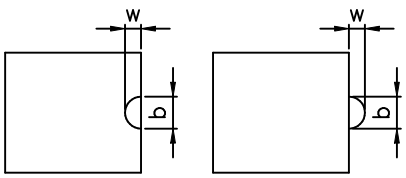
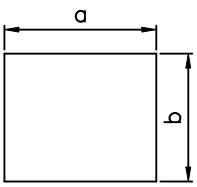
Note that when there are 2 pieces or more, they are not to be concentrated. Set as: Average diameter = (Long diameter + Short diameter)/2</td></tr>
</table>

<table>
<tr><td>1</td><td>Line</td><td>(1)−1 Lines
<table><tr><th>Width(mm): W</th><th>Length(mm): L</th><th>Number of pieces permitted</th></tr><tr><td>W≦0.03</td><td>Ignore</td><td>Ignore</td></tr><tr><td>0.03<W≦0.08</td><td>L≦4</td><td>2</td></tr><tr><td>0.08<W≦0.1</td><td>L≦1</td><td>1</td></tr></table>Object exceeding 0.1mm follow the standards of the spots form.
Note that when there are 2 pieces or more, they are not to be concentrated.
(1)−2−Blurred Lines(At lighting condition)
<table><tr><th>Width(mm): W</th><th>Length(mm): L</th><th>Number of pieces permitted</th></tr><tr><td>W≦0.03</td><td>Ignore</td><td>Ignore</td></tr><tr><td>0.03<W≦0.08</td><td>L≦3</td><td>6</td></tr><tr><td>0.08<W</td><td>3<L</td><td>None</td></tr></table>Object exceeding 0.1mm follow the standards of the spots form.
Note that when there are 2 pieces or more, they are not to be concentrated.</td></tr>
<tr><td>2</td><td>Scratches(Glass, reflection plates, and polarizing plates)</td><td>In accordance with black spots.
(At non lighting condition)</td></tr>
<tr><td>3</td><td>Color irregular</td><td>Not remarkable color irregular.</td></tr>
</table>

<table>
<tr><td>4</td><td>Air bubbles polarizing plates, and reflection plates</td><td colspan="2">
<table>
<tr><th>Average Diameter (mm): D</th><th>Number of pieces permitted</th></tr>
<tr><td>D≦0.3</td><td>Ignore</td></tr>
<tr><td>0.3<D</td><td>0</td></tr>
</table>
Average diameter = (Long diameter + Short diameter)/2
Note that when there are 4 pieces or more, they are not to be concentrated.
</td></tr>
<tr><td rowspan="5">5</td><td rowspan="5">Cracks</td><td>(1)General crack
 
</td><td>a≦5
b≦2
c≦t
Where, a and b are ignored when less than or equal to 0.5. The numbers of pieces are set at up to 5 pieces.</td></tr>
<tr><td>(2)Corner crack
 
</td><td>a≦2.5
b≦2.5
c≦t
a+b≦4</td></tr>
<tr><td>(3)Seal portion crack
 
</td><td>a≦The seal width x1/3
b≦t x2/3
c≦5
The numbers of pieces are set at up to 5 pieces.</td></tr>
<tr><td>(4)ITO Pin crack
 
</td><td>a≦5
b≦1/3 pin length
c≦t</td></tr>
<tr><td>(5)Progressive cracks</td><td>All taken to be unacceptable.</td></tr>
</table>

6	Outer dimensions	Should be within the tolerance.
7	Newton ring(touch panel)	Orbicular of interference fringes is not allowed in the optimum contrast within the active area under viewing angle.
8	Soldering	Should be no defective soldering such as shorting, loose terminal cold solder, peeling of printed circuit board pattern, improper mounting position, etc.

5-3 Dot Appearance Defect

NO.	Item	Criteria
1	Pinhole	 Dot display a and b are each ≦0.2mm The overall total is taken be with in 10 units. Note that they are not to be concentrated.
2	Missing	 Dot display a and b are each ≦0.2mm The overall total is taken to be with in 10 units.
3	Thick and thin display	 Taken to be within ±1.5% of display character width(a) and height(b).

