LCD Specification

LCD Group

LQ121S1DG65 LCD Module

Product Specification February 2009

SVGA LCD Module featuring DE mode for simpler connection to a greater number of controllers; Strong 2 characteristics of extended temperature range, and resistance to shock and vibration; 450 nits brightness with 600:1 contrast. Full specification listing.



PREPARED BY: DATE SPEC No. LD-21216A **SHARP** FILE No. APPROVED BY: DATE ISSUE: Feb. 24, 2009 PAGE : 18 pages MOBILE LIQUID CRYSTAL DISPLAY GROUP APPLICABLE GROUP SHARP CORPORATION MOBILE LIQUID CRYSTAL DISPLAY **SPECIFICATION** GROUP DEVICE SPECIFICATION FOR

TFT-LCD Module

MODEL No.

LQ121S1DG65

These parts have corresponded with the RoHS directive.

☐ CUSTOMER'S APPROVAL		
DATE		
	PRESENTED FOR Ohnish)

BY

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BY

ENGINEERING DEPARTMENT I

MOBILE LIQUID CRYSTAL DISPLAY DIVISION III MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

RECORDS OF REVISION

LQ121S1DG65

SPEC No.	DATE	REVISED	SUMMARY		NOTE	
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1. Application

This specification applies to color TFT-LCD module, LQ121S1DG65

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2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a backlight unit. Graphics and texts can be displayed on a $800 \times 3 \times 600$ dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), four timing signals,+3.3V/+5V DC supply voltage for TFT-LCD panel driving.

Backlight-driving DC/AC inverter is not built in this module.

3. Outline Specifications

Parameter	Specifications	Unit
Display size	31 (12.1") Diagonal	cm
Active area	246.0 (H) X 184.5 (V)	mm
Pixel format	800 (H) X 600 (V)	pixel
	(1 pixel=R+G+B dots)	
Number of colors (Number of gray scale level)	262, 144 colors (64 gray scales per color)	
Pixel pitch	0.3075 (H) X 0.3075 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	276.0(W)×209.0(H)×Max.11.0 (D) *Outline dimensions is shown in Fig.1	mm
Mass	Max. 800	g
Surface treatment	Anti-glare and hard-coating 3H	

[Note] excluding backlight cables.

4. Input Terminals

CN1

Corresponding connector: DF9-41S-1V, DF9A-41S-1V, DF9B-41S-1V, DF9M-41S-1V

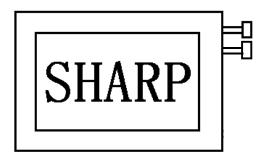
(Hirose Electric Co., Ltd.)

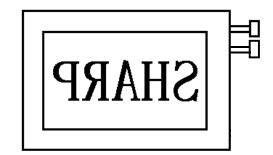
Pin No.	Symbol	Function	Remark
1	GND	-	Remark
2	CK	Clock signal for sampling each data signal	
3	GND	-	
4	GND	-	
5	GND	-	
6	GND		
7	GND		
8	GND		
9	R0	RED data signal(LSB)	
10	R1	RED data signal	
11	R2	RED data signal	
12	GND	RED data Signar	
13	R3	RED data signal	
14	R4	RED data signal	
15	R5	RED data signal (MSB)	
16	GND		
17	GND	-	
18	GND	-	
19	GND G0	GREEN data signal(LSB)	
20	G0 G1	3	
	G1 G2	0	
21		GREEN data signal	
22	GND	CDEEN data signal	
23	G3	GREEN data signal	
24	G4	GREEN data signal	
25	G5	GREEN data signal(MSB)	
26	GND	-	
27	GND	-	
28	GND	- 1/((D)	
29	B0	BLUE data signal(LSB)	
30	B1	BLUE data signal	
31	B2	BLUE data signal	
32	GND	PLUE 1 : 1	
33	B3	BLUE data signal	
34	B4	BLUE data signal	
35	B5	BLUE data signal(MSB)	
36	GND	-	
37	ENAB	Signal to settle the horizontal display position	
38	R/L	Horizontal display mode select signal	[Note1]
39	Vcc	+3.3V / +5.0V power supply	
40	Vcc	+3.3V / +5.0V power supply	
41	U/D	Vertical display mode select signal	[Note2]

^{*}The shielding case is connected with GND.

