

# M37471E4-XXXSP/FP M37471E8-XXXSP/FP, M37471E8SS

PROM VERSION of M37471M4-XXXSP/FP, M37471M8-XXXSP/FP

## DESCRIPTION

The M37471E4-XXXSP/FP is a single-chip microcomputer designed with CMOS silicon gate technology. It is housed in a 42-pin shrink plastic molded DIP or a 56-pin plastic molded QFP. The features of this chip are similar to those of the M37471M4-XXXSP/FP except that this chip has a 8192 bytes PROM built-in. This single-chip microcomputer is useful for home electrical appliances and consumer appliance controllers.

In addition to its simple instruction sets, the PROM, RAM, and I/O addresses are placed on the same memory map to enable easy programming. Since general purpose PROM writers can be used for the built-in PROM, this chip is suitable for small quantity production runs.

The differences between the M37471E4-XXXSP/FP and the M37471E8-XXXSP/FP are noted below. The M37471E8SS are the window type. The following explanations apply to the M37471E4-XXXSP/FP.

Specification variations for other chips are noted accordingly.

Type name	ROM size	RAM size
M37471E4-XXXSP/FP	8192 bytes	192 bytes
M37471E8-XXXSP/FP M37471E8SS	16384 bytes	384 bytes

The differences between the M37471E4-XXXSP and the M37471E4-XXXFP are the package outline and the power dissipation ability (absolute maximum ratings).

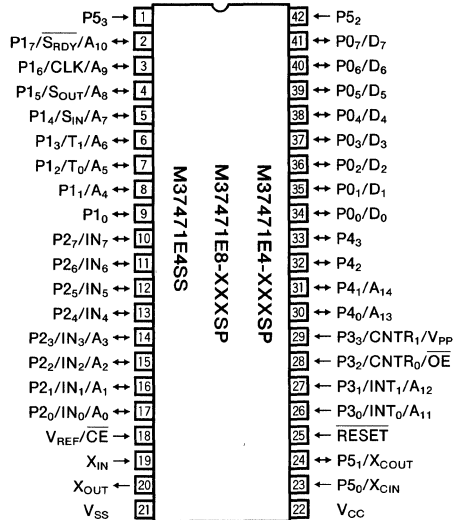
## FEATURES

- Number of basic instructions ..... 69
- Memory size PROM ..... 8192 bytes (M37471E4)  
16384 bytes (M37471E8)  
RAM ..... 192 bytes (M37471E4)  
384 bytes (M37471E8)
- Instruction execution time  
..... 1μs (minimum instructions at 4MHz frequency)
- Single power supply ..... 2.7~5.5V
- Power dissipation  
normal operation mode (at 4MHz frequency) 17.5mW
- Subroutine nesting ..... 96 levels max. (M37471E4)
- Interrupt ..... 12 types, 10 vectors
- 8-bit timer ..... 4
- Serial I/O ..... 8-bit X 1
- Programmable I/O ports (Ports P0, P1, P2, P4) ..... 28
- Input ports (Port P3, P5) ..... 8
- A-D converter ..... 8-bit, 8-channel
- Two clock generator circuits  
(One is for main clock, the other is for clock function)
- PROM (equivalent to the M5L27256)  
program voltage ..... 12.5V

