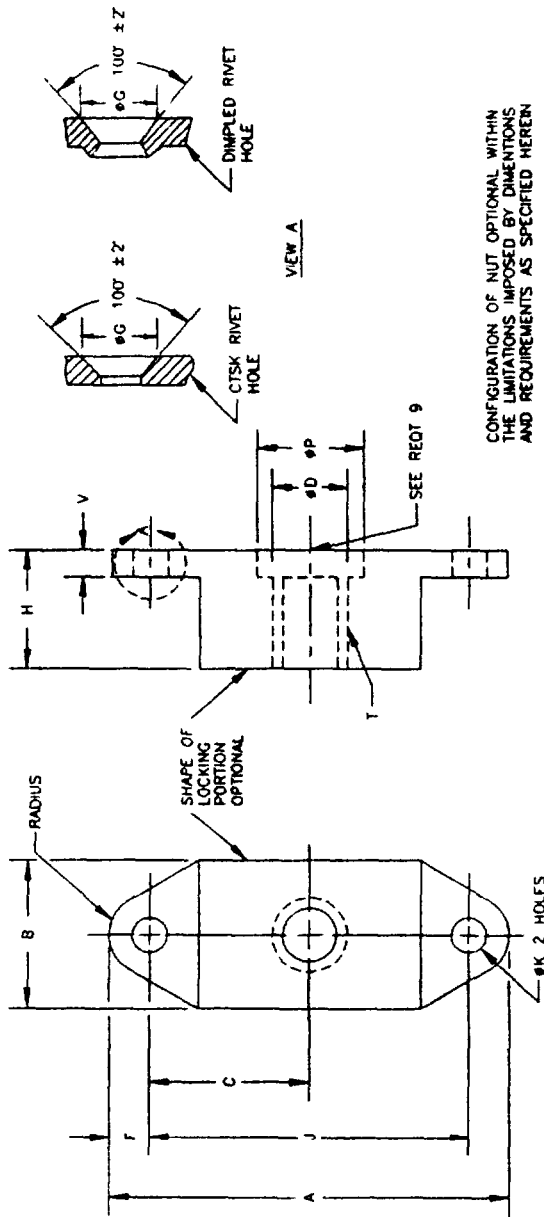


THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODDS SPECIFIED IN THE SOLICITATION MIL-N-25027



CONFIGURATION OF NUT OPTIONAL WITHIN THE LIMITATIONS IMPOSED BY DIMENSIONS AND REQUIREMENTS AS SPECIFIED HEREIN

TABLE 1 DASH NUMBERS AND DIMENSIONS

DASH NUMBERS	PLAIN RIVET HOLES		COUNTERSUNK OR DIMPLED RIVET HOLES		T THREAD SIZES	A		C		ØP MIN ± 010	ØG H ± 010	J H ± 002	ØK + 005	V		AVIAL STRENGTH LBS/MIN	WEIGHT LBS/100			
	NON-DRY FILM LUBRICANT	DRY FILM LUBRICANT	NON-DRY FILM LUBRICANT	DRY FILM LUBRICANT		MAX	MIN	MAX	MIN					MAX	MIN					
-04	L04	-04K	L04K	-04K	112-40 UNJC-3B	948	416	290	344	-	100	200	175	698	098	270	172	032	750	38
-06	L06	-06K	L06K	-06K	138-32 UNJC-3B	948	416	290	344	-	100	200	203	698	098	270	198	032	1,130	39
-08	L08	-08K	L08K	-08K	164-32 UNJC-3B	948	416	290	344	168	100	200	250	698	098	270	224	032	1,720	40
-3	L3	-3K	L3K	-3K	190-32 UNJF-3B	948	416	290	344	194	100	200	250	698	098	270	250	032	2,460	41
-4	L4	-4K	L4K	-4K	250-28 UNJF-3B	1,292	516	350	500	254	100	200	281	1,000	098	330	310	032	4,580	90
-5	L5	-5K	L5K	-5K	3125-24 UNJF-3B	1,292	609	412	500	317	125	230	328	1,000	130	392	372	045	7,390	126
-6	L6	-	-	-	375-24 UNJF-3B	1,292	680	475	500	379	125	230	344	1,000	130	455	435	095	11,450	155
-7	L7	-	-	-	4375-20 UNJF-3B	1,477	719	672	562	442	146	230	504	1,125	161	517	497	115	15,450	330
-8	L8	-	-	-	500-20 UNJF-3B	1,602	859	796	625	504	146	230	630	1,250	161	580	115	21,110	400	

