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		APPLICABLE GROUP AVC Liquid Crystal Display Group

DEVICE SPECIFICATION

# TFT-LCD Module

MODEL

## LQ150X1LGF1

CUSTOMER'S APPROVAL

DATE \_\_\_\_\_

BY \_\_\_\_\_



PRESENTED

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# RECORDS OF REVISION

LQ150X1LGF1

SPEC No.	DATE	REVISED No.	SUMMARY		NOTE
			PAGE		
LD-14804	Aug. 26. 2002				1st Issue

## 1. Application

This specification applies to the color 15.0 XGA TFT-LCD module LQ150X1LGF1.

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## 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a back light unit. Graphics and texts can be displayed on a 1024×RGB×768 dots panel with about 16 million colors by using LVDS (Low Voltage Differential Signaling) and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

## 3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	38 (Diagonal)	cm
	15.0 (Diagonal)	Inch
Active area	304.1 (H) × 228.1 (V)	mm
Pixel format	1024 (H) × 768 (V)	Pixel
	(1 pixel=R+G+B dots)	
Pixel pitch	0.297 (H) × 0.297 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	331.3(W) × 257.9(H) × 11.0(D)	mm
Mass	1300(MAX)	g
Surface treatment	Anti-glare and hard-coating 2H (Haze value = 28)	

\*1.Note: excluding back light cables.

The thickness of module (D) doesn't contain the projection.

Outline dimensions are shown in Fig.1.

## 4. Input Terminals

## 4-1. TFT-LCD panel driving

CN1 (Interface signals and +3.3V DC power supply)

Using connectors : DF14H-20P-1.25H (Hirose Electric Co., Ltd.)

Corresponding connectors : DF14-20S-1.25C(Connector)  
DF14-2628SCFA(Terminal)

Corresponding LVDS Transmitter : THC63LVDM83R(Thine) or compatible

Pin No.	Symbol	Function	Remark
1	Vcc	+3.3V Power supply	
2	Vcc	+3.3V Power supply	
3	GND	Ground	
4	GND	Ground	
5	Rx0-	LVDS CH0 data signal (-)	LVDS
6	Rx0+	LVDS CH0 data signal (+)	LVDS
7	GND	Ground	
8	Rx1-	LVDS CH1 data signal (-)	LVDS
9	Rx1+	LVDS CH1 data signal (+)	LVDS
10	GND	Ground	
11	Rx2-	LVDS CH2 data signal (-)	LVDS
12	Rx2+	LVDS CH2 data signal (+)	LVDS
13	GND	Ground	
14	CK-	LVDS CH0 clock signal (-)	LVDS
15	CK+	LVDS CH0 clock signal (+)	LVDS
16	GND	Ground	
17	Rx3-	LVDS CH2 data signal (-)	LVDS
18	Rx3+	LVDS CH2 data signal (+)	LVDS
19	GND	Ground	
20	LVDS_SET	LVDS_SET	【note1】

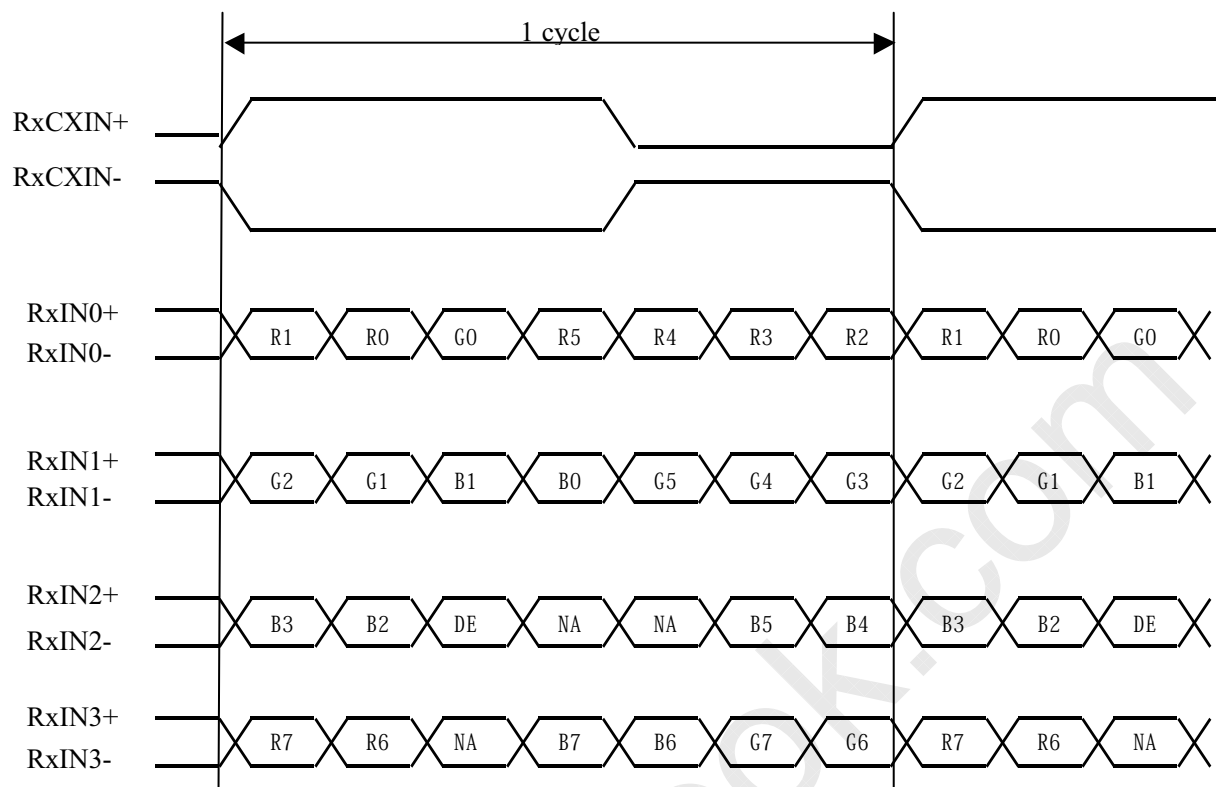
## 4-2 Data Mapping 【note1】

## 1) 8 bit input

【note】 LVDS\_SET(Thine:THC63LVDM83R)

Transmitter		20pin LVDS_SET	
Pin No	Data	=H (3.3V)	=L (GND) or Open
51	TA0	R0 (LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7 (MSB)
4	TA6	G0 (LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7 (MSB)
15	TB5	B0 (LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7 (MSB)
27	TC4	(NA)	(NA)
28	TC5	(NA)	(NA)
30	TC6	DE	DE
50	TD0	R6	R0 (LSB)
2	TD1	R7 (MSB)	R1
8	TD2	G6	G0 (LSB)
10	TD3	G7 (MSB)	G1
16	TD4	B6	B0 (LSB)
18	TD5	B7 (MSB)	B1
25	TD6	(NA)	(NA)

