



LMT092DNPFW

LCD Module User Manual

Prepared by: Sun Ouyang Date: 2016-12-26	Checked by: Date:	Approved by: Date:
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Rev.	Descriptions	Release Date
0.1	New release	2016-12-26

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1. General Specification

Signal Interface :	LVDS (VESA standard, 24bit) + SPI(3-wire)
Display Mode :	Transmissive with Normally White
Screen Size :	9.2 inch
Outline Dimension :	237 x 72.3 x 5.8 (mm) (see outline drawing for details)
Active Area :	226.944 x 56.736 (mm)
Number of dots :	1920x 3 (RGB) x 480
Dot Pitch :	0.1182×0.1182 (mm)
Pixel Configuration :	R.G.B. Vertical Stripe
Backlight :	White LED
Viewing Direction :	12 o'clock (Gray scale Inversion) (*1) 6 o'clock (*2)
Operating Temperature :	-30 ~ +85°C
Storage Temperature :	-40 ~ +95°C

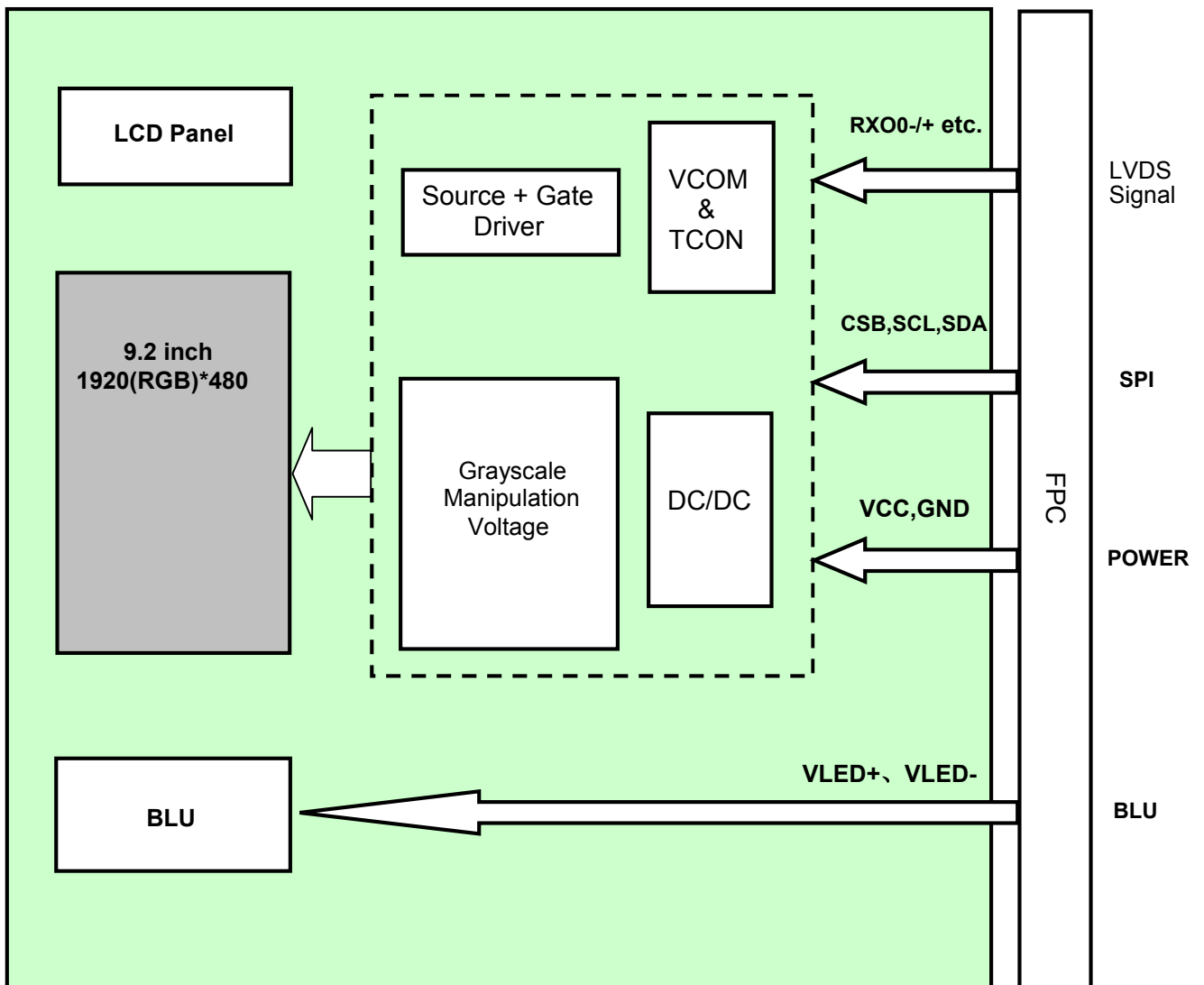
Note:

*1. For saturated color display content (eg. pure-red, pure-green, pure-blue or pure-colors -combinations).

*2. For “color scales” display content.

*3. Color tone may slightly change by temperature and driving condition.

2. Block Diagram



3. Terminal Function

3.1 CN1 pin assignment(LVDS interface)

FPC down Connector type: FH52E-40S-0.5SH

Pin	Symbol	I/O	Description	Remark
1	GND	P	Ground	
2	GND	P	Ground	
3	RXO0-	I	Negative LVDS differential data input. Channel O0 (odd)	
4	RXO0+	I	Positive LVDS differential data input. Channel O0 (odd)	
5	GND	P	Ground	
6	RXO1-	I	Negative LVDS differential data input. Channel O1 (odd)	
7	RXO1+	I	Positive LVDS differential data input. Channel O1 (odd)	
8	GND	P	Ground	
9	RXO2-	I	Negative LVDS differential data input. Channel O2 (odd)	
10	RXO2+	I	Positive LVDS differential data input. Channel O2 (odd)	
11	GND	P	Ground	
12	RXOC-	I	Negative LVDS differential clock input. (odd)	
13	RXOC+	I	Positive LVDS differential clock input. (odd)	
14	GND	P	Ground	
15	RXO3-	I	Negative LVDS differential data input. Channel O3(odd)	
16	RXO3+	I	Positive LVDS differential data input. Channel O3 (odd)	
17	GND	P	Ground	
18	RXE0-	I	Negative LVDS differential data input. Channel E0 (even)	
19	RXE0+	I	Positive LVDS differential data input. Channel E0 (even)	
20	GND	P	Ground	
21	RXE1-	I	Negative LVDS differential data input. Channel E1 (even)	
22	RXE1+	I	Positive LVDS differential data input. Channel E1 (even)	
23	GND	P	Ground	
24	RXE2-	I	Negative LVDS differential data input. Channel E2 (even)	
25	RXE2+	I	Positive LVDS differential data input. Channel E2 (even)	
26	GND	P	Ground	
27	RXEC-	I	Negative LVDS differential clock input. (even)	
28	RXEC+	I	Positive LVDS differential clock input. (even)	
29	GND	P	Ground	
30	RXE3-	I	Negative LVDS differential data input. Channel E3 (even)	
31	RXE3+	I	Positive LVDS differential data input. Channel E3 (even)	
32	GND	P	Ground	
33	GND	P	Ground	
34	CSB	I	Chip select, Serial interface chip enable signal. CSB=0:Selected. CSB=1: Not selected.	
35	SCL	I	SPI clock	
36	SDA	I/O	Serial interface address and data input/output.	
37	NC	-	Dummy	
38	VCC	P	Power Input	
39	VCC	P	Power Input	
40	VCC	P	Power Input	

