

SHARP

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| No. | LD – 20X54A |
| DATE | December. 9. 2008 |

TECHNICAL LITERATURE
FOR
TFT - LCD module

These parts have corresponded with the RoHS directive.

MODEL No. LQ121S1LG62

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**Engineering department I
Mobile LCD division III
MOBILE LIQUID CRYSTAL DISPLY GROUP
SHARP CORPORATION**

1. Application

This technical literature applies to color 12.1SVGA TFT-LCD module, LQ121S1LG62

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2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a backlight unit. Graphics and texts can be displayed on a 800 X 3 X 600 dots panel with 262,144 colors by using LVDS (Low Voltage Differential Signaling) system for interface and supplying +3.3V or +5.0V DC supply voltage for TFT-LCD panel driving.

This module is super-high brightness (450cd/m²) and high contrast (600:1).

This module is the type of wide viewing angle the viewing angle is 6 o'clock direction.

LED Backlight-driving DC/DC converter is not built in this module.

3. Mechanical Specifications

| Parameter | Specifications | Unit |
|--|---|-------|
| Display size | 31 (12.1") Diagonal | cm |
| Active area | 246.0 (H) X 184.5 (V) | mm |
| Pixel format | 800 (H) X 600 (V) | pixel |
| | (1 pixel=R+G+B dots) | |
| Number of colors (Number of gray scale level) | 262, 144 colors (64 gray scales per color) | |
| Pixel pitch | 0.3075 (H) X 0.3075 (V) | mm |
| Pixel configuration | R,G,B vertical stripe | |
| Display mode | Normally white | |
| Unit outline dimensions *1 | 276.0(W)×209.0(H)×Max.11.0 (D) *Outline dimensions is shown in Fig.1 | mm |
| Mass | Max. 750 | g |
| Surface treatment | Anti-glare and hard-coating 3H | |

*1.Note: Excluding back light cables (The backlight cable is not attached to the LCD unit.)

The thickness of module (D) doesn't contain the projection.

Outline dimensions are shown in Fig.1.

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (LVDS signals , +3.3V / +5.0V DC power supply and Control signal)

Corresponding connector:FI-SE20ME (JAE) or FI-S20S (JAE)

| Pin No. | Symbol | Function | Remark |
|---------|-----------------|---|-------------|
| 1 | V _{CC} | +3.3V / +5.0V power supply | |
| 2 | V _{CC} | +3.3V / +5.0V power supply | |
| 3 | GND | | |
| 4 | GND | | |
| 5 | RXIN0- | Differential data input, CH0 (negative) | LVDS signal |
| 6 | RXIN0+ | Differential data input, CH0 (positive) | LVDS signal |
| 7 | GND | | |
| 8 | RXIN1- | Differential data input, CH1 (negative) | LVDS signal |
| 9 | RXIN1+ | Differential data input, CH1 (positive) | LVDS signal |
| 10 | GND | | |
| 11 | RXIN2- | Differential data input, CH2 (negative) | LVDS signal |
| 12 | RXIN2+ | Differential data input, CH2 (positive) | LVDS signal |
| 13 | GND | | |
| 14 | RXCLK IN- | Differential clock input (negative) | LVDS signal |
| 15 | RXCLK IN+ | Differential clock input (positive) | LVDS signal |
| 16 | GND | | |
| 17 | R/L | Horizontal display mode select signal | [Note1] |
| 18 | U/D | Vertical display mode select signal | [Note2] |
| 19 | GND | | |
| 20 | GND | | |

[Note] To obtain the proper relation between LVDS signals and actual digital data signals, the digital signals should be inputted into the transmitter as described in the next section, 4-2.

[Note] The shielding case is connected with signal GND.

[Note 1],[Note 2]

