



ELECTRONICS

Product Information

Customer :

DATE : 16 Mar. 2010

SAMSUNG TFT-LCD

MODEL : LTA320AP17

The information Described in this Specification is Preliminary and can be changed without prior notice

NOTE :

SL Development Team, LCD Business
Samsung Electronics Co . , LTD.



SAMSUNG TFT-LCD

MODEL

LTA320AP17

Doc. No

05-000-G-100316

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*** Revision History**

Date	Rev. No	Page	Summary
Mar. 16, 2010	000	-	First Issued

General Description

Description

LTA320AP17 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT (Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 32.0" is 1366 x 768 and this model can display up to 16.7 million colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide an excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV, Display terminals for AV application products, and High Definition TV (HDTV).

Features

- RoHS compliance (Pb-free)
- High contrast ratio, high aperture ratio, fast response time
- SPVA (Super Patterned Vertical Align) mode
- Wide viewing angle ($\pm 89^\circ$)
- WXGA (1366 x 768 pixels) resolution (16:9)
- Low Power consumption
- 4 CCFTs (Cold Cathode Fluorescent Tube)
- LVDS (Low Voltage Differential Signaling) interface

General Information

Items	Specification	Unit	Note
Module Size	760(H _{TYP}) x 450(V _{TYP})	mm	± 1.0 mm
	57.2(D _{MAX})		
Weight	6000(Max)	g	
Pixel Pitch	0.51075(H) x 0.17025(V) * 3	mm	
Active Display Area	697.6845(H) x 392.256(V)	mm	
Surface Treatment	Haze 7%, Hard-coating (3H)		
Display Colors	8 bit- 16.7M	colors	
Number of Pixels	1366 x 768	pixel	
Pixel Arrangement	RGB Horizontal stripe		
Display Mode	Normally Black		
Luminance of White	450	cd/m ²	Typ.

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V_{DD}	GND-0.5	13	V	(1)
Storage temperature	T_{STG}	-20	65	°C	(2)
Operating Temperature	T_{OPR}	0	50	°C	(2)
Panel surface temperature	T_{SUR}	0	65	°C	(3)
Shock (non - operating)	S_{NOP}	-	50	G	(4)
Vibration (non - operating)	V_{NOP}	-	1.5	G	(5)

Note (1) $T_a = 25 \pm 2$ °C

(2) Temperature and relative humidity range are shown in the figure below.

a. 93.8 % RH Max. ($T_a \leq 40$ °C)

b. Maximum wet-bulb temperature at 40 °C or less. ($T_a \leq 40$ °C)

c. No condensation

(3) Polarizer will not be damaged in this range, even though abnormal visual problems occur in T_{SUR} range.

(4) 11ms, sine wave, one time for $\pm X, \pm Y, \pm Z$ axis

(5) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

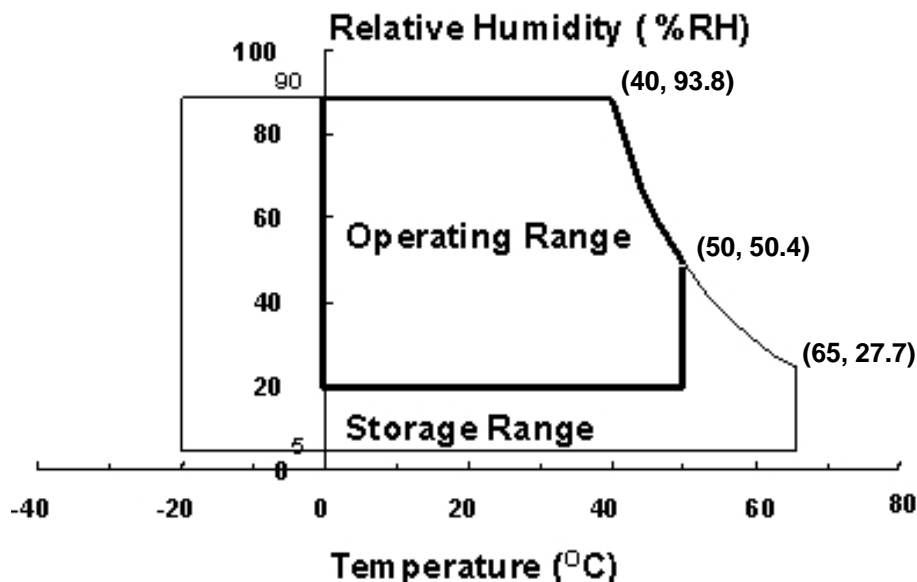


Fig. Temperature and Relative humidity range

2. Optical Characteristics

The optical characteristics should be measured in a dark room or equivalent.

Measuring equipment : TOPCON BM-7,SPECTRORADIOMETER SR-3

($T_a = 25 \pm 2^\circ\text{C}$, $V_{DD}=12\text{V}$, $f_v= 60\text{Hz}$, $f_{DCLK}=148.5\text{MHz}$, $\text{Dim} = 100\%$)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast Ratio (Center of screen)	C/R		*2000	3500	-		(3) SR-3	
Response Time	Rising	Tr	-	9	70	msec	(5) BM-7	
	Falling	Tf	-	9	14			
	G-to-G [AVE]	Tg	-	8	-			
Luminance of White (Center of screen)	Y_L	Normal $\theta_{L,R}=0$ $\theta_{U,D}=0$	380	450	-	cd/m ²	(6) SR-3	
Color Chromaticity (CIE 1931)	Red	Rx	Viewing Angle	0.637	TYP. -0.03	TYP. +0.03	(7),(8) SR-3	
		Ry		0.334				
	Green	Gx		0.283				
		Gy		0.600				
	Blue	Bx		0.145				
		By		0.064				
	White	Wx		0.280				
		Wy		0.285				
Color Gamut	-		-	72	-	%	(7) SR-3	
Color Temperature	-		-	10000	-	K	(7) SR-3	
Gamma	γ		-	2.2	-			
Viewing Angle	Hor.	θ_L	C/R \geq 10	79	89	-	Degree	(8) SR-3
		θ_R		79	89	-		
	Ver.	θ_U		79	89	-		
		θ_D		79	89	-		
Brightness Uniformity (9 Points)	B_{uni}		-	-	25	%	(4) SR-3	

* marked Items Value does not Specification above when "White stain" occurs at Center Point [Point ⑤ of Note 2.]