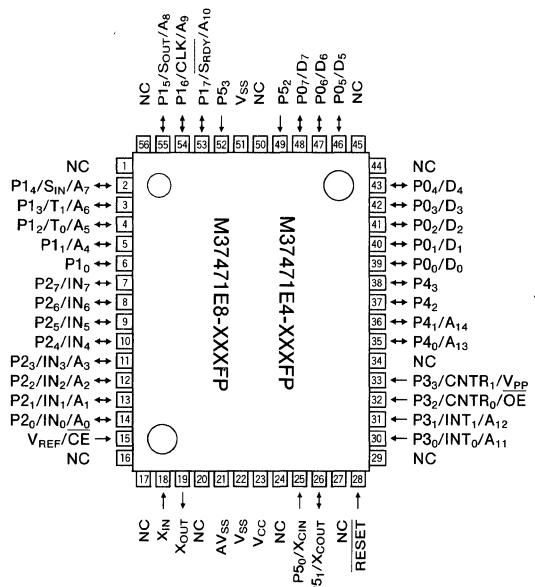
## APPLICATION

Office automation equipment, VCR, Tuner, Audio-visual equipment

## PIN CONFIGURATION (TOP VIEW)



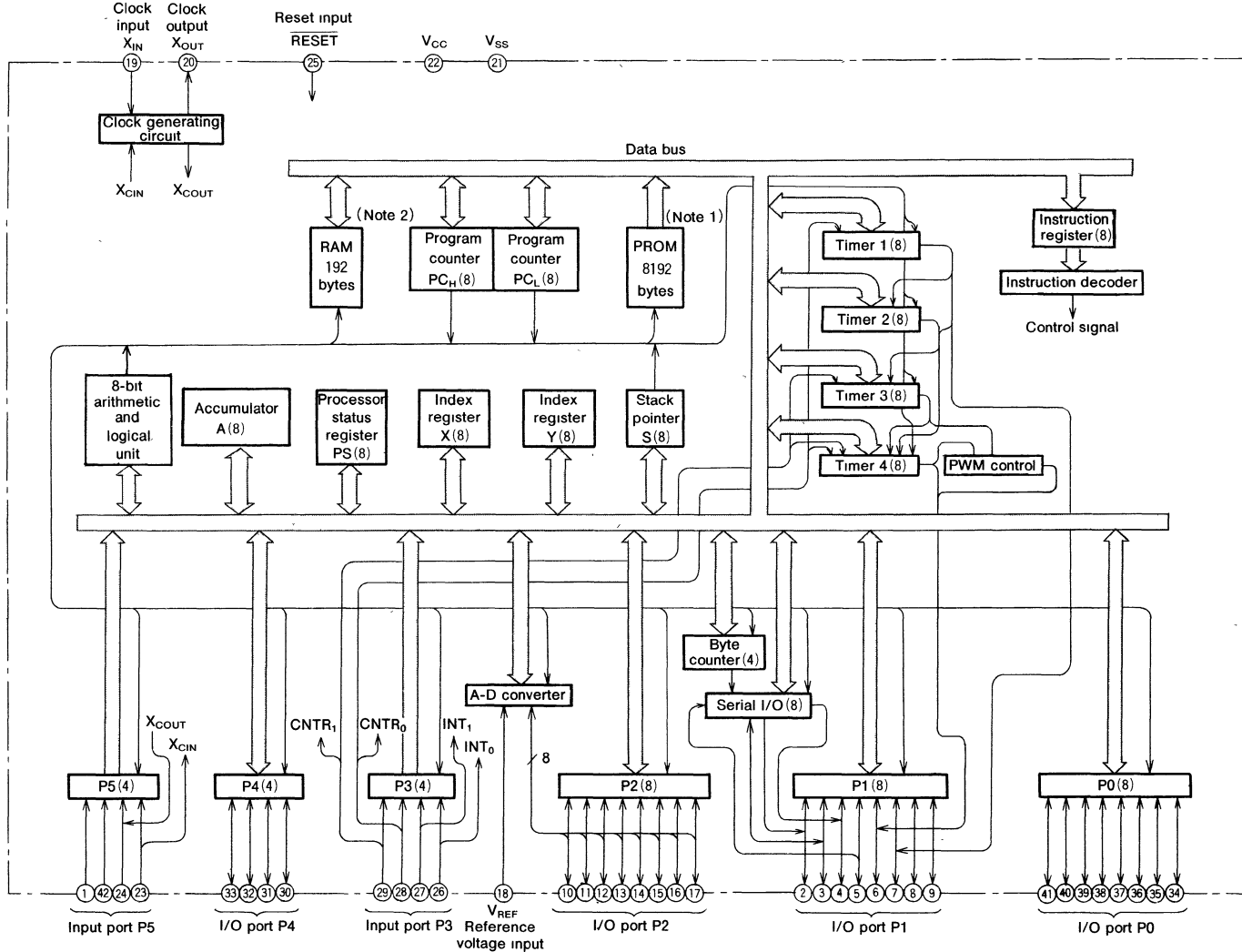
Outline 42P4B (OTP)  
42S1B (Window)



Outline 56P6N

NC : No connection

# M37471E4-XXXSP BLOCK DIAGRAM



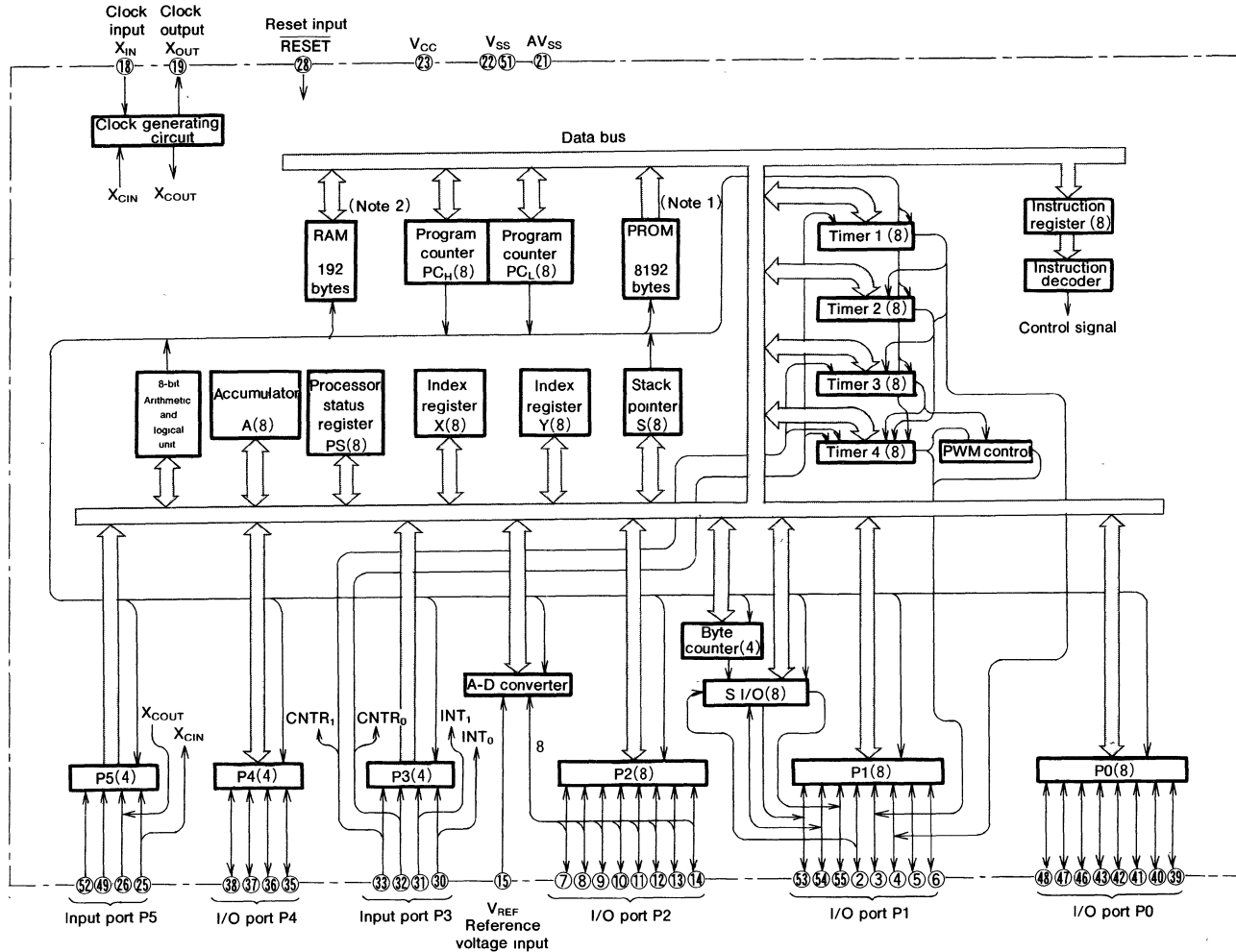
Note 1 : 16384 bytes for M37471E8-XXXSP, M37471E8SS  
 2 : 384 bytes for M37471E8-XXXSP, M37471E8SS