I---Input, O---Output, P--- Power/Ground, “-” ---No connection

Table 3.1 terminal pin assignments

3.2 CN2 pin assignment (Backlight interface)

Connector type: BHSR-02VS-1
Mating Connector: SBHT-002T-P0.5 or equivalent

Pin	Symbol	I/O	Description	Remark
1	LED+(Anode)	P	LED power supply (high voltage)	
2	LED-(Cathode)	P	LED power supply (low voltage)	

Table 3.2 Backlight terminal pin assignments

4. Absolute Maximum Ratings

GND=0V, Ta = 25°C

Item	Symbol	MIN	MAX	Unit	Remark
Power Voltage	VCC	-0.5	5.0	V	
Data Input voltage	V _{IN}	-0.5	5.0	V	Note2
Backlight forward current	I _{LED}	-	100	mA	For each LED
Operating Temperature	Top	-30	85	°C	Note1
Storage Temperature	Tst	-40	95	°C	Note1
Relative Humidity Note2	RH	--	≤95	%	Ta≤40°C
		--	≤85	%	40°C < Ta ≤ 50°C
		--	≤55	%	50°C < Ta ≤ 60°C
		--	≤36	%	60°C < Ta ≤ 70°C
		--	≤24	%	70°C < Ta ≤ 80°C
Absolute Humidity	AH	--	≤70	g/m ³	Ta > 70°C

Table 4 absolute maximum rating

Note1: Input voltage include R0~R5, G0~G5, B0~B5, Dotclk, Hsync, Vsync, Enable, R/L, U/D.(For your reference)

Note2: Ta means the ambient temperature.
 It is necessary to limit the relative humidity to the specified temperature range.
 Condensation on the module is not allowed.

5. Electrical Characteristics

5.1 Recommended Operating Condition

VCC=3.3V, GND=0V, Ta = 25°C

Item	Symbol	Min	Typ	Max	Unit	Remark
Supply Voltage	VCC	3.0	3.3	3.6	V	
Power supply ripple	Vp-p	-	-	200	mV	
Power supply current	Icc	-	TBD	TBD	mA	Note1
Differential input voltage	Vid	250	350	450	mV	
Differential Input threshold voltage for LVDS receiver	Low	Vtl	-100	--	--	Vcm=1.25V
	High	Vth	--	--	+100	
Common Voltage	Vcm	1.0	1.25	1.4	V	
LVDS terminal Resistance	R	--	100	--	Ω	

Table 5.1 LCD module electrical characteristics

Note1: To test the current dissipation, use “all Black Pattern”.

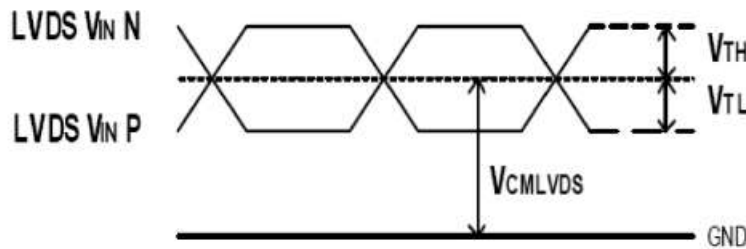


Figure 5.1 LVDS DC timing diagram

5.2 Backlight Unit Driving Condition

LED_GND=GND=0V, Ta = 25°C

Item	Symbol	Min	Typ	Max	Unit	Remark
Channel1	If	-	360	-	mA	Note 1
Forward Voltage	Vf	-	12	-	V	
Backlight Power Consumption	Wbl	-	4320	-	mW	
Life Time	-		50,000		Hrs	Note 3

Table 5.2 LED backlight characteristics

Note 1: If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is an estimated data.

