



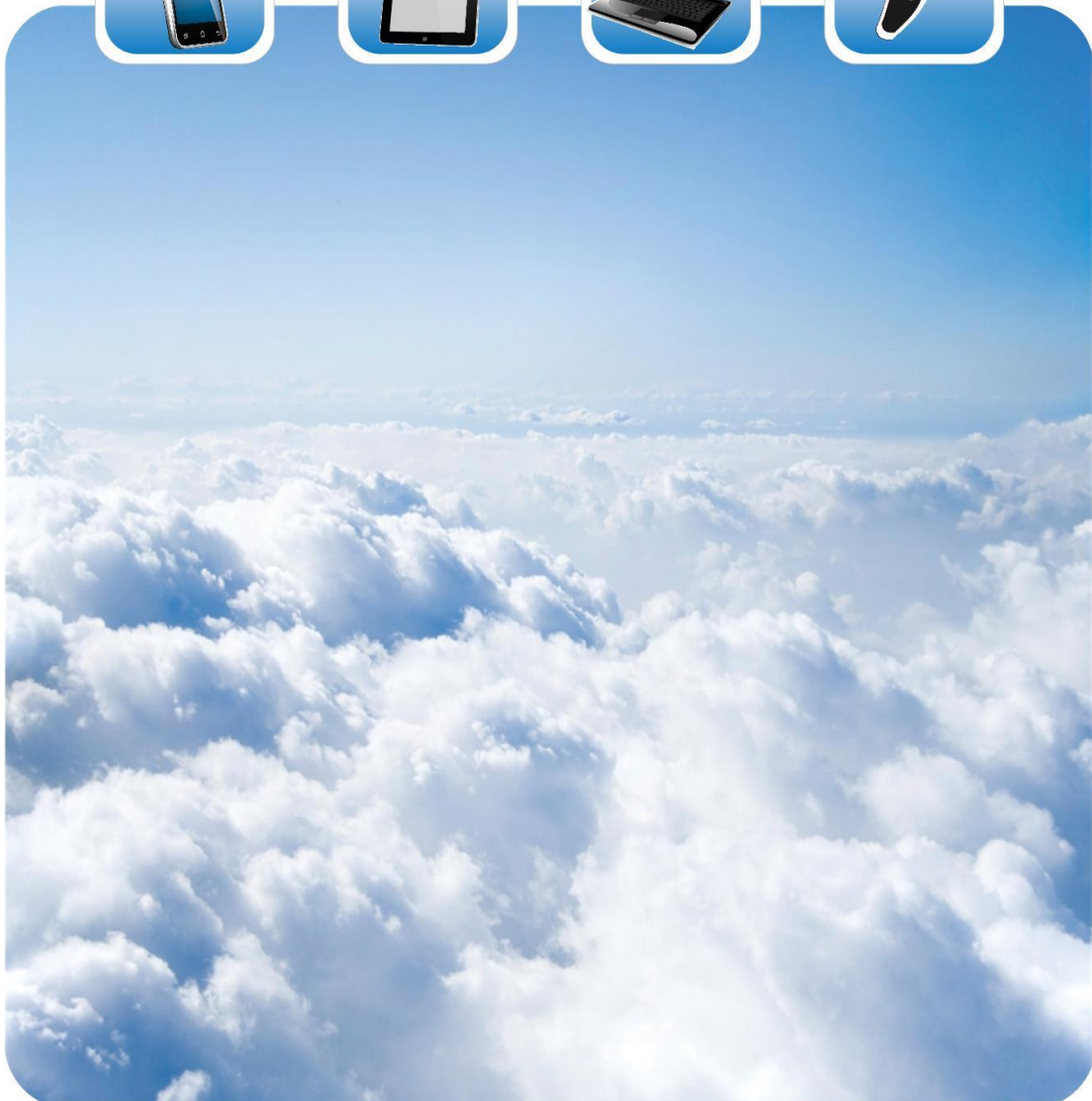
苏州敏芯微电子技术股份有限公司  
MEMSensing Microsystems (Suzhou, China) Co., Ltd.

# Data Sheet

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## MSA310

### Digital Tri-axial Accelerometer



# MSA310

Digital Tri-axial Accelerometer



苏州敏芯微电子技术股份有限公司

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## GENERAL DESCRIPTION

MSA310 is a tri-axial, low-g accelerometer with I<sup>2</sup>C digital output for consumer applications.

It has dynamical user selectable full scales range of  $\pm 2g/\pm 4g/\pm 8g/\pm 16g$  and allows acceleration measurements with output data rates from 1Hz to 1000Hz.

MSA310 is available in an ultra small (2mm x 2mm, height 0.95mm) LGA package and is guaranteed to operate over  $-40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$ .

## FEATURES

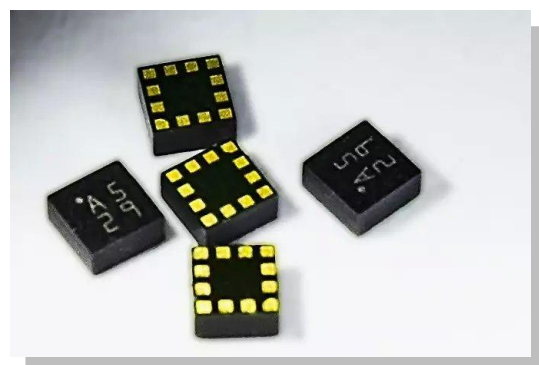
- ✧ Ultra small package 2x2x0.95 mm LGA-12 pins
- ✧ User selectable range,  $\pm 2g$ ,  $\pm 4g$ ,  $\pm 8g$ ,  $\pm 16g$
- ✧ 1.62V to 3.6V supply voltage,
- ✧ User selectable data output rate
- ✧ I<sup>2</sup>C Interface
- ✧ One interrupt pin
- ✧ 12 bits resolution
- ✧ Integrated FIFO with a depth of 64 samples

- ✧ Low power consumption
- ✧ Factory programmed offset and sensitivity
- ✧ RoHS compliant

## APPLICATIONS

- ✧ User interface for mobile phone and tablet
- ✧ Display orientation
- ✧ Gesture recognition
- ✧ Vibration monitoring
- ✧ Inclination and tilt sensing
- ✧ Pedometer
- ✧ Gaming
- ✧ Free fall detection

## PRODUCT VIEW





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## 1. Pin Description

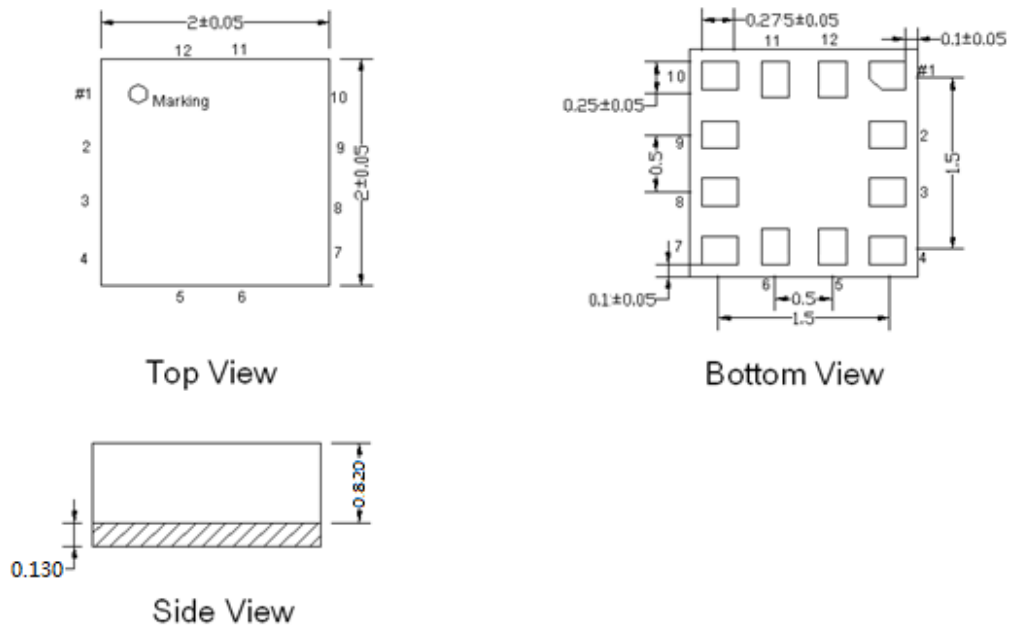


Figure 1: Pin Description

Table 1: Pin Definitions

No.	Name	Function
1	NC	NC
2	SDA	Data input/output in I <sup>2</sup> C
3	NC	NC
4	NC	NC , Connected to GND recommended
5	INT1	Interrupt pin
6	NC	NC
7	VDD	Power supply
8	NC	NC , Connected to GND recommended
9	GND	Ground
10	NC	NC
11	NC	NC
12	SCL	Clock for I <sup>2</sup> C interface



