



General Description

The MAX8713 multichemistry battery charger simplifies construction of smart chargers with a minimum number of external components. It uses the Intel System Management Bus (SMBus™) to control the charge voltage and charge current. High efficiency is achieved through the use of a constant off-time step-down topology with synchronous rectification.

The MAX8713 charges one to four lithium-ion (Li+) cells in series and delivers over 2A charge current—scalable with the sense resistor. The MAX8713 drives n-channel MOSFETs for improved efficiency and reduced cost. A low-offset charge-current-sense amplifier provides highaccuracy charge current with small sense resistors.

The MAX8713 is available in a space-saving 24-pin 4mm x 4mm thin QFN package and operates over the extended (-40°C to +85°C) temperature range. An evaluation kit is available to reduce design time.

Applications

Handset Car Kits

Digital Cameras

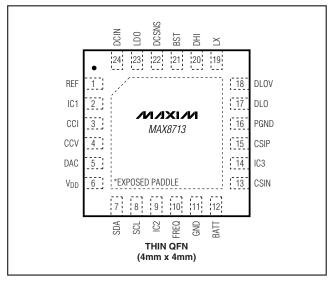
PDAs and Tablet Computers

Notebook Computers

Portable Equipment with Rechargeable Batteries

SMBus is a trademark of Intel Corp.

Pin Configuration



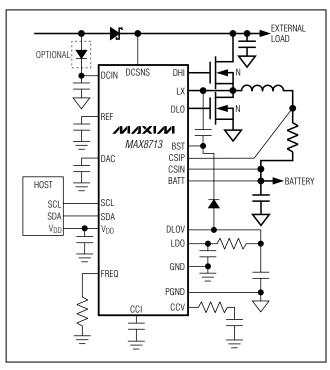
Features

- ♦ Over 2A Charge Current
- Intel SMBus 2-Wire Serial Interface
- ♦ ±0.6% Charge Voltage Accuracy
- ♦ 11-Bit Charge Voltage Resolution
- ♦ 6-Bit Charge Current Resolution
- ♦ Adjustable Switching Frequency
- ♦ +8V to +28V Input Voltage Range
- **♦** Cycle-By-Cycle Current Limit
- ♦ Charges Any Battery Chemistry (Li+, NiCd, NiMH, Lead Acid, etc.)
- Small 24-Pin TQFN

Ordering Information

PART	TEMP RANGE	PIN-PACKAGE
MAX8713ETG	-40°C to +85°C	24 Thin QFN 4mm x 4mm

Typical Operating Circuit



NIXIN

Maxim Integrated Products 1

ABSOLUTE MAXIMUM RATINGS

VDCSNS, VDCIN to GND VBST to GND VBST to LX	0.3V to +36V
V _{DHI} to LX	
V _{LX} to GND	
V _{DHI} to GND	6V to +36V
VBATT, VCSIN to GND	
VCSIP to VCSIN	0.3V to +0.3V
PGND to GND	0.3V to +0.3V
VCCI, VCCV, VDAC, VREF to GND	0.3V to $(V_{LDO} + 0.3V)$
VDLOV, VLDO, VDD, VSCL, VSDA, VF	REQ to GND0.3V to +6V

V _{DLO} to PGND	0.3V to (V _{DLOV} + 0.3V)
LDO Short-Circuit Current	25mA
Continuous Power Dissipation (T,	$A = +70^{\circ}C$
24-Pin Thin QFN 4mm x 4mm ((derate 20.8mW/°C
above +70°C)	1667mW
Operating Temperature Range	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (soldering, 10	s)+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, GND = PGND = 0, LDO = DLOV, C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, C_{DAC} = 0.1\mu F, V_{DD} = 3.3V.$ Pins CCI and CCV are compensated per Figure 1. **T_A = 0°C to +85°C**, unless otherwise noted. Typical values are at T_A = +25°C.)

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
CHARGE VOLTAGE REGULATION	·	•			
	ChargingVoltage() = 0x20D0	-0.6		+0.6	
Battery Regulation Voltage Accuracy	ChargingVoltage() = 0x1060	-1.0		+1.0	%
	ChargingVoltage() = 0x41A0 and 0x3130	-0.8		+0.8	
	ChargingVoltage() = 0x41A0, V _{DCIN} = 19V	16.668	16.8	16.934	
Battery Full Charge Voltage	ChargingVoltage() = 0x3130, V _{DCIN} = 19V	12.491	12.592	12.693	
	ChargingVoltage() = 0x20D0, V _{DCIN} = 12V	8.439	8.4	8.442	v
	ChargingVoltage() = 0x1060, V _{DCIN} = 12V	4.150	4.192	4.234	
CHARGE CURRENT REGULATION					
CSIP to CSIN Full-Scale Current-Sense Voltage	V _{BATT} = 8.4V, V _{DCIN} = 12V	78.22	80.64	88.05	mV
0 1 0	ChargingCurrent() = 0x07e0	-3		+3	0/
Compliance Current Accuracy	ChargingCurrent() = 0x03e0	-5		+5	%
	ChargingCurrent() = 0x07e0	78.22	80.64	83.05	
Dettern Oberes Owner to Corne Weltern	ChargingCurrent() = 0x03e0	37.68	39.68	41.68	
Battery Charge Current-Sense Voltage	ChargingCurrent() = 0x0180	13.82	15.36	16.88	mV
	ChargingCurrent() = 0x0020		1.28		
BATT/CSIP/CSIN Input Voltage Range		0		19	V
CCID/CCIN Input Current	V _{DCIN} = 0 or charger not switching		0.1	1	μΑ
CSIP/CSIN Input Current	V _{CSIP} = V _{CSIN} = 19V			700	μΑ
SUPPLY AND LINEAR REGULATOR					
DCIN Input Voltage Range		7.5		28.0	V
DCSNS Input Voltage Range		7.5		28.0	V

ELECTRICAL CHARACTERISTICS (continued)

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, GND = PGND = 0, LDO = DLOV, C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, C_{DAC} = 0.1\mu F, V_{DD} = 3.3V.$ Pins CCI and CCV are compensated per Figure 1. **T_A = 0°C to +85°C**, unless otherwise noted. Typical values are at T_A = +25°C.)

PARAMETER		CONDITIONS		MIN	TYP	MAX	UNITS
DCINI I Indonvoltago I calkout Trip Point	DCIN falling	DCIN falling		6.5	7		V
DCIN Undervoltage-Lockout Trip Point	DCIN rising				7	7.5	V
DCIN Quiescent Current	7.5V < V _{DCIN} < 28	V			2.7	6	mA
DCSNS Quiescent Current	7.5V < V _{DCSNS} < 2	28V			200	300	μΑ
DATT Input Current	V _{BATT} = 19V, V _{DCI}	N = 0 or charge	er not switching		0.1	1	
BATT Input Current	$V_{BATT} = 2V \text{ to } 19V$	VBATT = 2V to 19V, VDCIN > VBATT + 0.3V			200	500	μA
LDO Output Voltage	7.5V < V _{DCIN} < 28	V, no load		5.25	5.4	5.55	V
LDO Load Regulation	0 < I _{LDO} < 5mA				34	100	mV
LDO Undervoltage-Lockout Trip Point	V _{DCIN} = 7.5V			3.20	4	5.15	V
VDD Range				2.7		5.5	V
VDD UVLO Rising					2.5	2.7	V
VDD UVLO Hysteresis					100		mV
VDD Quiescent Current	V _{DCIN} < 6V, V _{DD} =	= 5.5V, V _{SCL} = \	/ _{SDA} = 5.5V			27	μΑ
REFERENCE							
REF Output Voltage	0 < I _{REF} < 500µA			4.067	4.096	4.125	V
REF Undervoltage-Lockout Trip Point	REF falling				3.1	3.9	V
TRIP POINTS				II.			
BATT POWER_FAIL Threshold	V _{DCSNS} falling			50	100	150	mV
BATT POWER_FAIL Threshold Hysteresis					200	400	mV
SWITCHING REGULATOR				•			
		VBATT = 8.4V	$R_{FREQ} = 100k\Omega$	675	750	825	ns
O# Ti	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		$R_{FREQ} = 400 k\Omega$	2700	3000	3300	
Off-Time	$V_{BST} - V_{LX} = 4.5V$		$R_{FREQ} = 100k\Omega$	370	410	450	
			$R_{FREQ} = 400 k\Omega$	1476	1640	1804	
DLOV Supply Current	Charger not switch	ning			5	10	μΑ
BST Supply Current	DHI high				6	15	μΑ
BST Input Quiescent Current	V _{DCIN} = 0V, V _{BST} :	= 23.5V, V _{BATT}	$= V_{LX} = 19V$		0.3	1	μΑ
LX Input Bias Current	V _{DCIN} = 28V, V _{BAT}	$T = V_{LX} = 19V$			150	500	μΑ
Maximum Discontinuous-Mode Peak Current					0.125		А
DHI On-Resistance High	V _{BST} =12.9V, V _{BATT} = 8.4V, V _{DCSNS} = 12, DHI = V _{LX} ; I _{DHI} = -10mA			7	14	Ω	
DHI On-Resistance Low	V _{BST} =12.9V, V _{BATT} = 8.4V, V _{CSNS} = 12, DHI = V _{BST} ; I _{DHI} = +100mA				2	4	Ω
DLO On-Resistance High	V _{DLOV} = 4.5V, I _{DLO} = -10mA				7	14	Ω
DLO On-Resistance Low	$V_{DLOV} = 4.5V, I_{DLO} = +100mA$				2	4	Ω
ERROR AMPLIFIERS							
GMV Amplifier Transconductance	ChargingVoltage()	= 0x20d0, V _{BA}	TT = 8.400V	0.0625	0.125	0.2500	mA/V



ELECTRICAL CHARACTERISTICS (continued)

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, GND = PGND = 0, LDO = DLOV, C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, C_{DAC} = 0.1\mu F, V_{DD} = 3.3V.$ Pins CCI and CCV are compensated per Figure 1. **T_A = 0°C to +85°C**, unless otherwise noted. Typical values are at T_A = +25°C.)