R/L = High, U/D = Low

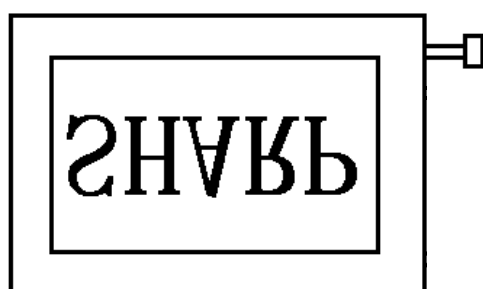
R/L = Low, U/D = Low



R/L = High, U/D = High



R/L = Low, U/D = High

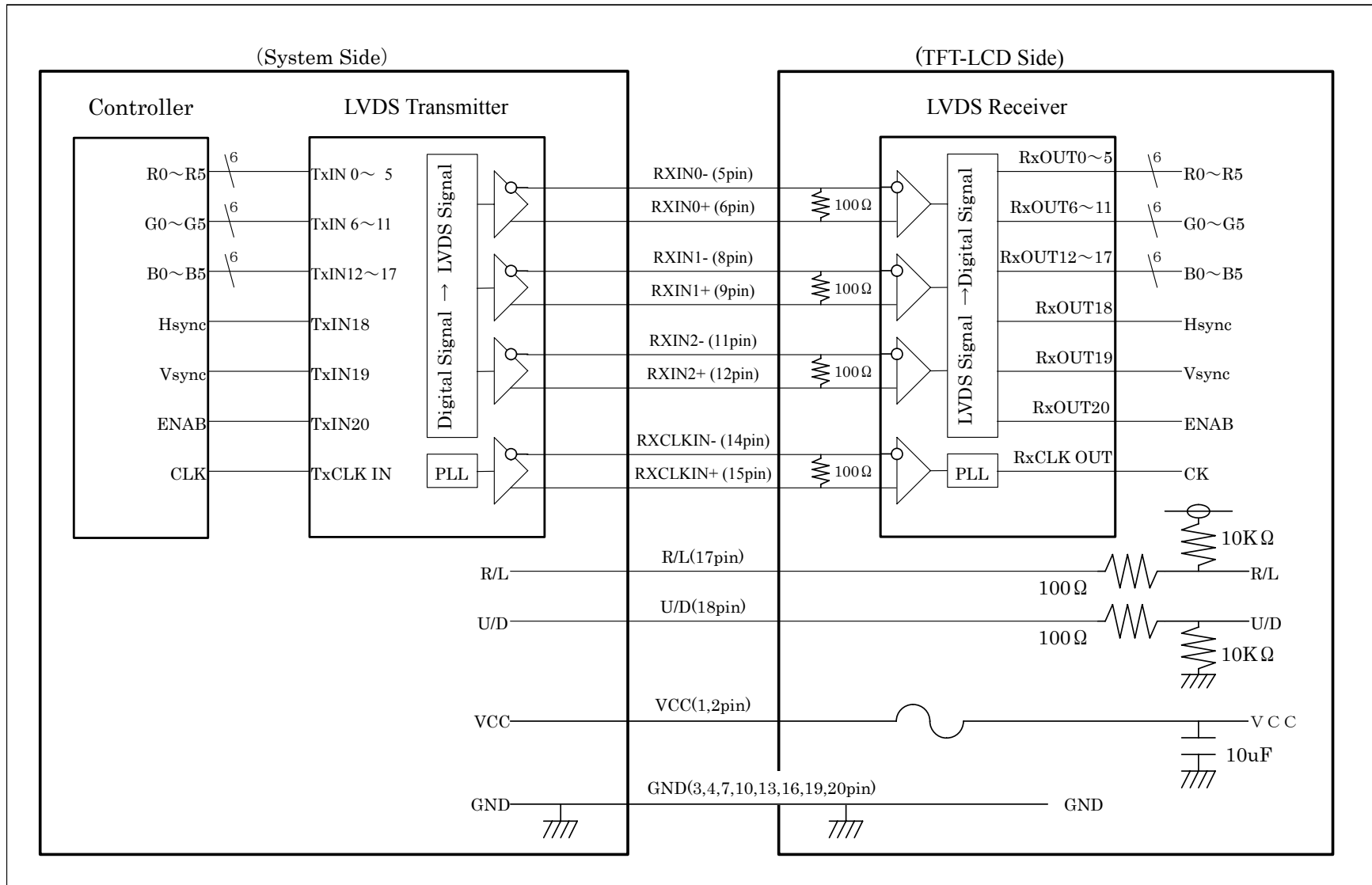


4-2 LVDS Interface block diagram

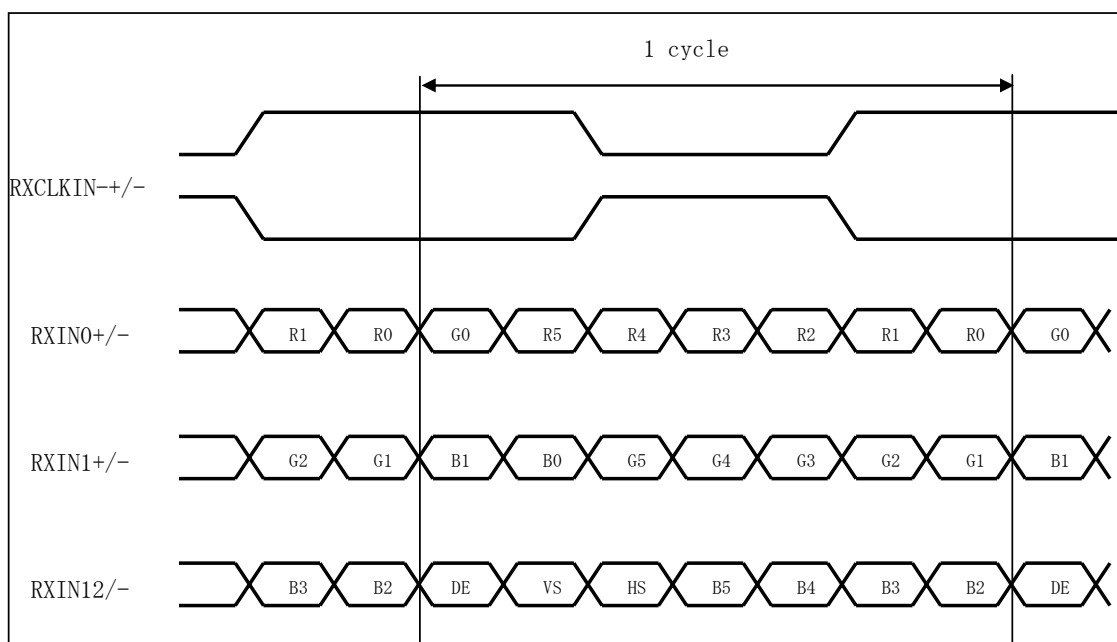
Using receiver : Single LVDS interface, which equals THC63LVDF64A(THine),contained in a control IC

Corresponding Transmitter : DS90C363, DS90C363A, DS90C383, DS90C383A (National semiconductor),

THC63LVDF63A,THC63LVDM63A(THine), SN75LVDS84(Ti)



[Note] Data Mapping



4-3. Backlight driving

CN2 Used connector : 50156806 (Molex)

Corresponding connector : 5013300600 (Molex)

| Pin no. | symbol | function |
|---------|--------|--|
| 1 | +ch3 | Power supply for LED (Ch3 High voltage side) |
| 2 | +ch2 | Power supply for LED (Ch2 High voltage side) |
| 3 | +ch1 | Power supply for LED (Ch1 High voltage side) |
| 4 | - ch1 | Power supply for LED (Ch1 Low voltage side) |
| 5 | - ch2 | Power supply for LED (Ch2 Low voltage side) |
| 6 | - ch3 | Power supply for LED (Ch3 Low voltage side) |

5. Absolute Maximum Ratings

| Parameter | Symbol | Condition | Pin name | Ratings | Unit | Remark |
|------------------------------|--------|---------------|-------------------|-----------------|------|------------|
| +3.3V / +5.0V supply voltage | Vcc | Ta=25°C | Vcc | 0 to + 6.0 | V | |
| Input voltage | VI1 | Ta=25°C | RXINi-/(i= 0,1,2) | -0.3 to Vcc+0.3 | V | Vcc<3.0V |
| | | | RXCLK IN-/+ | -0.3 to 3.3V | V | 3.0V ≤ Vcc |
| | VI2 | Ta=25°C | R/L , U/D | -0.3 to Vcc+0.3 | V | |
| Storage temperature | Tstg | - | - | -30 to +80 | °C | [Note3] |
| Operating temperature | Topa | Panel surface | - | -30 to +80 | °C | [Note4] |

[Note3] Humidity: 95%RH Max. at Ta=<40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C. No condensation.