## 2. Specification

### 2.1 Absolute Maximum Ratings

Table 2: Absolute Maximum Ratings

Parameter	Maximum value	Unit
Supply Voltage	-0.3 to 3.6	V
Mechanical Shock	10,000	g
Operating Temperature	-40 to 85	°C
Storage Temperature	-40 to 125	°C

### 2.2 Sensor Characteristics

Table 3: Sensor Characteristics

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
FS	Full scale range			±2		g
				±4		g
				±8		g
				±16		g
S2g	Sensitivity	each axis at 25°C		1024		LSB/g
S4g		each axis at 25°C		512		LSB/g
S8g		each axis at 25°C		256		LSB/g
S16g		each axis at 25°C		128		LSB/g
TCS	Sensitivity Temperature Coefficient	FS=±2g		0.02		%/°C
Off	Zero g Offset @ 25 °C, X/Y/Z axis	FS=±2g		±80		mg
TCO	Zero g Offset Temperature Coefficient	FS=±2g, -40 - +85 °C		±1		mg/°C
Nrms	Noise Density	FS=±2g		300		µg/√Hz
NL	Non-Linearity	FS=±2g, best straight line		2		%FS
Cs	Cross Axis Sensitivity	Between any two axes		2		%



### 2.3 Electrical Characteristics

Table 4: Electrical Characteristics

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
VDD	Supply Voltage		1.62	1.8	3.6	V
IDD	Supply Current	Normal operation		120		$\mu\text{A}$
		Power down mode			1	$\mu\text{A}$
		Low Power mode		2		$\mu\text{A}$
VIL	Voltage input low level	I2C			0.3VDD	V
VIH	Voltage input high level	I2C	0.7VDD			V
VOL	Voltage output low level	I2C			0.1VDD	V
VOH	Voltage output high level	I2C	0.9VDD			V
Twup	Wake up time	From power down mode		1		ms
Tsup	Start up time	From power off		3		ms
BW	Bandwidth		1.95		500	Hz
ODR	Output data rate		1		1000	Hz



### 3. Function Blocks

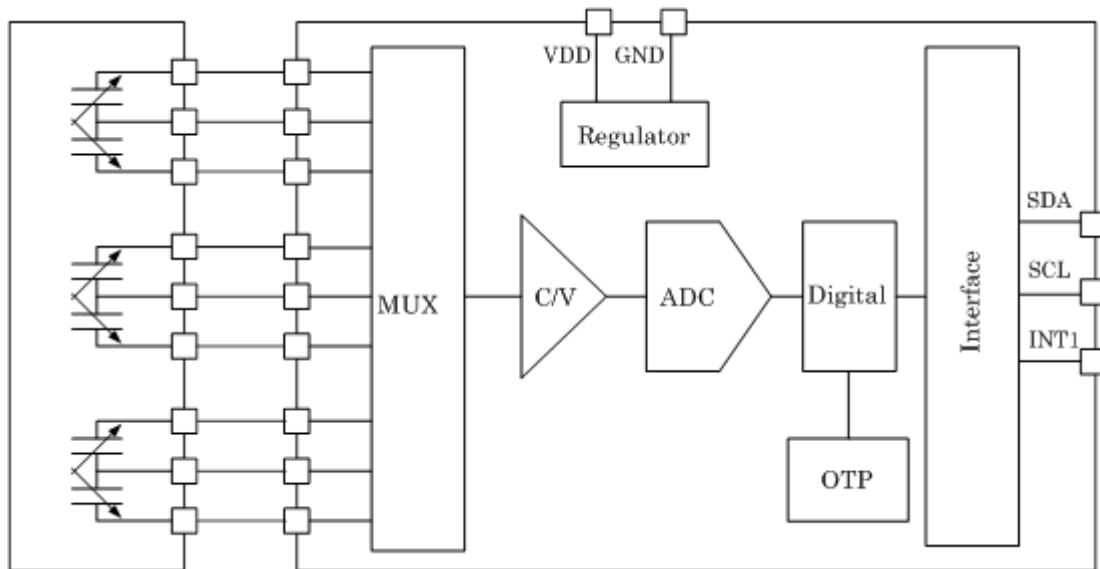


Figure 2: Function Block Diagram





## 4. Functional Description

### 4.1 Supply Voltage And Power Management

The MSA310 has a power supply pin:

VDD is the power supply for all internal analog and digital function blocks through several regulators.

### 4.2 Power Modes

The MSA310 has three different power modes. Besides normal mode, which represents the fully operational state of the device, there are two special energy saving modes: low-power mode and suspend mode.

#### **In normal mode:**

All parts of the electronic circuit are held powered-up and data acquisition is performed continuously.

#### **In suspend mode:**

The whole analog part, oscillators included, is powered down. No data acquisition is performed, the only supported operation is reading registers (latest acceleration data are kept). Suspend mode is entered by writing '11' to the (Register 0x11) 'POWER\_MODE' bits.

#### **In low-power mode:**

The device is periodically switching between a sleep phase and a wake-up phase. The wake-up phase essentially corresponds to operation in normal mode with complete power-up of the circuitry. During the sleep phase the analog part except the oscillators is powered down. Low power mode is entered by writing '01' to the 'POWER\_MODE' bits.

During the wake-up phase the number of samples required by any enabled interrupt is processed. If an interrupt is detected, the device stays in the wake-up phase as long as the interrupt condition endures (non-latched interrupt), or until the latch time expires (temporary interrupt), or until the interrupt is reset

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(latched interrupt). If no interrupt is detected, the device enters the sleep phase.

### 4.3 Sensor Data

The acceleration output is 12-bits two's complement data. The 12-bits data for each axis is split into MSB part (one byte containing bits 11 to 4) and LSB lower part (one byte containing bits 3 to 0).

The 'NEW\_DATA\_INT' bit is set when z\_axis data is ready. It is reset when register (0x02) or (0x0A) is read. To enable 'NEW\_DATA\_INT' function, (0x17) 'NEW\_DATA\_INT\_EN' should be set.

### 4.4 Bandwidth

The bandwidth of the acceleration data is always half of the update rate in normal mode and listed in below table.

Table 5: bandwidth under different ODR and BW settings in normal mode

ODR	BW
1000Hz (1010-1111)	500Hz
500Hz (1001)	250Hz
250Hz (1000)	125Hz
125Hz (0111)	62.5Hz
62.5Hz (0110)	31.25Hz
31.25Hz (0101)	15.63Hz
15.63Hz (0100)	7.81Hz
7.81Hz (0011)	3.9Hz
3.9Hz (0010)	1.95Hz

MSA310 supports four different acceleration measurement range, it is selected by setting (0x0F) as follows:

Table 6: acceleration measurement range

Range	00	01	10	11
Acceleration range	+/-2g	+/-4g	+/-8g	+/-16g



## 4.5 Interrupt Controller

Interrupt engines are integrated in the MSA310. Each interrupt can be independently enabled and configured. If the condition of an enabled interrupt is fulfilled, the corresponding status bit is set to 1 and the selected interrupt pin is activated. There is only one interrupt pin, and interrupts can be freely mapped. The pin state is a logic 'OR' combination of all mapped interrupts.

### 4.5.1 General features

An interrupt is cleared depending on the selected interrupt mode, which is common to all interrupts. There are three different interrupt modes: non-latched, latched and temporary. The mode is selected by the 'LATCH\_INT' bits according to the following table.

Table 7: Interrupt mode selection

Latch_int	Interrupt mode
0000	non-latched
0001	temporary latched 250ms
0010	temporary latched 500ms
0011	temporary latched 1s
0100	temporary latched 2s
0101	temporary latched 4s
0110	temporary latched 8s
0111	Latched
1000	non-latched
1001	temporary latched 1ms
1010	temporary latched 1ms
1011	temporary latched 2ms
1100	temporary latched 25ms
1101	temporary latched 50ms
1110	temporary latched 100ms
1111	Latched

An interrupt is generated if its activation condition is met. It cannot be cleared



as long as the activation condition is fulfilled. In the non-latched mode the interrupt status bit and interrupt pin are cleared as soon as the activation condition is no more valid. Exceptions to this behavior are the new data and orientation, which are automatically reset after a fixed time.

In the latched mode an asserted interrupt status and the interrupt pin are cleared by writing 1 to bit 'RESET\_INT'. If the activation condition still holds when it is cleared, the interrupt status is asserted again with the next change of the acceleration registers.

In the temporary mode an asserted interrupt and selected pin are cleared after a defined period of time. The behavior of the different interrupt modes is shown in the following figure.

