



Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification

(♦) Final Specification

Title		15.6" HD TFT LC	CD
Customor	NEC	SI IDDI IED	LC Display Co. Ltd

Customer	NEC
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP156WH4
Suffix	TLB1

^{*}When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE				
Please return 1 copy for your confirmation with your signature and comments.					

APPROVED BY	SIGNATURE				
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Ver. 1.0 Jan. 25, 2011 1 / 31





Product Specification

Contents

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	
3-1	ELECTRICAL CHARACTREISTICS	6~7
3-2	INTERFACE CONNECTIONS	8
3-3	LVDS SIGNAL TIMING SPECIFICATION	9-10
3-3	SIGNAL TIMING SPECIFICATIONS	11
3-4	SIGNAL TIMING WAVEFORMS	11
3-5	COLOR INPUT DATA REFERNECE	12
3-6	POWER SEQUENCE	13
4	OPTICAL SFECIFICATIONS	14-16
5	MECHANICAL CHARACTERISTICS	17-20
6	RELIABLITY	21
7	INTERNATIONAL STANDARDS	
7-1	SAFETY	22
7-2	EMC	22
7-3	Environment	22
8	PACKING	
8-1	DESIGNATION OF LOT MARK	23
8-2	PACKING FORM	23
Α	APPENDIX-1,2,3	24-26
9	PRECAUTIONS	27-28
Α	APPENDIX. Enhanced Extended Display Identification Data	29-31

Ver. 1.0 Jan. 25, 2011 2 / 31





Product Specification

RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	Oct. 14, 2010	-	First Draft (Preliminary Specification)	0.0
0.1	Nov. 08, 2010	4	Update weight typical value / Surface Treatment	
		6	Update Electric Characteristics table	
		7	Update Notes	
		8	Update Connector Type	
		13	Change T1 time	
		14	Update Optical Characteristics table	
		17	Update weight typical value	
		18	Update Drawing	
		20	Update Drawing	
		21	Update Environment Test Condition	
		23-26	Update Packing Information	
		29-31	Update EDID(Check sum : B3→71)	0.1
0.2	Dec. 27, 2010	6	Update Electric Characteristics table	
		11	Update Signal Timing DCLK Min/Max	
		13	Update Power Sequence T7 3ms →2ms	
		17	Update Mechanical Characteristics	
		20	Update Panel to Bezel size	
0.3	Jan. 18, 2011	18	Update Drawing	
1.0	Jan. 25, 2011	-	Final Draft	

Ver. 1.0 Jan. 25, 2011 3 / 31

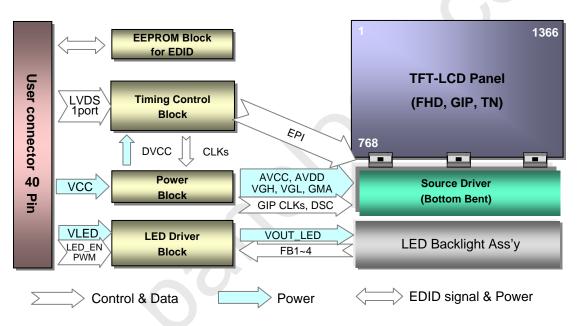




Product Specification

1. General Description

The LP156WH4 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.6 inches diagonally measured active display area with HD resolution (1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP156WH4 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP156WH4 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP156WH4 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	15.6 inches diagonal
Outline Dimension	359.3(H, typ) × 209.5(V, typ) × 5.5(D,max) [mm]
Pixel Pitch	0.252mm × 0.252 mm
Pixel Format	1366 horiz. By 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m ² (Typ.5 point @ PWM Duty = 100%)
Power Consumption	Total 4.2 W(Typ.) Logic : 0.9W (Typ.@ Mosaic), B/L : 3.3W (Typ.@ VLED 12V)
Weight	435g(typ.), 450g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-Glare treatment of the front polarizer
RoHS Comply	Yes
BFR / PVC / As Free	Yes for all

Ver. 1.0 Jan. 25, 2011 4 / 31





Product Specification

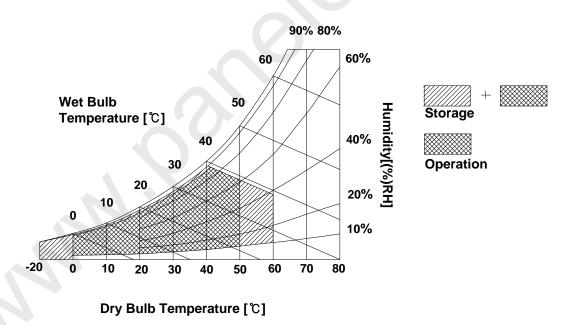
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Symbol		Linite	Notes	
Faranielei	Syllibol	Min	Min Max Units		Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Hst	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39°C Max, and no condensation of water.