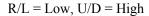
[Note 1],[Note 2] R/L = High, U/D = Low

R/L = Low, U/D = Low





R/L = High, U/D = High







4-3. Backlight driving

CN2,CN3

Used connector: BHR-02(8.0)VS-1N (JST)

Corresponding connector: SM02(8.0)B-BHS-1-TB(LF)(SN) or -1N-TB(LF)(SN) (JST)

Pin no.	symbol	function	Color of FL cable
1	VHIGH	Power supply for lamp (High voltage side)	Pink/Blue
2	VLOW	Power supply for lamp (Low voltage side)	White/Gray

5. Absolute Maximum Ratings

Symbol	Condition	Pin name	Ratings	Unit	Remark
V_{I}	Ta=25°C	-	-0.3 to Vcc+0.3	V	[Note1]
Vcc	Ta=25 °C	Vec	0 to + 6.0	V	
VHIGH	-	-	1800	Vrms	
Tstg	-	-	-30 to +80	°C	[Note2]
Topa	Panel surface	-	-30 to +80	°C	[Note3]
	V _I Vcc VHIGH Tstg	V1 Ta=25°C Vcc Ta=25 °C VHIGH - Tstg -	VI Ta=25°C - Vcc Ta=25°C Vcc VHIGH - - Tstg - -	VI Ta=25°C - -0.3 to Vcc+0.3 Vcc Ta=25°C Vcc 0 to + 6.0 VHIGH - - 1800 Tstg - -30 to +80	VI Ta=25°C - -0.3 to Vcc+0.3 V Vcc Ta=25°C Vcc 0 to + 6.0 V VHIGH - - 1800 Vrms Tstg - -30 to +80 °C

[Note1] CK,R0~R5,G0~G5,B0~B5, ENAB, R/L, U/L

[Note2] Humidity: 95%RH Max. at Ta=<40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C.

No condensation.

[Note3] Under the environment between 65°C and 80°C, it may cause display non-uniformity issue, etc.

VCC

Signal

6.Recommended operation condition

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply voltage	Vcc	+3.0	+3.3/+5.0	+5.5	V	[Note2]
Input voltage	VI	0		Vcc	V	[Note1]
Temperature(Panel surface)	Тора	-30		+80	$^{\circ}\!\mathbb{C}$	[Note3]

VCC

Signal

0.9VCC

0.3V

0.3V

T1

Т5

[Note1]CK,R0 \sim R5,G0 \sim G5,B0 \sim B5, ENAB,R/L,U/D [Note2]

Vcc-turn-on conditions

 $0 < t1 \le 15 \text{ms}$

 $0 < t2 \le 10 \text{ms}$

 $0 < t3 \le 100 \text{ms}$

 $0 < t4 \le 1s$

t5>200ms

Vcc-dip conditions

1) 2.5V≦Vcc

td≦10ms

2) Vcc<2.5V

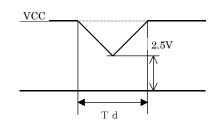
Vcc-dip conditions should also follow the

Vcc-turn-on conditions

Humidity: 95%RH Max. at $Ta \le 40$ °C.

Maximum wet-bulb temperature at 39 °C or less at Ta>40 °C.

No condensation.



