



SPECIFICATION FOR APPROVAL

(Λ,) Preliminary	Specification
---	----	---------------	----------------------

()	Final	Spec	cifica	itior	1
-----	-------	------	--------	-------	---

Title

11110		
Customer	SUPPLIER	LG.Philips LCD Co., Ltd.
MODEL	*MODEL	LP171WP7

^{*}When you obtain standard approval, please use the above model name without suffix

TLA1

17.1" WXGA+ TFT LCD

Suffix

	SIGNATURE	DATE			
	1				
	/				
	1				
Plea	Please return 1 copy for your confirmation with				

your signature and comments.

SIGNATURE	DATE			
J.H. Park / G.Manager				
REVIEWED BY				
M.J. Lee / Manager				
K.S. Byun / Manager				
PREPARED BY				
K. M. Lee / Engineer				
B. D. Jun / Engineer				
Products Engineering Dept. LG. Philips LCD Co., Ltd				

Ver. 0.1 Jun. 14, 2006 1 / 27



Contents

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	
3-1	ELECTRICAL CHARACTREISTICS	6
3-2	INTERFACE CONNECTIONS	7
3-3	SIGNAL TIMING SPECIFICATIONS	9
3-4	SIGNAL TIMING WAVEFORMS	9
3-5	COLOR INPUT DATA REFERNECE	10
3-6	POWER SEQUENCE	11
4	OPTICAL SFECIFICATIONS	12
5	MECHANICAL CHARACTERISTICS	16
6	RELIABLITY	20
7	INTERNATIONAL STANDARDS	
7-1	SAFETY	21
7-2	EMC	21
8	PACKING	
8-1	DESIGNATION OF LOT MARK	22
8-2	PACKING FORM	22
9	PRECAUTIONS	23
A	APPENDIX. Enhanced Extended Display Identification Data	25
		27



RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.1	Jun. 14. 2006	All	First Draft	
				

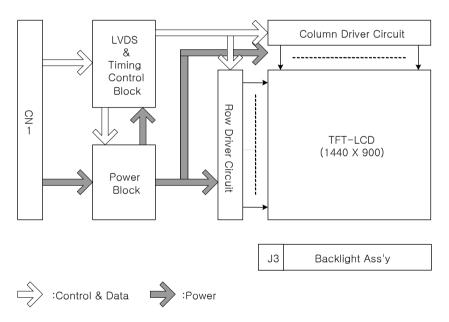


1. General Description

The LP171WP7 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp (CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 17.1 inches diagonally measured active display area with WXGA+ resolution(900 vertical by 1440 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP171WP7 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP171WP7 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP171WP7 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	17.1 inches diagonal
Outline Dimension	382.2(H) × 247.5(V) × 7.0(D, max) mm
Pixel Pitch	0.255 mm × 0.255 mm
Pixel Format	1440 horiz. by 900 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	450cd/m²(Typ.)
Power Consumption	10.5W(Typ.) @ Circuit 1.4W(Typ.) Mosaic pattern , B/L 9.1W(Typ6.0mA.)
Weight	750g(Max.), 735g(Typ.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Hard coating(2H) Glare + Anti reflective treatment of the front polarizer (ARC3 or equivalent)



2. Absolute Maximum Ratings

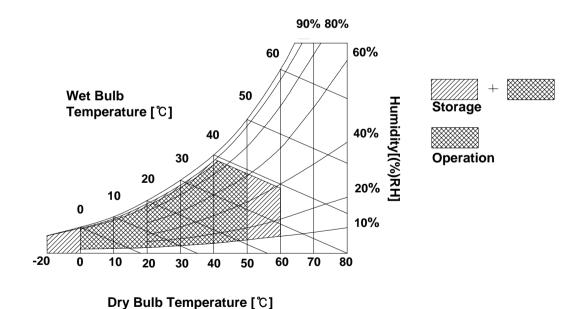
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Parameter	Symbol	Min	Max	Offics	Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Hst	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.





3. Electrical Specifications

3-1. Electrical Characteristics

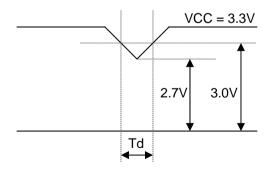
The LP171WP7 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL is typically generated by an inverter. The inverter is an external unit to the LCD.