Ver. 1.0 Jan. 25, 2011 5 / 31





Product Specification

3. Electrical Specifications

3-1. Electrical Characteristics

The LP156WH4 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL.with LED Driver.

Table 2. ELECTRICAL CHARACTERISTICS

Doromotor		Symbol	Values			11	Mada
Parameter	Symbol	Min	Тур	Max	Unit	Notes	
LOGIC :					3.6	V	1
Power Supply Input Voltage		Vcc	3.0	3.3			
Power Supply Input Current	Mosaic	Icc	-	275	320	mA	2
(Even)	Black	ICC_max	-	330	380	mA	3
Power Consumption		Pcc	-	0.9	1.1	W	2
Power Supply Inrush Current		Icc_p	-)) -	1500	mA	4
LVDS Impedance		ZLVDS	90	100	110	Ω	5
EDID Input Voltage		VEDID	3.0	3.3	3.6	V	
EDID Input Current		ledid	-	-	10	mA	
BACKLIGHT : (with LED Drive	er)	AU					
LED Power Input Voltage		VLED	7.0	12.0	21.0	V	6
LED Power Input Current		ILED	-	275	290	mA	7
LED Power Consumption		PLED	-	3.3	3.7	W	7
LED Power Inrush Current		ILED_P	-	-	1000	mA	8
PWM Duty Ratio			5	-	100	%	9
PWM Jitter		-	0	-	0.3	%	10
PWM Impedance		Zpwm	20	40	60	kΩ	
PWM Frequency		FPWM	200	-	1000	Hz	11
PWM High Level Voltage		V _{PWM_H}	3.0	-	5.3	V	
PWM Low Level Voltage		V _{PWM_L}	0	-	0.5	V	
LED_EN Impedance		Zpwm	20	40	60	k Ω	
LED_EN High Voltage		VLED_EN_H	3.0	-	5.3	V	
LED_EN Low Voltage		VLED_EN_L	0	-	0.5	V	
Life Time			15,000	-	-	Hrs	12

Ver. 1.0 Jan. 25, 2011 6 / 31





Product Specification

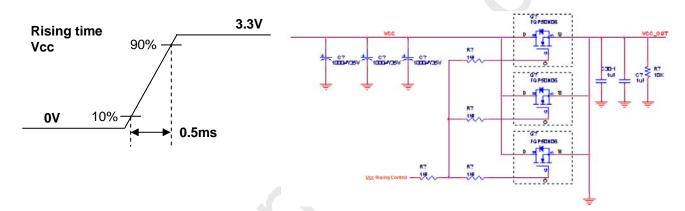
Note)

- 1. The measuring position is the connector of LCM and the test condition is under 25 °C, fv = 60Hz, Black pattern.
- 2. The specified Icc current and power consumption are under the Vcc = 3.3V , 25°C, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.

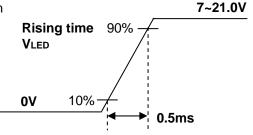
 (Max current pattern is Black, measured by Multi-Meter=EVEN)



- 3. This spec. is the max load condition for the cable impedance designing. (Measured by multi-meter=EVEN)
- 4. The below figures are the measuring Vcc condition and the Vcc control block by LGD used. The Vcc condition is same the minimum of T1 at Power on sequence.



- 5. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 6. The measuring position is the connector of LCM and the test conditions are under 25 $^{\circ}$ C.
- 7. The current and power consumption with LED Driver are under the $V_{LED} = 12.0 \text{V}$, $25\,^{\circ}\text{C}$, Dimming of Max luminance whereas White pattern is displayed and fv is the frame frequency.
- 8. The below figures are the measuring VLED condition and the VLED control block LGD used. VLED control block is same with Vcc control block.



- 9. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 10. If Jitter of PWM is bigger than maximum. It may cause flickering.
- 11. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 12. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.

