

# LMT050DICFWD-NAN

LCD Module User Manual

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Rev.	Descriptions	Release Date
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TOPWAY LCD Module User Manual LMT050DICFWD-NAN

### 1. General Specification

Screen Size(Diagonal): 5.0 inch

Resolution: 800(RGB) x 480
Signal Interface: 24bit parallel interface
Color Depth: 16.7M color (24bit)
Pixel Pitch: 0.045 x 0.135 (mm)

Pixel Configuration: RGB Stripe

Display Mode: Transmissive / normal white

Surface Treatment : Anti-Glare Treatment

Viewing Direction: 6H (\*1) (gray scale inverse)

12H (\*2)

Outline Dimension: 120.7 x 76.3 x 6.85 (mm)

(exclude FPC, see attached drawing for details)

Active Area : 108 x 64.8 (mm) Backlight : 3x6 LEDs Operating Temperature :  $-20 \sim +70^{\circ}$ C Storage Temperature :  $-30 \sim +80^{\circ}$ C

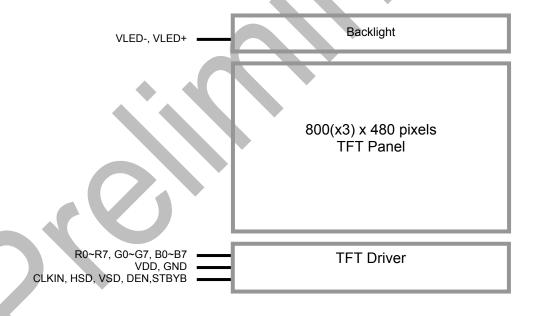
Note:

\*1. For saturated color display content (eg. pure-red, pure-green, pure-blue, or pure-colors-combinations).

\*2. For "color scales" display content.

\*3. Color tone may slightly change by Temperature and Driving Condition.

### 2. Block Diagram



## 3. Terminal Functions

### 3.1 Interface

Pin No.	Pin Name	I/O	Descriptions			
1	VLED-	Р	Backlight LED Cathode supply			
2	VLED+	Р	Backlight LED Anode supply			
3	GND	Р	Power Ground (0V)			
4	VDD	Р	Positive Power Supply			
5	R0		A			
:	•	I	Red color data input			
12	R7					
13	G0					
:	:	I	Green color data input			
20	G7					
21	B0					
:	:	I	Blue color data input			
28	B7					
29	GND	Р	Power Ground (0V)			
30	CLKIN	1	Clock for input data. Data latched at falling edge of this signal.			
31	STBYB	I	Standby mode. STBYB="1": Normally operation. STBYB="0": Standby mode .Timing controller, source driver will turn off, all output are High-Z.			
32	HSD	Ι	Horizontal Sync signal input			
33	VSD	I	Vertical Sync Signal Input			
34	DEN	Ι.,	Data input enable. DEN=1 for normal operation			
35	NC	-	No connection, leave open			
36	GND	Р	Power Ground (0V)			
37	NC					
38	NC		No connection, leave onen			
39	NC	-	No connection, leave open			
40	NC		Ť			

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### 4. Absolute Maximum Ratings

Items	Symbol	Min.	Max.	Unit	Condition
Supply Voltage	$V_{DD}$	-0.3	+4.0	V	GND = 0V
Operating Temperature	$T_OP$	-20	+70	°C	No Condensation
Storage Temperature	T <sub>ST</sub>	-30	+80	°C	No Condensation

Cautions:

Any Stresses exceeding the Absolute Maximum Ratings may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

### 5. Electrical Characteristics

### 5.1 DC Characteristics (MCU terminal)

GND=0V,  $V_{DD}$  =3.3V,  $T_{OP}$  =25°C

Items	Symbol	MIN.	TYP.	MAX.	Unit	Applicable Pin
Operating Voltage	VDD	3.0	3.3	3.6	V	VDD
Input High Voltage	V <sub>IH</sub>	2.4	-	3.3	V	Input pins
Input Low Voltage	V <sub>IL</sub>	0	-	0.8	V	Input pins
Operating Current (*1)	I <sub>DD</sub>	-	(110)	-	mA	All black

Note.

- \*1. For different LCM, the value may have a bit of difference.
- \*2. To test the current dissipation, use "all Black Pattern".