0.9VCC

T 2

Т3

7. Electrical Characteristics

7-1 TFT-I CD nanel drivin

-1. TFT-LCD panel driv	-					Ta=25 °	C
Parameter		Symbol	Min.	Тур.	Max.	Unit	Remark
Current dissipation	Vcc=3.3V	Icc	-	380	480	mA	[Note1]
	Vcc=5.0V	Icc	-	230	280	mA	
Permissive input ripple voltage		VRP	-	-	100	mVp-p	
Input voltage	Low	VIL	-	-	0.8	V	[Note2]
Input voltage	High	VIH	2.1	-	-	V	
Input current 1	Low(VI=0V)	IOL1	-10.0	-	10.0	μΑ	[Note3],[Note6]
	Hogh(VI=Vcc)	IOH1	-10.0	-	10.0	μΑ	
Input current 2	Low(VI=0V)	IOL2	-800	-	-	μΑ	[Note4],[Note6]
	Hogh(VI=Vcc)	IOH2	-10.0	-	10.0	μΑ	
Input current 3	Low(VI=0V)	IOL3	-10.0	-	10.0	μΑ	[Note5],[Note6]
	Hogh(VI=Vcc)	IOH3	_	_	800	пА	

[Note1] Typical current situation: 16-gray-bar pattern.

Vcc=+3.3V/+5.0V

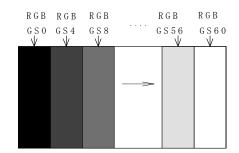
[Note2] CK,R0~R5,G0~G5,B0~B5,ENAB, R/L,U/D

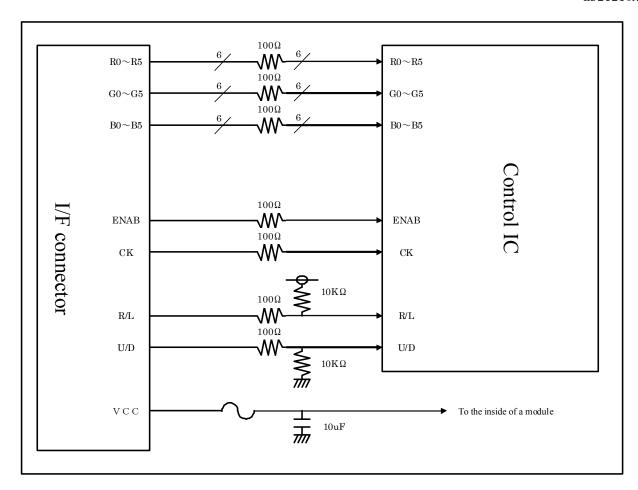
[Note3] CK,R0~R5,G0~G5,B0~B5,ENAB,

[Note4] R/L

[Note5] U/D

[Note6] See below block diagram of input interface.



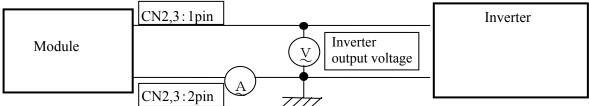


7-2. Backlight driving

The backlight system is an edge-lighting type with two CCFT (Cold Cathode Fluorescent Tube). The characteristics of single lamp are shown in the following table.

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp current range	IL	3.0	6.0	6.5	mArms	[Note1]
Lamp power consumption	PL	-	3.5	-	W	[Note2]
Lamp frequency	FL	40	60	70	kHz	[Note3]
Kick-off voltage	Vs	-	-	1300	Vrms	Ta=-30 °C [Note4]

[Note1] Lamp current is measured with current meter for high frequency as shown below.



- [Note2] Referential data per one CCFT by calculation. (I L $\, imes\,$ VL)
 - The data don't include loss at inverter. (IL=6.0mArms)
- [Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note4] The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.
- [Note5] Lamp is consumables. In the following condition, the lamp life time is 50,000 hour as the reference value and it is not guaranteed in this specification sheet by SHARP.

Above value is applicable when lamp is placed horizontally.

Lamp life time is defined that it applied either ① or ② under this condition

(Continuous turning on at Ta=25 °C, IL=6.0mArms)

- ① Brightness becomes 50% of the original value under standard condition.
- ② Kick-off voltage at Ta=-30 °C exceeds maximum value,1300Vrms.