Table 2. ELECTRICAL CHARACTERISTICS

Doromotor	Cymphol		Values		Lloit	Notes
Parameter	Symbol	Min	Тур	Max	Unit	Notes
MODULE :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	V_{DC}	1
Power Supply Input Current	I _{cc}	-	420	480	mA	2
Power Consumption	Pc	-	1.4	1.6	Watt	2
Differential Impedance	Zm	90	100	110	Ohm	3
In-Rush Current	I rush	-	-	2.5	Α	
LAMP : (by 1lamp)						
Operating Voltage	V_{BL}	745(6.5mA)	760(6.0mA)	930(3.0mA)	V_{RMS}	4
Operating Current	I _{BL}	3.0	6.0	6.5	mA_RMS	5
Power Consumption	P_{BL}	-	4.56	4. 90		6
Operating Frequency	f _{BL}	40	60	70	kHz	7
Discharge Stabilization Time	Ts	-	-	3	Min	8
Life Time		10,000	-	-	Hrs	9
Established Starting Voltage at 25℃ at 0 ℃	Vs			1300 1500	$V_{ m RMS}$ $V_{ m RMS}$	10

Note)

- 1. VCC Dip condition
 - 1-1. When 2.7V \leq VCC < 3.0V : Td \leq 10 ms
 - 1-2. When VCC < 2.7V : VCC Dip must be kept in " 3-6. Power Sequence (page 11) "



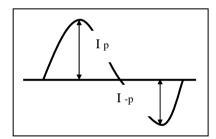
- 2. The specified current and power consumption are under the Vcc = 3.3V, $25^{\circ}C$, fv = 59.94Hz condition whereas mosaic pattern is displayed and fv is the frame frequency.
- 3. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 4. The variance of the voltage is \pm 10%. Each 1 Lamp.

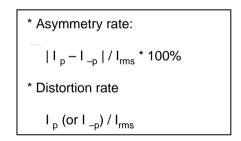


Note)

- 5. The typical operating current is for the typical surface luminance (L_{WH}) in optical characteristics.
- 6. The lamp power consumption shown above does not include loss of external inverter.

 The applied lamp current is a typical one.
- 7. The output of the inverter must have symmetrical (negative and positive) voltage waveform and symmetrical current waveform. (Asymmetrical ratio is less than 10%) Please do not use the inverter which has asymmetrical voltage and asymmetrical current and spike wave.
 Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
- 8. Define the brightness of the lamp after being lighted for 5 minutes as 100%, Ts is the time required for the brightness of the center of the lamp to be not less than 95%.
- 9. The life time is determined as the time at which brightness of lamp is 50% compare to that of initial value at the typical lamp current.
- 10. The voltage above VS should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.
- 11. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following.
 It shall help increase the lamp lifetime and reduce leakage current.
 - a. The asymmetry rate of the inverter waveform should be less than 10%.
 - b. The distortion rate of the waveform should be within $\sqrt{2 \pm 10\%}$.
 - * Inverter output waveform had better be more similar to ideal sine wave.





Do not attach a conducting tape to lamp connecting wire.
If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action. Because leakage current is occurred between lamp wire and conducting tape.



3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model GT101-30S-HR11 manufactured by LGC.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	
2	VCC	Power Supply, 3.3V Typ.	
3	vcc	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	
5	NC	Reserved for supplier test point	
6	CIK EEDID	DDC Clock	1, Interface chips
7	DATA EEDID	DDC Data	1.1 LCD: KZ4E053G23CFP(LCD Controller)
8	0dd_R _{IN} 0-	Negative LVDS differential data input	including LVDS Receiver
9	0dd_R _{IN} 0+	Positive LVDS differential data input	1.2 System : THC63LVDF823A or equivalent * Pin to Pin compatible with TI LVDS
10	GND	Ground	·
11	0dd_R _{IN} 1-	Negative LVDS differential data input	2. Connector
12	0dd_R _{IN} 1+	Positive LVDS differential data input	2.1 LCD : GT101-30S-HR11, LGC or its compatibles
13	GND	Ground	2.2 Mating : FI-X30M or equivalent.
14	0dd_R _{IN} 2-	Negative LVDS differential data input	2.3 Connector pin arrangement
15	Odd_R _{IN} 2+	Positive LVDS differential data input	30 1
16	GND	Ground	jjulii j
17	Odd_CLKIN-	Negative LVDS differential clock input	[""
18	Odd_CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	[LCD Module Rear View]
20	Even_R _{IN} 0-	Negative LVDS differential data input	
21	Even_R _{IN} 0+	Positive LVDS differential data input	
22	GND	Ground	
23	Even_R _{IN} 1-	Negative LVDS differential data input	
24	Even_R _{IN} 1+	Positive LVDS differential data input	
25	GND	Ground	
26	Even_R _{IN} 2-	Negative LVDS differential data input	
27	Even_R _{IN} 2+	Positive LVDS differential data input	
28	GND	Ground	
29	Even_CLKIN-	Negative LVDS differential clock input	
30	Even_CLKIN+	Positive LVDS differential clock input	

The backlight interface connector is a model BHSR-02VS-2, manufactured by JST or its compatibles. The mating connector part number is SM02B-BHSS-1 or equivalent

Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION (J3)

Pin	Symbol	Description	Notes
1	HV	Power supply for lamp (High voltage side)	1
2	LV	Power supply for lamp (Low voltage side)	1

Notes: 1. The high voltage side terminal is colored pink, sky blue and the low voltage side terminal is white, black.