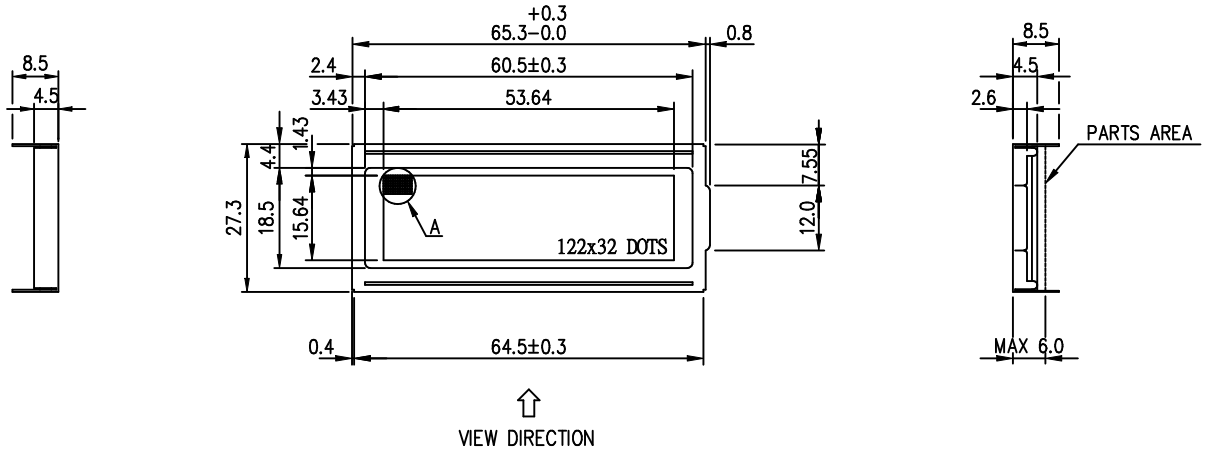
NOTICE:

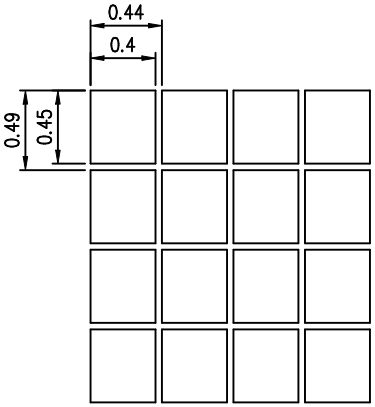
- SAFETY
  1. If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
  2. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING
  1. Avoid static electricity which can damage the CMOS LSI.
  2. Do not remove the panel or frame from the module.
  3. The polarizing plate of the display is very fragile. So, please handle it very carefully.
  4. Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
  5. Do not use ketonics solvent & Aromatic solvent. Use a soft cloth soaked with a cleaning naphtha solvent.

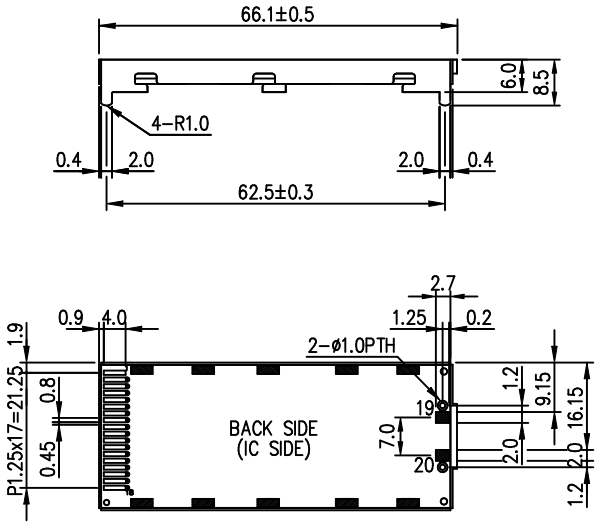
- STORAGE
  1. Store the panel or module in a dark place where the temperature is 25°C±5°C and the humidity is below 65% RH.
  2. Do not place the module near organics solvents or corrosive gases.
  3. Do not crush, shake, or jolt the module.