PROM VERSION of M37471M4-XXXSP/FP, M37471M8-XXXSP/FP

**MITSUBISHI MICROCOMPUTERS**  
**M37471E4-XXXSP/FP**  
**M37471E8-XXXSP/FP, M37471E8SS**



# M37471E4-XXXFP BLOCK DIAGRAM



Note 1 : 16384 bytes for M37471E8-XXXFP  
 Note 2 : 384 bytes for M37471E4-XXXFP



FROM VERSION of M37471M4-XXXSP/FP, M37471M8-XXXSP/FP

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**PROM VERSION of M37471M4-XXXSP/FP, M37471M8-XXXSP/FP**

**FUNCTIONS OF M37471E4-XXXSP/FP, M37471E8-XXXSP/FP, M37471E8SS**

Parameter		Functions	
Number of basic instructions		69	
Instruction execution time		1 $\mu$ s (minimum instructions, at 4MHz frequency)	
Clock frequency		4MHz (main clock input), 32kHz (for clock function).	
Memory size	M37471E4-XXXSP/FP	PROM	8192 bytes (Note 1)
		RAM	192 bytes
	M37471E8-XXXSP/FP M37471E8SS	PROM	16384 bytes (Note 1)
		RAM	384 bytes
Input/Output port	P0, P1, P2	I/O	8-bitX3
	P3, P5	Input	4-bitX2
	P4	I/O	4-bitX1
Serial I/O		8-bitX1	
Timers		8-bit timerX4	
A-D converter		8-bitX1 (8channel)	
Subroutine nesting	M37471E4-XXXSP/FP	96 levels (max)	
	M37471E8-XXXSP/FP, M37471E8SS	192 levels (max)	
Interrupt		Five external interrupts, six internal interrupts, one software interrupt	
Clock generating circuit		Two built-in circuits with internal feedback resistor (ceramic or quartz crystal oscillator)	
Supply voltage		2.7~5.5V	
Power dissipation	At high-speed operation		17.5mW (at f(X <sub>IN</sub> )=4MHz)
	At low-speed operation		0.15mW (at f(X <sub>CIN</sub> )=32kHz)
	At stop mode		0.5 $\mu$ W (at clock stop)
Input/Output characteristics	Input/Output voltage		5V
	Output current		-5~10mA (ports P0, P1, P2, P4 CMOS tri-state output)
Operating temperature range		-20~85°C	
Device structure		CMOS Silicon gate	
Package	M37471E4-XXXSP	42-pin shrink plastic molded DIP	
	M37471E8-XXXSP		
	M37471E4-XXXFP	56-pin plastic molded QFP	
	M37471E8-XXXFP		
	M37471E8SS	42-pin shrink ceramic DIP	

Note 1 : The PROM programming voltage is 12.5V (equivalent to the M5L27256)