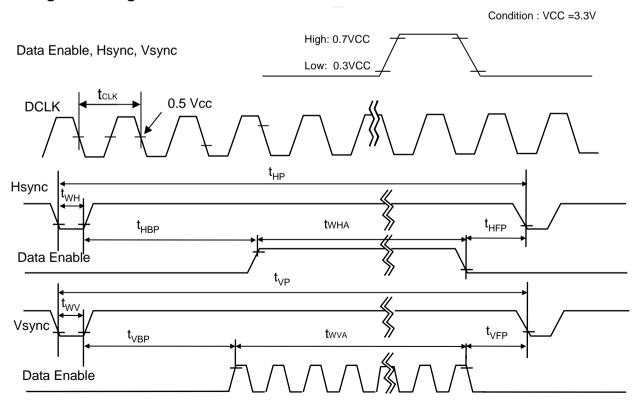
3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 6. TIMING TABLE

ITEM	Symbol		Min	Тур	Max	Unit	Note	
DCLK	Frequency	fclk	43	48.1	52	MHz	2port input (1P = 2port * 2)	
Hsync	Period	tHP	793	880	938	tour	2port input	
	Width	twH	14	16	16	tCLK	(1P = 2port * 2)	
Vsync	Period	tvp	908	912	916	tup		
	Width	tw∨	2	3	3	tHP		
Data	Horizontal back porch	tHBP	49	112	112	tour	2port input	
Enable	Horizontal front porch	tHFP	16	32	32	tCLK	(1P = 2port * 2)	
	Vertical back porch	tvbp	4	6	6	tup		
	Vertical front porch	tvfp	2	3	3	tHP		

3-4. Signal Timing Waveforms





3-5. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color			RE	D					GRE	EN					BL	UE		
		MSE						MSE					LSB						LSB
	l _{n.} .	R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В 3	B 2	B 1	B 0
	Black	0	0			0	0	0	0		0			0	 	0		0	0
	Red	1 	1			1	1	0	0		0		0	0		0		0	0
	Green	0	0			0	0	1 	1			1	1	0		0		0	0
Basic Color	Blue	0	0	0		0	0	0	0	0	0		0	1	. 1 	1			1
	Cyan	0	0	0		0	0	1	1	. 1	1	. 1	1	1		. 1	. 1		1
	Magenta	1	1	1	1		1	0	0	0	0	0	0	1	1	1	1	1	
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN		ļ																	
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ									· · · · · · ·								
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



3-6. Power Sequence

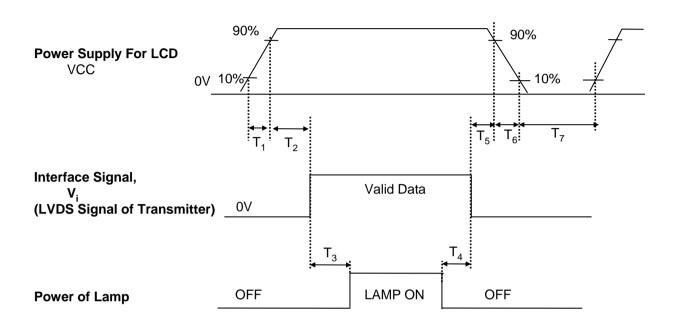


Table 8. POWER SEQUENCE TABLE

Parameter		Value		Units
	Min.	Тур.	Max.	
T ₁	-	-	10	(ms)
T ₂	0	-	50	(ms)
T ₃	200	-	-	(ms)
T ₄	200	-	-	(ms)
T ₅	0	-	50	(ms)
T ₆	0	-	10	(ms)
T ₇	200	-	-	(ms)

Note)

- 1. Please avoid floating state of interface signal at invalid period.
- 2. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 3. Lamp power must be turn on after power supply for LCD and interface signal are valid.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to Θ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

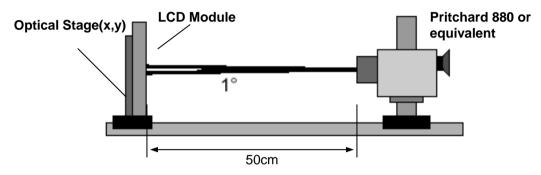


Table 9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, f_{V} =60Hz, f_{CLK} = 96.2MHz, I_{BL} = 6.0mA

