



SAMSUNG DISPLAY

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Product Information

DATE : 05. Apr. 2012

SAMSUNG TFT-LCD

MODEL : LTA460HW04-W

The Information Described in this Specification is Preliminary and can be changed without prior notice

Samsung Display Co . , LTD.

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*** Revision History**

Date	Rev. No	Page	Summary
05. Apr, 2012	000	all	First Issued

Description

LTA460HW04 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 46.0" is 1920 x 1080 and this model can display up to 1.07 Billion colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV.

Features

- RoHS compliance (Pb-free)
- High contrast ratio & aperture ratio with wide color gamut
- SPVA(Super Patterned Vertical Align) mode
- Wide viewing angle ($\pm 178^\circ$)
- High speed response (& Natural Motion (DFR: Double Frame Rate))
- FHD resolution (16:9)
- Low Power consumption
- Edge Type LED (Light Emitting Diode) BLU
- DE (Data Enable) mode
- 4ch LVDS (Low Voltage Differential Signaling) interface (4pixel/clock)

General Information

Items	Specification	Unit	Note
Module Size	1045.9(W) x 602.1(V)	mm	$\pm 1.0\text{mm}$
	34.2 (Max)		T/C~Converter
Weight	12,500	g	Max
Pixel Pitch	0.53(H) x 0.53(V)	mm	
Active Display Area	1018.08(H) x 572.67(V)	mm	
Surface Treatment	Haze 2 %	-	Anti Glare
Display Colors	1.07 Billion	colors	8 bit + FRC
Number of Pixels	1,920 x 1,080	pixel	
Pixel Arrangement	RGB vertical stripe		
Display Mode	Normally Black		
Luminance of White	400 (Typ.)	cd/m ²	

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V_{DD}	GND-0.5	13.2	V	(1)
Storage temperature	T_{STG}	-20	60	°C	(2)
Operating temperature	T_{OPR}	0	50	°C	
Surface temperature	T_{SUR}	0	60	°C	(3)
Shock (non - operating)	S_{nop}	-	30	G	(4)
Vibration (non - operating)	V_{NOP}	-	1.5	G	(5)

Note (1) $T_a = 25 \pm 2$ °C

(2) Temperature and relative humidity range are shown in the figure below.

a. 90 % RH Max. ($T_a \leq 39$ °C)

b. Relative Humidity is 90% or less. ($T_a > 39$ °C)

c. No condensation

(3) Although abnormal visual problems can be occurred in T_{SUR} range, the polarizer is not damaged in this range.

(4) 11ms, sine wave, one time for $\pm X, \pm Y, \pm Z$ axis

(5) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

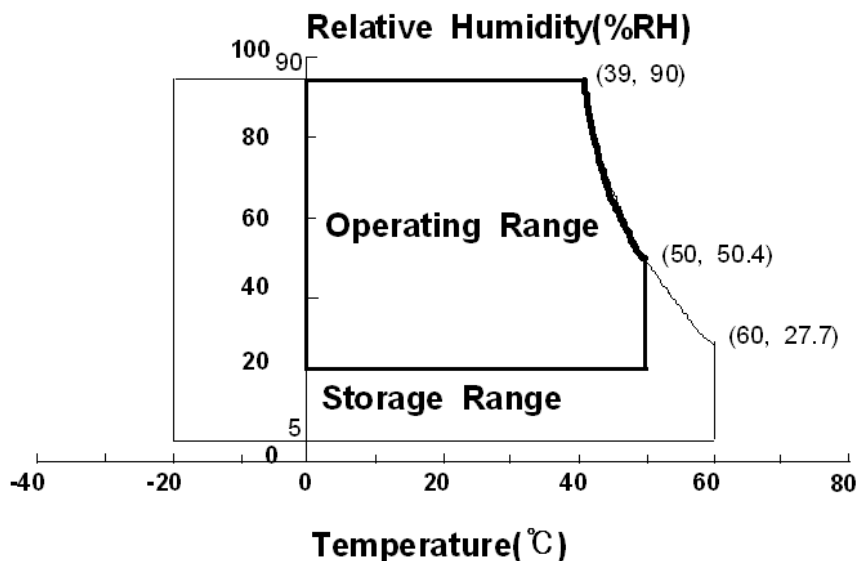


Fig. Temperature and Relative humidity range

2. Optical Characteristics

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The optical characteristics should be measured in a dark room or equivalent.

Measuring equipment : TOPCON RD-80S, TOPCON SR-3 ,ELDIM EZ-Contrast

(Ta = 25 ± 2°C, VDD=12V, fv= 120Hz, f_{DCLK} = 297 MHz, LED Current = 165 mA)

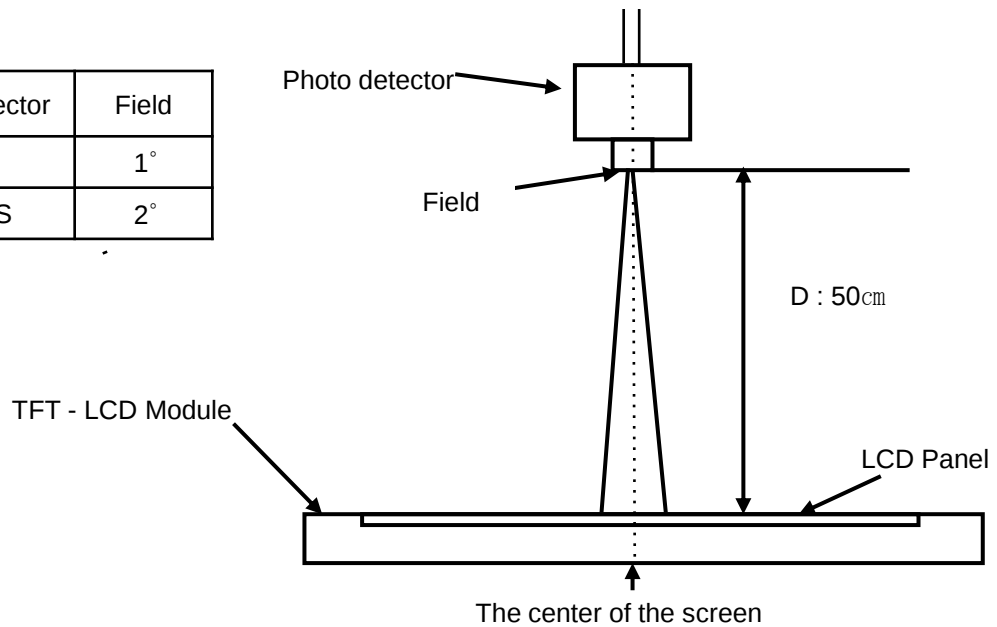
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio (Center of screen)		C/R		-	5000	-		(1) SR-3
Response Time	G-to-G	Tg	Normal q _{L,R} =0 q _{U,D} =0 Viewing Angle	-	8	-	msec	(3) RD-80S
Luminance of White (Center of screen)		Y _L		-	400	-	cd/m ²	(4) SR-3
Color Chromaticity (CIE 1931)	Red	Rx		TYP. -0.03	0.649	TYP. +0.03		(5),(6) SR-3
		Ry			0.333			
	Green	Gx			0.318			
		Gy			0.624			
	Blue	Bx			0.145			
		By			0.057			
	White	Wx			0.280			
		Wy			0.290			
Color Gamut		-		-	70	-	%	(5) SR-3
Color Temperature		-		-	10,000	-	K	
Viewing Angle	Hor.	q _L	C/R≥10	75	89	-	Degree	(6) EZ-Contrast
		q _R		75	89	-		
	Ver.	q _U		75	89	-		
		q _D		75	89	-		
White Brightness Uniformity (9 Points)		B _{uni}		-	-	30	%	(2) SR-3