[Note4] There is a possibility of causing deterioration in the irregularity and others of the screen and the display fineness when preserving or using it from 65 to 80°C

6.Recommended operation condition

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------|--------|-------|-----------|-------|------|------------------|
| Supply voltage | Vcc | + 3.0 | +3.3/+5.0 | + 5.5 | V | [Note5] |
| LVDS Signals | VL | 0 | | 2.4 | V | [Note6] |
| Input voltage | VI | 0 | | Vcc | V | [Note7] |
| Surface temperature | Topa | -30 | | +80 | °C | [Note8], [Note9] |

[Note5] On-off conditions for supply voltage

$0 < t_1 \leq 15\text{ms}$

$0 < t_2 \leq 10\text{ms}$

$0 < t_3 \leq 100\text{ms}$

$0 < t_4 \leq 1\text{s}$

$200\text{ms} < t_5$

Vcc-dip conditions

1) $2.5\text{V} \leq V_{cc}$

$t_d \leq 10\text{ms}$

2) $V_{cc} < 2.5\text{V}$

Vcc-dip conditions should also follow the On-off conditions for supply voltage

[Note6] RXIN0-, RXIN0+, RXIN1-, RXIN1+, RXIN2-, RXIN2+, RXCLK IN-, RXCLK IN+

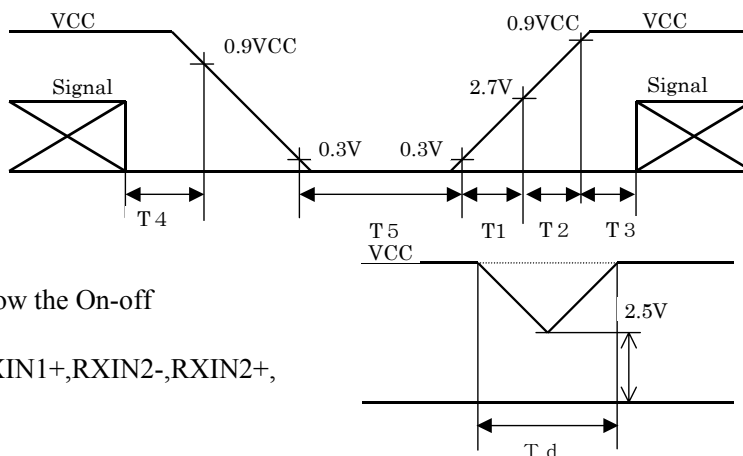
[Note7] R/L, U/D

[Note8] Humidity: 95%RH Max. at $T_a \leq 40^\circ\text{C}$.

Maximum wet-bulb temperature at 39°C or less at $T_a > 40^\circ\text{C}$.

No condensation.

[Note9] Maximum value : Panel surface temperature



7. Electrical Characteristics

7-1. TFT-LCD panel driving

$T_a = 25^\circ\text{C}$

| Parameter | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|--------------------------------------|---------------------------|--------|----------------|------|----------------|---------------|------------------------------------|
| Current dissipation | $V_{cc} = +3.3\text{V}$ | Icc | - | 380 | 480 | mA | [Note10] |
| | $V_{cc} = +5.0\text{V}$ | Icc | - | 230 | 280 | mA | |
| Permissible input ripple voltage | | VRP | - | - | 100 | mVp-p | |
| Input voltage range | LVDS signal | VL | 0 | - | 2.4 | V | [Note11] |
| Differential input threshold voltage | High | VTH | - | - | $V_{CM} + 100$ | mV | $V_{CM} = 1.2\text{V}$ [Note12] |
| | Low | VTL | $V_{CM} - 100$ | - | - | mV | |
| Input impedance (Differential input) | | RT | - | 100 | - | Ω | [Note11] |
| Input voltage | Low | VIL | - | - | 0.8 | V | [Note13] |
| | High | VIH | 2.1 | - | - | | [Note14] |
| Input current1 | Low ($V_I = 0\text{V}$) | IOL1 | -800 | - | - | | [Note13] |
| | High ($V_I = V_{cc}$) | IOH1 | -10.0 | - | 10.0 | | |
| Input current2 | Low ($V_I = 0\text{V}$) | IOL2 | -10.0 | - | 10.0 | μA | [Note14] |
| | High ($V_I = V_{cc}$) | IOH2 | - | - | 800 | μA | |

[Note10] Typical current situation : 16-gray-bar pattern.

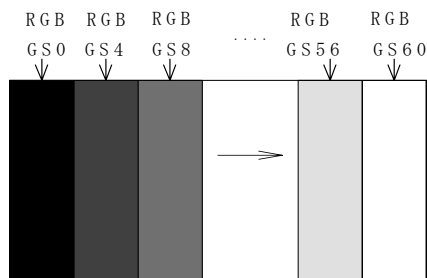
$V_{cc} = +3.3\text{V} / +5.0\text{V}$

[Note11] LVDS signals

[Note12] V_{CM} : Common mode voltage of LVDS driver.

[Note13] R/L

[Note14] U/D



7-2. Backlight

The backlight system is an edge-lighting type with white-LED.

The characteristics of LED are shown in the following table.

(It is usually required to measure under the following condition.

condition: $I_L=60\text{mA}$ / Constant current drive, $T_a=25^\circ\text{C} \pm 2^\circ\text{C}$)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------------|--------|------|----------|--------|------|-----------------------|
| LED voltage | V_L | — | (22.1) | (25.6) | V | Value for one channel |
| LED current range | I_L | — | (60) | (65) | mA | Value for one channel |
| Number of circuit channel | | — | 3 | — | | [Note15] |
| Lamp power consumption | W_L | — | (4.0) | — | W | [Note16] |
| Life time (LCD module) | L_L | — | (70,000) | — | Hour | [Note17、 18] |

[Note15] The LED backlight is composed of 3 channels which 7 LED is connected in series.