4*6=24 LED

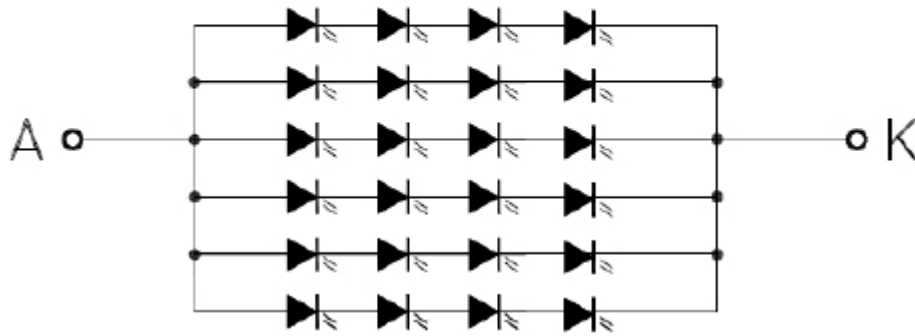


Figure 5.2 LED connection of backlight

6. Timing Chart

6.1 POWER ON/OFF SEQUENCE

Item	Symbol	Min	Typ	Max	Unit	Remark
VCC 3.3V to signal starting	Tp1	5	-	50	ms	
VCC rising time	Tr	0.1	-	5	ms	Note1
Signal starting to backlight on	Tp2	150	-	-	ms	
Signal off to VCC 0V	Tp3	5	-	50	ms	
Backlight off to signal off	Tp4	150	-	-	ms	

Table 6.1 POWER ON/OFF SEQUENCE

Note1: Tr means the time of input voltage rise from 10% to 90%.

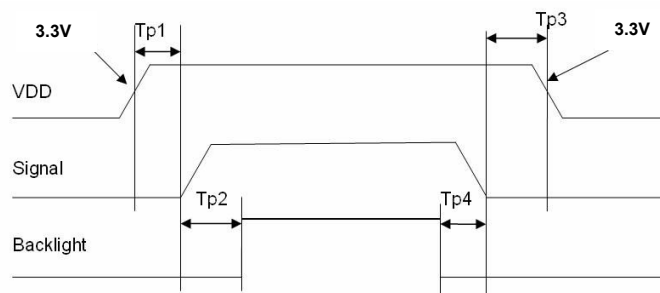


Figure 6.1 Interface power on/off sequence

6.2 Input Timing Characteristics

VCC=3.3V, GND=0V, Ta=25°C

Parameter	Symbol	Min	Typ	Max	Unit	Remark
DCLK(Frame rate=60HZ)	Fclk		35.11		MHz	Tclk=1/Fclk
	Tclk		28.5		ns	
Horizontal section	Horizontal total	Th	992	-	Tclk	
	Valid Data Width	Thd	960	-	Tclk	
	Horizontal blanking	Thb	32	-	Tclk	
Vertical section	Vertical total	Tv	590	-	TH	
	Valid Data Width	Tvd	480	-	TH	
	Vertical blanking	Tvb	110	-	TH	

