SAMSUNG DISPLAY

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Product Information

DATE : 30. July. 2012

SAMSUNG TFT-LCD

MODEL : LSJ460HQ02

The Information Described in this Specification is Preliminary and can be changed without prior notice

Samsung Display Co . , LTD.

Contents

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Revision History

Date	Rev. No	Page	Summary
30. July. 2012	000	all	First issued

General Description

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Description

LSJ460HQ02 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit. The resolution of a 46“ is 1920 x 1080 and this model can display up to 1.07 billion colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV.

Features

- High contrast & aperture ratio with wide color gamut
- SVA (Super Vertical Align) mode
- Wide viewing angle (±178°)
- High speed response
- FHD resolution (16:9)
- 2Ch LVDS (Low Voltage Differential Signaling) interface
- 2D / 3D function compatible

General Information

Items	Specification	Unit	Note
Panel Size	1025.98(H_{TPY}) x 580.57(V_{TPY})	mm	±1.0mm
	1.80(D)		Max
Weight	2750	g	Max
Pixel Pitch	0.17675(H) X 0.53025(V)	mm	
Active Display Area	1018.08(H) X 572.67(V)	mm	
Surface Treatment	Haze 0%, Hard-coating (2H)		
Display Colors	1.07B (10 Bit)	colors	
Number of Pixels	1920 x 1080	pixel	
Pixel Arrangement	RGB vertical stripe		
Display Mode	Normally Black		

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

(V_{SS} = 0 V)

Item		Symbol	Min.	Max.	Unit	Note
Power Supply Voltage		V_{DD}	10.8	13.2	V	(1)
Storage temperature		T_{STG}	-20	60	℃	(2)
Glass surface temperature (Operation)	Center	T_{OPR}	0	50	℃	(2)

Note (1) Ta= 25 ± 2 °C

(2) Temperature and relative humidity range are shown in the figure below.

a. 90 % RH Max. (Ta ≤ 39 °C)

b. Relative Humidity is 90% or less. (Ta > 39 °C)

c. No condensation

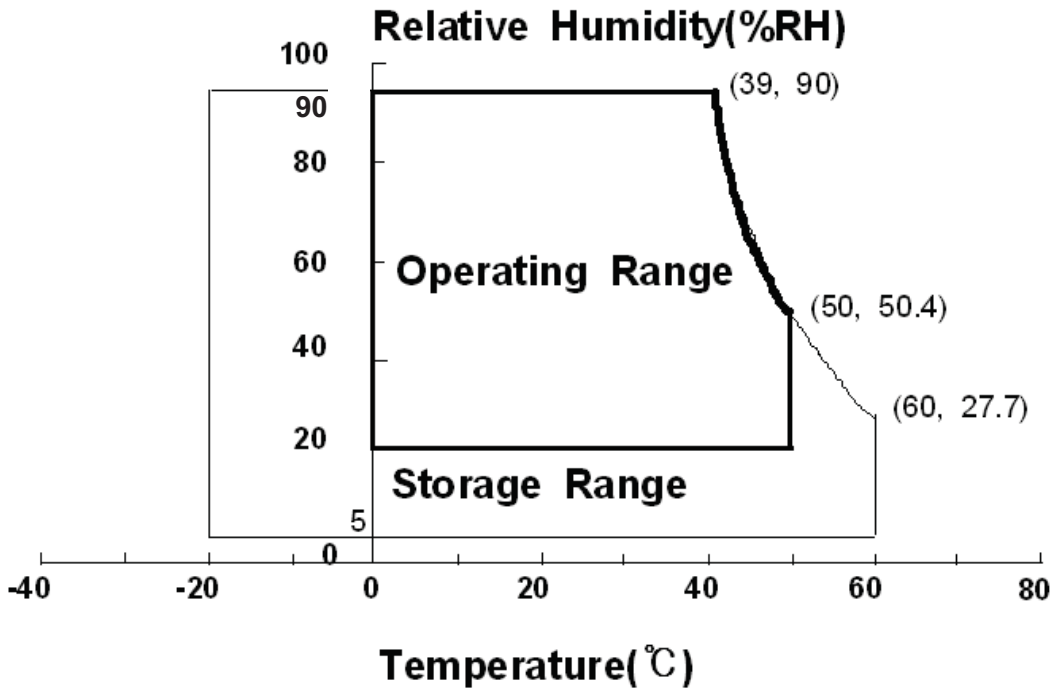

Fig. Temperature and Relative humidity range

2. Optical Characteristics

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The optical characteristics should be measured in a dark room or equivalent.
Measuring equipment : D65,RD-80S,EZ-Contrast

(Ta = 25 ± 2°C, VDD=12V)

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio (Center of screen)		C/R	Normal θL,R=0 θU,D=0 Viewing Angle	3,000	5,000	-		(1) D65
Response Time	G-to-G	Tg		-	4	12	msec	(3) RD-80S
Color Chromaticity (CIE 1931)	Red	Rx		TYP. -0.03	0.660	TYP. 0 +0.03		(5),(6) D65
		Ry			0.328			
	Green	Gx			0.281			
		Gy			0.580			
	Blue	Bx			0.133			
		By			0.126			
	White	Wx			0.294			
		Wy			0.361			
Color gamut		-		-	66	-	%	(5) D65
Color Temperature		-		-	7,200	-	K	
Viewing Angle	Hor.	θ_L	C/R≥10	75	89	-	Degree	(6) EZ-Contrast
		θ_R		75	89	-		
	Ver.	θ_U		75	89	-		
		θ_D		75	89	-		

Notice

(a) Test Equipment Setup
The measurement should be executed in a stable, windless and dark room between 40min and 60min after operating the Panel at the given temperature for stabilization of the standard light(SEC use standard illuminant D65 Media).
This should be measured in the center of screen. Environment condition : Ta = 25 ± 2 °C

(b) D65 Media means general available light source.
Color Temperature is 648704K , a color coordinate is Wx 0.313, Wy 0.329,
Luminance is 7217cd/㎡