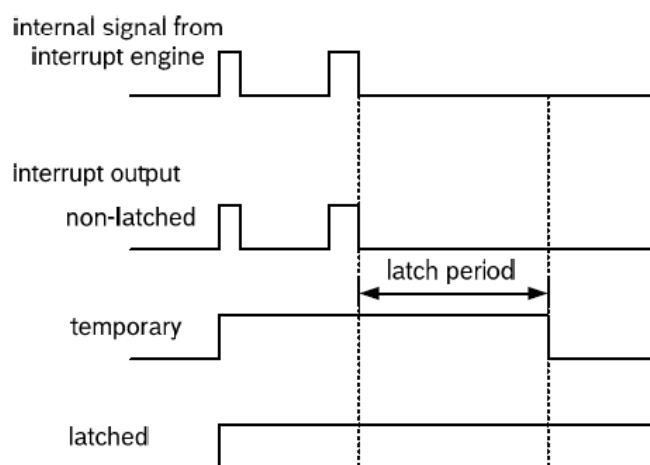


Figure 3: Interrupt mode

#### 4.5.2 Mapping

The mapping of interrupts to the interrupt pins is done by register (0x19, 0x1A), setting int1\_int type (int1\_orient/int1\_s\_tap/int1\_freefall, etc) to 1 can map this type interrupt to INT1 pin.

#### 4.5.3 Electrical behavior

Interrupt pin can be configured to show desired electrical behavior. The 'active'



level of interrupt pin is determined by (0x20) 'INT1\_LVL'. If (0x20) 'INT1\_LVL' = '1' ('0') = '1' ('0'), then INT1 is active '1' ('0'). In addition to that, also the electric type of the interrupt pins can be selected. By setting bits (0x20) 'INT1\_OD' to '0', the interrupt pin output type is push-pull, by setting the configuration bits to '1', the output type is open-drain.

#### 4.5.4 New data interrupt

This interrupt serves for synchronous reading of acceleration data. It is generated after an acceleration data was calculated. The interrupt is cleared automatically before the next acceleration data is ready.

#### 4.5.5 Active detection

Active detection uses the slope between successive acceleration signals to detect changes in motion. An interrupt is generated when the slope (absolute value of acceleration difference) exceeds a preset threshold.

The threshold is set with the value of register (0x28) active\_th, with the LSB corresponding to 4 LSB of acceleration data. That is 3.9mg in 2g-range (7.8mg in 4g-range, 15.6mg in 8g-range and 31.3mg in 16g-range). And the maximum value is 1g in 2g-range, 2g in 4g-range, 4g in 8g-range and 8g in 16g-range.

The time difference between the successive acceleration signals depends is fixed to 1ms.

Active detection can be enabled (disabled) for each axis separately by writing '1' to bits (0x16) 'ACTIVE\_EN\_X/Y/Z'. The active interrupt is generated if the slope of any of the enabled axes exceeds the threshold for ['ACTIVE\_DUR'+1] consecutive times. As soon as the slopes of all enabled axes fall below this threshold for ['ACTIVE\_DUR'+1] consecutive times, the interrupt is cleared unless the interrupt signal is latched.

The interrupt status is stored in bit (0x09) 'ACTIVE\_INT'. The bit (0x0B) 'ACTIVE\_FIRST\_X/Y/Z' record which axis triggered the active interrupt first and the sign of this acceleration data that triggered the interrupt is recorded in the



bit (0x0B) 'ACTIVE\_SIGN'.

#### 4.5.6 Tap detection

Tap detection has a functional similarity with a common laptop touch-pad or clicking keys of a computer mouse. A tap event is detected if a pre-defined pattern of the acceleration slope is fulfilled at least for one axis. Two different tap events are distinguished: A single tap is a single event within a certain time, followed by a certain quiet time. A double tap consists of a first such event followed by a second event within a defined time.

Single tap interrupt is enabled by writing 1 to bit (0x16) 'S\_TAP\_INT\_EN' and double tap interrupt is enabled by writing 1 to bit (0x16) 'D\_TAP\_INT\_EN'. The status of the single tap interrupt is stored in bit (0x09) 'S\_TAP\_INT' and the status of the double tap interrupt is stored in bit (0x09) 'D\_TAP\_INT'.

The slope threshold for detecting a tap event is set by bits (0x2B) "TAP\_TH" with the LSB corresponding to 64LSB of acceleration data that is 62.5mg in 2g-range, 125mg in 4g-range, 250mg in 8g-range, 500mg in 16g-range. And the maximum value equals to the full scale in each range.

In the following figure the meaning of different timing parameter is visualized.

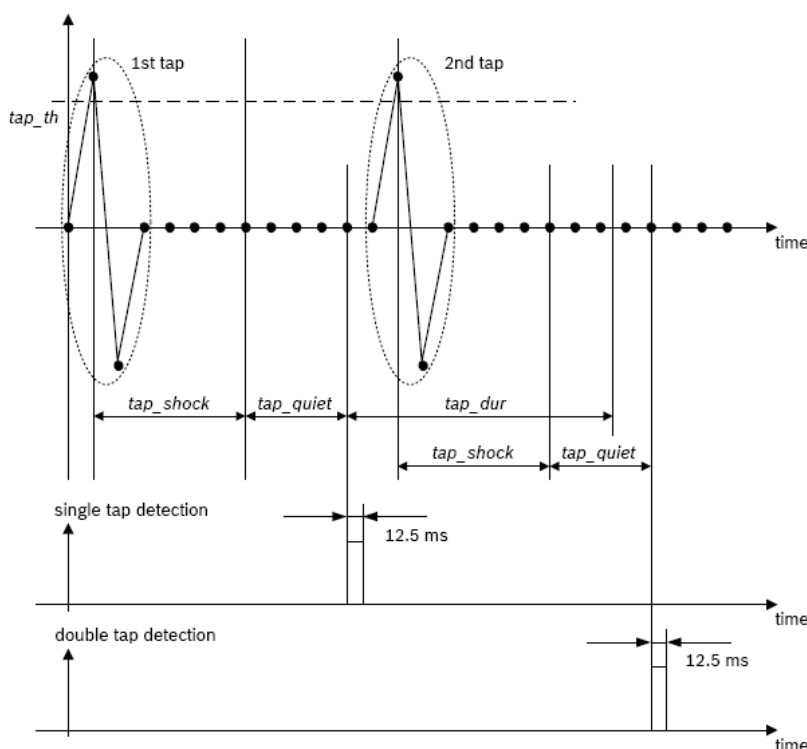


Figure 4: Timing of Tap detection

The parameter (0x2A) ‘TAP\_SHOCK’ and (0x2A) ‘TAP\_QUIET’ apply to both single and double tap detection, while (0x2A) ‘TAP\_DUR’ applies to double detection only. Within the duration of (0x2A) ‘TAP\_SHOCK’ any slope exceeding (0x2B) ‘TAP\_TH’ after the first event is ignored, within the duration of (0x2A) ‘TAP\_QUIET’ there must be no slope exceeding ‘TAP\_TH’, otherwise the first event will be cancelled.

A single tap is detected and the single tap interrupt is generated after the combination durations of (0x2A) ‘TAP\_SHOCK’ and (0x2A) ‘TAP\_QUIET’, if the corresponding slope conditions are fulfilled. The interrupt is cleared after a delay of 12.5ms in non-latched mode.

A double tap is detected and the double tap interrupt is generated if an event fulfilling the conditions for a single tap occurs within the set duration in (0x2A) ‘TAP\_DUR’ after the completion of the first tap event. The interrupt is cleared after a delay of 12.5ms in non-latched mode.

The sign of the slope of the first tap which triggered the interrupt is stored in



bit (0x0B) 'TAP\_SIGN' (0 means positive, 1 means negative). The axis which triggered the interrupt is indicated by bits (0x0B) 'TAP\_FIRST\_X/Y/Z'.

#### 4.5.7 Orientation recognition

The orientation recognition feature informs on an orientation change of sensor with respect to the gravitation field vector 'g'. The measured acceleration vector components with respect to the gravitation field are defined as shown in the following figure.

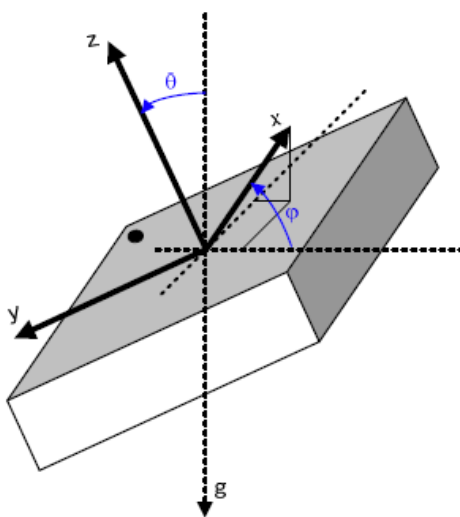


Figure 5: Definition of vector components

Therefore, the magnitudes of the acceleration vectors are calculated as follows:

$$acc\_x = 1g \cdot \sin \theta \cdot \cos \varphi$$

$$acc\_y = -1g \cdot \sin \theta \cdot \sin \varphi$$

$$acc\_z = 1g \cdot \cos \theta$$

Depending on the magnitudes of the acceleration vectors the orientation of the device in the space is determined and stored in the bits (0x0C) 'ORIENT'. There are three orientation calculation modes with different thresholds for switching between different orientations: symmetrical, high-asymmetrical and low-asymmetrical. The mode is selected by setting the (0x2C) 'ORIENT\_MODE' bits. For each orientation mode, the 'ORIENT' bits have a different meaning as show in below table.





