

PRELIMINARY

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**M37413E6HXXFP**  
**M37413E6HFS**  
 PROM VERSION of M37413M6HXXFP

**DESCRIPTION**

The M37413E6HFS, M37413E6HXXFP are single-chip microcomputers designed with CMOS silicon gate technology. M37413E6HXXFP is housed in a 80-pin shrink plastic molded QFP. M37413E6HFS is housed in a 80-pin ceramic QFP. The features of this chip are similar to those of the M37413M4HXXFP except that this chip has a 12288 bytes PROM built in. This single-chip microcomputer is useful for home electrical appliances and consumer appliance controllers.

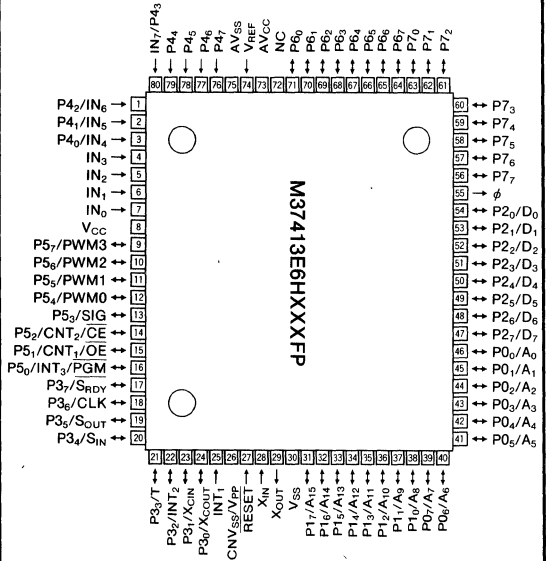
In addition to its simple instruction sets, the PROM, RAM, and I/O addresses are placed on the same memory map to enable easy programming. Since general purpose PROM writers can be used for the built-in PROM, this chip is suitable for small quantity production runs.

The M37413E6HFS is the window type. The differences between the M37413E6HXXFP and the M37413E6HFS are the package outline and the power dissipation ability (absolute maximum ratings).

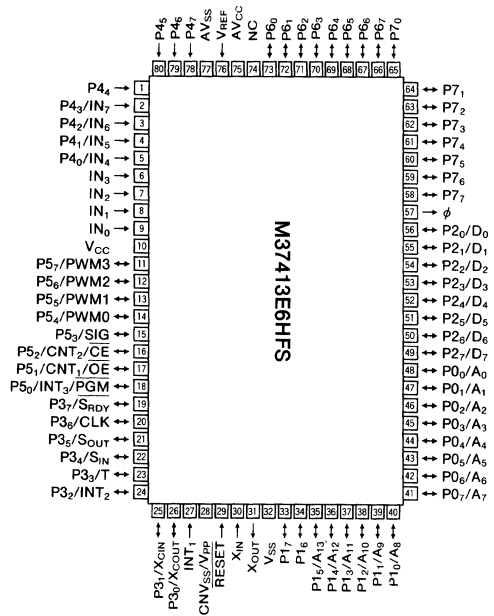
**FEATURES**

- Number of basic instructions..... 69
- Memory size PROM ..... 12288 bytes  
RAM..... 256 bytes
- Instruction execution time  
(minimum instructions at 4MHz frequency)  
at high-speed mode ..... 2μs  
at low-speed mode ..... 8μs
- Single power supply  
M37413E6HXXFP ..... 2.5~5.5V  
M37413E6HFS ..... 4.5~5.5V
- Power dissipation  
normal operation mode (at 4MHz frequency)  
..... 15mW (V<sub>CC</sub>=5V, Typ.)  
low-speed operation mode (at 32kHz frequency for  
clock function).....54μW(V<sub>CC</sub>=3V, Typ.)
- RAM retention voltage (stop mode)  
..... 2.0V ≤ V<sub>RAM</sub> ≤ 5.5V
- Subroutine nesting ..... 96 levels (Max.)
- Interrupt ..... 10 types, 5 vectors
- 8-bit timer ..... 4 (3 when used as serial I/O)
- 16-bit timer ..... 1
- Programmable I/O ports  
(Ports P0, P1, P2, P3, P5, P6, P7)..... 56
- Input port (Port P4) ..... 8
- Serial I/O (8-bit) ..... 1
- A-D converter ..... 8-bit, 8-channel  
conversion speed (49.5μs)
- Two clock generating circuits  
(One is for main clock, the other is for clock function)
- PROM (equivalent to the M5L27128)  
program voltage ..... 21V