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS		
GMI Amplifier Transconductance	ChargingCurrent() = 0x03e0, VCSIP - VCSIN = 39.68mV		1	2.0	mA/V		
CCI/CCV Clamp Voltage	0.25V < V _{CCV/I} < 2.0V	150	300	600	mV		
SMBus INTERFACE LEVEL SPECIFICATI	SMBus INTERFACE LEVEL SPECIFICATIONS						
SDA/SCL Input Low Voltage	V _{DD} = 2.7V to 5.5V			0.8	V		
SDA/SCL Input High Voltage	V _{DD} = 2.7V to 5.5V	2.1			V		
SDA/SCL Input Bias Current	V _{DD} = 2.7V to 5.5V	-1		+1	μΑ		
SDA, Output Sink Current	V(SDA) = 0.4V	6		•	mA		

TIMING CHARACTERISTICS

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, GND = PGND = 0, LDO = DLOV, C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, C_{DAC} = 0.1\mu F, V_{DD} = 3.3V.$ Pins CCI and CCV are compensated per Figure 1. **T_A = 0°C to +85°C**, unless otherwise noted. Typical values are at T_A = +25°C.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
SMBus TIMING SPECIFICATION (VDI	_D = 2.7V TO 5	.5V) (Figures 6 and 7)				
SMBus Frequency	fsmb		10		100	kHz
Bus Free Time	tBUF		4.7			μs
Start Condition Hold Time from SCL	thd:Sta		4			μs
Start Condition Setup Time from SCL	tsu:sta		4.7			μs
Stop Condition Setup Time from SCL	tsu:sto		4			μs
SDA Hold Time from SCL	thd:dat		300			ns
SDA Setup Time from SCL	tsu:dat		250			ns
SCL Low Timeout	ttimeout	(Note 1)	25		35	ms
SCL Low Period	tLOW		4.7			μs
SCL High Period	tHIGH		4	•		μs
Cumulative Clock Low Extend Time	tLOW:SEXT	(Note 2)			25	ms

ELECTRICAL CHARACTERISTICS

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, \\ GND = PGND = 0, \\ LDO = DLOV, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{DAC} = 0.1\mu F, \\ V_{DD} = 3.3V. \\ Pins CCI \\ and CCV \\ are compensated per Figure 1. \\ \textbf{T_A} = -40^{\circ}\textbf{C} \\ \textbf{to} \\ +85^{\circ}\textbf{C}, \\ unless \\ otherwise \\ noted.) \\ (Note 3)$

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS	
CHARGE VOLTAGE REGULATION						
	ChargingVoltage() = 0x20D0	-1.0		+1.0		
Battery Regulation Voltage Accuracy	ChargingVoltage() = 0x1060	-1.5		+1.5	%	
	ChargingVoltage() = 0x41A0 and 0x3130 -1.2			+1.2		
	ChargingVoltage() = 0x41A0, V _{DCIN} = 19V	16.598		17.002		
Dette in Full Observe Welfs in	ChargingVoltage() = 0x3130, V _{DCIN} = 19V	12.441		12.743	V	
Battery Full Charge Voltage	ChargingVoltage() = 0x20D0, V _{DCIN} = 12V	8.312		8.484		
	ChargingVoltage() = 0x1060, V _{DCIN} = 12V	4.124		4.253		
CHARGE CURRENT REGULATION	·					
CSIP to CSIN Full-Scale Current-Sense Voltage	V _{BATT} = 8.4V, V _{DCIN} = 12V	78.22		83.05	mV	
O-marking a Command A-mark	ChargingCurrent() = 0x07e0	-3		+3	0/	
Compliance Current Accuracy	ChargingCurrent() = 0x03e0	-5		+5	%	
	ChargingCurrent() = 0x07e0	78.22		83.05		
Battery Charge Current-Sense Voltage	ChargingCurrent() = 0x03e0	37.68		41.68	mV	
	ChargingCurrent() = 0x0180	13.056		17.664		
BATT/CSIP/CSIN Input Voltage Range		0		19	V	
	V _{DCIN} = 0 or charger not switching			1	μΑ	
CSIP/CSIN Input Current	V _{CSIP} = V _{CSIN} = 19V			700	μΑ	
SUPPLY AND LINEAR REGULATOR		•				
DCIN Input Voltage Range		7.5		28.0	V	
DCSNS Input Voltage Range		7.5		28.0	V	
DOINT In allow on the season to a local At Taking Delicate	DCIN falling	6.5			1/	
DCIN Undervoltage-Lockout Trip Point	DCIN rising			7.5	V	
DCIN Quiescent Current	7.5V < V _{DCIN} < 28V			6	mA	
DCSNS Quiescent Current	7.5V < VDCSNS < 28V			300	μΑ	
DATE I O	V _{BATT} = 19V, V _{DCIN} = 0 or charger not switching			1		
BATT Input Current	VBATT = 2V to 19V, VDCIN > VBATT + 0.3V			500	μΑ	
LDO Output Voltage	7.5V < V _{DCIN} < 28V, no load	5.25		5.55	V	
LDO Load Regulation	0 < I _{LDO} < 5mA			100	mV	
LDO Undervoltage-Lockout Trip Point	V _{DCIN} = 7.5V	3.20		5.15	V	
VDD Range		2.7		5.5	V	
VDD UVLO Rising				2.7	V	
VDD Quiescent Current	V _{DCIN} < 6V, V _{DD} = 5.5V, V _{SCL} = V _{SDA} = 5.5V			27	μΑ	
REFERENCE					•	
REF Output Voltage	0 < I _{REF} < 500μA	4.053		4.133	V	
REF Undervoltage-Lockout Trip Point	REF falling			3.9	V	
	· ·				1	



ELECTRICAL CHARACTERISTICS (continued)

 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, \\ GND = PGND = 0, \\ LDO = DLOV, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{DAC} = 0.1\mu F, \\ V_{DD} = 3.3V. \\ Pins CCI \\ and CCV \\ are compensated per Figure 1. \\ \textbf{T_A} = \textbf{-40°C to +85°C}, \\ unless otherwise noted.) \\ (Note 3)$

PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS	
TRIP POINTS							
BATT POWER_FAIL Threshold	V _{DCSNS} falling			50		150	mV
BATT POWER_FAIL Threshold Hysteresis				50		400	mV
SWITCHING REGULATOR							
		V _{BATT} = 8.4V	$R_{FREQ} = 100 k\Omega$	637		862	
Off-Time	\/poz \/\\\ 4.5\/	VBATT = 0.4V	$R_{FREQ} = 400 k\Omega$	2550		3450	20
OII-TIME	$V_{BST} - V_{LX} = 4.5V$	\/ 11\/	$R_{FREQ} = 100 k\Omega$	350		470	ns
		V _{BATT} = 11V	$R_{FREQ} = 400 k\Omega$	1394		1866	
DLOV Supply Current	Charger not switch	Charger not switching				10	μΑ
BST Supply Current	DHI high					15	μΑ
BST Input Quiescent Current	V _{DCIN} = 0V, V _{BST}	= 23.5V, V _{BATT}	$= V_{LX} = 19V$			1	μΑ
LX Input Bias Current	V _{DCIN} = 28V, V _{BA}	$T = V_{LX} = 19V$				500	μΑ
DHI On-Resistance High		V _{BST} =12.9V, V _{BATT} = 8.4V, V _{DCSNS} = 12, DHI= V _{LX} ; I _{DHI} = -10mA				14	Ω
DHI On-Resistance Low	V _{BST} =12.9V, V _{BAT} DHI = V _{BST} ; I _{DHI} =		S = 12,			4	Ω
DLO On-Resistance High	$V_{DLOV} = 4.5V$, I_{DLO}) = -10mA				14	Ω
DLO On-Resistance Low	$V_{DLOV} = 4.5V$, I_{DLO}	O = +100mA				4	Ω
ERROR AMPLIFIERS							
GMV Amplifier Transconductance	ChargingVoltage()	= 0x20d0, V _{BA}	TT = 8.384V	0.0625		0.2500	mA/V
GMI Amplifier Transconductance	0 0 0	ChargingCurrent() = 0x03e0, VCSIP - VCSIN = 39.68mV		0.5		2.0	mA/V
CCI/CCV Clamp Voltage	0.25V < V _{CCV/I} < 2.0V			130		600	mV
SMBus INTERFACE LEVEL SPECIFICA	TIONS						
SDA/SCL Input Low Voltage	V _{DD} = 2.7V to 5.5V				0.8	V	
SDA/SCL Input High Voltage	$V_{DD} = 2.7V \text{ to } 5.5V$	V _{DD} = 2.7V to 5.5V					V
SDA/SCL Input Bias Current	$V_{DD} = 2.7V \text{ to } 5.5V$	/		-1		+1	μΑ
SDA, Output Sink Current	$V_{(SDA)} = 0.4V$			6			mA