Table 6.2 AC characteristics

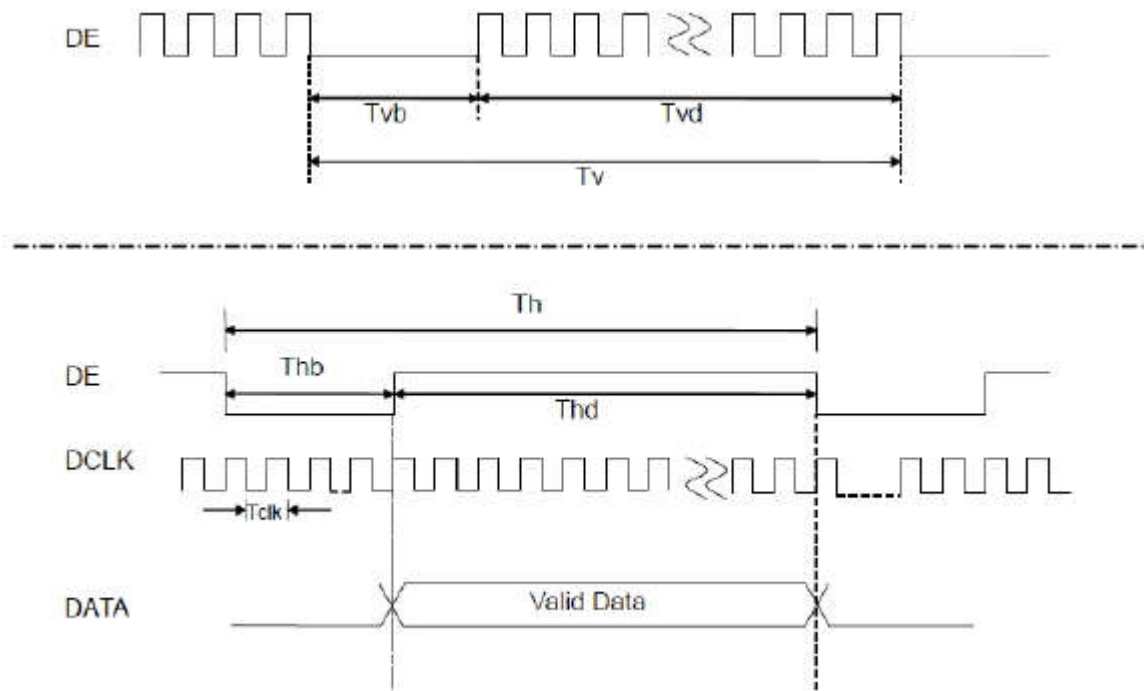


Figure 6.2 AC characteristics

6.3 LVDS input data format

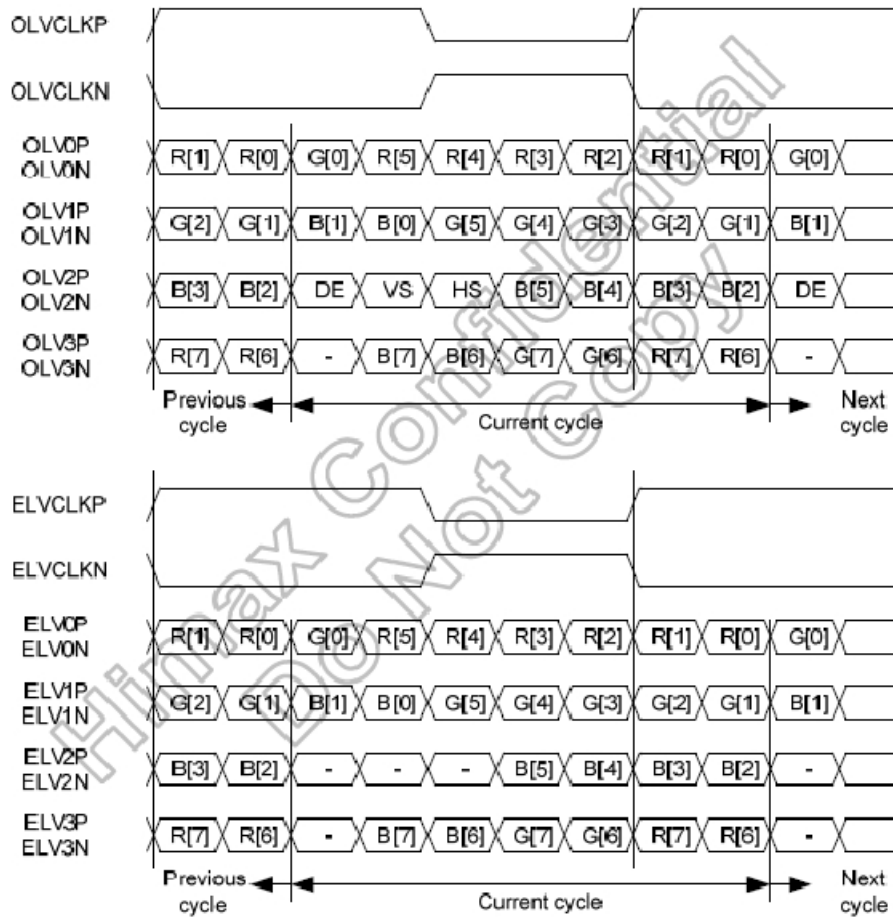


Figure 6.3 LVDS data format (VESA standard, 24bit)