- TERMS OF WARRANT
  1. Acceptance inspection period
     The period is within one month after the arrival of contracted commodity at the buyer's factory site.
  2. Applicable warrant period
     The period is within twelve months since the date of shipping out under normal using and storage conditions.





A DETAIL
S = 30:1



NOTE:
1. RESOLUTION : 122x32 DOTS
2. DRIVER IC : AX6120AA
3. FRAME MATERIAL : TINPLATE

INTERNAL PIN CONNECTION

PIN NO.	SYMBOL	FUNCTION	PIN NO.	SYMBOL	FUNCTION
1	A$	L: INSTRUCTION H: DATA	11	DB3	DATA BUS LINE
2	$\overline{CS2}$	CHIP ENABLE ACTIVE "L"	12	DB4	
3	$\overline{CS1}$		13	DB5	
4	CL	EXTERNAL CLOCK(2KHZ)	14	DB6	
5	RD(E)	$\overline{RD}$ FOR 80 SERI,E FOR 68 SERI	15	DB7	
6	WR(R/W)	$\overline{WR}$ FOR 80 SERI,R/W FOR 68 SERI	16	VDD	POWER SUPPLY FOR LOGIC CIRCUIT
7	VSS	GROUND	17	RES	L: 80 SERIEL H: 68 SERIEL
8	DB0	DATA BUS LINE	18	VEE	POWER SUPPLY FOR LCD
9	DB1		19	NC	NO CONNECTION
10	DB2		20	NC	

GENERAL TOLERANCE LIST

DIMENSION	TOLERANCE
L ≦ 6	±0.25 (mm)
6 < L ≦ 18	±0.3 (mm)
18 < L ≦ 50	±0.4 (mm)
50 < L ≦ 125	±0.5 (mm)
125 < L	±0.6 (mm)

REV. NO.	DESCRIPTION	DATE	DESIGN	CHECK	APPROVE
5					
4					
3					
2					
1					

南亞塑膠工業股份有限公司
NAN YA PLASTICS CORPORATION

製品圖

LMA62R042A13MS

	NAME	DATE	THIRD ANGLE P.
APPROVE			
CHECK			
DESIGN	CLOUDE	94.11.23	SCALE:
DRAWN	CLOUDE	94.11.23	1/1

UNIT: mm

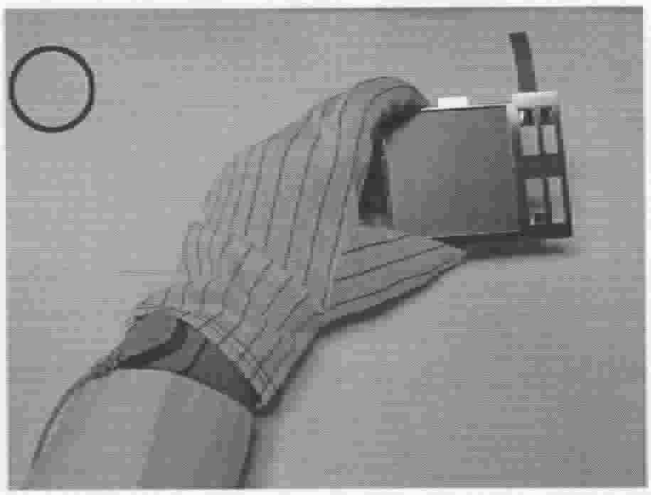
DWG NO. M042DD13A

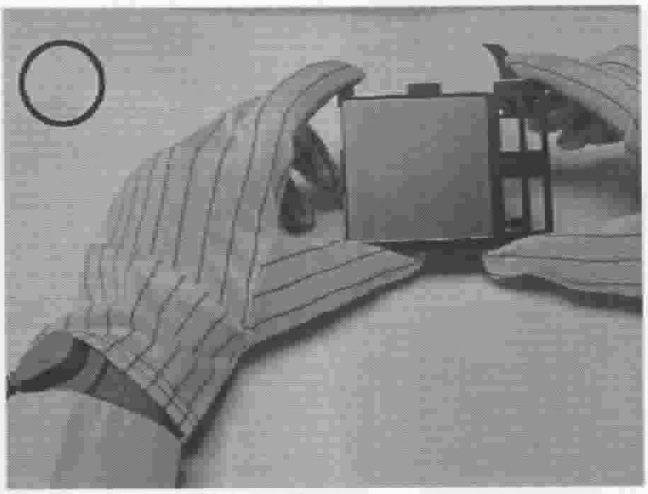
THE NOTES OF LCM USING

LCM is easy to damage.