- Test Equipment Setup

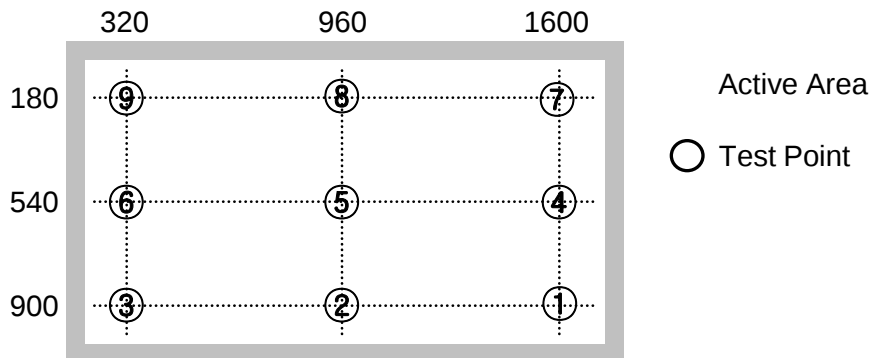
The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

Environment condition : Ta = 25 ± 2 °C

Photo detector	Field
SR-3	1°
RD-80S	2°



- Definition of test point



Note (1) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

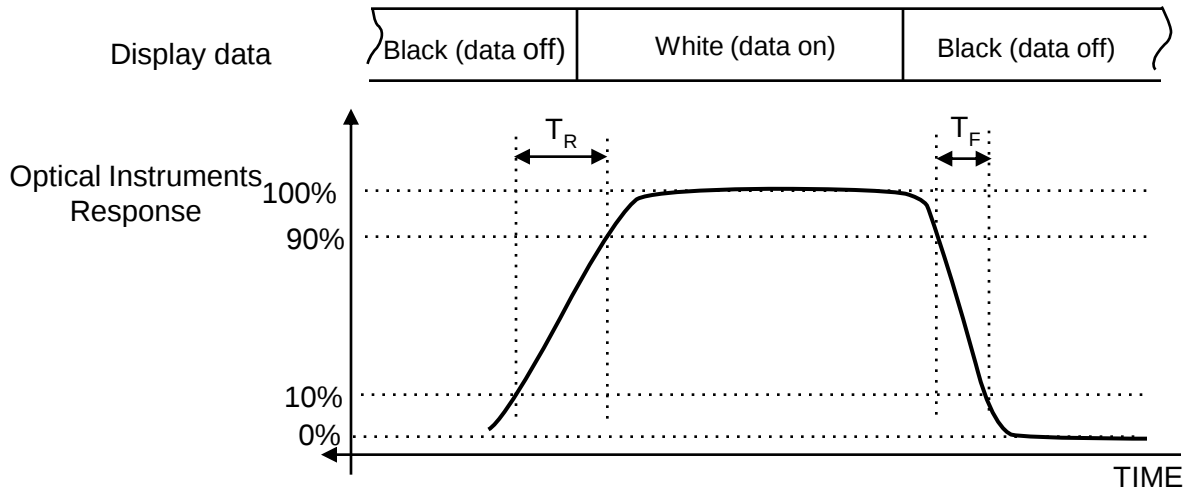
Note (2) Definition of 9 points brightness uniformity (Test pattern : Full White)

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness

Bmin : Minimum brightness

Note (3) Definition of Response time : Sum of Tr, Tf



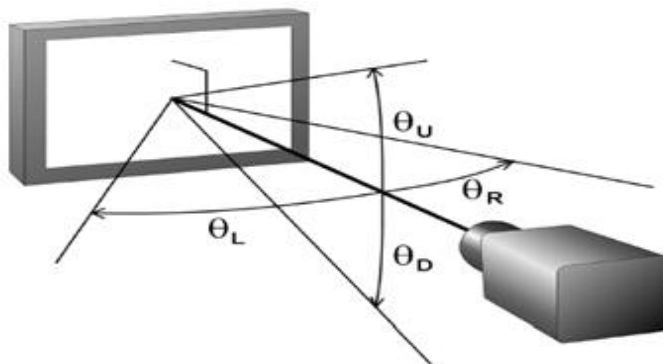
Note (4) Definition of Luminance of White : Luminance of white at center point ⑤

Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (6) Definition of Viewing Angle

: Viewing angle range (C/R ≥ 10)



3. Electrical Characteristics

3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

$T_a = 25^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply	V_{DD}	10.8	12.0	13.2	V	(1)
(a) Black (b) White (c) N-Pattern	I_{DD}	-	370	-	mA	(2),(3)
		-	381	-	mA	
		-	624	900	mA	
Vsync Frequency	f_V	95	120	125	Hz	
Hsync Frequency	f_H	120	135	140	kHz	
Main Frequency	f_{DCLK}	260	297	305	MHz	
Rush Current	I_{RUSH}	-	-	5	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD} .

(2) $f_V=120\text{Hz}$, $f_{DCLK} = 297.0\text{MHz}$, $V_{DD} = 12.0\text{V}$, DC Current.