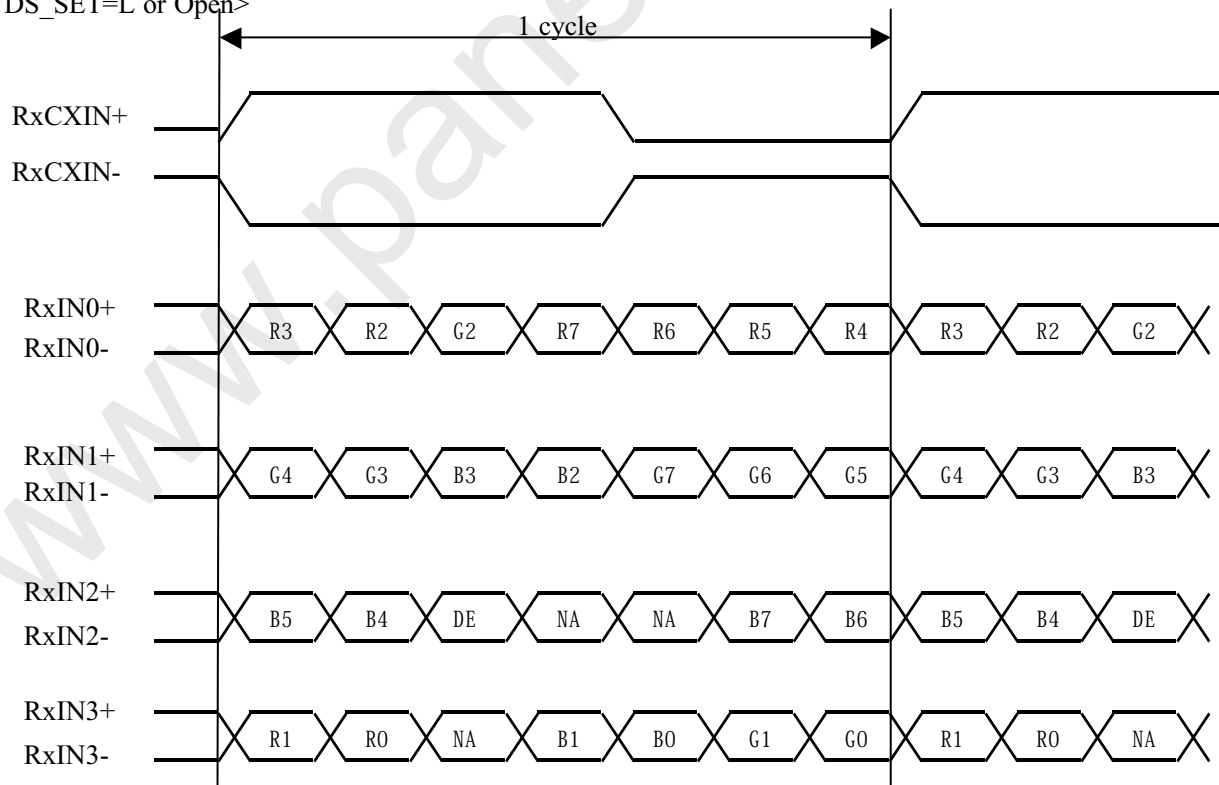
&lt;LVDS\_SET =H&gt;



DE : Display Enable

NA : Not Available

&lt;LVDS\_SET=L or Open&gt;



DE : Display Enable

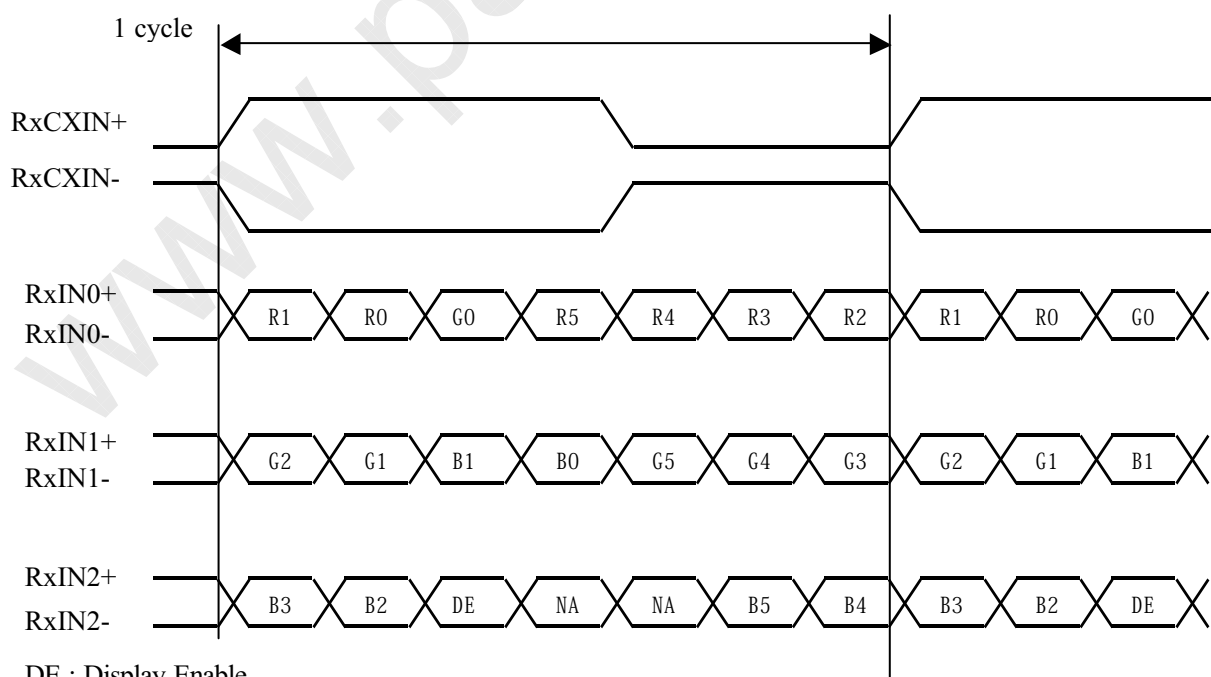
NA : Not Available

## 4-2 Data Mapping 【note1】

## 2) 6 bit input

【note】 LVDS\_SET(Thine:THC63LVDM83R)

Transmitter		20pin LVDS_SET	
Pin No	Data	=H (3.3V)	=L (GND) or Open
51	TA0	—	R0 (LSB)
52	TA1	—	R1
54	TA2	—	R2
55	TA3	—	R3
56	TA4	—	R4
3	TA5	—	R5 (MSB)
4	TA6	—	G0 (LSB)
6	TB0	—	G1
7	TB1	—	G2
11	TB2	—	G3
12	TB3	—	G4
14	TB4	—	G5 (MSB)
15	TB5	—	B0 (LSB)
19	TB6	—	B1
20	TC0	—	B2
22	TC1	—	B3
23	TC2	—	B4
24	TC3	—	B5 (MSB)
27	TC4	—	(NA)
28	TC5	—	(NA)
30	TC6	—	DE
50	TD0	—	GND
2	TD1	—	GND
8	TD2	—	GND
10	TD3	—	GND
16	TD4	—	GND
18	TD5	—	GND
25	TD6	—	(NA)



DE : Display Enable

NA : Not Available

※In case of supplying 6 bit signal, it is recommended to connect  
pin No.17(Rx3-) and No.18(Rx3+) of input connector with GND.