Ver. 1.0 Jan. 25, 2011 7 / 31







Product Specification

3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector used for the module electronics interface and the other connector used for the integral backlight system.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection	[Interface Chip]
2	vcc	LCD Logic and driver power (3.3V Typ.)	1. LCD :
3	VCC	LCD Logic and driver power (3.3V Typ.)	SiW, SW0624(LCD Controller)
4	V EEDID	DDC Power (3.3V)	Including LVDS Receiver.
5	NC NC	No Connection	2. System : THC63LVDF823A or equivalent
6	Clk EEDID	DDC Clock	* Pin to Pin compatible with LVDS
7	DATA EEDID	DDC Data	
8	ORX0-	Negative LVDS differential data input	[Connector]
9	ORX0+	Positive LVDS differential data input	Hirose KN38A-40S-0.5H
10	GND	LCM Ground	
11	ORX1-	Negative LVDS differential data input	[Mating Connector]
12	ORX1+	Positive LVDS differential data input	20453-040T, I-Pex or equivalent
13	GND	LCM Ground	20400 0401, IT OX of equivalent
14	ORX2-	Negative LVDS differential data input	[Connector pin arrangement]
15	ORX2+	Positive LVDS differential data input	
16	GND	LCM Ground	40 П ПП П
17	ORXC-	Negative LVDS differential clock input	
18	ORXC+	Positive LVDS differential clock input	
19	GND	LCM Ground	[LCD Module Rear View]
20	NC	No Connection	[202003.0 (104.)
21	NC	No Connection	
19	GND	LCM Ground	
23	NC	No Connection	
24	NC	No Connection	
19	GND	LCM Ground	
26	NC	No Connection	
27	NC	No Connection	
19	GND	LCM Ground	
29	NC	No Connection	
30	NC	No Connection	
31	GND	LCM Ground (LED Backlight Ground)	
32	GND	LCM Ground (LED Backlight Ground)	
33	GND	LCM Ground (LED Backlight Ground)	
34	NC	No Connection	
35	PWM	System PWM Signal input for dimming	
36	LED_EN	LED Backlight On/Off	
37	NC	No Connection	
38	VLED	LED Backlight Power (7V-21V)	
39	VLED	LED Backlight Power (7V-21V)	
40	VLED	LED Backlight Power (7V-21V)	

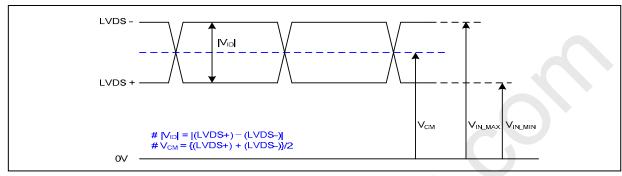




Product Specification

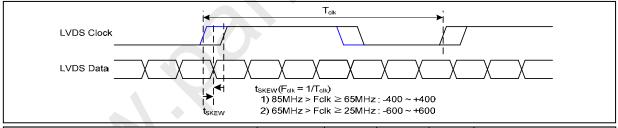
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	600	mV	-
LVDS Common mode Voltage	V _{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V _{IN}	0.3	2.1	V	-

3-3-2. AC Specification



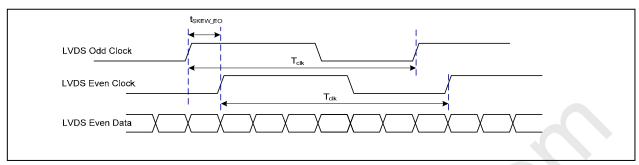
Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t _{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t _{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t _{SKEW_EO}	- 1/7	+ 1/7	T _{clk}	-
Maximum deviation of input clock frequency during SSC	F _{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F _{MOD}	-	200	KHz	-

Ver. 1.0 Jan. 25, 2011 9 / 31

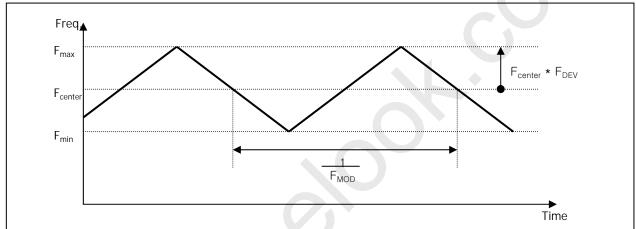




Product Specification



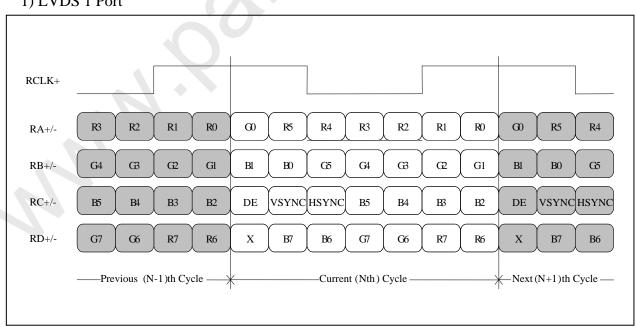
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