6.4 SPI interface characteristics(3-WIRE)

Parameter	Symbol	Conditions	Spec.			Unit
			Min.	Typ.	Max.	
SDA Setup Time	t_{SD}	CSB to SCL	60	-	-	ns
	t_{SD}	SDA to SCL	60	-	-	ns
SDA Hold Time	t_{HD}	CSB to SCL	60	-	-	ns
	t_{HD}	SDA to SCL	60	-	-	ns
Pulse Width	t_{W1L}	SCL pulse width	75	-	-	ns
	t_{W1H}	SCL pulse width	75	-	-	ns
	t_{W2}	CSB pulse width	1	-	-	μ s
Clock duty	-	-	40	50	60	%

Table 6.4 SPI timing parameter

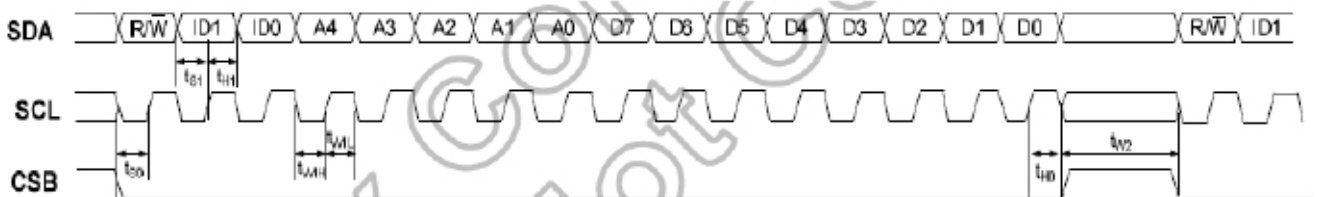


Figure 6.4 SPI timing chart

6.5 SPI Initial Code (example)

<pre> #ifndef _LMT092DNPFWD_ #define _LMT092DNPFWD_ #define LCM_PCLK 65 #define LCM_HACT 1920 #define LCM_VACT 480 #define LCM_HFP 10 #define LCM_HBP 8 #define LCM_HSA 8 #define LCM_VFP 1 #define LCM_VBP 1 #define LCM_VSA 4 #define LCM_NLANE 4 //MIPI Lane #define LCM_VDOMODE 0 //0:Pulses(no Burst) 1:Events 2:Burst #define LCM_MIPISPEED 420 void LCM_Init() { //Page0:Normal function SPI_WriteCmd(0x0000); Delay_ms(5); SPI_WriteCmd(0x02b0); Delay_ms(5); //1port,8bit SPI_WriteCmd(0x03f1);Delay_ms(5); //1920*1080,DOT inversion SPI_WriteCmd(0x0480); Delay_ms(5); SPI_WriteCmd(0x05cf); Delay_ms(5); SPI_WriteCmd(0x1435); Delay_ms(5); SPI_WriteCmd(0x16c8); Delay_ms(5); SPI_WriteCmd(0x1720); Delay_ms(5); SPI_WriteCmd(0x1820); Delay_ms(5); SPI_WriteCmd(0x1cb7); Delay_ms(5); //vcom SPI_WriteCmd(0x1ed0); Delay_ms(5); SPI_WriteCmd(0x1f00); Delay_ms(5); //Page1:Positive gamma correction for red color SPI_WriteCmd(0x0001);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); </pre>	<pre> //Page2:Negative gamma correction for red color SPI_WriteCmd(0x0002);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); //Page3:Positive gamma correction for green color SPI_WriteCmd(0x0003);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); </pre>	<pre> //Page4:Negative gamma correction for rgreen color SPI_WriteCmd(0x0004);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); //Page5:Positive gamma correction for blue color