[Note16] Calculated value for reference ($I_L \times V_L \times 3$ channel)

[Note17]①Lighting condition:

- The state of the LCD module installation: Landscape position and standing position
- Atmosphere temperature: 25°C
- Lighting current: 60mA (Constant current drive / Continuous turning on)

②Definition of Life time:

Brightness becomes 50% of the original value (under condition ①)

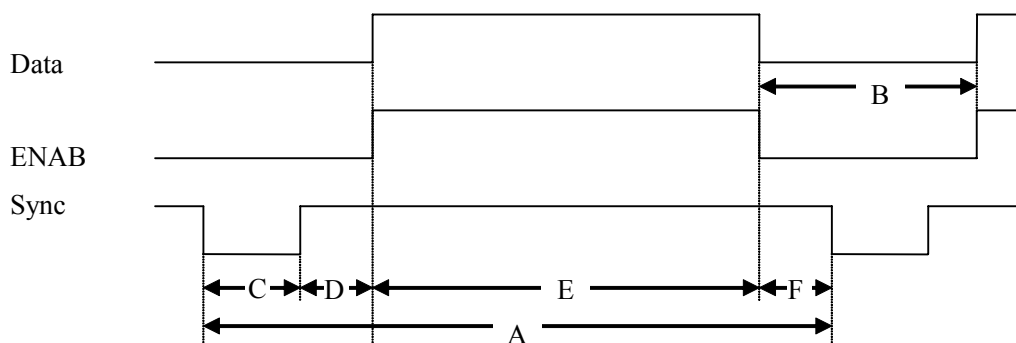
[Note18]In the method of the parallel connection of the input of each channel and the drive, an excessive current flows to the channel side where the voltage is low, and, as a result, there is a possibility of causing the LED longevity decrease.

It is preferable to do the fixed current drive only for each channel to each channel.

8. Timing characteristics of input signals

8-1. Timing characteristics

(These are specified at the digital inputs/outputs of LVDS transmitter/receiver.)



(Vertical timing)

| Item(symbol) | Min. | Typ. | Max. | Unit | 備考 |
|--|------|------|------|------|----------|
| Vsync cycle (T_{VA}) | - | 17.6 | - | ms | Negative |
| | 628 | 666 | 798 | line | |
| Blanking period(T_{VB}) | 28 | 66 | - | line | |
| Vsync pulse width (T_{VC}) | 2 | 4 | 6 | line | |
| Back porch (T_{VD}) | 23 | 23 | 23 | line | |
| Vsync pulse width+Back porch ($T_{VC}+T_{VD}$) | 25 | 27 | 29 | line | |
| Active display area (T_{VE}) | 600 | 600 | 600 | line | |
| Front porch (T_{VF}) | 3 | 39 | - | line | |

(Horizontal timing)

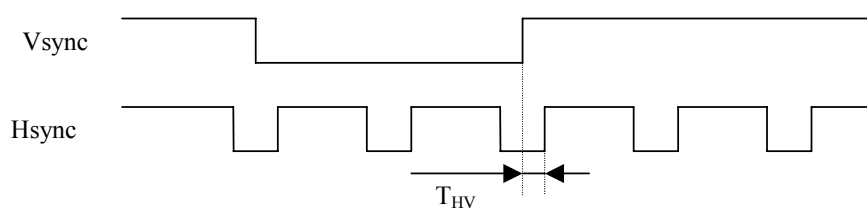
| Item(symbol) | Min. | Typ. | Max. | Unit | Remark |
|----------------------------------|--------------|------|--------------|-------|----------|
| Hsync cycle (T_{HA}) | 20.8 | 26.4 | 39.9 | us | Negative |
| | 832 | 1056 | 1395 | clock | |
| Blanking period (T_{HB}) | 40 | 256 | - | clock | |
| Hsync pulse width (T_{HC}) | 2 | 128 | 200 | clock | |
| Back porch (T_{HD}) | $928-T_{HA}$ | 88 | $T_{HA}-752$ | clock | |
| Active display area (T_{HE}) | 800 | 800 | 800 | clock | |
| Front porch (T_{HF}) | 0 | 40 | - | clock | |

(Clock signal)

| Item | Min. | Typ. | Max. | Unit | Remark |
|-----------|------|------|------|------|----------|
| Frequency | 35 | 40 | 42 | MHz | [Note19] |

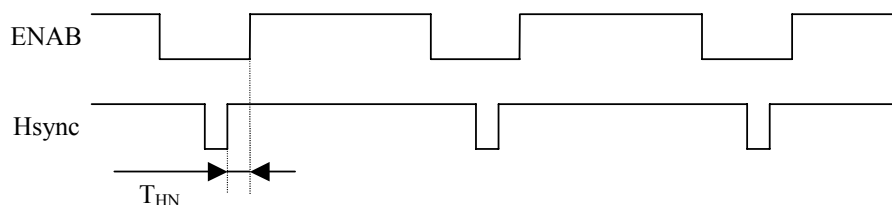
[Note19] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

(Hsync-Vsync Phase difference)



| Item(symbol) | Min. | Typ. | Max. | Unit | Remark |
|---|------|------|-----------------|-------|--------|
| Hsync-Vsync Phase difference (T_{HV}) | 1 | - | $T_{HA}-T_{HC}$ | clock | |

(Hsync-ENAB Phase difference)



| Item | Min. | Typ. | Max. | Unit | Remark |
|--|------|------|-------------------------|-------|--------|
| Hsync-ENAB Phase difference (T_{HN}) | 0 | - | $T_{HA}-T_{HC}$ -800 | clock | |

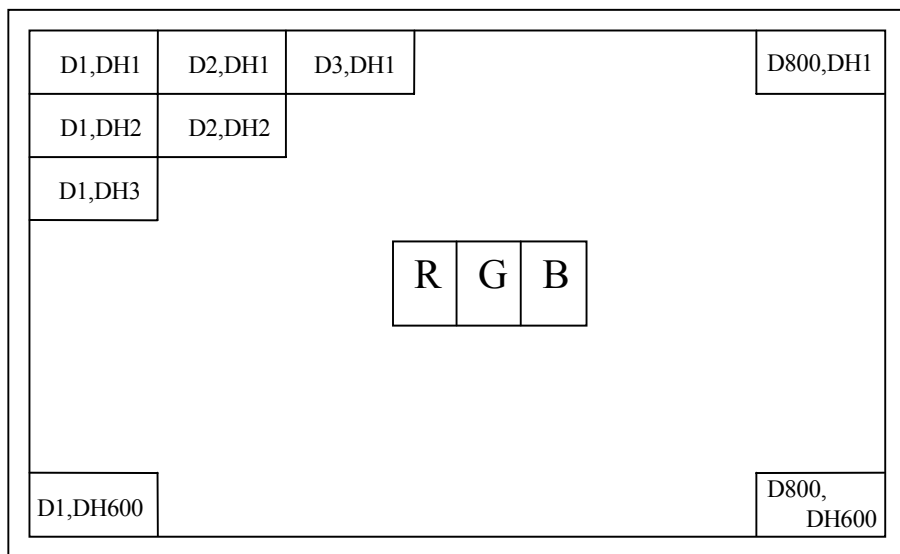
8-2 Display position

| Item | Standards | Beginning | Ending | Unit | Remark |
|------------|----------------------|-----------|--------|-------|----------|
| Horizontal | rising edge of ENAB | 0 | 800 | clock | |
| | rising edge of Hsync | 88 | 888 | clock | [Note20] |
| Vertical | rising edge of Vsync | 23 | 623 | line | |

[Note20] In case that ENAB signal is fixed to low level. Do not keep ENAB signal high during operation.