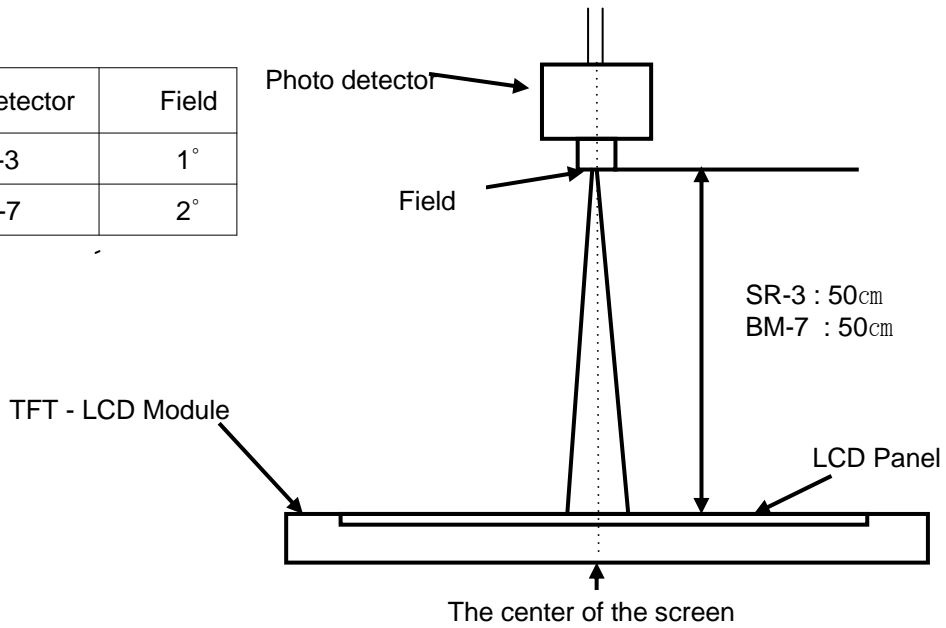
Note (1) Test Equipment Setup

The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

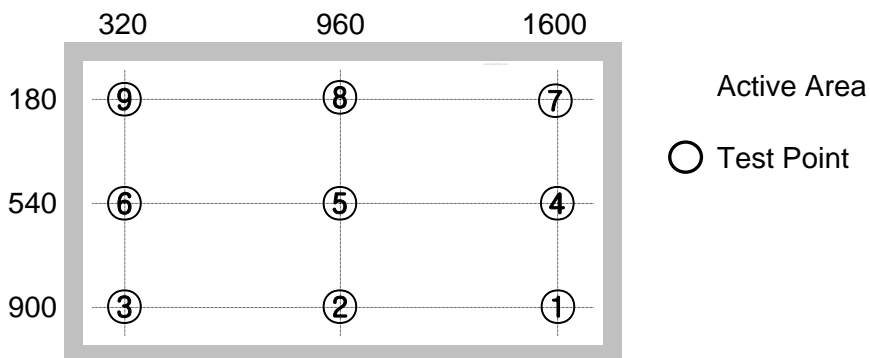
Single lamp current @ $V_{dim} = 100\%$
Environment condition : $T_a = 25 \pm 2^\circ\text{C}$

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Photo detector	Field
SR-3	1°
BM-7	2°



Note (2) Definition of test point



Note (3) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

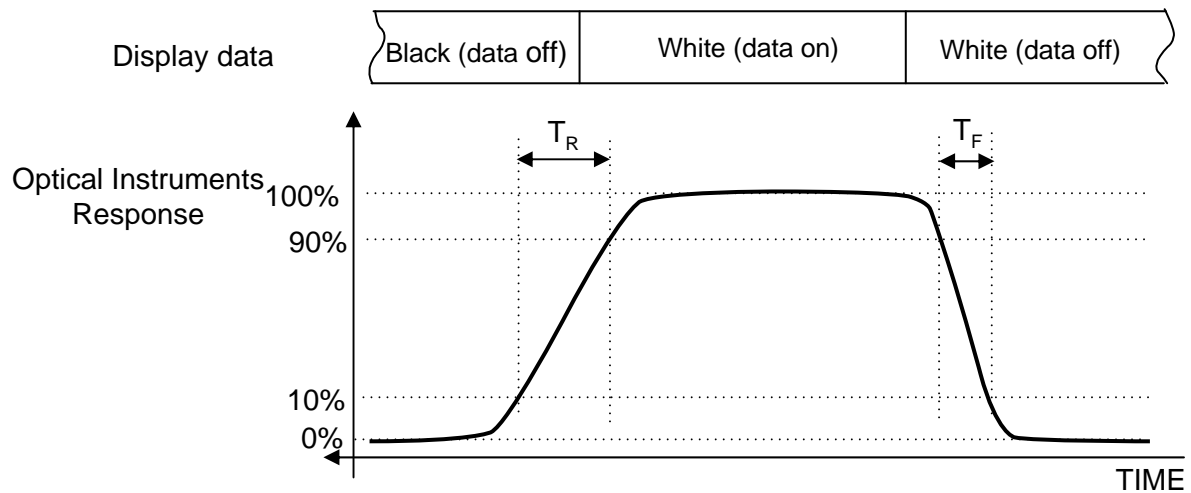
Note (4) Definition of 9 points brightness uniformity

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness

Bmin : Minimum brightness

Note (5) Definition of Response time : Sum of Tr, Tf



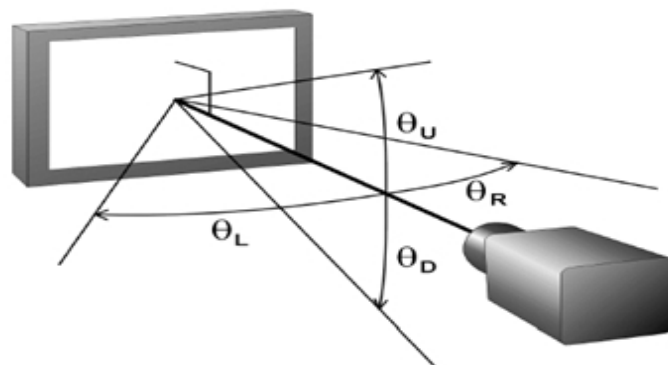
Note (6) Definition of Luminance of White : Luminance of white at center point ⑤

Note (7) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (8) Definition of Viewing Angle

: Viewing angle range ($C/R \geq 10$)



3. Electrical Characteristics

3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

$T_a = 25^\circ\text{C} \pm 2^\circ\text{C}$

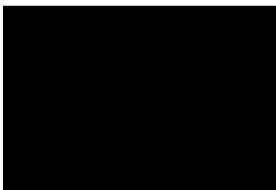
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply	V_{DD}	11	12	13	V	(1)
Current of Power Supply	(a) Black	-	370	-	mA	(2),(3)
	(b) White	-	360	450		
	(c) Mosaic	-	370	-		
	(4) Max Pattern	-	650	750		
Vsync Frequency	f_V	47	60	63	Hz	
Hsync Frequency	f_H	45	48.6	53	kHz	
Main Frequency	f_{DCLK}	65	80	86	MHz	
Rush Current	I_{RUSH}	-	-	5	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD} .

(2) $f_V=60\text{Hz}$, $f_{DCLK} = 148.5\text{MHz}$, $V_{DD} = 12.0\text{V}$, DC Current.

