#### Not Recommended for New Designs, Use MKP338 1 X1

MKP336 1 X1



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## Interference Suppression Film Capacitors MKP Radial Potted Type



#### FEATURES

- 15 mm to 27.5 mm lead pitch. Supplied in box, taped on ammopack or reel
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>



#### **APPLICATIONS**

#### X1 class

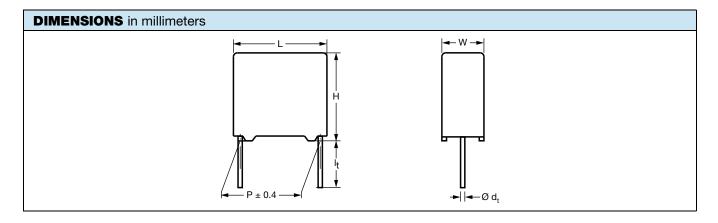
For X1 electromagnetic interference suppression in across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 275  $V_{AC}.$ 

For application limitations please refer to section "Application Notes".

	0.01 UE to 1 UE (proferred values according to E6)		
Capacitance range (E12 series)	0.01 $\mu$ F to 1 $\mu$ F (preferred values according to E6)		
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %		
Rated AC voltage	275 V <sub>AC</sub> ; 50 Hz to 60 Hz		
Permissible DC voltage	630 V <sub>DC</sub>		
Climatic testing class (according to EN 60068-1)	55/105/56/B		
Maximum application temperature	105 °C		
Rated temperature	105 °C		
Leads	Tinned wire		
Reference standards	IEC 60384-14 ed-4 (2013) and EN 132400 IEC 60065, pass. flamm. class B UL 60384-14 CSA E384-14		
Dielectric	Polypropylene film		
Electrodes	Metallized film		
Construction	Mono construction		
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0		
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals		

Note

For more detailed data and test requirements, contact <u>rfi@vishay.com</u>



1 For technical questions, contact: <u>rfi@vishay.com</u>

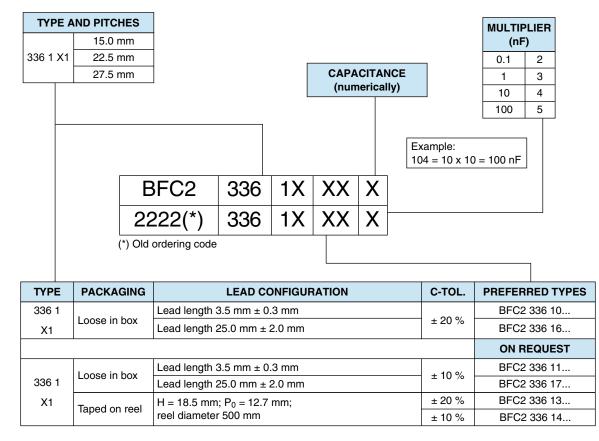
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## MKP336 1 X1

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#### **COMPOSITION OF CATALOG NUMBER**



#### Note

<sup>(1)</sup> For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Tangent of loss angle:	at 10 kHz				
C ≤ 100 nF	≤ 10 x 10 <sup>-4</sup>				
100 nF < C ≤ 470 nF	≤ 20 x 10 <sup>-4</sup>				
C > 470 nF	≤ 70 x 10 <sup>-4</sup>				
Rated voltage pulse slope (dU/dt)R at 385 VDC:					
P = 15 mm	250 V/µs				
P = 22.5 mm	150 V/µs				
P = 27.5 mm	100 V/µs				
R between leads, for C $\leq$ 0.33 $\mu F$ at 100 V; 1 min	> 15 000 MΩ				
RC between leads, for C > 0.33 µF at 100 V; 1 min	> 5000 s				
R between leads and case; 100 V; 1 min	> 30 000 MΩ				
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$ ; rise time $\leq$ 1000 V/s	3400 V; 1 min				
Withstanding (AC) voltage between leads and case    2050 V; 1 min					

#### Note

<sup>(1)</sup> See "Voltage Proof Test for Metalized Film Capacitors": <u>www.vishay.com/doc?28169</u>