Ver. 1.0	Jan. 25, 2011	10 / 31
ver. i.u	Jan. 25, 2011	10 / 31

Condition: VCC =3.3V





LP156WH4 Liquid Crystal Display

Product Specification

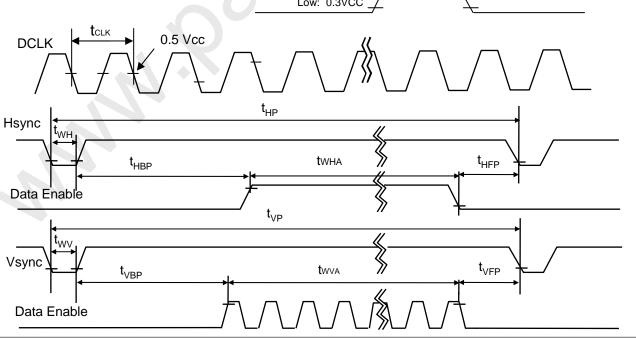
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 4. TIMING TABLE

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	f _{CLK}	68.1	70.0	73	MHz	
	Period	t _{HP}	1462	1492	1536		
Hsync	Width	t _{WH}	32	48	62	tCLK	
	Width-Active	t _{WHA}	1366	1366	1366		
	Period	t _{VP}	776	782	792		
Vsync	Width	t _{wv}	2	5	8	tHP	
	Width-Active	t _{WVA}	768	768	768		
	Horizontal back porch	t _{HBP}	34	42	60	+C1 V	
Data	Horizontal front porch	t _{HFP}	32	36	40	tCLK	
Enable	Vertical back porch	t _{VBP}	4	6	12	tHP	
	Vertical front porch	t _{VFP}	2	3	4	IMP	









Product Specification

3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color			RE	ΕD					GRE	EN					BL	UE		
`	Color		3				LSB	MSE	3				LSB	MS	3				LSB
	,	R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0	0				0	0	0		0	0	0	0	0	0		0	0
	Red	1	1	.1 		1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0		0	0	1	.1	1	1	. 1		0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	. 1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN									••••										
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ																	
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Ver. 1.0 Jan. 25, 2011 12 / 31





Product Specification

3-7. Power Sequence

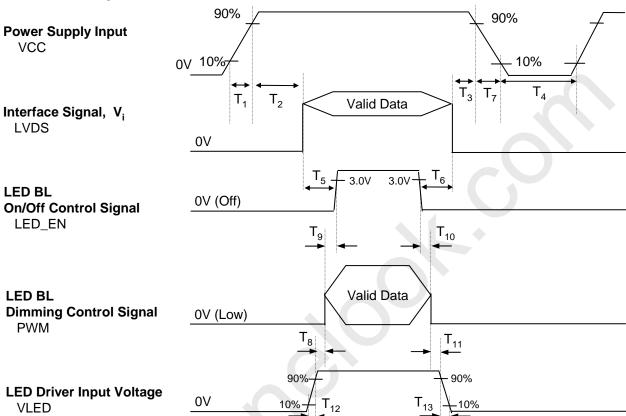


Table 6. POWER SEQUENCE TABLE

Logic		Value		Linita	LED		Value		Lloito
Parameter	Min.	Тур.	Max.	Units	Parameter	Min.	Тур.	Max.	Units
T ₁	0	-	10	ms	T ₈	10	-	-	ms
T ₂	0	-	50	ms	T ₉	0	-	-	ms
T ₃	0	-	50	ms	T ₁₀	0	-	-	ms
T ₄	400	-	1	ms	T ₁₁	10	-	-	ms
T_{5}	200	-	1	ms	T ₁₂	0.5	-	-	ms
T ₆	200	-	•	ms	T ₁₃	0	-	5000	ms
T ₇	2	-	10	ms					

Note)

- 1. Do not insert the mating cable when system turn on.
- 2. Valid Data have to meet "3-3. LVDS Signal Timing Specifications"
- 3. LVDS, LED_EN and PWM need to be on pull-down condition on invalid status.
- 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.

Ver. 1.0 Jan. 25, 2011 13 / 31





Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

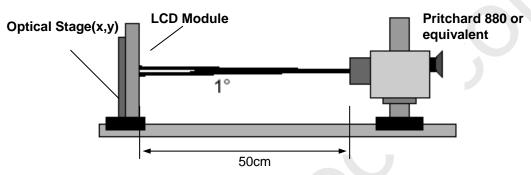


Table 9. OPTICAL CHARACTERISTICS

Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, Vcc=3.3V, fv=60Hz, f_{CLK}= 70.0MHz

Danasatan	0		Values		1.1	Nistas
Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio	CR	300	400	-		1
Surface Luminance, white	L _{WH}	185	220		cd/m ²	2
Luminance Variation	δ_{WHITE}	-	1.4	1.6]	3
Response Time	$Tr_R + Tr_D$	-	16	25	ms	4
Color Coordinates		,]	
RED	RX	0.593	0.623	0.653	1	
	RY	0.339	0.369	0.399		
GREEN	GX	0.316	0.346	0.376		
	GY	0.580	0.610	0.640		
BLUE	BX	0.118	0.148	0.178		
	BY	0.068	0.098	0.128		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle	[]	5
x axis, right(Φ=0°)	Θr	40	45	-	degree	
x axis, left (Φ =180°)	Θl	40	45	-	degree	
y axis, up (Φ =90°)	Θu	10	15	-	degree	
y axis, down (Φ=270°)	Θd	30	35	-	degree	
Gray Scale						6