4-3 Interface block diagram

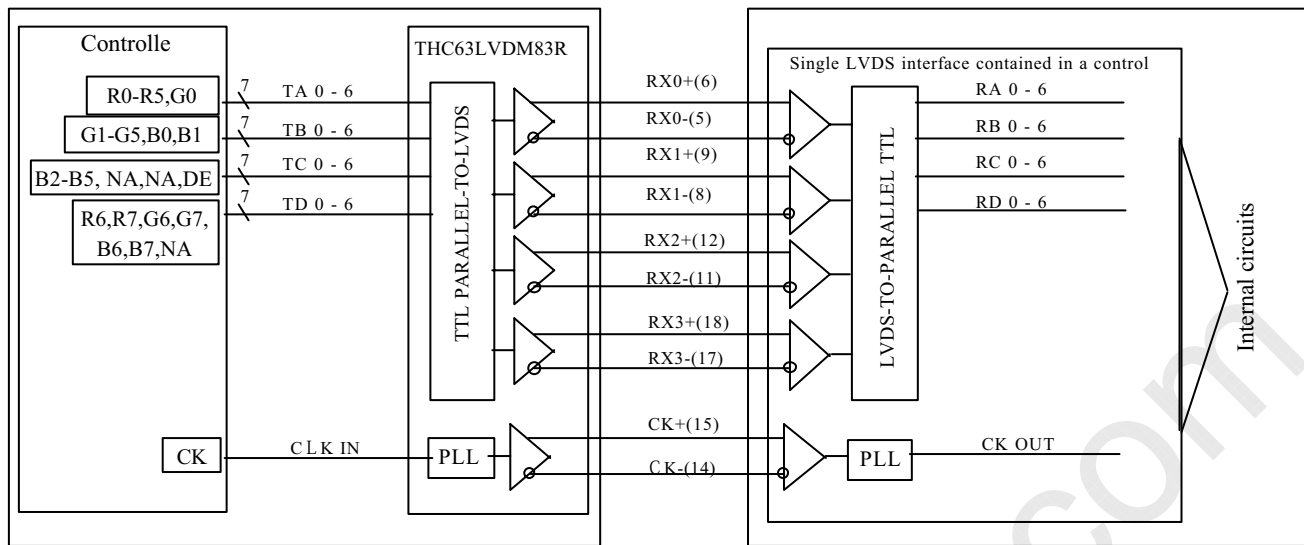
LD-14804-7

(Computer Side)

(TFT-LCD side)

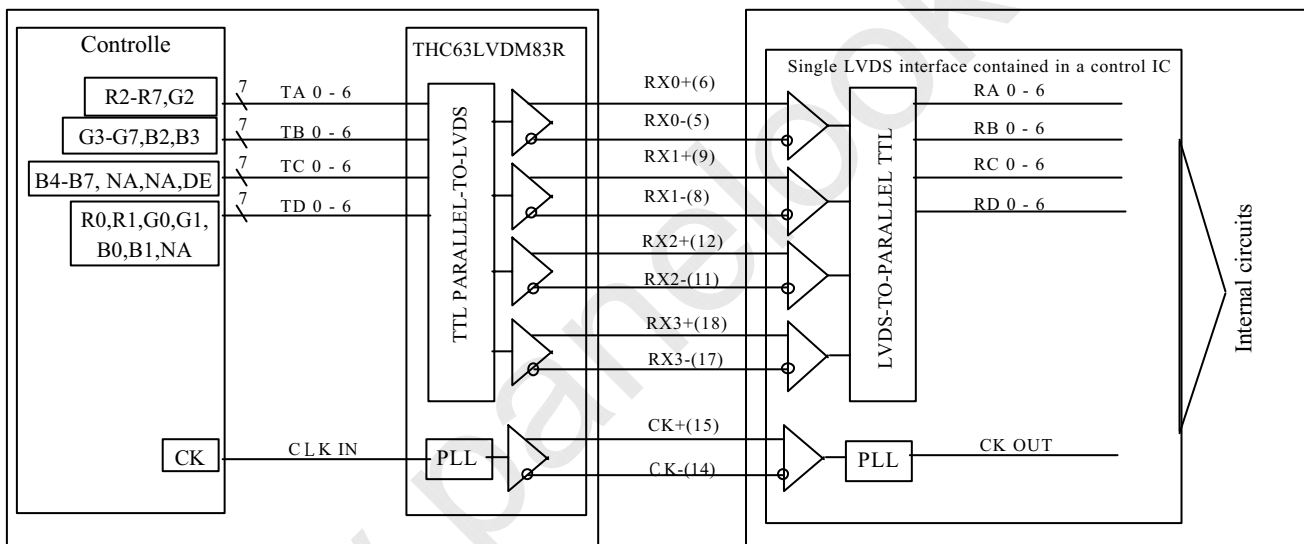
①8Bit Mode

LVDS\_SET=H (20 pin=3.3[V])



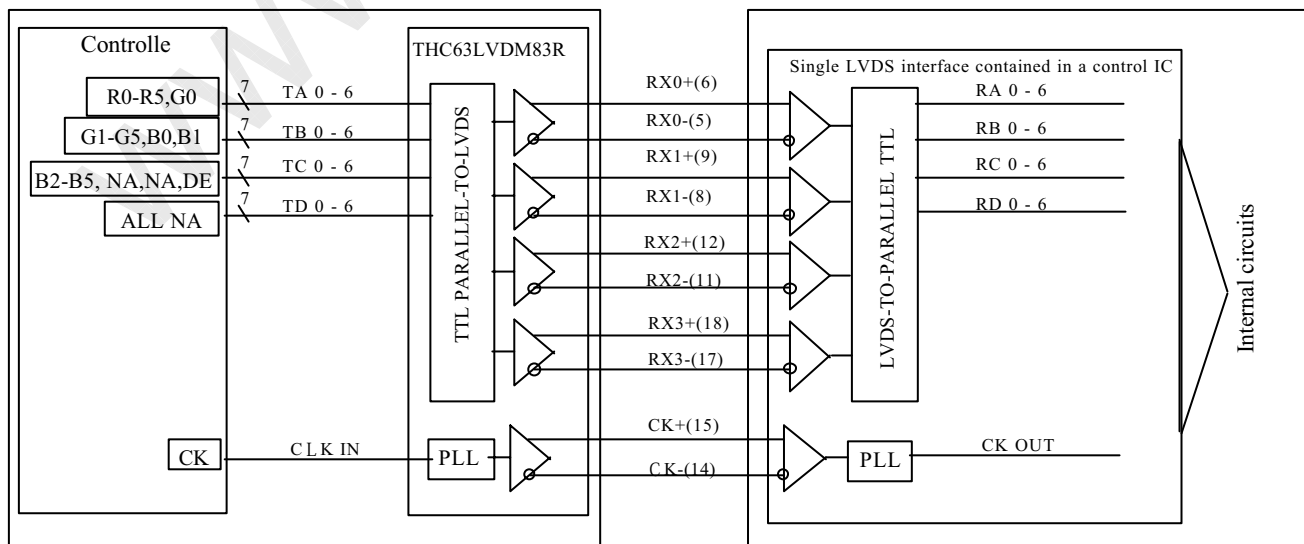
②8Bit Mode

LVDS\_SET=L (20 pin=GND or OPEN)