8-3. Input Data Signals and Display Position on the screen

Display position of input data
(H, V)



9. Input Signals, Basic Display Colors and Gray Scale of Each Color

| Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | |
|------------------------|-------------|------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic Color | Black | - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | White | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale of Red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Blue | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Blue | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

10. Optical Characteristics

Ta=25°C, Vcc=+3.3V / +5.0V

| Parameter | | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark | |
|-----------------------|------------|------------------------|-----------------------|--------|--------|--------|-------------------|----------|----------|
| Viewing angle range | Horizontal | $\theta 21, \theta 22$ | CR>10 | 60 | 70 | - | Deg. | [Note21] | |
| | Vertical | $\theta 11$ | | 35 | 50 | - | Deg. | [Note24] | |
| | | $\theta 12$ | | 55 | 60 | - | Deg. | | |
| Contrast ratio | | CRn | $\theta = 0^\circ$ | 300 | - | - | - | [Note22] | |
| | | CRO | Optimum viewing angle | - | 600 | - | - | [Note24] | |
| Response time | Rise | τr | $\theta = 0^\circ$ | - | 10 | - | ms | [Note23] | |
| | Decay | τd | | - | 25 | - | ms | [Note24] | |
| Chromaticity of white | | x | $\theta = 0^\circ$ | T.B.D. | T.B.D. | T.B.D. | - | [Note24] | |
| | | y | | T.B.D. | T.B.D. | T.B.D. | - | | |
| Chromaticity of red | | x | | T.B.D. | T.B.D. | T.B.D. | - | | |
| | | y | | T.B.D. | T.B.D. | T.B.D. | - | | |
| Chromaticity of green | | x | | T.B.D. | T.B.D. | T.B.D. | - | | |
| | | y | | T.B.D. | T.B.D. | T.B.D. | - | | |
| Chromaticity of blue | | x | | T.B.D. | T.B.D. | T.B.D. | - | | |
| | | y | | T.B.D. | T.B.D. | T.B.D. | - | | |
| Luminance of white | | Y_{L1} | | (300) | (450) | - | cd/m ² | | IL=60mA |
| White Uniformity | | δW | | - | - | 1.35 | - | | [Note25] |

[Note]

The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

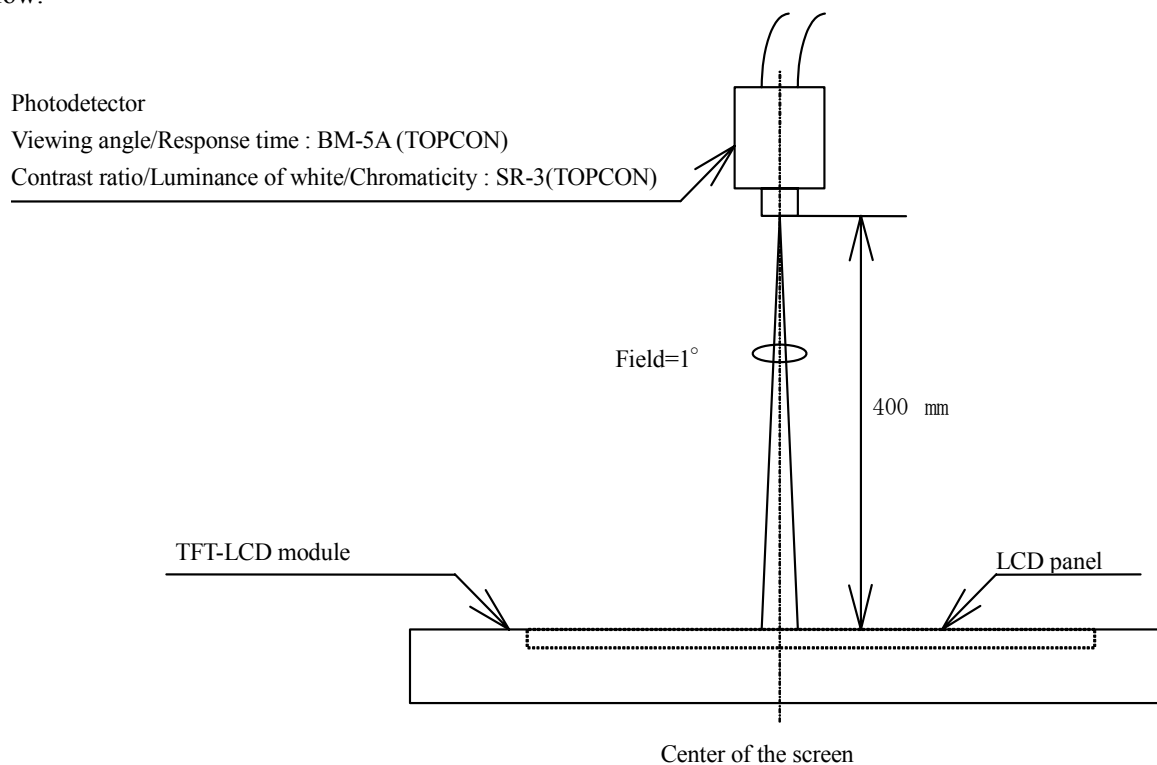
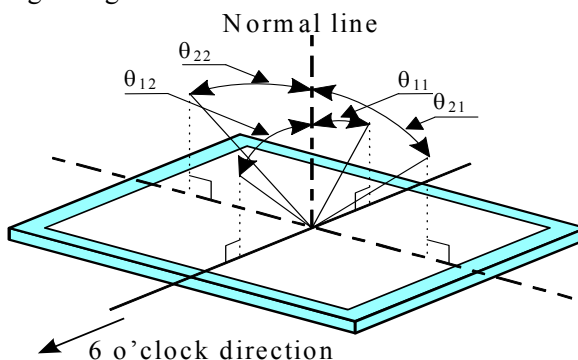