(3) Power dissipation check pattern (LCD Module only)

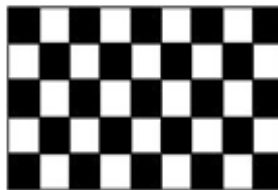
a) Black Pattern



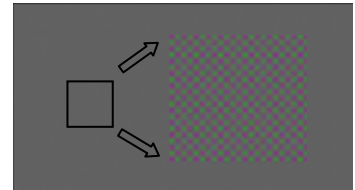
b) White Pattern



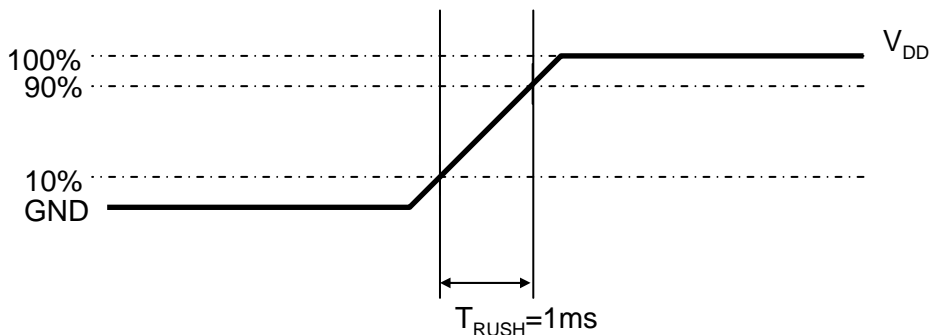
c) Mosaic



d)Max. Pattern



(4) Measurement Conditions



Rush Current I_{RUSH} can be measured when T_{RUSH} is 1ms

3.2 Back Light Unit

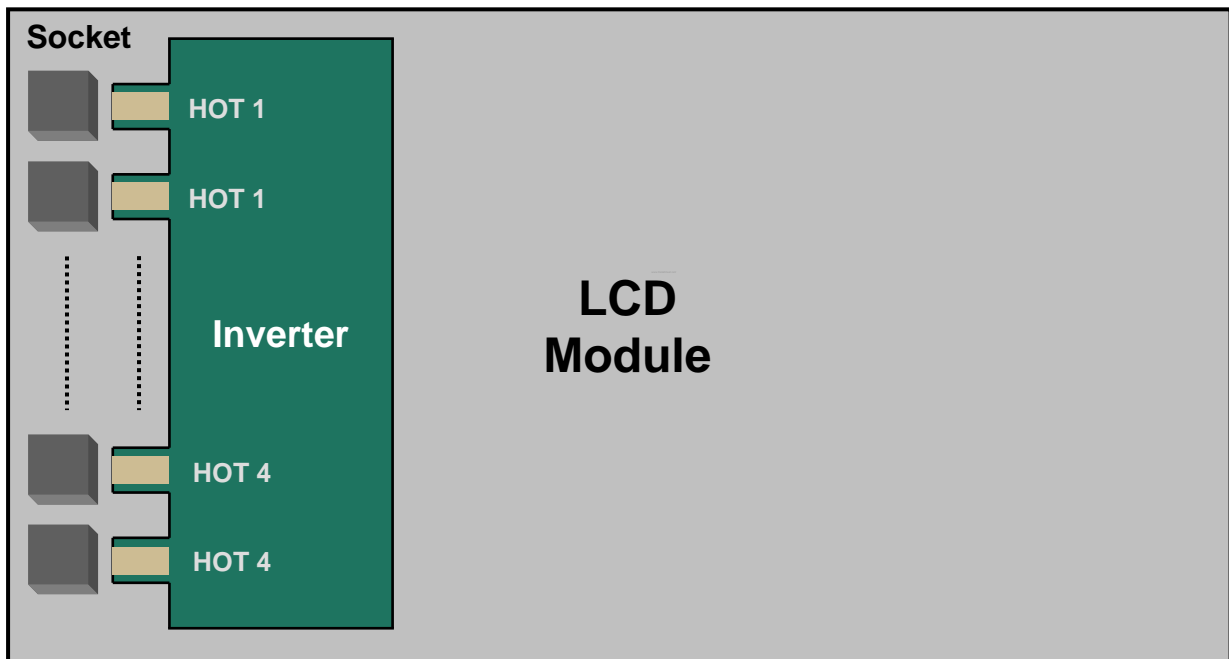
The back light unit contains 4 CCFTs (Cold Cathode Fluorescent Tube).
The characteristics of lamps are shown in the following tables.

Ta=25 ± 2°C

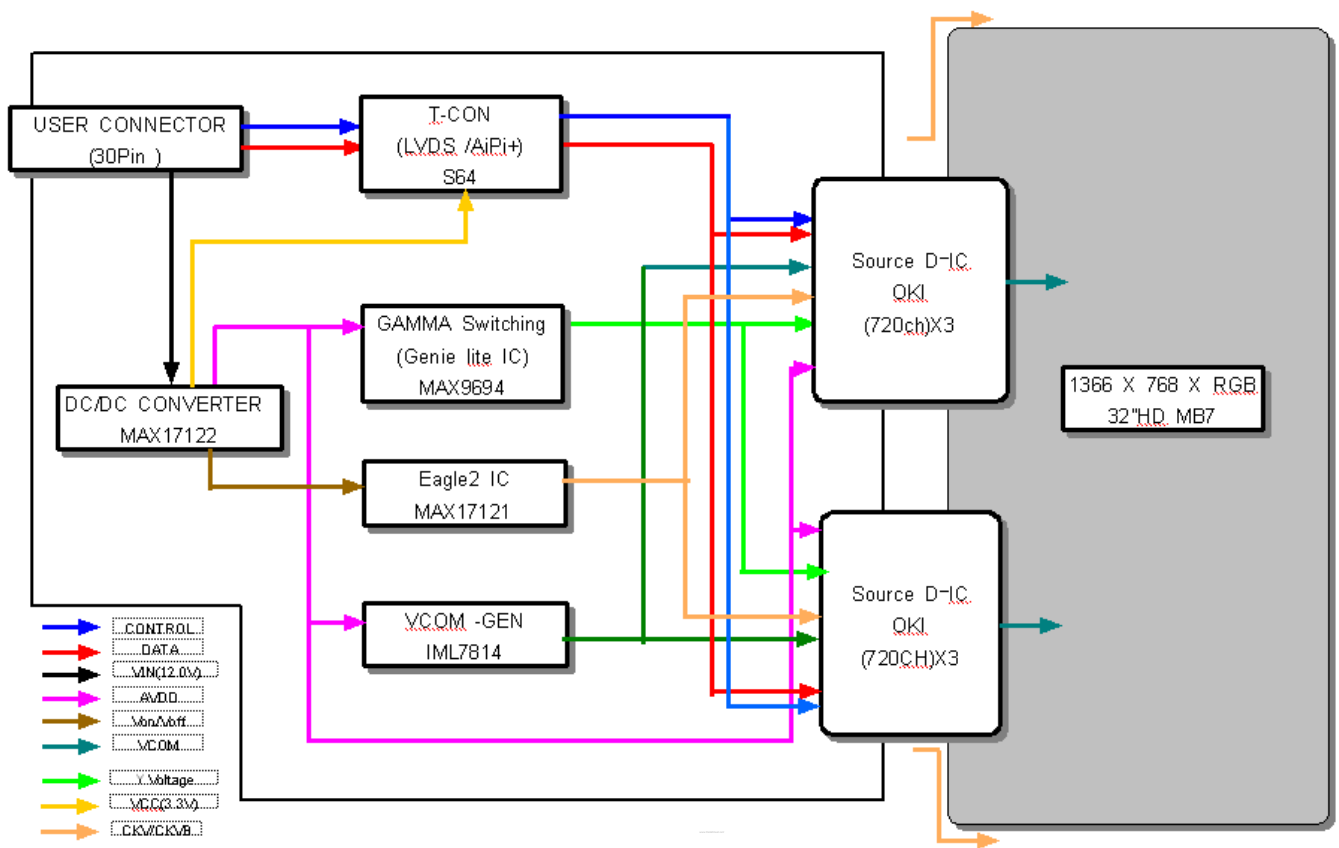
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Operating Life Time	Hr	50,000	-	-	Hour	(1)
Lamp Current	Lc	6.0	-	14.5	mA	-

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

[Operating condition : Ta = 25±2°C, I_L = 14 mA Arms(typ.), For single lamp only.]