(3) Power dissipation check pattern (LCD Module only)

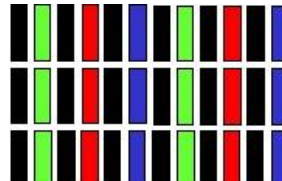
a) Black Pattern



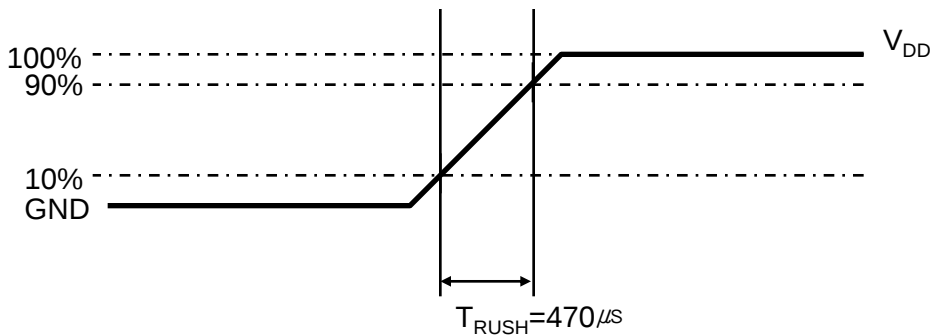
b) White Pattern



c) N-Pattern



(4) Measurement Conditions

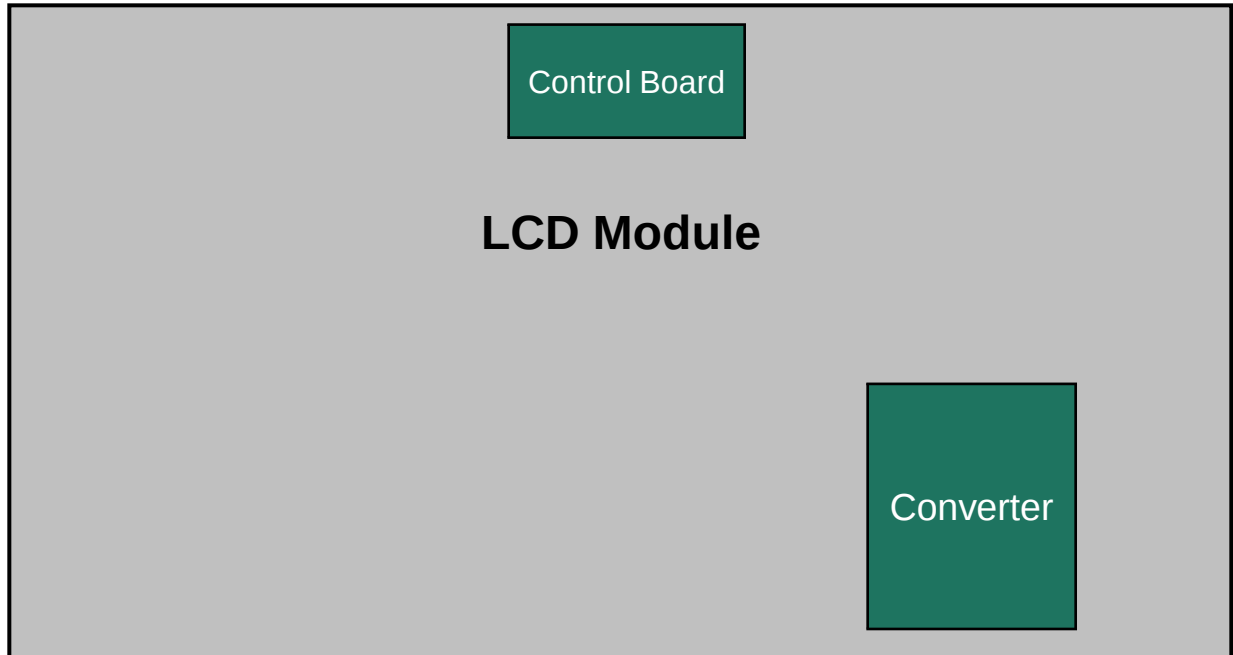


Rush Current I_{RUSH} can be measured when T_{RUSH} is $470\mu\text{s}$.

3.2 Back Light Unit

The back light unit contains Edge type White LEDs (Light Emitting Diode)

$T_a = 25 \pm 2^{\circ}\text{C}$



Item	Symbol	Min.	Typ.	Max.	Unit	Note
Operating Life Time	Hr	30,000	-	-	Hour	(1)

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

[Operating condition : $T_a = 25 \pm 2^{\circ}\text{C}$, For LED Package only.]

3.3 Converter Input Condition & Specification

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Items	Symbol	Conditions	Specifications			Unit	Note
			Min.	Typ.	Max.		
Input Voltage	V _{in}	-	22	24	26	V	Ta=25±2 °C
Input Current	I _{RUSH (2D)}	Vin=24.0V PWM = 100%	-	-	4.8	A	
	I _{RUSH (3D)}	Vin=24.0V 3D Enable = On	-	-	5.3		
Output Current	I _{O (2D)}	Vin=24.0V PWM = 100%	157	165	173	mA	Note (1)
	I _{O (3D)}	Vin=24.0V 3D Enable = On	266	280	294		
Backlight On/Off	ON	Vin=24.0 V	2.4	-	5.5	V	
	OFF	Vin=24.0 V	-0.3	-	0.8		
Internal Dimming	V _{INT_DIM}	Vin=24.0 V	0	-	3.3	V	Note (3,5)
	F _{INT_DIM}		140	150	160	Hz	
	D _{INT_DIM}		1	-	100	%	
External Dimming	D _{EXT_DIM}	Vin=24.0V	1	-	100	%	Note (3,5)
	F _{EXT_DIM}		95	-	200	Hz Note(4)	
External Dimming Signal Level	V _{EXT_DIM}	High (ON)	2.4	-	5.5	V	
		High (ON)	-0.3	-	0.8		

Note) Power Consumption is measured when 400 [cd/m] of luminance which is the typical luminance.

(1) All data is measured after 60 min warm-up.

4. Input Terminal Pin Assignment

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4.1.1 Input Signal & Power

Connector : FI-RE41S-HF (JAE/UJU)

Pin	Description		Pin	Symbol	Description
1	Vdd(12V)		21	ODD LVDS SIGNAL	Rx1[3]P
2	Vdd(12V)		22		Rx1[4]N
3	Vdd(12V)		23		Rx1[4]P
4	Vdd(12V)		24		GND
5	Vdd(12V)		25		Rx3[0]N
6	No Connection		26		Rx3[0]P
7	GND		27		Rx3[1]N
8	GND		28		Rx3[1]P
9	GND		29		Rx3[2]N
10	ODD LVDS SIGNAL	Rx1[0]N	30		Rx3[2]P
11		Rx1[0]P	31		GND
12		Rx1[1]N	32		Rx3CLK-
13		Rx1[1]P	33		Rx3CLK+
14		Rx1[2]N	34		GND
15		Rx1[2]P	35		Rx3[3]N
16		GND	36		Rx3[3]P
17		Rx1CLK-	37		Rx3[4]N
18		Rx1CLK+	38		Rx3[4]P
19		GND	39	GND	
20		Rx1[3]N	40	No Connection	
			41	No Connection	

Note) No Connection : This PINS Should be disconnected because of SEC internal design.