)=3.3 V, IV=00	IIIZ, I _{CLK} =	96.2MHZ, I _{BL} = 6.0MA			
Pa	rameter	Symbol		Values		Units	Notes
га	rameter	Symbol	Min	Тур	MAx	Utilis	Notes
Contrast Ratio		CR	400	700	-		1
Surface Luminance, white		L _{WH}	380	450	-	cd/m ²	2
Luminance Variation		δ_{WHITE}	-	1.8	2.0		3
Response Time]	4
	Rise Time	Tr _R	-	5	8	ms	
	Delay Time	Tr _D	-	11	18	ms	
Color Coordinat	es]	
	:RED	RX	0.610	0.640	0.670	1	
	:	RY	0.312	0.342	0.372		
	GREEN	GX	0.264	0.294	0.324		
		GY	0.585	0.615	0.645		
	BLUE	ВХ	0.117	0.147	0.177		
	:	BY	0.045	0.075	0.105		
	WHITE	WX	0.290	0.320	0.350		
	:	WY	0.305	0.335	0.365		
Viewing Angle]	5
X	axis, right(⊕=0°)	Θr	60	-	-	degree	
: x axis, left (Φ=180°)		ΘΙ	60	-	-	degree	
y axis, up (Φ=90°)		Θu	50	-	-	degree	
y :	axis, down (Φ=270°)	Θd	50	-	-	degree	
Gray Scale							6



Note)

1. Contrast Ratio(CR) is defined mathematically as

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, ... L_5)$$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{WHITE}} = \frac{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13}) \text{ - Minimum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})} \quad \text{x 100}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(decay time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

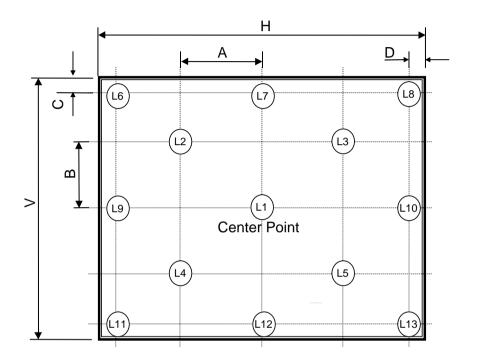
*
$$f_{V} = 60Hz$$

Gray Level	Luminance [%] (Typ)
LO	0.13
L7	0.52
L15	3.36
L23	10.72
L31	24.95
L39	40.59
L47	59.19
L55	87.28
L63	100.00



FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>



H,V: ACTIVE AREA

A: H/4 mm B: V/4 mm C: 10 mm D: 10 mm

POINTS: 13 POINTS

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

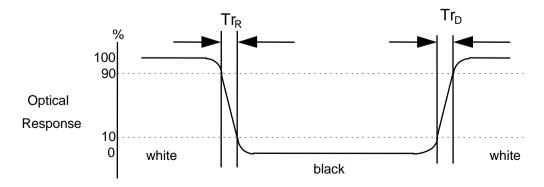
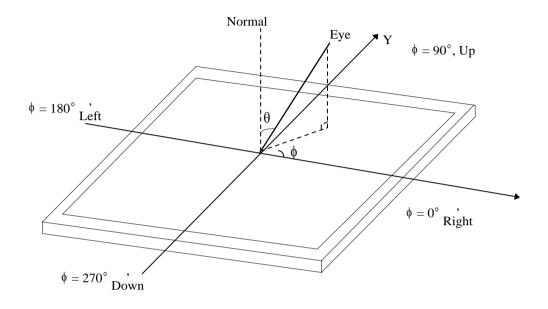




FIG. 4 Viewing angle

<Dimension of viewing angle range>





5. Mechanical Characteristics

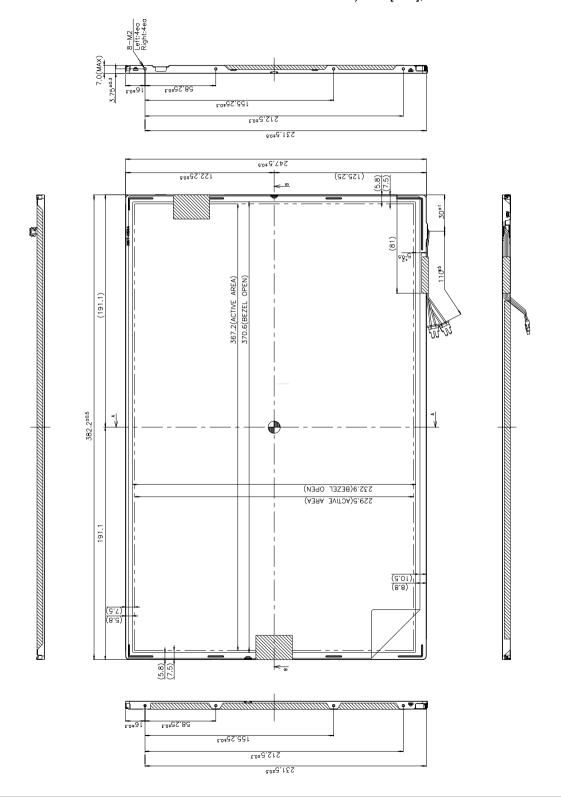
The contents provide general mechanical characteristics for the model LP171WP7. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	382.2 ± 0.5mm				
Outline Dimension	Vertical	247.5 ± 0.5mm				
	Depth	6.7mm(Typ.),7.0mm(Max.)				
Bezel Area	Horizontal	370.6 ± 0.5mm				
bezei Alea	Vertical	232.9 ± 0.5mm				
Active Display Area	Horizontal	367.2 mm				
Active Display Area	Vertical	229.5 mm				
Weight	735g (Typ.) 750g (Max.)					
Surface Treatment	Hard coating(2H) Glare + Anti reflective treatment of the front polarizer (ARC3 or equivalent)					