(Lamp lifetime may vary if lamp is in portrait position due to the change of mercury density inside the lamp.) In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower. (Continuous operating for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

[Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Be sure to use a back light power supply with the safety protection circuit such as the detection circuit for the excess voltage, excess current and or electric discharge waveform.

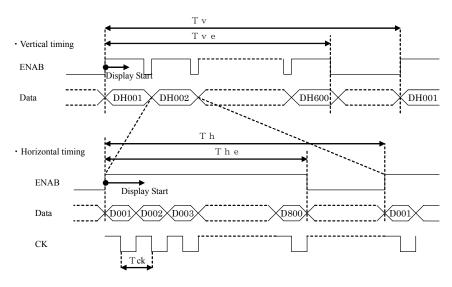
Be sure to use the detect circuit by which one side of the CCFT lamps can be controlled independently. Otherwise, when one side of the CCFT is open, the excess current may possibly be applied to the other side of the lamp.

[Note7] It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

[Note8] Under the environment of 10lx or less, miss-lighting or lighting delay may occur.

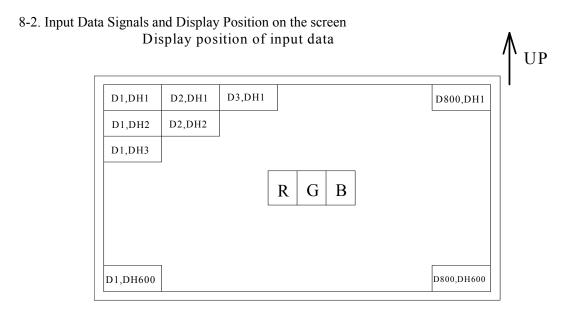
8. Timing Characteristics of input signals

8-1. Timing characteristics



	symbol	Min.	Тур.	Max.	Unit	Remark	
Clock	Frequency	1/Tc	35.0	40.0	42.0	MHz	[Note1]
	Horizontal period	TH	832	1056	1395	clock	
		TH	20.8	26.4	39.9	μs	
D 11 ' 1	Horizontal period (High)	ТНе	800	800	800	clock	
Enable signal	Vertical period		628	666	798	line	
		TV		17.6		ms	
	Vertical period (High)	TVe	600	600	600	line	

[Note] In case of lower frequency, the deterioration of display quality, flicker etc.,may be occurred.



9. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors &	out Signais			1 ,		Ι	Data s		0 01 1										
	Gray	Gray	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	В3	В4	В5
	scale	Scale	100	1(1	112	KJ	11.1	103	Go	Gī	02	03	G-I	G5	Do	Di	DZ	DJ	Бт	DJ
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic Color	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
sic (Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Col	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
or	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sc	仓	\rightarrow			`	\downarrow					\	/					-	V		
ale	Û	\rightarrow			•	\downarrow						<u>ا</u>						ν		
of	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Re	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
d	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gı	仚	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Sca	仓	\rightarrow				\downarrow						V						V		
ale	Û	\rightarrow				↓					\	<u>ا</u>					\			
of (Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
Gre	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
en	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gr	仓	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
ау	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Sca	û -	→			`	Į.					,	!						ا		ſ
ıle	Ŷ	<u>\</u>			•	<u>ν</u>						<u>ا</u>						<u>ν</u>		
of E	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
Gray Scale of Blue	↑	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	<u>l</u>	1
O	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	l	1	1	1	l

