

SPECIFICATION FOR APPROVAL

() Preliminary Specification
() Final Specification

	Title			14.0"W HD TFT LCI)	
Ī	Customer	1	Dell	25	SUPPLIER	T

Customer	Dell
MODEL	Х976Н

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP140WH1
Suffix	TLA1

^{*}When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	:
/	9 9 <u></u>
e return 1 copy for your consignature and comments.	firmation with

APPROVED BY	SIGNATURE
K. J. Kwon / S.Manager	
REVIEWED BY	
M.J.Lee / Manager	
PREPARED BY	
J.Y.Lee / Engineer	
C.H.Lee / Engineer	

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RECORD OF REVISIONS

devision No	Revision Date	Page	Description	EDII ver
0.0	Sep. 12, 2008	25, 27	First Draft (Preliminary Specification) Updated LGD Product Code in EDID Data : 0000 85Updated Chey k	0.1
			Sum in EDID Data : 00	
0.1	Sep. 25, 2008	4, 5	Updated Power Consumption	0.1
0.2	Oct. 17, 2008	5	Updated ELECTRICAL CHARACTERISTICS	0.2
		12	Updated Power sequence	0.2
		30, 31	Updated EDID Data	0.2
0.3	Feb.14.2009	6	Updated ELECTRICAL CHARACTERISTICS	1.0
		12	Updated Power sequence	1.0
		14	Update Optical specification	1.0
	10111130012010000000000	29-31	Update EDID (Color coordinates, EDID revision A00)	1.0
0.4	Feb.25.2009	6	Updated Electrical Characteristics	1.0
1.0	March.03.2009	-	Final Specifications	1.0
	10 10 30 51 82 130 151 151 51	16	Update Mechanical Characteristics	1.0
********		19	Update Label information	

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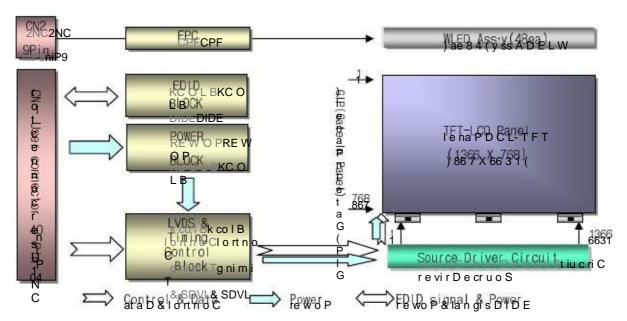


1. General Description

The LP140WH1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 14.0 inches diagonally measured active display area with HD resolution(768 vertical by 1366 horizontal pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors

The LP140WH1 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP140WH1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP140WH1 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	14.0 inches diagonal			
Outline Dimension	323.5(H, typ) × 192.0(V, typ) × 5.2(D,max) [mm]			
Pixel Pitch	0.2265mm × 0.2265 mm			
Pixel Format	1366 horiz. By 768 vert. Pixels RGB strip arrangement			
Color Depth	6-bit, 262,144 colors			
Luminance, White	220 cd/m2(Typ.5 point)			
Power Consumption	Total 4.8 Watt(Max.) @ LCM circuit 1.5 Watt(Max.), B/L input 3.3 Watt(Max.)			
Weight	350g (Max.)			
Display Operating Mode	Transmissive mode, normally white			
Surface Treatment	Hard Coating(3H), Glare treatment of the front polarizer			
RoHS Comply	Yes			

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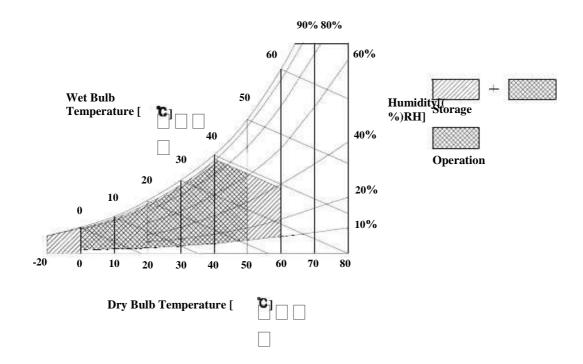
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

D	Countries 1	Val	ues	Units	N	
Parameter	Symbol	Min	Max	Units	Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°X	1	
Storage Temperature	Нѕт	-20	60	°X	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be $39^{\circ}X$ Max, and no condensation of water.





3. Electrical Specifications

3-1. Electrical Characteristics

The LP140WH1 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the LED BL.