SPI_WriteCmd(0x0005);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); //Page6:Negative gamma correction for blue color SPI_WriteCmd(0x0006);Delay_ms(5); SPI_WriteCmd(0x0100);Delay_ms(5); SPI_WriteCmd(0x0230);Delay_ms(5); SPI_WriteCmd(0x035a);Delay_ms(5); SPI_WriteCmd(0x047a);Delay_ms(5); SPI_WriteCmd(0x0594);Delay_ms(5); SPI_WriteCmd(0x06d6);Delay_ms(5); SPI_WriteCmd(0x0715);Delay_ms(5); SPI_WriteCmd(0x0838);Delay_ms(5); SPI_WriteCmd(0x0974);Delay_ms(5); SPI_WriteCmd(0x0aae);Delay_ms(5); SPI_WriteCmd(0x0bee);Delay_ms(5); SPI_WriteCmd(0x0c40);Delay_ms(5); SPI_WriteCmd(0x0db8);Delay_ms(5); SPI_WriteCmd(0x0e1c);Delay_ms(5); SPI_WriteCmd(0x0f6c);Delay_ms(5); SPI_WriteCmd(0x10a8);Delay_ms(5); SPI_WriteCmd(0x11fc);Delay_ms(5); SPI_WriteCmd(0x1200);Delay_ms(5); SPI_WriteCmd(0x1350);Delay_ms(5); SPI_WriteCmd(0x1495);Delay_ms(5); SPI_WriteCmd(0x15fe);Delay_ms(5); SPI_WriteCmd(0x1603);Delay_ms(5); //Page6:LVDS function SPI_WriteCmd(0x0007);Delay_ms(5); SPI_WriteCmd(0x0115);Delay_ms(5); } void LCM_SetVCOM(uint16_t nVCOM) { uint16_t CMDnVCOM; CMDnVCOM=0x1C00 (nVCOM&0x00FF); SPI_WriteCmd(0x0000); Delay_ms(5); //Page0 SPI_WriteCmd(CMDnVCOM); Delay_ms(10); //VCOM } #endif </pre>
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7. Optical Characteristics

Ta=25°C

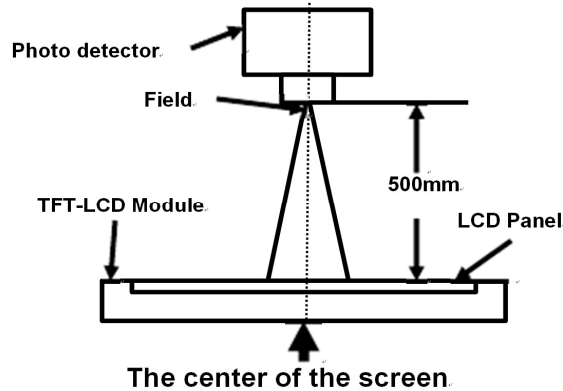
Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles	θT	CR ≥ 10	60	70	-	Degree	Note 2
	θB		50	60	-		
	θL		70	80	-		
	θR		70	80	-		
Contrast Ratio	CR	θ=0°	400	600	-		Note1 Note3
Response Time	T _{ON}	25°C	-	20	30	ms	Note1 Note4
	T _{OFF}						
Chromaticity	White	Backlight is on	x	TBD	TBD	TBD	Note1 Note5
			y	TBD	TBD	TBD	
	Red		x	TBD	TBD	TBD	
			y	TBD	TBD	TBD	
	Green		x	TBD	TBD	TBD	
			y	TBD	TBD	TBD	
	Blue		x	TBD	TBD	TBD	
			y	TBD	TBD	TBD	
Uniformity	U		75	80	-	%	Note1 Note6
NTSC			60	75	-	%	Note 5
Luminance (Without TP)	L		450	500	-	cd/m ²	Note1 Note7

Test Conditions:

- 1.IF= 360mA, VF=12 V and the ambient temperature is 25±2°C.humidity is 65±7%
- 2.The test systems refer to Note 1 and Note 2.