<FRONT VIEW>

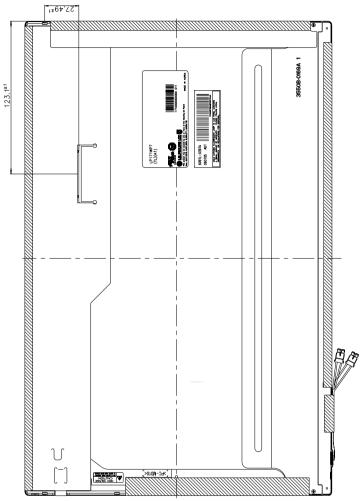
Note) Unit:[mm], General tolerance: ± 0.5mm





<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

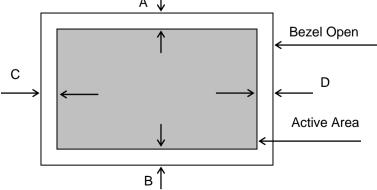


Notes: 1 unspecified dimensional tolerance are +/-0.5mm

2. Tilt and partial disposition tolerance of display area as following.

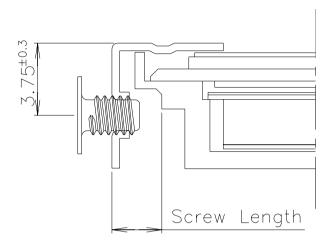
(1) Y-Direction : \mid A-B \mid \leq 1.0

(2) X-Direction : $\begin{vmatrix} C-D \end{vmatrix} \le 1.0$





[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]



* Screw Length: Max: 2.5, Min: 2.0

(Left 4ea, Right 4ea)

* Screw Torque : Max 2.0kgf cm

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

Ver. 0.1 Jun. 14, 2006 19 / 27



6. Reliability

Environment test condition

No.	Test Item	Conditions					
1	High temperature storage test	Ta= 60°C, 240h					
2	Low temperature storage test	Ta= -20°C, 240h					
3	High temperature operation test	Ta= 50°C, 50%RH, 240h					
4	Low temperature operation test	Ta= 0°C, 240h					
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis					
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 6ms for all six faces)					
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr					

[{] Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



7. International Standards

7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R. "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark



A,B,C: SIZE(INCH) D: YEAR

E: MONTH F: FACTORY CODE G: ASSEMBLY CODE H ~ M: SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

3. FACTORY CODE

Factory Code	Factory Code LPL Gumi		HEESUNG		
Mark	K	С	D		

4. SERIAL NO.

Mark	100001~199999, 200001~299999, 300001~399999,, A00001~A99999,, Z00001~Z99999
------	---

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 20 pcs

b) Box Size: 475mm × 348mm × 327mm



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 - Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm 200 mV$ (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)