Table 2. ELECTRICAL CHARACTERISTICS

ъ.	0 1 1	Values				
Parameter	Symbol	Min	Тур	Max	Unit	Notes
LOGIC :						
Power Supply Input Voltage	Vcc	3.0	3.3	3.6	V	618081800 618888800
Power Supply Input Current	Icc	-	400	465	mA	1
Power Consumption	Pcc		1.3	1.5	W	1
Power Supply Inrush Current	ICC_P			1500	mA	
LVDS Impedance	ZLVDS	90	100	110	δ	2
BACKLIGHT : (w/o LED Driver)		43-000 k.cov 3 f0-00000041 f50			22	01000000000000000000000000000000000000
LED Power Input Voltage	VLED	7.0	12.0	20.0	V	
LED Power Input Current	Iled		20		mA	3
LED Power Consumption	PLED	UI-A VECT TOTAL	3.1	3.3	W	3
LED Power Inrush Current	ILED_P	-	-	-	mA	
PWM Dimming (Duty) Ratio	SOURCE TO COMPANY THE SECOND S	8.0		100	%	4
PWM Impedance	ZPWM	20	40	60	kδ	
PWM Frequency	Fрwм	200	<u>-</u>	1000	Hz	5
PWM High Level Voltage	V _{PWM_H}	3.0	100110011001001001	5.3	V	HI ISSHIRE
PWM Low Level Voltage	VPWM_L	0	-	0.5	V	
LED_EN High Voltage	VLED_EN_H	3.0		5.3	V	111281122
LED_EN Low Voltage	VLED_EN_L	0		0.5	v	2000000
LED_ED Impedance	Zpwm	20	40	60	kΩ	
Life Time	0030741003400311004003410040	15,000	1100311201200310123100		Hrs	6

Note)

- 1. The specified Icc current and power consumption are under the Vcc = 3.3V , 25 , fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.
- This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 3. The specified LED current and power consumption are under the Vled = 12.0V, 25, Dimming of Max luminance whereas White pattern is displayed and fv is the frame frequency.
- 4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 5. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 6. The life time is determined as the sum of operating time at which brightness of LCM at the typical LED current is 50% compare to that of minimum value specified in table7. under general user condition.

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3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model CABLINE-VS RECE ASS'Y manufactured by I-PEX.

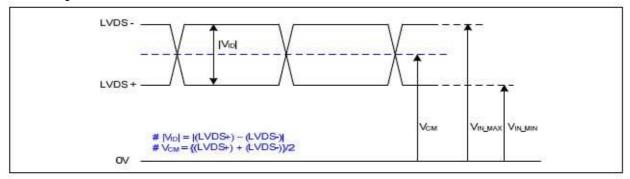
Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	Reserved (Connector Test)	
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4 5	V EEDID NC	DDC 3.3V power Reserved (BIST)	1, Interface chips 1.1 LCD : SW, SW0624 (LCD Controller) including LVDS Receiver
6	Clk EEDID	DDC Clock	1.2 System : THC63LVDF823A or equivalent
7	DATA EEDID	DDC Data	* Pin to Pin compatible with LVDS
8	Odd_R _{IN} 0-	Negative LVDS differential data input	
9	Odd_R _{IN} 0+	Positive LVDS differential data input	2. Connector
10	GND	Ground	2.1 LCD : CABLINE-VS RECE ASS'Y, I-PEX or its compatibles
11	Odd_R _{IN} 1-	Negative LVDS differential data input	2.2 Mating : CABLINE-VS PLUG CABLE
12	Odd_R _{IN} 1+	Positive LVDS differential data input	ASS'Y or equivalent. 2.3 Connector pin arrangement
13	GND	Ground	2.3 connector più arrangement
14	Odd_Rin 2-	Negative LVDS differential data input	
15	Odd_R _{IN} 2+	Positive LVDS differential data input	94пп А
16	GND	Ground	
17	Odd_CLKIN-	Negative LVDS differential clock input	
18	Odd_CLKIN+	Positive LVDS differential clock input	[LCD Module Rear View]
19	GND	Ground	[Led Woddle Real View]
20	NC	No Connection	
21	NC	No Connection	
19	GND	Ground	
23	NC	No Connection	
24	NC	No Connection	
19	GND	Ground	
26	NC	No Connection	
27	NC	No Connection	
19	GND	Ground	
29	NC	No Connection	
30	NC	No Connection	
31	VLED_GND	LED Ground	
32	VLED_GND	LED Ground	
33	VLED_GND	LED Ground	
34	NC	Reserved (Connector Test)	
35	PWM	PWM for luminance control	
36	LED_EN	Backlight On/Off Control	
37	NC	No Connection (Reserved)	
38	VLED	LED Power Supply 7V-20V	
39	VLED	LED Power Supply 7V-20V	
40	VLED	LED Power Supply 7V-20V	



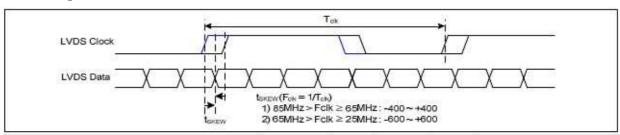
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	600	mV	-
LVDS Common mode Voltage	Vcm	0.6	1.8	V	-
LVDS Input Voltage Range	Vin	0.3	2.1	V	-