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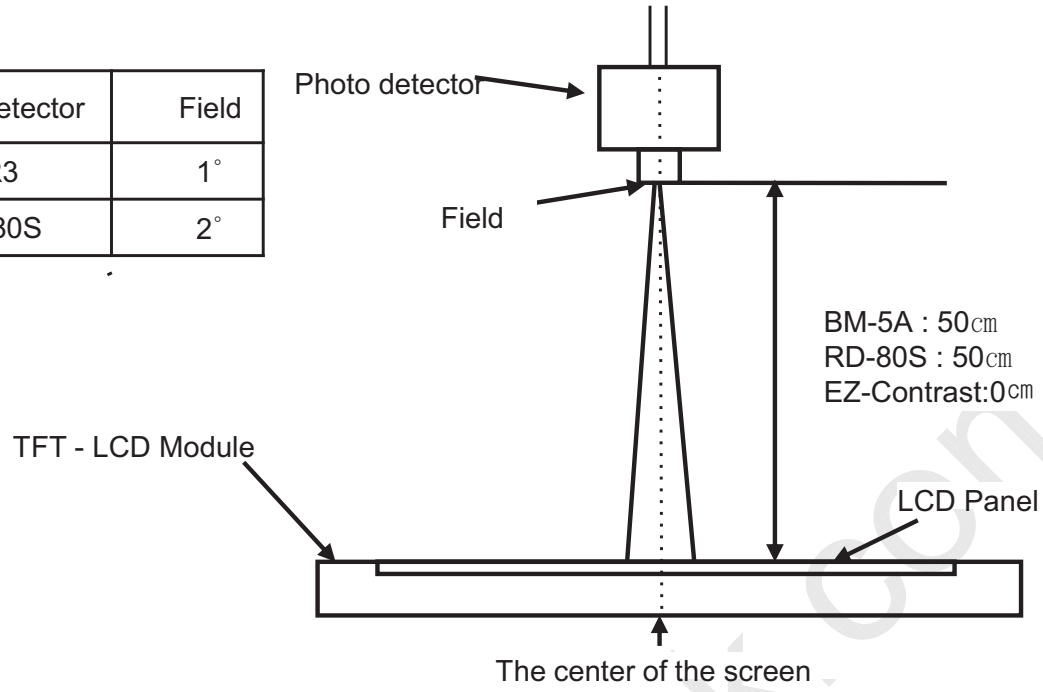
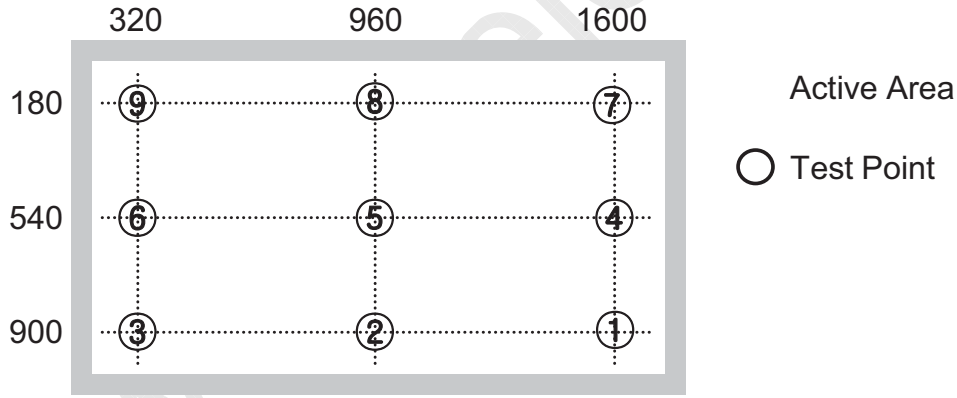
Photo detector	Field
SR3	1°
RD-80S	2°



- Definition of test point



Note (1) Definition of Contrast Ratio (C/R)
: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel
: The measurement goes in D65 Standard Light Source

$$C/R = \frac{G\max}{G\min}$$

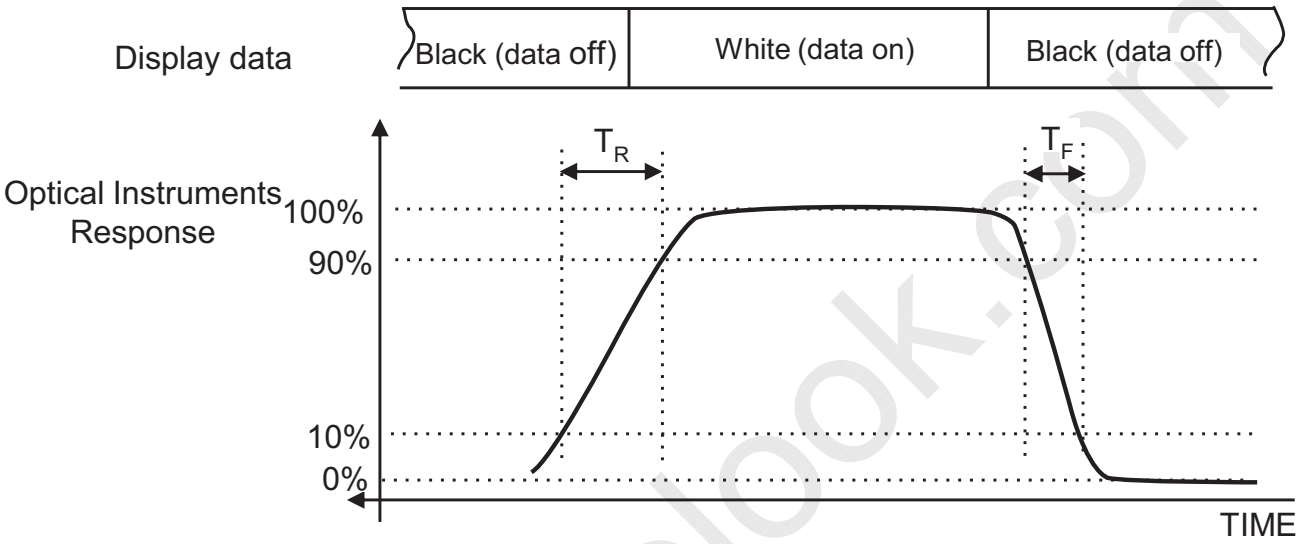
Gmax : Luminance with all pixels white
Gmin : Luminance with all pixels black

Note (2) Definition of 9 points Transmittance uniformity (Test pattern : Full White)
The measurement goes in D65 Standard Light Source

$$Tuni = \frac{(T\max - T\min)}{T\max} \times 100$$

Tmax : Maximum Transmittance
Tmin : Minimum Transmittance

Note (3) Definition of Response time : Sum of Tr, Tf

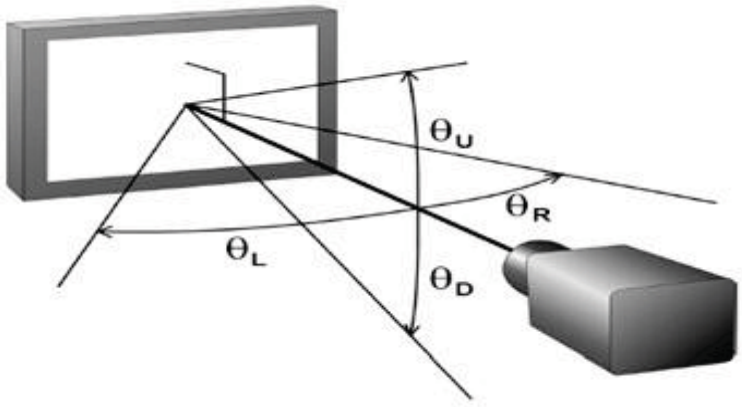


※ G-to-G : Average response time between Gray to Gray (Scale)