TIMING CHARACTERISTICS

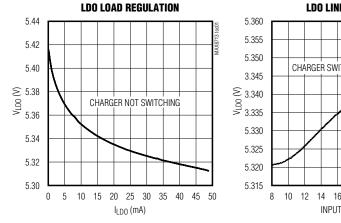
 $(V_{DCIN} = V_{DCSNS} = 12V, V_{BATT} = V_{CSIP} = V_{CSIN} = V_{BST} = V_{LX} = 8.4V, \\ GND = PGND = 0, \\ LDO = DLOV, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{LDO} = C_{DLOV} = 1\mu F, \\ C_{REF} = C_{REF} =$ CDAC = 0.1μF, VDD = 3.3V. Pins CCI and CCV are compensated per Figure 1. T_A = -40°C to +85°C, unless otherwise noted.) (Note 3)

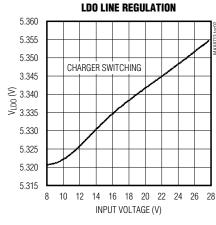
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
SMBus TIMING SPECIFICATION (VDI	D = 2.7V TO 5	.5V) (Figures 6 and 7)				
SMBus Frequency	fSMB		10		100	kHz
Bus Free Time	tBUF		4.7			μs
Start Condition Hold Time from SCL	thd:STA		4			μs
Start Condition Setup Time from SCL	tsu:sta		4.7			μs
Stop Condition Setup Time from SCL	tsu:sto		4			μs
SDA Hold Time from SCL	thd:dat		300			ns
SDA Setup Time from SCL	tsu:dat		250			ns
SCL Low Timeout	ttimeout	(Note 1)	25		35	ms
SCL Low Period	tLOW		4.7			μs
SCL High Period	tHIGH		4	•	•	μs
Cumulative Clock Low Extend Time	tLOW:SEXT	(Note 2)		•	25	ms

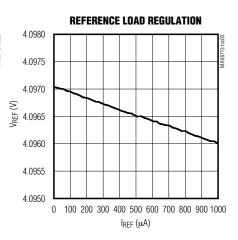
- Note 1: Devices participating in a transfer timeout when any clock low exceeds the t_{TIMEOUT:MIN} value of 25ms. Devices that have detected a timeout condition must reset the communication no later than tTIMEOUT: MAX of 35ms. The maximum value specified must be adhered to by both a master and a slave as it incorporates the cumulative stretch limit for both a master (10ms) and a slave (25ms).
- Note 2: tLOW:SEXT is the cumulative time a slave device is allowed to extend the clock cycles in one message from the initial start to the stop. If a slave device exceeds this time, it is expected to release both its clock and data lines and reset itself.
- Note 3: Specifications to -40°C are guaranteed by design and not production tested.

Typical Operating Characteristics

 $(V_{DCIN} = V_{DCSNS} = 20V, Circuit of Figure 1, T_A = +25°C, unless otherwise noted.)$



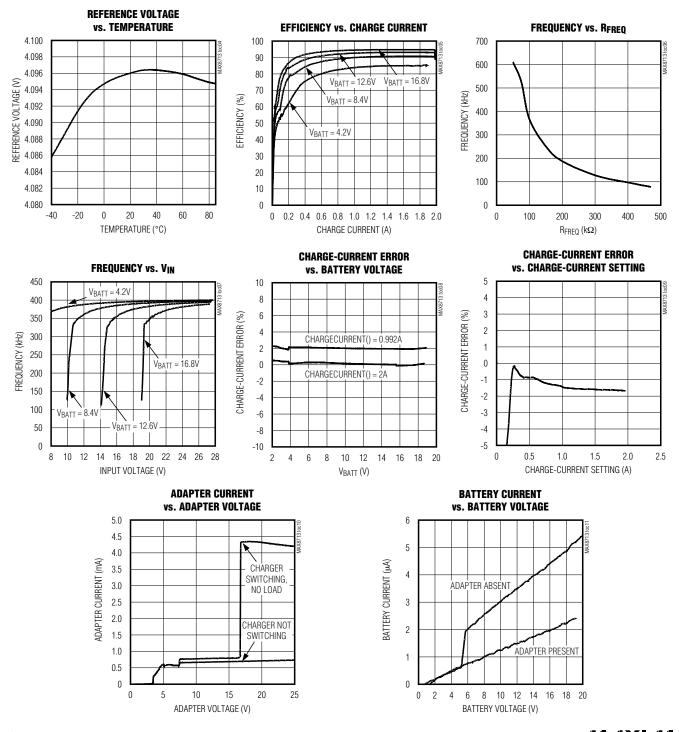






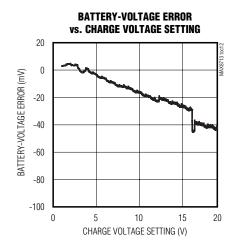
Typical Operating Characteristics (continued)

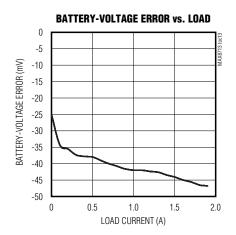
 $(V_{DCIN} = V_{DCSNS} = 20V, Circuit of Figure 1, T_A = +25°C, unless otherwise noted.)$



Typical Operating Characteristics (continued)

(V_{DCIN} = V_{DCSNS} = 20V, Circuit of Figure 1, T_A = +25°C, unless otherwise noted.)





Pin Description

PIN	NAME	FUNCTION
1	REF	4.096V Voltage Reference. Bypass REF with a 1µF capacitor to GND.
2	IC1	Internally Connected. Connect to the exposed paddle for improved layout.
3	CCI	Output Current-Regulation Loop Compensation Point. Connect 0.01µF to GND.
4	CCV	Voltage-Regulation Loop Compensation Point. Connect 10kΩ in series with 0.01μF to GND.
5	DAC	DAC Voltage Output. Bypass with a 0.1µF capacitor to GND.
6	V_{DD}	Logic Circuitry Supply Voltage Input. Bypass with a 0.1µF capacitor to GND.
7	SDA	SMBus Data IO. Open-drain output. Connect the external pullup resistor according to SMBus specifications.
8	SCL	SMBus Clock Input. Connect the external pullup resistor according to SMBus specifications.
9	IC2	Internally Connected. Connect to the exposed paddle for improved layout.
10	FREQ	t_{OFF} Frequency Adjust Input. Connect a $100k\Omega$ to $400k\Omega$ resistor between FREQ and GND to set the PWM frequency.
11	GND	Analog Ground
12	BATT	Battery Voltage Sense Input
13	CSIN	Output Current-Sense Negative Input
14	IC3	Internally Connected. Connect to the exposed paddle for improved layout.
15	CSIP	Output Current-Sense Positive Input. Connect a current-sense resistor from CSIP to CSIN.
16	PGND	Power Ground
17	DLO	Low-Side Power MOSFET Driver Output. Connect to the low-side n-channel MOSFET gate.
18	DLOV	Low-Side Driver Supply. Bypass DLOV with a 1 μ F capacitor to PGND. Connect a 33 Ω resistor from LDO to DLOV for filtering.



Pin Description (continued)

PIN	NAME	FUNCTION
19	LX	High-Side Power MOSFET Driver Power-Supply Connection. Connect a 0.1µF capacitor from BST to LX.
20	DHI	High-Side Power MOSFET Driver Output. Connect to the high-side n-channel MOSFET gate.
21	BST	High-Side Power MOSFET Driver Power-Supply Connection. Connect a 0.1µF capacitor from BST to LX.
22	DCSNS	DC Supply-Voltage Sense Input. Charging is disabled for V _{DCSNS} < V _{CSIN} + 100mV. DCSNS is also used to calculate the switching regulator's off-time.
23	LDO	Device Power Supply. LDO is the output of the 5.4V linear regulator supplied from DCIN. Bypass LDO with a 1µF ceramic capacitor from LDO to GND.
24	DCIN	Charger Bias Supply Input. Bypass DCIN with a 0.1µF ceramic capacitor to PGND.