Table 8: meaning of 'orient' bits in symmetric mode

Orient	Name	Angle	Condition
X00	Portrait upright	$315^\circ < \varphi < 45^\circ$	$ \text{acc}_y  <  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x \geq 0$
X01	Portrait upside down	$135^\circ < \varphi < 225^\circ$	$ \text{acc}_y  <  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x < 0$
X10	Landscape left	$45^\circ < \varphi < 135^\circ$	$ \text{acc}_y  \geq  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y < 0$
X11	Landscape right	$225^\circ < \varphi < 315^\circ$	$ \text{acc}_y  \geq  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y \geq 0$

Table 9: meaning of 'orient' bits in high-asymmetric mode

Orient	Name	Angle	Condition
X00	Portrait upright	$297^\circ < \varphi < 63^\circ$	$ \text{acc}_y  < 2 *  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x \geq 0$
X01	Portrait upside down	$117^\circ < \varphi < 243^\circ$	$ \text{acc}_y  < 2 *  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x < 0$
X10	Landscape left	$63^\circ < \varphi < 117^\circ$	$ \text{acc}_y  \geq 2 *  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y < 0$
X11	Landscape right	$243^\circ < \varphi < 297^\circ$	$ \text{acc}_y  \geq 2 *  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y \geq 0$

Table 10: meaning of 'orient' bits in low-asymmetric mode

Orient	Name	Angle	Condition
X00	Portrait upright	$333^\circ < \varphi < 27^\circ$	$ \text{acc}_y  < 0.5 *  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x \geq 0$
X01	Portrait upside down	$153^\circ < \varphi < 207^\circ$	$ \text{acc}_y  < 0.5 *  \text{acc}_x  - \text{'hyst'}$ & $\text{acc}_x < 0$
X10	Landscape left	$27^\circ < \varphi < 153^\circ$	$ \text{acc}_y  \geq 0.5 *  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y < 0$
X11	Landscape right	$207^\circ < \varphi < 333^\circ$	$ \text{acc}_y  \geq 0.5 *  \text{acc}_x  + \text{'hyst'}$ & $\text{acc}_y \geq 0$

In the preceding tables, the parameter 'HYST' stands for a hysteresis which can be selected by bits (0x2C) 'ORIENT\_HYST'. 1LSB of (0x2C) 'ORIENT\_HYST' always corresponds to 62.5mg in any g-range. The MSB of 'orient' bits contains information about the direction of the z-axis. It is set to 0(1) if  $\text{acc}_z \geq 0$  ( $\text{acc}_z < 0$ ). The hysteresis for z axis is fixed to 0.2g.

The orient interrupt is enabled by writing (0x16) 'ORIENT\_EN' bit. The interrupt is generated if the value of 'orient' has changed. It is automatically cleared after one stable period of the orient value in non-latched mode. In temporary latched or latched mode, the orient value is kept fixed as long as the interrupt persists. After cleaning the interrupt, the 'ORIENT' will updated with the next following value change.

The change of the 'ORIENT' value and the generation of the interrupt can be blocked according to conditions selected by setting the value of bits (0x2C) 'ORIENT\_BLOCKING' as described by below table.



Table 11: blocking conditions for orientation recognition

<b>Orient_blocking</b>	<b>Conditions</b>
00b	No blocking
01b	Z blocking
10b	Z blocking or acceleration slope in any axis > 0.2g
11b	No blocking

The Z blocking is defined by the following inequality:

$$|acc\_z| > z\_blocking$$

The parameter  $z\_blocking$  of the above given equation stands for the contents of the 'z\_blocking' bits. Hereby it is possible to define a blocking value between 0g and 0.9375g with an LSB = 0.0625g.

#### 4.5.8 Freefall interrupt

This interrupt is based on the comparison of acceleration data against a low-g threshold. The interrupt is enabled by writing 1 to the bit (0x17) 'FREEFALL\_INT\_EN'. There are two modes available: single mode and sum mode. In single mode the acceleration of each axis is compared with the threshold. In sum mode, the sum of absolute values of all accelerations  $|acc_x| + |acc_y| + |acc_z|$  is compared with the threshold. The mode is selected by the bit (0x24) 'FREEFALL\_MODE'. The freefall threshold is set through the (0x23) 'FREEFALL\_TH' bits with 1 LSB corresponding to an acceleration of 7.81mg. A hysteresis can be selected by setting the 'FREEFALL\_HY' bits with 1 LSB corresponding to 125mg.

The freefall interrupt is generated if the absolute values of the acceleration of all axes or their sum are lower than the threshold for at least the time defined by (0x22) 'FREEFALL\_DUR' bits. The interrupt is reset if the absolute value of at least one axis or the sum is higher than the threshold plus the hysteresis for at least one data acquisition. The interrupt status is stored in bit (0x09) 'FREEFALL\_INT'.



## 5. FIFO Operation

### 5.1 FIFO Operating Modes

The MSA310 features an integrated FIFO memory capable of storing up to 64 samples. Conceptually each sample consists of three 16 bit words corresponding to the x, y and z- axis, which are sampled at the same point in time. At the core of the FIFO is a buffer memory, which can be configured to operate in the following modes:

**BYPASS Mode:** In bypass mode, only the current sensor data can be read out from the FIFO address. Essentially, the FIFO behaves like the STREAM mode with a depth of 1. Compared to reading the data from the normal data registers, the advantage to the user is that the packages X, Y, Z are from the same timestamp, while the data registers are updated sequentially and hence mixing of data from different axes can occur.

**FIFO Mode:** In FIFO mode the acceleration data of the selected axes are stored in the buffer memory. If enabled, a watermark interrupt is triggered when the buffer has filled up to a configurable level. The buffer will be continuously filled until the fill level reaches 64 samples. When it is full the data collection is stopped, and all additional samples are ignored. Once the buffer is full, a FIFO-full interrupt is generated if it has been enabled.

**STREAM Mode:** In STREAM mode the acceleration data of the selected axes are stored in the buffer until it is full. The buffer has a depth of 64 samples. When the buffer is full the data collection continues and oldest entry is discarded. If enabled, a watermark interrupt is triggered when the buffer is filled to a configurable level. Once the buffer is full, a FIFO-full interrupt is generated if it has been enabled.

**Trigger Mode:** In trigger mode, FIFO accumulates samples, holding the latest 64 samples from measurements of the x, y, and z-axes. After a trigger event occurs and an interrupt is sent to the INT1 pin, FIFO keeps the last n samples (where n is the value specified by the 'watermark\_samples' bits) and



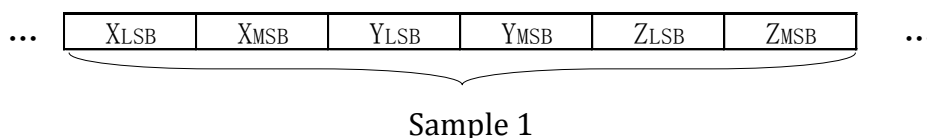
then operates in FIFO mode, collecting new samples only when FIFO is not full. Additional trigger events cannot be recognized until the trigger mode is reset. To reset the trigger mode, set the device to bypass mode and then set the device back to trigger mode. Note that the FIFO data should be read first because placing the device into bypass mode clears FIFO.

The primary FIFO operating mode is selected with register (0x14) `fifo_mode` according to '00b' for BYPASS mode, '01b' for FIFO mode, '10b' for STREAM mode, and '11b' for Trigger mode. Writing to register (0x14) clears the buffer content and resets the FIFO-full and watermark interrupts. When reading register (0x14) `fifo_mode` always contains the current operating mode.

## 5.2 FIFO Data Readout

The FIFO stores the data that are also available at the acceleration read-out registers (0x02) to (0x07). Thus, all configuration settings apply to the FIFO data as well as the acceleration data readout registers. The FIFO read out is possible through register (0xFF). The readout can be performed using burst mode since the read address counter is no longer incremented, when it has reached address (0xFF). This implies that the trapping also occurs when the burst read access starts below address (0xFF). A single burst can read out one or more samples at a time. Register (0x15) `FIFO_data_select` controls the acceleration data of which axes are stored in the FIFO. Possible settings for register (0x15) `FIFO_data_select` are '00b' for x, y and z-axis, '01b' for x-axis only, '10b' for y-axis only, '11b' for z-axis only. The depth of the FIFO is independent of whether all or a single axis have been selected. Writing to register (0x14) clears the buffer content and resets the FIFO-full and watermark interrupts.

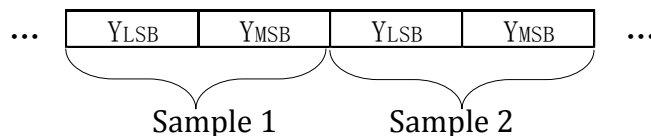
If all axes are enabled, the format of the data read-out from register (0xFF) is as follows:



If only one axis is enabled, the format of the data read-out from register (0xFF)



is as follows (example showm: y-axis only, other axes are equivalent).