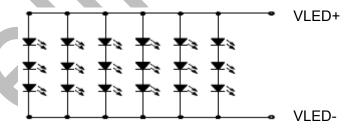
### 5.2 LED Backlight Circuit Characteristics

T<sub>OP</sub>=25°C

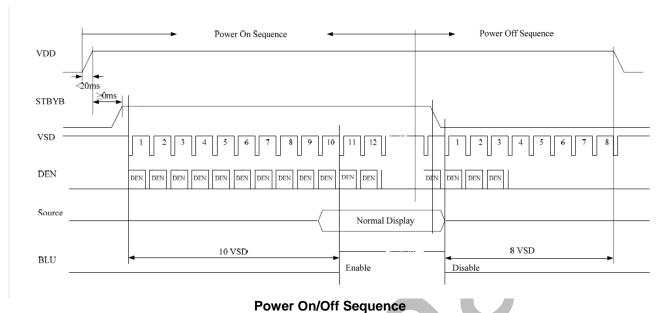
Items	Symbol	MIN.	TYP.	MAX.	Unit	Note
Forward Voltage	Vf	-	9.6	-	٧	If=120mA
Forward Current	lf	-	120	-	mA	
LED Life Time		-	30,000	-	hr	If=120mA
			55,000	-	hr	If=80mA

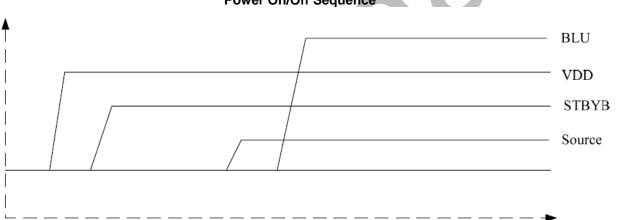
Cautions

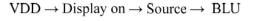
Exceeding the recommended driving current could cause substantial damage to the backlight and shorten its lifetime.



### 5.3 Power ON/OFF Sequence







# BLU VDD Source STBYB Display off → BLU → Source → VDD

**Power OFF Sequence** 

T=0

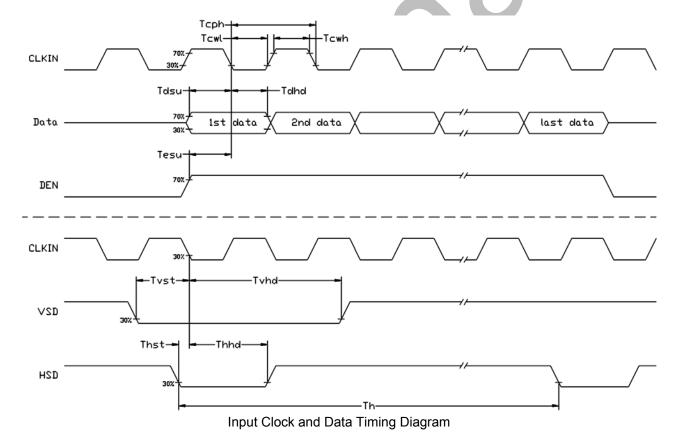
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### 6. AC Characteristics

### 6.1 AC Timing

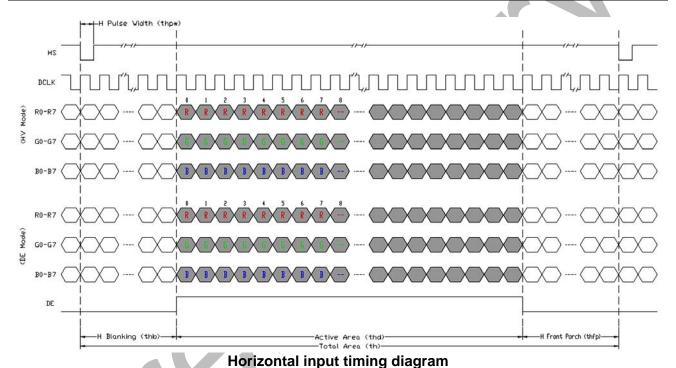
GND=0V,  $V_{DD}$  =3.3V,  $T_{OP}$  =25°C