Fig.2 Optical characteristics measurement method

[Note21]Definitions of viewing angle range:



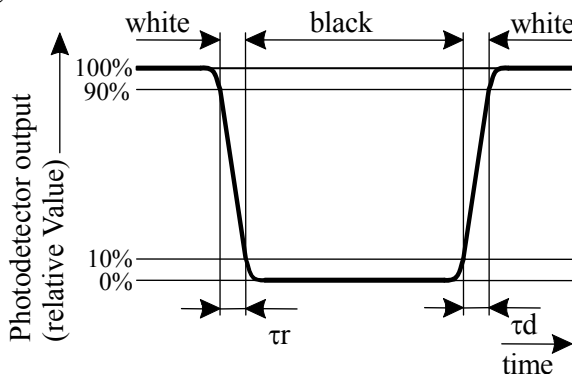
[Note22]Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

[Note23]Definition of response time:

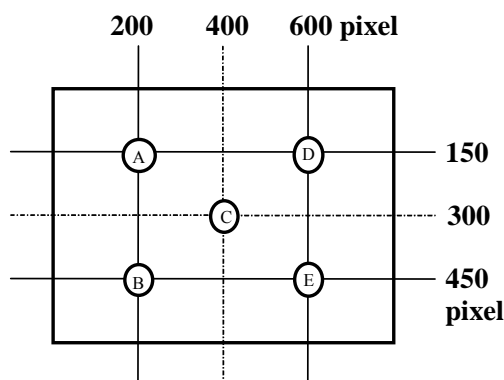
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



[Note24]This shall be measured at center of the screen.

[Note25]Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E).



$$\delta_w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$

11. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

12. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
Blow away dust on the polarizer with antistatic N₂ blow. It is undesirable to wipe off because a polarizer is sensitive. It is recommended to peel off softly using the adhesive tape when soil or finger oil is stuck to the polarizer. When unavoidable, wipe off carefully with a cloth for wiping lenses.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) Since there is a circuit board in the module back, stress is not added at the time of a design assembly. Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- i) Protection film is attached to the module surface to prevent it from being scratched .
Peel the film off slowly , just before the use, with strict attention to electrostatic charges.
Blow off 'dust' on the polarizer by using an ionized nitrogen.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- l) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- m) When handling LCD modules and assembling them into cabinets, please avoid that long-terms storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the modules.
Do not use the LCD module under such environment.
- n) When install LCD modules in the cabinet, recommended torque value is “ $0.294 \pm 0.02N \cdot m$ ($3.0 \pm 0.2kgf \cdot cm$)”.
Be sure to confirm it in the same condition as it is installed in your instrument.
- o) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- p) Notice : Never dismantle the module , because it will cause failure.
Please do not peel off the Black tape pasted to the product. However, the panel protection film is excluded.
- q) Be careful when using it for long time with fixed pattern display as it may cause accidental image.
(Please use a screen saver etc., in order to avoid an afterimage.)
- r) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.
If adjusted value is changed, the specification may not be satisfied.
- s) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- t) The LED used for this product is very sensitive to the temperature. Luminance decreases rapidly when it is used for a long time under the environment of the high temperature. Please consult our company when it is used under the environment like the above mentioned.
- u) Please make the LED lighting power supply an independent fixed current drive composition in each channel.
When each channel of LED is driven parallel, the display fineness and longevity might be deteriorated.
- v) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series), tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film.
Be sure to confirm the component of them.

13. Packing form

| | |
|---|--------------------------|
| Product countries / Areas | CHINA |
| Piling number of cartons | 6 |
| Package quantity in one carton | 10pcs |
| Carton size | 388(L) x 334(W) x 263(H) |
| Total mass of one carton filled with full modules | 10,000g |
| Packing form is shown | Fig3 |

14. Reliability test items

| No. | Test item | Conditions | Remark |
|-----|---|--|-------------------|
| 1 | High temperature storage test | Ta=80°C 240h | Panel surface |
| 2 | Low temperature storage test | Ta= -30°C 240h | |
| 3 | High temperature & high humidity operation test | Ta=40°C ; 95%RH 240h (No condensation) | |
| 4 | High temperature operation test | Ta=80°C 240h | Panel surface |
| 5 | Low temperature operation test | Ta= -30°C 240h | |
| 6 | Vibration test (non- operating) | Frequency: 10~57Hz/Vibration width (one side):0.153mm : 57~500Hz/Gravity: 14.7 m/s ² Sweep time : 11 minutes Test period : 3 hours (1 hour for each direction of X,Y,Z) | |
| 7 | Shock test (non- operating) | Max. gravity : 490m/s ² Pulse width : 11ms, half sine wave Direction : ± X, ± Y, ± Z once for each direction. | |
| 8 | ESD test | Contact discharge (150pF 330Ω) non-operating = ±10kV, operating = ±8kV Atmospheric discharge (150pF 330Ω) non-operating = ±20kV, operating = ±15kV | |
| 9 | EMI | Measurement in 10m site Display position on the screen = "H" (full-screen), GND to 4 place = un-connect, Vcc / Vsignal = typ. | VCCI (Class B) |