**PIN CONFIGURATION (TOP VIEW)**



**Outline 80P6S (OTP)**



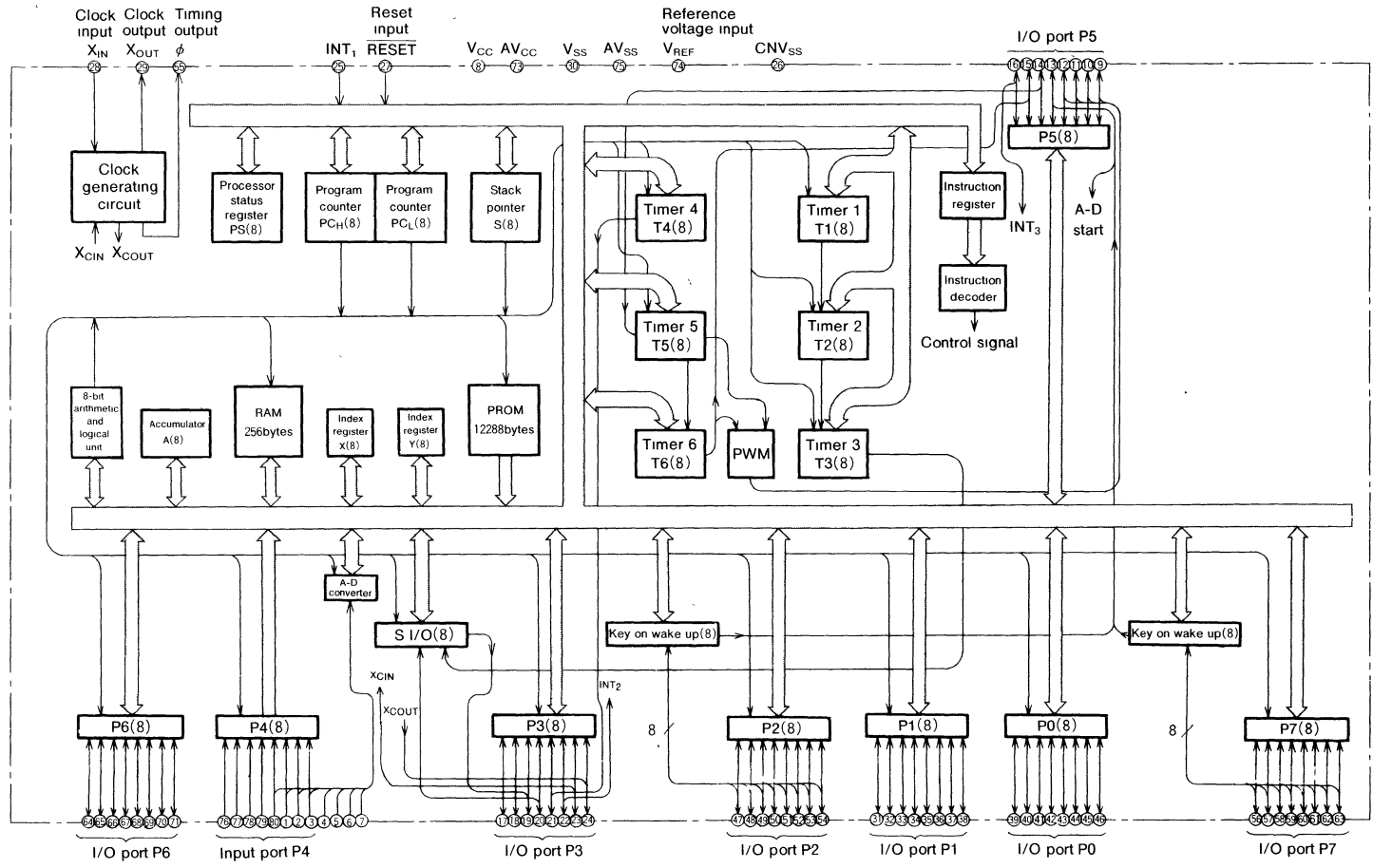
**Outline 80S6 (Window)**

NC : No Connection

**APPLICATION**

- Audio-visual equipment, VCR, Tuner,
- Office automation equipment,
- Camera

# M37413E6HXXXFP BLOCK DIAGRAM



PROM VERSION of M37413M6HXXXFP

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**PROM VERSION of M37413M6HXXXFP**

**FUNCTIONS OF M37413E6HXXXFP**

Parameters			Functions
Number of basic instructions			69
Instruction execution time			·2 $\mu$ s (minimum instructions, at 4MHz of frequency)
Clock frequency			4MHz
Memory size	PROM		12288bytes
	RAM		256bytes
Input/Output port	P0, P2, P7	I/O	8-bitX3 (CMOS output)
	P1, P3, P5, P6	I/O	8-bitX4 (N-channel open drain output)
	P4	Input	8-bitX1
Serial I/O			8-bitX1
Timers			8-bit timerX4 16-bit timerX1
Subroutine nesting			96(max)
Interrupt			Three external interrupts, three timer interrupts (or two timer, one serial I/O)
Clock generating circuit			Two built-in circuits (ceramic or quartz crystal oscillator)
Operating temperature range			-10~70°C
Device structure			CMOS silicon gate
Package			80-pin plastic molded QFP