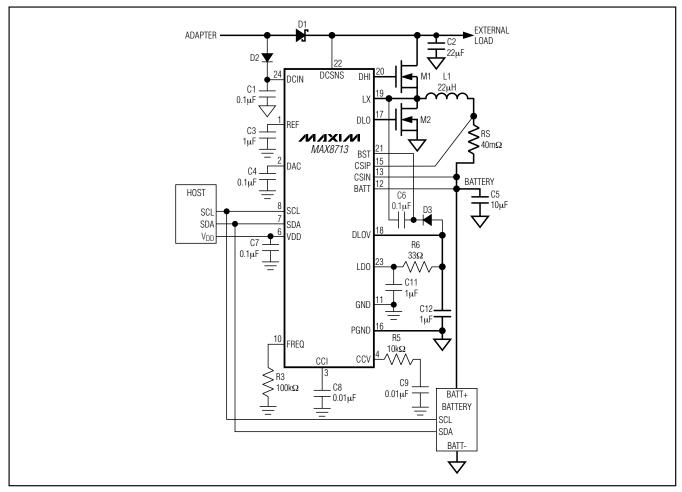


Figure 1. Typical Application Circuit

___ /N/1XI/VI

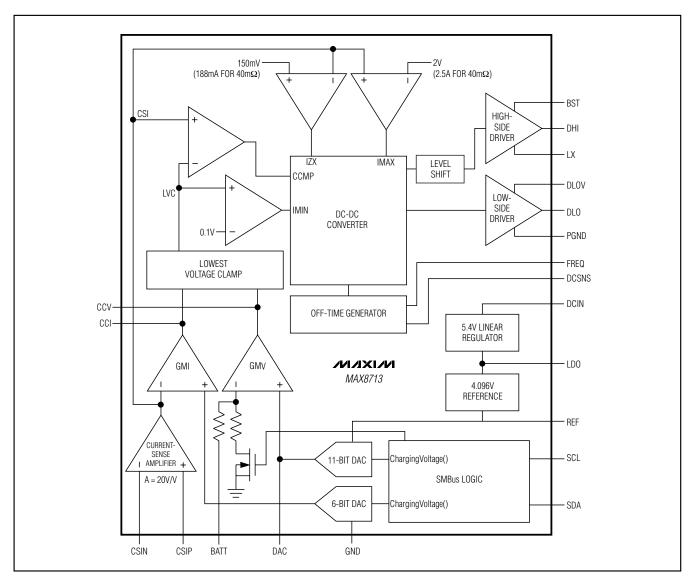


Figure 2. Functional Diagram

Detailed Description

The MAX8713 includes all of the functions necessary to charge Li+, NiMH, and NiCd smart batteries. A highefficiency, synchronous-rectified, step-down DC-DC converter is used to implement a precision constant-current, constant-voltage charger. The DC-DC converter drives a high-side n-channel MOSFET and provides synchronous rectification with a low-side n-channel MOSFET. The charge current-sense amplifier has a low input offset error, allowing the use of small-valued sense resistors. The MAX8713 features a voltage-regu-

lation loop (CCV) and a current-regulation loop (CCI). CCI and CCV operate independently of each other. The CCV voltage-regulation loop monitors BATT to ensure that its voltage never exceeds the voltage set by the ChargeVoltage() command. The CCI battery current-regulation loop monitors current delivered to BATT to ensure that it never exceeds the current limit set by the ChargeCurrent() command. The charge current-regulation loop is in control as long as the BATT voltage is below the set point. When the BATT voltage reaches its set point, the voltage-regulation loop takes control and maintains the battery voltage at the set point.

The circuit shown in Figure 1 demonstrates a typical application for smart-battery systems. A functional diagram is shown in Figure 2.

Setting Charge Voltage

To set the output voltage of the MAX8713, use the SMBus to write a 16-bit ChargeVoltage() command. This 16-bit command translates to a 1mV LSB and a 65.535V full-scale voltage. The MAX8713 ignores the first 4 LSBs and uses the next 11 bits to set the voltage DAC. The charge voltage range of the MAX8713 is 0 to 19.200V. All codes requesting charge voltage greater than 19.200V result in a voltage setting of 19.200V. All codes requesting charge voltage below 1.024V result in a voltage set point of zero, which terminates charging. Upon reset, the ChargeVoltage() and ChargeCurrent() values are cleared and the charger remains shut down until a ChargeVoltage() and ChargeCurrent() command is sent.

The ChargeVoltage() command uses the Write-Word protocol (Figure 5). The command code for ChargeVoltage() is 0x15 (0b00010101). The 16-bit binary number formed by D15-D0 represents the charge-voltage set point in mV. However, the resolution of the MAX8713 is 16mV in setting the charge voltage because the D0-D3 bits are ignored as shown in Table 1. The D15 bit is also ignored because it is not needed to span the 0 to 19.2V range. Figure 3 shows the mapping between the charge-voltage set point and the ChargeVoltage() code. All codes requesting charge voltage greater than 19.200V result in a 19.200V setting. All codes requesting charge voltage below 1024mV result in a voltage set point of zero, which terminates charging.

Upon initial power-up, ChargingVoltage() is reset to zero and a ChargingVoltage() command must be sent to initiate charging.

Setting Charge Current

To set the charge current for the MAX8713, use the SMBus interface to write a 16-bit ChargeCurrent() command. This 16-bit command translates to a 1mA per LSB and a 65.535A full-scale current using a $40m\Omega$ current-sense resistor (RS in Figure 1). Equivalently, the ChargeCurrent() value sets the voltage across the CSIP and CSIN inputs in $40\mu V$ increments. The MAX8713 ignores the lowest 5 LSBs and uses the next 6 bits to set the current DAC. The charge current range is 0 to 2.016A using a $40m\Omega$ current-sense resistor. All codes requesting charge current above 2.016A result in a setting of 2.016A. For larger current settings, scale down

the sense resistor. All codes requesting charge current between 1mA to 32mA result in a current setting of 32mA. To stop charging, set ChargeCurrent() to 0. Upon initial power-up, the ChargeVoltage() and ChargeCurrent() values are cleared and the charger remains shut down. To start the charger, send valid ChargeVoltage() and ChargeCurrent() commands.

The ChargeCurrent() command uses the Write-Word protocol (Figure 5). The command code for ChargeCurrent() is 0x14 (0b00010100). Table 2 shows the format of the ChargeCurrent() register. Figure 4 shows the mapping between the charge-current set point and the ChargeCurrent() code. The default charge current setting at power-up is 0mA.

LDO Regulator

An integrated low-dropout (LDO) linear regulator provides a 5.4V supply derived from DCIN, and delivers over 5mA of load current. The LDO powers the gate drivers of the n-channel MOSFETs in the DC-DC converter. See the MOSFET Drivers section. The LDO also biases the 4.096V reference and most of the control circuitry. Bypass LDO to GND with a 1µF ceramic capacitor.

VDD Supply

The V_{DD} input provides power to the SMBus interface. Connect V_{DD} to LDO, or apply an external supply to V_{DD} to keep the SMBus interface active while the supply to DCIN is removed. When V_{DD} is biased, the internal registers are maintained. Bypass V_{DD} to GND with a 0.1µF ceramic capacitor.

Operating Conditions

Table 3 is a summary of operating states of the MAX8713.

- Adapter Present. When DCIN is greater than 7.5V, the adapter is considered to be present. In this condition, both the LDO and REF function properly and battery charging is allowed.
- Power Fail. When DCIN is less than BATT + 0.3V, the MAX8713 is in the power-fail state, since the DC-DC converter is in dropout. The charger will not attempt to charge when in the power-fail state.
- **VDD Undervoltage.** When VDD is less than 2.5V, the VDD supply is considered to be in an undervoltage state. The SMBus interface does not respond to commands. When coming out of the undervoltage condition, the part is in its power-on reset state. No charging occurs when VDD is in the undervoltage state. When VDD is greater than 2.5V, SMBus registers are preserved.

Table 1. ChargeVoltage()

BIT	BIT NAME	DESCRIPTION
0	_	Not used. Normally a 1mV weight.
1	_	Not used. Normally a 2mV weight.
2	_	Not used. Normally a 4mV weight.
3	_	Not used. Normally an 8mV weight.
4	Charge Voltage, DACV 0	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 16mV of charge-voltage compliance.
5	Charge Voltage, DACV 1	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 32mV of charge-voltage compliance.
6	Charge Voltage, DACV 2	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 64mV of charge-voltage compliance.
7	Charge Voltage, DACV 3	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 128mV of charge-voltage compliance.
8	Charge Voltage, DACV 4	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 256mV of charge-voltage compliance.
9	Charge Voltage, DACV 5	0 = Adds 0mV of charge-voltage compliance, 1024mV (min). 1 = Adds 512mV of charge-voltage compliance.
10	Charge Voltage, DACV 6	0 = Adds 0mV of charge-voltage compliance. 1 = Adds 1024mV of charge-voltage compliance.
11	Charge Voltage, DACV 7	0 = Adds 0mV of charge-voltage compliance. 1 = Adds 2048mV of charge-voltage compliance.
12	Charge Voltage, DACV 8	0 = Adds 0mV of charge-voltage compliance. 1 = Adds 4096mV of charge-voltage compliance.
13	Charge Voltage, DACV 9	0 = Adds 0mV of charge-voltage compliance. 1 = Adds 8192mV of charge-voltage compliance.
14	Charge Voltage, DACV 10	0 = Adds 0mV of charge-voltage compliance. 1 = Adds 16,384mV of charge-voltage compliance, 19,200mV (max).
15	_	Not used. Normally a 32,768mV weight.

Command: 0x15

SMBus Interface

The MAX8713 receives control inputs from the SMBus interface. The serial interface complies with the SMBus protocols as documented in the System Management Bus Specification V1.1, which can be downloaded from www.smbus.org. The MAX8713 uses the SMBus Read-Word and Write-Word protocols (Figure 5) to communicate with the smart battery. The MAX8713 is an SMBus slave device and does not initiate communication on the bus. It responds to the 7-bit address 0b0001001_(0x12). In addition, the MAX8713 has two identification

(ID) registers: a 16-bit device ID register and a 16-bit manufacturer ID register.