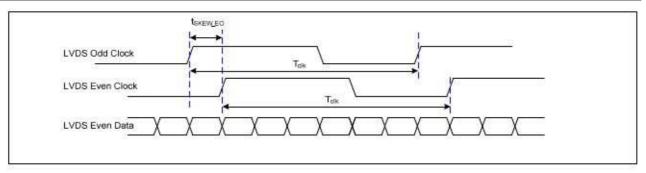
3-3-2. AC Specification



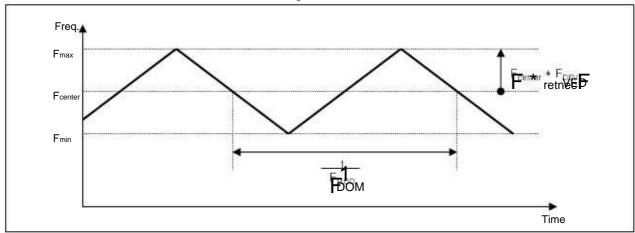
Description	Symbol	Min	Max	Unit	Notes
	tskew	- 400	+ 400	ps	85MHz > Felk 65MHz
LVDS Clock to Data Skew Margin	tskew	- 600	+ 600	ps	65MHz > Felk 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	tskew_eo	- 1/7	+ 1/7	Telk	-
Maximum deviation of input clock frequency during SSC	Fdev	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	Fмоd	-	200	KHz	-

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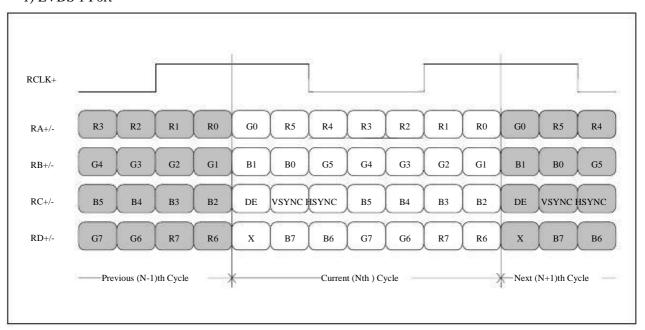


< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format 1) LVDS 1 Port



< LVDS Data Format >

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Condition: VCC =3.3V

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Product Specification

3-4. Signal Timing Specifications

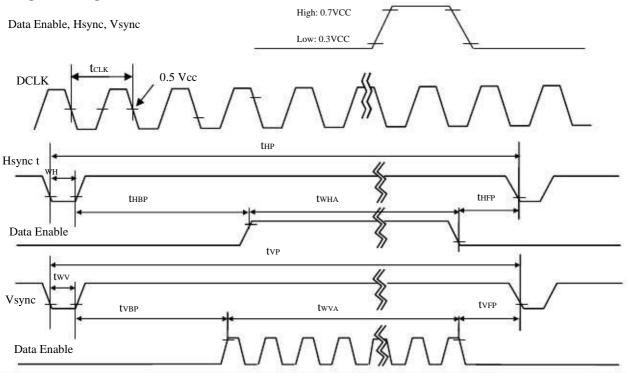
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 4. TIMING TABLE

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	fclk	68.7	72.3	76.2	MHz	
Period		t HP	1470	1526	1586		
Hsync	ync Width		23	32	40	tCLK	
	Width-Active	twha	1366	1366	1366		
Vsync	Period	tvp	779	790	801		
	Width	twv	2	5	8	tHP	
	Width-Active	twva	768	768	768		
	Horizontal back porch	tнвр	72	80	124	.0116	
Data	Horizontal front porch	thep	8	48	48	tCLK	
Enable	Vertical back porch	tvbp	8	14	20		
	Vertical front porch	tvfp	1	3	5	tHP	

3-5. Signal Timing Waveforms

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3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

]	nput Co	lor Data	ı						
	Color			RE	ED				GR	EEN				BL	UE		
	Color	MSI	3			I	SB N	/ISB			I	LSB MS	SB				LSB
	28	R5	R4 R	3 R2 R	1 R0 G5	í		G4	G3 G2 G	G1 G0 B5	i		B4	В3	B2	B1	В0
	Black	0	0	0	0	0	00	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1 (0	0	0	0	0 0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1 0	0	0	0	0	0
Basic Color	Blue	0	0	0	0	0	0 0	0	0	0	0	0	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1 (0	0	0	0	0	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1 0	0	0	0	0	0
	White	1	1	1	1	1	1 1	1	1	1	1	1 1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0 (0	0	0	0	0 0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1 () 0	0	0	0	0 0	0	0	0	0	0
RED	**************************************			uzacarzac	-0000000	erenn								4940000		curacina	
	RED (62)	1	1	1	1	1	0.0	0	0	0	0	0 0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1 (0	0	0	0	0 0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0.0	0	0	0	0	0 0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0 0	0	0	0	0	1 0	0	0	0	0	0
GREEN			*****	stere:	*****	******		******	*****					*****		*****	
	GREEN (62)	0	0	0	0	0	0 1	1	1	1	1	0 0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	15555555	1	1	1	1 0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0 (0	0	0	0	0 0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0 0	0	0	0	0	0 0	0	0	0	0	1
BLUE	***************	21 2001		155150	stset		2537	ozana.	011441		H1561						05058
	BLUE (62)	0	0	0	0	0	0 (0	0	0	0	0	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0.0	0	0	0	0	0	1	1	1	1	1