Please follow the notes as bellows, and be careful of handling!

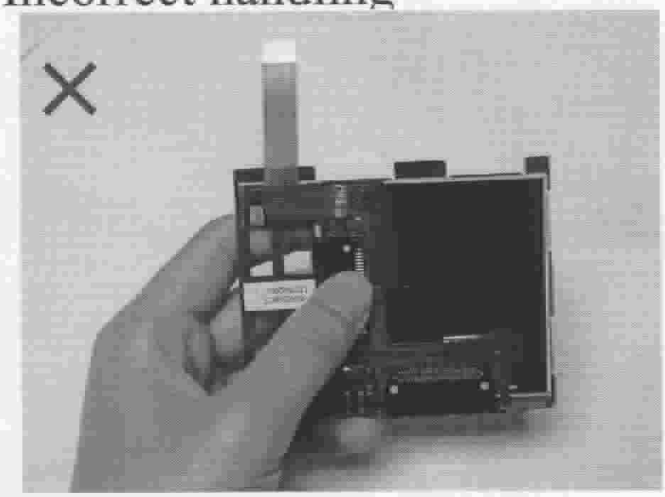
Correct handling



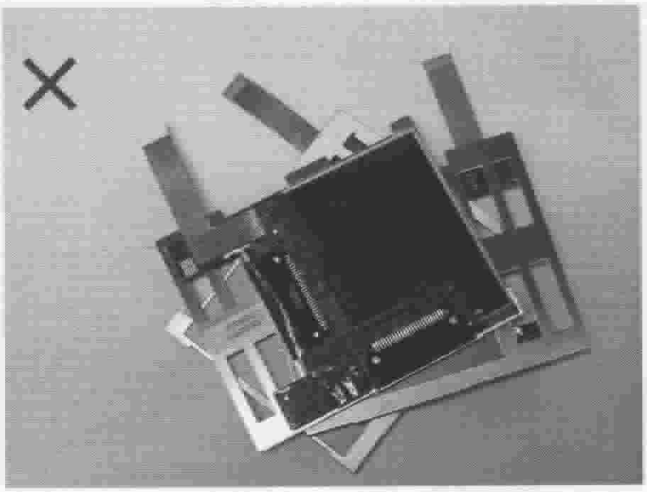


As above picture, please handle with glove by LCM edges and full EOS/ESD protection.