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# **MKP336 1 X1**

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ELECTRICAL DATA AND ORDERING INFORMATION										
				CA	TALOG NU	JMBER BFC2 336	1 AND	PACKAGING		
		DIMENSIONS	MASS (g) <sup>(1)</sup>	LOOSE IN BOX				REEL 500 mm <sup>(1)(2)</sup>		
1040	CAP. (μF)	CAP. WYHYI		l <sub>t</sub> = 3.5 mm ± 0.3 mm		l <sub>t</sub> = 25.0 mm ± 2.0 mm		H = 18.5 mm; P <sub>0</sub> = 12.7 mm		
				LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ	
	PITCH = 15.0 mm ± 0.4 mm; d <sub>t</sub> = 0.6 mm ± 0.06 mm; U <sub>RAC</sub> = 275 V; C-TOL. = ± 20 %									
	0.010		19001		19007		19002			
	0.015		1	10153	1000	16153	1000	13153	1100	
	0.022			10223	1000	16223	1000	13223		
	0.033	6.0 x 12.0 x 17.5	1.4	10333		16333		13333	900	
				4 mm; d <sub>t</sub> = 0.8 mn	n ± 0.08 m		C-TOL. = :			
	0.047	7.0 x 13.5 x 17.5	1.8	10473	1000	16473		13473	800	
	0.068	8.5 x 15.0 x 17.5	2.4	10683		16683	500	13683	650	
	0.100	10.0 x 16.5 x 17.5	3	10104	500	16104		13104	600	
				4 mm; d <sub>t</sub> = 0.8 mn	1 ± 0.08 m		C-TOL. = :			
	0.10	7.0 x 16.5 x 26.0	2.9	19003		19008		19004	550	
	0.15	8.5 x 18.0 x 26.0	3.8	10154	200	16154	500	13154	450	
	0.22	10.0 x 19.5 x 26.0	6.8	10224		16224		13224	400	
				4 mm; d <sub>t</sub> = 0.8 mn	n ± 0.08 m	m; U <sub>RAC</sub> = 275 V; (	C-TOL. = :	<u>⊧ 20 %</u>		
	0.22	11.0 x 21.0 x 31.0	7.4	19005		19009				
	0.33	13.0 x 23.0 x 31.0	9.2	10334	100	16334	125			
	0.47	15.0 x 25.0 x 31.0	12.3	10474	100	16474	120			
	0.68	18.0 x 28.0 x 31.0	16.1	10684		16684				
	1.00	21.0 x 31.0 x 31.0	20.3	10105	50	16105	75			
		PITCH = 15.0	mm ± 0.	4 mm; d <sub>t</sub> = 0.6 mn	n ± 0.06 m	m; U <sub>RAC</sub> = 275 V; (	C-TOL. = :			
	0.010		1	11103	1000	17103	1000	14103		
	0.012	5.0 x 11.0 x 17.5		11123		17123		14123	1100	
	0.015		•	11153		17153		14153		
275	0.018			11183		17183		14183		
	0.022	6.0 x 12.0 x 17.5	1.4	11223		17223		14223	900	
	0.027			11273		17273		14273		
		PITCH = 15.0	mm ± 0.4	4 mm; d <sub>t</sub> = 0.8 mn	n ± 0.08 m		C-TOL. = :			
	0.033	7.0 x 13.5 x 17.5	1.8	11333		17333		14333	800	
	0.039			11393	1000	17393	500	14393		
	0.047	8.5 x 15.0 x 17.5	2.4	11473		17473		14473	650	
	0.056			11563		17563		14563		
	0.068	$-100 \times 165 \times 1/5$	3	11683	500	17683		14683	600	
	0.082			11823		17823		14823		
	0.10			4 mm; d <sub>t</sub> = 0.8 mn	1 ± 0.08 m				550	
	0.10	7.0 x 16.5 x 26.0	2.9	11104		17104	500	14104	550	
	0.12 8.5 x 18.0 x 26.0	3.8	11124	200	17124	250	14124	450		
	0.15		0.0	11154		17154	500	14154	400	
	0.18	10.0 x 19.5 x 26.0	6.8	11184	0.00	17184	500	14184	400	
PITCH = 27.5 mm ± 0.4 mm; dt = 0.8 mm ± 0.08 mm; U <sub>RAC</sub> = 275 V; C-TOL. = ± 10 %										
	0.22	11.0 x 21.0 x 31.0	7.4	11224 11274		17224				
	0.27		0.0			17274				
	0.33	13.0 x 23.0 x 31.0	9.2	11334	100	17334	105			
	0.39	15.0 x 25.0 x 31.0	12.3	11394	100	17394	125			
	0.47	-	11474		17474	l				
	0.56	18.0 x 28.0 x 31.0	16.1	11564		17564				
	0.68			11684		17684	75	4		
	0.82	21.0 x 31.0 x 31.0	20.3	11824	50	17824	75			