**PIN DESCRIPTION**

Pin	Mode	Name	Input/ Output	Functions
V <sub>CC</sub> , V <sub>SS</sub>	Single-chip /EPROM	Power supply		Supply 5V±5% to V <sub>CC</sub> and 0V to V <sub>SS</sub>
CNV <sub>SS</sub> / V <sub>PP</sub>	Single-chip	CNV <sub>SS</sub>		Connect to V <sub>SS</sub> .
	EPROM	V <sub>PP</sub> input	Input	Connect to V <sub>PP</sub> when programming or verifying
<u>RESET</u>	Single-chip	Reset input	Input	To reset, keep this input terminal low for more than 16μs (min) under normal V <sub>CC</sub> conditions. If more time is needed for the crystal oscillator to stabilize, this "L" condition should be maintained for the required time.
	EPROM			Connect to 0V.
X <sub>IN</sub>	Single-chip /EPROM	Clock input	Input	These are I/O pins of internal clock generating circuit for main clock. To control generating frequency, an external ceramic or a quartz crystal oscillator is connected between the X <sub>IN</sub> and X <sub>OUT</sub> pins. If an external clock is used, the clock source should be connected to the X <sub>IN</sub> pin and the X <sub>OUT</sub> pin should be left open.
X <sub>OUT</sub>		Clock output	Output	
INT <sub>1</sub>	Single-chip	Interrupt input	Input	This is the highest order interrupt input pin.
	EPROM			Connect to 0V.
P0 <sub>0</sub> ~P0 <sub>7</sub>	Single-chip	I/O port P0	I/O	Port P0 is an 8-bit I/O port with directional registers allowing each I/O bit to be individually programmed as input or output. At reset, this port is set to input mode. The output structure is CMOS output.
	EPROM	Address input A <sub>0</sub> ~A <sub>7</sub>	Input	P0 works as the lower 8 bit address input (A <sub>0</sub> ~A <sub>7</sub> ).
P1 <sub>0</sub> ~P1 <sub>7</sub>	Single-chip	I/O port P1	I/O	Port P1 is an 8-bit I/O port and has basically the same functions as port P0. The output structure is N-channel open drain.
	EPROM	Address input A <sub>8</sub> ~A <sub>13</sub>	Input	P1 <sub>0</sub> ~P1 <sub>5</sub> works as the higher 6 bit address inputs (A <sub>8</sub> ~A <sub>13</sub> ). Connect P1 <sub>6</sub> ~P1 <sub>7</sub> to V <sub>SS</sub> .
P2 <sub>0</sub> ~P2 <sub>7</sub>	Single-chip	I/O port P2	I/O	Port P2 is an 8-bit I/O port and has basically the same function as port P0. Also all bits are for key on wake up input pins.
	EPROM	Data input/output D <sub>0</sub> ~D <sub>7</sub>	I/O	Port P2 works as an 8 bit data bus (D <sub>0</sub> ~D <sub>7</sub> ).
P3 <sub>0</sub> ~P3 <sub>7</sub>	Single-chip	I/O port P3	I/O	Port P3 is an 8-bit I/O port and has basically the same functions as port P0. When serial I/O is used, P3 <sub>7</sub> , P3 <sub>6</sub> , P3 <sub>5</sub> and P3 <sub>4</sub> work as <u>S<sub>RDY</sub></u> , CLK, S <sub>OUT</sub> , and S <sub>IN</sub> pins, respectively. Also P3 <sub>3</sub> , P3 <sub>2</sub> , P3 <sub>1</sub> , and P3 <sub>0</sub> work as timer 4 overflow signal divided by 2 output pin (T), INT <sub>2</sub> pin, X <sub>CIN</sub> and X <sub>COUT</sub> pins, respectively.
	EPROM	Input port P3	Input	Connect to 0V.
P4 <sub>0</sub> ~P4 <sub>7</sub>	Single-chip	Input port P4	Input	Port P4 is an 8-bit input port. P4 <sub>6</sub> ~P4 <sub>3</sub> work as analog input pin IN <sub>4</sub> ~IN <sub>7</sub> .
	EPROM			Connect to V <sub>SS</sub> .
IN <sub>0</sub> ~IN <sub>7</sub>	Single-chip	Input port IN	Input	These are analog input pin.
	EPROM			Connect to V <sub>SS</sub> .
P5 <sub>0</sub> ~P5 <sub>7</sub>	Single-chip	I/O port P5	I/O	Port P5 is an 8-bit I/O port and has basically the same function as P1. P5 <sub>0</sub> , P5 <sub>1</sub> , P5 <sub>2</sub> and P5 <sub>3</sub> are in common with INT <sub>3</sub> , timer3 input, timer5 input and A-D trigger input, respectively.
	EPROM	Select mode	Input	Connect to V <sub>SS</sub> .

**PIN DESCRIPTION (Continued)**

Pin	Mode	Name	Input/ Output	Functions
P6 <sub>0</sub> ~P6 <sub>7</sub>	Single-chip	I/O port P6	I/O	Port P6 is an 8-bit I/O port and has basically the same functions as port P1
	EPROM	Input port P6	Input	Connect to V <sub>SS</sub>
P7 <sub>0</sub> ~P7 <sub>7</sub>	Single-chip	I/O port P7	I/O	Port P7 is an 8-bit I/O port and has basically the same functions as port P2
	EPROM	Input port P7	Input	Connect to V <sub>SS</sub>
AV <sub>CC</sub>	Single-chip	Analog voltage input	Input	Analog voltage input pin for A-D converter
	EPROM			Connect to V <sub>SS</sub> .
AV <sub>SS</sub>	Single-chip /EPROM	Analog voltage input	Input	Connect to V <sub>SS</sub> .
V <sub>REF</sub>	Single-chip	Reference voltage input	Input	Reference input pin for A-D converter.
	EPROM			Connect to V <sub>CC</sub> .

MITSUBISHI MICROCOMPUTERS  
**M37413E6HXXXFP**  
**M37413E6HFS**

PROM VERSION of M37413M6HXXXFP

**EPROM MODE**

The M37413E6HXXXFP, M37413E6HFS feature an EPROM mode in addition to its normal modes. When the RESET signal level is low ("L"), the chip automatically enters the EPROM mode. Table 1 list the correspondence between pins and Figure 1, Figure 2 give the pin connections in the EPROM mode. When in the EPROM mode, ports P0, P1, P2, P5<sub>0</sub> ~ P5<sub>2</sub>, and CNV<sub>SS</sub> are used for the PROM (equivalent to the M5L27128). When in this mode, the built-in PROM can be written to or read from using these pins in the same way as with the M5L27128. The oscillator should be connected to the X<sub>IN</sub> and X<sub>OUT</sub> pins, or external clock should be connected to the X<sub>IN</sub> pin.