4. Block Diagram



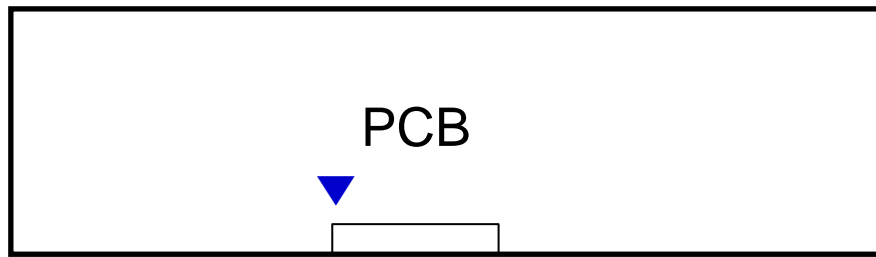
5. Input Terminal Pin Assignment

5.1. Input Signal & Power

Connector : Connector :196260-30041

PIN No.	Signal	Description	PIN No.	Signal	Description
1	HVS	SEC Internal use Only	16	GND	GND
2	SCL_I	I2C Clock	17	LV3_NI	Even LVDS Signal -
3	SDA_I	I2C Data	18	LV3_PI	Even LVDS Signal +
4	GND	GND	19	GND	GND
5	LV0_NI	LVDS Signal -	20	N.C.	No Connection
6	LV0_PI	LVDS Signal +	21	LVDS_SEL	LVDS Selection
7	GND	GND	22	WPN	Bus Release
8	LV1_NI	LVDS Signal -	23	GND	GND
9	LV1_PI	LVDS Signal +	24	GND	GND
10	GND	GND	25	N.C.	No Connection
11	LV2_NI	LVDS Signal -	26	Power	V _{DD}
12	LV2_PI	LVDS Signal +	27	Power	V _{DD}
13	GND	GND	28	Power	V _{DD}
14	LVCLK_NI	LVDS Clock -	29	Power	V _{DD}
15	LVCLK_PI	LVDS Clock +	30	Power	V _{DD}

Note(1) Pin number starts from Right side



Pin No. 1 Pin No. 30

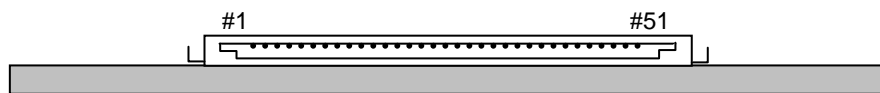
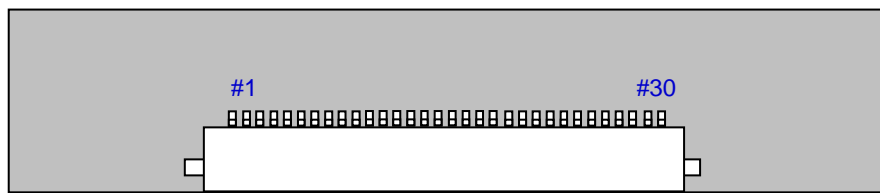


Fig. Connector diagram

- a. All GND pins should be connected together and also be connected to the LCD's metal chassis.
- b. All power input pins should be connected together.
- c. All NC pins should be separated from other signal or power.

5.2. Inverter Input Pin Configuration

Connector : 20022WR-14AML

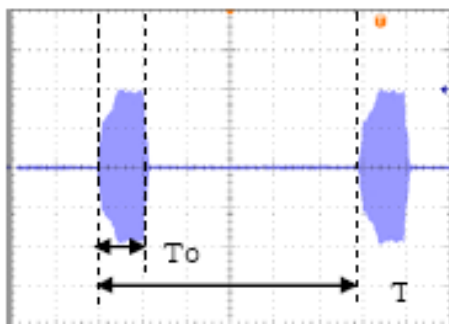
Pin No.	Pin Configuration(FUNCTION)
1	24V
2	24V
3	24V
4	24V
5	24V
6	GND
7	GND
8	GND
9	GND
10	GND
11	Inverter Operation Status Output
12	Inverter On/Off Control Signal
13	No Connection
14	External Dimming Control Signal

5.3. Inverter Input Power Sequence & Specification

Items	Symbol	Conditions	Specifications			Unit	Note
			Min.	Typ.	Max.		
Input Voltage	V _{in}	-	21.6	24.0	26.4	V	Ta=25±3°C
Input Current	I _{SAT}	Vin=24V EX_DIM=100%	-	3.25	3.80	A	-
Lamp Current	I _o	Vin=24V EX_DIM=100%	13.0	14.0	15.0	mArms	-
Operating Frequency	F _o	Vin=24V EX_DIM=100%	55.0	57.5	60.0	kHz	-
Backlight On/Off	ENA	ON	2.4	-	5.25	V	-
		OFF	-0.3	-	0.8		
Dimming Duty Output	D _{max}	Vin=24V EX_DIM=100%	100	-	-	%	Note 1
	D _{min}		15	20	25		-
	D _{min}		10	-	-		Note 2
Open Lamp Voltage	V _{open}	Vin=24V EX_DIM=100%	1305	-	-	Vrms	Note 3
Striking Time	T _{st}	Vin=24V EX_DIM=100%	1.0	1.5	2.0	sec	-
EX_DIM Frequency	F _{EX_DIM}	Vin=24.0V	120	150	180	Hz	-
PWM Signal Amplitude	V _{pwm}	High (On)	2.4	-	5.25	V	-
		Low (Off)	-0.3	-	0.4		

※ All data was approved after running 120minutes with LCM.

Note1. Duty Measurement [Duty(%) = Ton / T x 100]



Note 2. There are not shut down and flicker at 10% @ 150Hz.

There is not shut down at 5% @ 75Hz.

Note 3. Measurement Method : Check Vs on BLU Remaining all Lamps.

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5.4 LVDS Interface

	LVDS pin	Odd Data	Even Data
TxOUT/RxIN0	TxIN/RxOUT0	R2	R2
	TxIN/RxOUT1	R3	R3
	TxIN/RxOUT2	R4	R4
	TxIN/RxOUT3	R5	R5
	TxIN/RxOUT4	R6	R6
	TxIN/RxOUT6	R7	R7
	TxIN/RxOUT7	G2	G2
TxOUT/RxIN1	TxIN/RxOUT8	G3	G3
	TxIN/RxOUT9	G4	G4
	TxIN/RxOUT12	G5	G5
	TxIN/RxOUT13	G6	G6
	TxIN/RxOUT14	G7	G7
	TxIN/RxOUT15	B2	B2
	TxIN/RxOUT18	B3	B3
TxOUT/RxIN2	TxIN/RxOUT19	B4	B4
	TxIN/RxOUT20	B5	B5
	TxIN/RxOUT21	B6	B6
	TxIN/RxOUT22	B7	B7
	TxIN/RxOUT24	HSYNC	HSYNC
	TxIN/RxOUT25	VSYNC	VSYNC
	TxIN/RxOUT26	DEN	DEN
TxOUT/RxIN3	TxIN/RxOUT28	R0	R0
	TxIN/RxOUT29	R1	R1
	TxIN/RxOUT30	G0	G0
	TxIN/RxOUT31	G1	G1
	TxIN/RxOUT32	B0	B0
	TxIN/RxOUT33	B1	B1
	TxIN/RxOUT34	Reserved	Reserved

