

### FEATURES

- Available as "HR" (high reliability) screened per MIL-PRF-19500, JANTX level. Add "HR" suffix to base part number.
- Available as non-RoHS (Sn/Pb plating), standard, and as RoHS by adding "-PBF" suffix.

### MAXIMUM RATINGS

Rating	Symbol	Value	Unit
<b>Peak repetitive forward and reverse off-state voltage</b> <sup>(1)</sup> MCR221-5 MCR221-7 MCR221-9	$V_{DRM}$ $V_{RRM}$	300 500 700	Volts
<b>On-state RMS current</b> (180° conduction angles), $T_C = 90^\circ\text{C}$	$I_{T(RMS)}$	16	Amps
<b>Average on-state current</b>	$I_{T(AV)}$	10	Amps
<b>Peak non-repetitive surge current</b> (1/2 cycle, sine wave 60Hz, $T_J = 125^\circ\text{C}$ )	$I_{TSM}$	160	Amps
<b>Circuit fusing</b> ( $t = 8.3\text{ms}$ , $T_J = -40$ to $+125^\circ\text{C}$ )	$I^2t$	100	$\text{A}^2\text{s}$
<b>Forward peak gate power</b>	$P_{GM}$	20	Watts
<b>Forward average gate power</b>	$P_{G(AV)}$	0.5	Watts
<b>Forward peak gate current</b>	$I_{GM}$	2.0	Amps
<b>Operating junction temperature range</b>	$T_J$	-40 to 125	$^\circ\text{C}$
<b>Storage temperature range</b>	$T_{stg}$	-40 to 150	$^\circ\text{C}$

### THERMAL CHARACTERISTICS

Characteristic	Symbol	Max	Unit
Thermal resistance, junction to case	$R_{\theta JC}$	1.5	$^\circ\text{C/W}$

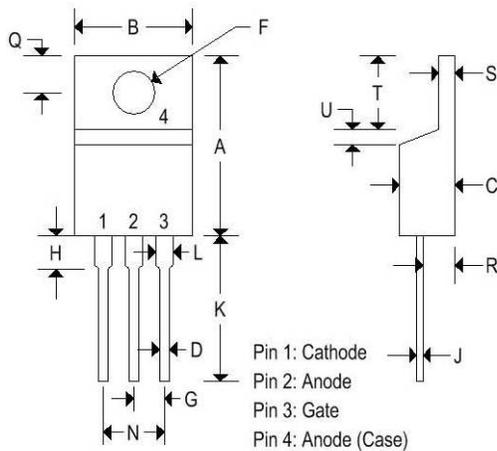
### ELECTRICAL CHARACTERISTICS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)

Characteristic	Symbol	Min	Typ	Max	Unit
<b>OFF CHARACTERISTICS</b>					
<b>Peak repetitive forward or reverse blocking current</b> ( $V_{AK} = \text{rated } V_{DRM} \text{ or } V_{RRM}$ , gate open)	$I_{DRM}, I_{RRM}$	-	-	10	$\mu\text{A}$
		-	-	2.0	mA
<b>ON CHARACTERISTICS</b>					
<b>Peak forward on-state voltage</b> ( $I_{TM} = 32\text{A}$ peak, pulse width $\leq 1\text{ms}$ , duty cycle $\leq 2\%$ )	$V_{TM}$	-	-	1.7	Volts
<b>Gate trigger current (continuous dc)</b> ( $V_D = 12\text{Vdc}$ , $R_L = 50\text{ohms}$ )	$I_{GT}$	-	5.0	30	mA
<b>Gate trigger voltage (continuous dc)</b> ( $V_D = 12\text{Vdc}$ , $R_L = 50\text{ohms}$ )	$V_{GT}$	-	0.7	1.5	Volts
		-	-	2.5	Volts
<b>Gate non-trigger voltage</b> ( $V_D = \text{Rated } V_{DRM}$ , $R_L = 50\text{ohms}$ )	$V_{GD}$	0.2	-	-	Volts