3-7. Power Sequence

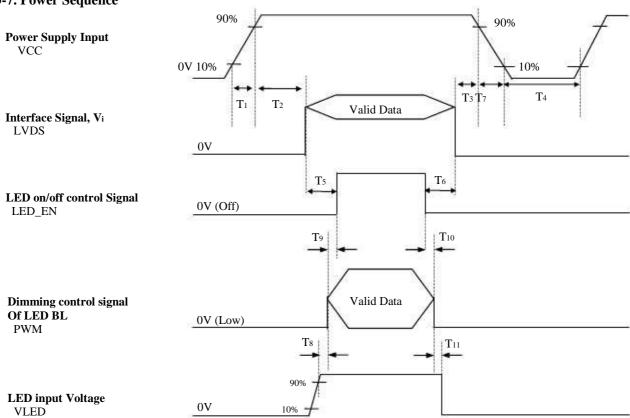


Table 6. POWER SEQUENCE TABLE

ъ.	1	Value		***
Parameter	Min.	Тур.	Max.	Units
Tı	0.5	-	10	ms
T2	0	-	50	ms
T3	0	-	50	ms
T4	400	-	-	ms
T 5	200	-	-	ms
T6	200	-	-	ms
T 7	3	-	10	ms
T8	10	-	-	ms
T9	0	-	-	ms
T10	0	0		ms
Note) T	10	-	-	ms

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. LED power must be turn on after power supply for LCD and interface signal are valid.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25° X. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of f and equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

 ${\bf FIG.~1~Optical~Characteristic~Measurement~Equipment~and~Method}$

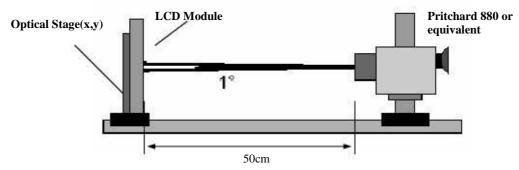


Table 7. OPTICAL CHARACTERISTICS

 $Ta{=}25^{\circ}C,\ VCC{=}3.3V,\ fv{=}60Hz,\ fclk{=}\ 72.3MHz,\ Iled{=}\ 20\ mA$

			Values	ei.		
Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio	CR	500				1
Surface Luminance, white	Lwh	200	220		cd/m2	2
Luminance Variation	× white		1.4	1.6		3
Response Time	Trr+ Trd		16	24	ms	4
Color Coordinates	Santra of the Manager		on the second of	sate of the Vina Vina Contact of	can consumeración	
RED	RX	0.588	0.618	0.648		
	RY	0.325	0.355	0.385		
GREEN	GX	0.300	0.330	0.360		
	GY	0.554	0.584	0.614		
BLUE	BX	0.115	0.145	0.175		
	BY	0.064	0.094	0.124		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right(Φ=0°)	ρ	40	<u>.</u>	.	degree	
x axis, left (Φ=180°)	λ	40			degree	
y axis, up (Φ=90°)	υ	15	****		degree	
y axis, down (Φ=270°)	δ	30			degree	
Gray Scale						6

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1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$LwH = Average(L_1, L_2, ..., L_5)$$

3. The variation in surface luminance , The panel total variation (\times white) is determined by measuring LN at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\times \text{ white} = \frac{\text{Maximum}(L_1, L_2, \dots L_{13})}{\text{Minimum}(L_1, L_2, \dots L_{13})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Trr) and from black to white(Decay Time, Trd). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

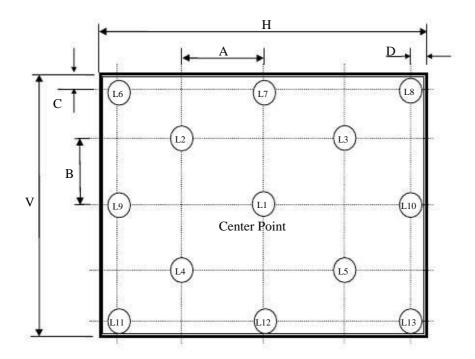
* fv = 60Hz

Gray Level	Luminance [%] (Typ)
L0	0
L7	0.97
L15	4.30
L23	10.59
L31	19.92
L39	34.80
L47	55.61
L55	79.40
L63	100



FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>



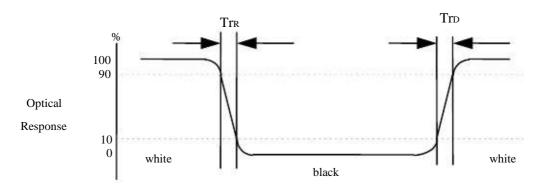
H,V: ACTIVE AREA

 $A: H/4 mm \\ B: V/4 mm \\ C: 10 mm \\ D: 10 mm$

POINTS: 13 POINTS

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





5. Mechanical Characteristics

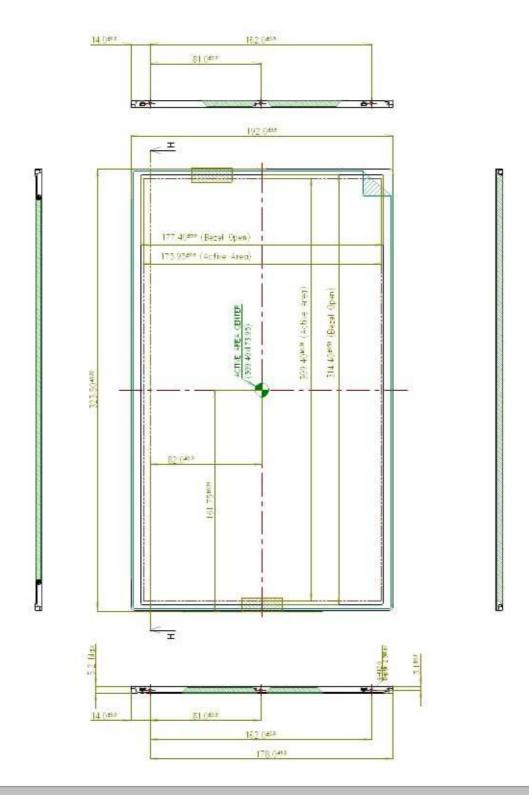
The contents provide general mechanical characteristics for the model LP140WH1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	323.5 ± 0.5mm
Outline Dimension	Vertical	192.0 ± 0.5mm
	Thickness	5.2mm (max)
Donal Association	Horizontal	314.4 ± 0.5mm
Bezel Area	Vertical	177.4 ± 0.5mm
A.C. Dist. A	Horizontal	309.40 mm
Active Display Area	Vertical	173.95 mm
Weight	350g (Max.)	20
Surface Treatment	the front polarizer	



<FRONT VIEW>

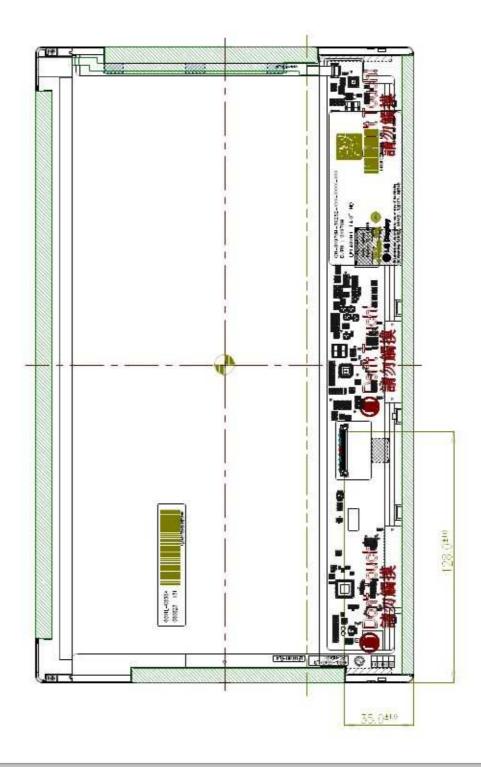
Note) Unit:[mm], General tolerance: ± 0.5 mm





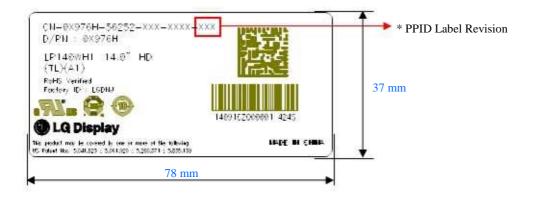
<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5 mm





[DETAIL INFORMATION OF PPID LABEL AND REVISION CODE]



* PPID Label Revision :

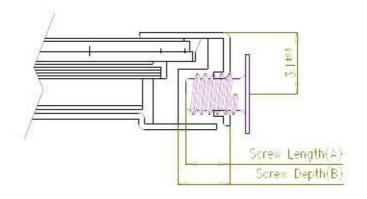
It is subject to change with Dell event. Please refer to the below table for detail.

Classification	No Change	1st Revision	2nd Revision	 9th Revision	
SST(WS)	X00	X01	X02	 A09	
PT(ES)	X10	X11	X12	 A19	
ST(CS)	X20	X21	X22	 A29	
XB(MP)	A00	A01	A02	 A09	

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[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]



- * Mounting Screw Length (A) = 2.0(Min) / 2.5(Max)
- * Mounting Screw Hole Depth (B) = 2.5(Min)
- * Mounting hole location : 3.1(Typ)
- * Torque : 2.0 kgf.cm(Max) (Measurement gauge : torque meter)