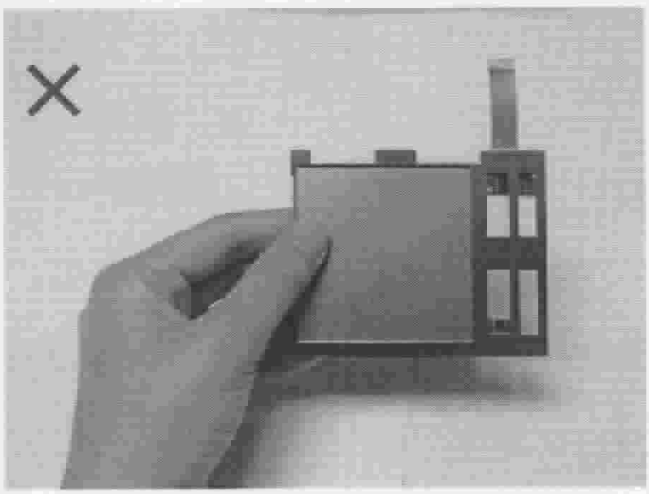
Incorrect handling



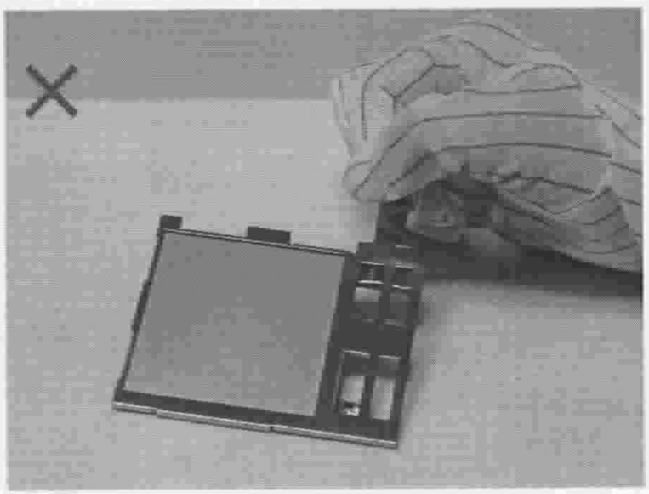
Please don't touch IC directly.



Please don't put one on another LCM.



Please don't hold the surface of LCM.

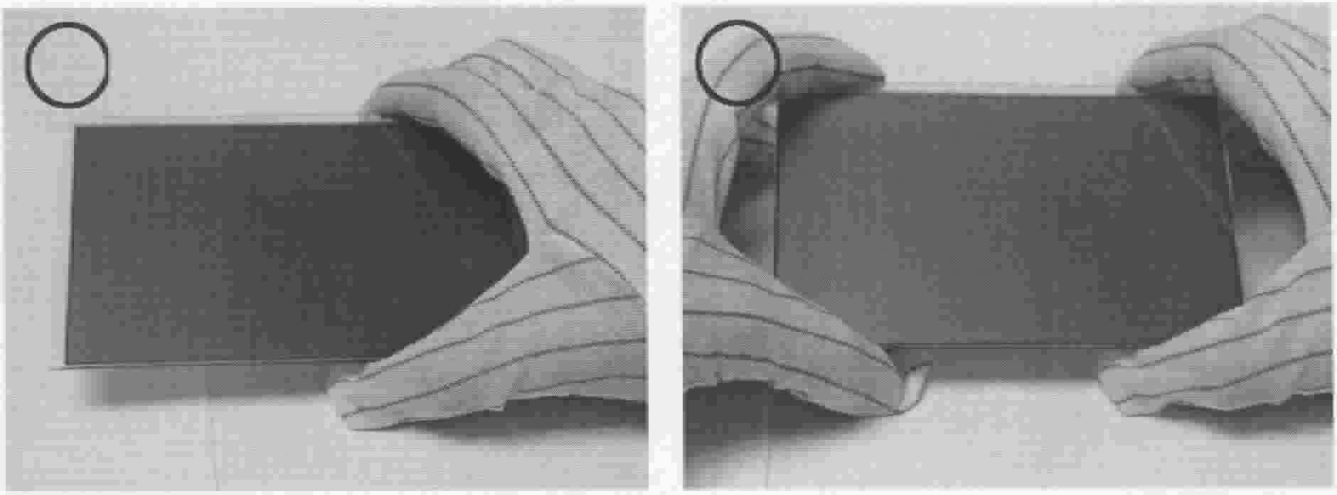


Please don't stretch interface of output.

THE NOTES OF LCD USING

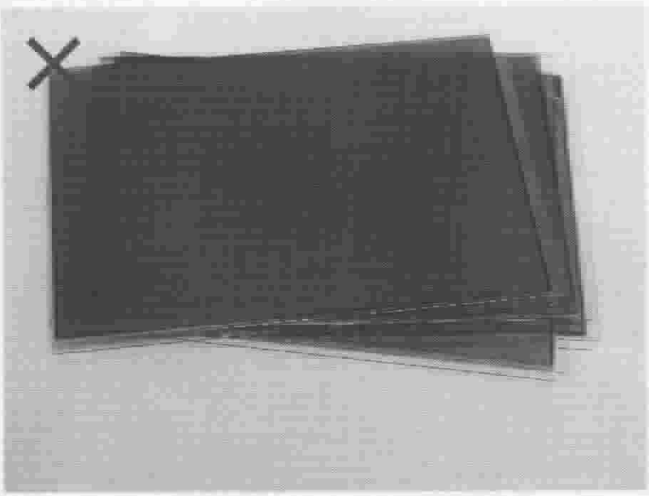
LCD is easy damage.
Please follow notes as bellows, and be careful of handling!