5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY (8bit)	DATA SIGNAL																								GRAY SCALE LEVEL
		RED								GREEN								BLUE								
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7	
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0	
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R252	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	↓ LIGHT	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253	
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255	
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0	
	DARK ↑	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1	
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	G2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G252	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:			
	↓ LIGHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	G253	
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G254	
GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	G255		
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B1	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	B2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B252	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:			
	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	B253	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	B254	
BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B255		

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

6. Interface Timing

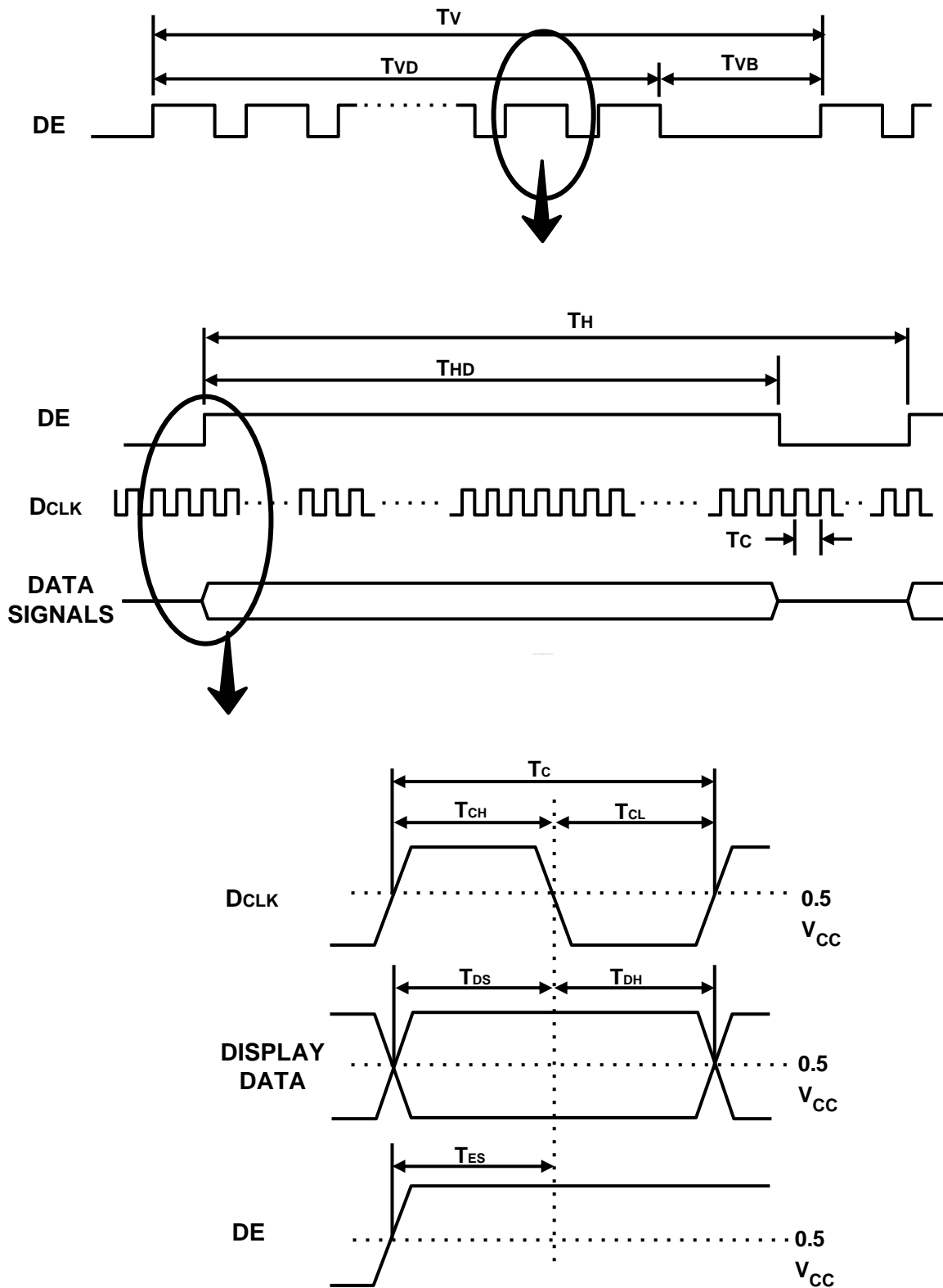
6.1 Timing Parameters (DE only mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	65	80	86	MHz	-
Hsync		F_H	45	48.6	53	KHz	-
Vsync		F_V	47	60	63	Hz	-
Vertical Display Term	Active Display Period	T_{VD}	-	768	-	lines	-
	Vertical Total	T_{VB}	775	810	1300	Lines	-
Horizontal Display Term	Active Display Period	T_{HD}	-	1366	-	clocks	-
	Horizontal Total	T_H	1450	1648	2000	clocks	-

Note) This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.

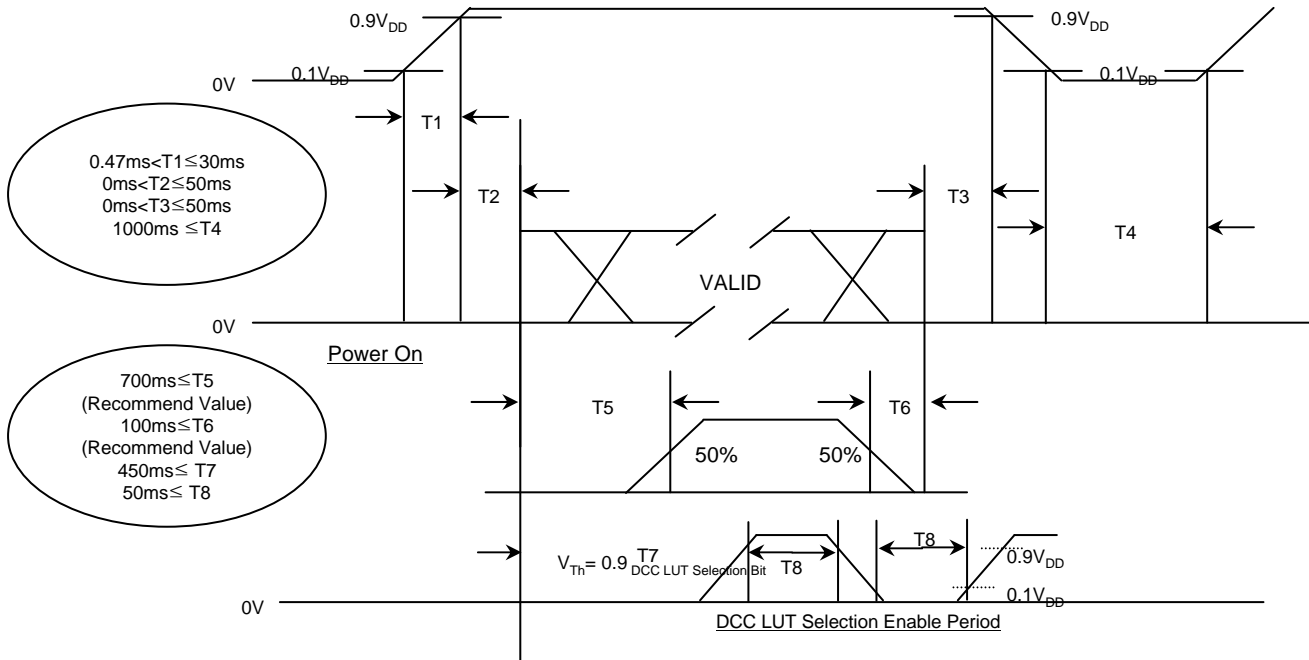
- (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal $V_{DD} = 3.3V$