Table 1. Pin function in EPROM mode

	M37413E6HXXXFP, M37413E6HFS	M5L27128
V <sub>CC</sub>	V <sub>CC</sub>	V <sub>CC</sub>
V <sub>PP</sub>	CNV <sub>SS</sub> /V <sub>PP</sub>	V <sub>PP</sub>
V <sub>SS</sub>	V <sub>SS</sub>	V <sub>SS</sub>
Address input	Ports P0, P1 <sub>0</sub> ~P1 <sub>5</sub>	A <sub>0</sub> ~A <sub>13</sub>
Data I/O	Port P2	D <sub>0</sub> ~D <sub>7</sub>
CE	P5 <sub>2</sub> /CE	CE
OE	P5 <sub>1</sub> /OE	OE
PGM	P5 <sub>0</sub> /PGM	PGM

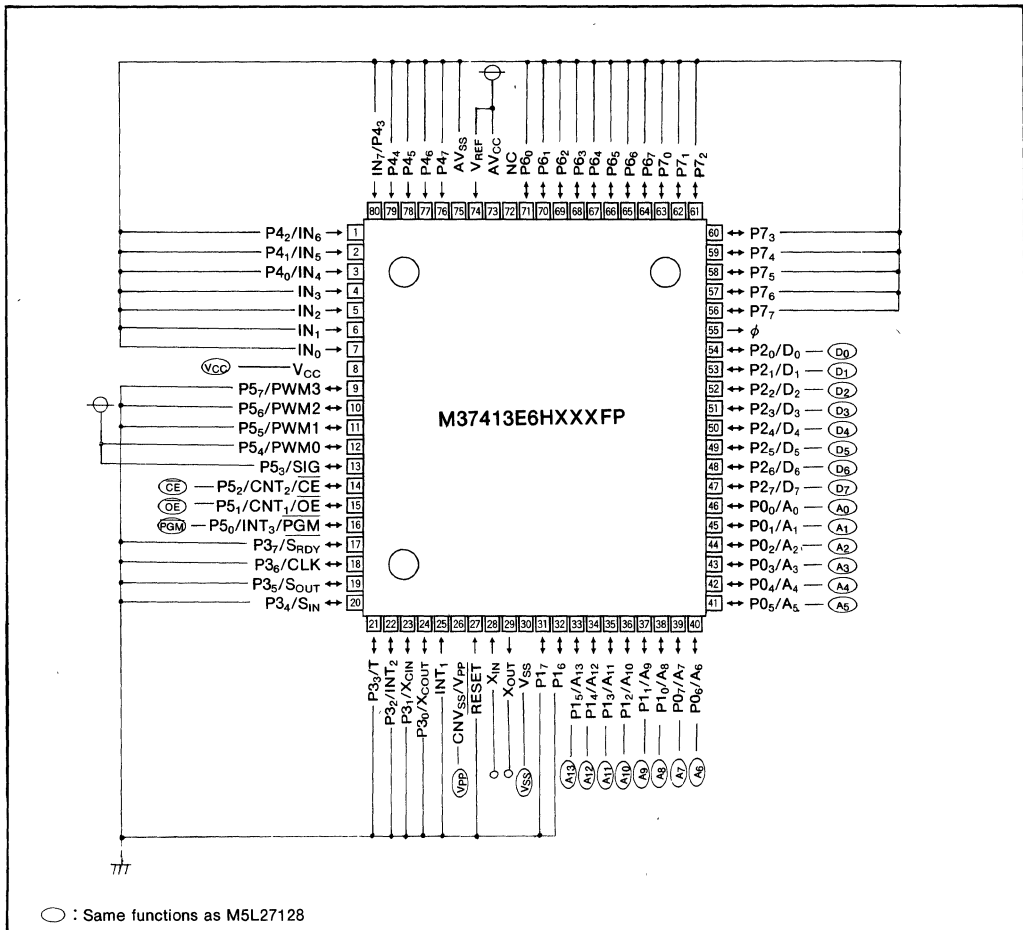


Fig.1 Pin connection in EPROM mode

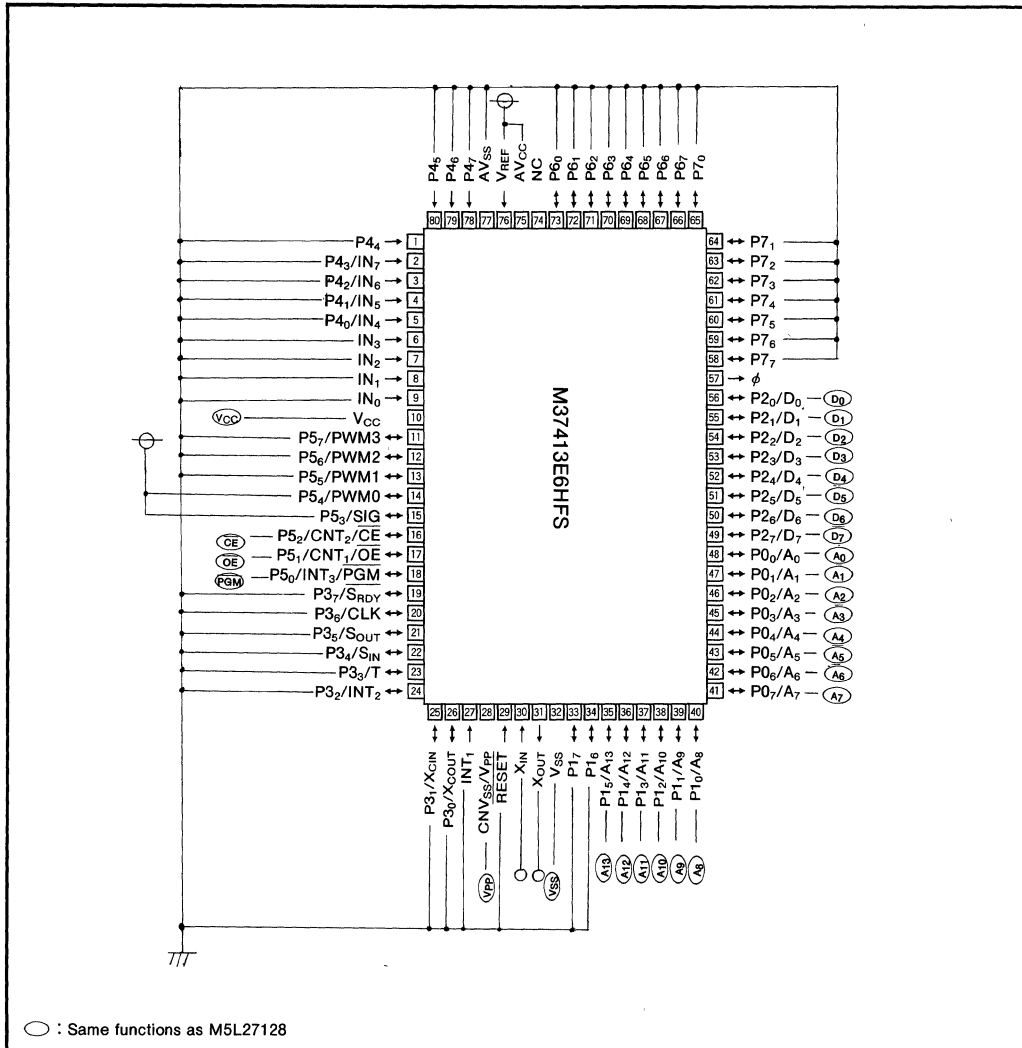


Fig.2 Pin connection in EPROM mode

# MITSUBISHI MICROCOMPUTERS

## M37413E6HXXXFP

## M37413E6HFS

### PROM VERSION of M37413M6HXXXFP

## PROM READING, WRITING AND ERASING Reading

To read the PROM, set the  $\overline{CE}$  and  $\overline{OE}$  pins to a "L" level, and the PGM pin to a "H" level. Input the address of the data ( $A_0 \sim A_{13}$ ) to be read and the data will be output to the I/O pins  $D_0 \sim D_7$ . The data I/O pins will be floating when either the  $\overline{CE}$  or  $\overline{OE}$  pins are in the "H" state.

## Writing

To write to the PROM, set the  $\overline{CE}$  pin to a "L" level and the  $\overline{OE}$  pin to a "H" level. The CPU will enter the program mode when  $V_{PP}$  is applied to the  $V_{PP}$  pin. The address to be written to is selected with pins  $A_0 \sim A_{13}$ , and the data to be written is input to pins  $D_0 \sim D_7$ . Set the PGM pin to a "L" level to begin writing.

## Erasing

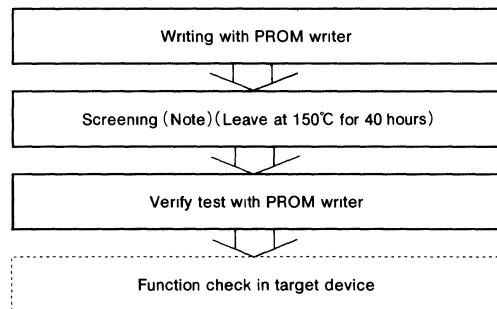
Data can only be erased on the M37413E6HFS ceramic package, which includes a window. To erase data on this chip, use an ultraviolet light source with a 2537 Angstrom wave length. The minimum radiation power necessary for erasing is  $15W \cdot s/cm^2$ .