③6Bit Mode

LVDS\_SET=L (20 pin=GND or OPEN)



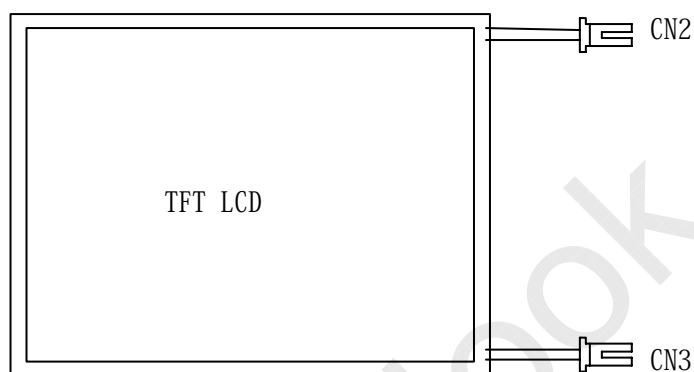
## 4-4 Backlight

CN 2, 3

The module-side connector : BHR-03VS-1 (JST)

The user-side connector : SM02(8.0)B-BHS-1 (JST)

Pin no.	symbol	I/O	Function
1	$V_H$	I	Power supply for lamp (High voltage side)
2	NC	—	Open
3	$V_L$	I	Power supply for lamp (Low voltage side)



## 5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Supply voltage	$V_{CC}$	$T_a=25^{\circ}\text{C}$	0 ~ +4.0	V	
Storage temperature	$T_{STG}$	—	-25 ~ +60	$^{\circ}\text{C}$	【Note1】
Operating temperature (Ambient)	$T_{OPA}$	—	0 ~ +50	$^{\circ}\text{C}$	

【Note1】 Humidity : 95%RH Max. (  $T_a \leq 40^{\circ}\text{C}$  )Maximum wet-bulb temperature at  $39^{\circ}\text{C}$  or less. (  $T_a > 40^{\circ}\text{C}$  )

No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving

Ta=25°C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Vcc	Supply voltage	Vcc	+3.0	+3.3	+3.6	V	【Note1】
	Current dissipation	Icc	—	450	600	mA	【Note2】
Permissive input ripple voltage		V <sub>RF</sub>	—	—	100	mVp-p	

【Note1】

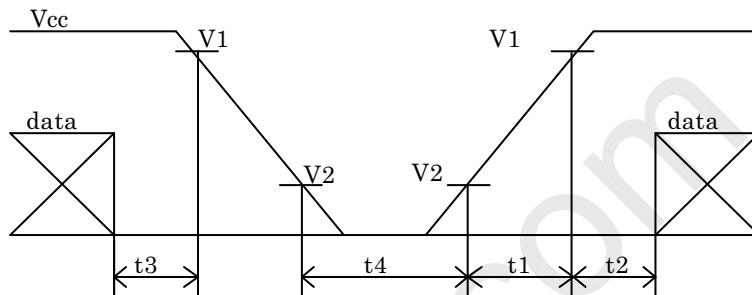
1) On-off sequences of Vcc and data

$0 < t1 \leq 10ms$

$0 < t2 \leq 10ms$

$0 \leq t3 \leq 1s$

$t4 \geq 1s$



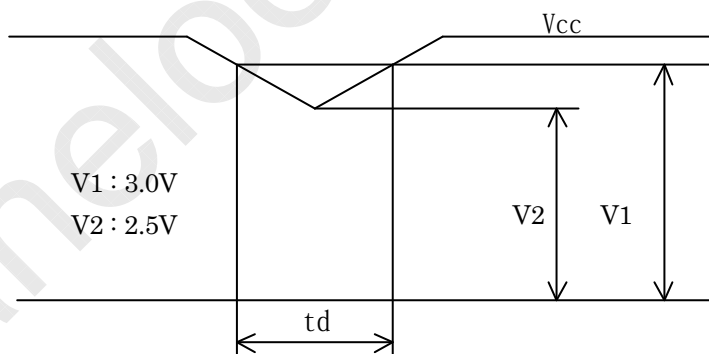
2) Dip conditions for supply voltage

1)  $V2 \leq Vcc < V1$

$t_d \leq 10ms$

2)  $Vcc < V2$

Vcc-dip conditions should also follow the on-off conditions.



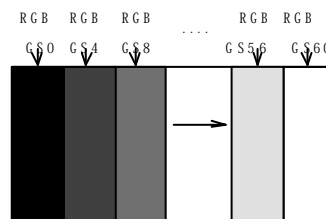
【Note2】 Typical current situation : 16-gray-bar pattern

$Vcc=+3.3V, CK=65MHz$

Horizontal period =20.7 us

Gray scale : GS(4n)

$n=0 \sim 15$



The explanation of each gray scale, GS(4n), is described below section 8.

## 6-2. Backlight

The back light system is an edge-lighting type with 2 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

The value mentioned below is at the case of one CCFT.

CCFT Model Name : KTBE24MSTF-321MA239-Z (STANLEY ELECTRIC CO., LTD.)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp current range	$I_L$	3.5	7.5	8.0	mArms	【Note1】
Lamp voltage	$V_L$	—	600	690	Vrms	$I_L=7.5$ mArms $T_a=25^\circ\text{C}$
Lamp power consumption	$P_L$	—	4.5	5.2	W	【Note2】 $I_L=7.5$ mArms $T_a=25^\circ\text{C}$
Lamp frequency	$F_L$	40	60	70	kHz	【Note3】
Kick-off voltage	$V_s$	—	—	1350	Vrms	$T_a=25^\circ\text{C}$ 【Note4】
		—	—	1500	Vrms	$T_a=0^\circ\text{C}$ 【Note4】
Lamp life time	$T_L$	30,000	—	—	hour	【Note5】

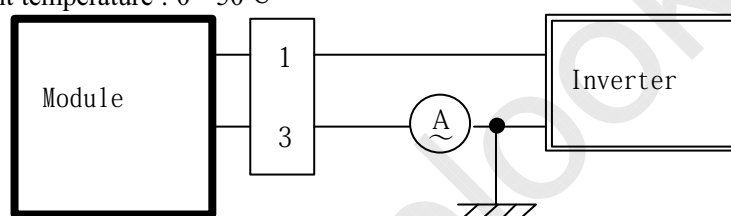
【Note1】 A lamp can be light in the range of lamp current shown above.

Maximum rating for current is measured by high frequency current measurement equipment connected to  $V_{LOW}$  at circuit showed below.

(Note : To keep enough kick-off voltage and necessary steady voltage for CCFT.)

Lamp frequency : 40~70kHz

Ambient temperature : 0~50°C



【Note2】 Referential data per one CCFT by calculation ( $I_L \times V_L$ ).

The data don't include loss at inverter.

【Note3】 Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

【Note4】 It is defined at 27pF for the ballast capacitor of a DC-AC inveter.

The kick-off voltage may rise up in the user set, please decide the open output voltage by checking not to occur lighting failure under operating state.

The open output voltage should be applied to the lamp for more than 1 second to startup. Or when the ambient luminance around the lamp is more than 1lux, it should be applied to the lamp for more than 100ms. Otherwise the lamp may not be turned on.