Note (4) Definition of Transmittance : Transmittance at center point ⑤
The measurement goes in D65 Standard Light Source

Note (5) Definition of Color Chromaticity (CIE 1931)
Color coordinate of Red, Green, Blue & White at center point ⑤
The measurement goes in D65 Standard Light Source

Note (6) Definition of Viewing Angle
: Viewing angle range (C/R ≥10)
The measurement goes in D65 Standard Light Source



3. Electrical Characteristics

3.1 TFT LCD Module

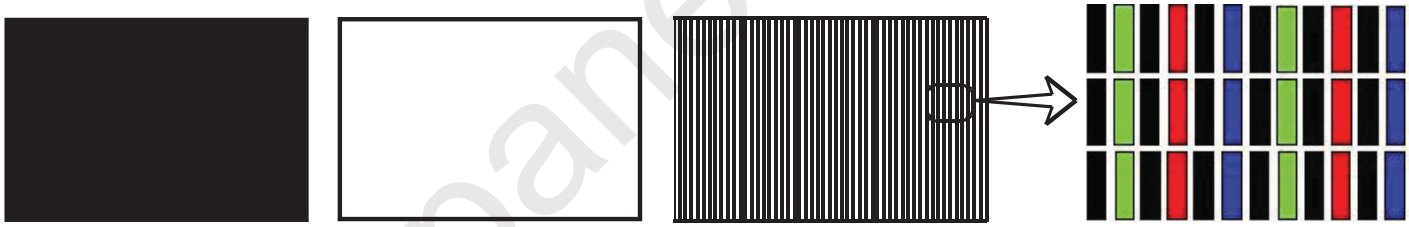
The connector for display data & timing signal should be connected.

Ta = 25°C ± 2 °C

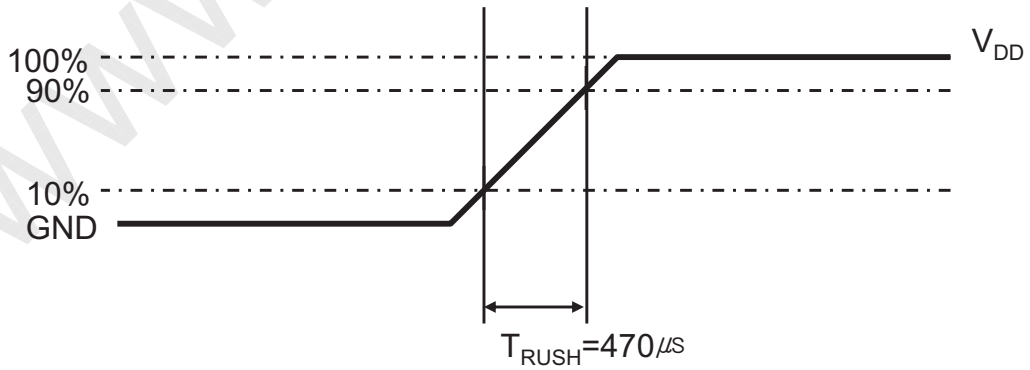
Item		Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply		VDD	10.8	12.0	13.2	V	(1)
Current of Power Supply	(a) Black	IDD	-	470	550	Ma	(2),(3)
	(b) White		-	490	600	mA	
	(c) N-pattern		-	790	1000	mA	
Vsync Frequency		fV	95	120	125	Hz	
Hsync Frequency		fH	120	135	140	kHz	
Main Frequency		Fdclk	260	297	305	MHz	
Rush Current		IRUSH	-	4	6	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD}.
(2) fv= 120 Hz, f_{DCLK} = 297 MHz, V_{DD} = 12.0V, DC Current.
(3) Power dissipation check pattern (LCD Module only)

a) Black Pattern b) White Pattern c) N-pattern



(4) Measurement Conditions



Rush Current I_{RUSH} can be measured when T_{RUSH}. is 470μs.

5. Input Terminal Pin Assignment

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5.1. Input Signal & Power

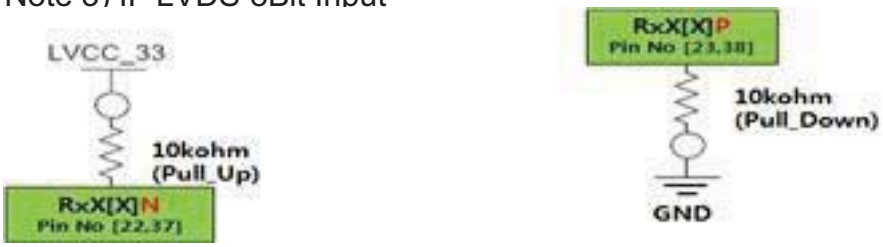
Pin	Symbol	Description	Pin	Symbol	Description
1	12V	DC power supply	26	RE[0]P	Even LVDS Signal +
2	12V	DC power supply	27	RE[1]N	Even LVDS Signal -
3	12V	DC power supply	28	RE[1]P	Even LVDS Signal +
4	12V	DC power supply	29	RE[2]N	Even LVDS Signal -
5	12V	DC power supply	30	RE[2]P	Even LVDS Signal +
6	NC	NOTE1	31	GND	Ground
7	GND	Ground	32	ROCLK-	Even LVDS Clock -
8	GND	Ground	33	ROCLK+	Even LVDS Clock +
9	GND	Ground	34	GND	Ground
10	RO[0]N	Odd LVDS Signal -	35	RE[3]N	Even LVDS Signal -
11	RO[0]P	Odd LVDS Signal +	36	RE[3]P	Even LVDS Signal +
12	RO[1]N	Odd LVDS Signal -	37	RE[4]N	Even LVDS Signal -, Note3
13	RO[1]P	Odd LVDS Signal +	38	RE[4]P	Even LVDS Signal +, Note3
14	RO[2]N	Odd LVDS Signal -	39	GND	Ground
15	RO[2]P	Odd LVDS Signal +	40	NC	NOTE1
16	GND	Ground	41	NC	
17	ROCLK-	Odd LVDS Clock -	42	NC	
18	ROCLK+	Odd LVDS Clock +	43	NC	
19	GND	Ground	44	NC	
20	RO[3]N	Odd LVDS Signal -	45	LVDS_SEL	NOTE2
21	RO[3]P	Odd LVDS Signal +	46	NC	
22	RO[4]N	Odd LVDS Signal -, Note3	47	NC	
23	RO[4]P	Odd LVDS Signal +, Note3	48	NC	
24	GND	Ground	49	NC	
25	RE[0]N	Even LVDS Signal -	50	NC	
			51	NC	NOTE1

Note 1) NOT CONNECTED : THIS PINS ARE ONLY USED FOR SEC INTERNAL OPERATIONS.