4.1.2 Input Signal & Power

Connector : FI-RE51S-HF (JAE/UJU)

Pin	Description		Pin	Description	
1	Vdd(12V)		26	EVEN LVDS SIGNAL	Rx4[0]P
2	Vdd(12V)		27		Rx4[1]N
3	Vdd(12V)		28		Rx4[1]P
4	Vdd(12V)		29		Rx4[2]N
5	Vdd(12V)		30		Rx4[2]P
6	No Connection		31		GND
7	GND		32		Rx4CLK-
8	GND		33		Rx4CLK+
9	GND		34		GND
10	EVEN LVDS SIGNAL	Rx2[0]N	35		Rx4[3]N
11		Rx2[0]P	36		Rx4[3]P
12		Rx2[1]N	37		Rx4[4]N
13		Rx2[1]P	38		Rx4[4]P
14		Rx2[2]N	39	GND	
15		Rx2[2]P	40	No Connection	
16		GND	41	No Connection	
17		Rx2CLK-	42	3D_EN	3D_EN signal (Note 2)
18		Rx2CLK+	43	No Connection	
19		GND	44	No Connection	
20		Rx2[3]N	45	No Connection	
21		Rx2[3]P	46	No Connection	
22		Rx2[4]N	47	No Connection	
23		Rx2[4]P	48	L/R_I	L/R Signal Indicator in 3D mode (Note 2)
24		GND	49	Shutter Out	Shutter glass Sync Signal
25		Rx4[0]N	50	No Connection	
			51	No Connection	

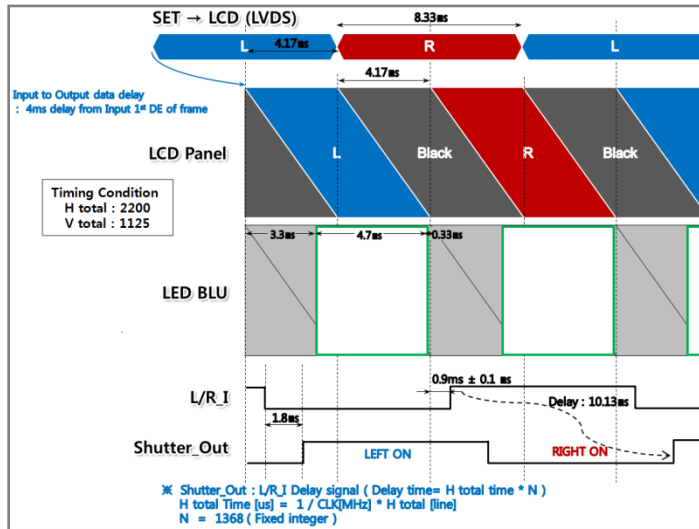
Note 1) No Connection : This PINS Should be disconnected because of SEC internal design.

Note 2) 3D_EN / L/R_I signal level - High :3.0V ~ 3.6 V , Low :0 V ~ 0.4V

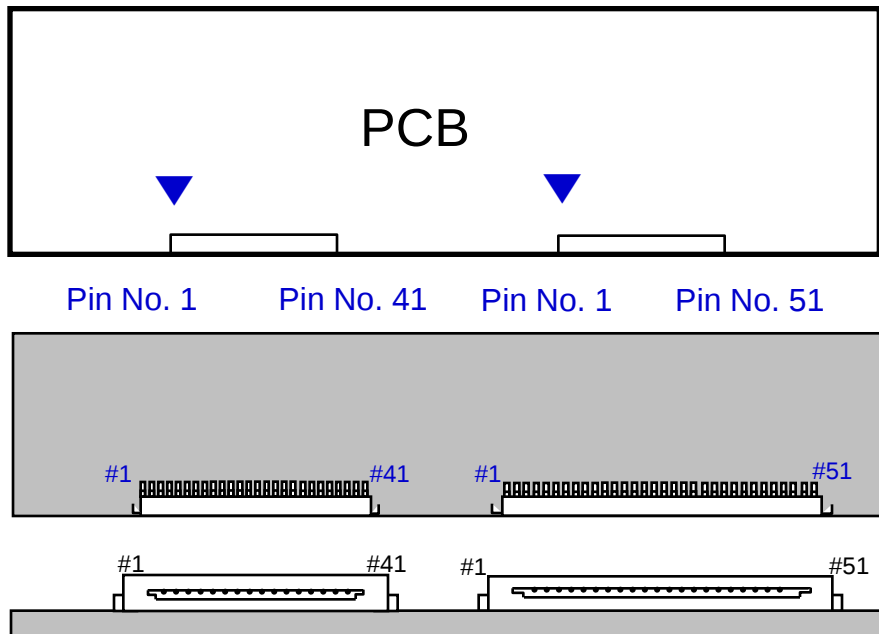
Note3) Recommend timing for L/R_I Signal .

- Guide Signal to Separate L frame and R frame.
- Shutter glass signal & Operation timing also depend on this signal.
- To operate 3D function, need this signal from Set A/D board.
(In Order for using it in 2D mode, change the input condition into GND)

[120Hz Input]



Note4) Pin number starts from Left side



- All GND pins should be connected together and also be connected to the LCD's metal chassis.
- All power input pins should be connected together.
- All NC pins should be separated from other signal or power.