The data (SDA) and clock (SCL) pins have Schmitt-trigger inputs that can accommodate slow edges. Choose pullup resistors for SDA and SCL to achieve rise times according to the SMBus specifications.

Communication starts when the master signals a START condition, which is a high-to-low transition on SDA, while SCL is high. When the master has finished communicating, the master issues a STOP condition, which is a low-to-high transition on SDA, while SCL is high.

Table 2. ChargeCurrent()

ВІТ	BIT NAME	DESCRIPTION
0	_	Not used. Normally a 1mA weight.
1	_	Not used. Normally a 2mA weight.
2	_	Not used. Normally a 4mA weight.
3	_	Not used. Normally an 8mA weight.
4	_	Not used. Normally a 16mA weight.
5	Charge Current DAC, bit 0	0 = Adds 0mA of charger current compliance. 1 = Adds 32mA of charger current compliance.
6	Charge Current DAC, bit 1	0 = Adds 0mA of charger current compliance. 1 = Adds 64mA of charger current compliance.
7	Charge Current DAC, bit 2	0 = Adds 0mA of charger current compliance. 1 = Adds 128mA of charger current compliance.
8	Charge Current DAC, bit 3	0 = Adds 0mA of charger current compliance. 1 = Adds 256mA of charger current compliance.
9	Charge Current DAC, bit 4	0 = Adds 0mA of charger current compliance. 1 = Adds 512mA of charger current compliance.
10	Charge Current DAC, bit 5	0 = Adds 0mA of charger current compliance. 1 = Adds 1024mA of charger current compliance. 2016mA (max).
11	_	Not used. Normally a 2048mA weight.
12	_	Not used. Normally a 4096mA weight.
13	_	Not used. Normally a 8192mA weight.
14	_	Not used. Normally a 16,384mA weight.
15	_	Not used. Normally a 32,768mA weight.

Command: 0x14

The bus is then free for another transmission. Figures 6 and 7 show the timing diagram for signals on the SMBus interface. The address-byte, command-byte, and data-bytes are transmitted between the START and STOP conditions. The SDA state is allowed to change only while SCL is low, except for the START and STOP conditions. Data is transmitted in 8-bit bytes and is sampled on the rising edge of SCL. Nine clock cycles are required to transfer each byte in or out of the MAX8713 because either the master or the slave acknowledges the receipt of the correct byte during the ninth clock. The MAX8713 supports the charger commands as described in Tables 2–4.

Battery Charger Commands

The MAX8713 supports four battery-charger commands that use either Write-Word or Read-Word protocols, as summarized in Table 2. ManufacturerID() and DeviceID() can be used to identify the MAX8713. On the MAX8713, ManufacturerID() always returns 0x004D and DeviceID() always returns 0x0007.

DC-DC Converter

The MAX8713 employs a pseudo-fixed-frequency, current-mode control scheme with cycle-by-cycle current limit. The controller's constant off-time (tOFF) is calculated based on VDCIN, VBATT, and RFREQ, and has a minimum value of 300ns. The operation of the DC-DC controller is determined by the following four comparators as shown in the functional diagram (Figure 2):

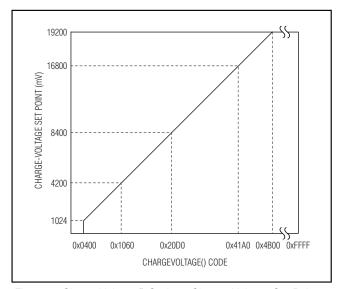


Figure 3. ChargeVoltage() Code to Charge-Voltage Set-Point Mapping

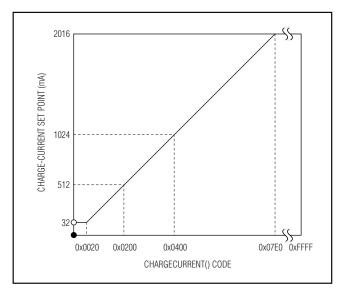


Figure 4. Charge-Current() Code to Charge-Current Set Point Mapping ($R_2 = 40m\Omega$)

Table 3. Summary of Operating States

INPUT CONDITIONS	OPERATING STATES								
INPOT CONDITIONS	ADAPTER PRESENT	POWER FAIL	V _{DD} UNDERVOLTAGE						
DCIN	V _{DCIN} > 7.5V	V _{DCIN} < V _{BATT} + 0.1V	X						
BATT	X	VBATT > VDCIN - 0.1V	X						
V _{DD}	X	Х	V _{DD} < 2.5V						

X = Don't care.

The **IMIN** comparator sets the peak inductor current in discontinuous mode. IMIN compares the control signal (LVC) against 100mV (typ). When LVC voltage is less than 100mV, DHI and DLO are both low.

The **CCMP** comparator is used for current-mode regulation in continuous-conduction mode. CCMP compares LVC against the charging-current feedback signal (CSI). The comparator output is high and the high-side MOSFET on-time is terminated when the CSI voltage is higher than LVC.

The **IMAX** comparator provides a cycle-by-cycle current limit. IMAX compares CSI to 2V (corresponding to 2.5A when RS = $40 m\Omega$). The comparator output is high and the high-side MOSFET on-time is terminated when the current-sense signal exceeds 2.5A. A new cycle cannot start until the IMAX comparator output goes low.

The **ZCMP** comparator provides zero-crossing detection during discontinuous conduction. ZCMP compares the current-sense feedback signal to 188mA (RS = $40m\Omega$). When the inductor current is lower than the

188mA threshold, the comparator output is high and DLO is turned off.

Setting the Switching Frequency

The MAX8713 features an adjustable switching frequency. To set the switching frequency, choose RFREQ according to the following equation:

$$R_{FREQ} = \frac{100kHz \times 400k\Omega}{f_{SWITCH}}$$

Higher switching frequencies are typically preferred to minimize inductor and capacitor requirements. See the *Typical Operating Characteristics*. The switching frequency has a minor dependence on V_{DCIN} and V_{BATT} because of voltage losses along the high current path and other 2nd-order effects not accounted in the MAX8713's off-time calculation. These can be accounted for by observing the curves in the *Typical Operating Characteristics*.

S	SLAVE ADDRESS	w	ACK	COMMAND Byte	ACK	LC	OW DATA Byte	ACK		I DATA Yte	ACK	Р				
	7 BITS	1b	1b	8 BITS	1b		8 BITS	1b	8	BITS	1b					
	MSB LSB	0	0	MSB LSB	0	MS	SB LSB	0	MSB	LSB	0					
	PRESET to 0b0001001			ChargingCurrent() = 0x14 ChargerVoltage() = 0x15	[D7	D0		D15	D8						
b	READ-WORD	FOF	IMAT							Γ						_
S	SLAVE ADDRESS	W	ACK	COMMAND Byte	ACK S	s	SLAVE Address	R	ACK	LOW DA BYTE		ACK		H DATA Yte	NACK	F
	7 BITS	1b	1b	8 BITS	1b		7 BITS	1b	1b	8 BITS	3	1b	8	BITS	1b	T
	MSB LSB	0	0	MSB LSB	0		MSB LSB	1	0	MSB	LSB	0	MSB	LSB	1	
	PRESET to 0b0001001			DeviceID() = 0xFF ManufacturerID() = 0xFE			PRESET to 0b0001001			D7	D0		D15	D8		
S :	GEND = START CONDI CK = ACKNOWLI = WRITE BIT (LI	EDGE OGIC	(LOGIC LOW)	EATED START CONDITION LOW)	NACI	K=	P CONDITION NOT ACKNOW D BIT (LOGIC	/LEDG	E (LOGIC	C HIGH)						

Figure 5. SMBus Write-Word and Read-Word Protocols

CCV, CCI, and LVC Control Blocks

The MAX8713 controls charge current (CCI control loop) or charge voltage (CCV control loop), depending on the operating condition. The two control loops CCV and CCI are brought together internally at the LVC (lowest voltage clamp) amplifier. The output of the LVC amplifier is the feedback control signal for the DC-DC controller. The minimum voltage of CCV and CCI appears at the output of the LVC amplifier and clamps the remaining control loop to within 0.3V above the control point. Clamping the other control loop close to the lowest control loop ensures fast transition with minimal overshoot when switching between different regulation modes (see the *Compensation* section).

Continuous-Conduction Mode

With sufficient charge current, the MAX8713's inductor current never crosses zero, which is defined as continuous-conduction mode. The regulator switches at 400kHz (RFREQ = $100k\Omega$) if it is not in dropout (VBATT < $0.88 \times VDCIN$). The controller starts a new cycle by turning on the high-side MOSFET and turning off the low-side MOSFET. When the charge-current feedback signal (CSI) is greater than the control point (LVC), the CCMP comparator output goes high and the controller

initiates the off-time by turning off the high-side MOSFET and turning on the low-side MOSFET. The operating frequency is governed by the off-time and is dependent upon VDCIN, VBATT, and RFREQ. See the *Setting the Switching Frequency* section for more information.