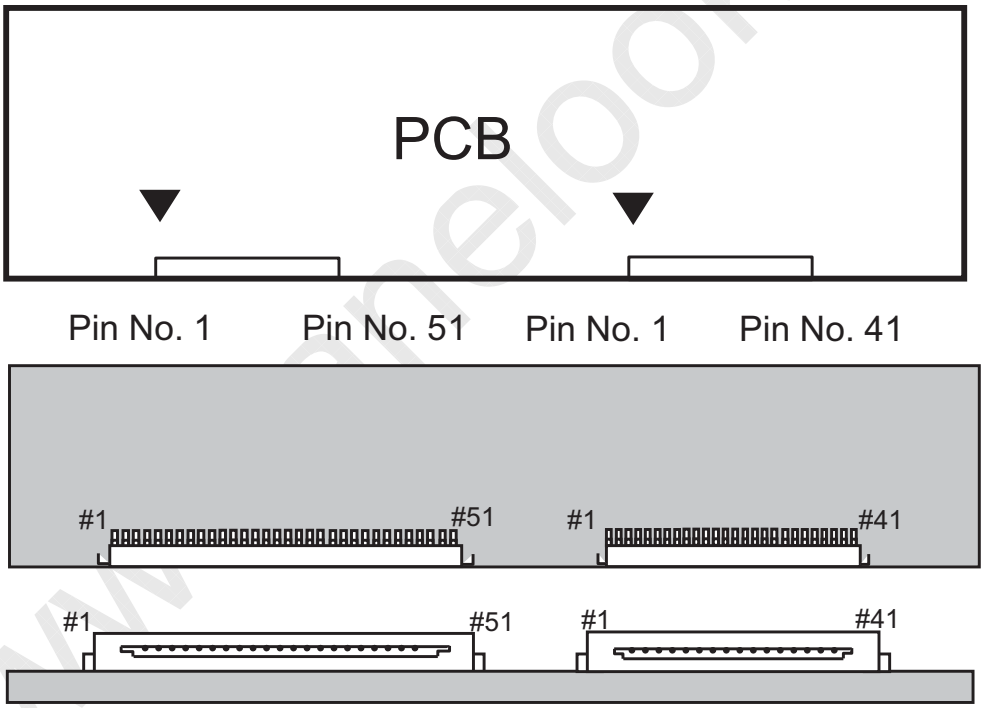
Note 2) LVDS OPTION : IF THIS PIN : HIGH (3.3 V) → NORMAL NS LVDS FORMAT

OTHERWISE : LOW (GND) OR OPEN(NC) → JEIDA LVDS FORMAT

Note 3) IF LVDS 8Bit Input



Note 4) Pin number starts from Bottom side



a. All GND pins should be connected together and also be connected to the LCD's metal chassis.

b. All power input pins should be connected together.

c. All NC pins should be separated from other signal or power.

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5.2 LVDS Interface

- LVDS Receiver : Tcon (merged) - Data Format (JEIDA)

	LVDS pin	VESA (Normal)	JEIDA
TxOUT/RxINA	TxIN/RxOUT0	R0	R4
	TxIN/RxOUT1	R1	R5
	TxIN/RxOUT2	R2	R6
	TxIN/RxOUT3	R3	R7
	TxIN/RxOUT4	R4	R8
	TxIN/RxOUT6	R5	R9
	TxIN/RxOUT7	G0	G4
TxOUT/RxINB	TxIN/RxOUT8	G1	G5
	TxIN/RxOUT9	G2	G6
	TxIN/RxOUT12	G3	G7
	TxIN/RxOUT13	G4	G8
	TxIN/RxOUT14	G5	G9
	TxIN/RxOUT15	B2	B4
	TxIN/RxOUT18	B3	B5
TxOUT/RxINC	TxIN/RxOUT19	B4	B6
	TxIN/RxOUT20	B5	B7
	TxIN/RxOUT21	B6	B8
	TxIN/RxOUT22	B7	B9
	TxIN/RxOUT24	Hsync	Hsync
	TxIN/RxOUT25	Vsync	Vsync
	TxIN/RxOUT26	DE	DE
TxOUT/RxIND	TxIN/RxOUT27	R6	R2
	TxIN/RxOUT5	R7	R3
	TxIN/RxOUT10	G6	G2
	TxIN/RxOUT11	G7	G3
	TxIN/RxOUT16	B6	B2
	TxIN/RxOUT17	B7	B3
	TxIN/RxOUT23	RESERVED	RESERVED
TxOUT/RxINE	TxIN/RxOUT28	R8	R0
	TxIN/RxOUT29	R9	R1
	TxIN/RxOUT30	G8	G0
	TxIN/RxOUT31	G9	G1
	TxIN/RxOUT32	B8	B0
	TxIN/RxOUT33	B9	B1
	TxIN/RxOUT34	RESERVED	RESERVED

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5.3 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY (8bit)	DATA SIGNAL																														GRAY SCALE LEVEL
		RED										GREEN										BLUE										
		R0	R1	R2	R3	R4	R5	R6	R7	R8	R9	G0	G1	G2	G3	G4	G5	G6	G7	G8	G9	B0	B1	B2	B3	B4	B5	B6	B7	B8	B9	
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~ R1020
	↓ LIGHT	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
		1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1021
		0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1022
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1023
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK ↑	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~ G1020
	↓ LIGHT	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
		0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1021
		0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1022
	GREEN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1023
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	B1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~ B1020
	↓ LIGHT	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	B1021
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B1022
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	B1023

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

6. Interface Timing

6.1 Timing Parameters (Timing-Controller)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	260	297	305	MHz	2pixel/ Clock
Frame Frequency	Cycle	T_H	120	135	140	kHz	
		T_V	95	120	125	Hz	
Vertical Display Term	Active Display Period	T_{VD}	-	1080	-	Lines	
	Vertical Total	T_{VB}	1100	1125	1350	Lines	
Horizontal Display Term	Active Display Period	T_{HD}	-	1920	-	Clocks	
	Horizontal Total	T_H	2092	2200	2596	clocks	

Note) This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.