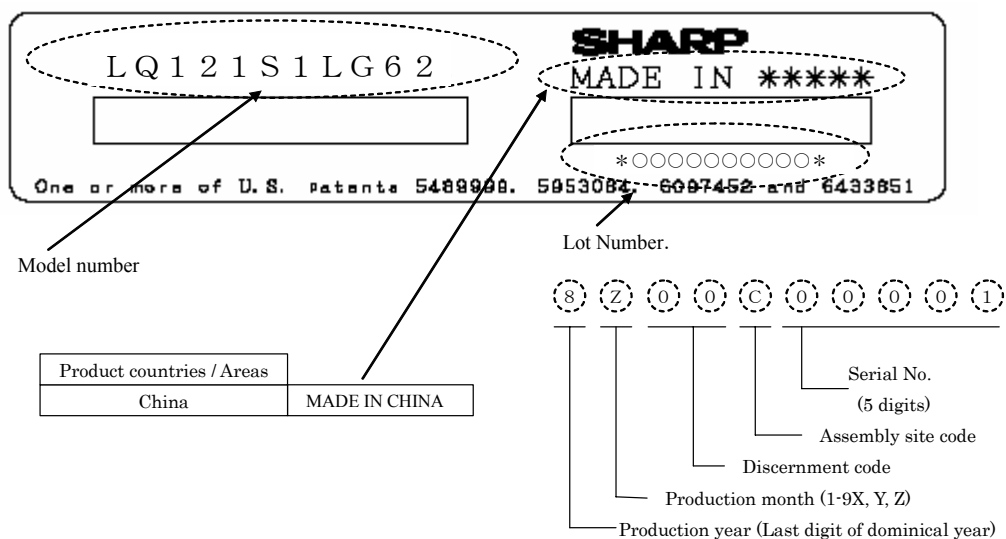
【Note】 A gap of panel shall not occur by vibration or the shock

【Result Evaluation Criteria】

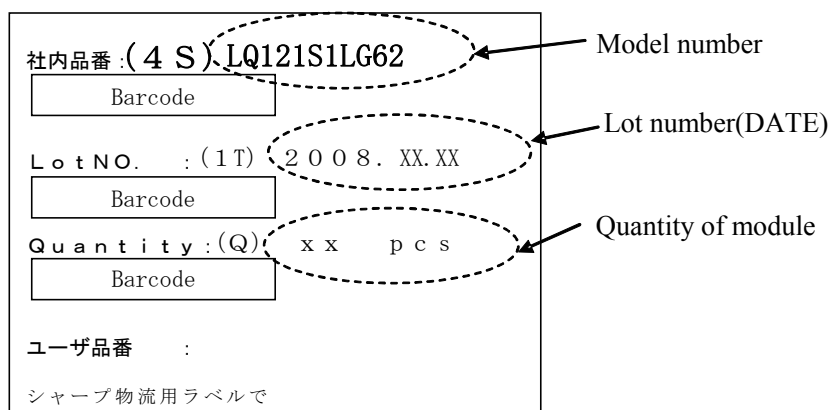
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state : Temperature:15~35°C, Humidity:45~75%, Atmospheric pressure:86~106kpa)

15.Others

15-1 Lot number Label:



15-2 Packing box Label:



※R.C. (RoHs Compliance) means these parts have corresponded with the RoHs directive

15-3 If any problem occurs in relation to the description of this specification , it shall be resolved through discussion with spirit of cooperation.

16. Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 95% and below

【Note】 Please refer below as a mean value of the environmental conditions.

Summer time temperature 20 to 35 degrees Celsius

humidity 85% and below

Winter time temperature 5 to 15 degrees Celsius

humidity 85% and below

Please maintain within 240 hours of accumulated length of storage time, with conditions of 40 degrees Celsius and room humidity of 95%.

Direct sun light Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition Please refrain from keeping the product with possible corrosive gas or volatile flux.

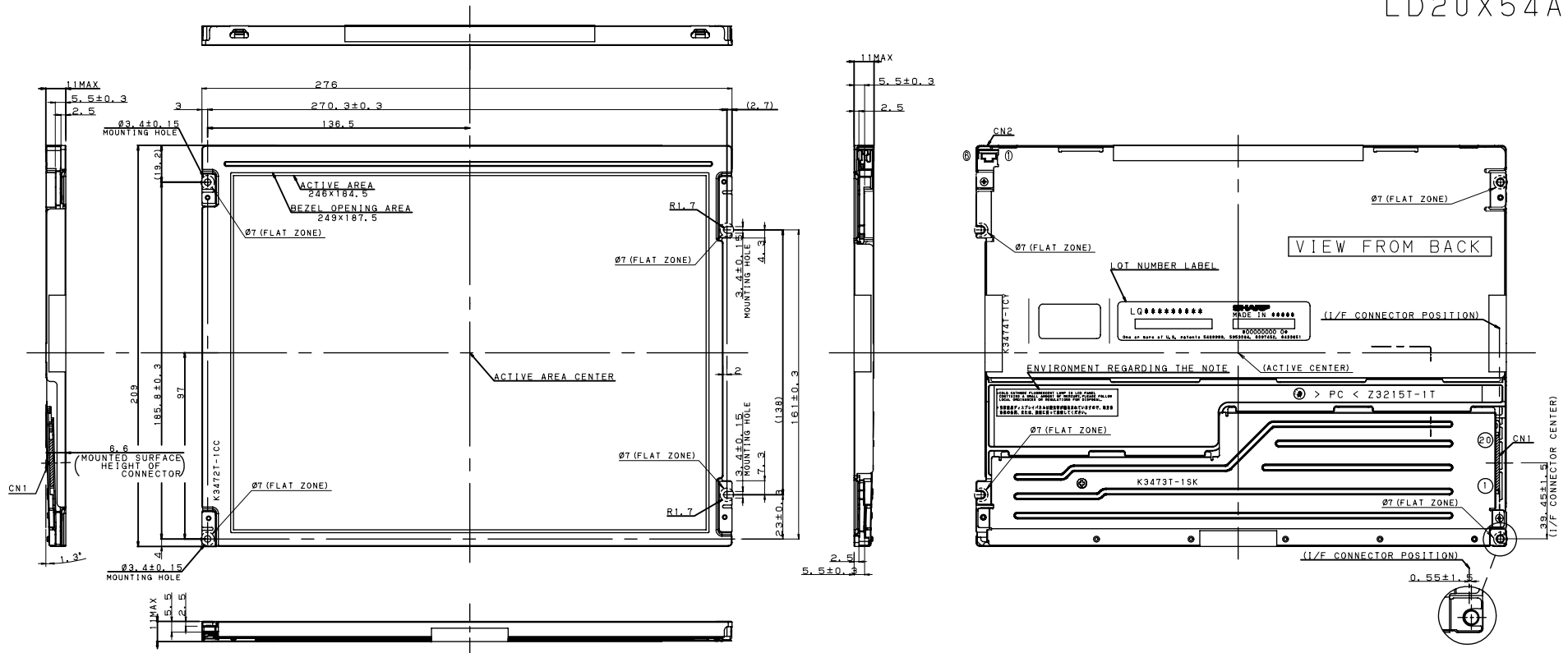
Prevention of dew * Please store the product carton either on a wooden pallet or a stand / rack to prevent dew. Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.