ON CHARACTERISTICS						
<b>Holding current</b> ( $V_D = 12V_{dc}$ )	$T_C = 25^\circ C$	$I_H$	-	6	40	mA
	$T_C = -40^\circ C$		-	-	60	
<b>Turn-on time</b> ( $I_{TM} = 16A, I_{GT} = 40mA_{dc}, V_D = \text{rated } V_{DRM}$ )		$t_{gt}$	-	1.0	-	$\mu s$
<b>Turn-off time</b> ( $I_{TM} = 16A, I_R = 16A, V_D = \text{rated } V_{DRM}$ )	$T_C = 25^\circ C$	$t_q$	-	15	-	$\mu s$
	$T_J = 125^\circ C$		-	35	-	
DYNAMIC CHARACTERISTICS						
<b>Critical rate of rise of off state voltage</b> ( $V_D = \text{rated } V_{DRM}, \text{exponential waveform}$ )	$T_J = 125^\circ C$	$dv/dt$	-	50	-	$V/\mu s$

### MECHANICAL CHARACTERISTICS

<b>Case:</b>	TO-220AB
<b>Marking:</b>	Body painted, alpha-numeric
<b>Pin out:</b>	See below



	TO-220AB			
	Inches		Millimeters	
	Min	Max	Min	Max
A	0.575	0.620	14.600	15.750
B	0.380	0.405	9.650	10.290
C	0.160	0.190	4.060	4.820
D	0.025	0.035	0.640	0.890
F	0.142	0.147	3.610	3.730
G	0.095	0.105	2.410	2.670
H	0.110	0.155	2.790	3.930
J	0.014	0.022	0.360	0.560
K	0.500	0.562	12.700	14.270
L	0.045	0.055	1.140	1.390
N	0.190	0.210	4.830	5.330
Q	0.100	0.120	2.540	3.040
R	0.080	0.110	2.040	2.790
S	0.045	0.055	1.140	1.390
T	0.235	0.255	5.970	6.480
U	-	0.050	-	1.270
V	0.045	-	1.140	-
Z	-	0.080	-	2.030

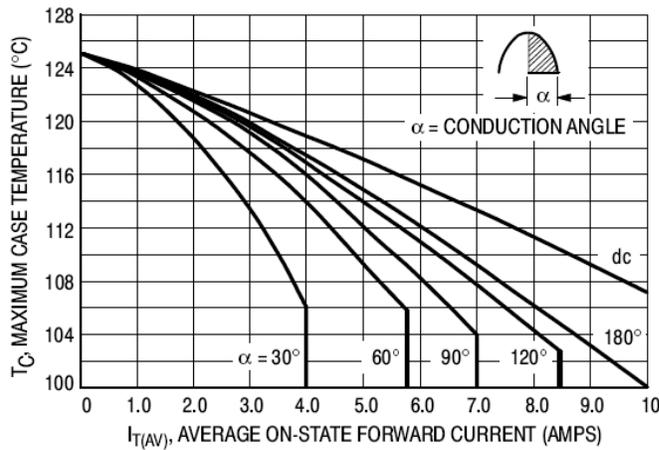
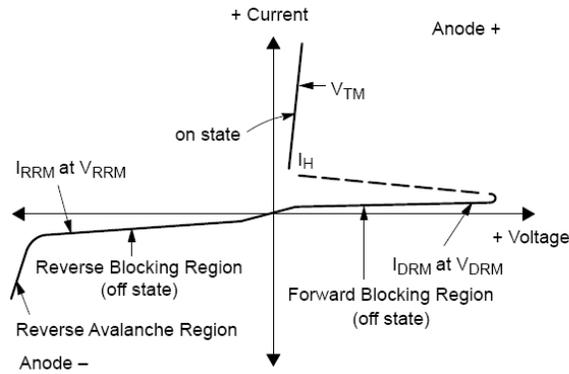