 And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

Byte#	Byte#	Field Name and Comments	Va	lue	Value	
(decimal)	(HEX)	Held Natie and Confidents	(H	EX)	(binary)	
0	00	Header	0	0	0000 0000	
1	01		F	F	1111 1111	
2	02		F	F.	1111 1111	
3	03		F	F.	1111 1111	Header
4	04		F	F	1111 1111	
5	05		F	F	1111 1111	
6	06		F	F	1111 1111	
7	07		0	0	0000 0000	
8	- 80	EISA manufacturer code(3 Character ID) = LPL	3	2	0011 0010	
9	09		0	С	0000 1100	
10	0A	Product code =	0	0	0000 0000	
11	0B	(Hex, LSB first)	Α	Ε	1010 1110	
12	OC.	32-bit serial number	0	0	0000 0000	Vender/
13	0D		0	0	0000 0000	Product ID
14	0E		0	0	0000 0000	
15	OF		0	0	0000 0000	
16	10	Week of manufacture	0	0	0000 0000	
17	11	Year of manufacture = 2005	0	F	0000 1111	
18	12	EDID Structure version # = 1	0	1	0000 0001	EDID Version/
19	13	EDID Revision # = 2	0	2	0000 0010	Revision
20	14	Video input definition = Digital I/p,non TMDS CRGB	8	0	1000 0000	
21	15	Max H image size(cm) = 36.72cm(37)	2	5	0010 0101	Display
22	16	Max V image size(cm) = 22.95cm(23)	1	7	0001 0111	Parameter
23	17	Display gamma = 2.20	7	8	0111 1000	
24	18	Feature support(DPMS) = Active off, RGB Color	0	Α	0000 1010	
25	19	Red/Green low Bits	Α	5	1010 0101	
26	1A	Blue/White Low Bits	8	0	1000 0000	
27	1B	Red X Rx =	Α	3	1010 0011	
28	1C	Red Y Ry =	5	7	0101 0111	
29	1D	Green X Gx =	4	В	0100 1011	Color
30	1E	Green Y Gy =	9	D	1001 1101	Characteristic
31	1F	Blue X Bx =	2	5	0010 0101	
32	20	Blue Y By =	1	3	0001 0011	
33 34	21 22	White X Wx = White Y Wy =	5 5	_ <u>1</u> 5	0101 0001 0101 0101	
35		, and the second	0	0	0000 0000	Established
36	23 24	Established Timing I Established Timing II	0	0	0000 0000	Established
37			0	0	0000 0000	Timings
-	25	Manufacturer's Timings	_	_		
38	26	Standard Timing Identification 1 was not used	0	1	0000 0001	
39	27	Standard Timing Identification 1 was not used	0	1	0000 0001	
40	28	Standard Timing Identification 2 was not used	0	1	0000 0001	
41	29	Standard Timing Identification 2 was not used	0	1	0000 0001	
42	2A	Standard Timing Identification 3 was not used	0	1	0000 0001	
43	2B	Standard Timing Identification 3 was not used	0	1	0000 0001	
44	2C	Standard Timing Identification 4 was not used	0	1	0000 0001	Standard
45	2D	Standard Timing Identification 4 was not used	0	1	0000 0001	Timing ID
46	2E	Standard Timing Identification 5 was not used	0	1	0000 0001	
47	2F	Standard Timing Identification 5 was not used	0	1	0000 0001	
48	30	Standard Timing Identification 6 was not used	0	1	0000 0001	
49	31	Standard Timing Identification 6 was not used	0	1	0000 0001	
50	32	Standard Timing Identification 7 was not used	0	1	0000 0001	
51	33	Standard Timing Identification 7 was not used	0	1	0000 0001	
52	34	Standard Timing Identification 8 was not used	0	亡	0000 0001	
53	35	Standard Timing Identification 8 was not used	0	Ϊ́	0000 0001	
33	JU	Diamodra mining Identification o was not used	U		WW WUI	