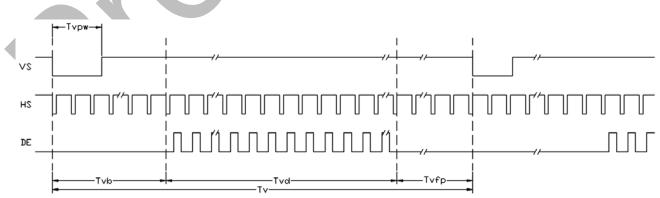
Item	Symbol	MIN.	TYP.	MAX.	Unit	Remark
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DVDD Power On Slew rate	TPOR	-	-	20	ms	From 0 to 90% DVDD
DCLK cycle time	Tcph	20	-	-	ns	
DCLK pulse duty	Tcwh	40	50	60	%	,



### 6.2 Data Input format

Item	Symbol	MIN.	TYP.	MAX.	Unit	Remark
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	
Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	23	23	TH	
VS Front Porch	tvfp	7	22	147	TH	





### 7. Optical Characteristics

Item	Symbol	Condition	MIN.	TYP.	MAX.	UNIT	Note.
Viewing angle (CR≥10)	$\theta_{L}$	9 o'clock	60	70	-		*2
	$\theta_{R}$	3 o'clock	60	70	-	degree	
	$\theta_{T}$	12 o'clock	40	50	-		2
	$\theta_{B}$	6 o'clock	60	70	-		
Response Time	$T_f$		-	10	20	msec	*3
	$T_r$	Niemeral	-	15	30	msec	3
Contrast ratio	CR	Normal θ=0°	400	500	-	-	
Color chromaticity	$W_X$	0 0	0.26	0.31	0.36	-	*1
Color Chromaticity	$W_{Y}$		0.28	0.33	0.38		
Luminance	L	If=120mA	-	1000	-	cd/m <sup>2</sup>	*4
	Ĺ	If=80mA		700		cd/m <sup>2</sup>	4
Luminance uniformity	Y <sub>U</sub>		70	75	-	%	*4

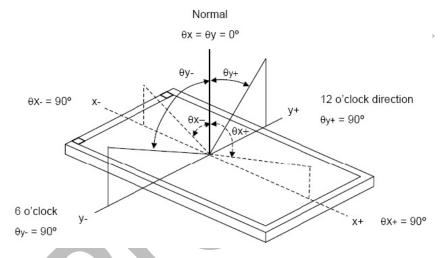
Note:

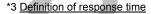
\*1. Definition of Contrast Ratio

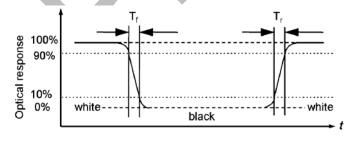
The contrast ratio could be calculate by the following expression:

Contrast Ratio (CR) = Luminance with all pixels white / Luminance with all pixels black

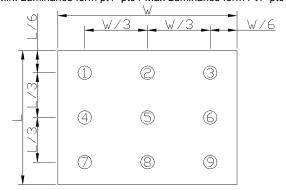
### \*2 Definition of Viewing Angle







\*4 <u>Definition of Luminance Uniformity</u> Luminance uniformity (Lu)= Min. Luminance form pt1~pt9 / Max Luminance form Pt1~pt9



### 8. Precautions of using LCD Modules

### Mounting

- Mounting must use holes arranged in four corners or four sides.
- The mounting structure so provide even force on to LCD module. Uneven force (ex. Twisted stress) should not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- It is suggested to attach a transparent protective plate to the surface in order to protect the polarizer. It should have sufficient strength in order to the resist external force.
- The housing should adopt radiation structure to satisfy the temperature specification.
- Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. Never rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics deteriorate the polarizer.)
- When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer

### Operating

- The spike noise causes the mis-operation of circuits. It should be within the  $\pm 200$ mV level (Over and under shoot voltage)
- Response time depends on the temperature.(In lower temperature, it becomes longer.)
- Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- When fixed patterns are displayed for a long time, remnant image is likely to occur.
- Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference

### **Electrostatic Discharge Control**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

### Storage

When storing modules as spares for a long time, the following precautions are necessary.

- Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

### **Protection Film**

- When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt tore main on the polarizer. Please carefully peel off the protection film without rubbing it against the polarizer.
- When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

### **Transportation**

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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