## Functional differences from M37413M4HXXXFP (excluding characteristic differences).

	M37413M4HXXXFP	M37413E6HXXXFP
Port P0 pull-up resistor	Option	Not provided
Port P1 pull-up resistor	Option	Not provided
Port P2 pull-up resistor	Option	Not provided
Port P3 pull-up resistor	Option	Not provided
Port P4 pull-up resistor	Option	Not provided
Port P5 pull-up resistor	Option	Not provided
Port P6 pull-up resistor	Option	Not provided
Port P7 pull-up resistor	Option	Not provided
Port P2 key on wake up	Option	Provided (all bits)
Port P7 key on wake up	Option	Provided (all bits)

## NOTES ON HANDLING

- (1) Sunlight and fluorescent light contain wave lengths capable of erasing data. For ceramic package types, cover the transparent window with a seal (provided) when this chip is in use. However, this seal must not contact the lead pins.
- (2) Before erasing, the glass should be cleaned and stains such as finger prints should be removed thoroughly. If these stains are not removed, complete erasure of the data could be prevented.
- (3) Since a high voltage (21V) is used to write data, care should be taken when turning on the PROM writer's power.
- (4) For the programmable microcomputer (shipped in blank or OTP type), Mitsubishi does not perform PROM write test and screening in the assembly process and following processes. To improve reliability after write, performing write and test according to the flow below before use is recommended.



Note : Since the screening temperature is higher than storage temperature, never expose to 150°C exceeding 100 hours.