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

Clacimum (FEX) Clanary	Byte#	Byte#		Value	Value	
54 36 1490 X 200 @ 60 th motes pixel clock = 96.21 th			Field Name and Comments			
55 37 Clored LSB Irst)			4440 V 000 © 00H	_ ` _ ′		
56 33 Hotzcraft Active = 1440 pixels				9 5	1001 0101	
57 39 Horizortal Braining = 320 pixels				2 5	1010 0101	
58 3A Horizontal Active Horizontal Blanking = 1440 : 320 5 1 010 0001 59 38 Vertical Active 900 lines 8 4 1000 1000 60 3C Vertical Blanking = 12 lines 0 0 0 0000 1000 61 3D Vertical Blanking = 12 lines 3 0 0 0000 0000 62 3E Horizontal Sync Offset = 61 tixels 2 0 0 0 0000 63 3F Horizontal Sync Offset = 61 tixels 2 0 0 0 0000 64 40 Vertical Chruc Offset = 3 lines, Sunc Width = 3 lines 3 3 0 0 0 0 65 41 Horizontal Paradia Sync Offset 3 lines, Sunc Width = 3 lines 3 3 0 0 0 0 66 42 Horizontal Paradia Sync Offset 3 lines, Sunc Width = 3 lines 3 3 0 0 0 0 66 42 Horizontal Paradia Sync Offset 3 lines 3 3 0 0 0 0 0 67 43 Vertical Image Size = 387 2m (30) 3 0 0 0 0 0 0 0 68 44 Horizontal & Vertical Image Size = 398 2m (30) 3 0 0 0 0 0 0 0 0 0				A 0		
59 38 Vertical Marker = 900 ines 6 4 1000 1000						
60 SC Vertical Blanking = 12 lines 0 C 2000 100 Timing 100 School 100 School 100 School 100 10				0 1		
61 30 Vertical Active : Vertical Branking = 900 : 12				0 0	0000 1100	Detailed
62 3E				3 0		
63 35 Horizontal Sync Pulse Wolth = 32 pixels 2 0 0010 0000 64 40 Vertical Sync Offset 3 3 0011 0000 65 41 Horizontal Vertical Sync Offset/Width upper 2bits = 0 0 0 0000 0001 67 43 Vertical Image Size = 229 5m (230) E 6 1110 0110 68 44 Horizontal Sync Offset/Width upper 2bits = 0 0 0 0000 0000 69 45 Horizontal Image Size = 229 5m (230) E 6 1110 0110 60 42 Vertical Image Size = 229 5m (230) E 6 1110 0110 61 40 Vertical Border = 0 0 0 0000 0000 70 46 Horizontal Border = 0 0 0 0000 0000 71 47 Mon-initrateed, Normal disciply no stereo, Digital separate sync, H/V pol negatives 1 8 0001 1000 72 48 Detailed Timing Descriptor #2 0 0 0000 0000 74 4A 0 0 0 0000 0000 75 45 0 0 0 0 0 0 76 4C 0 0 0 0 0 0 77 40 0 0 0 0 0 0 80 50 5 5 0 0 0 0 0 0						
65				2 0		
66				3 3	0011 0011	" '
66 42 Horiz ontal Image Size = 387.2mm (367)						
67						
68		43				
68				1 0	0001 0000	
70				0 0	0000 0000	
71				0 0	0000 0000	
72						
73	72	48	Detailed Timing Descriptor #2	0 0	0000 0000	
74				0 0	0000 0000	
76	74	4A				
77	75	4B		0 0	0000 0000	
78	76	4C		0 0	0000 0000	
79	77	4D		0 0	0000 0000	
B0 S0 S0 S0 S0 S0 S0 S0	78	4E		0 0	0000 0000	Detailed
81	79	4F			0000 0000	Timing
82 52 83 53 84 55 85 55 86 56 87 57 88 58 89 59 90 5A Detailed Timing Descriptor #3 0 91 5B 92 5C 93 5D 94 5E 95 10 96 60 97 61 99 63 10 6 99 63 10 6 10 6 10 6 10 6 10 6 10 6 10 10 10 6 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 <td< td=""><td>80</td><td>50</td><td></td><td>0 0</td><td>0000 0000</td><td>Description</td></td<>	80	50		0 0	0000 0000	Description
83 53	81	51		0 0	0000 0000	#2
84 55			NOTES.	0 0		
S5 55 0 0 0 0000 0000						
86 56						
87 57				0 0		
88 58 89 59 90 5A Detailed Timing Descriptor #3 0 91 5B 0 0 91 5B 0 0 0 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td></td<>						
89 59 0 0 000000000 0 000000000 0 0 00000000 0 0 0 00000000 0 0 0 0 00000000 1 0 0 0 0 0 0 0 0 0						
90 5A Detailed Tirring Descriptor #3 0 0 0000 0000 91 5B 0 0 0000 0000 92 5C 0 0 0 0000 0000 93 5D F E 1111 1110 94 5E 0 0 0 0000 0000 95 5F L 4 C 0100 1110 96 60 G 4 7 0100 0111 97 61 P 5 0 0101 0000 98 62 h 6 8 0110 1000 99 63 i 6 9 0110 1001 100 64 I 6 C 0110 1100 101 65 i 6 9 0110 1001 102 66 P 7 0 0111 0000 103 67 S 7 3 0111 0011 104 68 C 4 3 0100 0011 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100 107 108 109 109 108 60 C 4 3 0100 0011 106 6A D 0 4 4 0100 0100 107 108 108 108 108 108 108 108 108 109 109 109 109 100 100 100						