【Note5】 Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of  $T_a=25^\circ\text{C}$  and  $I_L=7.5$  mA rms.

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at  $T_a=0^\circ\text{C}$  exceeds 1500  $V_{rms}$  value.

《Note》

The performance of the backlight, for example lifetime or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occurs. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Use the lamp inverter power source incorporating such safeguard as overvoltage / overcurrent protective circuit or lamp voltage waveform detection circuit, which should have individual control of each lamp.

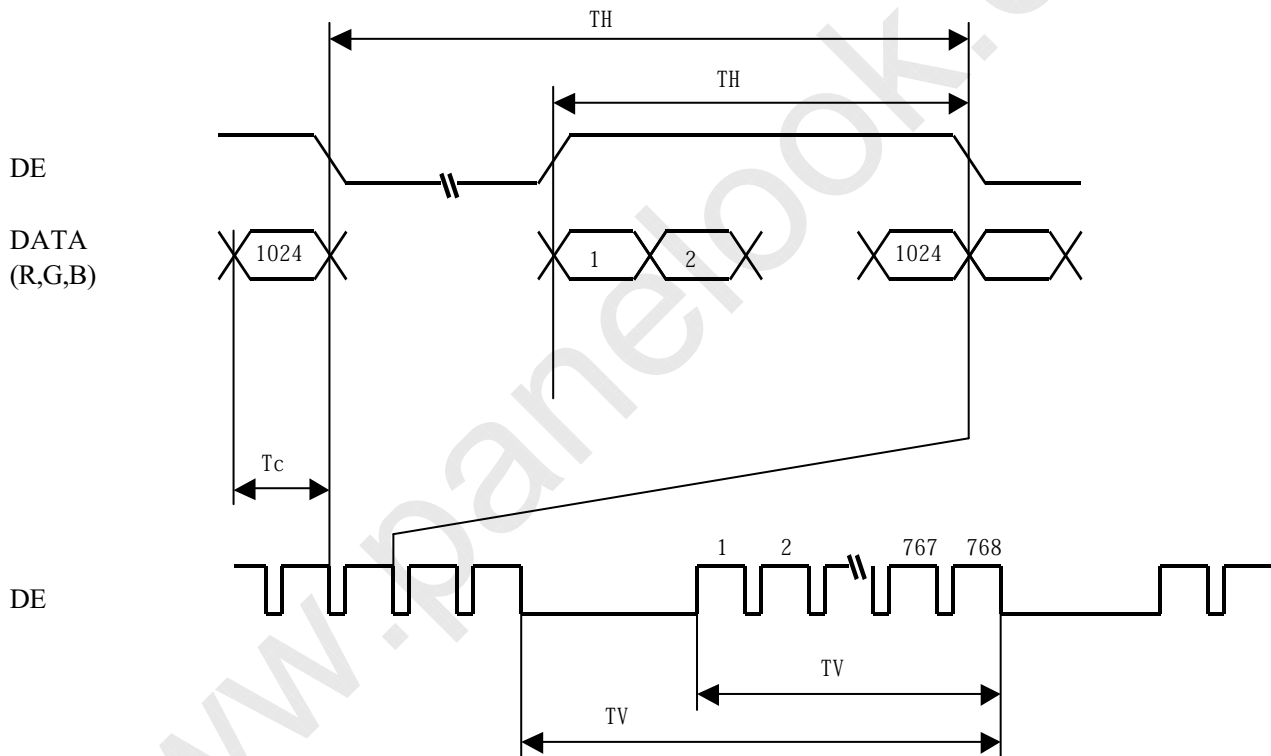
In case one circuit without such individual control is connected to more than two lamps, excessive current may flow into one lamp when the other one is not in operation.

## 7. Timing characteristics of input signals

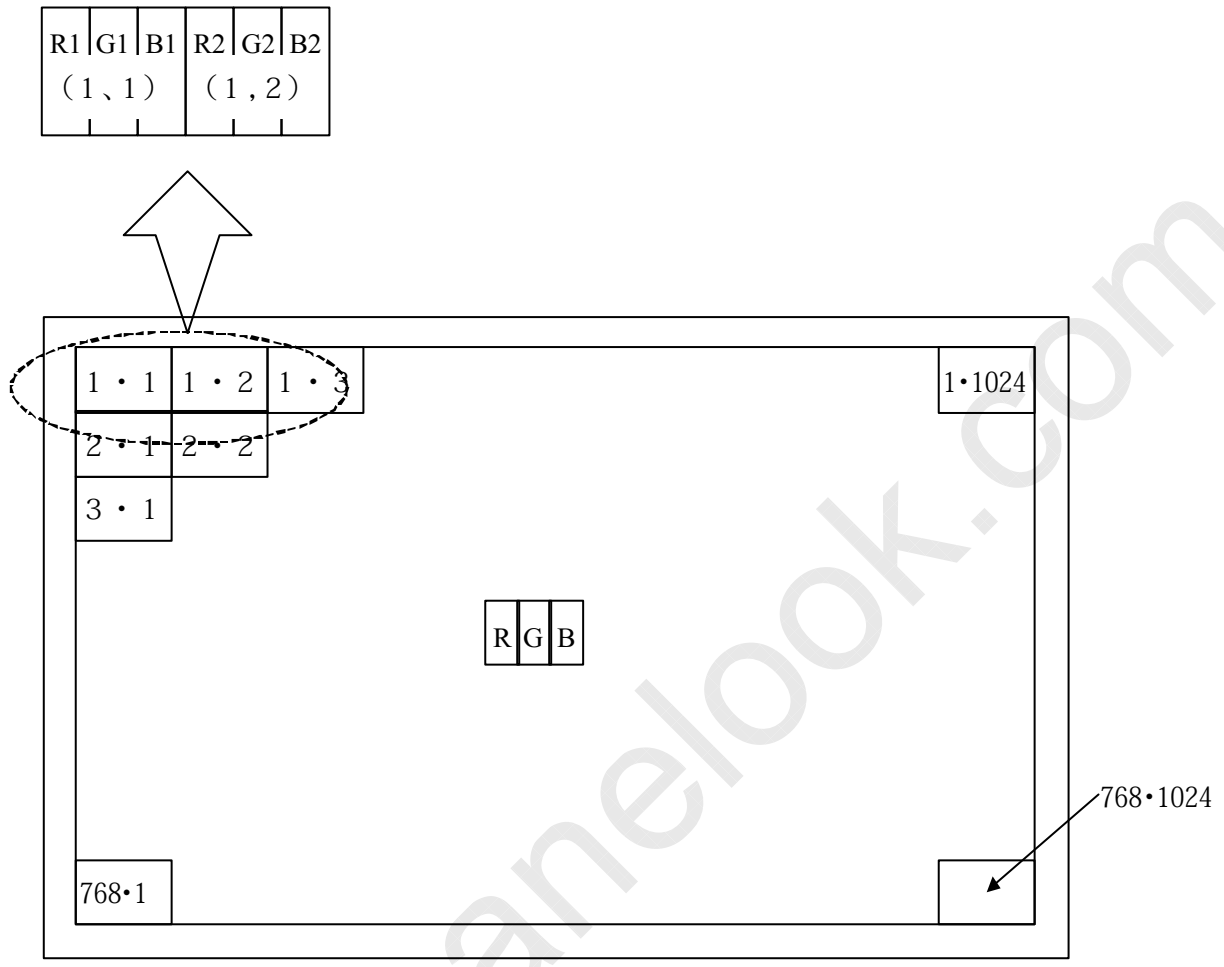
## 7-1. Timing characteristics

Parameter		Symbol	Min.	Typ.	Max.	Unit
Clock signal	Frequency	1/Tc	50.0	65.0	79.0	MHz
ENAB signal	Horizontal period	TH	1056	1344	1720	clock
			16.6	20.7	23.4	μs
	Horizontal period (High)	THd	1024		1024	clock
	Vertical period	TV	773	806	990	line
	Vertical period (High)	TVd	768		768	line

【Note】 In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.