4.2. Converter Input Pin Configuration

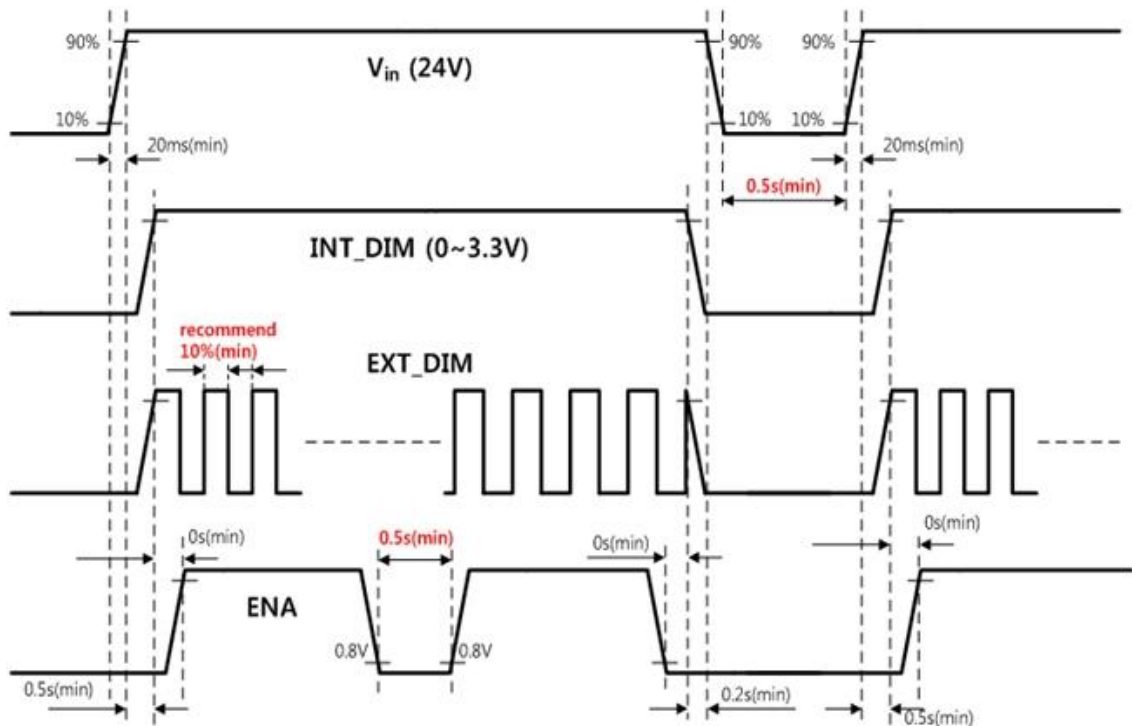
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Connector : Yeon-ho, 20022WR-14B1

Pin No.	Pin Configuration (FUNCTION)
	Master
1 ~5	24 V
6~10	GND
11	No Connection
12	Backlight On /Off
13	Dimming Control
14	External PWM

Note(1) If use Dimming Control, Pin 14 Must be N.C
If use External PWM, Pin 13 Must be N.C

4.3. Converter Input Power Sequence



Note) SEQUENCE : ON = $V_{in}(24V) > \text{Dimming Control} \geq \text{Backlight On/Off}$
OFF = $\text{Backlight On/Off} \geq \text{Dimming Control} > V_{in}(24V)$

4.4 LVDS Interface

- LVDS Receiver : Tcon (merged)
- Data Format (JEIDA Only)

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	LVDS pin	JEIDA -DATA
TxOUT/RxIN0	TxIN/RxOUT0	R4
	TxIN/RxOUT1	R5
	TxIN/RxOUT2	R6
	TxIN/RxOUT3	R7
	TxIN/RxOUT4	R8
	TxIN/RxOUT6	R9
	TxIN/RxOUT7	G4
TxOUT/RxIN1	TxIN/RxOUT8	G5
	TxIN/RxOUT9	G6
	TxIN/RxOUT12	G7
	TxIN/RxOUT13	G8
	TxIN/RxOUT14	G9
	TxIN/RxOUT15	B4
	TxIN/RxOUT18	B5
TxOUT/RxIN2	TxIN/RxOUT19	B6
	TxIN/RxOUT20	B7
	TxIN/RxOUT21	B8
	TxIN/RxOUT22	B9
	TxIN/RxOUT24	HSYNC
	TxIN/RxOUT25	VSYNC
	TxIN/RxOUT26	DEN
TxOUT/RxIN3	TxIN/RxOUT27	R2
	TxIN/RxOUT5	R3
	TxIN/RxOUT10	G2
	TxIN/RxOUT11	G3
	TxIN/RxOUT16	B2
	TxIN/RxOUT17	B3
	TxIN/RxOUT23	RESERVED
TxOUT/RxIN4	TxIN/RxOUT28	R0
	TxIN/RxOUT29	R1
	TxIN/RxOUT30	G0
	TxIN/RxOUT31	G1
	TxIN/RxOUT32	B0
	TxIN/RxOUT33	B1
	TxIN/RxOUT34	RESERVED

4.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY (10bit)	DATA SIGNAL																												GRAY SCALE LEVEL		
		RED										GREEN										BLUE										
		R0	R1	R2	R3	R4	R5	R6	R7	R8	R9	G0	G1	G2	G3	G4	G5	G6	G7	G8	G9	B0	B1	B2	B3	B4	B5	B6	B7		B8	B9
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	-	
	GREEN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	-	
	CYAN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-	
	MAGENTA	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0	
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1	
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~ R1020
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	↓ LIGHT	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1021
		0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1022
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1023
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~ G1020
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1021
		0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1022
	GREEN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1023
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	B1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B2
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~ B1020
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	B1021
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B1022
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	B1023

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

5. Interface Timing

5.1 Timing Parameters (DE mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	260	297	305	MHz	-
Hsync		F_H	120	135	140	KHz	-
Vsync		F_V	95	120	125	Hz	-
Vertical Display Term	Active Display Period	T_{VD}	-	1080	-	Lines	-
	Vertical Total	T_V	1110	1125	1350	Lines	-
Horizontal Display Term	Active Display Period	T_{HD}	-	1920	-	Clocks	-
	Horizontal Total	T_H	2092	2200	2348	clocks	-