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

10. Optical Characteristics

$Ta=25^{\circ}C$	Vcc=+3	3V	+5.0V
1a-23 C.	∨ ∪∪− ₁ <i>∃</i> .	J V /	1 J.U V

Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	Horizontal	θ 21, θ 22	CR>10	60	70	-	Deg.	[Note1]
angle	Vertical	θ 11		35	50	-	Deg.	[Note4]
range		θ 12		55	60	-	Deg.	
Contrast ratio		CRn	$\theta = 0^{\circ}$	300	-	-	-	[Note2]
		CRo	Optimum	-	600	-	-	[Note4]
			viewing angle					
Response	Rise	τr	$\theta = 0_{\rm o}$	-	10	-	ms	[Note3]
time	Decay	τd		-	25	-	ms	[Note4]
Chromaticity		X		0.263	0.313	0.363	-	[Note4]
of white		y		0.279	0.329	0.379	-	
Chromaticity		X		0.546	0.596	0.646	-	
of red		у		0.279	0.329	0.379	-	
Chromaticity		X		0.260	0.310	0.360	-	
of green y		y		0.502	0.552	0.602	-	
Chromaticity		X		0.117	0.167	0.217	-	
of blue y		y		0.132	0.182	0.232	-	
Luminance of white		Y_{L1}		360	450	-	cd/m ²	IL=6.0mArms
								fL=60kHz
White Uniformity		δW		-	-	1.35	-	[Note5]

[Note]

The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

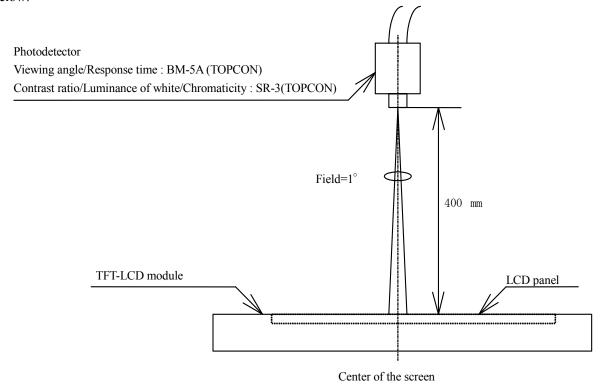
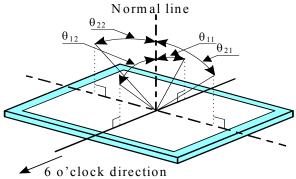


Fig.3 Optical characteristics measurement method

[Note1] Definitions of viewing angle range:



[Note2]Definition of contrast ratio:

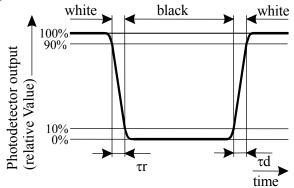
The contrast ratio is defined as the following.

Contrast Ratio (CR) = Luminance (brightness) with all pixels white

Luminance (brightness) with all pixels black

[Note3]Definition of response time:

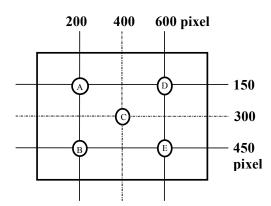
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4] This shall be measured at center of the screen.

[Note5]Definition of white uniformity:

White uniformity is defined as the following with five measurements $(A \sim E)$.



δ w= Maximum Luminance of five points (brightness)

Minimum Luminance of five points (brightness)

11. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

12. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) Since there is a circuit board in the module back, stress is not added at the time of a design assembly. Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- i) Protection film is attached to the module surface to prevent it from being scratched.
 Peel the film off slowly, just before the use, with strict attention to electrostatic charges.
 Blow off 'dust' on the polarizer by using an ionized nitrogen.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- 1) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- m) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without fail.
- n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- o) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- p) Be careful of a back light lead not to pull by force at the time of the wiring to an inverter, or line processing.
- q) When install LCD modules in the cabinet, please tighten with "torque= 0.294 ± 0.02 N·m(3.0 ± 0.2 kgf·cm)".
- r) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- s) Notice: Never dismantle the module, because it will cause failure.
- t) Be careful when using it for long time with fixed pattern display as it may cause afterimage. (Please use a screen saver etc., in order to avoid an afterimage.)
- u) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- v) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- w) The lamp used for this product is very sensitive to the temperature. Luminance decreases rapidly when it is used for a long time or repeatedly under the environment of the low temperature or the module is being cooled. Please avoid the continuous or repeating use of it under such an environment. It may decrease up to 50% of the initial luminance in about one month under the low temperature environment. Please consult our company when it is used under the environment like the above mentioned.