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**PIN DESCRIPTION**

Pin	Mode	Name	Input/Output	Functions
V <sub>CC</sub> , V <sub>SS</sub>	Single-chip / EPROM	Supply voltage		Power supply inputs 2.7~5.5V to V <sub>CC</sub> and 0V to V <sub>SS</sub>
AV <sub>SS</sub>	Single-chip / EPROM	Analog power supply		Ground level input pin for A-D converter. Same voltage as V <sub>SS</sub> is applied. This pin is for 56-pin model only.
RESET	Single-chip	RESET input	Input	To reset, keep this input terminal low for more than 2μs (min) under normal V <sub>CC</sub> conditions.
	EPROM	RESET input		Connect to V <sub>SS</sub> .
X <sub>IN</sub>	Single-chip / EPROM	Clock input	Input	Connect a ceramic or a quartz crystal oscillator between X <sub>IN</sub> and X <sub>OUT</sub> for clock oscillation. If an external clock input is used, connect the clock input to the X <sub>IN</sub> pin and open the X <sub>OUT</sub> pin. Feedback resistor is connected between the X <sub>IN</sub> and X <sub>OUT</sub> pins.
X <sub>OUT</sub>		Clock output	Output	
P0~P7	Single-chip	I/O port P0	I/O	Port P0 is an 8-bit I/O port. The output structure is CMOS output. When this port is selected for input, pull-up transistor can be connected in units of 1-bit and a key on wake up function is provided.
	EPROM	Data input/output D <sub>0</sub> ~D <sub>7</sub>	I/O	Port P0 works as an 8-bit data bus (D <sub>0</sub> ~D <sub>7</sub> ).
P1~P7	Single-chip	I/O port P1	I/O	Port P1 is an 8-bit I/O port. The output structure is CMOS output. When this port is selected for input, pull-up transistor can be connected in units of 4-bit. P <sub>12</sub> , P <sub>13</sub> are in common with timer output pins T <sub>0</sub> , T <sub>1</sub> . P <sub>14</sub> , P <sub>15</sub> , P <sub>16</sub> , P <sub>17</sub> are in common with serial I/O pins S <sub>IN</sub> , S <sub>OUT</sub> , CLK, S <sub>RDY</sub> , respectively. The output structure of S <sub>OUT</sub> and S <sub>RDY</sub> can be changed to N-channel open drain output.
	EPROM	Address input A <sub>4</sub> ~A <sub>10</sub>	Input	P <sub>11</sub> ~P <sub>17</sub> works as the 7-bit address input (A <sub>4</sub> ~A <sub>10</sub> ). P <sub>10</sub> must be opened.
P2~P7	Single-chip	I/O port P2	I/O	Port P2 is an 8-bit I/O port. The output structure is CMOS output. When this port is selected for input, pull-up transistor can be connected in units of 4-bit. This port is in common with analog input pins IN <sub>0</sub> ~IN <sub>7</sub> .
	EPROM	Address input A <sub>0</sub> ~A <sub>3</sub>	Input	P <sub>20</sub> ~P <sub>23</sub> works as the lower 4-bit address input (A <sub>0</sub> ~A <sub>3</sub> ). P <sub>24</sub> ~P <sub>27</sub> must be opened.
P3~P3	Single-chip	Input port P3	Input	Port P3 is an 4-bit input port. P <sub>30</sub> , P <sub>31</sub> are in common with external interrupt input pins INT <sub>0</sub> , INT <sub>1</sub> and P <sub>32</sub> , P <sub>33</sub> are in common with timer input pins CNTR <sub>0</sub> , CNTR <sub>1</sub> .
	EPROM	Address input A <sub>11</sub> , A <sub>12</sub> Select mode V <sub>PP</sub> input	Input	P <sub>30</sub> , P <sub>31</sub> works as the 2-bit address input (A <sub>11</sub> , A <sub>12</sub> ). P <sub>32</sub> works as OE input. Connect to P <sub>33</sub> to V <sub>PP</sub> when programming or verifying.
P4~P4	Single-chip	I/O port P4	I/O	Port P4 is an 4-bit I/O port. The output structure is CMOS output. When this port is selected for input, pull-up transistor can be connected in units of 4-bit.
	EPROM	Address input A <sub>13</sub> , A <sub>14</sub>	Input	P <sub>40</sub> , P <sub>41</sub> works as the higher 2-bit address input (A <sub>13</sub> , A <sub>14</sub> ). P <sub>42</sub> , P <sub>43</sub> must be opened.
P5~P5	Single-chip	Input port P5	Input	Port P5 is an 4-bit input port and pull-up transistor can be connected in units of 4-bit. P <sub>50</sub> , P <sub>51</sub> are in common with input/output pins of clock for clock function X <sub>CIN</sub> , X <sub>COUT</sub> . When P <sub>50</sub> , P <sub>51</sub> are used as X <sub>CIN</sub> , X <sub>COUT</sub> , connect a ceramic or a quartz crystal oscillator between X <sub>CIN</sub> and X <sub>COUT</sub> . If an external clock input is used, connect the clock input to the X <sub>CIN</sub> pin and open the X <sub>COUT</sub> pin. Feedback resistor is connected between X <sub>CIN</sub> and X <sub>COUT</sub> pins.
	EPROM		Open	
V <sub>REF</sub>	Single-chip	Reference voltage input	Input	This is the reference voltage input pin for the A-D converter.
	EPROM	Select mode	Input	V <sub>REF</sub> works as CE input.

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**EPROM MODE**

The M37471E4-XXXSP/FP, M37471E8-XXXSP/FP, M37471E8SS feature an EPROM mode in addition to its normal modes. When the RESET signal level is low ("L"), the chip automatically enters the EPROM mode. Table 1 list the correspondence between pins and Figure 1, 2 gives the pin connection in the EPROM mode. When in the EPROM mode, ports P0, P1<sub>1</sub>~P1<sub>7</sub>, P2<sub>0</sub>~P2<sub>3</sub>, P3, P4<sub>0</sub>, P4<sub>1</sub>, V<sub>REF</sub> are used for the PROM (equivalent to the M5L27256). When in this mode, the built-in PROM can be written to or read from using these pins in the same way as with the M5L27256. The oscillator should be connected to the X<sub>IN</sub> and X<sub>OUT</sub> pins, or external clock should be connected to the X<sub>IN</sub> pin.