6.2 Timing diagrams of interface signal (DE only mode)



6.3 Power ON/OFF Sequence

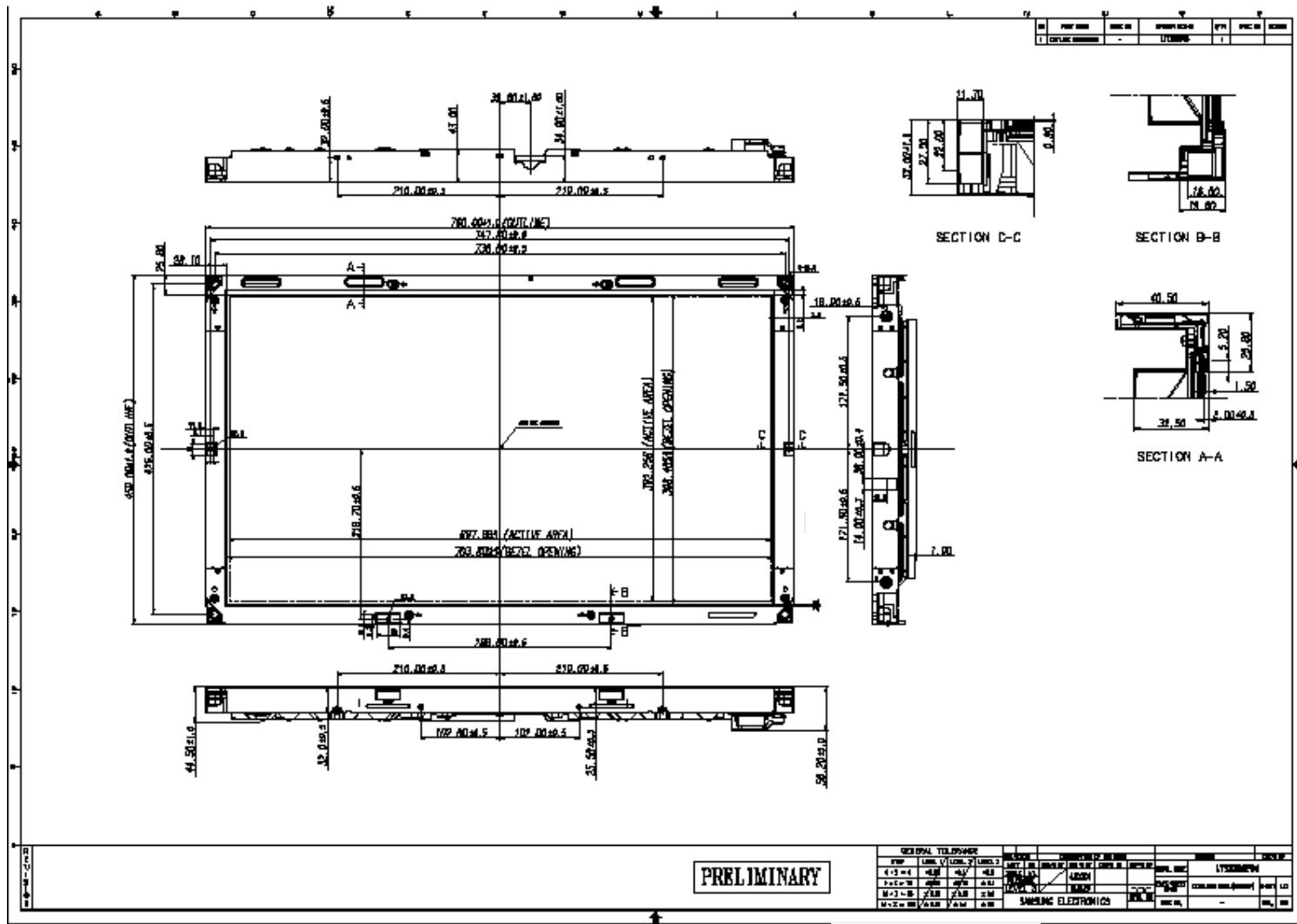
To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



- T1: V_{DD} rising time from 10% to 90%
- T2: The Time from V_{DD} to data at power On.
- T3: The time from valid data off to V_{DD} off at power off.
- T4: V_{DD} off time for TV SET restart
- T5: The time from valid data to B/L enable at power ON.
- T6: The time from valid data off to B/L disable at power off.
- T7 : The Time from Valid Data to DCC LUT Selection Enable Period.
- T8 : The Time from DCC LUT Switching point to next it.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD} .
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of $V_{DD} =$ off level, please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.