Correct handling

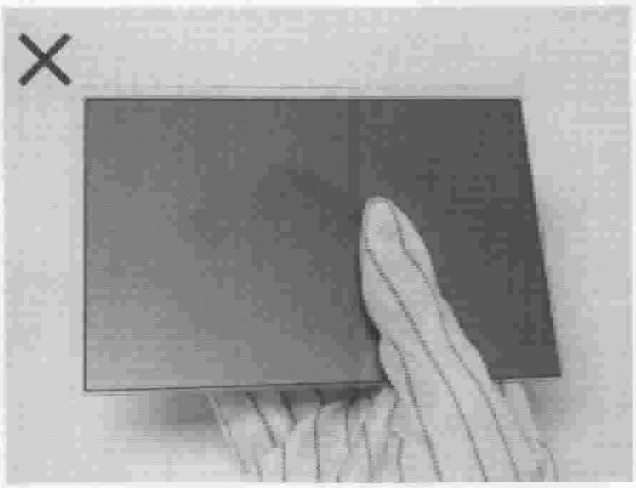


As above picture, please handle with glove by LCD edges and full EOS/ESD protection.

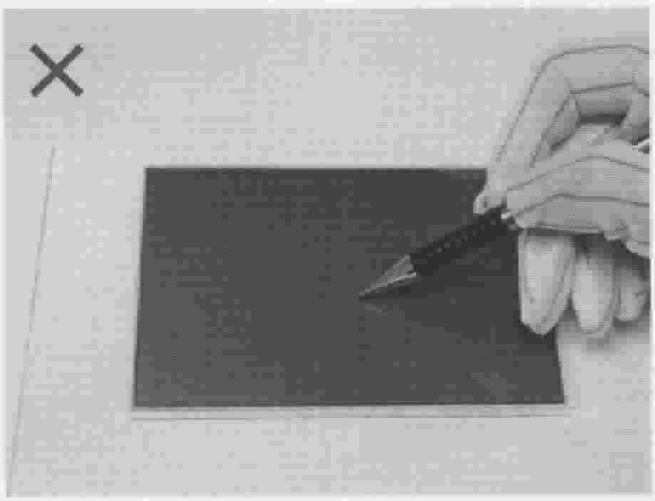
Incorrect handling



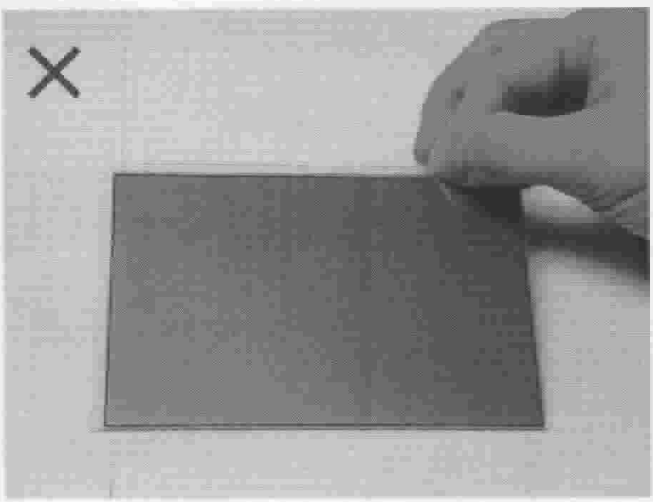
Please don't put one on another LCD.



Please don't hold the surface of LCD.



Please don't operate with sharp stick such as sharp pencil.



Please don't touch ITO glass without anti-static gloves.