At the end of the fixed off-time, the controller initiates a new cycle if the control point (LVC) is greater than 100mV, and the peak charge current is less than the cycle-by-cycle current limit. Restated another way, IMIN must be high and IMAX must be low for the controller to initiate a new cycle. If the peak inductor current exceeds the IMAX comparator threshold, then the on-time is terminated. The cycle-by-cycle current limit effectively protects against overcurrent and short-circuit faults.

There is a 0.3µs minimum off-time when the (VDCSNS-VBATT) differential becomes too small. If VBATT \geq 0.88 x VDCSNS, then the threshold for minimum off-time is reached and the off-time is fixed at 0.3µs. The switching frequency in this mode varies according to the equation:

$$f = \frac{V_{IN} - V_{OUT}}{0.3\mu s \times V_{IN}}$$

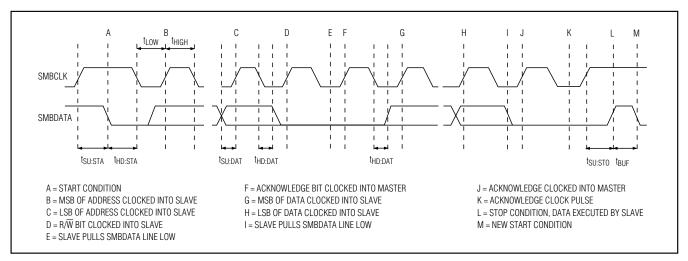


Figure 6. SMBUs Write Timing

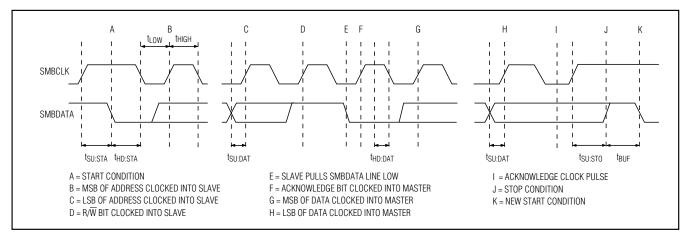


Figure 7. SMBus Read Timing

Table 4. Battery-Charger Command Summary

COMMAND	COMMAND NAME	READ/WRITE	DESCRIPTION	POR STATE
0x14	ChargeCurrent()	Write Only	6-Bit Charge Current Setting	0x0000
0x15	ChargeVoltage()	Write Only	11-Bit Charge Voltage Setting	0x0000
0xFE	ManufacturerID()	Read Only	Manufacturer ID	0x004D
0xFF	DeviceID()	Read Only	Device ID	0x0007

Discontinuous Conduction

The MAX8713 can also operate in discontinuous-conduction mode to ensure that the inductor current is always positive. The MAX8713 enters discontinuous-

conduction mode when the output of the LVC control point falls below 100mV. For RS = $40m\Omega$, this corresponds to 62.5mA.

$$I_{DIS} = 0.5 \times \frac{100 \text{mV}}{20 \times \text{RS}} = 62.5 \text{mA}$$

charge current for RS = $40m\Omega$

In discontinuous mode, a new cycle is not started until the LVC voltage rises above 100mV. Discontinuousmode operation can occur during conditioning charge of overdischarged battery packs or when the charger is in constant voltage mode as the charge current drops to zero.

Compensation

The charge voltage and charge current-regulation loops are compensated separately and independently at CCV and CCI.

CCV Loop Compensation

The simplified schematic in Figure 9 is sufficient to describe the operation of the MAX8713 when the voltage loop (CCV) is in control. The required compensation network is a pole-zero pair formed with Ccv and Rcv. The pole is necessary to roll off the voltage loop's response at low frequency. The zero is necessary to compensate the pole formed by the output capacitor and the load. Resr is the equivalent series resistance (ESR) of the charger output capacitor (Cout). RL is the equivalent charger output load, where RL = $\Delta V_{\rm BATT}$ / $\Delta I_{\rm CHG}$. The equivalent output impedance of the GMV amplifier, Rogmv, is greater than $10{\rm M}\Omega$. The voltage amplifier transconductance, GMV = $0.125\mu A/{\rm mV}$. The DC-DC converter transconductance is dependent upon the charge current-sense resistor RS:

$$GM_{OUT} = \frac{1}{A_{CSI} \times RS}$$

where ACSI = 20 and RS = 0.04Ω in the typical application circuits, so GMOUT = 1.25A/V.

The loop-transfer function is given by:

$$LTF = GM_{OUT} \times R_{L} \times GMV \times R_{OGMV} \times \\ \left[\frac{(1 + sC_{OUT} \times R_{ESR})(1 + sC_{CV} \times R_{CV})}{(1 + sC_{CV} \times R_{OGMV})(1 + sC_{OUT} \times R_{L})} \right]$$

The poles and zeros of the voltage loop-transfer function are listed from lowest frequency to highest frequency in Table 5.

Near crossover, C_{CV} is much lower impedance than R_{OGMV}. Since C_{CV} is in parallel with R_{OGMV}, C_{CV} dominates the parallel impedance near crossover. Additionally

Rcy is much higher impedance than Ccy and dominates the series combination of Rcy and Ccy, so:

$$\frac{R_{OGMV} \times (1 + sC_{CV} \times R_{CV})}{(1 + sC_{CV} \times R_{OGMV})} \cong R_{CV}$$

 C_{OUT} is also much lower impedance than R_L near crossover, so the parallel impedance is mostly capacitive and:

$$\frac{\mathsf{R}_\mathsf{L}}{(1+\mathsf{sC}_\mathsf{OUT}\times\mathsf{R}_\mathsf{L})} \cong \frac{1}{\mathsf{sC}_\mathsf{OUT}}$$

If RESR is small enough, its associated output zero has a negligible effect near crossover and the loop-transfer function can be simplified as follows:

LTF =
$$GM_{OUT} \times \frac{R_{CV}}{sC_{OUT}} \times G_{MV}$$

Setting LTF = 1 to solve for the unity-gain frequency yields:

$$f_{CO_CV} = GM_{OUT} \times G_{MV} \times \frac{R_{CV}}{2\pi \times C_{OUT}}$$

For stability, choose a crossover frequency less than 1/10 of the switching frequency. For example, choosing a crossover frequency of 25kHz and solving for Rcv using the component values listed in Figure 1 yields: $R_{CV} = 10k\Omega$.

$$V_{BATT} = 8.4V \qquad GMV = 0.125 mA/mV$$

$$I_{CHG} = 2A \qquad GM_{OUT} = 1.25 A/V$$

$$C_{OUT} = 10 \mu F \qquad f_{OSC} = 400 kHz$$

$$R_{L} = 0.2 \Omega \qquad f_{CO_{CV}} = 25 kHz$$

$$R_{CV} = \frac{2\pi \times C_{OUT} \times f_{CO_CV}}{GMV \times GM_{OUT}} \cong 10k\Omega$$

To ensure that the compensation zero adequately cancels the output pole, select $f_Z CV \le f_P OUT$.

 $C_{CV} \ge 200 pF$ (assuming 2 cells and 2A maximum charge current).

Figure 10 shows the Bode plot of the voltage loop frequency response using the values calculated above.

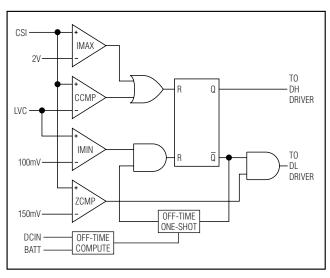


Figure 8. DC-DC Converter Block Diagram

CCI Loop Compensation

The simplified schematic in Figure 11 is sufficient to describe the operation of the MAX8713 when the battery current loop (CCI) is in control. Since the output capacitor's impedance has little effect on the response of the current loop, only a simple single pole is required to compensate this loop. ACSI is the internal gain of the current-sense amplifier. RS is the charge current-sense resistor ($40m\Omega$). ROGMI is the equivalent output impedance of the GMI amplifier, which is greater than $10M\Omega$. GMI is the charge-current amplifier transconductance = 1μ A/mV. GMOUT is the DC-DC converter transconductance = 1.25A/V.

The loop-transfer function is given by:

LTF =
$$GM_{OUT} \times A_{CSI} \times RS \times GMI \frac{R_{OGMI}}{1 + sR_{OGMI} \times C_{CI}}$$

which describes a single-pole system.

Since
$$GM_{OUT} = \frac{1}{A_{CSI} \times RS}$$
,

the loop-transfer function simplifies to:

LTF = GMI
$$\frac{R_{OGMI}}{1 + sR_{OGMI} \times C_{CI}}$$

The crossover frequency is given by:

$$f_{CO_CI} = \frac{GMI}{2\pi C_{CI}}$$

For stability, choose a crossover frequency lower than 1/10 of the switching frequency.

 $C_{CI} > 10 \times GMI / (2\pi f_{OSC}) = 4nF$, for a 400kHz switching frequency (RFREQ = 100k Ω).

Values for C_{CI} greater than ten times the minimum value may slow down the current-loop response. Choosing C_{CI}=10nF yields a crossover frequency of 15.9kHz. Figure 12 shows the Bode plot of the current-loop frequency response using the values calculated above.