Figure 1. Average Current Derating

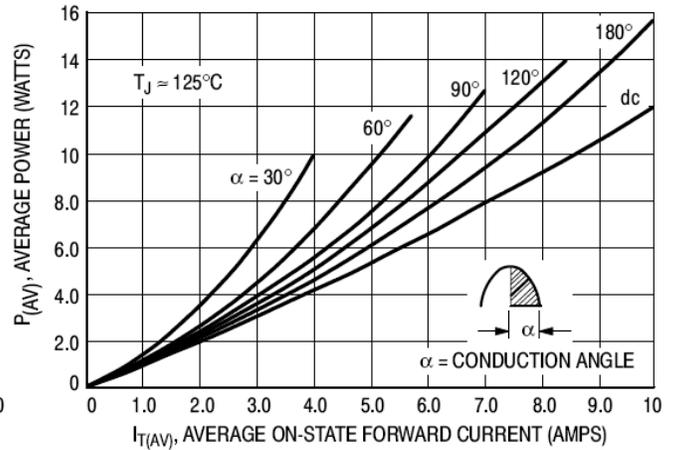


Figure 2. Maximum On-State Power Dissipation

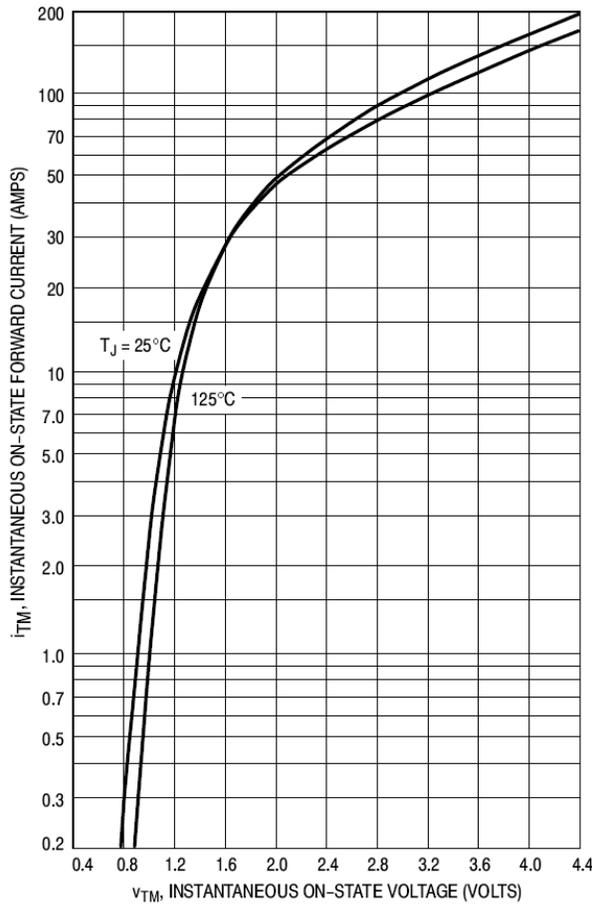


Figure 3. On-State Characteristics

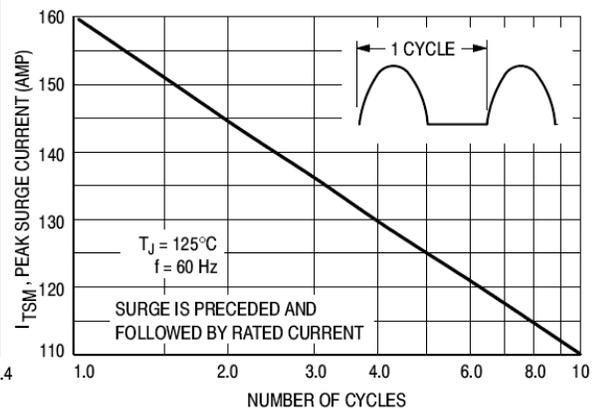


Figure 4. Maximum Non-Repetitive Surge Current

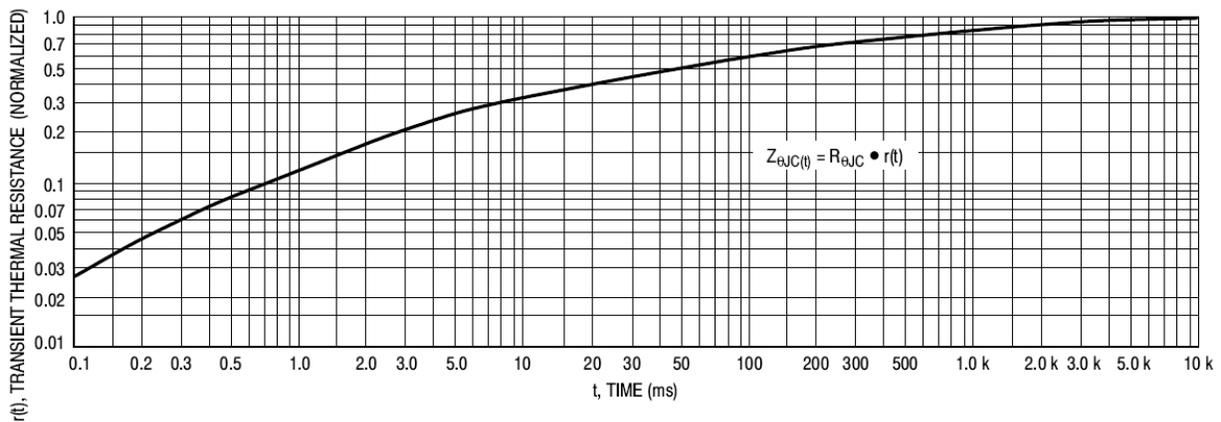


Figure 5. Thermal Response

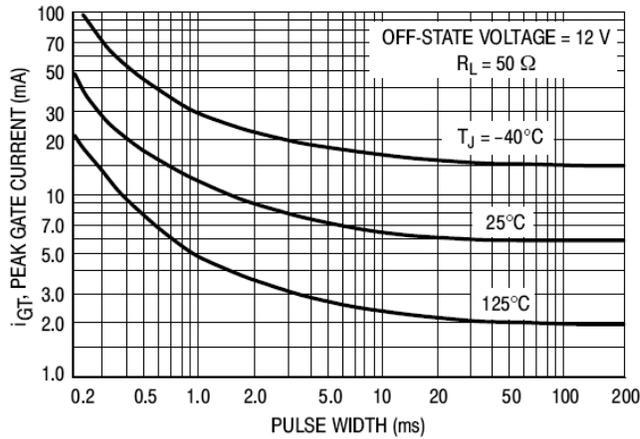


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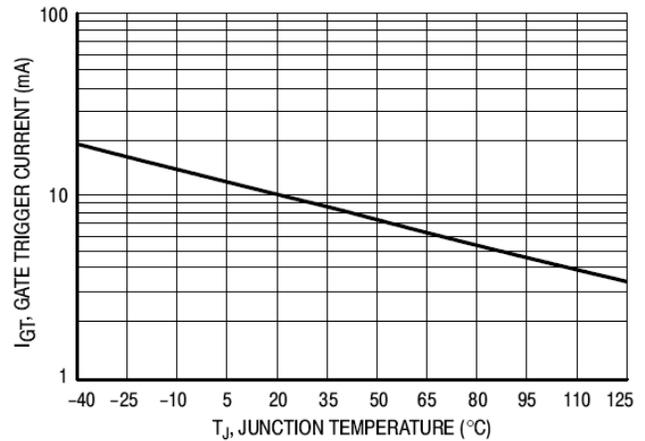