(1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system

(2) Internal V_{DD} = 3.3V

(3) Spread spectrum

- Modulation rate (max) : ± 1.5 %
- Modulation Frequency : 30 ~ 300KHz

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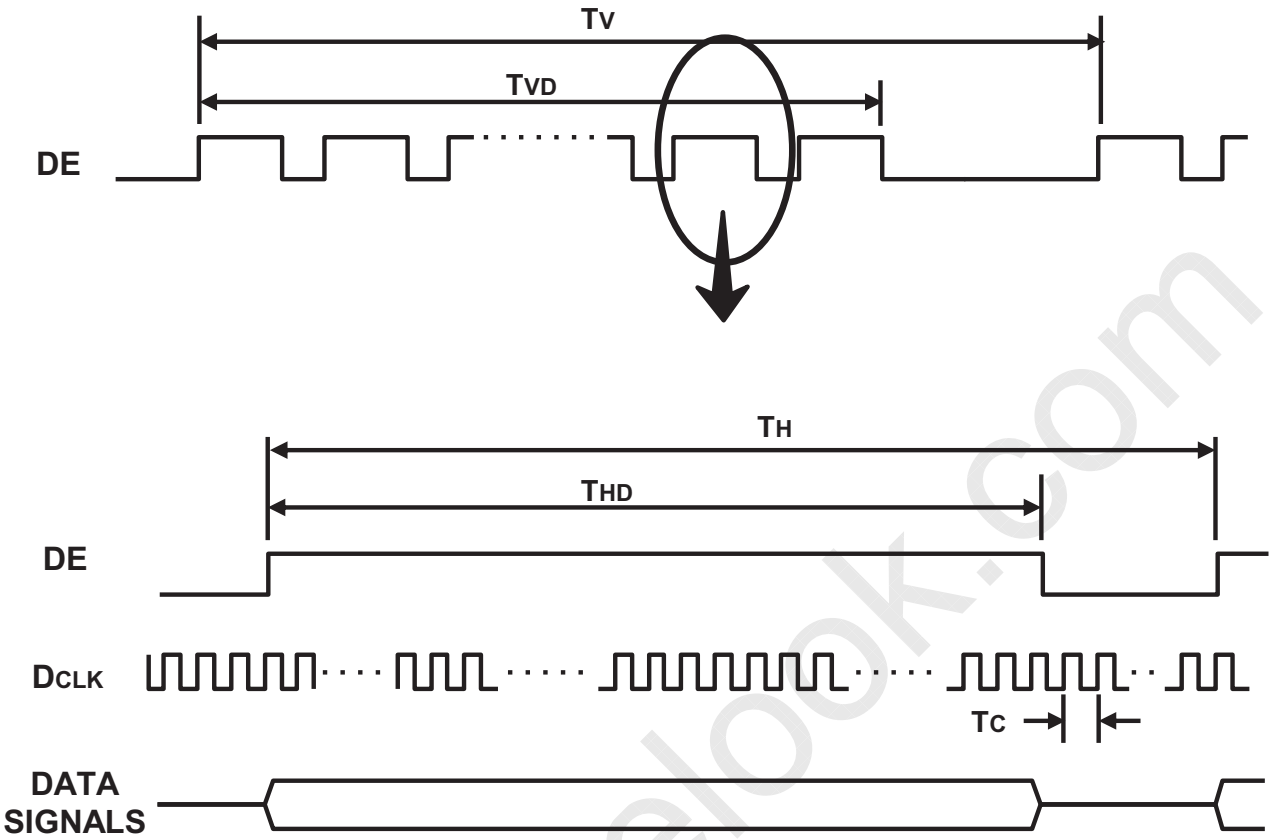
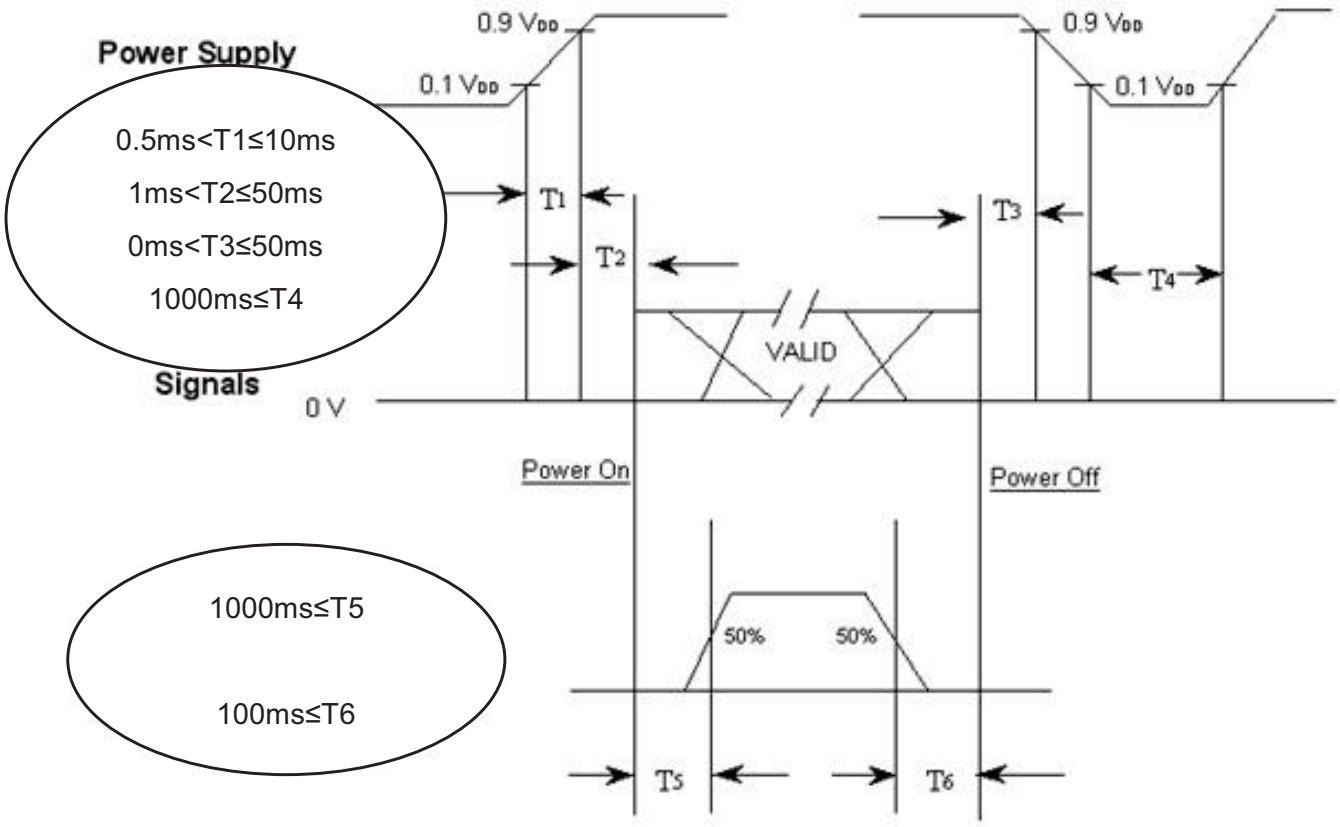
6.2 Timing diagrams of interface signal (DE only mode)