Note) This product is DE mode. But the Hsync & Vsync signal must be inputted

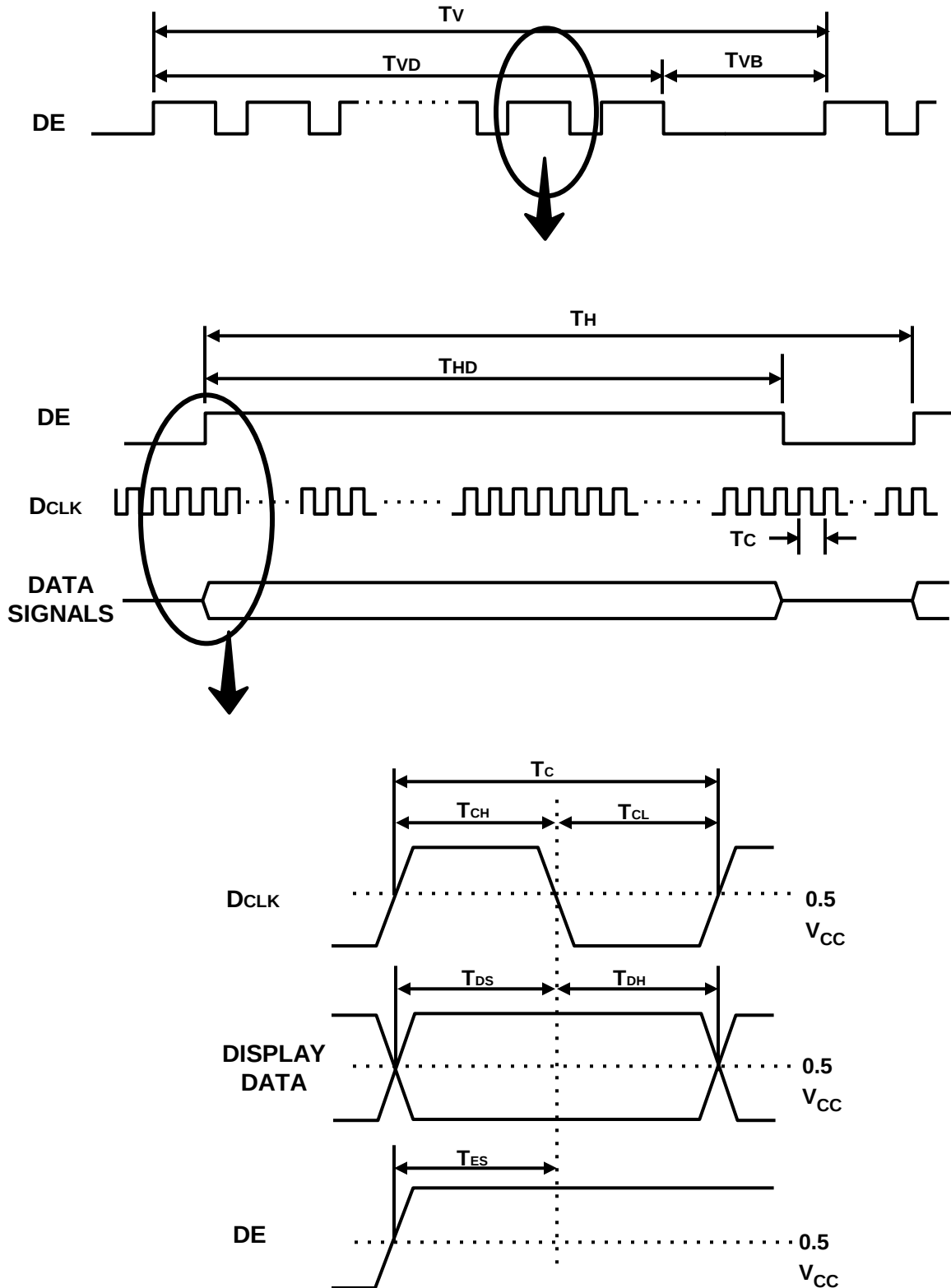
- (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal VDD = 3.3V
- (3) Spread spectrum
 - Modulation rate (max) : $\pm 1.5\%$
 - Modulation Frequency : 30~ 100KHz

5.2 LVDS Input Data Characteristics

ITEM		SYMBOL	Min.	Typ.	Max.	UNIT	NOTE
Input Data Position	F _{IN} =75MHz	t _{RSRM}	-	-	500	ps	
		t _{RSLM}	-500	-	-	ps	
Input common mode voltage		V _{CM}	0.55	-	1.8	V	-
Differential Input Voltage		V _{ID}	100	-	-	mV	-

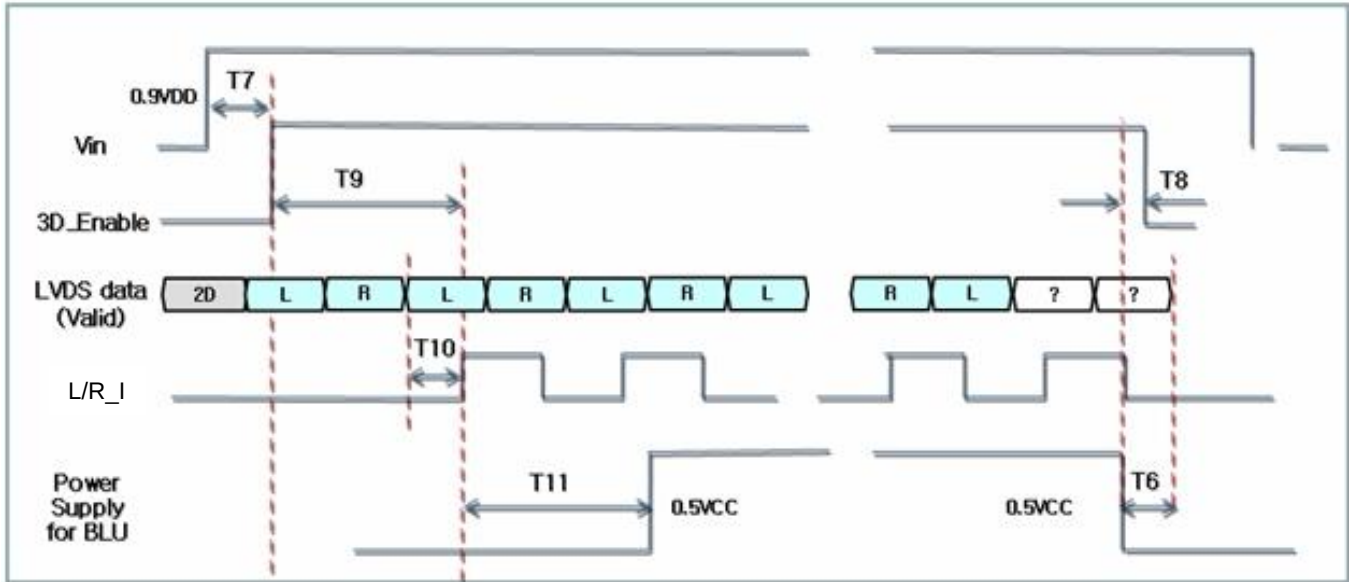
Note) When the skew is measured the Spread Spectrum should be 0%

5. 3 Timing diagrams of interface signal (DE mode)



5.4 3D mode Sequence

5.4.1 3D Sequence



$T6 \geq 100\text{msec}$
 $T7 \geq 2\text{sec}$
 $T8 > 0\text{msec}$
 $T9 > 0\text{msec}$
 $T10 = 0.7\text{msec}$
 $T11 \geq 1000\text{msec}$