If a sample is not completely read due to an incomplete read operation, the remaining part of the sample is discarded. In this case the FIFO aligns to the next sample during the next read operation. In order for the discarding mechanism to operate correctly, there must be a delay of at least 1.5 us between the last data bit of the partially read sample and the first address bit of the next FIFO read access. Otherwise samples must not be read out partially.

If the FIFO is read beyond the FIFO fill level zeroes (0) will be read. If the FIFO is read beyond the FIFO fill level the read or burst read access time must not exceed the sampling time  $t_{\text{SAMPLE}}$ . Otherwise samples may be lost.

### 5.3 FIFO Sample Counter and Overrun Flag

Register (0x0D) FIFO\_entries reflects the current fill level of the buffer. If additional samples are written to the buffer although the FIFO is full, the (0x0A) Overrun\_int bit is set to '1'. The FIFO buffer is cleared, the FIFO fill level indicated in register (0x0D) FIFO\_entries and the (0x0A) Overrun\_int bit are both set to '0' each time one a write access to one of the FIFO configuration registers (0x14) or (0x15) occurs. The (0x0A) Overrun\_int bit is not reset when the FIFO fill level (0x0 D) FIFO\_entries has decremented to '0' due to reading from register (0xFF).

### 5.4 FIFO Interrupts

The FIFO controller can generate two different interrupt events, a FIFO-full and a watermark event. The FIFO-full and watermark interrupts are functional in all FIFO operating modes. The watermark interrupt is asserted when the fill level in the buffer has reached the sample count defined by register (0x14) watermark\_samples. In order to enable (disable) the watermark interrupt, the (0x17)

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watermark\_int\_en bit must be set to '1' ('0'). To map the watermark interrupt signal to INT1 pin, (0x1A) int\_Watermark (bit must be set to '1'. The status of the watermark interrupt may be read back through the (0x0A) Watermark\_int bit. Writing to register (0x14) watermark\_samples clears the FIFO buffer.

The FiFO-full interrupt is triggered when the buffer has been completely filled. In FIFO mode this occurs 64, in STREAM mode 63 samples, and in BYPASS mode 1 sample after the buffer has been cleared. In order to enable the FIFO-full interrupt, bit (0x17) overrun\_int\_en as well as bit (0x1A) int\_overrun must also be set to '1'. The status of the FIFO-full interrupt may be read back through bit (0x0A) Overrun\_int.



## 6. Register Map

Address	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Default	
0x00			SOFT RESET			SOFT RESET			0x00	
0x01	PARTID[7:0]								0x13	
0x02	ACC_X[3:0]								0x00	
0x03					ACC_X[11:4]				0x00	
0x04	ACC_Y[3:0]								0x00	
0x05					ACC_Y[11:4]				0x00	
0x06	ACC_Z[3:0]								0x00	
0x07					ACC_Z[11:4]				0x00	
0x09		ORIENT_IN T	S_TAP_INT	D_TAP_INT		ACTIVE_INT		FREEFALL_ INT	0x00	
0x0A						OVERRUN_IN T	WATERMA RK_INT	NEW_DATA _INT	0x00	
0x0B	TAP_SIGN	TAP_FIST_ X	TAP_FIRST_Y	TAP_FIRST _Z	ACTIVE_SIGN	ACTIVE_FIST_ X	ACTIVE_FI ST_Y	ACTIVE_FIS T_Z	0x00	
0x0C	ORIENT[2:0]								0x00	
0x0D	FIFO_ENTRIES[6:0]								0x00	
0x0F									FS[1:0]	0x00
0x10	X-AXIS_DIS	Y-AXIS_DIS	Z-AXIS_DIS					ODR[3:0]	0x0F	
0x11	PWR_MODE		SLEEPTIMER _MODE	LOW_POWER_BW[3:0]					0xDE	
0x12					X_POLARITY	Y_POLARITY	Z_POLARIT Y	X_Y_SWAP	0x06	
0x14	FIFO_MODE[1:0]		WATERMARK_SAMPLES[5:0]						0x20	
0x15							FIFO_data_select[1:0]		0x00	
0x16		ORIENT_IN T_EN	S_TAP_INT_E N	D_TAP_INT _EN		ACTIVE_INT_ EN_Z	ACTIVE_IN T_EN_Y	ACTIVE_IN T_EN_X	0x00	
0x17		OVERRUN_ INT_EN	WATERMARK _INT_EN	NEW_DAT A_INT_EN	FREEFALL_IN T_EN				0x00	
0x19		INT1_ORIE NT	INT1_S_TAP	INT1_D_TA P		INT1_ACTIVE		INT1_FREE FALL	0x00	
0x1A						INT1_OVERR UN	INT_WATE RMARK	INT1_NEW_ DATA	0x00	
0x20							INT1_OD	INT1_LVL	0x00	
0x21	RESET_INT				LATCH_INT[3:0]				0x00	
0x22	FREEFALL_DUR[7:0]								0x09	
0x23	FREEFALL_TH[7:0]								0x30	
0x24						FREEFALL_M ODE	FREEFALL_HY[1:0]		0x01	
0x27							ACTIVE_DUR[1:0]		0x00	
0x28	ACTIVE_TH								0x0A	
0x2A	TAP_QUIET	TAP_SHOC K				TAP_DUR[2:0]			0x04	
0x2B					TAP_TH[4:0]				0x0A	
0x2C	ORIENT_HYST[2:0]				ORIENT_BLOCKING[1:0]		ORIENT_MODE[1:0]		0x18	
0x2D					Z_BLOCKING[3:0]				0x08	
0x38	OFFSET_X[7:0]								0x00	
0x39	OFFSET_Y[7:0]								0x00	
0x3A	OFFSET_Z[7:0]								0x00	
0xFF	FIFO_DATA_OUT[7:0]								0x00	



## 7. Register Description

### **Register 0x00(Soft Reset) :Write only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
		Soft Reset			Soft Reset			0x00

Soft Reset: 0:soft reset disable, 1:soft reset enable

### **Reg 0x01(PartID):Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
PARTID[7:0]								0x13

### **Reg 0x02/0x03(X\_axis Data LSB/MSB) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
ACC_X[3:0]								0x00
ACC_X[11:4]								0x00

### **Reg 0x04/0x05(Y\_axis Data LSB/MSB) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
ACC_Y[3:0]								0x00
ACC_Y[11:4]								0x00

### **Reg 0x06/0x07(Z\_axis Data LSB/MSB) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
ACC_Z[3:0]								0x00
ACC_Z[11:4]								0x00

### **Reg 0x09(Motion Interrupt) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
	ORIENT_INT	S_TAP_INT	D_TAP_INT		ACTIVE_INT		FREEFALL_INT	0x00

ORIENT\_INT: orientation interrupt status, 0: inactive, 1: active

S\_TAP\_INT: single tap interrupt status, 0: inactive, 1: active

D\_TAP\_INT: double tap interrupt status, 0: inactive, 1: active

ACTIVE\_INT: active interrupt status, 0: inactive, 1: active





FREEFALL\_INT: freefall interrupt status, 0: inactive, 1: active

### **Reg 0x0A(Data\_Interrupt) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
					OVERRUN_INT	WATERMARK_INT	NEW_DATA_INT	0x00

OVERRUN\_INT: FIFO Overrun interrupt status, 0: inactive,1: active

WATERMARK\_INT: FIFO Watermark interrupt status, 0: inactive,1: active

NEW\_DATA\_INT: new data interrupt status, 0: inactive,1: active

### **Reg 0x0B(Tap\_Active\_Status) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
TAP_SI	TAP_FIR	TAP_FIR	TAP_FIR	ACTIVE_	ACTIVE_FI	ACTIVE_FI	ACTIVE_F	0x00
GN	ST_X	ST_Y	ST_Z	SIGN	RST_X	RST_Y	IRST_Z	

TAP\_SIGN: sign of tap triggering signal, 0 : positive, 1: negative

TAP\_FIRST\_X: tap interrupt triggered by x axis, 1: positive, 0: negative

TAP\_FIRST\_Y: tap interrupt triggered by y axis, 1: positive, 0: negative

TAP\_FIRST\_Z: tap interrupt triggered by z axis, 1: positive, 0: negative

ACTIVE\_SIGN: sign of active interrupt, 0: positive, 1: negative

ACTIVE\_FIRST\_X: active interrupt triggered by x axis, 1: positive, 0: negative

ACTIVE\_FIRST\_Y: active interrupt triggered by y axis, 1: positive, 0: negative

ACTIVE\_FIRST\_Z: active interrupt triggered by z axis, 1: positive, 0: negative

### **Reg 0x0C(Orientation\_Status) :Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
	ORIENT[2:0]							0x00

ORIENT[2]: orientation value of z axis, 0:upward looking, 1:downward looking

ORIENT[1:0]: orientation value of x/y axes

00: portrait upright

01: portrait upside down

10: landscape left,

11: landscape right

### **Reg 0x0D(FIFO status): Read only**

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default

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	FIFO_ENTRIES[6:0]	0x00
--	-------------------	------