Ver. 1.0 Jan. 25, 2011 14 / 31





Product Specification

Note)

1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, ... L_5)$$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{ WHITE}} = \frac{\text{Maximum}(\mathsf{L}_{1}, \mathsf{L}_{2}, \, \dots \, \mathsf{L}_{13})}{\text{Minimum}(\mathsf{L}_{1}, \mathsf{L}_{2}, \, \dots \, \mathsf{L}_{13})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

*
$$f_V = 60Hz$$

Gray Level	Luminance [%] (Typ)					
LO	0.2					
L7	1.2					
L15	4.8					
L23	10.9					
L31	21.0					
L39	34.8					
L47	52.5					
L55	74.2					
L63	100					





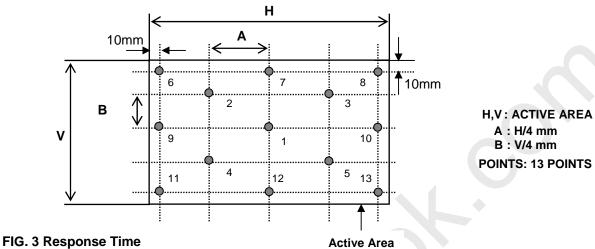
Global LCD Panel Exchange Center

LP156WH4 Liquid Crystal Display

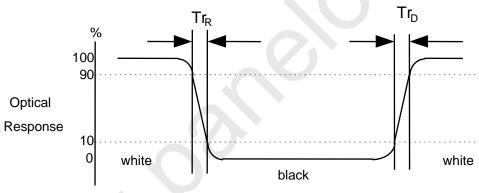
Product Specification

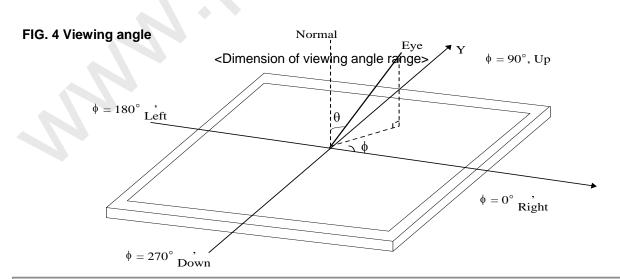
FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





16/31 Ver. 1.0 Jan. 25, 2011





Product Specification

5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP156WH4. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	359.3 ± 0.5mm			
Outline Dimension	Vertical	209.5 ± 0.5mm			
	Thickness	5.5mm (max)			
Bezel Area	Horizontal	350.0 ± 0.5 mm			
Dezei Alea	Vertical	197.1 ± 0.5mm			
Active Dieplay Area	Horizontal	344.23 mm			
Active Display Area	Vertical	193.54 mm			
Weight	435g(Typ.), 450g (Max.)				
Surface Treatment	Anti-Glare treatment of the front polarizer				