6.3 Power ON/OFF Sequence

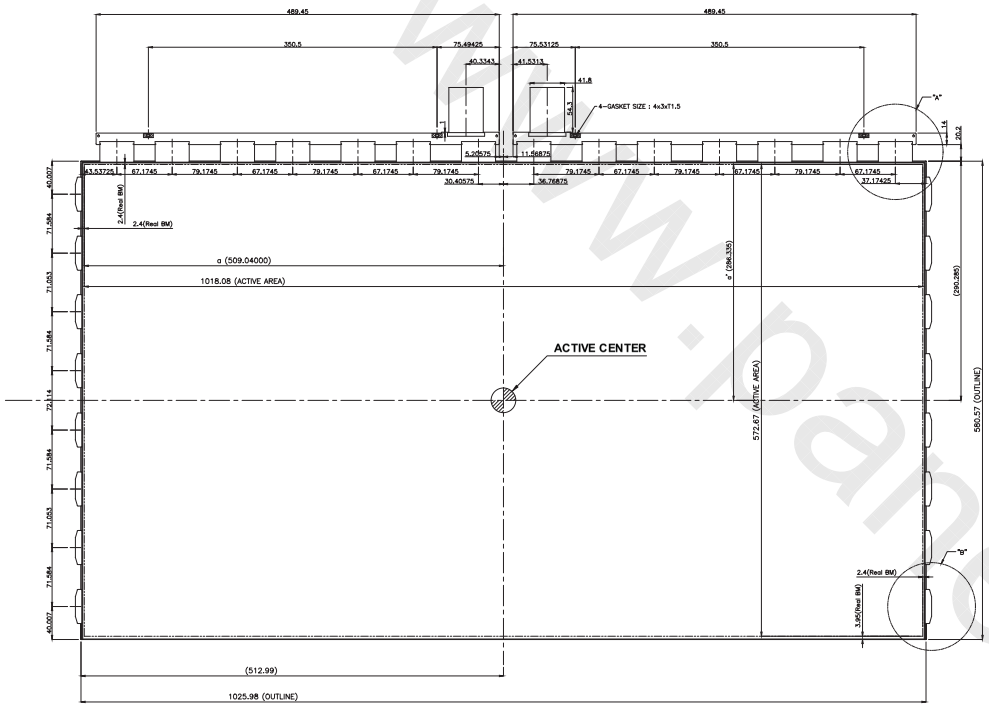
To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.

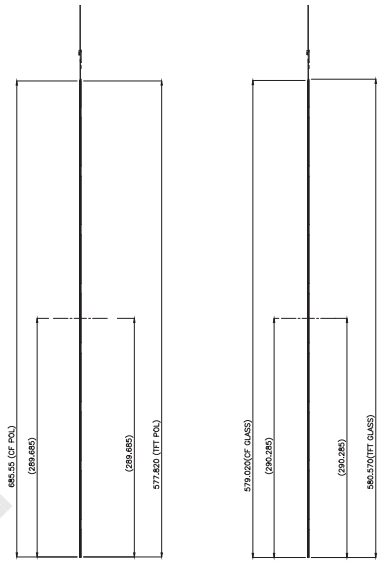


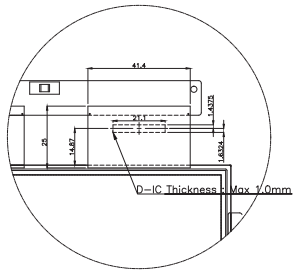
T1 : V_{DD} rising time from 10% to 90%
T2 : The time from V_{DD} to valid data at power ON.
T3 : The time from valid data off to V_{DD} off at power Off.
T4 : V_{DD} off time for Windows restart
T5 : The time from valid data to B/L enable at power ON.
T6 : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD}.
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.

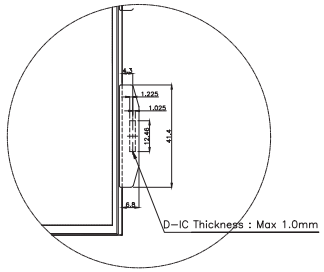
NO	PART NAME	CODE NO	SPECIFICATION	Q'TY	SPEC NO	REMARK
1	OUTLINE DIMENSION	-	FHD, 240Hz, MB3	1		



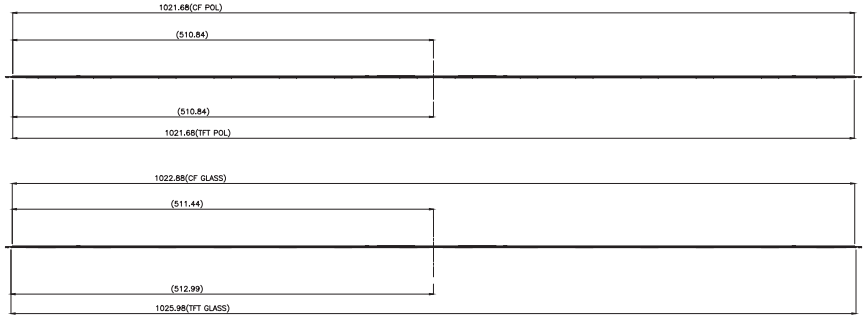




DETAIL "A"(HIDDEN VIEW) (3 : 1)



DETAIL "B"(HIDDEN VIEW) (3 : 1)



** NOTE*

1. PANEL : TFT-LCD

2. REFER TO "PRODUCT INFORMATION" OR "PRODUCT SPECIFICATION" DOCUMENTS

- *TOLERANCE*
- *FFC CABLE INFORMATION*
- *CONNECTOR INFORMATION*
- *HEIGHT OF CIRCUIT COMPONENTS*

3. PANEL THICKNESS

- *CF POL : T0.2*
- *CF GLASS : T0.7*
- *TFT GLASS : T0.7*
- *TFT POL : T0.2*

4. BM 관리공차 SPEC

- *Real BM 간격 관리 공차 : ±0.1mm*
- *상판 Active center 기준 BM까지 거리 상/하/좌/우 관리공차 :±0.1mm(a, a')*