91 5B 0 0 0 0000 0000 92 5C 0 0 0 0 0000 0000 93 5D F E 1111 1110 94 5E 0 0 0 0 0000 0000 95 5F L L 4 C 0100 1110 96 60 G 4 7 0100 0111 97 61 P 5 0 0101 0000 P 5 0 0101 0000 P 5 0 0101 0000 P 5 0 0101 1000 P 5 0 0110 1001 P 5 0 0110 1001 P 5 0 0 0 0110 1001 P 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0					_	
92 5C 0 0 0000 0000 93 5D F E 1111 1110 94 5E 0 0 0000 0000 95 5F L 4 C 0100 1110 97 61 P 5 0 0101 0000 98 62 h 6 8 0110 1000 99 63 i 6 9 0110 1001 100 64 I 6 C 0110 1100 101 65 i 6 9 0110 1001 102 66 P 7 0 0111 0001 103 67 S 7 3 0111 0011 104 68 C 4 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100			Detailed Timing Descriptor #3			
93 5D F E 1111 1110 94 5E 95 5F L 4 C 0100 1100 96 60 G 4 7 0100 0111 97 61 P 5 0 0110 1000 98 62 62 63 62 6 9 0110 1001 99 63 62 6 9 0110 1001 65 6 9 0110 1001 100 64 1 6 C 0110 1100 101 65 6 9 0110 1001 102 66 9 7 0 0111 0001 102 66 9 7 0 0111 0001 104 68 67 7 8 7 3 0110 011 0110 104 68 69 60 60 60 60 60 60 60				0 0		
94 5E 0 0 0000 0000 95 5F L 4 C 0100 1100 96 60 G 4 7 0100 0111 Detailed 97 61 P 5 0 0101 0000 Timing 98 62 h 6 8 0110 1000 Description 99 63 i 6 9 0110 1001 H3 100 64 I 6 C 0110 1001 #3 101 65 i 6 9 0110 1001 #3 102 66 p 7 0 0111 0000 1000 103 67 s 7 3 0111 0011 0100 104 68 L 4 C 0100 1100 0100 104 68 C 4 3 0100 0011 0100 105 69 C 4 4						
95 5F L 4 C 0100 1100 Detailed 96 60 G 4 7 0100 0111 Detailed 97 61 P 5 0 0101 0000 Timing 98 62 h 6 8 0110 1000 Description 99 63 i 6 9 0110 1001 #3 100 64 I 6 C 0110 1001 #3 101 65 i i 6 9 0110 1000 #3 102 66 p 7 0 0111 0000 #3 103 67 s 7 3 0111 0011 011 104 68 L 4 C 0100 1100 011 105 69 C 4 3 0100 0011 010 106 6A D 4 4 0100 0100						
96 60 G 4 7 0100 0111 Detailed Timing 97 61 P 5 0 0101 0000 Timing 98 62 h 6 8 0110 1000 Description 99 63 i 6 9 0110 1001 #3 100 64 I 6 C 0110 1100 #3 101 65 i 6 9 0110 1001 #3 102 66 p 7 0 0111 0000 100 1011 0000 </td <td></td> <td></td> <td>1</td> <td>1010</td> <td></td> <td></td>			1	1010		
97 61 P 5 0 0101 0000 Timing 98 62 h 6 8 0110 1000 Description 99 63 i 6 9 0110 1001 #3 100 64 I 6 C 0110 1001 #3 101 65 i 6 9 0110 1001 #3 102 66 p 7 3 0111 0001 1011 0000 103 67 s 7 3 0111 0011 1011 0011 104 68 L 4 C 0100 1100 100 011 105 69 C 4 3 0100 0011 100 010 106 6A D 4 4 0100 0100 100 010				4 0		Detailed
98 62 h 6 8 0110 1000 Description 99 63 i 6 9 0110 1001 #3 100 64 I 6 C 0110 1100 101 65 i 6 9 0110 1001 102 66 p 7 0 0111 0000 103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100				5 0		
99 63 i 6 9 0110 1001 #3 100 64 I 6 C 0110 1100 101 65 i 6 9 0110 1001 102 66 p 7 0 0111 0000 103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100				6 0		
100 64 I 6 C 0110 1100 101 65 i 6 9 0110 1001 102 66 p 7 0 0111 0000 103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100				6 0		
101 65 i 6 9 0110 1001 102 66 p 7 0 0111 0000 103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100				6 6		πυ
102 66 p 7 0 0111 0000 103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100			i	6 0		
103 67 s 7 3 0111 0011 104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100			·	7 0		
104 68 L 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100				7 3		
105 69 C 4 3 0100 0011 106 6A D 4 4 0100 0100						
106 6A D 4 4 0100 0100				4 3		
	107	6B			0000 1010	



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

Byte#	Byte#	Field Name and Comments		lue	Value	
(decimal)	(HEX)			EX)	(binary)	
108	6C	Detailed Timing Descriptor #4	0	0	0000 0000	
109	6D		0	0	0000 0000	
110	6E		0	0	0000 0000	
111	6F		F	Ε	1111 1110	
112	70		0	0	0000 0000	
113	71	L	4	С	0100 1100	
114	72	P	5	0	0101 0000	Detailed
115	73	1	3	1	0011 0001	Timing
116	74	7	3	7	0011 0111	Description
117	75	1	3	1	0011 0001	#4
118	76	W	5	7	0101 0111	
119	77	Р	5	0	0101 0000	
120	78	7	3	7	0011 0111	
121	79	-	2	D	0010 1101	
122	7A	T	5	4	0101 0100	
123	7B	L	4	С	0100 1100	
124	7C	A	4	1	0100 0001	
125	7D	1	3	1	0011 0001	
126	7E	Extension flag = 00	0	0	0000 0000	Extension Flag
127	7F	Checksum	8	3	1000 0011	Checksum