FIFO\_ENTRIES[6:0]: reports how many data stored in the FIFO

## Reg 0x0F(Range): Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
						FS[1:0]		0x00

FS[1:0]: acceleration range of x/y/z axes, 00:+/-2g, 01:+/-4g, 10:+/-8g, 11:+/-16g

## Reg0x10(ODR) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
X_AXIS_DIS	Y_AXIS_DIS	Z_AXIS_DIS		ODR[3:0]				0x0F

X\_AXIS\_DIS: 0: enable, 1: disable

Y\_AXIS\_DIS: 0: enable, 1: disable

Z\_AXIS\_DIS: 0: enable, 1: disable

ODR[3:0]:

- 0000: 1Hz (not available in normal mode)
- 0001: 1.95Hz (not available in normal mode)
- 0010: 3.9Hz
- 0011: 7.81Hz
- 0100: 15.63Hz
- 0101: 31.25Hz
- 0110: 62.5Hz
- 0111: 125Hz
- 1000: 250Hz
- 1001: 500Hz (not available in low power mode)
- 1010-1111:1000Hz (not available in low power mode)

## Reg0x11(Power Mode/Bandwidth) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
PWR_MODE		SLEEPTIMER_MODE		LOW_POWER_BW[3:0]				0xDE

PWR\_MODE: 00: normal mode, 01: low power mode, 11: suspend mode

SLEEPTIMER\_MODE: 0: event-driven mode, 1: equidistant-sampling mode

LOW\_POWER\_BW[3:0]:

- 0000-0010:1.95Hz
- 0011:3.9Hz

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- 0100:7.81Hz
- 0101:15.63Hz
- 0110: 31.25Hz
- 0111: 62.5Hz
- 1000: 125Hz
- 1001: 250Hz
- 1010-1111:500Hz

## Reg 0x12(Swap\_Polarity) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
				X_POLARITY	Y_POLARITY	Z_POLARITY	X_Y_SWAP	0x06

X\_POLARITY: the polarity of X axis, 0: not reverse, 1: reverse

Y\_POLARITY: the polarity of Y axis, 0: not reverse, 1: reverse

Z\_POLARITY: the polarity of Z axis, 0: not reverse, 1: reverse

X\_Y\_SWAP: output of X/Y axis, 0: not swap, 1: swap

## Reg 0x14(FIFO\_Config\_0) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default	
FIFO_MODE[1:0]		WATERMARK_SAMPLES[5:0]							0x20

FIFO\_MODE[1:0]: 00: bypass mode, 01: FIFO mode, 10: stream mode, 11: trigger mode

WATERMARK\_SAMPLES[5:0]: indicate how many data entries are needed to trig a watermark interrupt.

## Reg 0x15(FIFO\_Config\_1) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
						FIFO_DATA_SELECT[1:0]	0x00	

FIFO\_DATA\_SELECT[1:0]: select acceleration data stored in FIFO 00: X+Y+Z 01: X only  
10: Y only 11: Z only

## Reg 0x16(Int\_Set\_0) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
	ORIENT_	S_TAP_IN	D_TAP_IN		ACTIVE_I	ACTIVE_INT_	ACTIVE_I	0x00
	INT_EN	T_EN	T_EN		NT_EN_Z	EN_Y	NT_EN_X	

ORIENT\_INT\_EN: orient interrupt, 0: disable, 1: enable



S_TAP_INT_EN: single tap interrupt,	0: disable, 1: enable
D_TAP_INT_EN: double tap interrupt,	0: disable, 1: enable
ACTIVE_INT_EN_Z: active interrupt for the z axis,	0: disable, 1: enable
ACTIVE_INT_EN_Y: active interrupt for the y axis,	0: disable, 1: enable
ACTIVE_INT_EN_X: active interrupt for the x axis,	0: disable, 1: enable

### Reg 0x17(Int\_Set\_1) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
	OVERRUN_INT _EN	WATERMARK_I NT_EN	NEW_DAT A_INT_EN	FREEFALL_INT _EN				0x00

OVERRUN_INT_EN: overrun interrupt,	0: disable, 1: enable
WATERMARK_INT_EN: watermark interrupt,	0: disable, 1: enable
NEW_DATA_INT_EN: new data interrupt,	0: disable, 1: enable
FREEFALL_INT_EN: freefall interrupt,	0: disable, 1: enable

### Reg 0x19(Int\_Map\_0) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
	INT1_ORIE NT	INT1_S_TA P	INT1_D_TA P		INT1_AC TIVE		INT1_FREE FALL	0x00

INT1_ORIENT: map orientation interrupt to INT1,	0: disable, 1: enable
INT1_S_TAP: map single tap interrupt to INT1,	0: disable, 1: enable
INT1_D_TAP: map double tap interrupt to INT1,	0: disable, 1: enable
INT1_ACTIVE: map active interrupt to INT1,	0: disable, 1: enable
INT1_FREEFALL: map freefall interrupt to INT1,	0: disable, 1: enable

### Reg 0x1A(Int\_Map\_1) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
					INT1_OVERRUN	INT1_WATERMARK	INT1_NEW_DATA	0x00

INT1_OVERRUN: map overrun interrupt to INT1,	0: disable, 1: enable
INT1_WATERMARK: map watermark interrupt to INT1,	0: disable, 1: enable
INT1_NEW_DATA: map new data interrupt to INT1,	0: disable, 1: enable

### Reg 0x20 (Int\_Config) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default

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	INT1_OD	INT1_LVL	0x00
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INT1\_OD: select output for INT1, 0: push-pull, 1: open-drain

INT1\_LVL: select active level for INT1, 0: low, 1: high

## Reg 0x21 (Int\_Latch) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
RESET_INT				LATCH_INT[3:0]				0x00

RESET\_INT: reset or not, 1: reset all latched interrupt, 0: not reset all latched interrupt

- LATCH\_INT[3:0]:
- 0000: non-latched
  - 0001: temporary latched 250ms
  - 0010: temporary latched 500ms
  - 0011: temporary latched 1s
  - 0100: temporary latched 2s
  - 0101: temporary latched 4s
  - 0110: temporary latched 8s
  - 0111: latched
  - 1000: non-latched
  - 1001: temporary latched 1ms
  - 1010: temporary latched 1ms
  - 1011: temporary latched 2ms
  - 1100: temporary latched 25ms
  - 1101: temporary latched 50ms
  - 1110: temporary latched 100ms
  - 1111: latched

## Reg 0x22 (Freefall\_Dur) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
FREEFALL_DUR[7:0]								0x09

FREEFALL\_DUR[7:0]: delay\_time is (FREEFALL\_DUR[7:0] + 1) × 2ms, range from 2ms to 512ms, the default delay time is 20ms

## Reg 0x23 (Freefall\_Th) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
FREEFALL_TH[7:0]								0x30



FREEFALL\_TH[7:0]: threshold value is  $\text{freefall\_th}[7:0] \times 7.81\text{mg}$ , default value is 375mg

### Reg 0x24 (Freefall\_Hy) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
					FREEFALL_MODE	FREEFALL_HY[1:0]		0x01

FREEFALL\_MODE: 0: single mode, 1: sum\_mode

FREEFALL\_HY[1:0]: freefall hysteresis time is  $\text{FREEFALL\_HY}[1:0] \times 125\text{mg}$

### Reg 0x27 (Active\_Dur) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
						ACTIVE_DUR[1:0]		0x00

ACTIVE\_DUR[1:0]: active duration time is  $(\text{ACTIVE\_DUR}[1:0]+1)\text{ms}$

### Reg 0x28(Active\_Th) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
ACTIVE_TH[7:0]								0x0A

ACTIVE\_TH[7:0]: threshold of active interrupt

3.91mg/LSB (2g range)

7.81mg/LSB (4g range)

15.625mg/LSB (8g range)

31.25mg/LSB (16g range)

### Reg 0x2A(Tap\_Dur) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
TAP_QUIET	TAP_SHOCK					TAP_DUR[2:0]		0x04

TAP\_QUIET: 0: tap quiet duration 30ms, 1: tap quiet duration 20ms

TAP\_SHOCK: 0: tap shock duration 50ms, 1: tap shock duration 70ms

TAP\_DUR[2:0]: selects the length of the time window for the second shock

000: 50ms

001:100ms

010:150ms

011:200ms

100:250ms

101:375ms

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110:500ms

111:700ms

## Reg 0x2B(Tap\_Th) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
TAP_Th[4:0]								0x0A

TAP\_TH[4:0]: threshold of tap interrupt.

62.5mg/LSB(2g range)

125mg/LSB(4g range)

250mg/LSB(8g range)

500mg/LSB(16g range)

## Reg 0x2C(Orient\_Hy) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
ORIENT_HYST[2:0]			ORIENT_BLOCKING[1:0]		ORIENT_MODE[1:0]		0x18	

ORIENT\_HYST[2:0]: set the hysteresis of the orientation interrupt, 1LSB is 62.5mg.