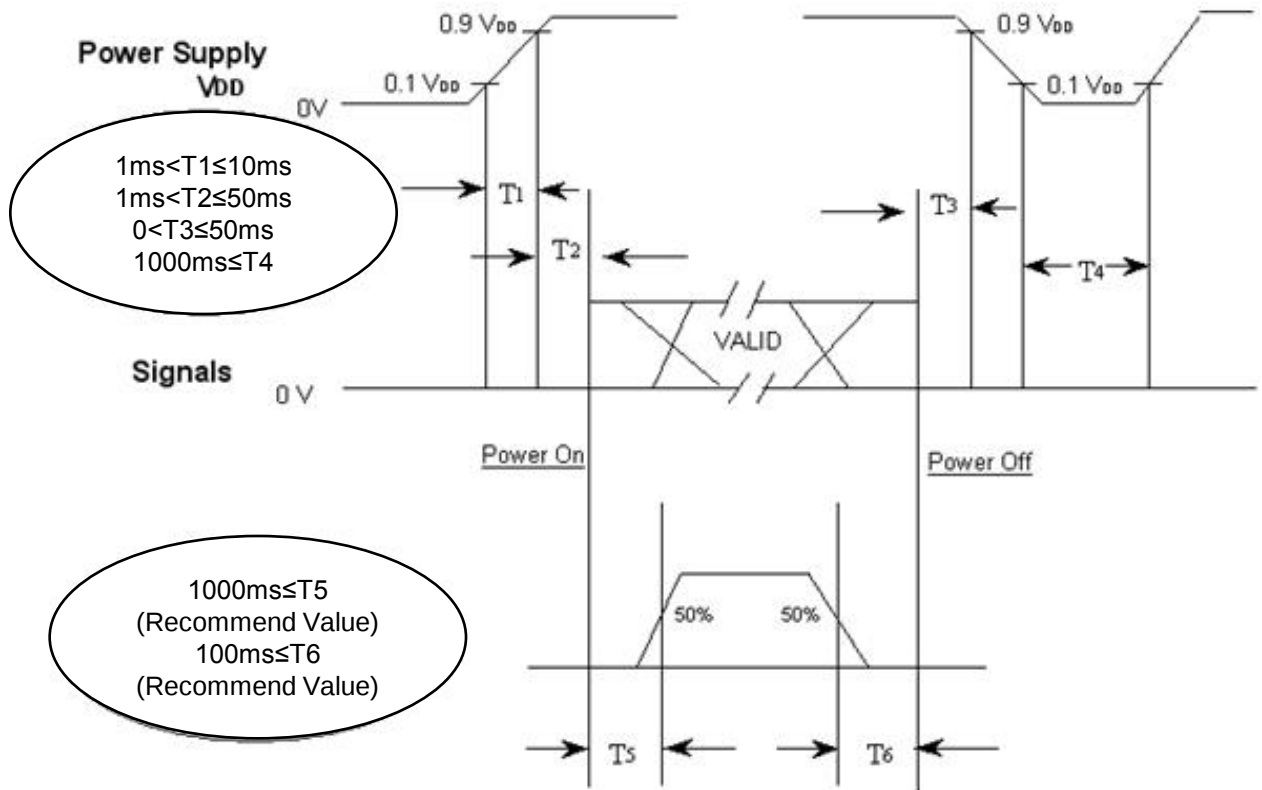
※ T10 : L/R_I is checked with Valid Active L frame

5.4.2 Level of 3D Control signal

Test Items	Test Condition		Spec	
			Min	Max
3D Enable Level	C-PBA Input Level (Change to 3D mode)	High	2.7	3.3
		Low	0.0	0.4
L/R_I	C-PBA Input Level (L/R Sync)	High	2.7	3.3
		Low	0.0	0.4
Shutter Out	Shutter Glasses Sync Level	High	2.7	3.3
		Low	0.0	0.4

5.5 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



T₁ : V_{DD} rising time from 10% to 90%

T₂ : The time from V_{DD} to valid data at power ON.

T₃ : The time from valid data off to V_{DD} off at power Off.

T₄ : V_{DD} off time for Windows restart

T₅ : The time from valid data to B/L enable at power ON.

T₆ : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD}.
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T₄ should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.
- In Case T₅ is less than 1000msec and T₆ is less than 100msec, Garbage Display can be seen. (It is not related to electrical function issue, Just for recommendation to prevent Garbage Display)

6. Outline Dimension- Front

Samsung Secret

TBD

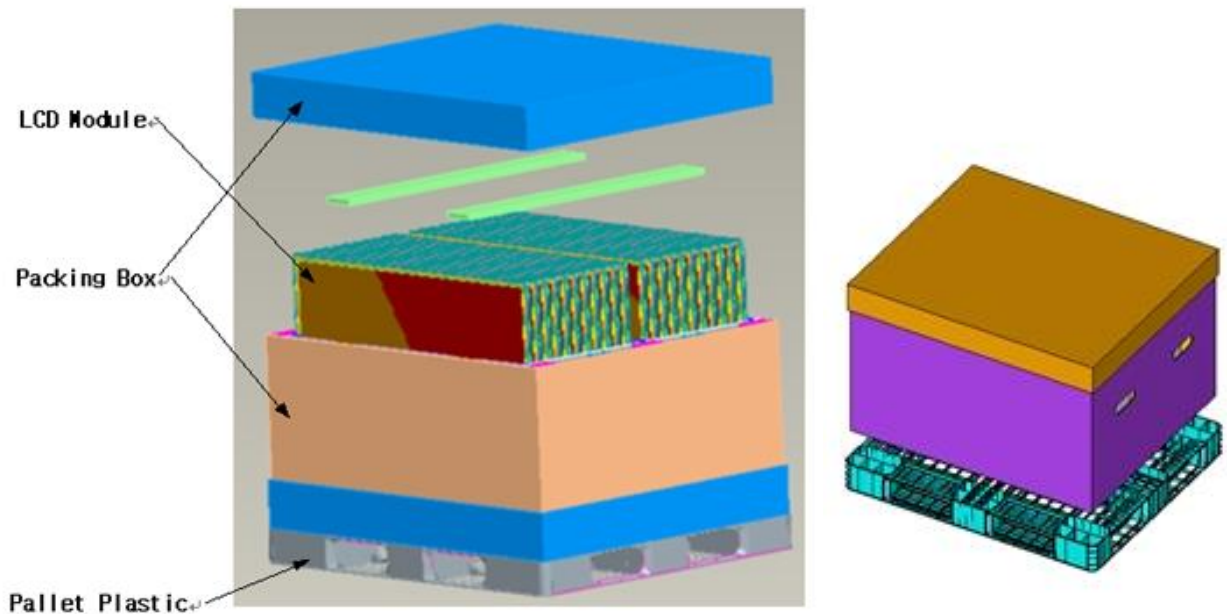
6. Outline Dimension- Rear

Samsung Secret

TBD

7. PACKING

7.1 CARTON (Internal Package)



7.2 Packing Specification

Item	Specification	Remark
LCD Packing Pallet-Box	24 ea / Box (Packing-Pallet Box)	1. 11.5 / LCD (24ea) 2. 24.1Kg / Packing Box (1ea) >. Packingt Box Material : KLB, AK, CK 3. 60g/Slica-Gel (6ea)
Pallet-Plastic	1Box / Pallet (PE,W1270,L1150,H125)	1. Pallet weight = 7.8Kg >. Pallet Material : HDPE
Packing Direction	Vertical	
Total Pallet Size	H x V x height	1270 mm(H) x 1150 mm(V) x 788 mm(height)
Total Pallet Weight	309.34 kg	Pallet (7.8kg) + Module (276kg) + Packing-Box (24.1kg) + silica-gel(1.44Kg)