7-2 Input Data Signals and Display Position on the screen



Display Position of Data (V,H)

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

8-1 8bit input

	Colors & Gray	Gray Scale	Data signal																											
			R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7				
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	1	1		
	Green	—	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0		
	Cyan	—	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	1	1		
	Red	—	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Magenta	—	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	1	1		
	Yellow	—	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0		
	White	—	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	1	1		
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↑	↓					↓							↓											↓					
	↓	↓					↓							↓											↓					
	Brighter	GS250	1	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↓	GS251	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	Red	GS252	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↑	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↑	↓					↓							↓											↓					
	↓	↓					↓							↓											↓					
	Brighter	GS250	0	0	0	0	0	0	0	0	1	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0			
	↓	GS251	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0			
	Green	GS252	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0			
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0			
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0			
	↑	↓					↓							↓											↓					
	↓	↓					↓							↓											↓					
	Brighter	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	1	1	1	1	1	1			
	↓	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1			
	Blue	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	1			

0 : Low level voltage, 1 : High level voltage. X :Don't care.

Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

8-2 6bit input

	Colors & Gray scale	Data signal																		
		Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	—	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	↓	↓					↓					↓							
	↓	↓	↓					↓					↓							
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	↓	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	↑	↓	↓					↓					↓							
	↓	↓	↓					↓					↓							
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	↓	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	↑	↓	↓					↓					↓							
	↓	↓	↓					↓					↓							
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	1	1
	↓	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.



## 9. Optical Characteristics

Ta=25°C, Vcc =+3.3V

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark		
Viewing angle range	Vertical	$\theta_{11}$	$CR \geq 5$	40	55	—	Deg.	【Note1,4】		
		$\theta_{12}$		70	80	—	Deg.			
	Horizontal	$\theta_{21}, \theta_{22}$		70	80	—	Deg.			
	Vertical	$\theta_{11}$	$CR \geq 10$	30	45	—	Deg.			
		$\theta_{12}$		45	55	—	Deg.			
	Horizontal	$\theta_{21}, \theta_{22}$		50	60	—	Deg.			
Contrast ratio		C R	$\theta = 0^\circ$	250	350	—		【Note2,4】		
Response Time	Rise	$\gamma_r$	$\theta = 0^\circ$	—	5	20	ms	【Note3,4】		
	Fall	$\gamma_d$		—	20	40	ms			
Chromaticity of White		x	$\theta = 0^\circ$	0.283	0.313	0.343		【Note4】		
		y		0.299	0.329	0.359				
Chromaticity of Red		x		0.551	0.581	0.611				
		y		0.292	0.322	0.352				
Chromaticity of Green		x		0.277	0.307	0.337				
		y		0.516	0.546	0.576				
Chromaticity of Blue		x		0.121	0.151	0.181				
		y		0.097	0.127	0.157				
Luminance of white		YL			200	250	—		cd/m <sup>2</sup>	$\left. \begin{array}{l} I_L=7.5\text{mA rms} \\ f_L=60\text{kHz} \end{array} \right\}$ 【Note4】
White Uniformity		$\delta_w$			—	—	1.25		—	【Note5】

※The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

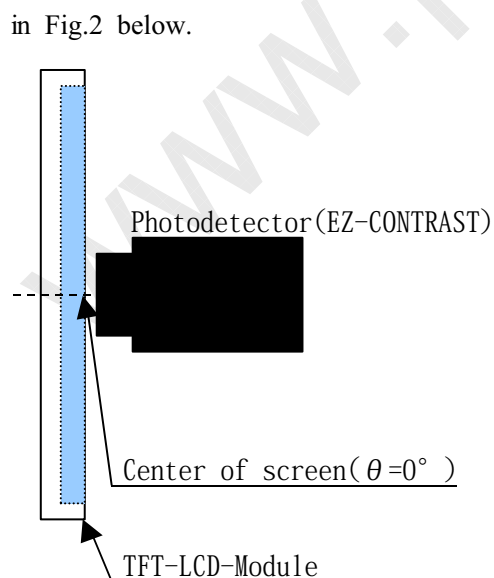


Fig2-1 Viewing angle measurement method

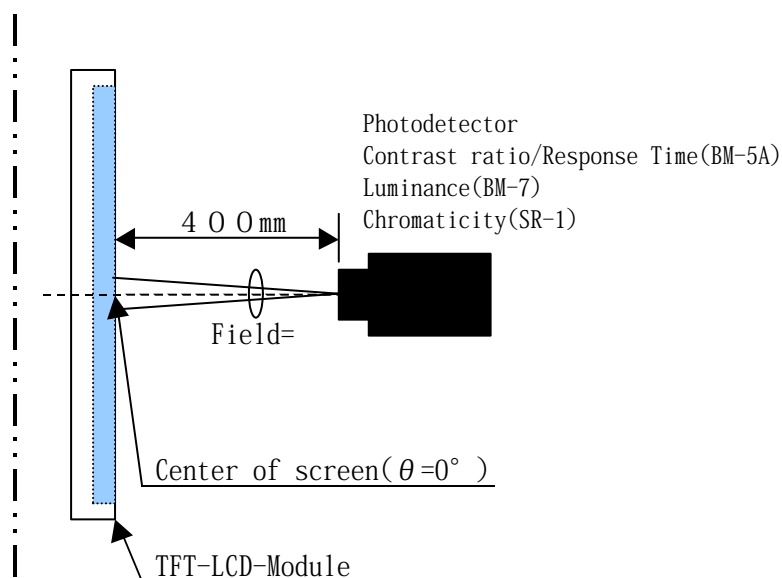
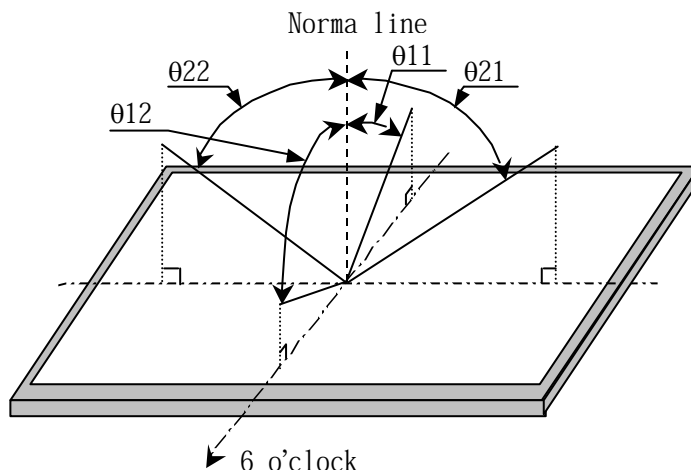