* Please place the product cartons away from the storage wall.

* Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.

* Please maintain the ambient temperature within the range of natural environmental fluctuation.

Storage period Within above mentioned conditions, maximum storage period should be one year.

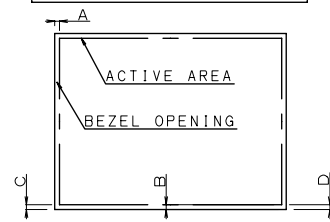


INTERFACE CONNECTOR
PIN LAYOUT

| | | | | | | |
|---------|---------|--------|-----|--------|--------|--------|
| pin | 1 | 2 | 3 | 4 | 5 | 6 |
| | VCC | VCC | GND | GND | RXIN0- | RXIN0+ |
| 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| GND | RXIN1- | RXIN1+ | GND | RXIN2- | RXIN2+ | GND |
| 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| RCLKIN- | RCLKIN+ | GND | R/L | U/D | GND | GND |

CORRESPONDING CONNECTOR: F1-SE20M, F1-S20S

BEZEL/DISPLAY POSITION



- 1) TOLERANCE X-DIRECTION A: 1.5 ± 0.8
- 2) TOLERANCE Y-DIRECTION B: 1.5 ± 0.8
- 3) OBLIQUITY OF DISPLAY AREA IC-D1 < 0.8

CN2: 50156806 (MOLEX)

| | |
|--------|--|
| ① +ch3 | Power supply for LED (Ch3 High voltage side) |
| ② +ch2 | Power supply for LED (Ch2 High voltage side) |
| ③ +ch1 | Power supply for LED (Ch1 High voltage side) |
| ④ -ch1 | Power supply for LED (Ch1 Low voltage side) |
| ⑤ -ch2 | Power supply for LED (Ch2 Low voltage side) |
| ⑥ -ch3 | Power supply for LED (Ch3 Low voltage side) |

NOTES

- 1. UNSPECIFIED TOLERANCE TO BE ± 0.5
- 2. WARP AND FLATING FOR PCB AND CHASSIS ARE EXCLUDED FROM THICKNESS AND DIMENSION OF THE UNIT.
- 3. RECOMMENDED TIGHTEN TORQUE FOR MOUNTING 0.294 ± 0.02N·m (3.0 ± 0.2kgf·cm)

Fig1. OUTLINE DIMENSIONS
(LQ121SILG62)

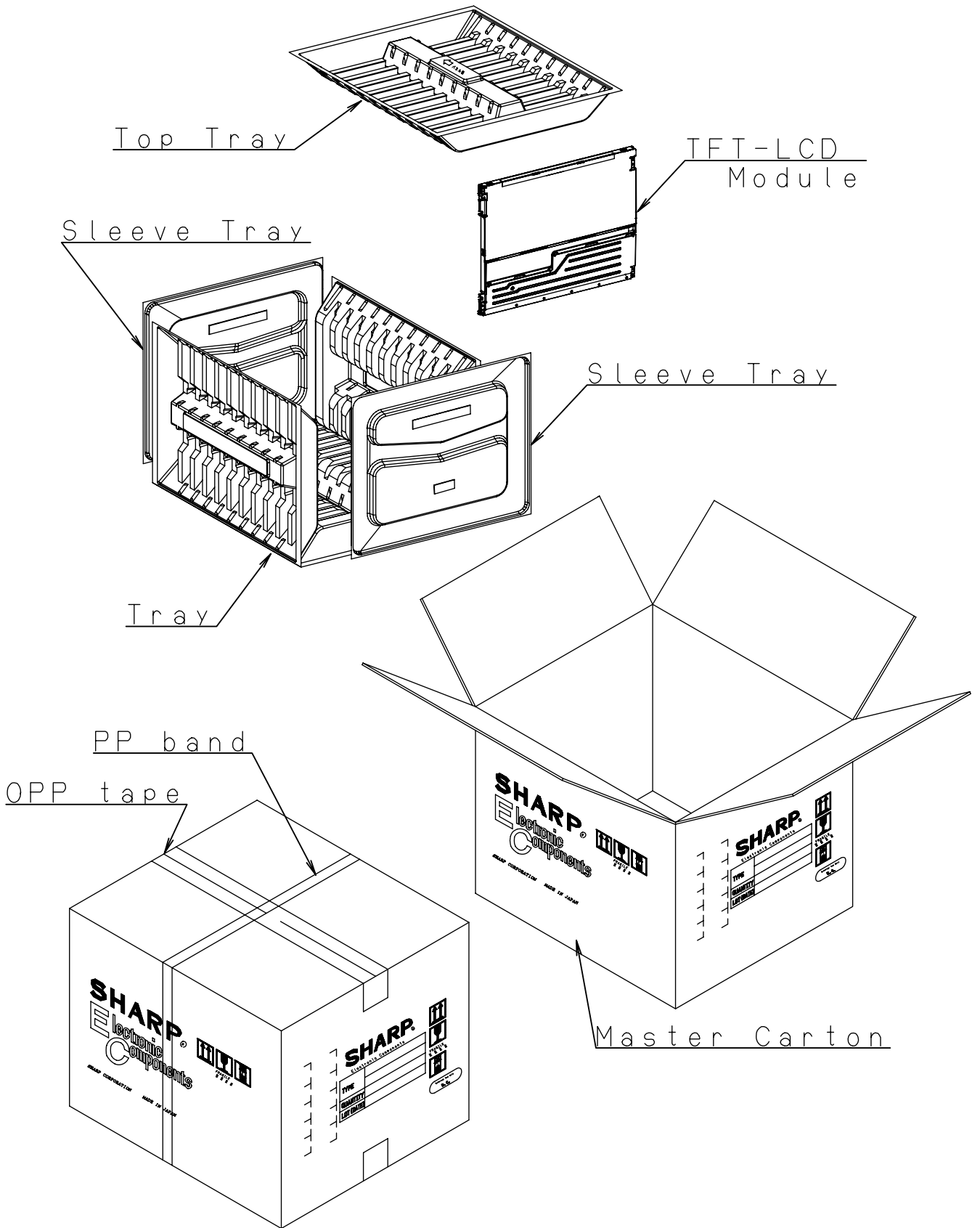


Fig3. Packing Form