13. Packing form

Product countries / Areas	JAPAN	CHINA	
Piling number of cartons	10pcs		
Package quantity in one carton	6		
Carton size	388(L) x 334(W) x 263(H)		
Total mass of one carton filled with full modules	10,000g		
Packing form is shown	Fig4		

14. Reliability test items

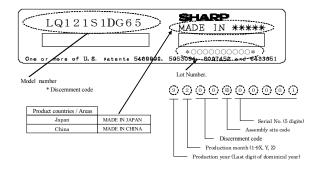
No.	Test item	Conditions	Remark
1	High temperature storage test	Ta=80°C 240h	Panel surface
2	Low temperature storage test	$Ta = -30^{\circ}C$ 240h	
3	High temperature & high humidity operation test	Ta=40°C; 95%RH 240h (No condensation)	
4	High temperature operation test	Ta=80°C 240h	Panel surface
5	Low temperature operation test	Ta= -30°C 240h	
6	Vibration test (non- operating)	Frequency: 10~57Hz/Vibration width (one side):0.153mm : 57~500Hz/Gravity: 14.7 m/s ² Sweep time: 11 minutes Test period: 3 hours (1 hour for each direction of X,Y,Z)	
7	Shock test (non- operating)	Max. gravity: 490m/s^2 Pulse width: 11ms , half sine wave Direction: $\pm X, \pm Y, \pm Z$ once for each direction.	
8	ESD test	Contact discharge $(150 pF 330 \Omega)$ non-operating = $\pm 10 kV$, operating = $\pm 8 kV$ Atmospheric discharge $(150 pF 330 \Omega)$ non-operating = $\pm 20 kV$, operating = $\pm 15 kV$	
9	EMI	Measurement in 10m site Display position on the screen = "H" (full-screen), GND to 4 place = un-connect, Vcc / Vsignal = typ.	VCCI (Class B)

[Result Evaluation Criteria]

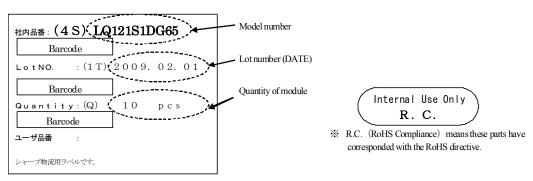
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature: $15\sim35^{\circ}$ C, Humidity: $45\sim75^{\circ}$ M, Atmospheric pressure: $86\sim106$ kpa)

15.Others

15-1 Lot number Label:



15-2 Packing box Label:



15-3 If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

16. Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 95% and below

[Note] Please refer below as a mean value of the environmental conditions.

Summer time temperature 20 to 35 degrees Celsius

humidity 85% and below

Winter time temperature 5 to 15 degrees Celsius

humidity 85% and below

Please maintain within 240 hours of accumulated length of storage time, with conditions of 40 degrees Celsius and room humidity of 95%.

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition

Please refrain from keeping the product with possible corrosive gas or volatile flux.

Prevention of dew

- * Please store the product carton either on a wooden pallet or a stand / rack to prevent dew.

 Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.
- * Please place the product cartons away from the storage wall.
- * Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.
- * Please maintain the ambient temperature within the range of natural environmental fluctuation.

Storage period

Within above mentioned conditions, maximum storage period should be one year.