ORIENT\_BLOCKING[1:0]: select the block mode

00: no blocking

01: z\_axis blocking

10: z\_axis blocking or slope in any axis > 0.2g

11: no blocking

ORIENT\_MODE[1:0]: set the thresholds

00: symmetrical

01: high-asymmetrical

10: low-asymmetrical

11: symmetrical

## Reg 0x2D(Z\_Block) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
Z_BLOCKING[3:0]								0x08

Z\_BLOCKING[3:0]: defines the block acc\_z between 0g to 0.9375g

## Reg 0x38/0x39/0x3A (Offset\_compensation) : Read/Write

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
OFFSET_X[7:0]								0x00

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OFFSET_Y[7:0]	0x00
OFFSET_Z[7:0]	0x00

OFFSET\_X[7:0]: the offset compensation value for X axis, 1LSB is 3.9mg

OFFSET\_Y[7:0]: the offset compensation value for Y axis, 1LSB is 3.9mg

OFFSET\_Z[7:0]: the offset compensation value for Z axis, 1LSB is 3.9mg

## ***Reg 0xFF (FIFO\_DATA) : Read/Write***

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Default
FIFO_DATA_OUT[7:0]								0x00

FIFO\_DATA\_OUT[7:0]: FIFO data output register, return 0 if FIFO is empty





## 8. Digital Interface and Application Collection

The MSA310 supports I<sup>2</sup>C digital interface protocols for communications as slave with a host device.

### 8.1 I2C Interface Specification

I2C bus uses SCL and SDA as signal lines. Both lines are connected to VDD externally via pull-up resistors so that they are pulled high when the bus is free.

The 7-bits I2C device address of MSA310 is shown as following table.

Table 12: I<sup>2</sup>C Address.

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	W/R
1	1	0	0	0	1	0	0/1

Table 13: Electrical specification of the I2C interface pins

Symbol	Parameter	Condition	Min	Max	Unit
f <sub>scl</sub>	Clock frequency			400	kHz
t <sub>scl_l</sub>	SCL low pulse		1.3		us
t <sub>scl_h</sub>	SCL high pulse		0.6		us
T <sub>sda_setup</sub>	SDA setup time		0.1		us
T <sub>sda_hold</sub>	SDA hold time		0.0		us
t <sub>susta</sub>	Setup Time for a repeated start condition		0.6		us
t <sub>hdsta</sub>	Hold time for a start condition		0.6		us
t <sub>susto</sub>	Setup Time for a stop condition		0.6		us
t <sub>buf</sub>	Time before a new		1.3		us

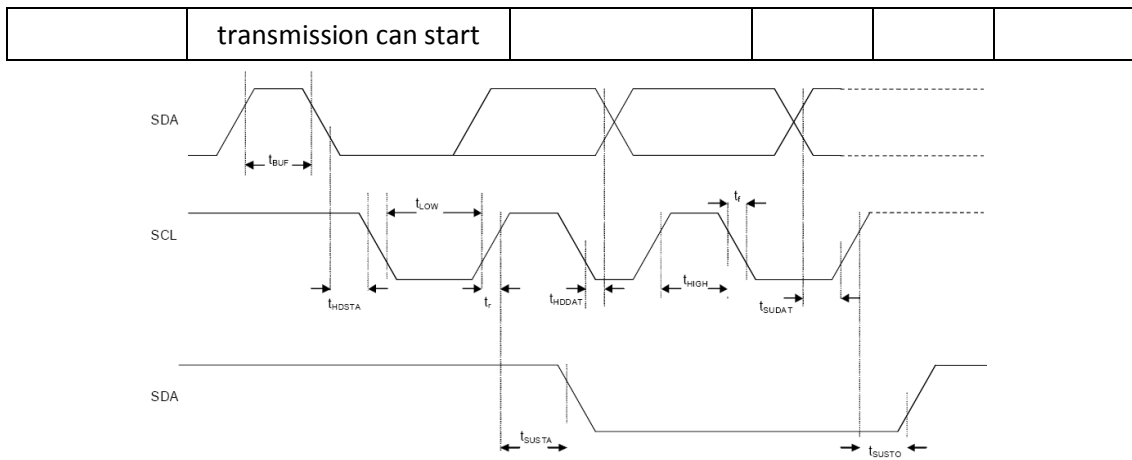


Figure 6: I2C Timing Diagram

The I2C interface protocol has special bus signal conditions. Start (S), stop (P) and binary data conditions are shown below. At start condition, SCL is high and SDA has a falling edge. Then the slave address is sent. After the 7 address bits, the direction control bit R/W selects the read or write operation. When a slave device recognizes that it is being addressed, it should acknowledge by pulling SDA low in the ninth SCL (ACK) cycle.

At stop condition, SCL is also high, but SDA has a rising edge. Data must be held stable at SDA when SCL is high. Data can change value at SDA only when SCL is low.