MOSFET Drivers

The DHI and DLO outputs are optimized for driving moderate-sized power MOSFETs. The MOSFET drive capability is the same for both the low-side and highside switches. This is consistent with the variable duty factor that occurs in the notebook computer environment where the battery voltage changes over a wide range. There must be a low-resistance, low-inductance path from the DLO driver to the MOSFET gate to prevent shoot-through. Otherwise, the sense circuitry in the MAX8713 will interpret the MOSFET gate as "off" while there is still charge left on the gate. Use very short, wide traces measuring 10 to 20 squares or less (1.25mm to 2.5mm wide if the MOSFET is 25mm from the device). Unlike the DLO output, the DHI output uses a 50ns (typ) delay time to prevent the low-side MOSFET from turning on until DHI is fully off. The same considerations should be used for routing the DHI signal to the high-side MOSFET.

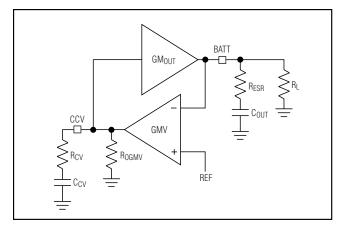


Figure 9. CCV Loop Diagram

Table 5. CCV Loop Poles and Zeros

NAME	EQUATION	DESCRIPTION
CCV Pole	$f_{P_CV} = \frac{1}{2\pi R_{OGMV} \times C_{CV}}$	Lowest Frequency Pole Created by C_{CV} and GMV's Finite Output Resistance. Since R_{OGMV} is very large and not well controlled, the exact value for the pole frequency is also not well controlled ($R_{OGMV} > 10 M\Omega$).
CCV Zero	$f_{Z_CV} = \frac{1}{2\pi R_{CV} \times C_{CV}}$	Voltage Loop-Compensation Zero. If this zero is at the same frequency or lower than the output pole fp_OUT, then the loop-transfer function approximates a single-pole response near the crossover frequency. Choose C _{CV} to place this zero at least 1 decade below crossover to ensure adequate phase margin.
Output Pole	$f_{P_OUT} = \frac{1}{2\pi R_L \times C_{OUT}}$	Output Pole Formed with the Effective Load Resistance (R _L) and the Output Capacitance (C _{OUT}). R _L influences the DC gain but does not affect the stability of the system or the crossover frequency.
Output Zero	$f_{Z_OUT} = \frac{1}{2\pi R_{ESR} \times C_{OUT}}$	Output ESR Zero. This zero can keep the loop from crossing unity gain if f_{Z_OUT} is less than the desired crossover frequency; therefore, choose a capacitor with an ESR zero greater than the crossover frequency.

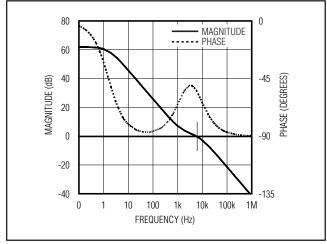


Figure 10. CCV Loop Response

The high-side driver (DHI) swings from LX to 5V above LX (BST) and has a typical impedance of 7Ω sourcing and 2Ω sinking. The low-side driver (DLO) swings from DLOV to ground and has a typical impedance of 2Ω sinking and 7Ω sourcing. This helps prevent DLO from being pulled up when the high-side switch turns on, due to capacitive coupling from the drain to the gate of the low-side MOSFET. This places some restrictions on the MOSFETs that can be used. Using a low-side MOSFET with smaller gate-to-drain capacitance can prevent these problems.

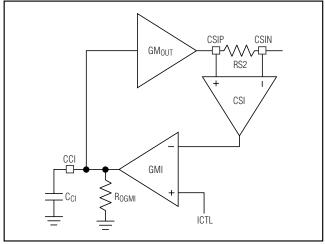


Figure 11. CCI Loop Diagram

Design Procedure

MOSFET Selection

Choose the n-channel MOSFETs according to the maximum-required charge current. Low-current applications usually require less attention. The high-side MOSFET (M1) must be able to dissipate the resistive losses plus the switching losses at both VDCIN(MIN) and VDCIN(MAX). Calculate both of these sums.

Ideally, the losses at $V_{DCIN(MIN)}$ should be roughly equal to the losses at $V_{DCIN(MAX)}$, with lower losses in between. If the losses at $V_{DCIN(MIN)}$ are significantly

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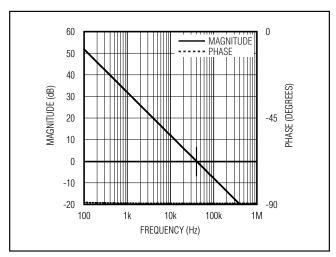


Figure 12. CCI Loop Response

higher than the losses at VDCIN(MAX), consider increasing the size of M1. Conversely, if the losses at VDCIN(MAX) are significantly higher than the losses at VIN(MIN), consider reducing the size of M1. If DCIN does not vary over a wide range, the minimum power dissipation occurs where the resistive losses equal the switching losses. Choose a low-side MOSFET that has the lowest-possible on-resistance (RDS(ON)), comes in a moderate-sized package (i.e., one or two 8-pin SO, DPAK, or D²PAK), and is reasonably priced. Make sure that the DLO gate driver can supply sufficient current to support the gate charge and the current injected into the parasitic gate-to-drain capacitor caused by the high-side MOSFET turning on; otherwise, cross-conduction problems can occur. Select devices that have short turn-off times, and make sure that M2(tDOFF(MAX)) - M1($t_{DON(MIN)}$) < 30ns, and M1($t_{DOFF(MAX)}$) -M2(tDON(MIN)) < 30ns. Failure to do so may result in efficiency-killing shoot-through currents.

MOSFET Power Dissipation

Worst-case conduction losses occur at the duty-factor extremes. For the high-side MOSFET, the worst-case power dissipation (PD) due to resistance occurs at the minimum supply voltage:

$$PD_{(HIGH-SIDE)} = \left(\frac{V_{BATT}}{V_{DCIN}}\right) \left(\frac{I_{LOAD}}{2}\right)^{2} \times R_{DS(ON)}$$

Generally, a small high-side MOSFET is desired to reduce switching losses at high input voltages. However, the RDS(ON) required to stay within package power-dissipation limits often limits how small the

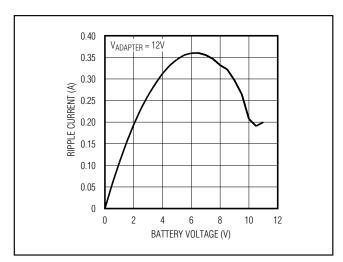


Figure 13. Ripple Current vs. Battery Voltage

MOSFET can be. The optimum occurs when the switching (AC) losses equal the conduction (RDS(ON)) losses. Switching losses in the high-side MOSFET can become an insidious heat problem when maximum AC adapter voltages are applied, due to the squared term in the CV²f switching-loss equation. If the high-side MOSFET that was chosen for adequate RDS(ON) at low supply voltages becomes extraordinarily hot when subjected to V_{IN(MAX)}, then choose a MOSFET with lower losses. Calculating the power dissipation in M1 due to switching losses is difficult since it must allow for difficult quantifying factors that influence the turn-on and turnoff times. These factors include the internal gate resistance, gate charge, threshold voltage, source inductance, and PC board layout characteristics. The following switching-loss calculation provides only a very rough estimate and is no substitute for breadboard evaluation, preferably including a verification using a thermocouple mounted on M1:

$$PD_{(HS_SWITCHING)} = \frac{V_{DCIN(MAX)}^2 \times C_{RSS} \times f_{SW} \times I_{LOAD}}{2 \times I_{GATE}}$$

where C_{RSS} is the reverse transfer capacitance of M1, and I_{GATE} is the peak gate-drive source/sink current (0.7A sourcing and 2.5A sinking).

For the low-side MOSFET (M2), the worst-case power dissipation always occurs at maximum input voltage:

$$PD_{(LOW-SIDE)} = \left[1 - \left(\frac{V_{BATT}}{V_{DCIN}}\right)\right] \left(\frac{I_{LOAD}}{2}\right)^{2} \times R_{DS(ON)}$$

Inductor Selection

The charge current, ripple, and operating frequency (off-time) determine the inductor characteristics. For optimum efficiency, choose the inductance according to the following equation:

$$L = V_{BATT} \times t_{OFF} / (0.3 \times I_{CHG})$$

This sets the ripple current to 1/3 of the charge current and results in a good balance between inductor size and efficiency. Higher inductor values decrease the ripple current. Smaller inductor values require high saturation current capabilities and degrade efficiency.

Inductor L1 must have a saturation current rating of at least the maximum charge current plus 1/2 of the ripple current (ΔIL):

$$I_{SAT} = I_{CHG} + (1/2) \Delta I_{L}$$

The ripple current is determined by:

$$\Delta IL = V_{BATT} \times t_{OFF} / L$$

where toff = $2.5\mu s$ (VDCIN - VBATT) / VDCIN for VBATT < 0.88 VDCIN, or:

Figure 13 illustrates the variation of the ripple current vs. battery voltage when the circuit is charging at 2A with a fixed input voltage of 19V.