Table 1. Pin function in EPROM mode

	M37471E4-XXXSP/FP, M37471E8-XXXSP/FP, M37471E8SS	M5L27256
V <sub>CC</sub>	V <sub>CC</sub>	V <sub>CC</sub>
V <sub>PP</sub>	P3 <sub>3</sub>	V <sub>PP</sub>
V <sub>SS</sub>	V <sub>SS</sub>	V <sub>SS</sub>
Address input	Ports P1 <sub>1</sub> ~P1 <sub>7</sub> , P2 <sub>0</sub> ~P2 <sub>3</sub> , P3 <sub>0</sub> , P3 <sub>1</sub> , P4 <sub>0</sub> , P4 <sub>1</sub>	A <sub>0</sub> ~A <sub>14</sub>
Data I/O	Port P0	D <sub>0</sub> ~D <sub>7</sub>
CE	V <sub>REF</sub>	CE
OE	P3 <sub>2</sub>	OE

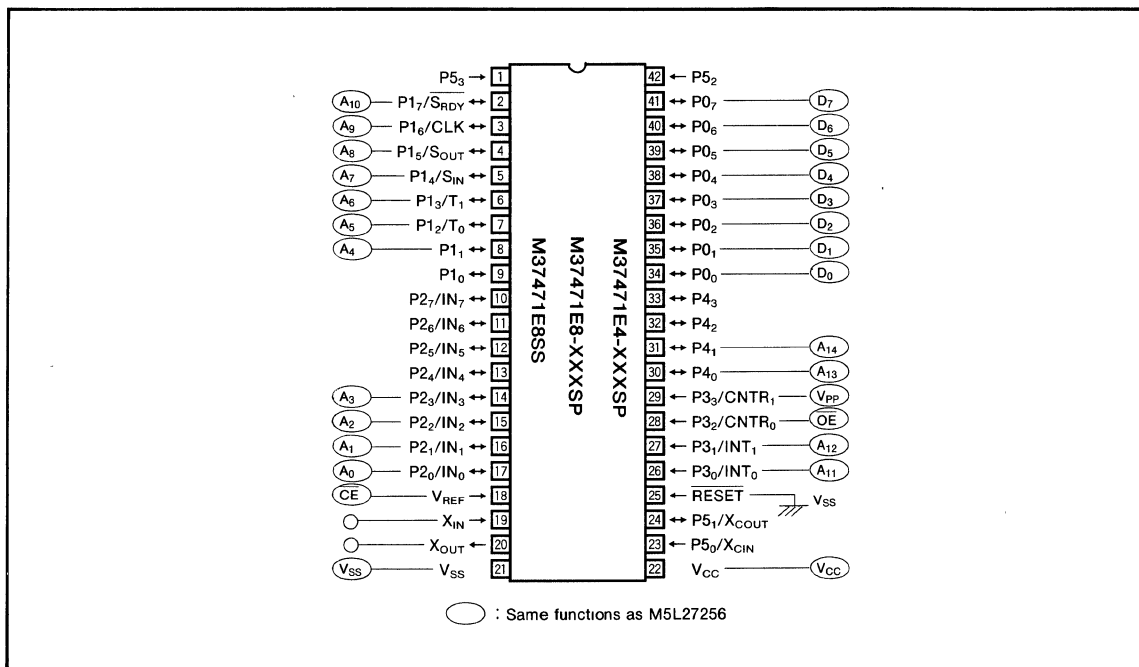
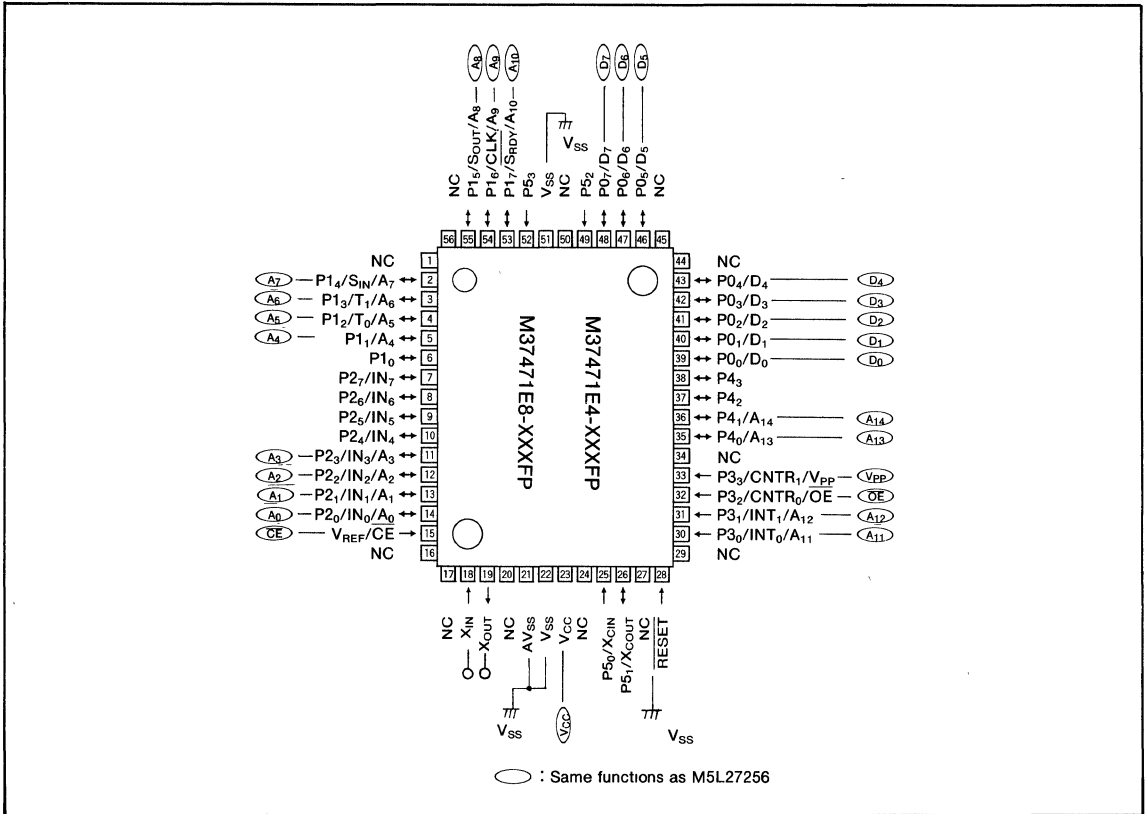