#### Notes

SPQ = Standard Packing Quantity

(1) Reel diameter = 356 mm is available on request
 (2) H = In tape height; P<sub>0</sub> = Sprocket hole distance; for detailed specifications refer to Packaging Information.
 (3) Weight for short lead product only

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APPROVALS						
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS		
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	275 V <sub>AC</sub>	10 nF to 1 µF	FI 2016036	www.vishay.com/doc?28197		
UL 60384-14	275 V <sub>AC</sub>	10 nF to 1 µF	E354331	www.vishay.com/doc?28188		
CSA E384-14	275 V <sub>AC</sub>	10 nF to 1 µF	E354331	www.visnay.com/doc?20100		
CB-Test-Certificate	275 V <sub>AC</sub>	10 nF to 1 µF	FI 9217	www.vishay.com/doc?28198		

The ENEC-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





#### MOUNTING

#### Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging information".

#### Specific Method of Mounting to Withstand Vibration and Shock

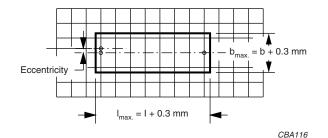
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches  $\leq$  15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

#### Space Requirements on Printed Circuit Board

The maximum length and width of film capacitors is shown in Figure:

- Eccentricity as in figure. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference:  $h_{max.} \le h + 0.3 \text{ mm}$



#### **SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note: **"Soldering Guidelines for Film Capacitors":** <u>www.vishay.com/doc?28171</u>

#### Storage Temperature

 $T_{sta}$  = -25 °C to +35 °C with RH maximum 75 % without condensation

#### **Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

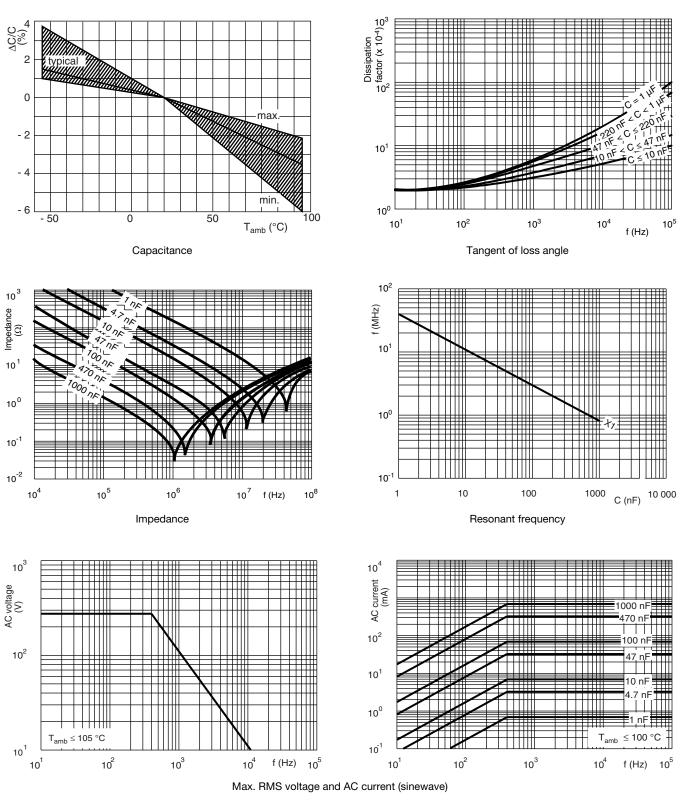
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**CHARACTERISTICS** 



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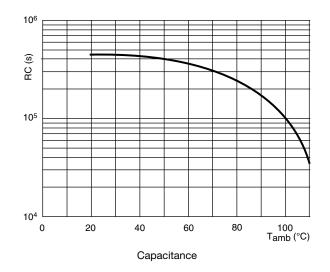
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#### **APPLICATION NOTES**

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains
  voltage of 310 V<sub>AC</sub>.
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly te rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <u>dc-film@vishay.com</u>
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C. (125 °C for less than 1000 h) for C  $\leq$  470 nF and 110 °C for C > 470 nF.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435  $V_{DC}$  and divided by the applied voltage.