# MCR221-5, MCR221-7, MCR221-9

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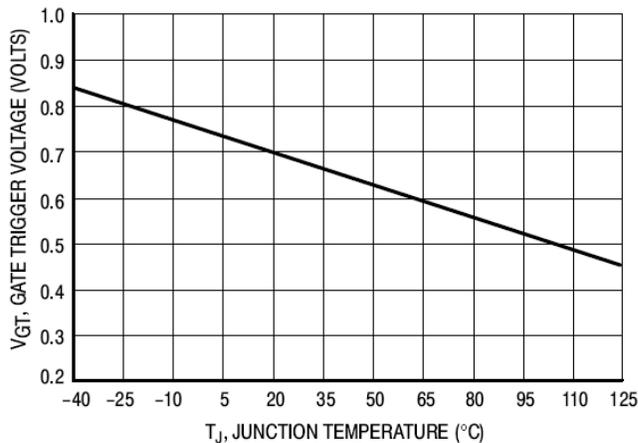
SILICON CONTROLLED RECTIFIERS



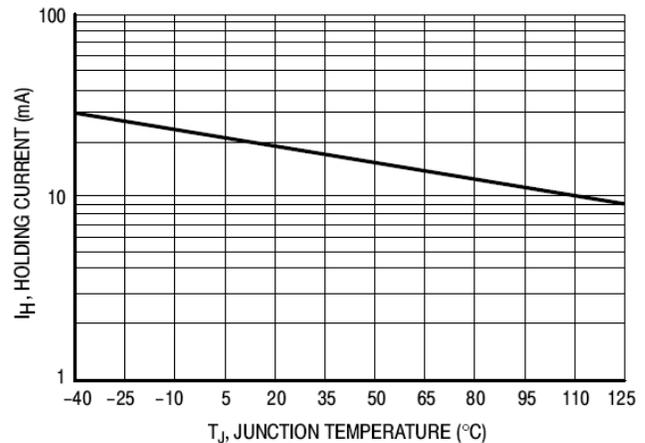
**Figure 6. Typical Gate Trigger Current versus Pulse Width**



**Figure 7. Typical Gate Trigger Current versus Junction Temperature**



**Figure 8. Typical Gate Trigger Voltage versus Junction Temperature**



**Figure 9. Typical Holding Current versus Junction Temperature**