Table 2. I/O signal in each mode

Mode \ Pin	$\overline{CE}$ (14)	$\overline{OE}$ (15)	PGM(16)	$V_{PP}$ (26)	$V_{CC}$ (8)	Data I/O (33~54)
Read-out	$V_{IL}$	$V_{IL}$	$V_{IH}$	$V_{CC}$	$V_{CC}$	Output
Programming	$V_{IL}$	$V_{IH}$	Pulse( $V_{IH} \rightarrow V_{IL}$ )	$V_{PP}$	$V_{CC}$	Input
Programming verify	$V_{IL}$	$V_{IL}$	$V_{IH}$	$V_{PP}$	$V_{CC}$	Output
Program disable	$V_{IH}$	X	X	$V_{PP}$	$V_{CC}$	Floating

Note 1 :  $V_{IL}$  and  $V_{IH}$  indicate a "L" and "H" input voltage, respectively.  
 2 : An X indicates either  $V_{IL}$  or  $V_{IH}$



**ABSOLUTE MAXIMUM RATINGS**

Symbol	Parameter	Conditions	Ratings	Unit
V <sub>CC</sub>	Supply voltage		-0.3~7	V
AV <sub>CC</sub>	Analog supply voltage	V <sub>CC</sub> =AV <sub>CC</sub>	-0.3~7	V
V <sub>I</sub>	Input voltage P <sub>0</sub> ~P <sub>07</sub> , P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>3</sub> <sub>0</sub> , P <sub>3</sub> <sub>1</sub> , P <sub>4</sub> <sub>0</sub> ~P <sub>47</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub> , I <sub>N</sub> <sub>0</sub> ~I <sub>N7</sub> , V <sub>REF</sub> , X <sub>IN</sub>		-0.3~V <sub>CC</sub> +0.3	V
V <sub>I</sub>	Input voltage CNV <sub>SS</sub> , (Note 1)		-0.3~7	V
V <sub>I</sub>	Input voltage I <sub>N</sub> <sub>1</sub> , RESET, P <sub>1</sub> <sub>0</sub> ~P <sub>17</sub> , P <sub>3</sub> <sub>2</sub> ~P <sub>37</sub> , P <sub>5</sub> <sub>0</sub> ~P <sub>57</sub> , P <sub>6</sub> <sub>0</sub> ~P <sub>67</sub>		-0.3~10	V
V <sub>O</sub>	Output voltage P <sub>0</sub> <sub>0</sub> ~P <sub>07</sub> , P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>3</sub> <sub>0</sub> , P <sub>3</sub> <sub>1</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub> , X <sub>OUT</sub>		-0.3~V <sub>CC</sub> +0.3	V
V <sub>O</sub>	Output voltage P <sub>1</sub> <sub>0</sub> ~P <sub>17</sub> , P <sub>3</sub> <sub>2</sub> ~P <sub>37</sub> , P <sub>5</sub> <sub>0</sub> ~P <sub>57</sub> , P <sub>6</sub> <sub>0</sub> ~P <sub>67</sub>		-0.3~10	V
P <sub>d</sub>	Power dissipation	T <sub>a</sub> = 25°C	300	mW
T <sub>opr</sub>	Operating temperature		-10~70	°C
T <sub>stg</sub>	Storage temperature		-40~125	°C