GENERAL TOLERANCE			
STEP	LEVEL 1	LEVEL 2	LEVEL 3
0 < X <= 4	±0.05	±0.1	±0.2
4 < X <= 16	±0.08	±0.15	±0.3
16 < X <= 64	± 0.12	± 0.25	± 0.5
64 < X <= 256	± 0.25	± 0.4	± 0.8

REV	DATE	DESCRIPTION OF REVISION	REASON	CHK'D BY

UNIT	mm	DRA'N BY	DES'D BY	CHK'D BY	APP'D BY
SCALE	1:1		Y.K.HONG		
TOLERANCE			11.11. 09		

SAMSUNG ELECTRONICS

SPEC. NO

MODEL NAME	LSJ460HQ02-E		
PART/SHEET NAME	OUTLINE DIMENSION	SHEET	1/1
CODE NO.	-	VER.	001

REVISION

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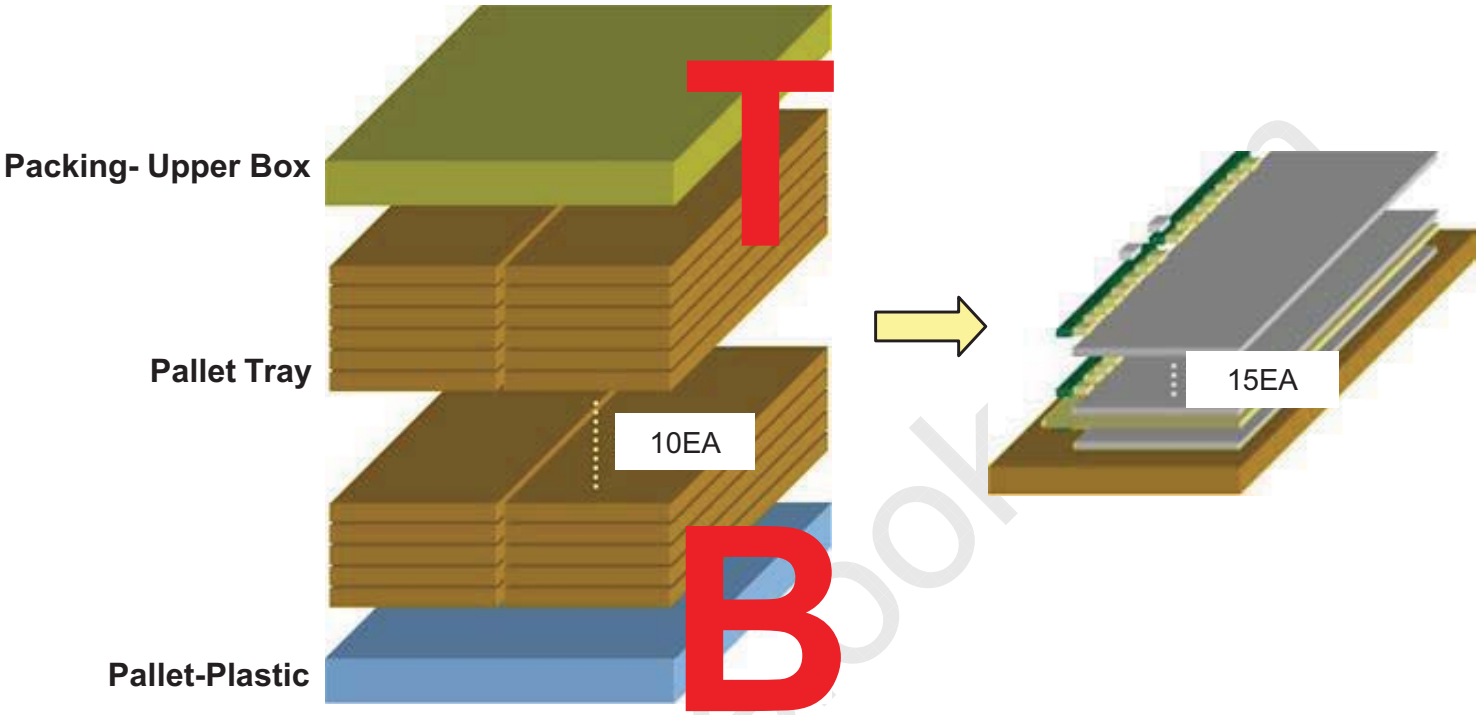
8. PACKING

8.1 CARTON (Internal Package)

(1) Packing Form Corrugated fiberboard box and corrugated cardboard as shock absorber