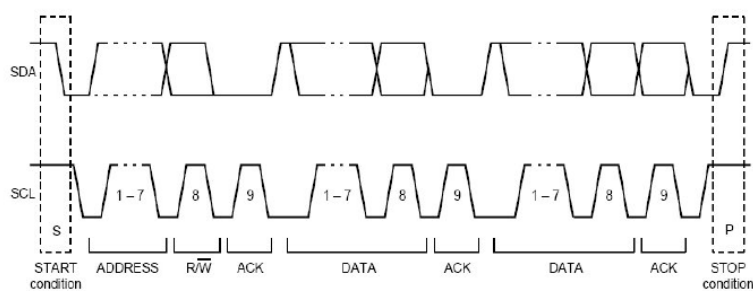


Figure 7: I2C Protocol



## 8.2 Application collection

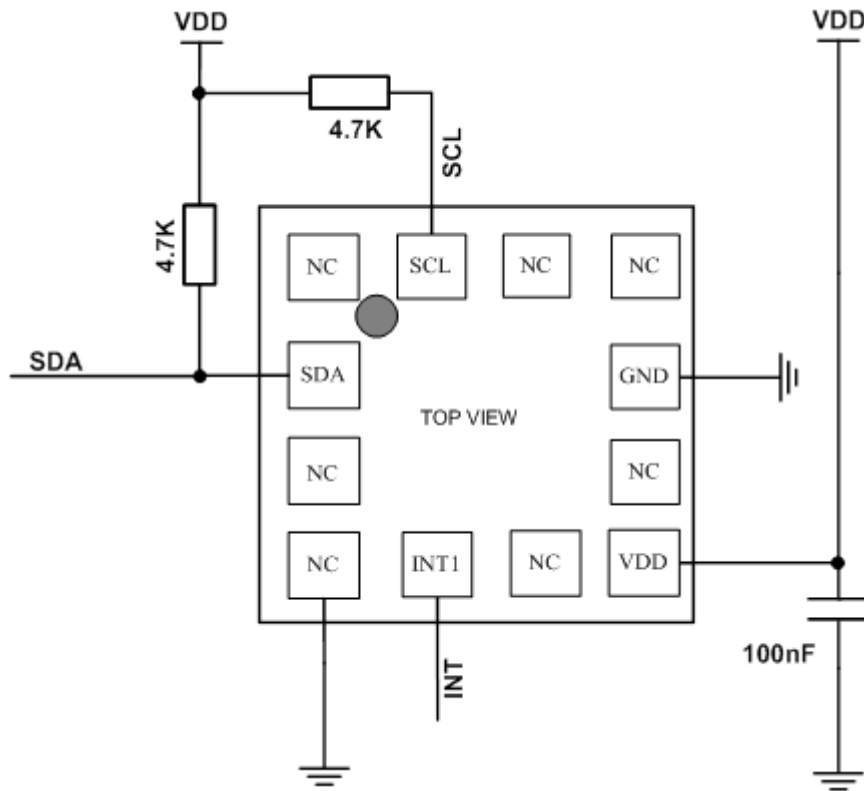


Figure 8: I<sup>2</sup>C application electrical collection



## 9. Package Description

### 9.1 Outline Dimensions

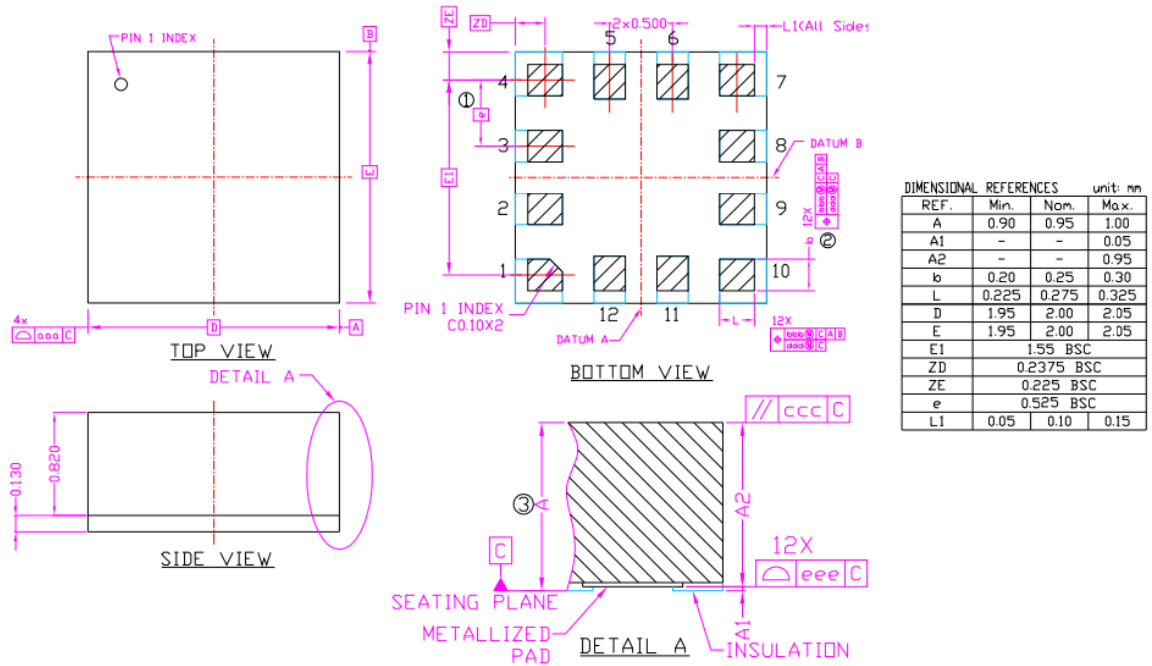


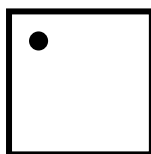
Figure 9: Package Pin Dimensions



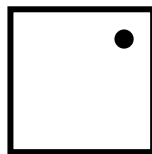
9.2 Sensor orientation



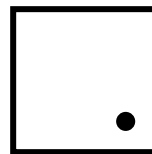
Figure 10: Orientation of sensing axis



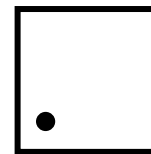
X axis:0g  
Y axis:1g  
Z axis:0g



X axis:1g  
Y axis:0g  
Z axis:0g



X axis:0g  
Y axis:-1g  
Z axis:0g



X axis:-1g  
Y axis:0g  
Z axis:0g



X axis:0g  
Y axis:0g  
Z axis:1g



X axis:0g  
Y axis:0g  
Z axis:-1g

Figure 11: Output signal of sensing axis orientation

# MSA310

Digital Tri-axial Accelerometer



苏州敏芯微电子技术股份有限公司  
MEMSensing Microsystems (Suzhou, China) Co., Ltd.



## 9.3 Tape and reel

The MSA310 is shipped in a standard pizza box.

The box dimension for 1 reel is: L\*W\*H=35cm\*35cm\*5cm.

MSA310 quantity: 5000pcs per reel, please handle with care.

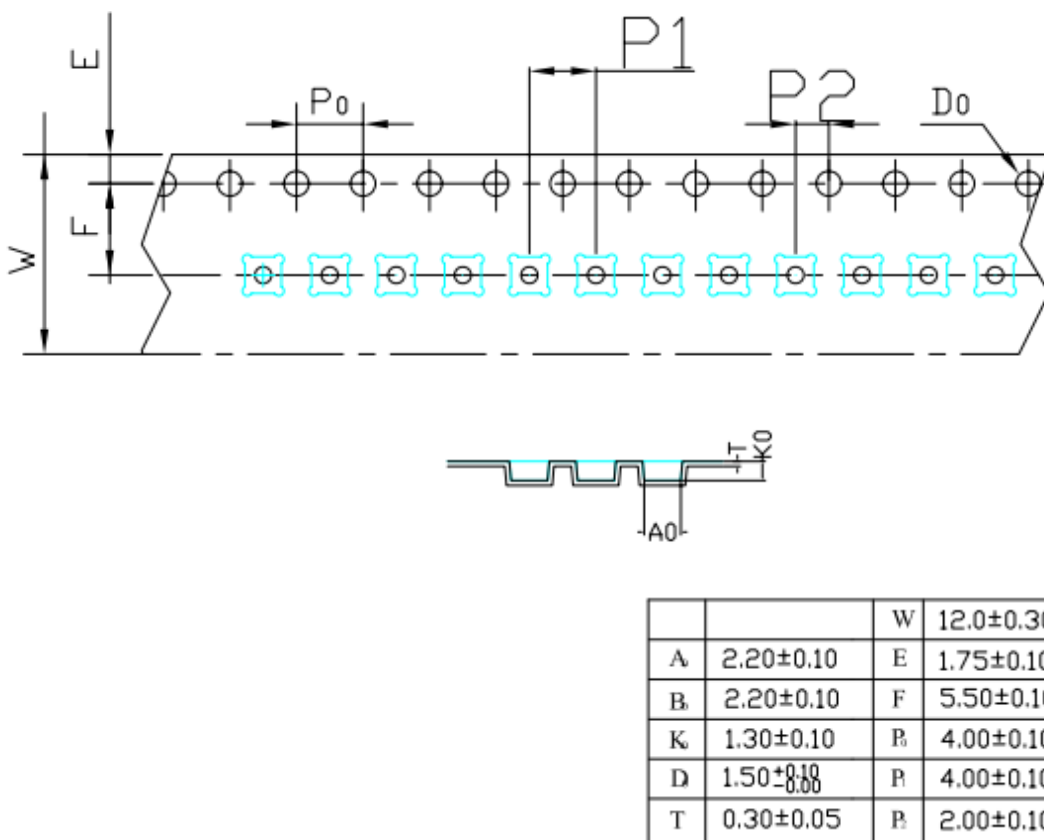


Figure12: Tape and reel dimension in mm



### 9.4 Reflow Profile

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate( $T_{S_{max}}$ to $T_p$ )	3°C/second max
<b>Preheat</b>	
Temperature Min( $T_{S_{min}}$ )	150°C
Temperature Max( $T_{S_{max}}$ )	200°C
Time( $t_{S_{min}}$ to $t_{S_{max}}$ )	60-180 seconds
<b>Time maintained above:</b>	
Temperature( $T_L$ )	217°C
Time( $t_L$ )	60-150 seconds
Peak/Classification Temperature( $T_p$ )	260°C
Time within 5°C of actual Peak Temperature( $t_p$ )	20-40 seconds
Ramp-Down Rate	6°C/second max
Time 25°C to Peak Temperature	8 minutes max

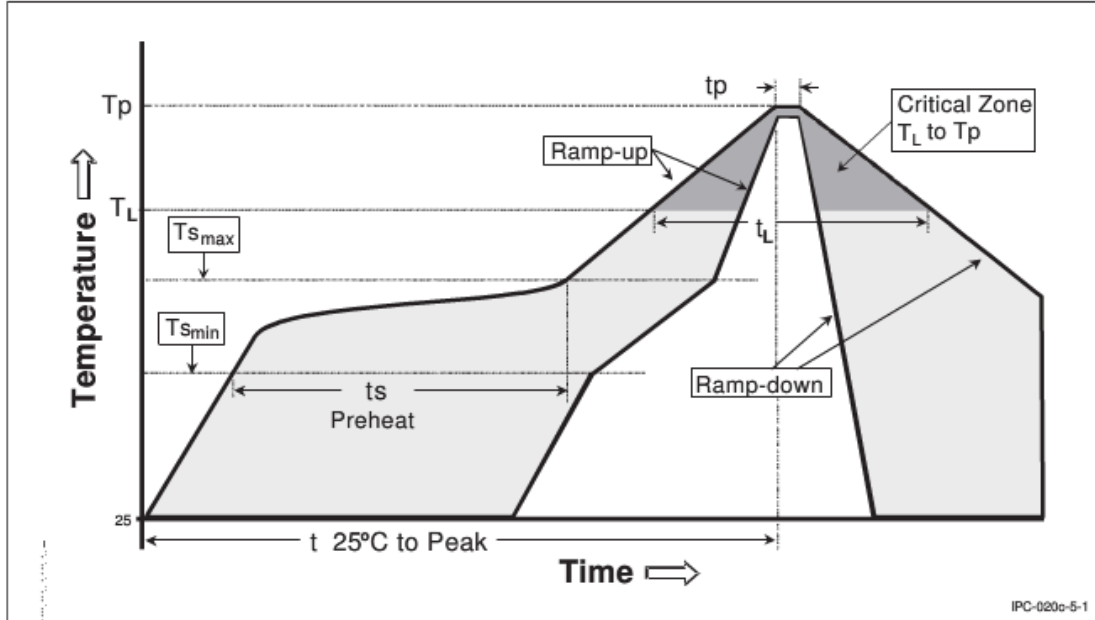


Figure 13: Reflow Profile

# MSA310

Digital Tri-axial Accelerometer



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## Revision History

Revision	Chapter	Subjects (major changes since last revision)	Date
1.0	-	Initial Release	2020-09-30
1.1	6,7	Update 0x12 register default value	2021-03-04

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