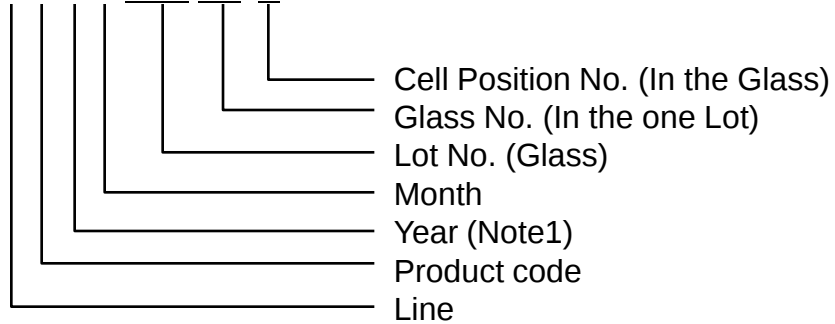
8. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

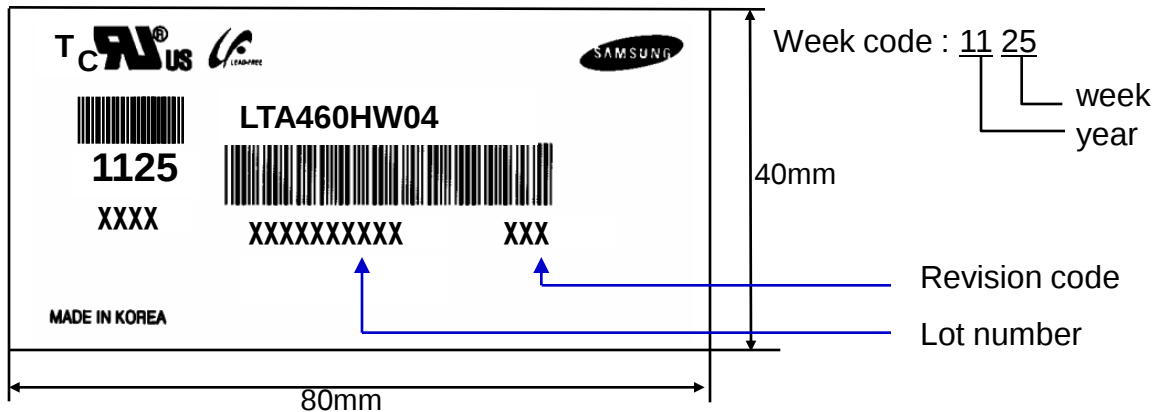
(1) Part number : LTA460HW04

(2) (2) Revision: Three letters

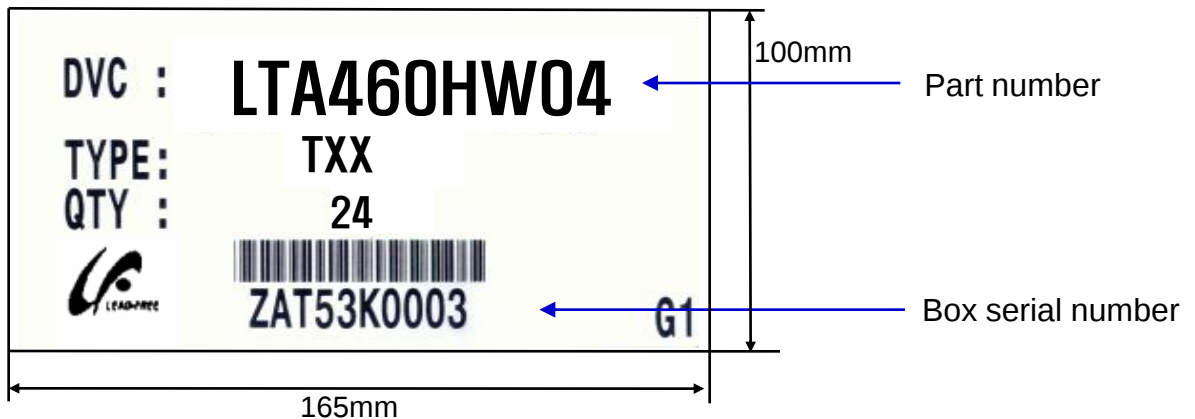
(3) Lot number : X X X X XXX XX X



(4) Nameplate Indication



(5) Packing box attach



(6) Others

1. After service part

Lamps cannot be replaced because of the narrow bezel structure.

9. General Precautions

9.1 Handling

- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module.
In addition to damage, this may cause improper operation or damage to the Module and LED back light.
- (d) Note that polarizers are very fragile and could be damage easily.
Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane.
Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or semiconductor would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (l) Do not disassemble shield case of inverter & LVDS board
- (m) Do not connect N.C pins. (Samsung internal use only)
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handling a module
- (o) Pins of I/F connector should not be touched directly with bare hands.

9.2 Storage

We highly recommend to comply with the criteria in the table below.

Item	Unit	Min.	Max.
Storage Temperature	(°C)	10	40
Storage Humidity	(%rH)	35	75
Storage Life	6 Months		
Storage Condition	- The storage room should provide good ventilation and temperature control. - Products should not be placed on the floor, but on the Pallet away from a wall. - Prevent products from direct sunlight, moisture nor water; Be cautious of a build up of condensation. - Avoid other hazardous environment while storing goods. - If products delivered or kept in conditions of over the storage period of 3 months, the recommended temperature or humidity range, we recommend you leave them at a temperature of 20 °C and a humidity of 50% for 24 hours.		

9.3 Operation

- (a) Do not connect or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of lamp(LED) and may require higher startup voltage(Vs).

9.4 Operation Condition Guide

(a) The LCD product should be operated under normal conditions.

Normal condition is defined as below;

- Temperature : $20 \pm 15^{\circ}\text{C}$
- Humidity : $55 \pm 20\%$
- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

9.5 Others

(a) Ultra-violet ray filter is necessary for outdoor operation.

(b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.

(c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
Otherwise the Module may be damaged.

(d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
To avoid image sticking, it is recommended to use a screen saver.

(e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

(f) Please contact SEC in advance when you display the same pattern for a long time.