Fig.1 Pin connection in EPROM mode (42-pin model)

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**Fig. 2 Pin connection in EPROM mode (56-pin model)**

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**PROM READING AND WRITING**

**Reading**

To read the PROM, set the  $\overline{CE}$  and  $\overline{OE}$  pins to a "L" level. Input the address of the data ( $A_0 \sim A_{14}$ ) to be read and the data will be output to the I/O pins  $D_0 \sim D_7$ . The data I/O pins will be floating when either the  $\overline{CE}$  or  $\overline{OE}$  pin is in the "H" state.

**Writing**

To write to the PROM, set the  $\overline{OE}$  pin to a "H" level. The CPU will enter the program mode when  $V_{PP}$  is applied to the  $V_{PP}$  pin. The address to be written to is selected with pins  $A_0 \sim A_{14}$ , and the data to be written is input to pins  $D_0 \sim D_7$ . Set the  $\overline{CE}$  pin to a "L" level to begin writing.

**Notes on Writing**

● M37471E4-XXXSP/FP

When using a PROM writer, the address range should be between  $6000_{16}$  and  $7FFF_{16}$ . Read/write operations on addresses  $0000_{16}$  to  $5FFF_{16}$  cannot be performed correctly.

● M37471E8-XXXSP/FP, M37471E8SS

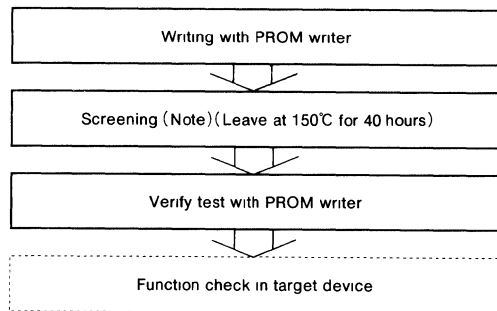
When using a PROM writer, the address range should be between  $4000_{16}$  and  $7FFF_{16}$ . When data is written between addresses  $0000_{16}$  and  $7FFF_{16}$ , fill addresses  $0000_{16}$  to  $3FFF_{16}$  with  $FF_{16}$ .

**Erasing**

Data can only be erased on the M37471E8SS ceramic package, which includes a window. To erase data on this chip, use an ultraviolet light source with a 2537 Angstrom wave length. The minimum radiation power necessary for erasing is  $15W \cdot s/cm^2$ .

**NOTES ON HANDLING**

- (1) Sunlight and fluorescent light contain wave lengths capable of erasing data. For ceramic package types, cover the transparent window with a seal (provided) when this chip is in use. However, this seal must not contact the lead pins.
- (2) Before erasing, the glass should be cleaned and stains such as finger prints should be removed thoroughly. If these stains are not removed, complete erasure of the data could be prevented.
- (3) Since a high voltage (12.5V) is used to write data, care should be taken when turning on the PROM writer's power.
- (4) For the programmable microcomputer (shipped in blank or OTP type), Mitsubishi does not perform PROM write test and screening in the assembly process and following processes. To improve reliability after write, performing write and test according to the flow below before use is recommended.



Note : Since the screening temperature is higher than storage temperature, never expose to 150°C exceeding 100 hours.

Table 2. I/O signal in each mode

Mode \ Pin	$\overline{CE}$	$\overline{OE}$	$V_{PP}$	$V_{CC}$	Data I/O
Read-out	$V_{IL}$	$V_{IL}$	$V_{CC}$	$V_{CC}$	Output
Output disable	$V_{IL}$	$V_{IH}$	$V_{CC}$	$V_{CC}$	Floating
Programming	$V_{IL}$	$V_{IH}$	$V_{PP}$	$V_{CC}$	Input
Programming verify	$V_{IH}$	$V_{IL}$	$V_{PP}$	$V_{CC}$	Output
Program disable	$V_{IH}$	$V_{IH}$	$V_{PP}$	$V_{CC}$	Floating

Note 1 :  $V_{IL}$  and  $V_{IH}$  indicate a "L" and "H" input voltage, respectively



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**ABSOLUTE MAXIMUM RATINGS**