Fig2-2 Luminance/Contrast ratio/Response time/Chromaticity measurement method

Fig2 Optical characteristics measurement

【Note1】 Definitions of viewing angle range:



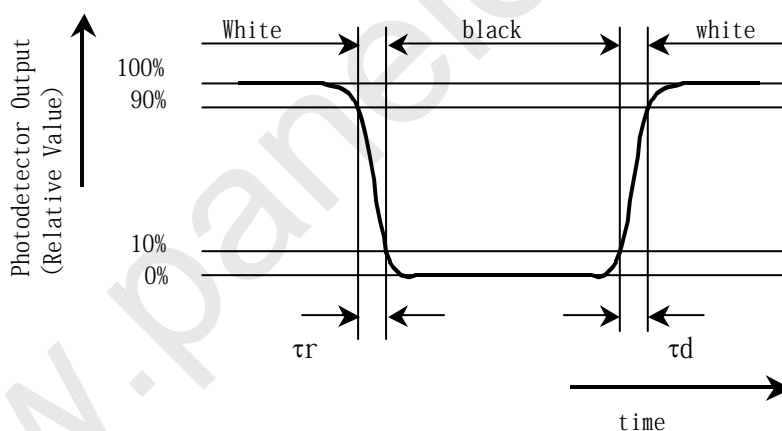
【Note2】 Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】 Definition of response time:

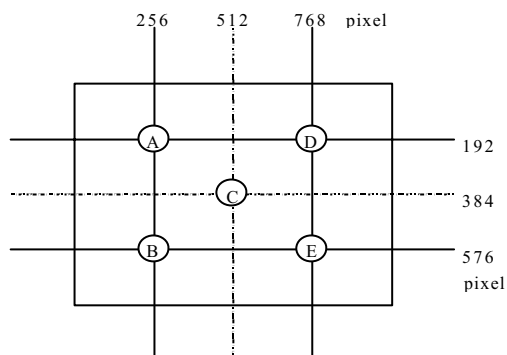
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



【Note4】 This shall be measured at center of the screen.

【Note5】 Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E).



$$\delta_w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$

## 10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarize is easily damaged, pay attention not to scratch it.
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- h) Make sure the four mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.
- i) The module has some printed circuit boards (PCBs) on the back side. Take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- j) Observe all other precautionary requirements in handling components.
- k) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- l) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.

## 11. Packing form

- a) Piling number of cartons : maximum 5 cartons.
- b) Packing quantity in one carton : 5 modules
- c) Carton size : 320mm(W) × 272mm(H) × 398mm(D)
- d) Total mass of one carton filled with full modules : 7kg(typ.)
- e) Packing form is shown in Fig.3

## 12. Reliability test items

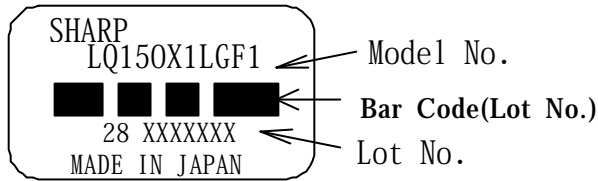
No	Test item	Conditions
1	High temperature storage test	Ta = 60°C 240h
2	Low temperature storage test	Ta = -25°C 240h
3	High temperature & high humidity operation test	Ta = 40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta = 50°C 240h (The panel temp. must be less than 60°C)
5	Low temperature operation test	Ta = 0°C 240H
6	Vibration test (non- operating)	Waveform : Sine wave Frequency : 10~57Hz/Vibration width (one side) : 0.075mm : 58~500Hz/Gravity : 9.8m/s <sup>2</sup> Sweep time : 11minutes Test period : 3 hours (1 hour for each direction of X,Y,Z)
7	Shock test (non- operating)	Max. gravity : 490m/s <sup>2</sup> Pulse width : 11ms, sine wave Direction : ±X, ±Y, ±Z, once for each direction.
8	Thermal shock test (operating)	Ta=-25°C~60°C ; 5 cycles Test period : 10 hours (1 hour for each temperature)
9	Altitude	Ta=50°C,70kPa,3,048m(10,000ft), t=24h (Operating) Ta=70°C,12kPa,15,240m(50,000ft), t=24h (Storage)

## 【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

## 13. Others

## 1) Lot No. and indication Bar Code Label:



How to express Lot No.

A production year (the last figures of the Christian Era)

A production month (1~9,X,Y,Z)

Serial No.

## 2) Packing Label

社内品番: (4 S) LQ150X1LGF1	
Bar code (①)	
Lot NO.	: (1 T) 2002. 8. 26
Bar code (②)	
Quantity: (Q)	5 p c s
Bar code (③)	
ユーザ品番	:
シャープ物流用ラベルです。	

① Model No. (LQ150X1LGF1)

② Lot No. (Date)

③ Quantity

3) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.

If adjusted value is changed, the specification may not be satisfied.

4) Disassembling the module can cause permanent damage and should be strictly avoided.

5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

6) The chemical compound which causes the destruction of ozone layer is not being used.

7) Warning of mercury and material information of LPG (Light Pipe Guide) are labeled on the back of the module.

**MATERIAL INFORMATION**  
**>PLASTIC LIGHT GUIDE:PMMA<**

8) Cold cathode fluorescent lamp in LCD PANEL contains a small amount of mercury, Please follow local ordinances or regulations for disposal.