Input Capacitor Selection

The input capacitor must meet the ripple-current requirement (I_{RMS}) imposed by the switching currents. Nontantalum chemistries (ceramic, aluminum, or OS-CON) are preferred due to their resilience to power-up surge currents.

$$I_{RMS} = I_{CHG} \left(\frac{\sqrt{V_{BATT}(V_{DCIN} - V_{BATT})}}{V_{DCIN}} \right)$$

The input capacitors should be sized so that the temperature rise due to ripple current in continuous conduction does not exceed approximately +10°C. The maximum ripple current occurs at 50% duty factor or $V_{DCIN} = 2 \times V_{BATT}$, which equates to 0.5 x ICHG. If the application of interest does not achieve the maximum value, size the input capacitors according to the worst-case conditions.

Output Capacitor Selection

The output capacitor absorbs the inductor ripple current and must tolerate the surge current delivered from

the battery when it is initially plugged into the charger. As such, both capacitance and ESR are important parameters in specifying the output capacitor as a filter and to ensure the stability of the DC-DC converter (see the *Compensation* section). Beyond the stability requirements, it is often sufficient to make sure that the output capacitor's ESR is simply much lower than the battery's ESR. Either tantalum or ceramic capacitors can be used on the output. Ceramic devices are preferable because of their good voltage ratings and resilience to surge currents.

Applications Information

Layout and Bypassing

Bypass DCIN with a $0.1\mu F$ ceramic to ground (Figure 1). D1 and D2 protect the MAX8713 when the DC power source input is reversed. A signal diode for D2 is adequate because DCIN only powers the LDO and the internal reference. Bypass V_{DD}, DCIN, LDO, DHIV, DLOV, SRC, DAC, and REF as shown in Figure 1.

Good PC board layout is required to achieve specified noise immunity, efficiency, and stable performance. The PC board layout artist must be given explicit instructions—preferably, a sketch showing the placement of the power switching components and high-current routing. Refer to the PC board layout in the MAX8713 evaluation kit for examples. A ground plane is essential for optimum performance. In most applications, the circuit is located on a multilayer board, and full use of the four or more copper layers is recommended. Use the top layer for high-current connections, the bottom layer for quiet connections, and the inner layers for uninterrupted ground planes.

Use the following step-by-step guide:

- 1) Place the high-power connections first, with their grounds adjacent:
- Minimize the current-sense resistor trace lengths, and ensure accurate current sensing with Kelvin connections.
- Minimize ground trace lengths in the high-current paths.
- Minimize other trace lengths in the high-current paths.
- Use >5mm-wide traces in the high-current paths.
- Connect C1 and C2 to the high-side MOSFET (10mm max length).
- Minimize the LX node (MOSFETs, rectifier cathode, inductor (15mm max length)). Keep LX on one side of the PC board to reduce EMI radiation.

MIXIM

Ideally, surface-mount power components are flush against one another with their ground terminals almost touching. These high-current grounds are then connected to each other with a wide, filled zone of top-layer copper, so they do not go through vias. The resulting top-layer subground plane is connected to the normal inner-layer ground plane at the paddle. Other high-current paths should also be minimized, but focusing primarily on short ground and current-sense connections eliminates about 90% of all PC board layout problems.

- 2) Place the IC and signal components. Keep the main switching node (LX node) away from sensitive analog components (current-sense traces and REF capacitor). Note: The IC must be no further than 10mm from the current-sense resistors. Quiet connections to REF, VMAX, IMAX, CCV, CCI, ACIN, and DCIN should be returned to a separate ground (GND) island. The appropriate traces are marked on the schematic with the () ground symbol. There is very little current flowing in these traces, so the ground island need not be very large. When placed
- on an inner layer, a sizable ground island can help simplify the layout because the low-current connections can be made through vias. The ground pad on the backside of the package should also be connected to this quiet ground island.
- 3) Keep the gate-drive traces (DHI and DLO) as short as possible (L < 20mm), and route them away from the current-sense lines and REF. These traces should also be relatively wide (W > 1.25mm).
- 4) Place ceramic bypass capacitors close to the IC. The bulk capacitors can be placed further away. Place the current-sense input filter capacitors under the part, connected directly to the GND pin.
- Use a single-point star ground placed directly below the part at the PGND pin. Connect the power ground (ground plane) and the quiet ground island at this location.

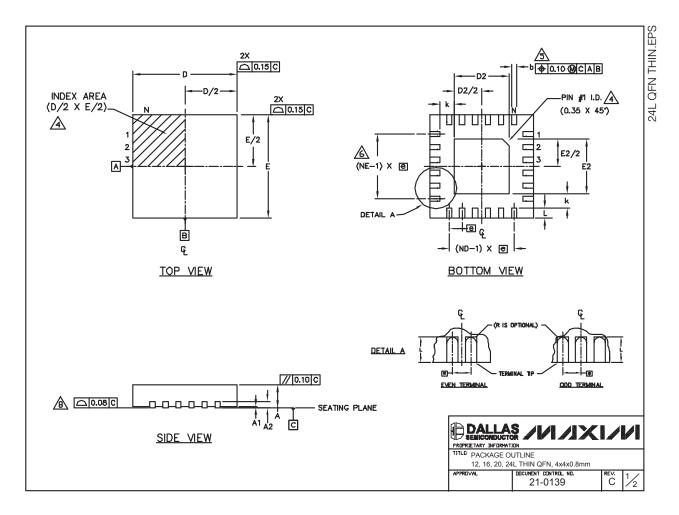
Chip Information

TRANSISTOR COUNT: 8400

PROCESS: BICMOS

Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.)

	COMMON DIMENSIONS												
PKG	12L 4×4			16L 4×4			20	L 4×	4	24L 4×4			
REF.	MIN.	NDM.	MAX	MIN.	NDM.	MAX.	MIN	NDM.	MAX	MIN.	MAX.		
Α	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	
A1	0.0	0.02	0.05	0.0	0.02	0.05	0.0	20.0	0.05	0.0	0.02	0.05	
A2	0.20 REF			0.20 REF			0.20 REF			0.20 REF			
b	0.25	0.30	0.35	0.25	0.30	0.35	0.20	0.25	0.30	0.18	0.23	0.30	
ם	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	
E	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	
6	0.80 BSC.			0.65 BSC.			0	.50 BS	c.	0	.50 BS	C.	
k	0.25	-	-	0.25	-	-	0.25	ı	ı	0.25	-	-	
L	0.45	0.55	0.65	0.45	0.55	0.65	0.45	0.55	0.65	0.30	0.40	0.50	
N		12			16			20		24			
ND		3			4			5		6			
NE		3		4			5			6			
Jedec Var.	WGGB			WGGC			١	√ GGD−:	1	WGGD-2			

Е	EXPOSED PAD VARIATIONS									
PKG.		D2			DOWN BONDS					
CODES	MIN.	NDM.	MAX	MIN.	NDM.	MAX.	ALLOVED			
T1244-2	1.95	2.10	2.25	1.95	2.10	2.25	NO			
T1244-3	1.95	2.10	2.25	1.95	2.10	2,25	YES			
T1244-4	1.95	2.10	2.25	1.95	2.10	2.25	NO			
T1644-2	1.95	2.10	2.25	1.95	2.10	2,25	NO			
T1644-3	1.95	2.10	2.25	1.95	2.10	2.25	YES			
T1644-4	1.95	2.10	2.25	1.95	2.10	2,25	NO			
T2044-1	1.95	2.10	2.25	1.95	2.10	2.25	NO			
T2044-2	1.95	2.10	2.25	1.95	2.10	2,25	YES			
T2044-3	1.95	2.10	2.25	1.95	2.10	2.25	NO			
T2444-1	2.45	2.60	2.63	2.45	2.60	2.63	NO			
T2444-2	1.95	2.10	2.25	1.95	2.10	2.25	YES			
T2444-3	2.45	2.60	2.63	2.45	2.60	2.63	YES			
T2444-4	2.45	2.60	2.63	2.45	2.60	2.63	NO			

NOTES:

- 1. DIMENSIONING & TOLERANCING CONFORM TO ASME Y14.5M-1994.
- 2. ALL DIMENSIONS ARE IN MILLIMETERS. ANGLES ARE IN DEGREES.
- 3. N IS THE TOTAL NUMBER OF TERMINALS.
- THE TERMINAL #1 IDENTIFIER AND TERMINAL NUMBERING CONVENTION SHALL CONFORM TO JESD 95-1 SPP-012. DETAILS OF TERMINAL #1 IDENTIFIER ARE OPTIONAL, BUT MUST BE LOCATED WITHIN THE ZONE INDICATED. THE TERMINAL #1 IDENTIFIER MAY BE EITHER A MOLD OR MARKED FEATURE.
- DIMENSION & APPLIES TO METALLIZED TERMINAL AND IS MEASURED BETWEEN 0.25 mm AND 0.30 mm FROM TERMINAL TIP.
- & ND AND NE REFER TO THE NUMBER OF TERMINALS ON EACH D AND E SIDE RESPECTIVELY.
- 7. DEPOPULATION IS POSSIBLE IN A SYMMETRICAL FASHION.
- 🚵 COPLANARITY APPLIES TO THE EXPOSED HEAT SINK SLUG AS WELL AS THE TERMINALS.
- 9. DRAWING CONFORMS TO JEDEC MO220, EXCEPT FOR T2444-1, T2444-3 AND T2444-4.



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