Symbol	Parameter	Conditions	Ratings	Unit
V <sub>CC</sub>	Supply voltage	With respect to V <sub>SS</sub> Output transistors are at "OFF" state	-0.3~7	V
V <sub>I</sub>	Input voltage X <sub>IN</sub>		-0.3~V <sub>CC</sub> +0.3	V
V <sub>I</sub>	Input voltage P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>3</sub> ~P <sub>33</sub> , P <sub>4</sub> ~P <sub>43</sub> , P <sub>5</sub> ~P <sub>53</sub> , V <sub>REF</sub> , RESET		-0.3~V <sub>CC</sub> +0.3 (Note 1)	V
V <sub>O</sub>	Output voltage P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub> , X <sub>OUT</sub>		-0.3~V <sub>CC</sub> +0.3	V
P <sub>d</sub>	Power dissipation	T <sub>a</sub> = 25°C	1000 (Note 2)	mW
Topr	Operating temperature		-20~85	°C
Tstg	Storage temperature		-40~150	°C

Note 1 : In EPROM programming mode, P<sub>3</sub> is 13V  
 2 : 500mW for QFP type

**RECOMMENDED OPERATING CONDITIONS**

(V<sub>CC</sub>=2.7~5.5V, V<sub>SS</sub>=AV<sub>SS</sub>=0V, T<sub>a</sub>=-20~85°C unless otherwise noted)

Symbol	Parameter	Limits			Unit
		Min	Typ'	Max	
V <sub>CC</sub>	Supply voltage	2.7	5	5.5	V
V <sub>SS</sub>	Supply voltage		0		V
AV <sub>SS</sub>	Analog supply voltage		0		V
V <sub>IH</sub>	"H" Input voltage P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>3</sub> ~P <sub>33</sub> , RESET, X <sub>IN</sub>	0.8V <sub>CC</sub>		V <sub>CC</sub>	V
V <sub>IH</sub>	"H" Input voltage P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub> , P <sub>5</sub> ~P <sub>53</sub> (Note 1)	0.7V <sub>CC</sub>		V <sub>CC</sub>	V
V <sub>IL</sub>	"L" Input voltage P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>3</sub> ~P <sub>33</sub>	0		0.2V <sub>CC</sub>	V
V <sub>IL</sub>	"L" Input voltage P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub> , P <sub>5</sub> ~P <sub>53</sub> (Note 1)	0		0.25V <sub>CC</sub>	V
V <sub>IL</sub>	"L" Input voltage RESET	0		0.12V <sub>CC</sub>	V
V <sub>IL</sub>	"L" Input voltage X <sub>IN</sub>	0		0.16V <sub>CC</sub>	V
I <sub>OH(sum)</sub>	"H" sum output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>4</sub> ~P <sub>43</sub>			-30	mA
I <sub>OH(sum)</sub>	"H" sum output current P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub>			-30	mA
I <sub>OL(sum)</sub>	"L" sum output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>4</sub> ~P <sub>43</sub>			60	mA
I <sub>OL(sum)</sub>	"L" sum output current P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub>			60	mA
I <sub>OL(peak)</sub>	"L" peak output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub>			20	mA
I <sub>OL(avg)</sub>	"L" average output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub> (Note 4)			10	mA
I <sub>OH(peak)</sub>	"H" peak output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub>			-10	mA
I <sub>OH(avg)</sub>	"H" average output current P <sub>0</sub> ~P <sub>07</sub> , P <sub>1</sub> ~P <sub>17</sub> , P <sub>2</sub> ~P <sub>27</sub> , P <sub>4</sub> ~P <sub>43</sub> (Note 4)			-5	mA
f <sub>(CNTR)</sub>	Timer input frequency CNTR <sub>0</sub> (P <sub>32</sub> ), CNTR <sub>1</sub> (P <sub>33</sub> ) (Note 2)			1	MHz
f <sub>(CLK)</sub>	Serial I/O clock input frequency CLK (P <sub>16</sub> ) (Note 2)			1	MHz
f <sub>(X<sub>IN</sub>)</sub>	Clock oscillating frequency (Note 2)			4	MHz
f <sub>(X<sub>CIN</sub>)</sub>	Clock oscillating frequency for clock function (Note 2, 3)		32	50	kHz

Note 1 : It is except to use P<sub>5</sub> as X<sub>CIN</sub>  
 2 : Oscillation frequency is at 50% duty cycle  
 3 : When used in the low-speed mode, the clock oscillating frequency for clock function should be f<sub>(X<sub>CIN</sub>)</sub> < f<sub>(X<sub>IN</sub>)</sub>/3  
 4 : The average output current I<sub>OH(avg)</sub> and I<sub>OL(avg)</sub> are the average value during a 100ms

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**ELECTRICAL CHARACTERISTICS** ( $V_{CC}=2.7\sim 5.5V$ ,  $V_{SS}=0V$ ,  $T_a=-20\sim 85^\circ C$ , unless otherwise noted)