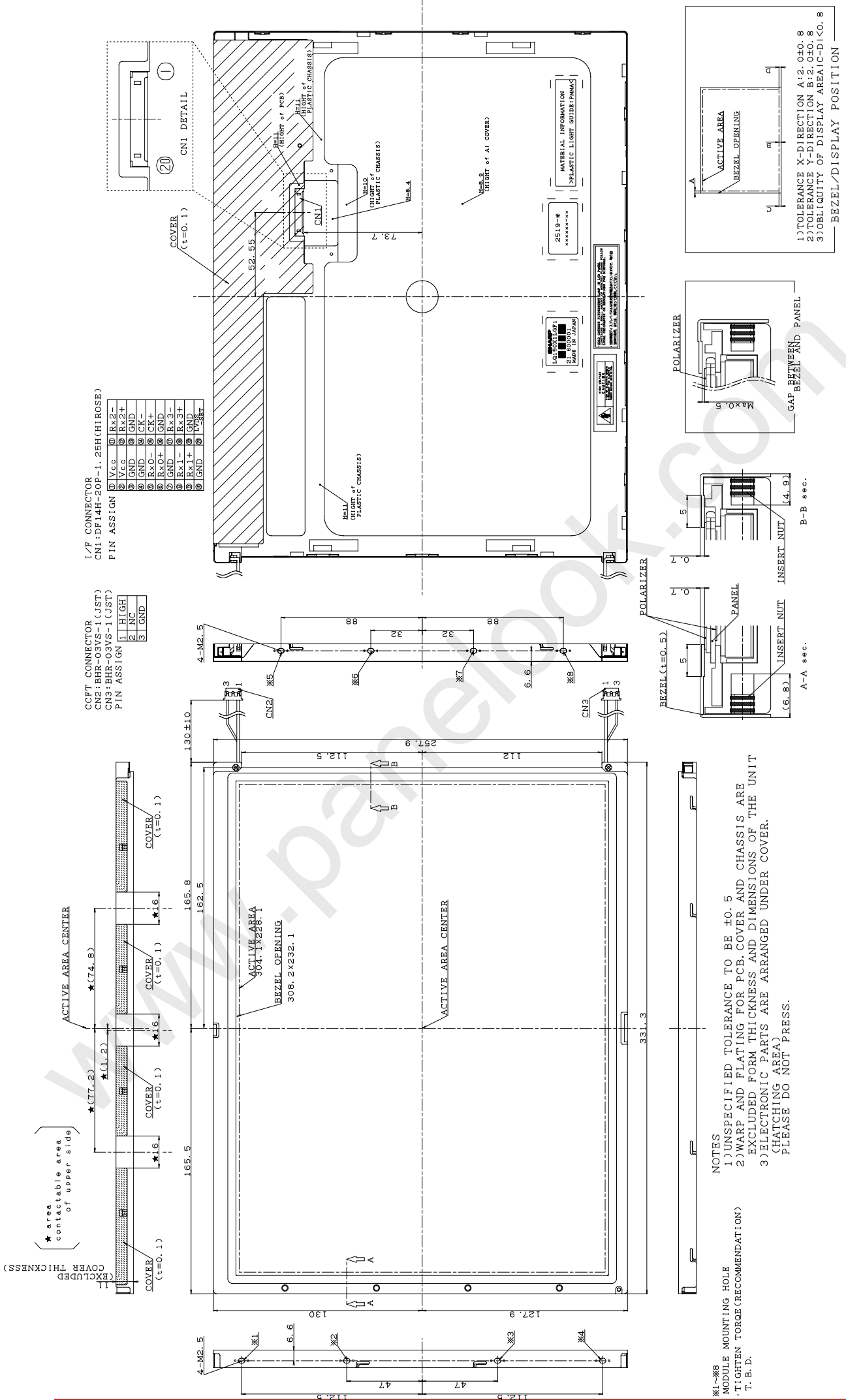
COLD CATHODE FLUORESCENT LAMP IN LCD PANEL  
 CONTAINS A SMALL AMOUNT OF MERCURY, PLEASE FOLLOW  
 LOCAL ORDINANCES OR REGULATION FOR DISPOSAL  
 当該液晶ディスプレイパネルは蛍光管が組み込まれていますので、地方自治体の条例、  
 または、規則に従って廃棄ください。

9) When any question or issue occurs, it shall be solved by mutual discussion.

## 14. Carton storage condition

Temperature	0°C to 40°C
Humidity	95%RH or less
Reference condition :	20°C to 35°C , 85%RH or less (summer) : 5°C to 15°C , 85%RH or less (winter) • the total storage time (40°C,95%RH) : 240H or less
Sunlight	Be sure to shelter a product from the direct sunlight.
Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
Notes	Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment
Storage period	1 year

LD-14804-21



DRAWING DAY 2002.08.27

LD-14804-22

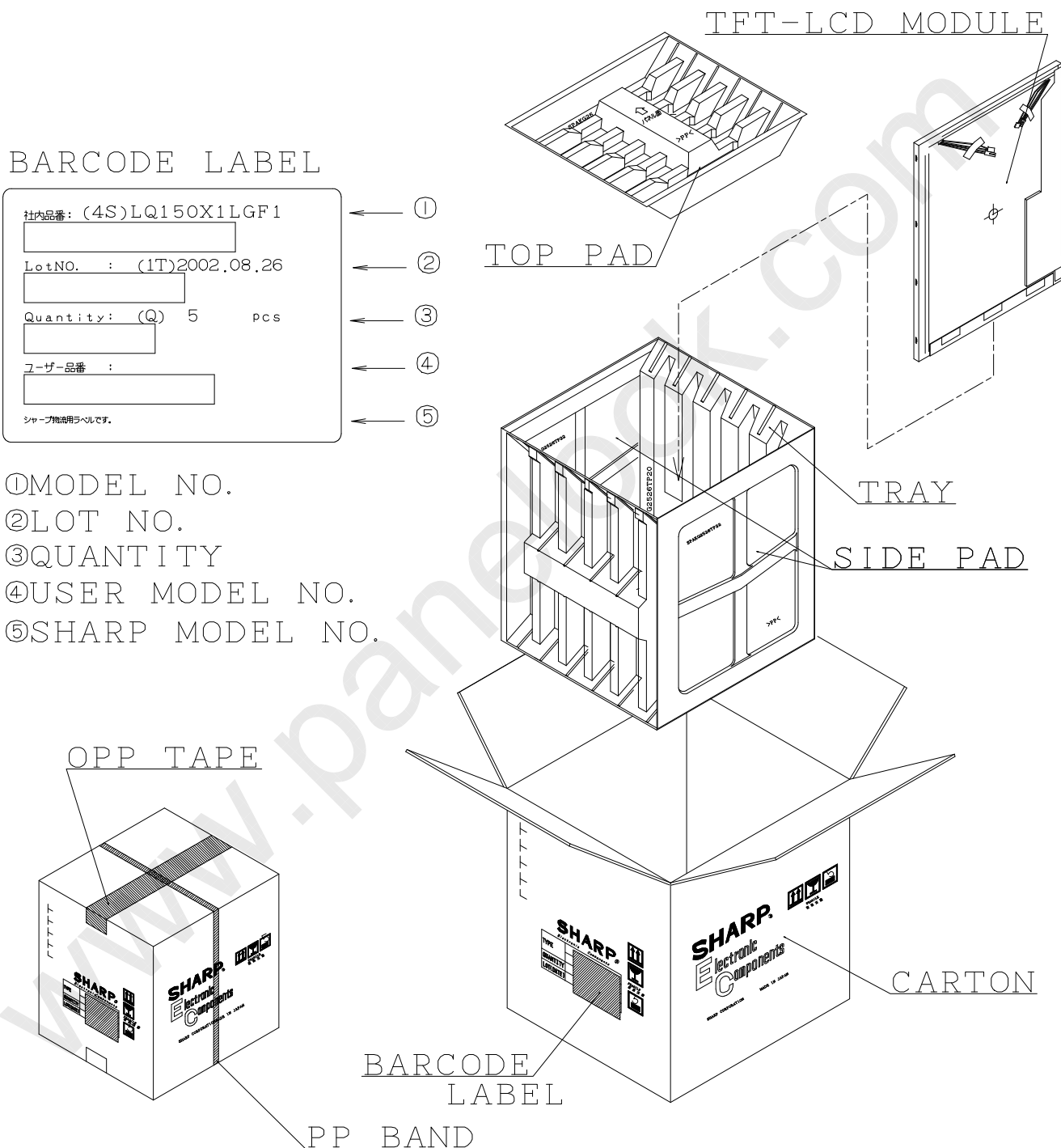


Fig 3 Packing Form