1/ MINIMUM "H" NOT SPECIFIED, LIMITED ONLY BY STRENGTH REQUIREMENTS OF SPECIFICATION
 2/ DIMPLED RIVET HOLE TOLERANCE FOR "ØK" IS + 015 - 000

J DENOTES CHANGE(S)

INCH-POUND

PREPARING ACTIVITY DLA-15 CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 11 OLA- REVIEW USER CR, MI PROJECT NUMBER 5310-1949 DISTRIBUTION STATEMENT A. Approved for public release distribution is unlimited	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, PLATE, TWO LUG, FLOATING, LOW HEIGHT STEEL, 125 KSI Ft _u , 450' F	SPECIFICATION SHEET NUMBER MS21059 1 FEB 84 REV J SUPERSEDING MS21059H 30 OCT 89 (SEE NOTE 5) AMSC- N/A FSC 5310
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THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION MIL-N-25027

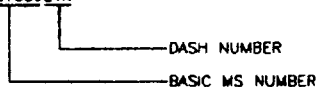
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REQUIREMENTS

- 1 MATERIAL
 - (J) NUT - CARBON STEEL COMPOSITIONS 1035 (UNS G10350) 1040 (UNS G10400) AND 1050 (UNS G10500), IN ACCORDANCE WITH ASTM A827 OR QQ-S-700 1042 (UNS G10420) IN ACCORDANCE WITH ASTM A29 ALLOY STEEL GRADES 4130 (UNS G41300) 4340 (UNS G43400) AND B740 (UNS G87400) IN ACCORDANCE WITH ASTM A29
 - (J) RETAINER (IF APPLICABLE) - CARBON STEEL COMPOSITIONS 1035 (UNS G10350) AND 1050 (UNS G10500), IN ACCORDANCE WITH ASTM A827 OR QQ-S-700 1042 (UNS G10420) AND ALLOY STEEL GRADE 4130 (UNS G41300) IN ACCORDANCE WITH ASTM A29
- 2 FINISH, CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 2 FOR DRY FILM LUBRICATED NUTS THE TYPE AND CLASS ARE OPTIONAL IF THE NUTS MEET THE SALT SPRAY REQUIREMENTS OF QQ-P-416 TYPE II
- 3 DIMENSIONING AND TOLERANCING, DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M
- 4 HARDNESS, 49HRC MAX
- 5 THREADS, THREADS BEFORE LUBRICATION IN ACCORDANCE WITH MIL-S-8879
- 6 SURFACE TEXTURE, SURFACE TEXTURE, UNLESS OTHERWISE SPECIFIED SHALL NOT EXCEED 125 MICRONS IN ACCORDANCE WITH ANSI/ASME B46.1
- 7 LUBRICANT, DRY FILM LUBRICANT APPROVED IN ACCORDANCE WITH MIL-N-25027 NON-DRY LUBRICANTS SHALL BE SOLUBLE IN THE CLEANER SPECIFIED IN MIL-S-8802
- 8 COUNTERBORE/COUNTERSINK, ON SIZE 164 AND LARGER THREAD RELIEF SHALL BE 062 MINIMUM, ON SIZE 138 AND SMALLER, COUNTERSINK OR RADIUS WITHIN "P" DIAMETER
- 9 FLOAT, FLOAT OF NUT ELEMENT PORTION OF ASSEMBLY SHALL NOT BE LESS THAN 030 LATERALLY AND LONGITUDINALLY FROM CENTERED POSITION NUT BODY SHALL BE CAPABLE OF ENGAGEMENT WITH A BOLT IN THE MAXIMUM MISALIGNED POSITION MAXIMUM AXIAL FLOAT 020 INCHES FOR 190 AND SMALLER, 030 FOR 250 AND LARGER NUT MISALIGNMENT SHALL NOT EXCEED DIMENSION "B" THE NUT AND BASE PORTION OF THE ASSEMBLY SHALL FORM ONE INTEGRAL UNIT AND THE SURFACE ASSEMBLY SHALL PROVIDE A BEARING FOR THE NUT
- 10 PART NUMBER, THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I