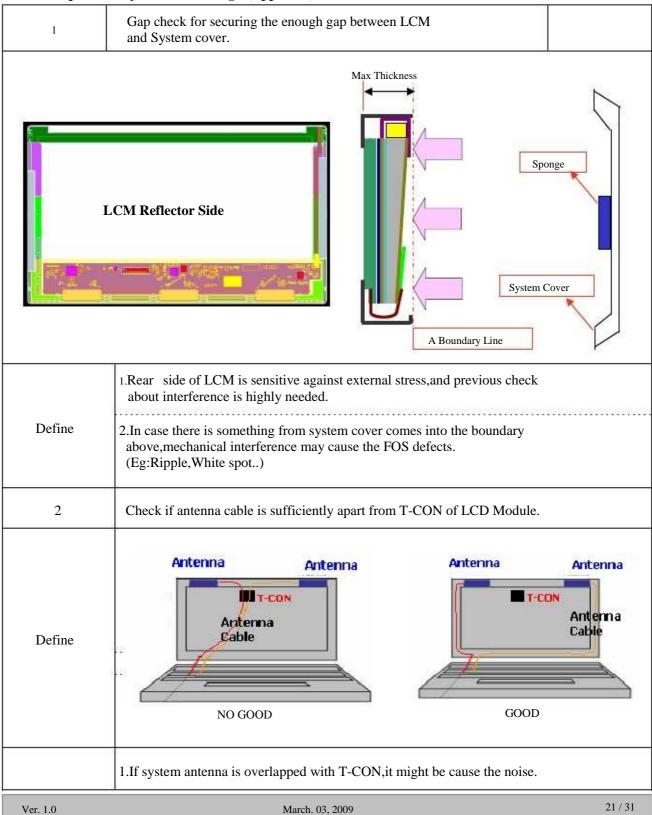
Section A-A

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

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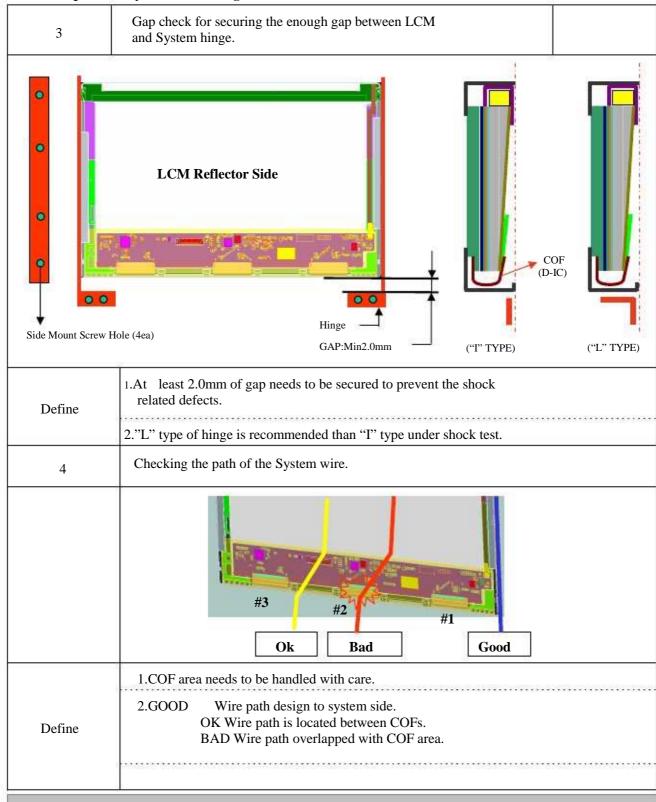


LGD Proposal for system cover design.(Appendix)





LGD Proposal for system cover design.



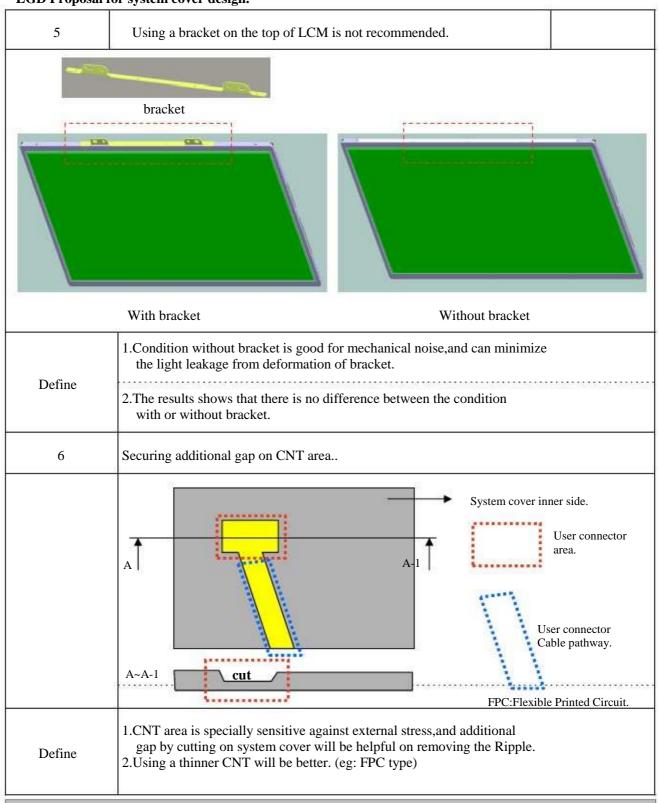
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Product Specification

LGD Proposal for system cover design.