(2) Packing Method



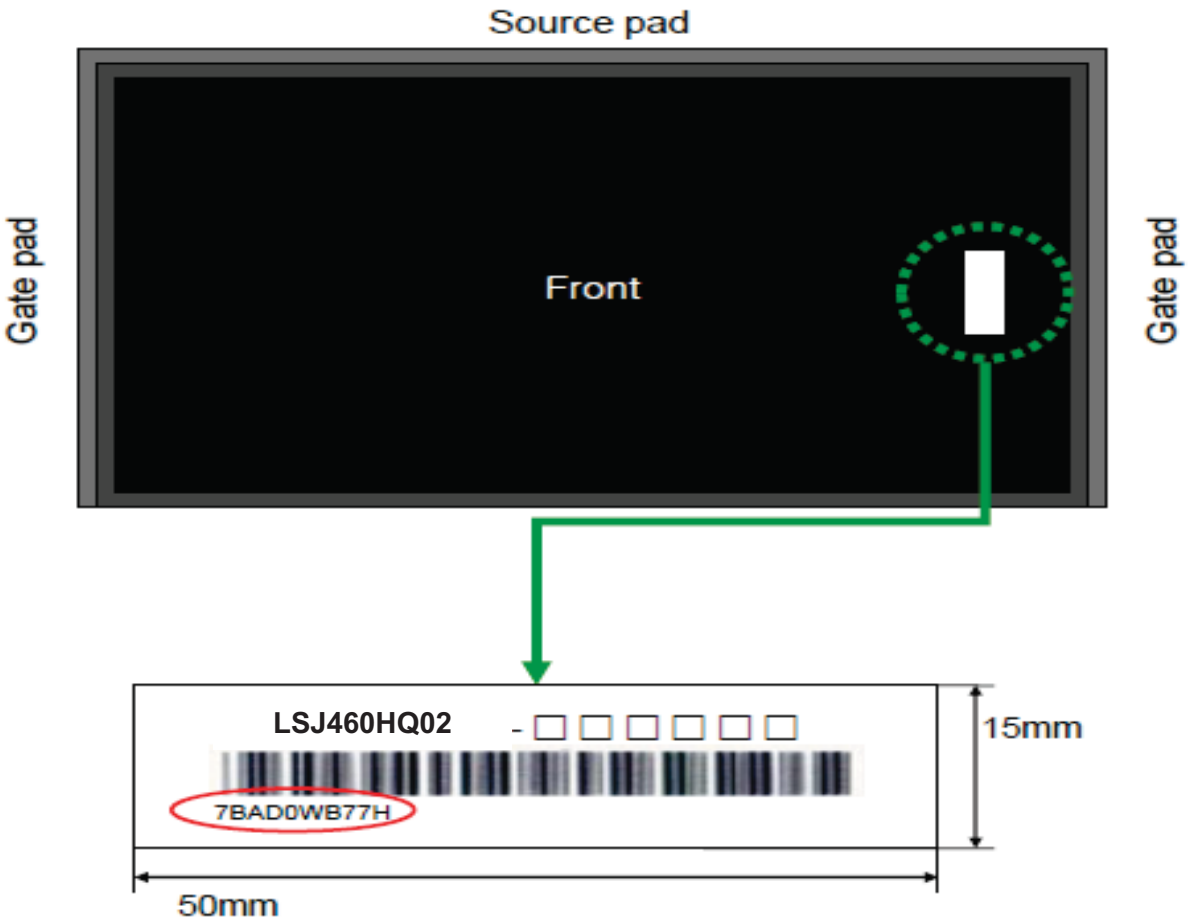
8.2 Packing Specification

ITEM	Specification	Remark
LCD Packing	150ea / Box	1. 2.00 Kg / LCD (15[ea]/Tray, 150[ea]/Pallet) 2. 0 194 / Middle sheet (18[ea]/Tray, 180[ea]/Pallet) 3. 2 Kg / P nel tray (10ea/Pallet) 4. 0 6 Kg / acking Box (1ea)
Pallet-Wood	1Box / Pallet	1. Pallet weight = 19kg 2. 19 Kg / Pallet
Pallet size	H x V x height	1,200mm(H) x 1,000mm(V) x 1,230mm(height)
Pallet weight	345.052 kg	Pallet(19kg) + Panel tray(22kg) + Panel(300kg) + Middle sheet(3.492Kg) + Packing Box (0.56kg)

9. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

(1) Cell Label



Lot number : X X X X XXX XX X

- Cell Position No. (In the Glass)
- Glass No. (In the one Lot)
- Lot No. (Glass)
- Month
- Year (Note1)
- Product code
- Line

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(2) Box Label

BOX Serial : X X X X X X XXXX XX XX

- Week
- Year
- Box No.
- Day
- Month
- Year
- Site
- Module Line
- Product Type

10. General Precautions

10.1 Handling

(a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.

(b) Refrain from strong mechanical shock and / or any force to the Module. In addition to damage, this may cause improper operation or damage to the Module and CCFL back light.

(c) Note that polarizers are very fragile and could be damage easily. Do not press or scratch the surface harder than a HB pencil lead.

(d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.

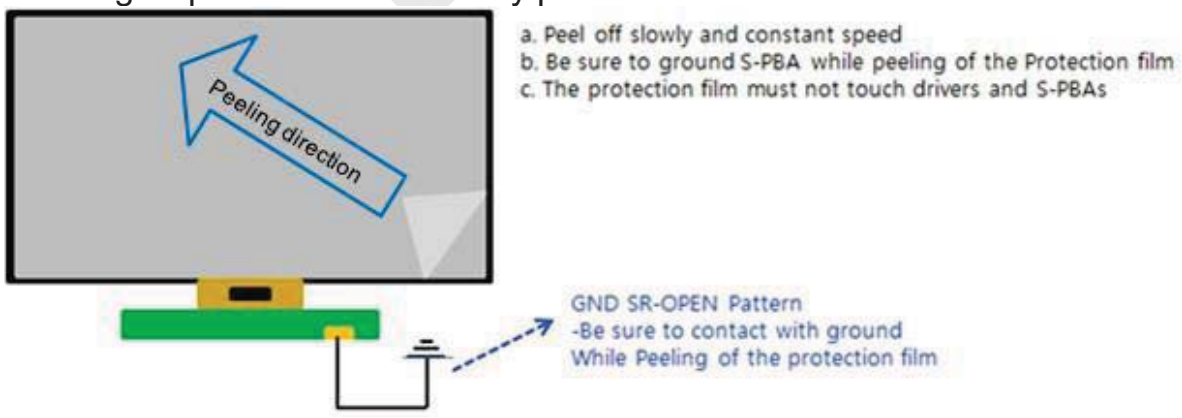
(e) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.

(f) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

(g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.

(h) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or Semiconductor would be damaged.

(i) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.



(k) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handle a module

(l) Pins of I/F connector should not be touched directly with bare hands.

* Process Control Standard

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	Item	Management standard value and performance standard
1	Anti-static mat (shelf)	1 to 50 [Mohm]
2	Anti-static mat (floor, desk)	1 to 100 [Mohm]
3	Ionizer	Attenuate from ± 1,000V to ± 100V within 2 sec
4	Anti-static wrist band	0.8 to 10 [Mohm]
5	Anti-static wrist band entry and ground resistance	Below 1,000 [ohm]
6	Temperature	0 ~ 35℃
7	Humidity	60 to 70 [%RH]

10.2 Storage

We highly recommend to comply with the criteria in the table below

ITEM	Unit	Min.	Max.
Storage Temperature	(℃)	5	40
Storage Humidity	(%rH)	35	75
Storage life	6 months		
Storage Condition	- The storage room should provide good ventilation and temperature control. - Products should not be placed on the floor, but on the Pallet away from a wall. - Prevent products from direct sunlight, moisture nor water; Be cautious of a build up of condensation. - Avoid other hazardous environment while storing goods.		

After	1 month	2 month	3 month	4month	5 month	6month
Baking	No backing		50℃ 10% 24Hr	50℃ 10% 48Hr		

10.3 Operation

(a) Do not connect or disconnect the Module in the "Power On" condition.

(b) Power supply should always be turned on/off by the "Power on/off sequence"

(c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

(d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

10.4 Operation Condition Guide

(a) The LCD product should be operated under normal conditions.
Normal condition is defined as below;
- Temperature : 20±15℃
- Humidity : 55±20%
- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc.., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

10.5 Others

(a) Ultra-violet ray filter is necessary for outdoor operation.

(b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.

(c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
Otherwise the Module may be damaged.

(d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
To avoid image sticking, it is recommended to use a screen saver.

(e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

(f) Please contact SEC in advance when you display the same pattern for a long time.