7. Outline dimension (Front view)



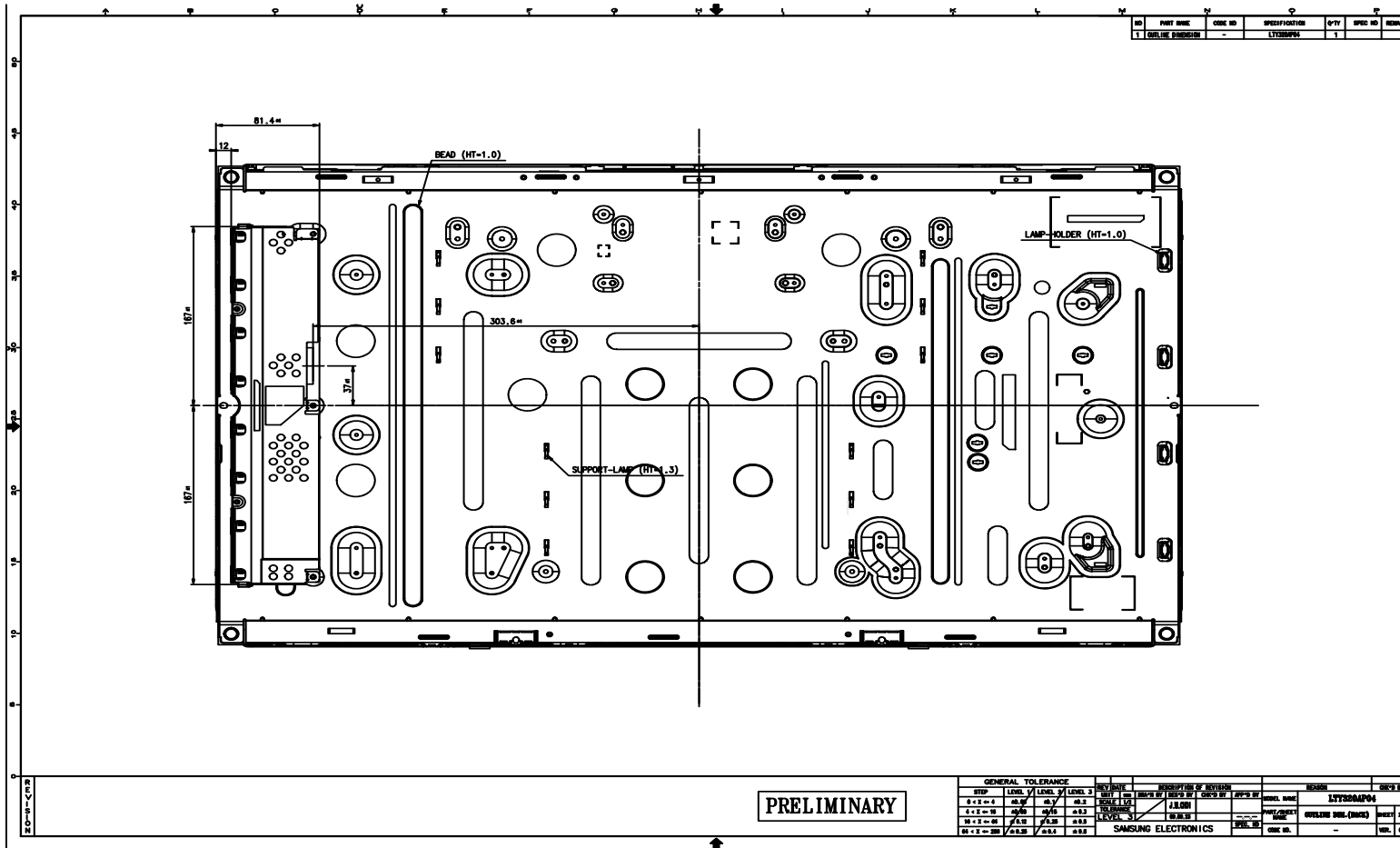
PRELIMINARY

GENERAL TELEPHONE		DATE	REVISION	BY	CHK	DATE
REV.	1	1998.11.10	1	Y. J. LEE	Y. J. LEE	1998.11.10
REV.	2	1999.01.15	2	Y. J. LEE	Y. J. LEE	1999.01.15
REV.	3	1999.03.10	3	Y. J. LEE	Y. J. LEE	1999.03.10
REV.	4	1999.05.10	4	Y. J. LEE	Y. J. LEE	1999.05.10
REV.	5	1999.07.10	5	Y. J. LEE	Y. J. LEE	1999.07.10
REV.	6	1999.09.10	6	Y. J. LEE	Y. J. LEE	1999.09.10
REV.	7	1999.11.10	7	Y. J. LEE	Y. J. LEE	1999.11.10
REV.	8	2000.01.10	8	Y. J. LEE	Y. J. LEE	2000.01.10
REV.	9	2000.03.10	9	Y. J. LEE	Y. J. LEE	2000.03.10
REV.	10	2000.05.10	10	Y. J. LEE	Y. J. LEE	2000.05.10

최저가격05060851광명기술2그렘(LCD)12924867 20080623112295

584971E5947204E

Outline dimension (Rear View)



최지웅08080851 광원기술2그룹(LCD)12924657 20090923112302

524371253672374

8. PACKING

※ Applied to Tangjeong

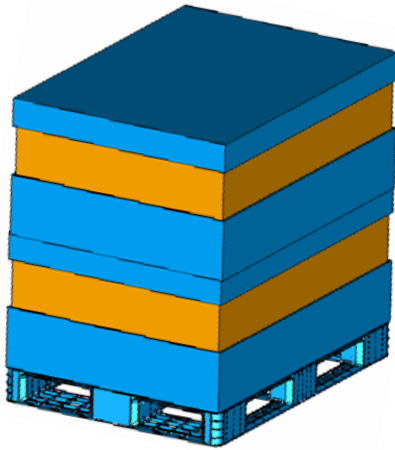
8.1 CARTON (Internal Package)

(1) Packing Form

Corrugated fiberboard box and corrugated cardboard as shock absorber

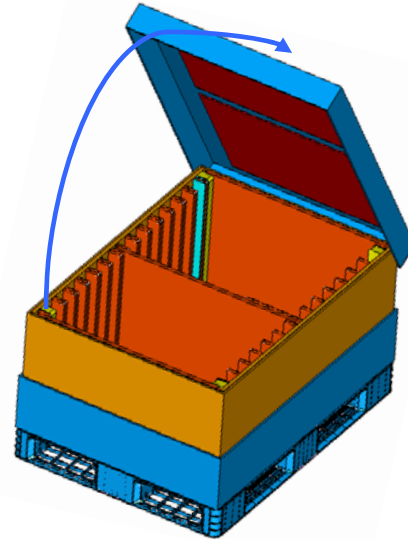
(2) Packing Method

Packing Box



Module(26EA)

Pallet



→ Direction be able to Open

8.2 Packing Specification

Item	Specification	Remark
LCD Packing	26 ea / (Packing Box)	1. 156Kg/LCD(26ea) 2. 30kg/Packing Box(2set) 3. Packing Box Material : DW, SW
Desiccant (Drier)	2ea/LCD	10g/ea, Cobalt-dichloride-free
Pallet	1 Box / Pallet	Pallet weight : 8kg
Packing Direction	Vertical	-
Total Pallet Size	H x V x height	1150mm x 850mm x 1125mm
Total Pallet Weight	194.52kg	Pallet(8kg) + Module(26 x 6 = 156kg) + Packing BOX(15 x 2 = 30kg) + Desiccant(0.02kg x 26 = 0.52kg)