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6. Reliability

Environment test condition

No.	Test Item	Conditions					
1	High temperature storage test	Ta= 60°C, 240h					
2	Low temperature storage test	Ta= -20°C, 240h					
3	High temperature operation test	Ta= 50°C, 50%RH, 240h					
4	Low temperature operation test	Ta= 0°C, 240h					
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis					
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)					
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr					

{ Result Evaluation Criteria }
There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



7. International Standards

7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark



A,B,C: SIZE(INCH)

E:MONTH $F \sim M:SERIAL NO.$

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	В	С

D: YEAR

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 30 pcs

b) Box Size : 490 mm × 390 mm × 256 mm



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=200 mV(Over \ and \ under \ shoot \ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



APPENDIX A. Enhanced Extended Display Identification Data (EEDID_{TM})

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10.0			EDID Data for Dell _ ver. 1.0		2009.02
	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	0	00	Header	00	0000000
Header	1	01	Header	FF	1111111
	2	02	Header	FF	1111111
	3	03	Header	FF	111111
	4	04	Header	FF	111111
	- 5	05	Header	FF	1111111
	6	06	Header	FF	111111
	7	07	Header	00	000000
	8	08	EISA manufacture code (3 Character ID) LOD	30	001100
	9	09	EISA margiacture code (Compressed ASCII)	E4	111001
2000	10	0A	Panel Supplier Reserved - Product Code 018Eh	8B	100010
2	11	OB	(Hex. LSB first.)	01	000000
줮	12	oc	LCD Module Serial No - Preferred but Optional ("O" Frot used)	00	000000
Vendor / Product	13	0D	LCD Module Serial No - Preferred but Optional ("O" H not used)	00	000000
8	14	0E	LCD Module Serial No - Preferred but Optional ("0" Front used)	00	000000
i g	13	0F	LCD Module Serial No - Preferred but, Optional ("O" If not used)	00	000000
,5	16	10	Week of Manufacture 00 weeks	00	000000
~	17	11	Year of Manufacture 2008 years	12	000100
	18	12	EDID structure version #= 1	01	000000
	- 4	_		03	000000
- 4	19	13	EDID revision H = 3		
200	20	14	Video input Definition = Digital signal	80	100000
Display	21	15	Max H image size (Rounded cm) = 31 cm	1F	00011
<u>.</u>	22	16	Max V image size (Rounded cm) = 17 cm	11	00010
Q	23	17	Display gamma = (gamma*100)·100 = Example:(2.2*100)·100=120 = 2.2 Gamma Feature Support (no_DFMS, no_Active UB/Very Low Fower, ROB color display, Tuning BLK Lino_	78	01111
	24	10	err	0A	00001
	25	19	Red/Orem Low Bits (RxRy/OxOy)	4A	010010
799	26	1A	Blue/White Low Bits (BxBy/WxWy)	05	00000
JIIC	27	1B	Red X	9E	10011
2	28	ıc	Red Y Ry = 0.355	5B	01011
<i>B</i>	29	1 D	Green X Gx = 0.330	54	01010
Vendor / Product	30	1E	Green V Gy = 0.584	95	10010
7	31	1F	Blue M Bn = 0.145	25	00100
20	32	20	Blue Y By = 0.094	18	00011
	33	21	White X Wx = 0.313	50	01010
	34	22	White Y Wy = 0.329	54	01010
120 M	35	23	Established timing I (00h if not used)	00	000000
Establi shed	36	24	Established timing 2 (00h if not used)	00	00000
ES	37	25	Manufacturer's Limings (00th if not used)	00	00000
	38	26	Standard timing ID1 (01h if not used)	01	000000
	39	27	Standard timing ID1 (01h if not used)	01	00000
	40	28	Standard timing ID2 (01h if not used)	01	00000
	41	29	Standard timing ID2 (01h if not used)	01	00000
	42	2A	Standard tinning ID3 (01h if not used)	01	00000
3	43	2B	Standard timing ID3 (01h if not used)	01	000000
, Su	44	20	Standard timing ID4 (01h if not used)	01	000000
1	45	2D	Standard timing ID4 (Olh if not used)	01	000000
Sundard Timing 1D	46	2E	Standard timing ID4 (Olin II not used) Standard timing ID5 (Olih if not used)	01	000000
	47	2F		01	-
Tag.		10000	Standard timing ID5 (01h if not used)		000000
Star	49	30	Standard tinning ID6 (01h if not used)	01	000000
	49	31	Standard timing ID6 (01h if not used)	01	000000
	50	32	Standard timing ID7 (01h if not used)	01	000000
	51	33	Standard timing ID7 (01h finot used)	01	000000
	52	34	Standard timing ID8 (01h if not used)	01	000000

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$\textbf{APPENDIX A. Enhanced Extended Display Identification Data} \ (\textbf{EEDID}_{TM}) \\$