Note 1 : In PROM programming mode, CNV<sub>SS</sub> is 21.0V

**RECOMMENDED OPERATING CONDITIONS** (V<sub>CC</sub>=5V±5%, T<sub>a</sub>=-10~70°C, unless otherwise noted)

Symbol	Parameter	Conditions	Limits			Unit
			Min.	Typ	Max	
V <sub>CC</sub>	Supply voltage (Note 1)	f(X <sub>IN</sub> )=4MHz High-speed mode	4.5		5.5	V
		f(X <sub>IN</sub> )=4MHz Normal mode or f(X <sub>IN</sub> )=2MHz High-speed mode (Note 2)	2.5 (Note 3)		5.5	
V <sub>SS</sub>	Supply voltage		0		V	
V <sub>IH</sub>	"H" input voltage P <sub>0</sub> <sub>0</sub> ~P <sub>07</sub> , P <sub>3</sub> <sub>0</sub> , P <sub>3</sub> <sub>1</sub> , P <sub>4</sub> <sub>0</sub> ~P <sub>47</sub> , X <sub>IN</sub> , CNV <sub>SS</sub> (Note 4)		0.7V <sub>CC</sub>		V <sub>CC</sub>	V
V <sub>IH</sub>	"H" input voltage P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub>		0.8V <sub>CC</sub>		V <sub>CC</sub>	V
V <sub>IH</sub>	"H" input voltage P <sub>1</sub> <sub>0</sub> ~P <sub>17</sub> , P <sub>5</sub> <sub>1</sub> ~P <sub>57</sub> , P <sub>6</sub> <sub>0</sub> ~P <sub>67</sub> , S <sub>IN</sub>		0.7V <sub>CC</sub>		10	V
V <sub>IH</sub>	"H" input voltage P <sub>5</sub> <sub>0</sub> , I <sub>N</sub> <sub>1</sub> , I <sub>N</sub> <sub>2</sub> , I <sub>N</sub> <sub>3</sub> , P <sub>3</sub> <sub>2</sub> ~P <sub>37</sub> , CNT <sub>1</sub> , CNT <sub>2</sub> , SIG, CLK		0.8V <sub>CC</sub>		10	V
V <sub>IH</sub>	"H" input voltage RESET, X <sub>CIN</sub>		0.85V <sub>CC</sub>		10	V
V <sub>IL</sub>	"L" input voltage P <sub>0</sub> <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> <sub>0</sub> ~P <sub>17</sub> , P <sub>3</sub> <sub>0</sub> ~P <sub>37</sub> , P <sub>4</sub> <sub>0</sub> ~P <sub>47</sub> , P <sub>5</sub> <sub>1</sub> ~P <sub>57</sub> , P <sub>6</sub> <sub>0</sub> ~P <sub>67</sub> , S <sub>IN</sub>		0		0.3V <sub>CC</sub>	V
V <sub>IL</sub>	"L" input voltage P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>5</sub> <sub>0</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub> , I <sub>N</sub> <sub>1</sub> , I <sub>N</sub> <sub>2</sub> , I <sub>N</sub> <sub>3</sub> , CNT <sub>1</sub> , CNT <sub>2</sub> , SIG, CLK		0		0.2V <sub>CC</sub>	V
V <sub>IL</sub>	"L" input voltage RESET, X <sub>IN</sub> , X <sub>CIN</sub>		0		0.15V <sub>CC</sub>	V
I <sub>OH</sub>	"H" output current P <sub>0</sub> <sub>0</sub> ~P <sub>07</sub> , P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub> , X <sub>OUT</sub> (Note 5)				-1	mA
I <sub>OL</sub>	"L" output current P <sub>0</sub> <sub>0</sub> ~P <sub>07</sub> , P <sub>2</sub> <sub>0</sub> ~P <sub>27</sub> , P <sub>3</sub> <sub>0</sub> ~P <sub>37</sub> , P <sub>5</sub> <sub>0</sub> ~P <sub>57</sub> , P <sub>6</sub> <sub>0</sub> ~P <sub>67</sub> , P <sub>7</sub> <sub>0</sub> ~P <sub>77</sub> , X <sub>OUT</sub> , PWM <sub>0</sub> ~PWM <sub>3</sub> , T, S <sub>OUT</sub> , CLK, S <sub>RDY</sub> , SIG (Note 6)				1	mA
I <sub>OL</sub>	"L" output current P <sub>1</sub> <sub>0</sub> ~P <sub>17</sub> (Note 7)	V <sub>CC</sub> =5V			10	mA
f(X <sub>IN</sub> )	Clock oscillating frequency		0.2		4	MHz
f(X <sub>CIN</sub> )	Clock oscillating frequency for clock function		30		50	kHz

Note 1 : When only maintaining the RAM data, minimum value of V<sub>CC</sub> is 2V

2 : We say the high-speed mode, when the system clock is chosen X<sub>IN</sub>/4, and the normal mode, when the system clock is chosen X<sub>IN</sub>/16

3 : In case M37413E6HFS, 4.5V

4 : When P3 is X<sub>CIN</sub> mode, the limits of V<sub>IH</sub> of P3<sub>1</sub> is 0.85V<sub>CC</sub> ≤ V<sub>IH</sub> ≤ V<sub>CC</sub>, 0 ≤ V<sub>IL</sub> ≤ 0.15V<sub>CC</sub>

5 : Total of I<sub>OH</sub>(peak) of ports P<sub>0</sub>, P<sub>2</sub>, P<sub>7</sub> and X<sub>OUT</sub> is less than 35mA.

6 : Total of I<sub>OL</sub>(peak) of ports P<sub>0</sub>, P<sub>2</sub>, P<sub>3</sub>, P<sub>5</sub>, P<sub>6</sub> and P<sub>7</sub> is less than 32mA

7 : Total of I<sub>OL</sub>(peak) of port P<sub>1</sub> is less than 80mA

Total of I<sub>OL</sub>(avg) of port P<sub>1</sub> is less than 40mA.