※ **Applied to SELSK Model**

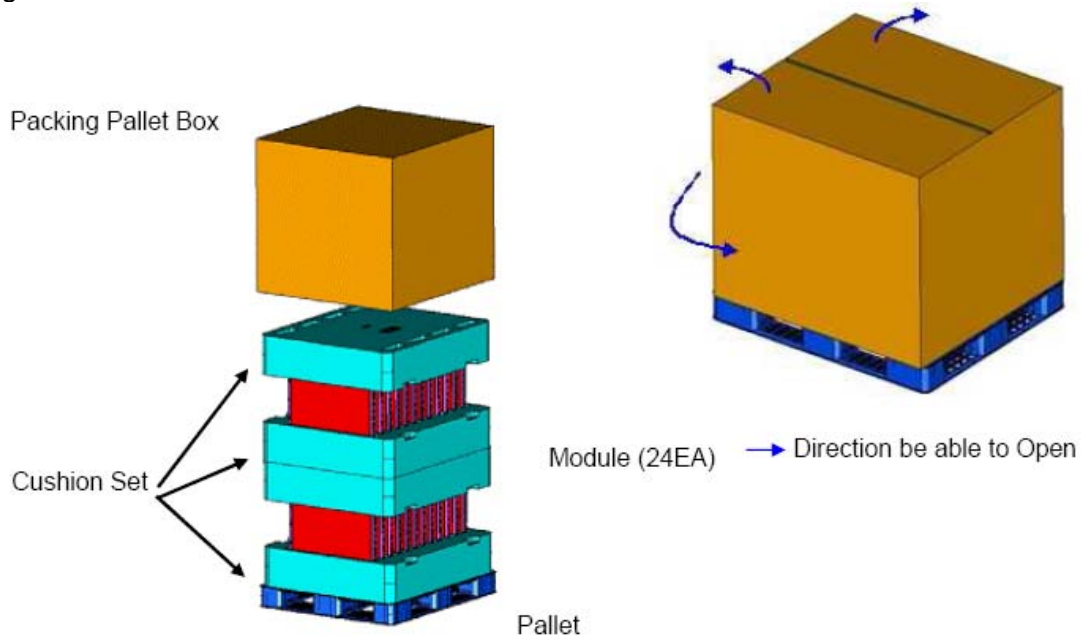
8.3 **CARTON (Internal Package)**

(1) Packing Form

Corrugated fiberboard box and corrugated cardboard as shock absorber

(2) Packing Method

Packing Pallet Box



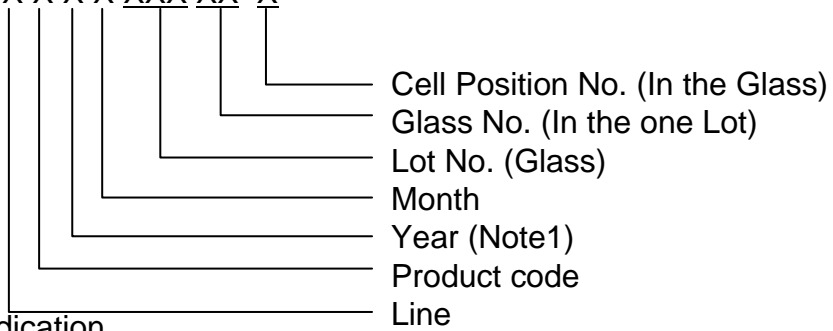
8.4 Packing Specification

Item	Specification	Remark
LCD Packing	24 ea / (Packing-Pallet Box)	1. 144Kg/LCD(24ea) 2. 14kg/Cushion Set(4ea) 3. 6.7kg/Packing-Pallet Box(1ea) 4. Cushion Material : EPS 5. Packing Pallet Box Material : DW4
Desiccant (Drier)	2ea/LCD	10g/ea, Cobalt-dichloride-free
Pallet	1 Box / Pallet	Pallet weight : 8kg
Packing Direction	Vertical	-
Total Pallet Size	H x V x height	1150mm x 985mm x 1159mm
Total Pallet Weight	173.18kg	Pallet(8kg) + Module(24 x 6 = 144kg) + Cushion(14kg) + Pallet-BOX(6.7kg) + Desiccant(0.02kg x 24 = 0.48kg)

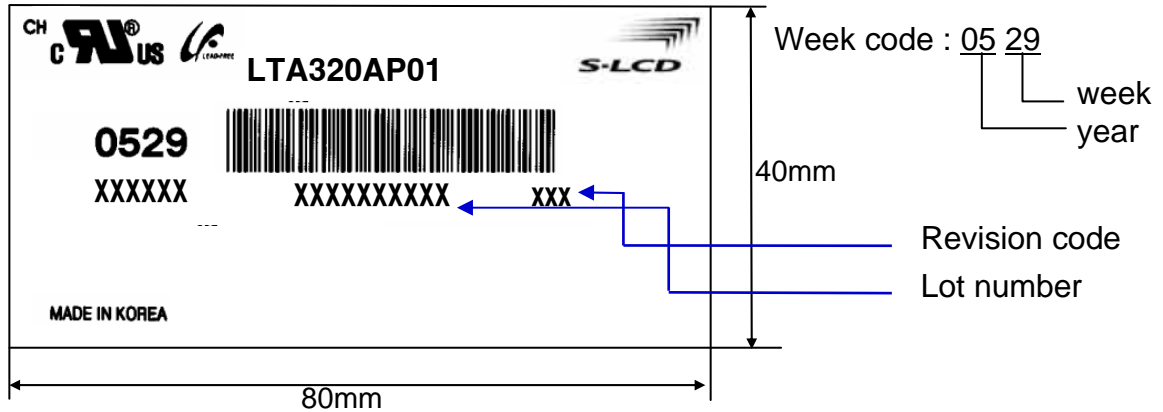
9. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

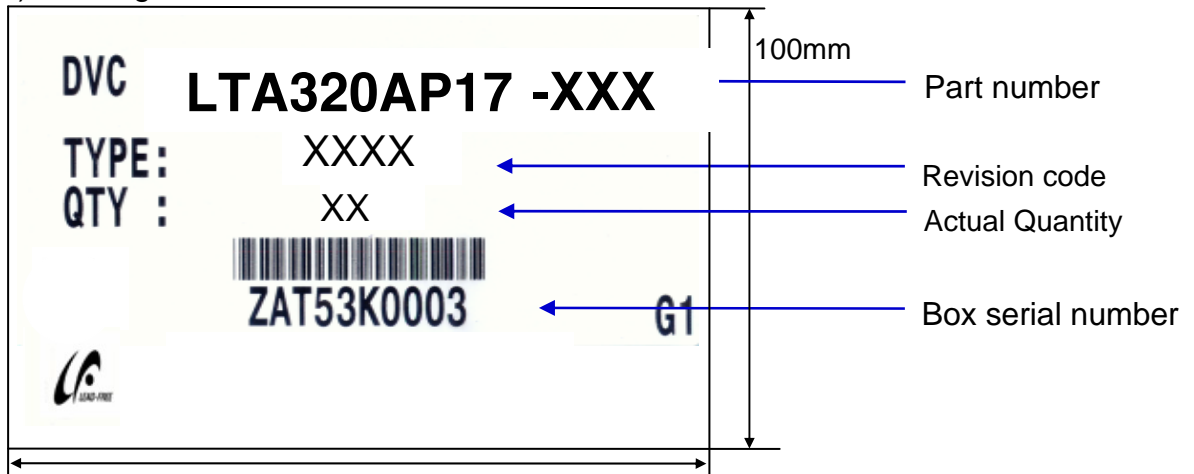
- (1) Parts number : LTA320AP17 XXX
- (2) Revision: One letters
- (3) Lot number : X X X X XXX XX X



(4) Nameplate Indication



(5) Packing box attach



(6) Others

- 1. After service part
 Lamps cannot be replaced because of the narrow bezel structure.

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10. General Precautions

10.1 Handling

- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module.
In addition to damage, this may cause improper operation or damage to the Module and CCFT back light.
- (d) Note that polarizers are very fragile and could be damage easily.
Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane.
Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the Module from static, or the CMOS Gate Array IC would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (l) Do not pull or fold the lamp wire.
- (m) Do not adjust the variable resistor located on the Module.
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (o) Pins of I/F connector should not be touched directly with bare hands.

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10.2 Storage

- (a) Do not leave the Module in high temperature, and high humidity for a long time. It is highly recommended to store the Module with temperature from 0 to 35 °C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD Module in direct sunlight.
- (c) The Module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storing.

10.3 Operation

- (a) No Connection or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

10.4 Operation Condition Guide

- (a) The LCD product should be operated under normal conditions.
Normal condition is defined as below;
 - Temperature : 20 ± 15 °C
 - Humidity : 55 ± 20 %
 - Display pattern : continually changing pattern (Not stationary)
- (b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

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10.5 Others

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
Otherwise the Module may be damaged.
- (d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
To avoid image sticking, it is recommended to use a screen saver.
- (e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.
- (f) Please contact SEC in advance when you display the same pattern for a long time.

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