Ver. 1.0 Jan. 25, 2011 17 / 31



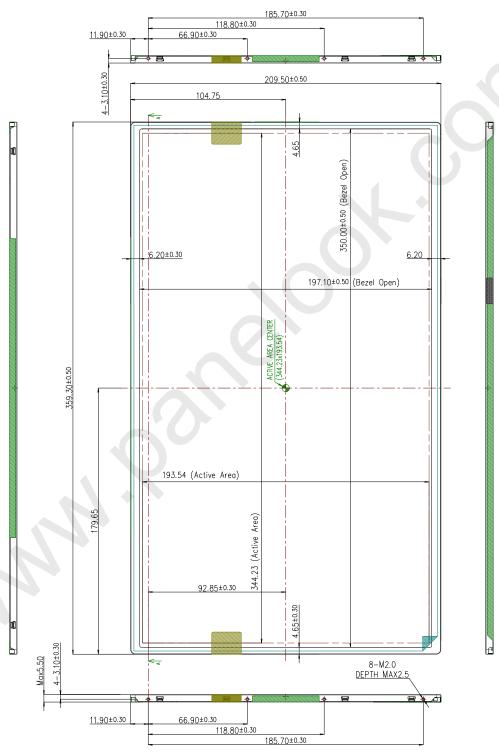


Product Specification

<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

This panel is symmetric



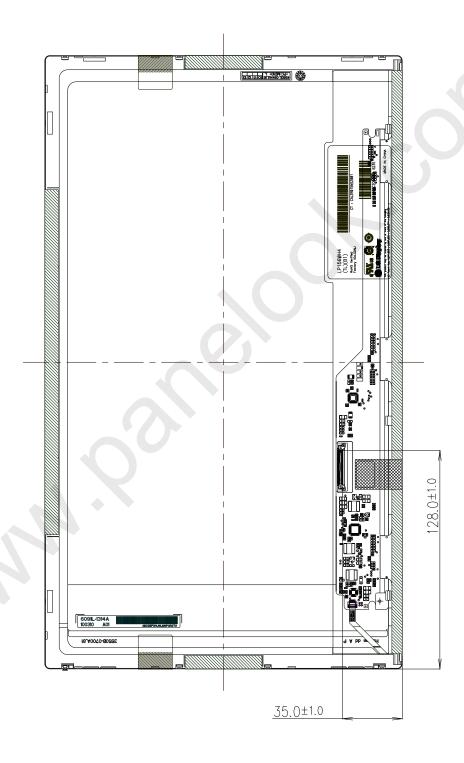




Product Specification

<REAR VIEW>

Note) Unit:[mm], General tolerance: \pm 0.5mm



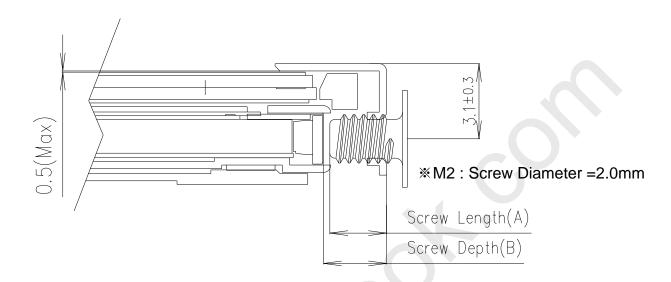
Ver. 1.0 Jan. 25, 2011 19 / 31





Product Specification

[$\mathsf{DETAIL}\ \mathsf{DESCRIPTION}\ \mathsf{OF}\ \mathsf{SIDE}\ \mathsf{MOUNTING}\ \mathsf{SCREW}\]$



- * Mounting Screw Length (A)
 - = 2.0(Min) / 2.5(Max)
- * Mounting Screw Hole Depth (B)
 - = 2.5(Min)
- * Mounting hole location : 3.1(Typ)
- * Torque: 2.0 kgf.cm(Max)

(Measurement gauge : torque meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.





Product Specification

6. Reliability

Environment test condition

No.	Test Item	Conditions						
1	High temperature storage test	Ta= 60°C, 240h						
2	Low temperature storage test	Ta= -20°C, 240h						
3	High temperature operation test	Ta= 50°C, 50%RH, 240h						
4	Low temperature operation test	Ta= 0°C, 240h						
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis						
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)						
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr						

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.





Product Specification

7. International Standards

7-1. Safety

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association. Information Technology Equipment Safety Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC). Information Technology Equipment Safety Part 1 : General Requirements.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment Radio disturbance characteristics Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment Radio disturbance characteristics Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003





Product Specification

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark



 $\mathsf{A},\!\mathsf{B},\!\mathsf{C}:\mathsf{SIZE}(\mathsf{INCH})$

E: MONTH

D : YEAR

F~ M: SERIAL NO.



Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012
Mark	1	2	3	4	5	6	7	8	9	0	Α	В

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 22 pcs

b) Box Size: 450x370x278mm

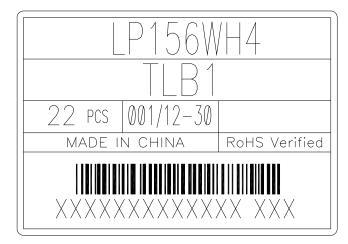




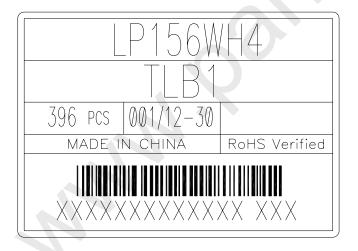
Product Specification

APPENDIX-1

■ Box Label



■ Pallet Label







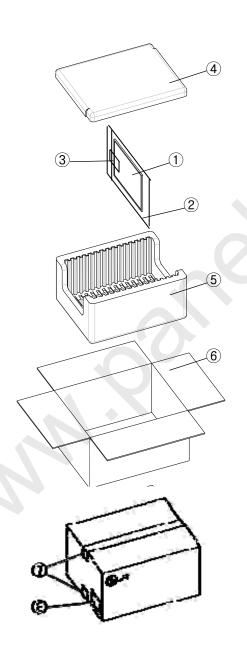
Global LCD Panel Exchange Center

LP140WH4 Liquid Crystal Display

Product Specification

APPENDIX-2

■ Packing Assembly



NO.	DESCRIPTION	MATERIAL					
1	LCD Module						
2	BAG	LDPE					
3	TAPE	MASKING 20MMX50M					
4	PACKING, TOP	EPS					
5	PACKING, BOTTOM	EPS					
6	BOX	SWR4					
7	TAPE	OPP 70MMX300M					
8	LABEL	ART 100X70					