#### INSPECTION REQUIREMENTS

#### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D			
4.1 Dimensions (detail)			As specified in chapters "General Data" of this specification	
Initial measurements		Capacitance Tangent of loss angle: For C $\leq$ 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz		
4.3 Robustness of terminations		Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage	

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D				
4.4 Resistance to soldering heat		No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s			
4.19 Component solvent resistance		Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h			
4.4.2 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C  \le 5$ % of the value measured initially		
		Tangent of loss angle	Increase of tan $\delta$ : $\leq$ 0.008 Compared to values measured initially		
		Insulation resistance	As specified in section "Insulation Resistance" of this specification		
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
Initial measurements		Capacitance Tangent of loss angle: For C $\leq$ 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz	No visible damage Legible marking		
4.20 Solvent resistance of the marking: see section "General Notes"; item 5		Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage		
4.6 Rapid change of temperature		θA = - 55 °C θB = + 105 °C 5 cycles			
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
4.6.1 Inspection		Duration t = 30 min			
4.7 Vibration (see note 3.1)		Visual examination Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration 6 h	No visible damage		
4.7.2 Final inspection		Visual examination	No visible damage		

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
4.9 Shock (see note 3)		Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms			
4.9.2 Final measurements		Visual examination	No visible damage		
		Capacitance	$ \Delta C/C  \leq 5$ % of the value measured initially		
		Tangent of loss angle	Increase of tan $\delta : \le 0.008$ Compared to values measured initially		
		Insulation resistance	As specified in section "Insulation Resistance" of this specification		
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D				
4.11 Climatic sequence					
4.11.1 Initial measurements		Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B			
4.11.2 Dry heat		Temperature: 105 °C Duration: 16 h			
4.11.3 Damp heat cyclic Test Db First cycle					
4.11.4 Cold		Temperature: - 55 °C Duration: 2 h			
4.11.5 Damp heat cyclic Test Db remaining cycles					
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D				
4.11.6 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.11.1.		
		Tangent of loss angle	Increase of tan $\delta :\leq$ 0.008 compared to values measured in 4.11.1		
		Voltage proof 1200 V <sub>DC</sub> ; 1 min between term	No permanent breakdown or flash-over		
		Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification		

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C2	D				
4.12 Damp heat steady state		56 days, 40 °C, 90 % to 95 % RH, no load capacitance			
4.12.1 Initial measurements		Tangent of loss angle at 10 kHz			
4.12.3 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C  \leq 5$ % of the value measured in 4.12.1.		
		Tangent of loss angle	Increase of tan $\delta$ : $\leq$ 0.008 Compared to values measured in 4.12.1.		
		Voltage proof 1200 V <sub>DC</sub> ; 1 min between term	No permanent breakdown or flash-over		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		
SUB GROUP C3	D				
4.13.1 Initial measurements		Capacitance Tangent of loss angle: For C $\leq$ 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz			
4.13 Impulse voltage		3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No selfhealing breakdowns or flashover		
4.14 Endurance		Duration: 1000 h 1.25 U <sub>RAC</sub> at 105 °C Once in every hour the voltage is increased to 1000 V <sub>RMS</sub> for 0.1 s via resistor of 47 $\Omega \pm 5$ %			
SUB GROUP C3	D				
4.14.7 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.13.1.		
		Tangent of loss angle	Increase of tan $\delta$ : $\leq$ 0.008 Compared to values measured in 4.13.1.		
		Voltage proof 1200 $V_{DC}$ ; 1 min between terminations 2050 $V_{DC}$ ; 1 min between terminations and case	No permanent breakdown or flash-over		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C 4	D				
4.15 Charge and discharge		10 000 cycles (50 c/s) charge to U <sub>R</sub> half sinewave Duration: 5 ms Discharge resistance: $R = \frac{385 V_{DC}}{1.5 \text{ x C}(dU/dt)}$ $R_{min.} = 2.2$			
4.15.1 Initial measurements		Capacitance Tangent of loss angle For C $\leq$ 470 nF at 100 kHz For C > 470 nF at 10 kHz			
4.15.3 Final measurements		Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.15.1.		
		Tangent of loss angle	Increase of tan $\delta$ : $\leq$ 0.008 Compared to values measured in 4.15.1		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		
SUB-GROUP C5	D				
4.16 Radio frequency characteristic		Resonance frequency	As specified in section "Resonant Frequency" of this specification. $\pm$ 10 $\%$		
SUB-GROUP C6	D				
4.17 Passive flammability Class B		Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm <sup>3</sup> : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application $I = \frac{12 \text{ mm}}{-8 \text{ mm}}$	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.		
SUB-GROUP C7	D				
4.18 Active flammability		20 x 4 kV discharges on the test capacitor connected to $\ensuremath{U_{R}}$	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.		

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