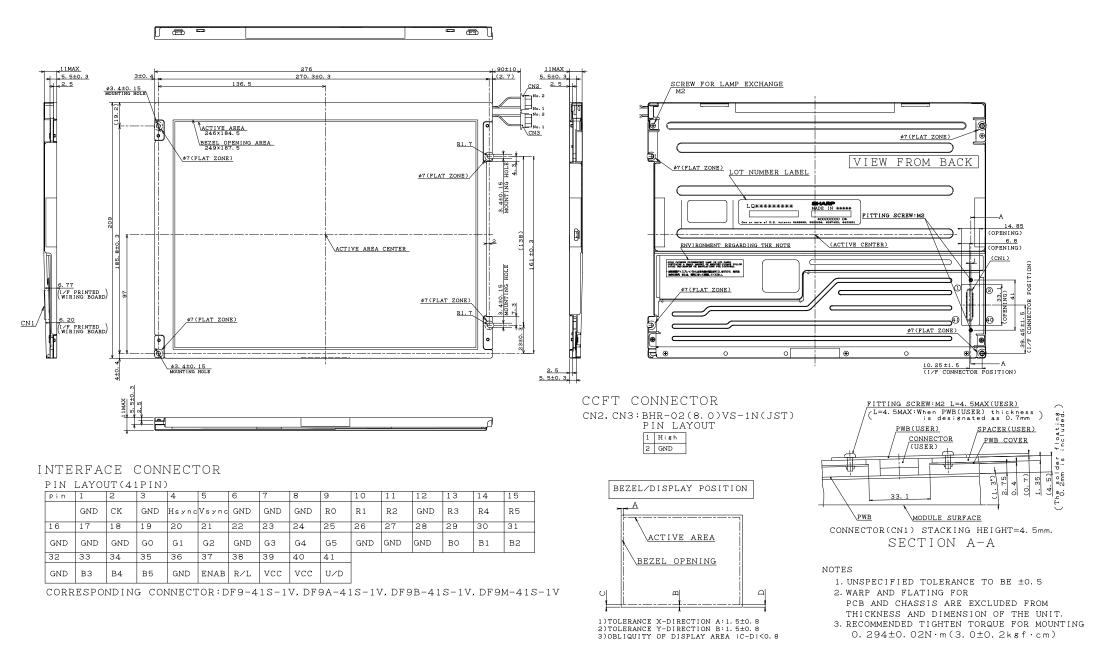


Fig1. OUTLINE DIMENSIONS

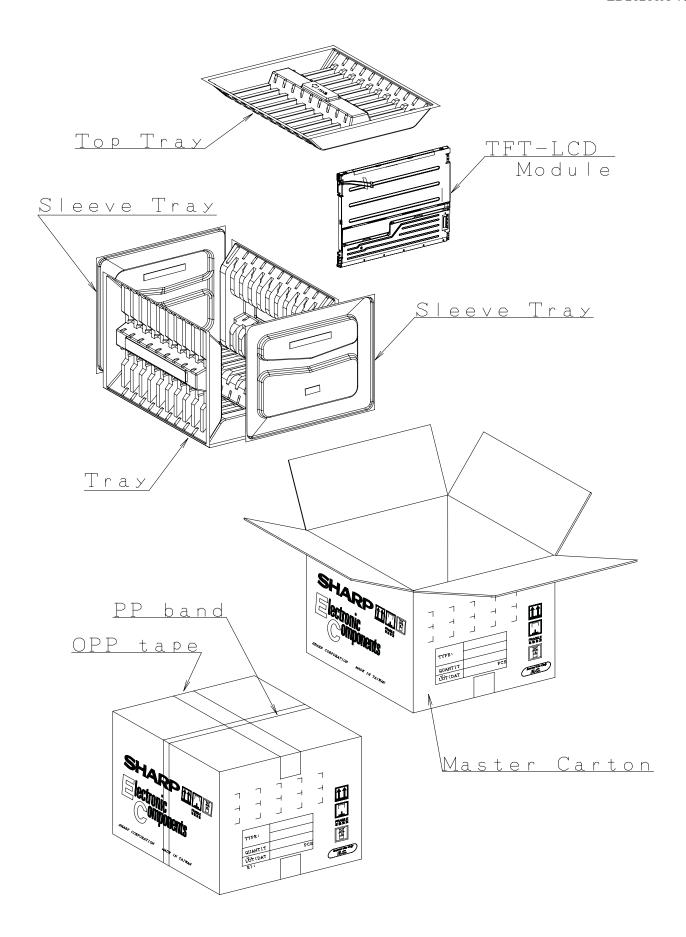


Fig4. Packing Form