25 / 31 Ver. 0.1 Oct. 18, 2010

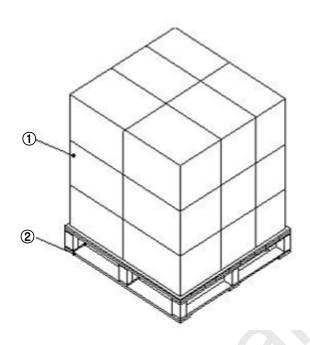


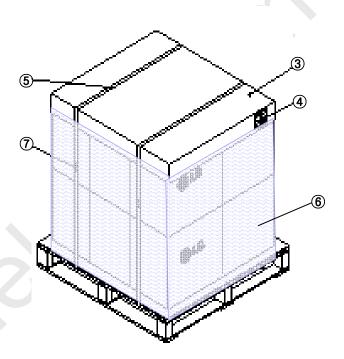


Product Specification

APPENDIX-3

■ Pallet Assembly





NO.	DESCRIPTION	MATERIAL
1	Packing AssY	
2	Pallet	Plywood
3	Angle Cover	SWR4
4	Label	ART 100X70
5	Band	PP
6	Wrap	LLDPE
7	CLIP	Steel

Ver. 0.1 Oct. 18, 2010 26 / 31





Product Specification

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.





Product Specification

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.





Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte	Byte	Field Name and Comments	Value	Value
	(Dec)	(Hex)		(Hex)	(Bin)
	0		Header	00	00000000
	1	01	Header	FF	111111111
er	2	02	Header	FF	11111111
Header	3	03	Header	FF	111111111
	5	04	Header	FF	11111111
		05	Header	FF	111111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
a	8 9	08	EISA manufacture code (3 Character ID) LGD EISA manufacture code (Compressed ASC II)	30 E4	00110000 11100100
EDID	10	09 0A	Panel Supplier Reserved - Product Code 02E3h	E3	11100100
E	11	0B	(Hex. LSB first)	02	00000010
	12	0C	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000010
3t on	13	0D	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
roduct Version	14	0E		00	00000000
ro	15	0E 0F	LCD Module Serial No - Preferred but Optional ("0" If not used) LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
//	16	10	Week of Manufacture 00 weeks	00	00000000
Display Vendor / Product Parameters Version	17	11	Year of Manufacture 2010 years	14	00010100
	18	12	EDID structure version #= 1	01	00010100
	19	13	EDID structure version # = 1 EDID revision # = 3	03	0000001
	20	14	Video input Definition = Digital signal	80	10000001
	21	15	Max H image size (Rounded cm) = 34 cm	22	00100010
	22	16	Max V image size (Rounded cm) = 34 cm	13	00010010
	23	17	Display gamma = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	78	01111000
	24		Feature Support (no_DPMS, no_Active Off/Very Low Power, RGB color display, Timing BLK 1,no_GTF)	0A	00001010
	25		Red/Green Low Bits (RxRy/GxGy)	A9	10101001
Panel Color Coordinates	26	19 1A	Blue/White Low Bits (BxBy/WxWy)	05	00000101
na	27	1B	Red X Rx = 0.623	9F	10011111
rdı	28		Red Y Ry = 0.369	5E	01011111
, , ,	29	1D	Green X Gx = 0.346	58	01011110
ŗ	30	1E	Green Y Gy = 0.610	9C	10011100
olo	31	1F	Blue X Bx = 0.148	26	00100110
1 C	32	20	Blue Y By = 0.098	19	00011001
ne	33	21	White X Wx = 0.313	50	01010000
Pa	34	22	White Y Wy = 0.329	54	01010100
	35	23	Established timing 1 (00h if not used)	00	00000000
Estabi ished Timin as	36		Established timing 2 (00h if not used)	00	00000000
ES ist Tü	37	25	Manufacturer's timings (00h if not used)	00	00000000
	38	26	Standard timing ID1 (01h if not used)	01	00000001
	39	27	Standard timing ID1 (01h if not used)	01	00000001
	40	28	Standard timing ID2 (01h if not used)	01	00000001
	41	29	Standard timing ID2 (01h if not used)	01	00000001
	42	2A	Standard timing ID3 (01h if not used)	01	00000001
n :	43	2B	Standard timing ID3 (01h if not used)	01	00000001
ing	44	2C	Standard timing ID4 (01h if not used)	01	00000001
Standard Timing ID	45	2D	Standard timing ID4 (01h if not used)	01	00000001
	46	2E	Standard timing ID5 (01h if not used)	01	00000001
	47	2F	Standard timing ID5 (01h if not used)	01	00000001
	48	30	Standard timing ID6 (01h if not used)	01	00000001
	49	31	Standard timing ID6 (01h if not used)	01	00000001
	50	32	Standard timing ID7 (01h if not used)	01	00000001
	51	33	Standard timing ID7 (01h if not used)	01	00000001
	52	34	Standard timing ID8 (01h if not used)	01	00000001
	53	35	Standard timing ID8 (01h if not used)	01	00000001