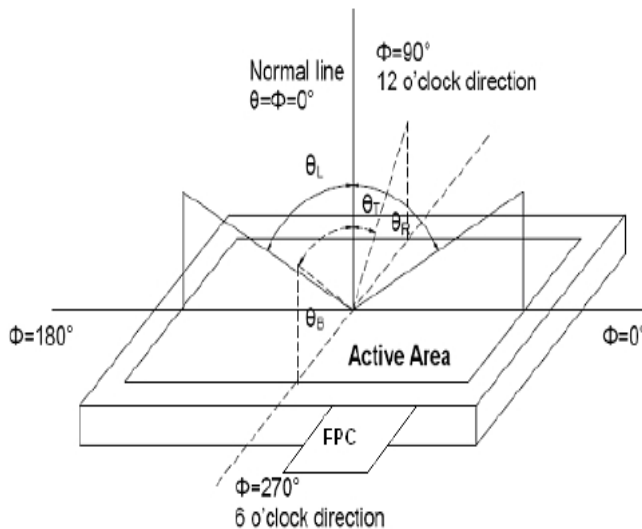
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD.



Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

“White state “: The state is that the LCD should drive by V_{white}.

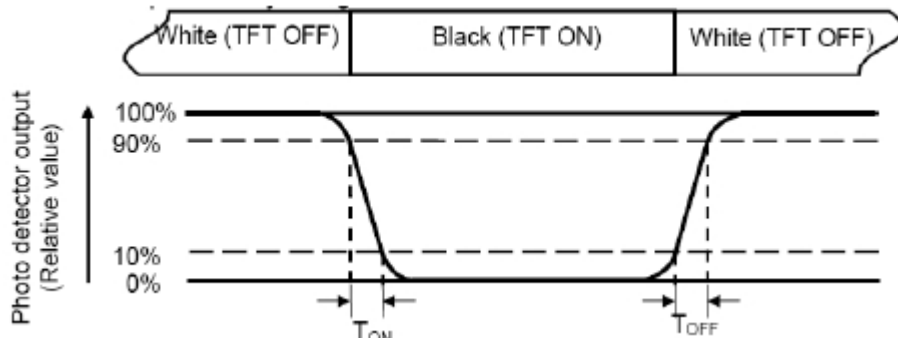
“Black state”: The state is that the LCD should drive by V_{black}.

Vwhite: To be determined

Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



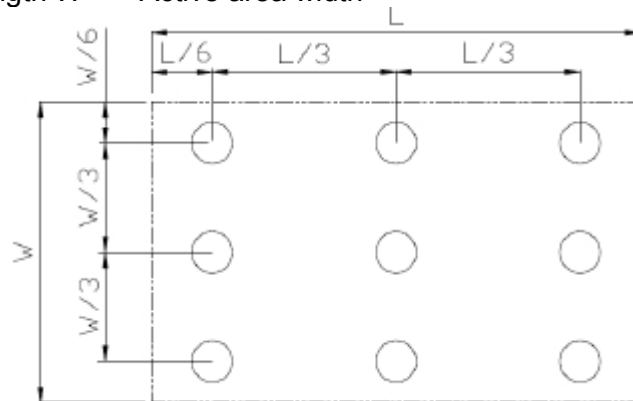
Note 5: Definition of color chromaticity (CIE1931)
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.

8. Precautions for Use of LCD Modules

8.1 Handling Precautions

- 8.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 8.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 8.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 8.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 8.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcoholSolvents other than those mentioned above may damage the polarizer. Especially, do not use the following:
 - Water
 - Ketone
 - Aromatic solvents
- 8.1.6 Do not attempt to disassemble the LCD Module.
- 8.1.7 If the logic circuit power is off, do not apply the input signals.
- 8.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 8.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 8.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
 - 8.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
 - 8.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

8.2 Storage precautions

- 8.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 8.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
Temperature : 0°C ~ 40°C Relatively humidity: ≤80%
- 8.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

8.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.