Symbol	Parameter	Test Conditions	Limits			Unit
			Min	Typ	Max	
$V_{OH}$	"H" output voltage P0~P07, P10~P17, P20~P23, P40~P43	$V_{CC}=5V$ , $I_{OH}=-5mA$	3			V
		$V_{CC}=3V$ , $I_{OH}=-1.5mA$	2			
$V_{OL}$	"L" output voltage P0~P07, P10~P17, P20~P23, P40~P43	$V_{CC}=5V$ , $I_{OL}=10mA$			2	V
		$V_{CC}=3V$ , $I_{OL}=3mA$			1	
$V_{T+}-V_{T-}$	Hysteresis P0~P07, P30~P33	$V_{CC}=5V$		0.5		V
		$V_{CC}=3V$		0.3		
$V_{T+}-V_{T-}$	Hysteresis $\overline{RESET}$	$V_{CC}=5V$		0.5		V
		$V_{CC}=3V$		0.3		
$V_{T+}-V_{T-}$	Hysteresis P16/CLK	use as CLK input	$V_{CC}=5V$		0.5	V
			$V_{CC}=3V$		0.3	
$I_{IL}$	"L" input current P0~P07, P10~P17, P30~P32, P40~P43, P50~P53	$V_i=0V$ , not use pull-up transistor	$V_{CC}=5V$		-5	$\mu A$
			$V_{CC}=3V$		-3	
		$V_i=0V$ , use pull-up transistor	$V_{CC}=5V$	-0.25	-0.5	-1.0
	$V_{CC}=3V$	-0.08	-0.18	-0.35		
$I_{IL}$	"L" input current P33	$V_i=0V$	$V_{CC}=5V$		-5	$\mu A$
			$V_{CC}=3V$		-3	
$I_{IL}$	"L" input current P20~P27	$V_i=0V$ , not use as analog input, not use pull-up transistor	$V_{CC}=5V$		-5	$\mu A$
			$V_{CC}=3V$		-3	
		$V_i=0V$ , not use as analog input, use pull-up transistor	$V_{CC}=5V$	-0.25	-0.5	-1.0
	$V_{CC}=3V$	-0.08	-0.18	-0.35		
$I_{IL}$	"L" input current $\overline{RESET}$ , $X_{IN}$	$V_i=0V$	$V_{CC}=5V$		-5	$\mu A$
		( $X_{IN}$ is at stop mode)	$V_{CC}=3V$		-3	
$I_{IH}$	"H" input current P0~P07, P10~P17, P30~P32, P40~P43, P50~P53	$V_i=V_{CC}$ ,	$V_{CC}=5V$		5	$\mu A$
		not use pull-up transistor	$V_{CC}=3V$		3	
$I_{IH}$	"H" input current P33	$V_i=V_{CC}$	$V_{CC}=5V$		5	$\mu A$
			$V_{CC}=3V$		3	
$I_{IH}$	"H" input current P20~P27	$V_i=V_{CC}$ , not use as analog input, not use pull-up transistor	$V_{CC}=5V$		5	$\mu A$
			$V_{CC}=3V$		3	
$I_{IH}$	"H" input current $\overline{RESET}$ , $X_{IN}$	$V_i=V_{CC}$ ,	$V_{CC}=5V$		5	$\mu A$
		( $X_{IN}$ is at stop mode)	$V_{CC}=3V$		3	
$I_{CC}$	Supply current	At normal operation, A-D conversion is not executed	$V_{CC}=5V$		3.5	mA
		$X_{IN}=4MHz$	$V_{CC}=3V$		1.8	
		At normal operation, A-D conversion is not executed	$V_{CC}=5V$		4	
		$X_{IN}=4MHz$	$V_{CC}=3V$		2	
		At low-speed mode, $X_{COUT}$ is low-power mode, A-D conversion is not executed	$V_{CC}=5V$		30	$\mu A$
		$X_{IN}=0Hz$ , $X_{CIN}=32kHz$ , $T_a=25^\circ C$	$V_{CC}=3V$		15	
		At wait mode, $X_{IN}=4MHz$	$V_{CC}=5V$		1	mA
			$V_{CC}=3V$		0.5	
		At wait mode, $X_{IN}=0Hz$ , $X_{CIN}=32kHz$ , $X_{COUT}$ is low-power mode, $T_a=25^\circ C$	$V_{CC}=5V$		3	$\mu A$
			$V_{CC}=3V$		2	
Stop all oscillation	$T_a=25^\circ C$		0.1	1		
	$T_a=85^\circ C$		1			
$V_{RAM}$	RAM retention voltage	Stop all oscillation		2		V

**MITSUBISHI MICROCOMPUTERS**  
**M37471E4-XXXSP/FP**  
**M37471E8-XXXSP/FP, M37471E8SS**

**PROM VERSION of M37471M4-XXXSP/FP, M37471M8-XXXSP/FP**

**A-D CONVERTER CHARACTERISTICS** ( $V_{CC}=2.7\sim 5.5V$ ,  $V_{SS}=0V$ ,  $T_a=-20\sim 85^\circ C$ ,  $f(X_{IN})=4MHz$ , unless otherwise noted)

Symbol	Parameter	Test Conditions	Limits			Unit
			Min	Typ.	Max	
—	Resolution				8	bits
—	Non-linearity error				$\pm 2$	LSB
—	Differential non-linearity error				$\pm 0.9$	LSB
$V_{OT}$	Zero transition error	$V_{CC}=V_{REF}=5.12V$ , $I_{OL(sum)}=0mA$			2	LSB
		$V_{CC}=V_{REF}=3.072V$ , $I_{OL(sum)}=0mA$			3	
$V_{FST}$	Full-scale transition error	$V_{CC}=V_{REF}=5.12V$			4	LSB
		$V_{CC}=V_{REF}=3.072V$			7	
$t_{CONV}$	Conversion time				25	$\mu s$
$V_{VREF}$	Reference input voltage		$0.5V_{CC}$		$V_{CC}$	V
$R_{LADDER}$	Ladder resistance value		2	5	10	k $\Omega$
$V_{IA}$	Analog input voltage		0		$V_{REF}$	V