Ver. 1.0 Nov. 5, 2010 29 / 31





Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	54	36	Pixel Clock/10,000 (LSB) 70 MHz @ 60Hz	58	01011000
	55	37	Pixel Clock/10,000 (MSB)	1B	00011011
	56	38	Horizontal Active (lower 8 bits) 1366 Pixels	56	01010110
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 126 Pixels	7E	01111110
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
<i>I#</i>	59	3B	Vertical Avtive 768 Lines	00	00000000
Timing Descriptor #1	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 14 Lines	0E	00001110
ipt	61	3D	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
scr	62	3E	Horizontal Sync. Offset (Thfp) 36 Pixels	24	00100100
De	63	3F	Horizontal Sync Pulse Width (HSPW) 48 Pixels	30	00110000
Sı	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 5 Lines	35	00110101
nir	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
Tü	66	42	Horizontal Image Size (mm) 344 mm	58	01011000
	67	43	Vertical Image Size (mm) 194 mm	C2	11000010
	68	44	Horizontal Image Size / Vertical Image Size	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interface, Normal display, no stereo, Digital Separate (vsync_NEG, Hsync_NEG), DE only note: LSB is set to	19	00011001
	72	48	Flag	00	00000000
	73	49	Flag	00	00000000
	74	4A	Flag	00	00000000
	75	4B	Data Type Tag (Descriptor Defined by manufacturer)	00	00000000
	76	4C	Flag	00	00000000
2	77	4D	Descriptor Defined by manufacturer	00	00000000
#	78	4E	Descriptor Defined by manufacturer	00	00000000
πo	79	4F	Descriptor Defined by manufacturer	00	00000000
ïų	80	50	Descriptor Defined by manufacturer	00	00000000
esc	81	51	Descriptor Defined by manufacturer	00	0000000
C	82	52	Descriptor Defined by manufacturer Descriptor Defined by manufacturer	00	00000000
ing	83	53			
Timing Descriptor #2			Descriptor Defined by manufacturer	00	00000000
I	84		Descriptor Defined by manufacturer	00	00000000
	85	55	Descriptor Defined by manufacturer	00	00000000
	86	56	Descriptor Defined by manufacturer	00	00000000
	87	57	Descriptor Defined by manufacturer	00	00000000
	88	58	Descriptor Defined by manufacturer	00	00000000
	89	59	Descriptor Defined by manufacturer	00	00000000
	90	5A	Flag	00	00000000
	91	5B	Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag (ASCII String)	FE	11111110
	94		Flag	00	00000000
#3	95	5F	ASCII String L	4C	01001100
tor	96	60	ASCII String G	47	01000111
iψ.	97	61	ASCII String	20	00100000
scı	98	62	ASCII String D	44	01000100
De	99	63	ASCII String i	69	01101001
sa	100	64	ASCII String s	73	01110011
niı	101	65	ASCII String p	70	01110000
Timing Descriptor #3	102	66	ASCII String 1	6C	01101100
	103	67	ASCII String a	61	01100001
	104	68	ASCII String y	79	01111001
	105	69	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	0A	00001010
		6A	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
	106	UA			

Ver. 1.0 Nov. 5, 2010 30 / 31





Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)			Value (Bin)
	108	6C	Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag (ASCII String)	FE	11111110
Timing Descriptor #4	112	70	Flag	00	00000000
	113	71	ASCII String L	4C	01001100
	114	72	ASCII String P	50	01010000
	115	73	ASCII String 1	31	00110001
	116	74	ASCII String 5	35	00110101
	117	75	ASCII String 6	36	00110110
Si	118	76	ASCII String W	57	01010111
nin	119	77	ASCII String H	48	01001000
Tü	120	78	ASCII String 4	34	00110100
	121	79	ASCII String -	2D	00101101
	122	7A	ASCII String T	54	01010100
	123	7B	ASCII String L	4C	01001100
	124	7C	ASCII String B	42	01000010
	125	7D	ASCII String 1	31	00110001
Chec	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	71	01110001

Ver. 1.0 Nov. 5, 2010 31 / 31