**ELECTRICAL CHARACTERISTICS** ( $T_a = -10 \sim 70^\circ\text{C}$ ,  $V_{SS} = 0\text{V}$ , unless otherwise noted)

Symbol	Parameter	Test conditions	Limits			Unit	
			Min	Typ	Max		
$V_{OH}$	"H" output voltage P0 <sub>0</sub> ~P0 <sub>7</sub> , P2 <sub>0</sub> ~P2 <sub>7</sub> , P7 <sub>0</sub> ~P7 <sub>7</sub>	$V_{CC} = 5\text{V}$ , $I_{OH} = -0.5\text{mA}$	4			V	
$V_{OH}$	"H" output voltage X <sub>OUT</sub>	$V_{CC} = 5\text{V}$ , $I_{OH} = -0.3\text{mA}$	4			V	
$V_{OL}$	"L" output voltage P0 <sub>0</sub> ~P0 <sub>7</sub> , P2 <sub>0</sub> ~P2 <sub>7</sub> , P3 <sub>0</sub> ~P3 <sub>7</sub> , P5 <sub>0</sub> ~P5 <sub>7</sub> , P6 <sub>0</sub> ~P6 <sub>7</sub> , P7 <sub>0</sub> ~P7 <sub>7</sub> , T, S <sub>OUT</sub> , CLK, S <sub>RDY</sub> , SIG, PWM0~PWM3	$V_{CC} = 5\text{V}$ , $I_{OL} = 1\text{mA}$			1	V	
$V_{OL}$	"L" output voltage P1 <sub>0</sub> ~P1 <sub>7</sub>	$V_{CC} = 5\text{V}$ , $I_{OL} = 20\text{mA}$			2	V	
$V_{OL}$	"L" output voltage X <sub>OUT</sub>	$V_{CC} = 5\text{V}$ , $I_{OL} = 0.3\text{mA}$			1	V	
$V_{T+} - V_{T-}$	Hysteresis INT <sub>1</sub> , INT <sub>2</sub> , INT <sub>3</sub> , CLK, CNT <sub>1</sub> , CNT <sub>2</sub> , SIG, S <sub>IN</sub> , P2 <sub>0</sub> ~P2 <sub>7</sub> , P7 <sub>0</sub> ~P7 <sub>7</sub> , X <sub>CIN</sub>	$V_{CC} = 5\text{V}$		0.7		V	
$V_{T+} - V_{T-}$	Hysteresis RESET	$V_{CC} = 5\text{V}$		2		V	
$V_{T+} - V_{T-}$	Hysteresis X <sub>IN</sub>	$V_{CC} = 5\text{V}$		0.5		V	
$I_{IL}$	"L" input current {P0 <sub>0</sub> ~P0 <sub>7</sub> , P1 <sub>0</sub> ~P1 <sub>7</sub> , P2 <sub>0</sub> ~P2 <sub>7</sub> , P3 <sub>0</sub> ~P3 <sub>7</sub> , P4 <sub>0</sub> ~P4 <sub>3</sub> , P5 <sub>0</sub> ~P5 <sub>7</sub> , P6 <sub>0</sub> ~P6 <sub>7</sub> , P7 <sub>0</sub> ~P7 <sub>7</sub> } Without pull-up $T_r$ (Note 1) IN <sub>0</sub> ~IN <sub>7</sub> , INT <sub>1</sub> , RESET, X <sub>IN</sub>	$V_{CC} = 5\text{V}$ $V_I = 0\text{V}$			-5	$\mu\text{A}$	
$I_{IH}$	"H" input current P0 <sub>0</sub> ~P0 <sub>7</sub> , P2 <sub>0</sub> ~P2 <sub>7</sub> , P3 <sub>0</sub> , P3 <sub>1</sub> , P4 <sub>0</sub> ~P4 <sub>7</sub> , P7 <sub>0</sub> ~P7 <sub>7</sub> , IN <sub>0</sub> ~IN <sub>7</sub> , X <sub>IN</sub> , X <sub>CIN</sub> , CNV <sub>SS</sub>	$V_{CC} = 5\text{V}$ $V_I = 5\text{V}$			5	$\mu\text{A}$	
$I_{IH}$	"H" input current {P1 <sub>0</sub> ~P1 <sub>7</sub> , P3 <sub>0</sub> ~P3 <sub>7</sub> , P5 <sub>0</sub> ~P5 <sub>7</sub> , P6 <sub>0</sub> ~P6 <sub>7</sub> } Without pull-up $T_r$ INT <sub>1</sub> , INT <sub>2</sub> , INT <sub>3</sub> , CNT <sub>1</sub> , CNT <sub>2</sub> , SIG, RESET, S <sub>IN</sub> , CLK	$V_I = 10\text{V}$			10	$\mu\text{A}$	
$I_{CC}$	Supply current	at operation	$f(X_{IN}) = 4\text{MHz}$ High-speed mode $V_{CC} = 5\text{V}$		3	8	$\text{mA}$
			$f(X_{CIN}) = 32\text{kHz}$ , $V_{CC} = 3\text{V}$		30	60	
		at wait state	$f(X_{CIN}) = 32\text{kHz}$ , $V_{CC} = 5\text{V}$		15	30	$\mu\text{A}$
			at stop state $V_{CC} = 5\text{V}$ , all clock stop $T_a = 25^\circ\text{C}$		0.1	1.0	
$V_{RAM}$	RAM retention voltage		2		5.5	V	

Note 1 : Also the same as when each pin is used as INT<sub>2</sub>, INT<sub>3</sub>, CNT<sub>1</sub>, CNT<sub>2</sub>, SIG, S<sub>IN</sub> and X<sub>IN</sub>, respectively

**A-D CONVERTER CHARACTERISTICS** ( $V_{CC} = AV_{CC} = 5\text{V}$ ,  $V_{SS} = AV_{SS} = 0\text{V}$ ,  $T_a = 25^\circ\text{C}$ ,  $f(X_{IN}) = 4\text{MHz}$ , unless otherwise noted)

Symbol	Parameter	Test conditions	Limits			Unit
			Min	Typ	Max	
—	Resolution				8	bits
—	Non-linearity error	$V_{CC} = V_{REF} = 5.12\text{V}$			$\pm 2$	LSB
—	Differential non-linearity	$V_{CC} = V_{REF} = 5.12\text{V}$			$\pm 0.9$	LSB
$V_{OT}$	Zero transition error	$V_{CC} = V_{REF} = 5.12\text{V}$			2	LSB
$V_{FST}$	Full-scale transition error	$V_{CC} = V_{REF} = 5.12\text{V}$			8	LSB
$T_C$	Conversion time	$V_{CC} = 5\text{V}$ High-speed mode		25		$\mu\text{s}$
$I_{REF}$	Reference input current	$V_{REF} = 5\text{V}$		1.0	2.5	$\text{mA}$
$I_{IN}$	Analog port input current	$V_{IN} = 0 \sim V_{CC}$		1	10	$\mu\text{A}$
$V_{IN}$	Analog input voltage	$V_{CC} = 5\text{V}$	$AV_{SS}$		$V_{CC}$	V
$V_{REF}$	Reference input voltage		2.5		$V_{CC}$	V