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	(Dec)	Byte (Hex)	Field Name and Comments	(Hex)	(Bin)
	54	36	Pixel Clock/10,000 (LSB) 72.3 MHz @ 60H		0011111
Timing Descriptor #1	55	37	Pixel Clock/10,000 (MSB)	1C	00011100
	56	38	Horizontal Active (lower 8 bits) 1366 Dixels	56	0101011
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 160 Dixels	A0	1010000
	58	3A	Horizontal Active / Horizontal Blanking(Trp-HA) (upper 4:4bits)	50	0101000
	59	3B	Vertical Autire 768 Lines	00	0000000
	60	3 C	Vertical Blanking (Top-HA) (DE Blanking typ for DE only panels) 22 Lines	16	0001011
	61	3 D	Vertical Active : Vertical Blanking (Top-HA) (upper 4:4bits)	30	0011000
	62	3E	Horizontal Sync. Offset (Thfp) 48 Pixels	30	001100
હ્યુ	63.	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	001000
0.0	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 5 Lines	35	001101
25	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	000000
.5	66	42	Horizontal Image Size (mm) 310 mm	36	001101
200	67	43	Vertical Image Size (mm) 174 mm	AE	101011
	68	44	Horizontal Image Size / Vertical Image Size	10	000100
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	000000
	71	47	Non-interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG), DE only note : LSB is set to 'l' if panel is DE timing only. H/V can be ignored.	19	000110
	72	48	Pixel Clock/10,000 (LSB) 72.3 MHz @ 60H	3E	001111
	73	49	Pixel Clock/10,000 (MSB)	1C	000111
	74	4A	Horizontal Active (lower 8 bits) 1366 Dixels	56	010101
	7.5	4B	Horizontal Blanking(Thp-HA) (lower 8 bits) 160 Dixels	A0	101000
	76	4C	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	010100
23	77	4D	Vertical Autime 768 Lines	00	000000
Timing Descriptor #2	78	4E	Vertical Blanking (Top-HA) (DE Blanking typ for DE only panels) 22 Lines	16	000101
1	79	AF	Vertical Active : Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	001100
2	80	50	Horizontal Sync. Offset (Thfp) 48 Pixels	30	001100
- E	81	51	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	001000
00	82	52	Vertical Sync Offset(Tvfp) : Sync Width (VSPW) 3 Lines : 5 Lines	35	001101
-5	83	53	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	000000
8	84	54	Horizontal Image Size (mm) 310 mm	36	001101
200	85	55	Vertical Image Size (mm) 174 mm	AE	101011
	86	56	Horizontal Image Size / Vertical Image Size	10	000100
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG), DE only note; LSB is set to 'l' if panel is DE tinning only. HV can be ignored.	19	000110
	90	5A	Flag	00	000000
	91	5B	Flag	00	000000
	92	5C	Flag	00	000000
	03	5D	Data Type Tag : Alpharametric Data String (ASCII String)	FE	111111
	94	5E	Flag	00	000000
#E	95	5F	Dell D/N let Cherecter = X	58	010110
Timing Descriptor #3	96	60	Dell DAN 2nd Cheracter = 9	39	001110
	97	61	Dell D/N 3rd Character = 7	37	001101
	98	62	Dell P/N 4th Character = 6	36	001101
3	99	63	Dell P/N 5th Character = H	48	010010
00	100	64	EDID Revision Build Name = MP(X-Build) , Revision # = A00	80	100000
1	101	65	Manufacturer P/N = 1	31	001100
La	102	66	Marufacturer P/N = 4	34	001101
	103	67	Marofacturer P/N = 0	30	001100
	104	68	Manufacturer P/N = W	57	010101
	105	69	Manufacturer P/N = H	48	010010
	106	6A	Manufacturer P/N = 1	31	001100
	107	6B	Manufacturer D/N(ff<13 char-> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	0A	000010

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APPENDIX A. Enhanced Extended Display Identification Data (EEDID_{TM})

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	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin.)
	108	6C	Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag: Descriptor Defined by manufacturer	00	0000000
	112	70	Flag	00	0000000
#	113	71	SMBUS Value(Step #1) = 255 mits	FF	1111111
Timing Descriptor #4	114	72	SMBUS Value(Step #2) = 255 nits	FF	1111111
, Š.	115	73	SMBUS Value(Step #3) = 255 nits	FF	1111111
8	116	74	SMBUS Value(Step #4) = 255 nits	FF	1111111
ਨੈ	117	75	SMBUS Value(Step #5) = 255 nits	FF	1111111
bo	118	76	SMBUS Value(Step #6) = 255 nits	FF	1111111
4	119	77	SMBUS Value(Step #7) = 255 mis	FF	1111111
Lin	120	78	SMBUS Value(Step #8) = 255 nits (Typically = FFh, Max nits)	FF	1111111
	121	79	Single LVDS, No RTC, No VIC support	01	0000000
	122	7A	BIST support	01	0000000
	123	7B	(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	0A	00001010
	124	7C	(ff<13 char-> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	0010000
	125	70	(ff<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
Check	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	0000000
S	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	95	1001010

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