EXAMPLE. MS21059L4K



MS21059L4K INDICATES NUT SELF-LOCKING, PLATE, TWO LUG, FLOATING LOW HEIGHT STEEL
125 KSI F_{tu} 450° F 250-28 UNJF-38 DRY FILM LUBRICANT
COUNTERSUNK OR DIMPLED HOLES

NOTES

- 1 ALL DIMENSIONS ARE IN INCHES
- 2 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE
- 3 REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN
- 4 DESIGN AND USAGE LIMITATIONS THESE NUTS ARE DESIGNED TO DEVELOP THE TENSILE STRENGTH OF BOLTS AND SCREWS WITH AN ULTIMATE TENSILE STRENGTH OF 125 KSI BASED ON THE CROSS SECTION AREA AT THE BASIC ROOT DIAMETER OF THE THREADS THESE NUTS ARE DESIGNED TO BE USED ON 3A EXTERNAL THREADS THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF MS33588 ONLY NUTS FOR WHICH THERE ARE QUALIFIED PRODUCTS LISTED ON QPL 25027 SHALL BE USED
- 5 MS21059 SUPERSEDES NAS686 NAS1031

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 11 DLA- REVIEW USER CR, MI PROJECT NUMBER 5310-1949	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING PLATE TWO LUG, FLOATING, LOW HEIGHT STEEL 125 KSI F _{tu} , 450° F	SPECIFICATION SHEET NUMBER MS21059 1 FEB 84 REV J
		SUPERSEDING MS21059H 30 OCT 89 (SEE NOTE 5) AMSC- N/A FSC 5310
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PREVIOUS EDITIONS ARE OBSOLETE

INTERCHANGEABILITY RELATIONSHIP

MS21059 NUTS CAN UNIVERSALLY REPLACE NAS686 AND NAS1031 NUTS OF LIKE MATERIAL, THREAD SIZE LUBRICANT (DRY FILM OR NON-DRY FILM) RIVET SPACING AND FASTENING METHOD (PLAIN RIVET HOLES DIMPLED OR COUNTERSUNK RIVET HOLES) BUT THESE NAS686 AND NAS1031 NUTS CANNOT UNIVERSALLY REPLACE MS21059 NUTS

INTERCHANGEABILITY TABLE

CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS	CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS	CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS
NAS686X04	MS21059-04	NAS1031X04	MS21059-04	NAS1031A3	MS21059L3
NAS686X04K	MS21059-04K	NAS1031X04K	MS21059-04K	NAS1031A3K	MS21059L3K
NAS686A04	MS21059L04	NAS1031A04	MS21059L04	NAS1031X4	MS21059-4
NAS686A04K	MS21059L04K	NAS1031A04K	MS21059L04K	NAS1031X4K	MS21059-4K
NAS686X06	MS21059-06	NAS1031X06	MS21059-06	NAS1031A4	MS21059L4
NAS686X06K	MS21059-06K	NAS1031X06K	MS21059-06K	NAS1031A4K	MS21059L4K
NAS686A06	MS21059L06	NAS1031A06	MS21059L06	NAS1031X5	MS21059-5
NAS686A06K	MS21059L06K	NAS1031A06K	MS21059L06K	NAS1031X5K	MS21059-5K
NAS686X08	MS21059-08	NAS1031X08	MS21059-08	NAS1031A5	MS21059L5
NAS686X08K	MS21059-08K	NAS1031X08K	MS21059-08K	NAS1031A5K	MS21059L5K
NAS686A08	MS21059L08	NAS1031A08	MS21059L08	NAS1031X6	MS21059-6
NAS686A08K	MS21059L08K	NAS1031A08K	MS21059L08K	NAS1031A6	MS21059L6
NAS686X3	MS21059-3	NAS1031X3	MS21059-3	NAS1031A6	MS21059-6
NAS686X3K	MS21059-3K	NAS1031X3K	MS21059-3K	NAS1031X7	MS21059-7
NAS686A3	MS21059L3			NAS1031A7	MS21059L7
NAS686A3K	MS21059L3K			NAS1031X8	MS21059-8
NAS686X4	MS21059-4			NAS1031A8	MS21059L8
NAS686X4K	MS21059-4K				
NAS686A4	MS21059L4				
NAS686A4K	MS21059L4K				
NAS686X5	MS21059-5				
NAS686X5K	MS21059-5K				
NAS686A5	MS21059L5				
NAS686A5K	MS21059L5K				
NAS686X6	MS21059-6				
NAS686A6	MS21059L6				

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